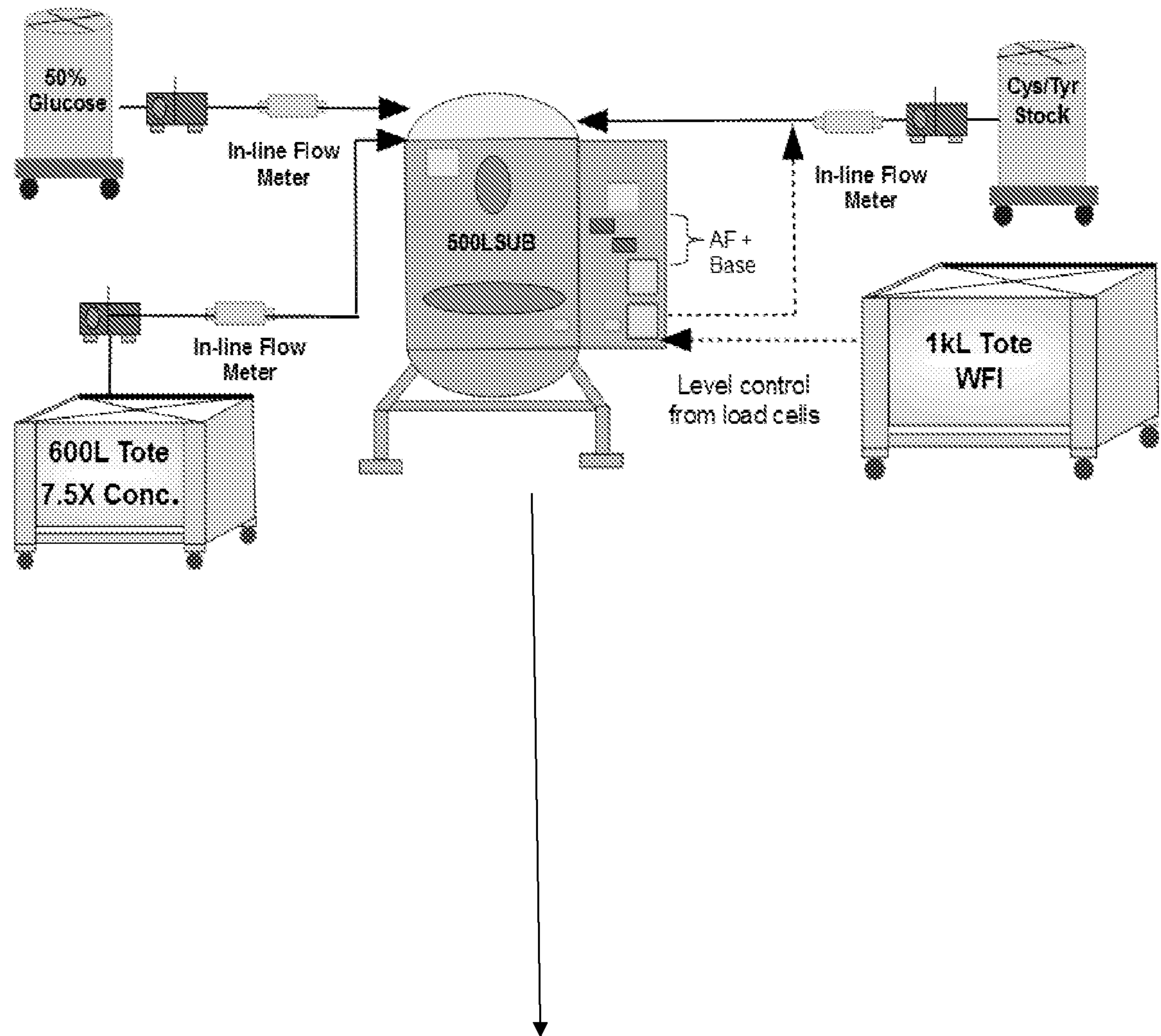


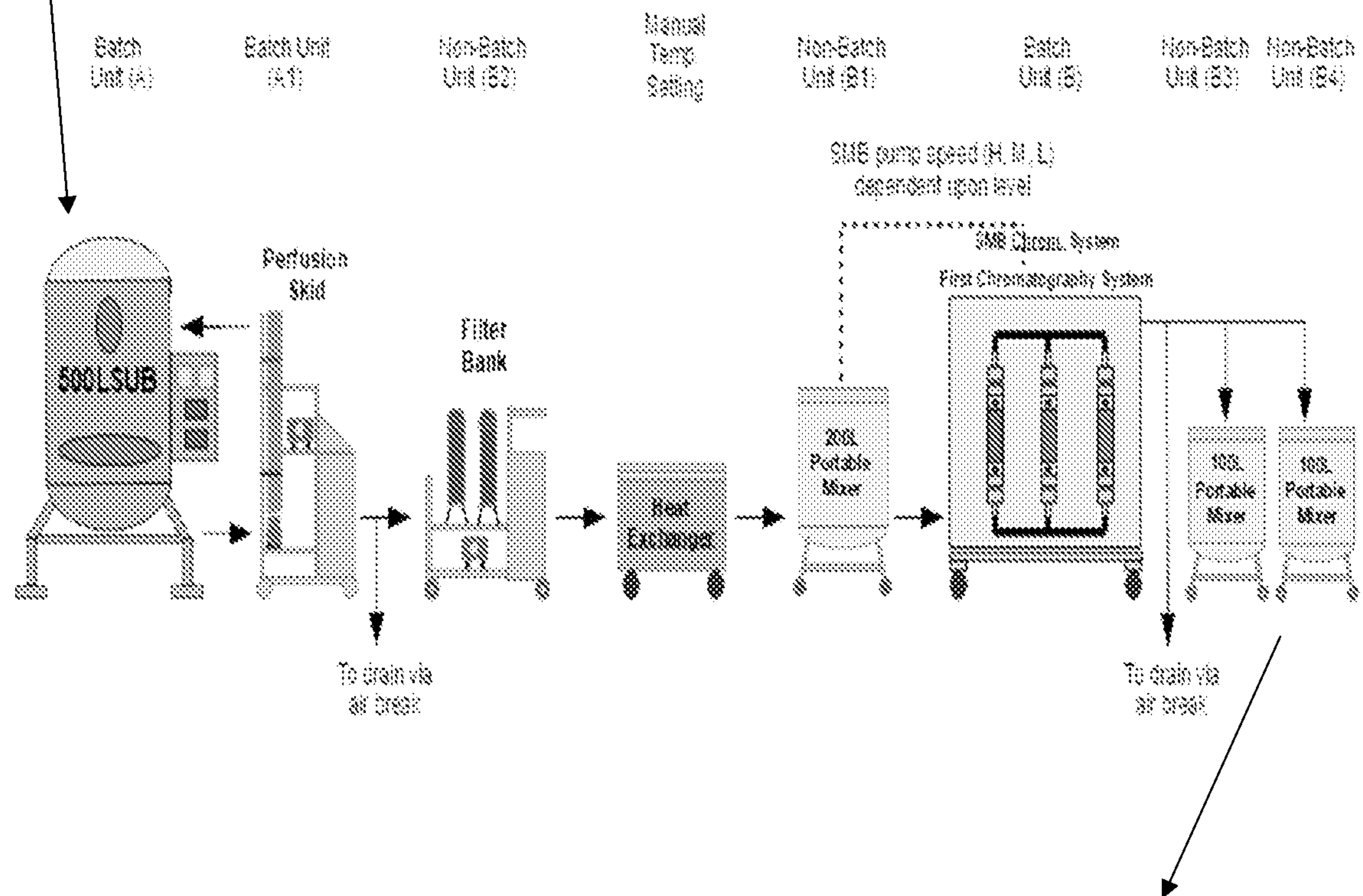
FIG. 1A



To FIG. 1B

FIG. 1B

From FIG. 1A



To FIG. 1C or FIG. 1D

FIG. 1C

From FIG. 1B

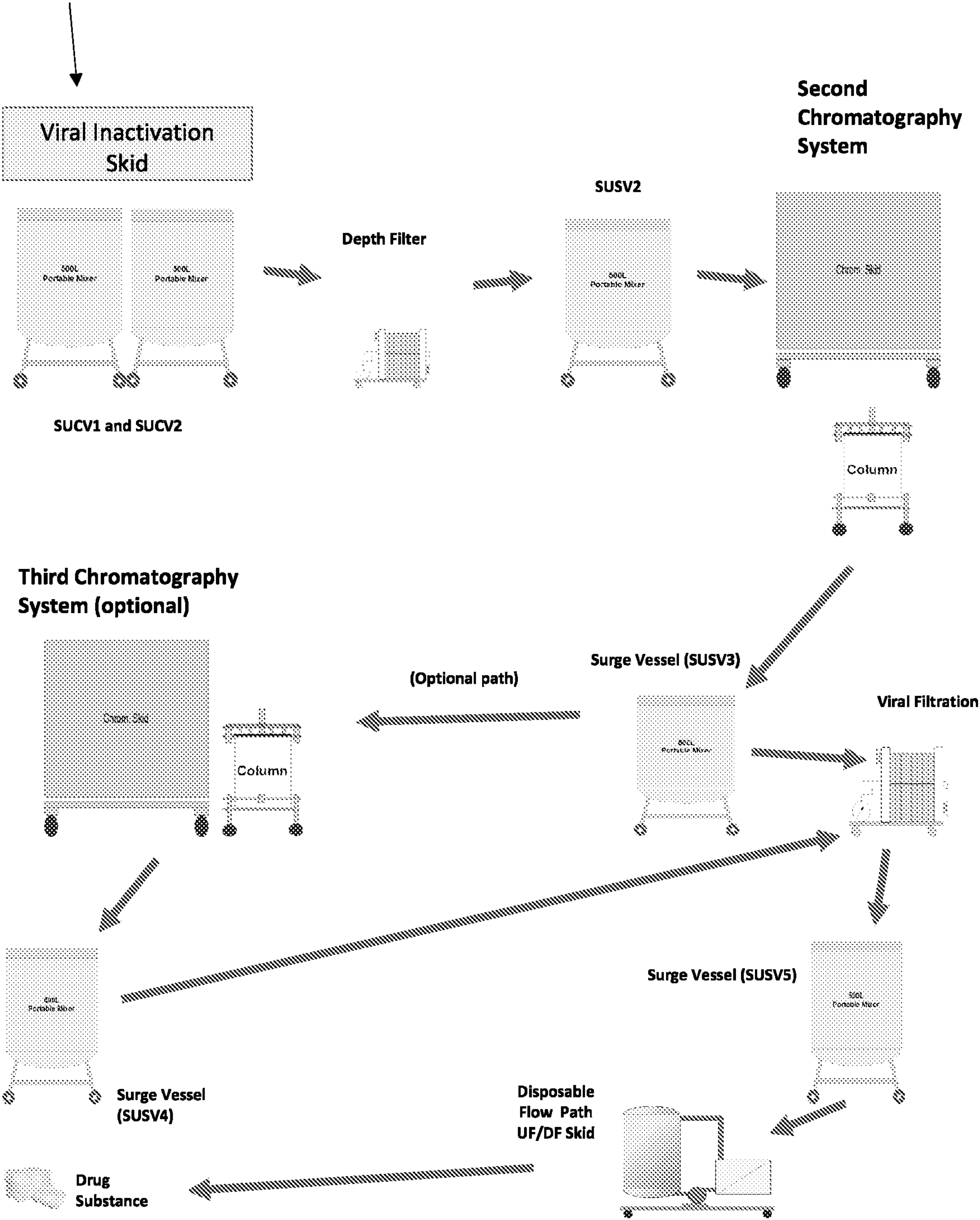


