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- (71) **Applicants:** **ARRAY BIOPHARMA INC.** [US/US]; 3200 Walnut Street, Boulder, Colorado 80301 (US). **GENENTECH, INC.** [US/US]; 1 DNA Way, South San Francisco, California 94080-4990 (US).
- (72) **Inventors:** **LANE, Jonathan W.**; c/o Array BioPharma Inc., 3200 Walnut Street, Boulder, Colorado 80301 (US). **REMARCHUK, Travis**; c/o Genentech, Inc., 1 DNA Way, South San Francisco, California 94080-4990 (US). **SHAKYA, Sagar**; c/o Array BioPharma Inc., 3200 Walnut Street, Boulder, Colorado 80301 (US). **SPENCER, Keith L.**; c/o Array BioPharma Inc., 3200 Walnut Street, Boulder, Colorado 80301 (US). **STENGEL, Peter J.**; c/o Array BioPharma Inc., 3200 Walnut Street, Boulder, Colorado 80301 (US).
- (74) **Agents:** **MALEN, Peter L.** et al.; Viksnins Harris & Padys PLLP, 7900 International Drive, Suite 670, Bloomington, Minnesota 55425 (US).

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(54) **Title:** PROCESS FOR MAKING HYDROXYLATED CYCLOPENTYLPYRIMIDINE COMPOUNDS

(57) **Abstract:** The invention provides new processes for making and purifying hydroxylated cyclopenta[d]pyrimidine compounds, which are useful for the treatment of diseases such as cancer as AKT protein kinase inhibitors, including the compound (S)-2-(4-chlorophenyl)-1-(4-((5R,7R)-7-hydroxy-5-methyl-6,7-dihydro-5H-cyclopenta[d]pyrimidin-4-yl)piperazin-1-yl)-3-(isopropylamino)propan-1-one.

