

## MODULAR ELECTROCHEMICAL SYSTEMS AND METHODS

### ABSTRACT OF THE DISCLOSURE

5           An electrochemical separation system may be modular and may include at least a first modular unit and a second modular unit. Each modular unit may include a cell stack and a frame. The frame may include a manifold system. A flow distribution system in the frame may enhance current efficiency. Spacers positioned between modular units may also enhance current efficiency of the system.

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Figure 1