FIG. 1D

From FIG. 1B

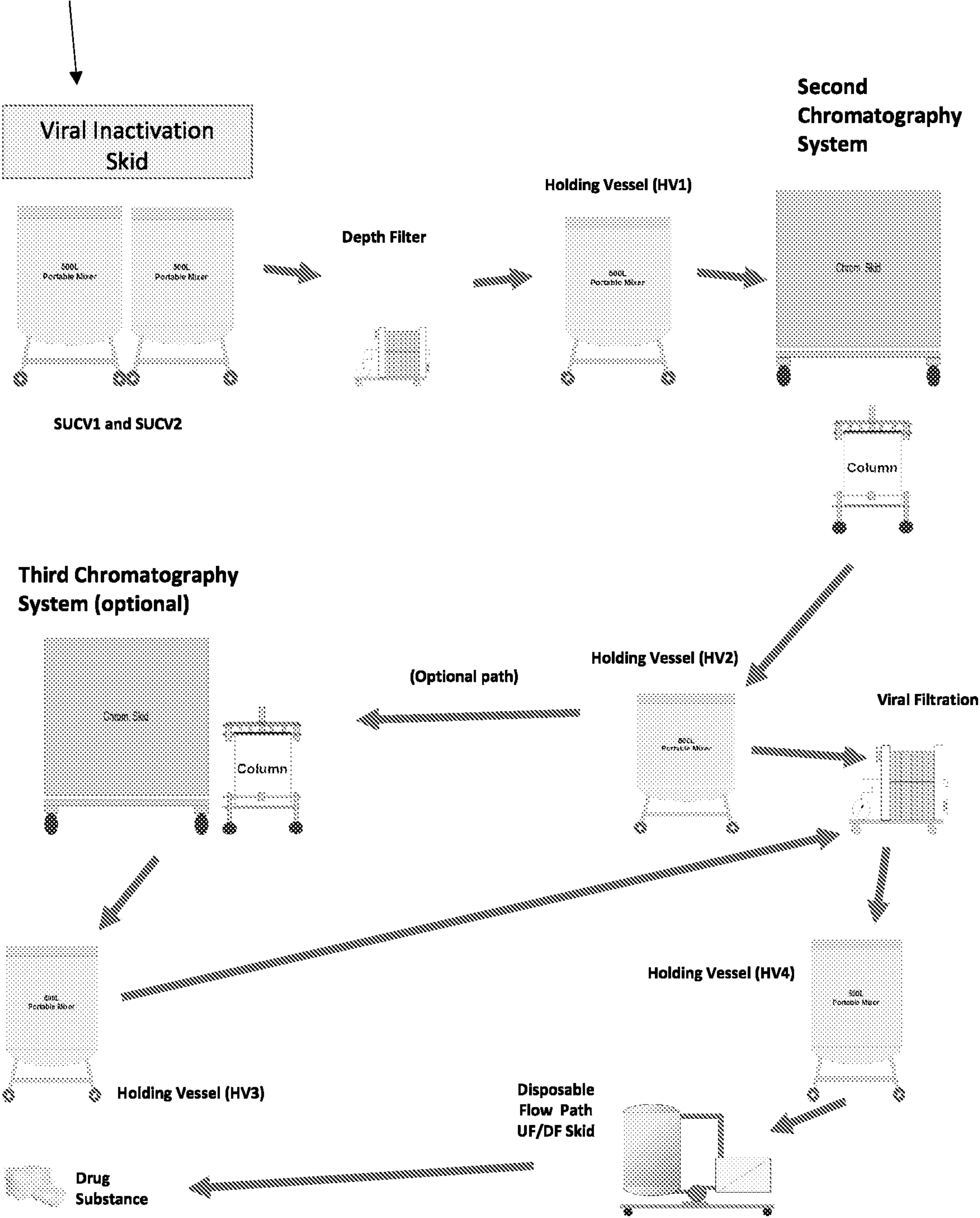


FIG. 2

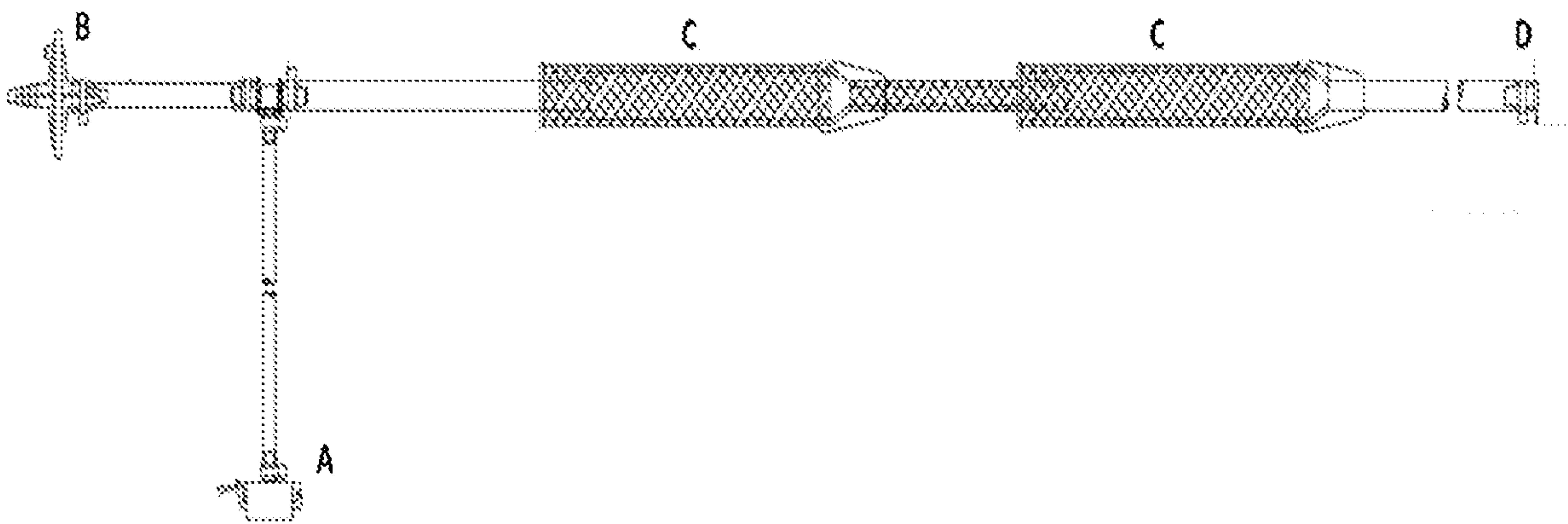


FIG. 3

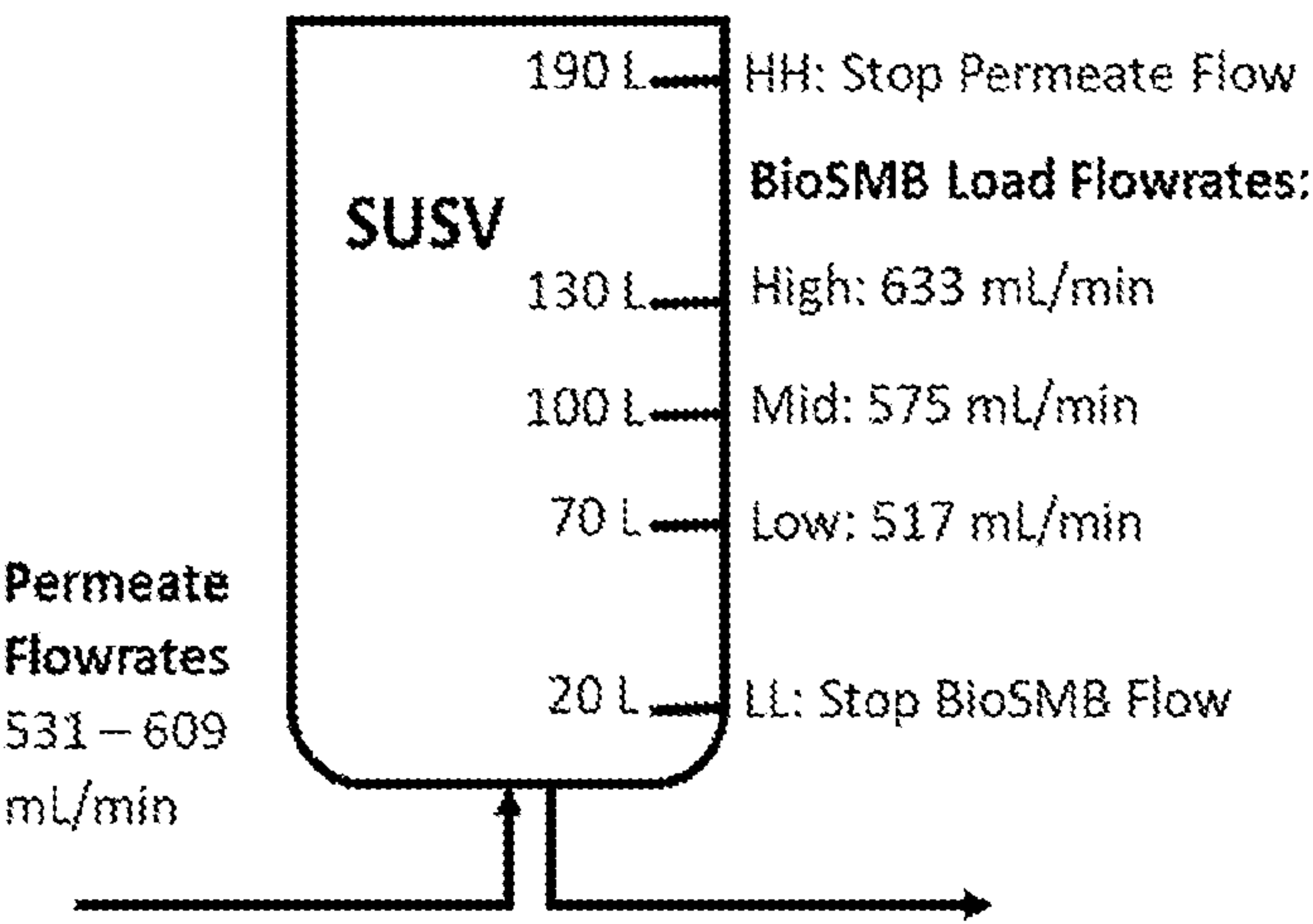
