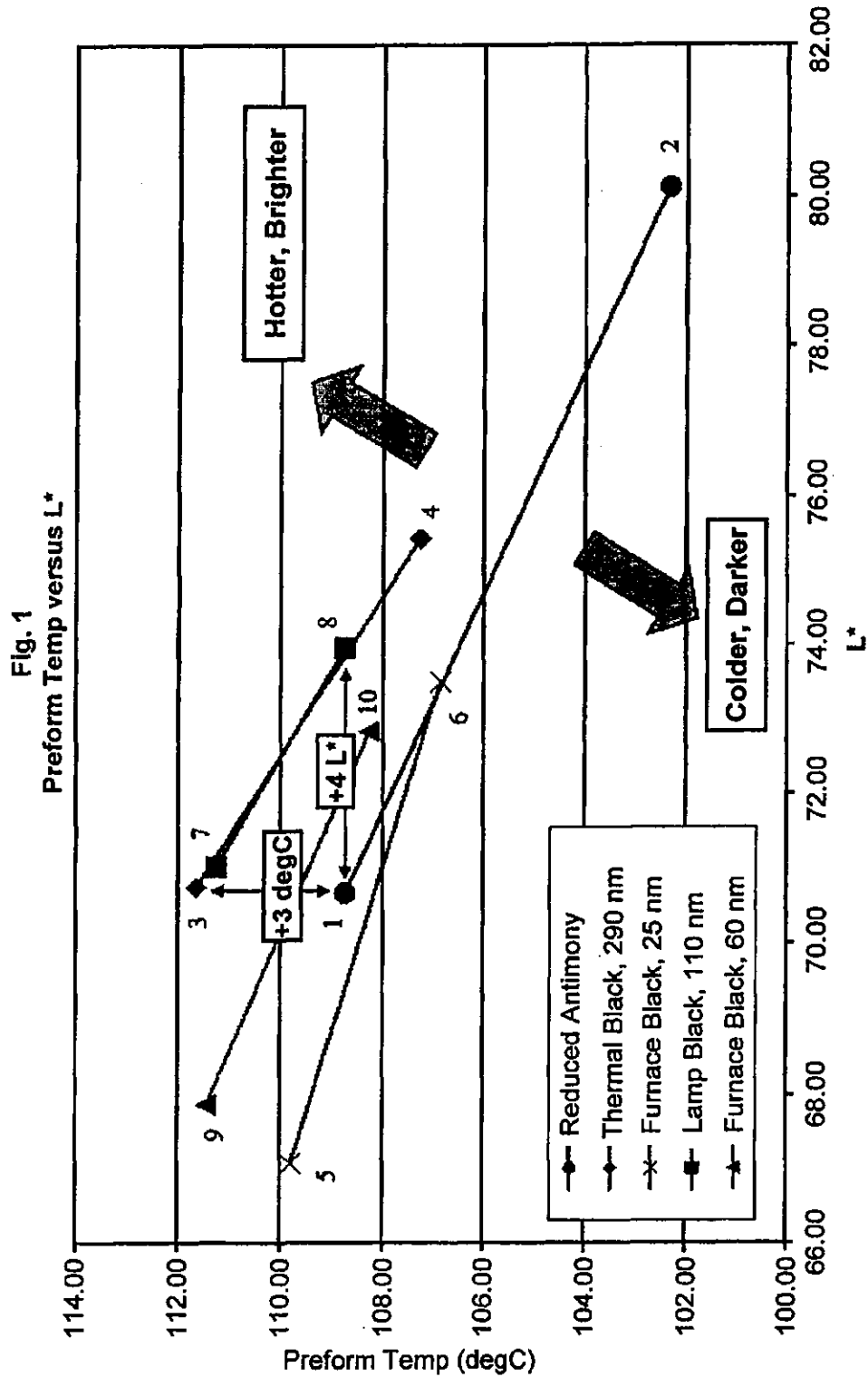
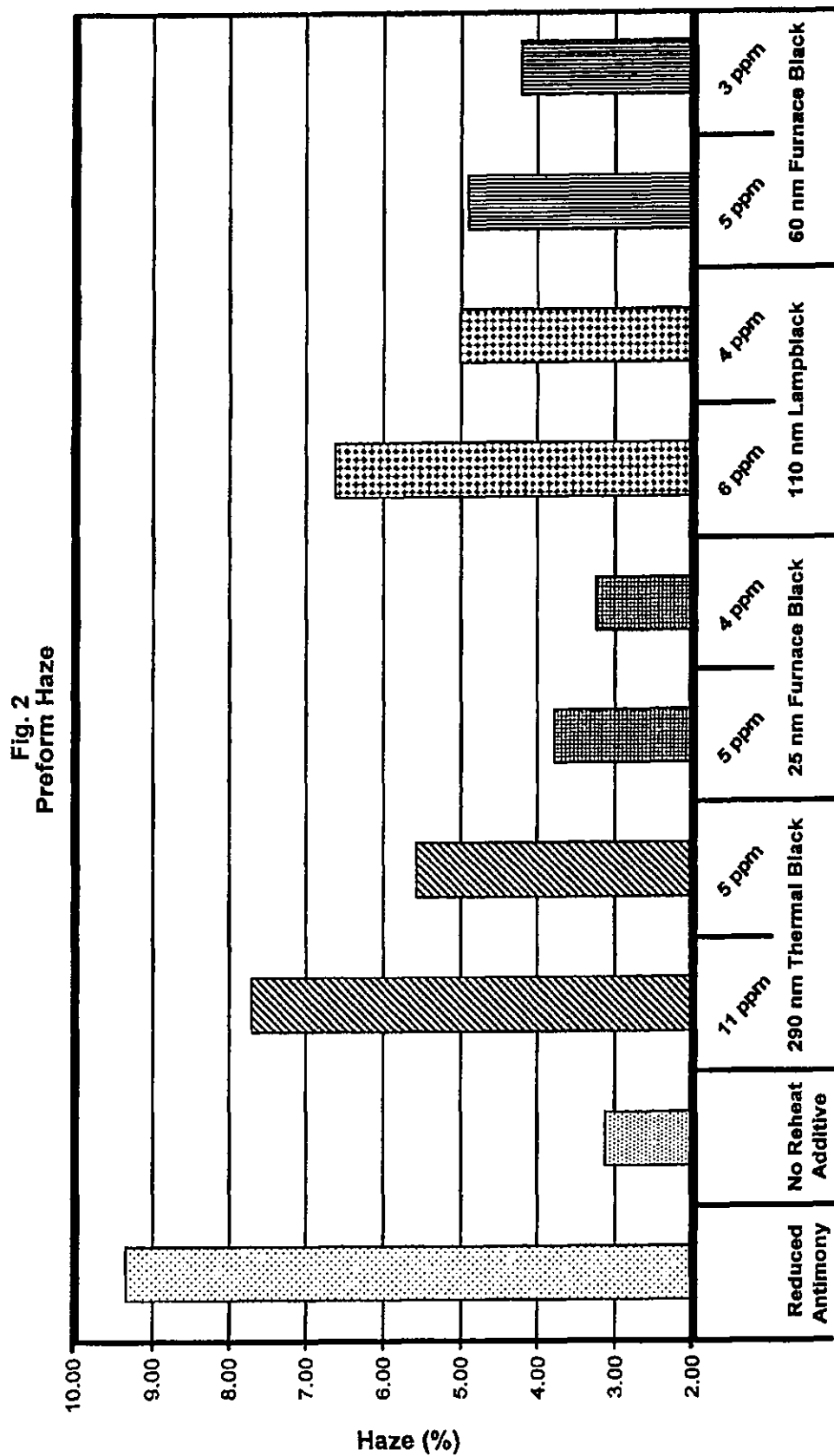


