

ABSTRACT OF THE DISCLOSURE**MACHINE TOOL**

In order to process a solid processed object with a simple construction, and to process a solid and flat work while effectively collecting particulate scraps, in a machine tool for processing work in which a working table on which the work is mounted and a spindle in which a cutter is installed move relatively to each other, a bellows which telescopes freely is provided, one open end of which connects to the spindle head so as to surround the spindle, and the other open end of which connects to a working table in such a manner as to surround the work.