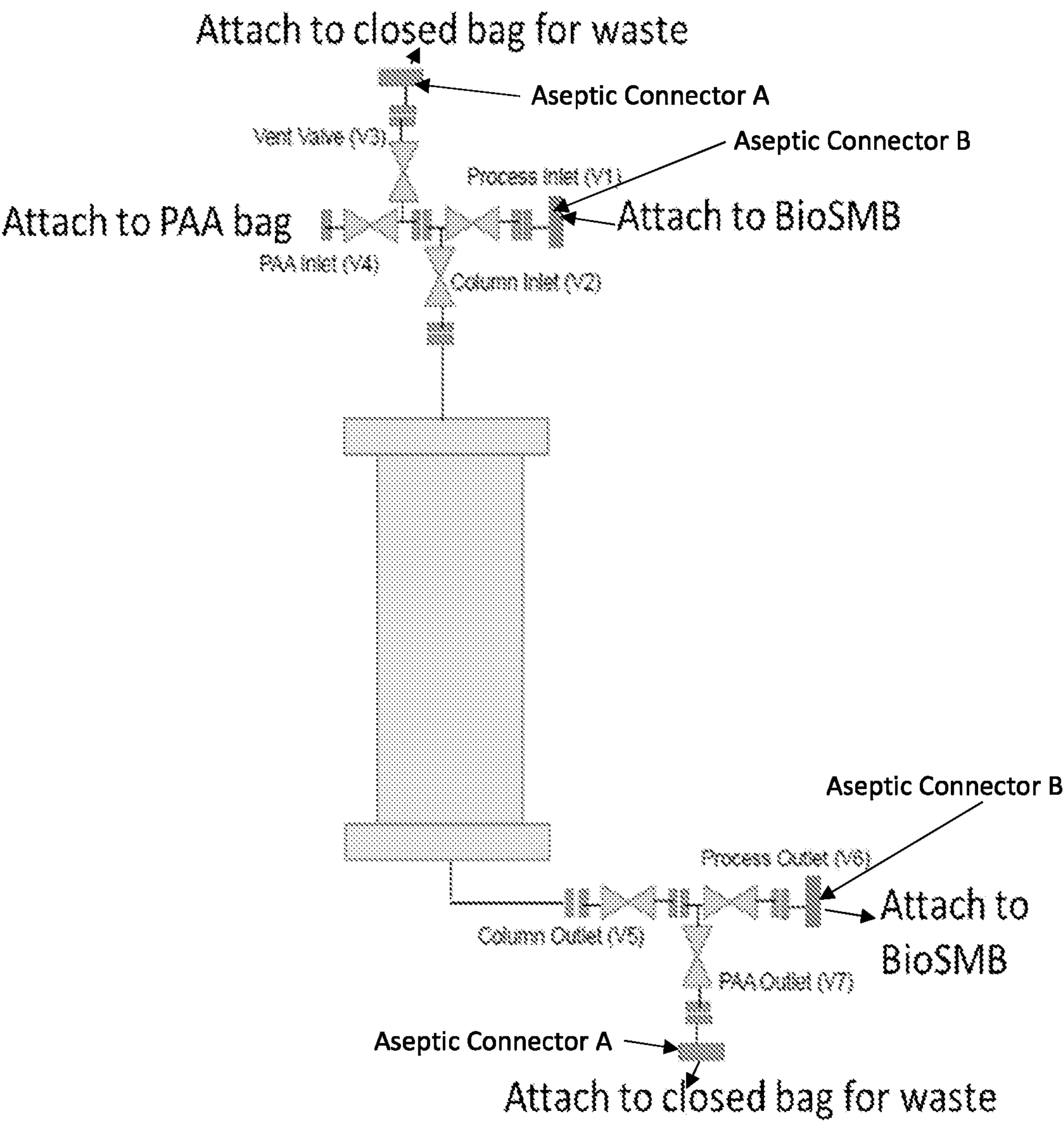


FIG. 4



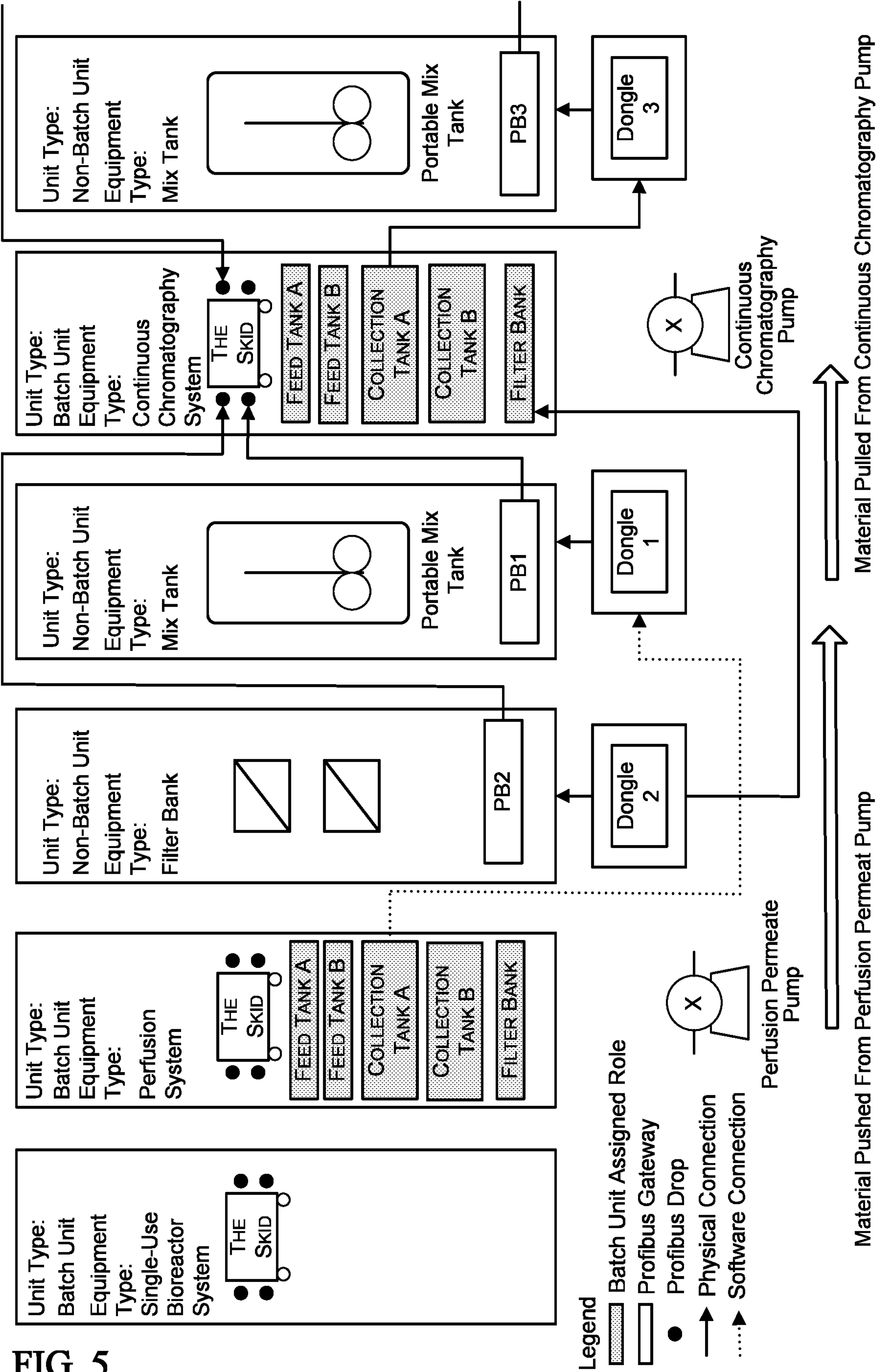


FIG. 5

Legend

- Batch Unit Assigned Role
- Profibus Gateway
- Profibus Drop
- Physical Connection
- Software Connection