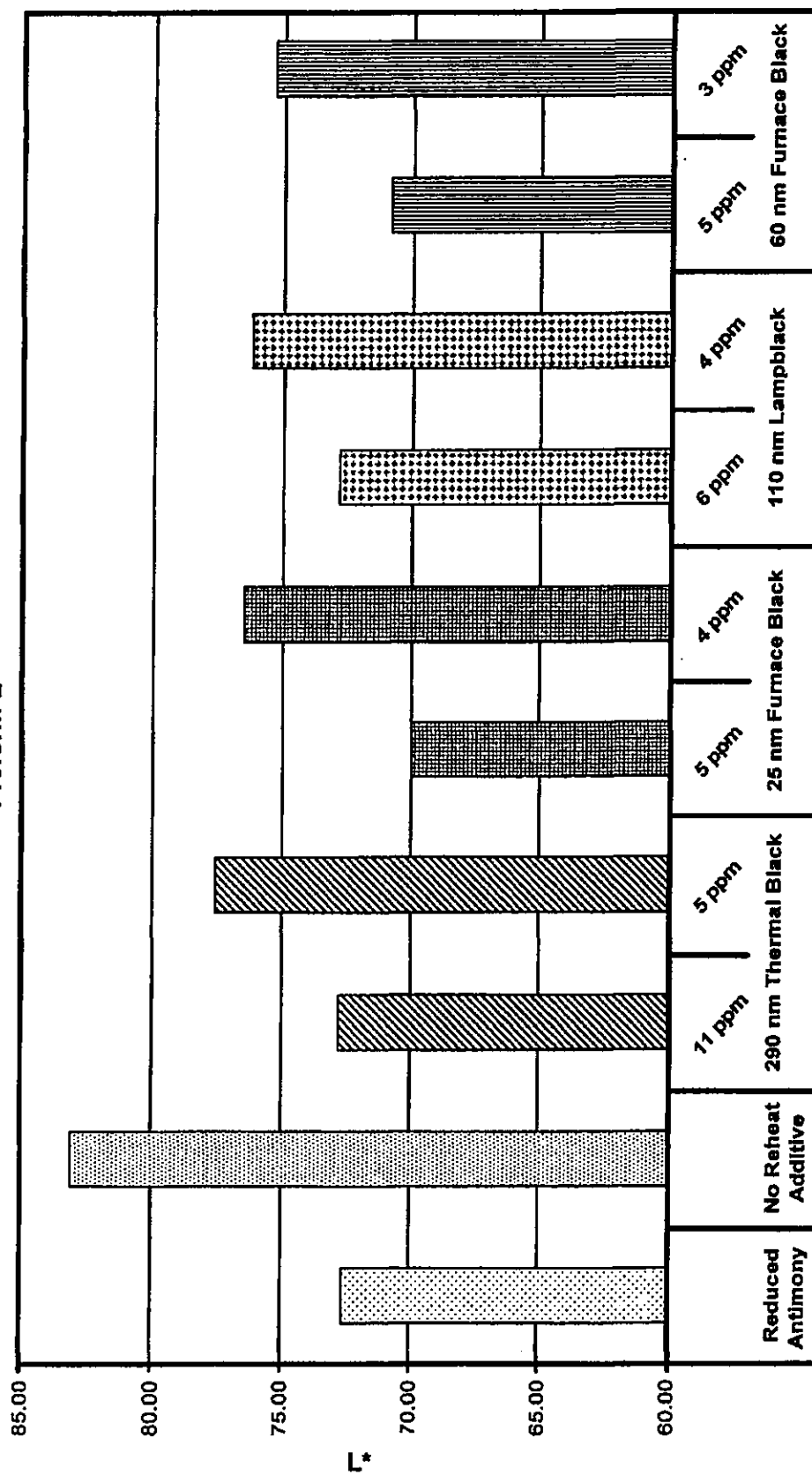
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Fig. 3
Preform L*

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Fig. 4
Preform Reheat Temperature

