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(54) Title: ALKYL AROMATIC HYDROALKYLATION FOR THE PRODUCTION OF PLASTICIZERS

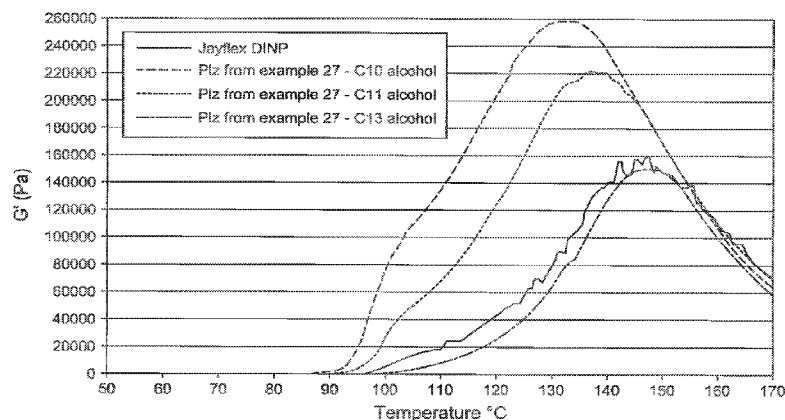
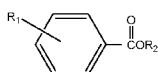


FIG. 1

(57) Abstract: Provided are compounds of the following: wherein R₁ is a saturated or unsaturated cyclic hydrocarbon optionally substituted with an alkyl and/or an OXO-ester, and R₂ is a C₄ to C₁₄ hydrocarbyl, preferably the residue of a C₄ to C₁₄ OXO-alcohol. Also provided are processes for making the compounds and plasticized polymer compositions containing said compounds.



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