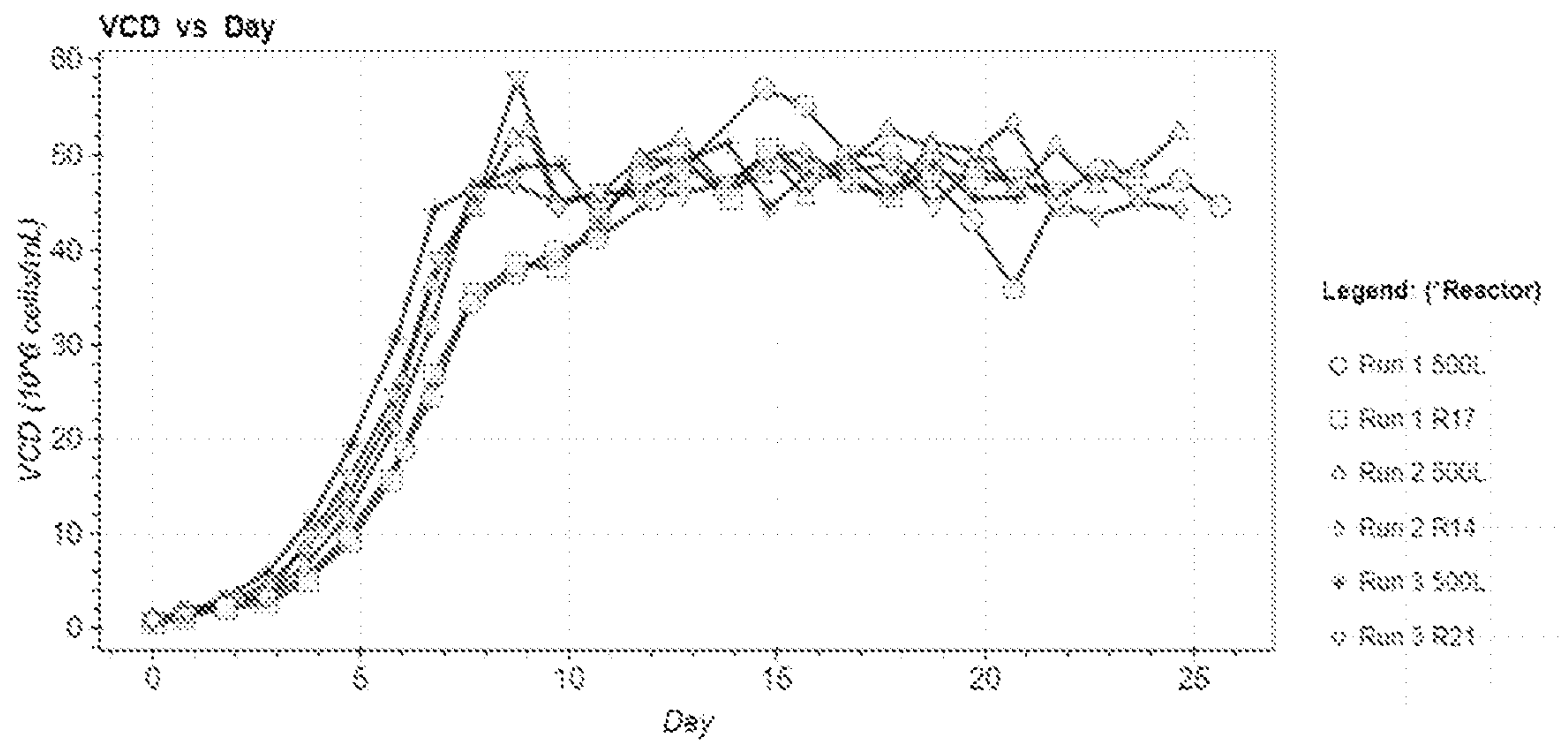
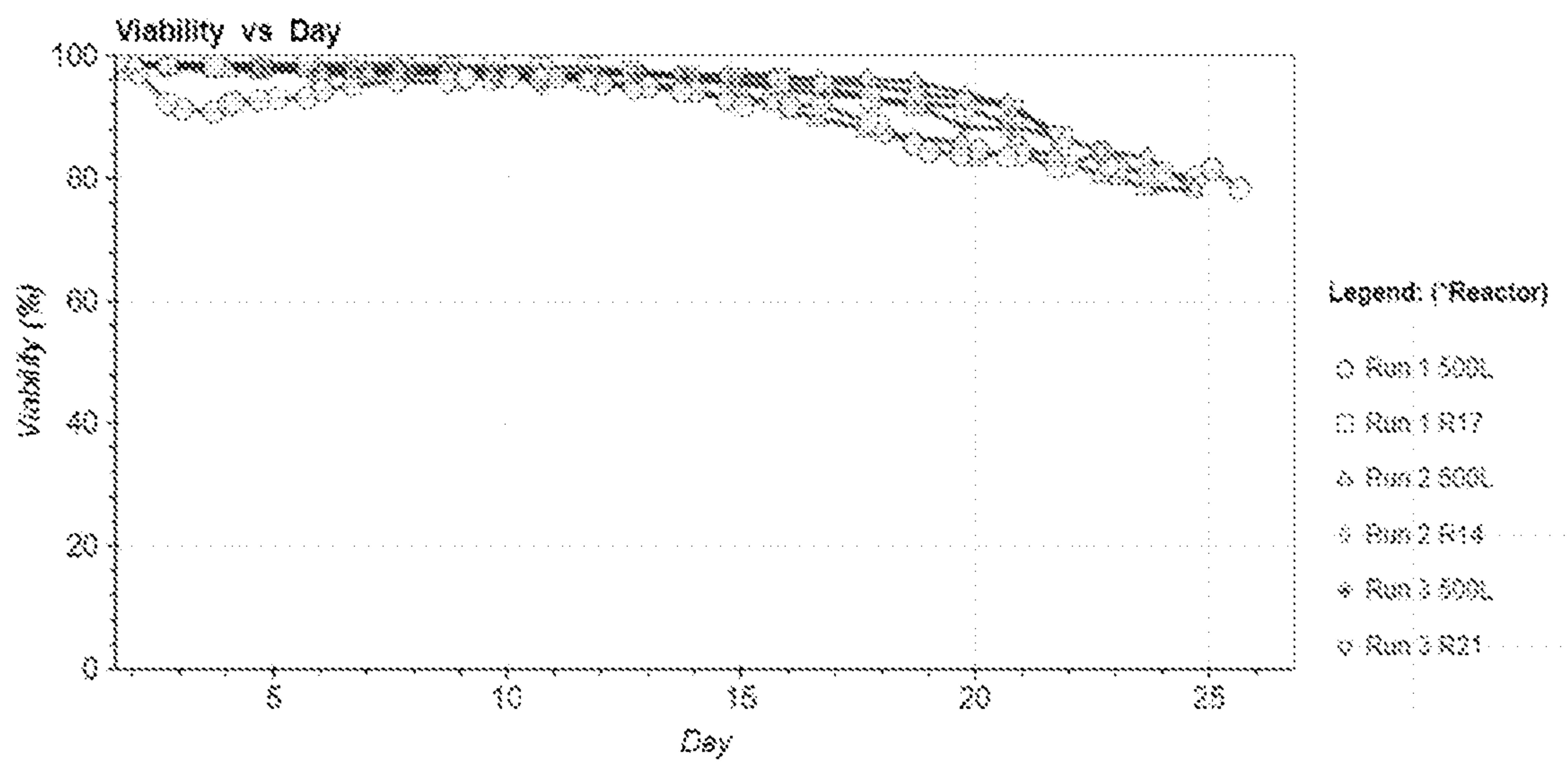
FIG. 6**FIG. 7**

FIG. 8

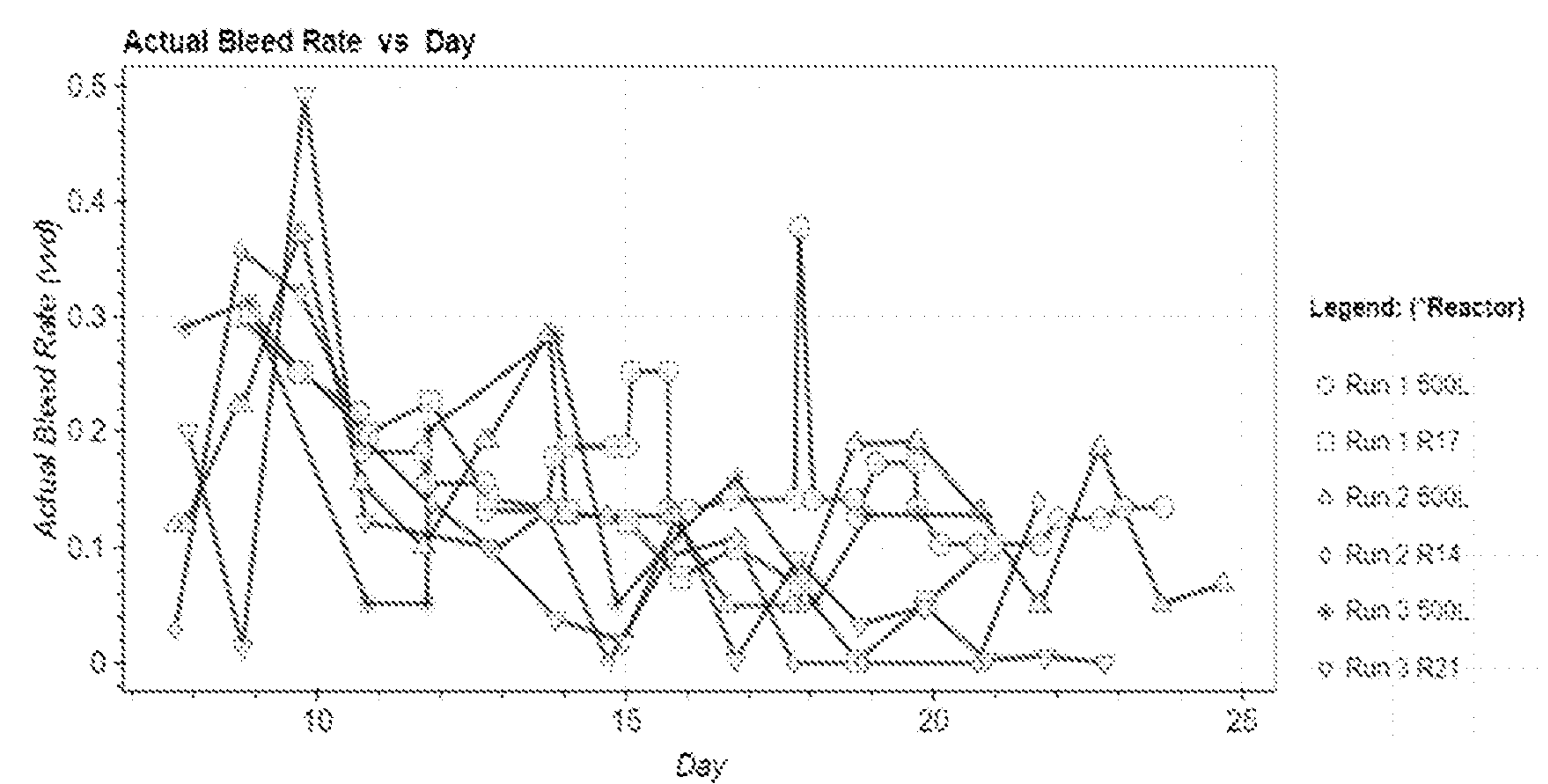
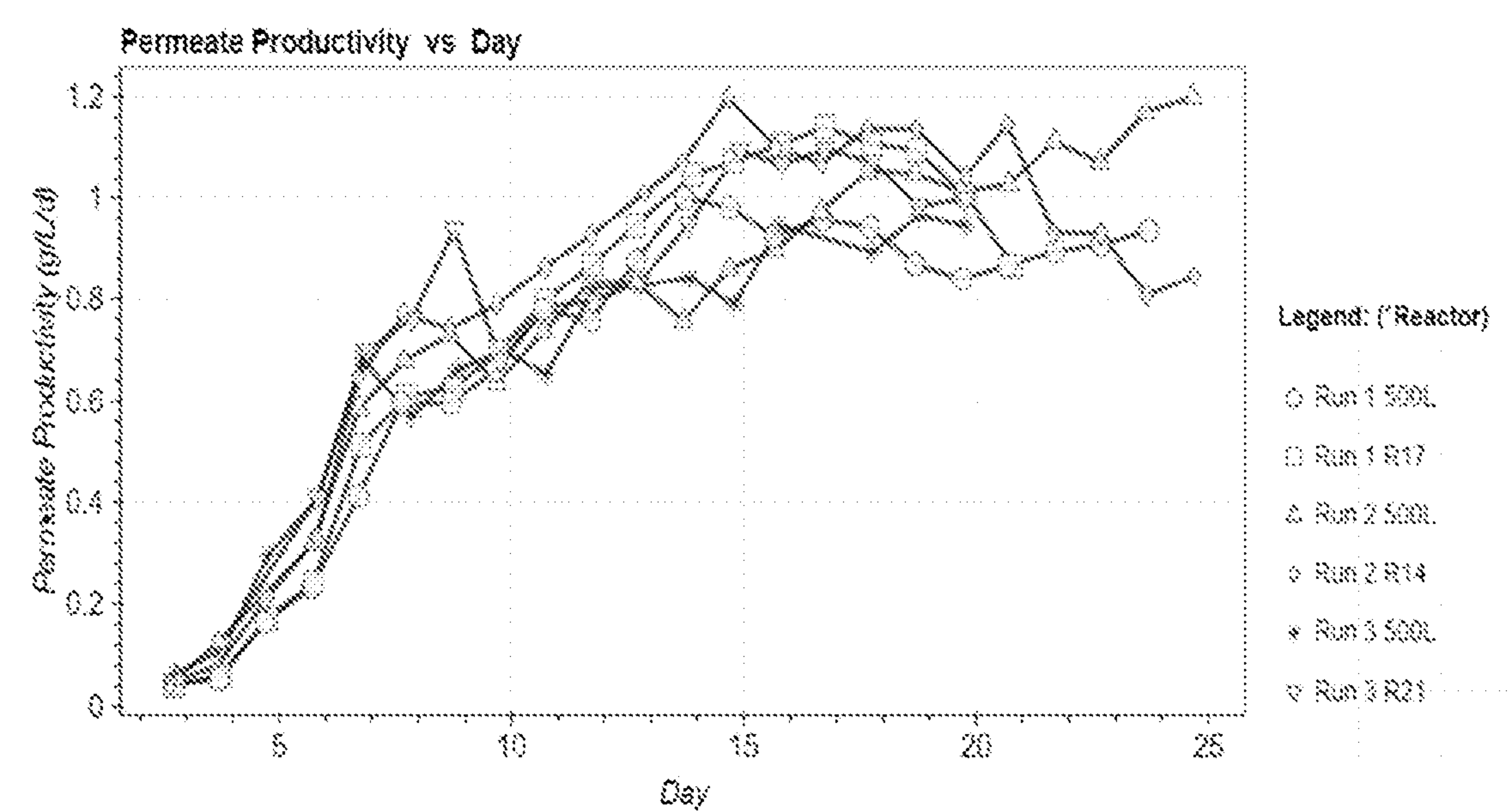


