

ABSTRACT

ROLL AND METHOD FOR PRODUCING ROLL

5 A roll and a method for producing a roll which are capable of effectively preventing tunneling are provided.

 A roll 100 includes a core 110 having a tubular shape and a laminate 120 wound around the core. The laminate includes a process film 125, a surface coat layer 124, a
10 substrate layer 121, an adhesive layer 122, and a release liner 123 in this order in a laminating direction. The process film is formed from at least one member selected from the group consisting of polyethylene terephthalate (PET), polyolefins, and polyvinyl chloride (PVC). The surface coat
15 layer is formed from a fluorine resin. The release liner is formed from polyethylene terephthalate (PET). The core is formed from an acrylonitrile-butadiene-styrene copolymer resin (ABS) or polypropylene (PP).

20 [FIG. 1]