FIG. 9



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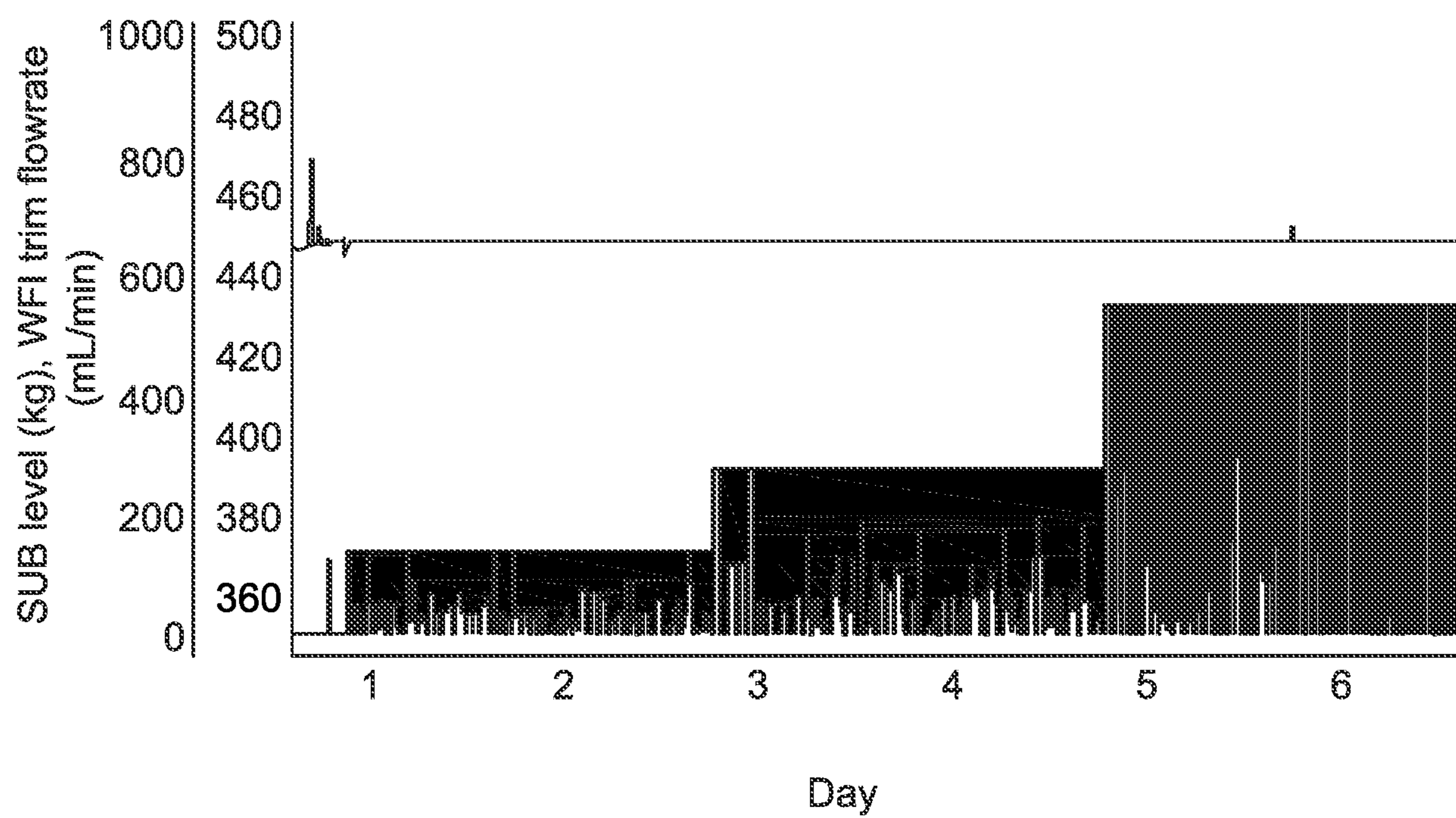


FIG. 10

FIG. 11

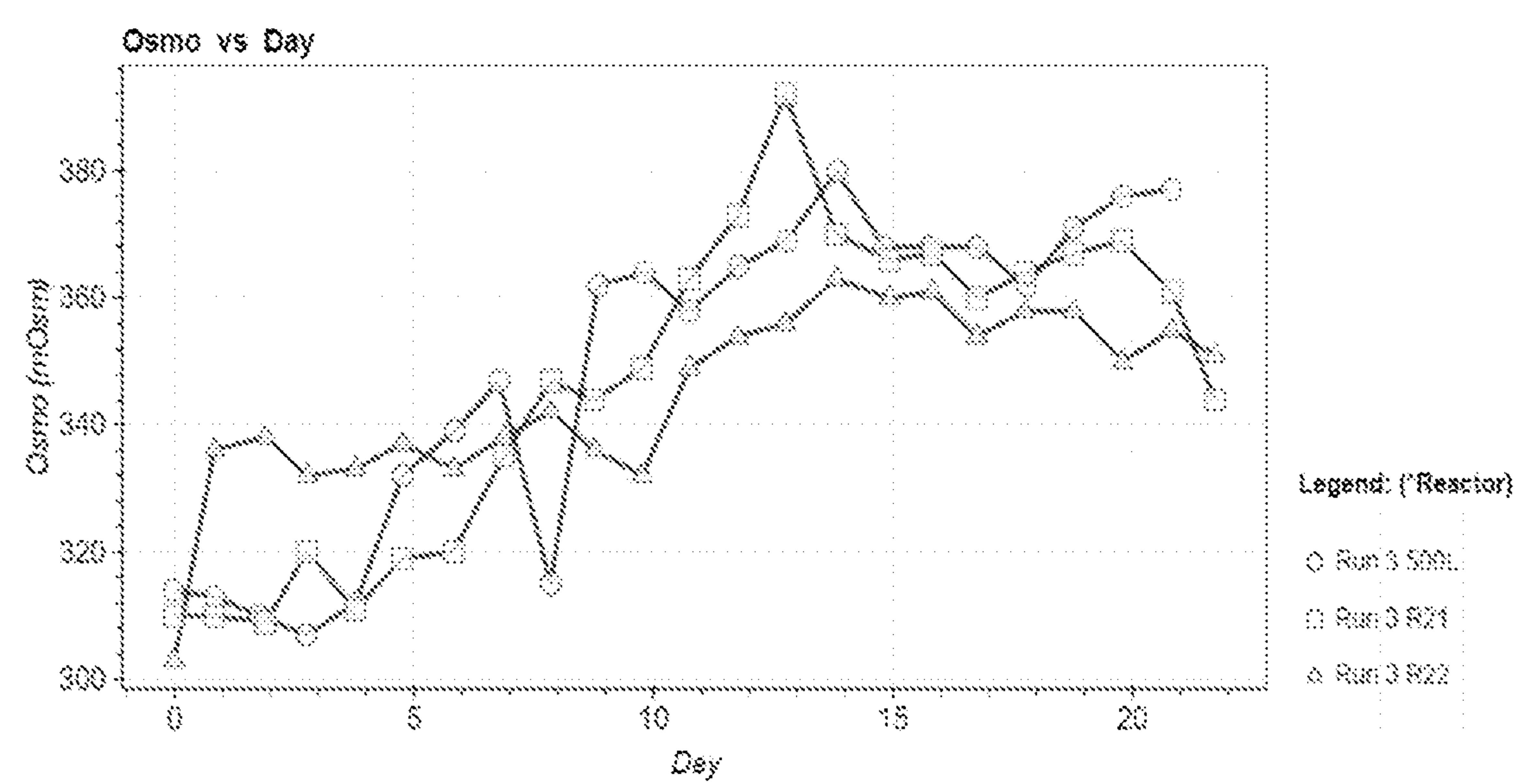


FIG. 12

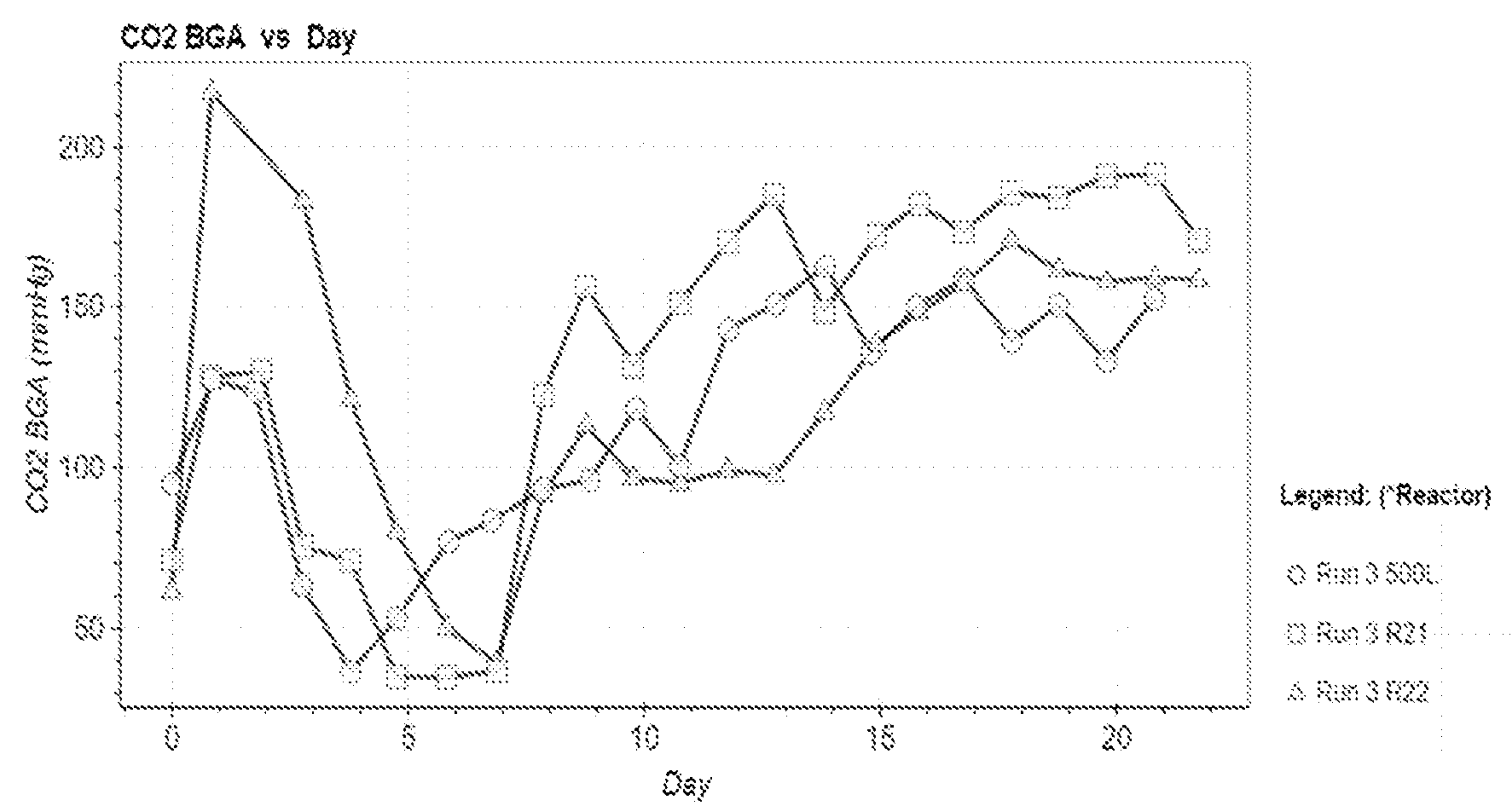


FIG. 13

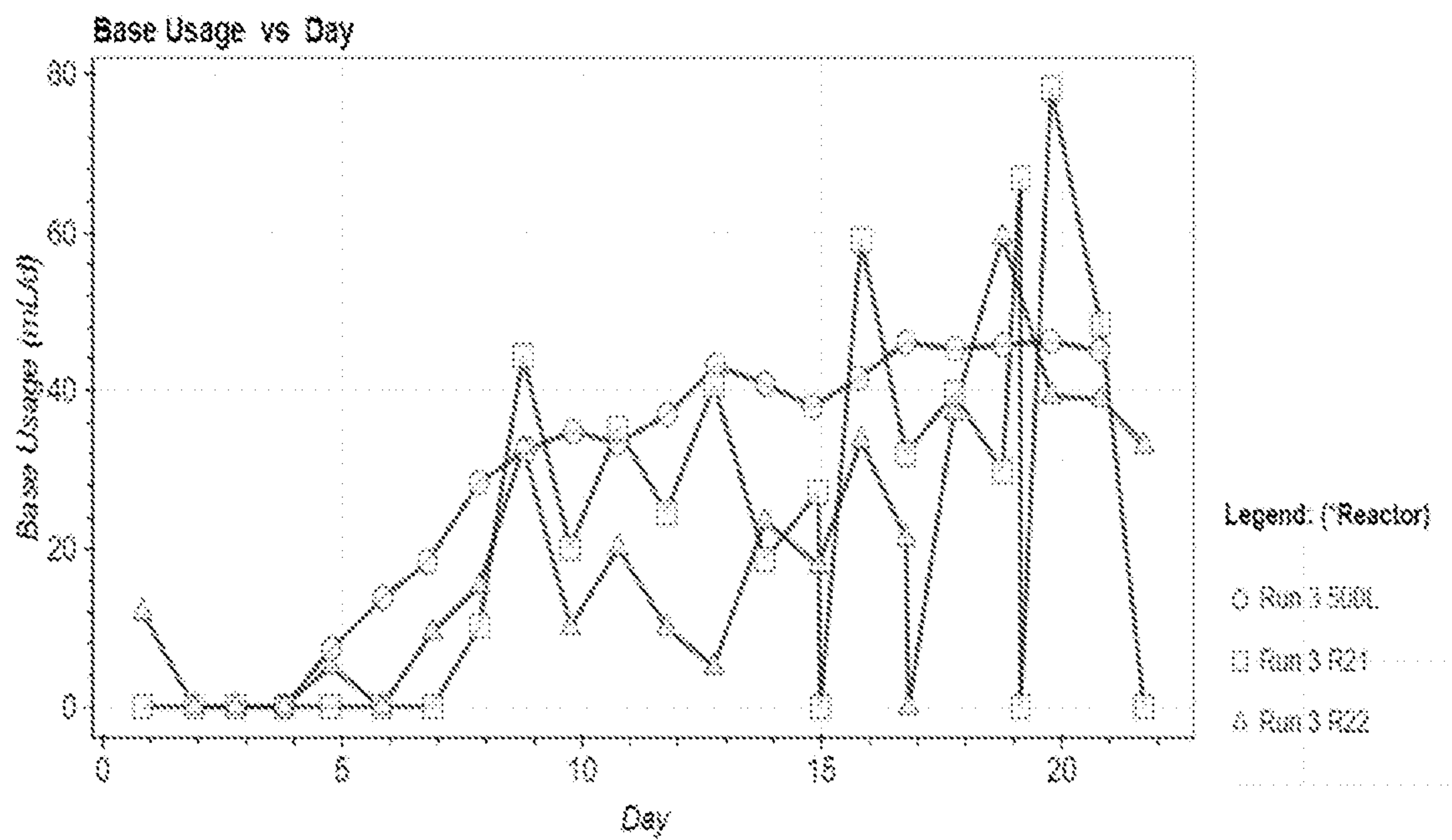


FIG. 14

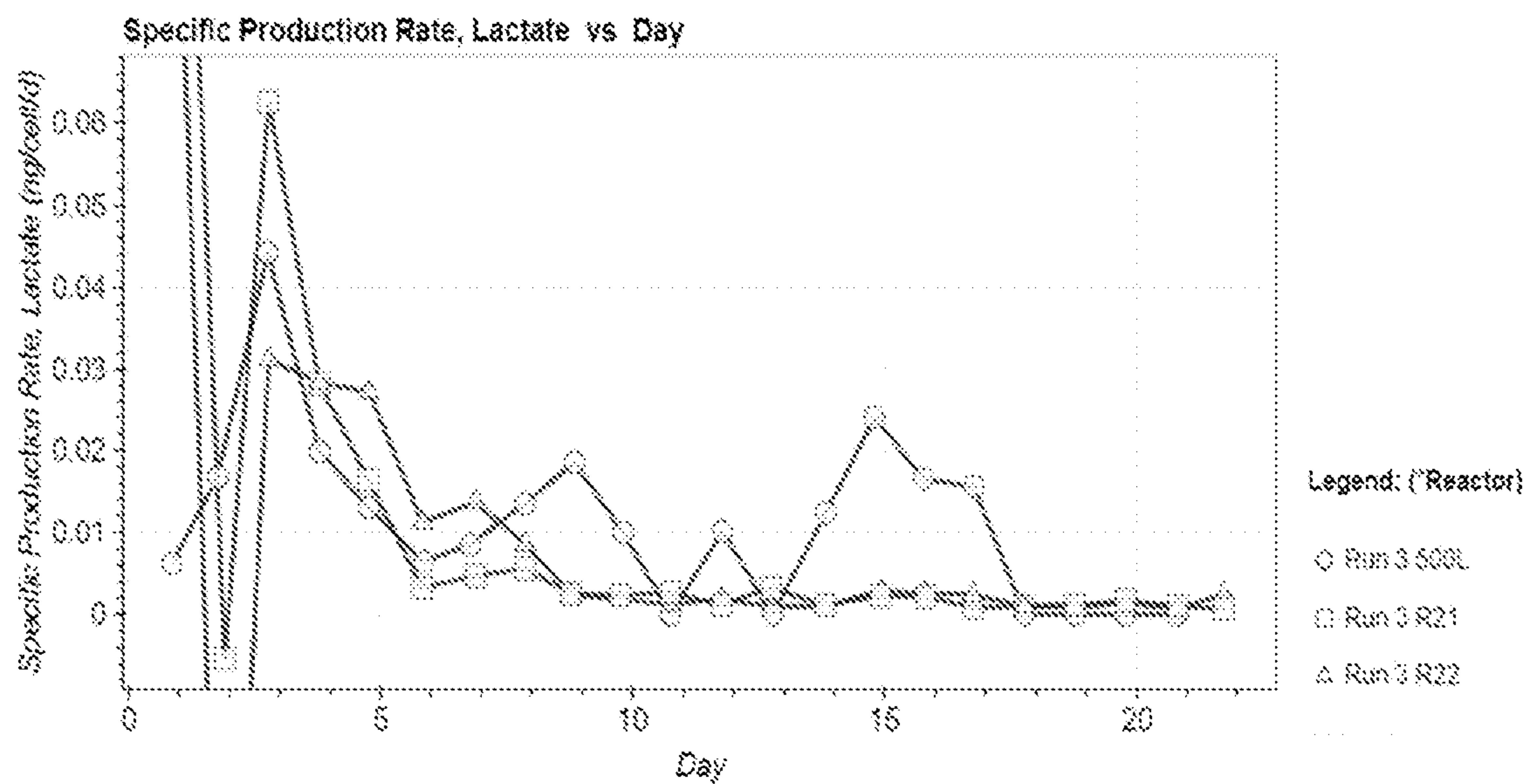
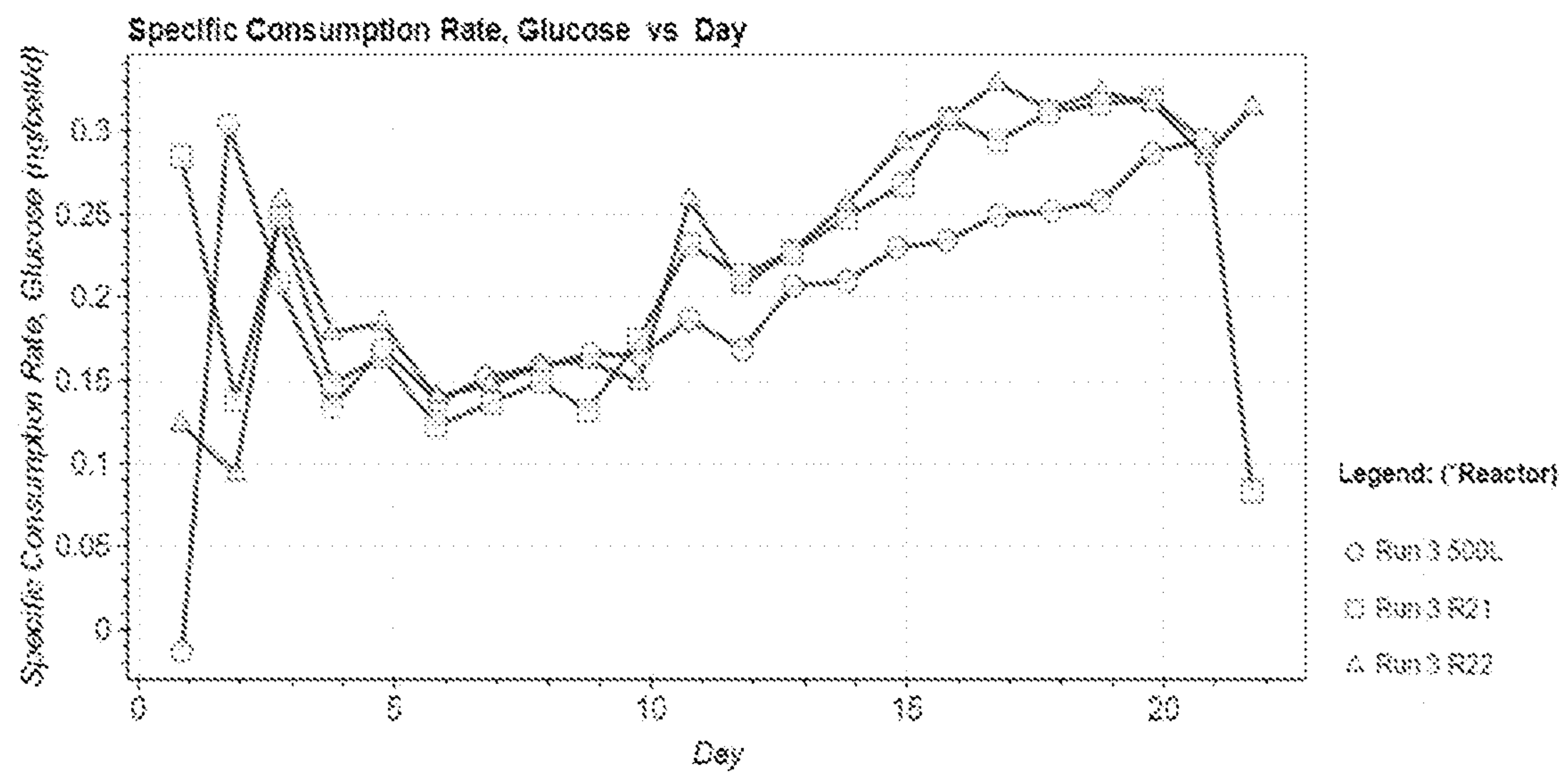
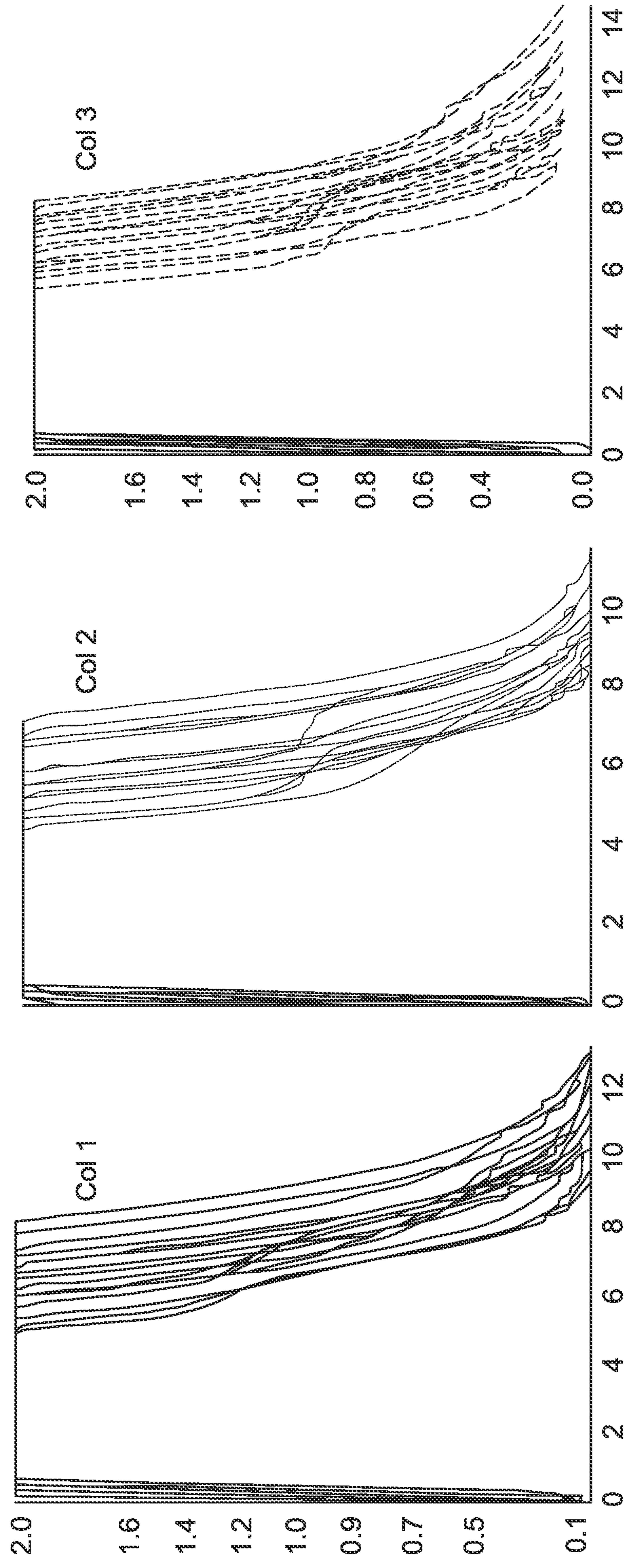


FIG. 15



Elution cycle (min)

FIG. 16A

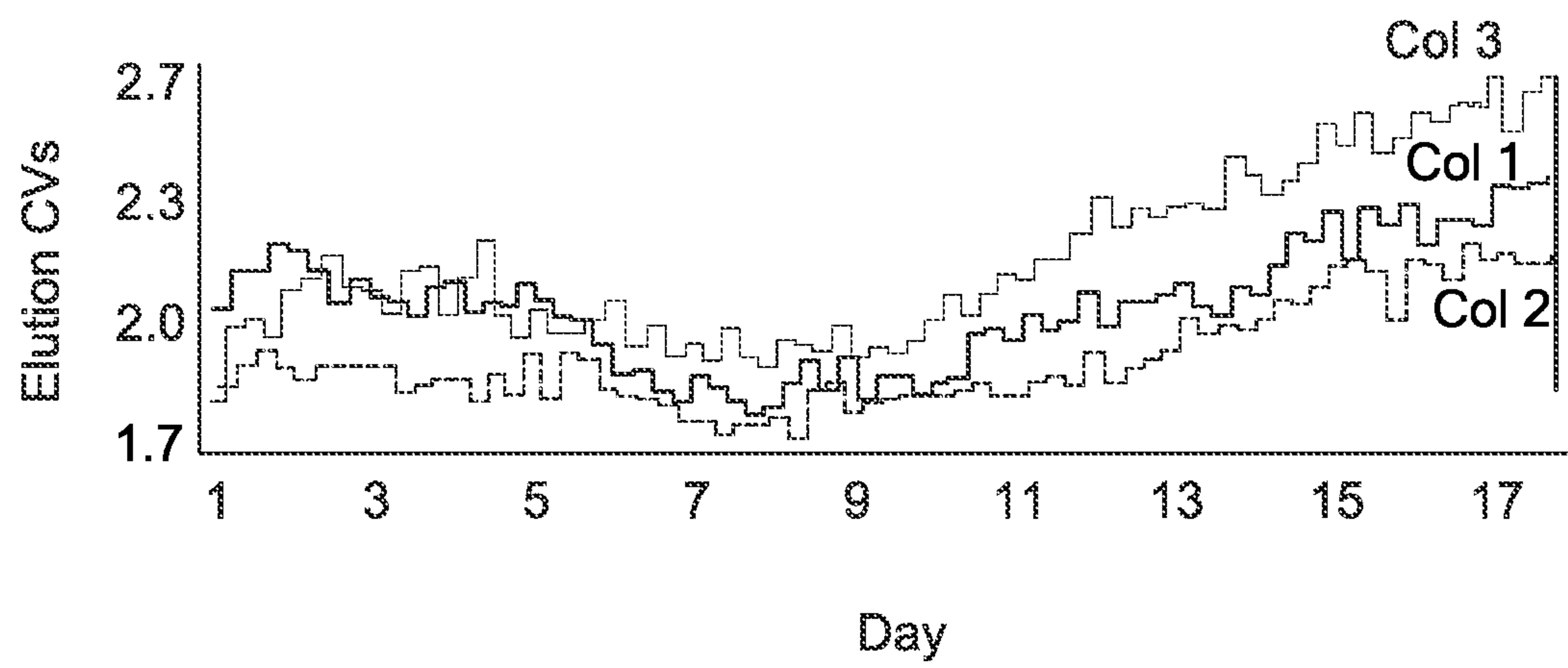


FIG. 16B

FIG. 17

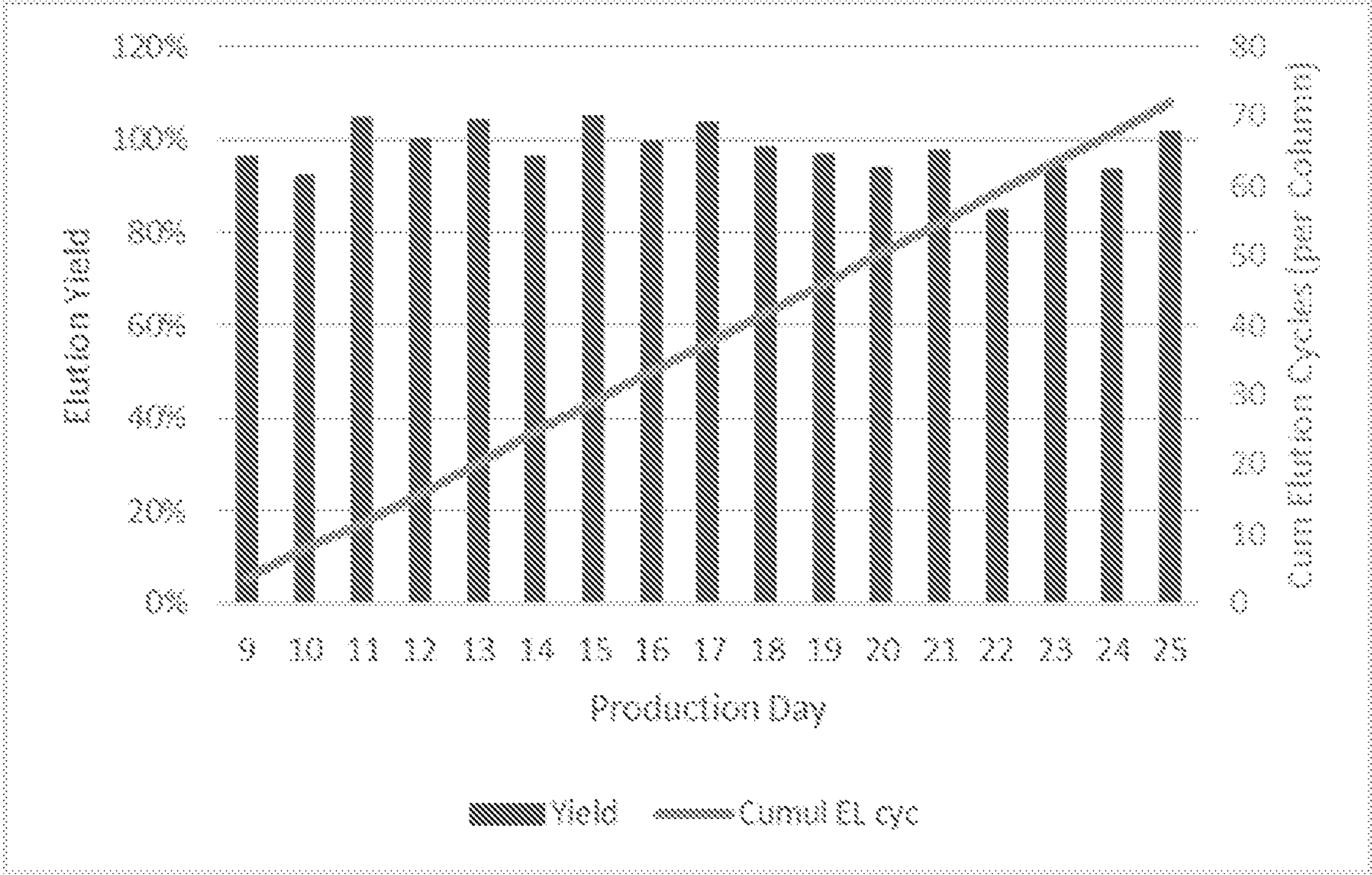
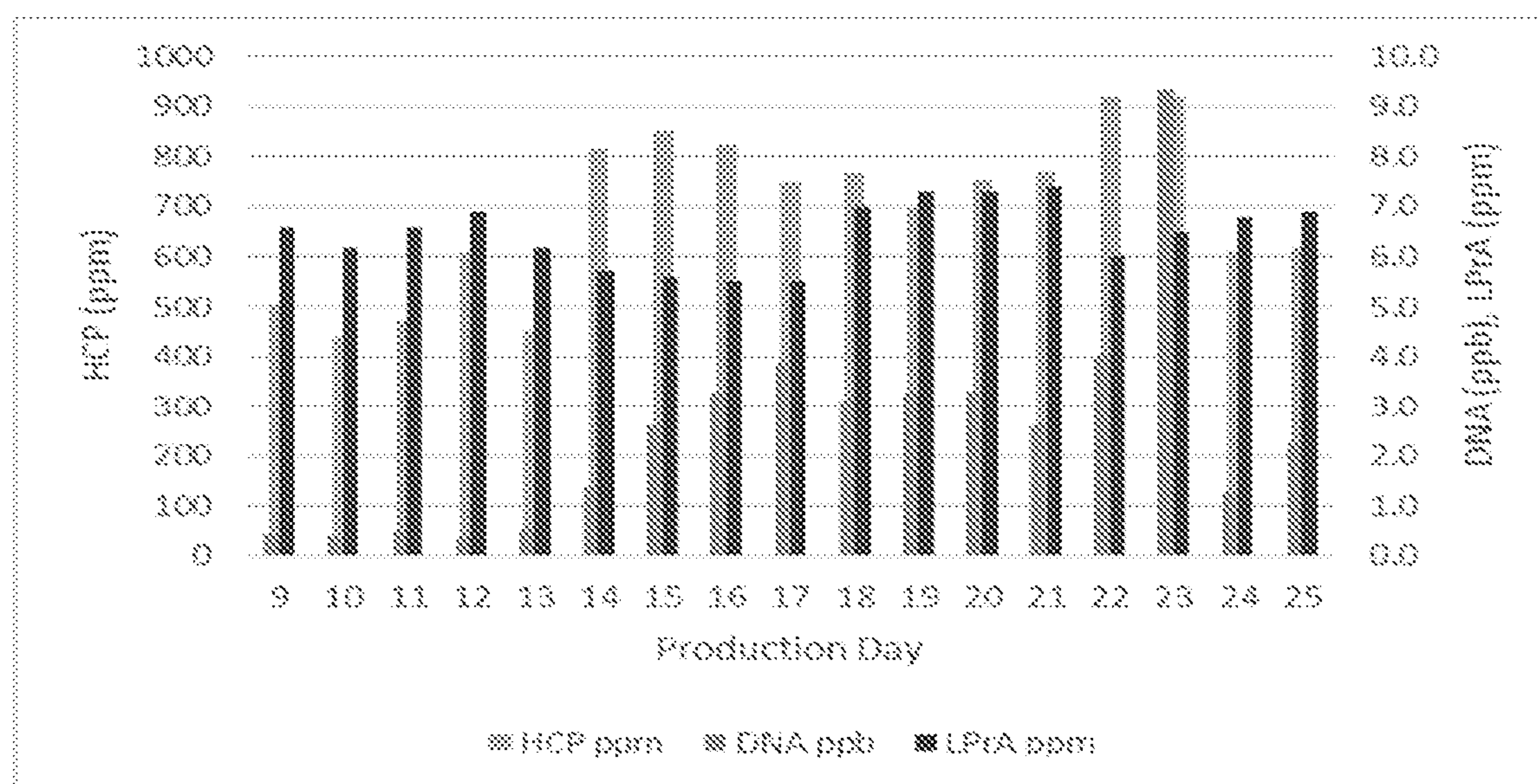


FIG. 18

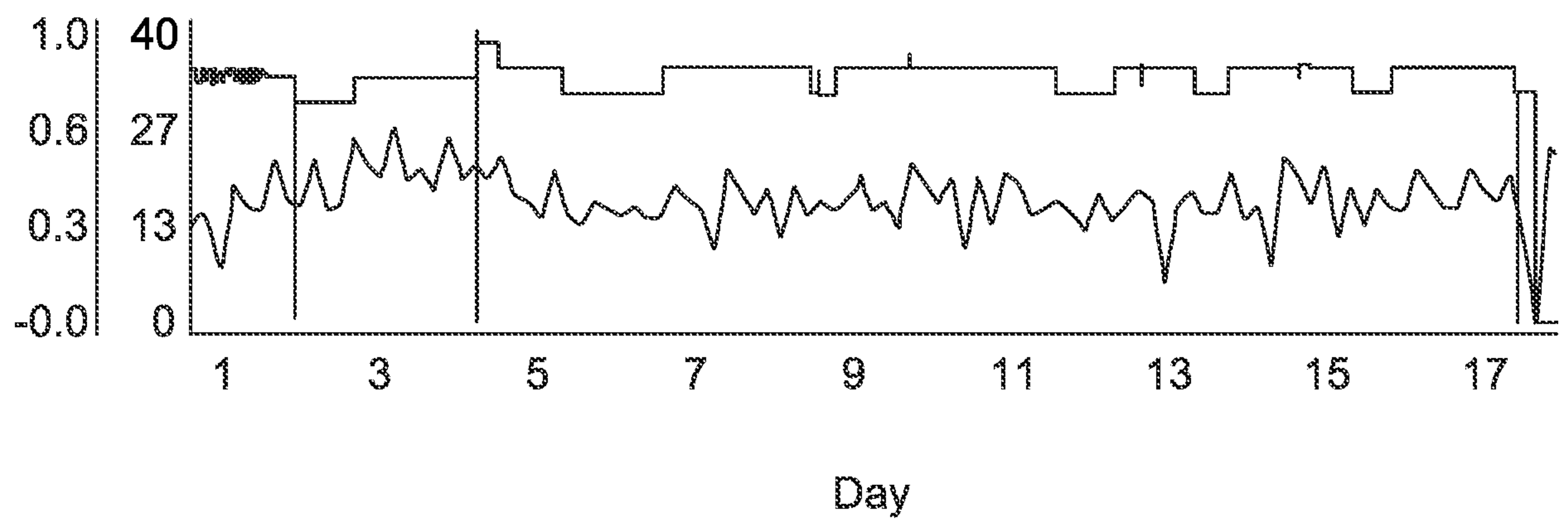


FIG. 19A

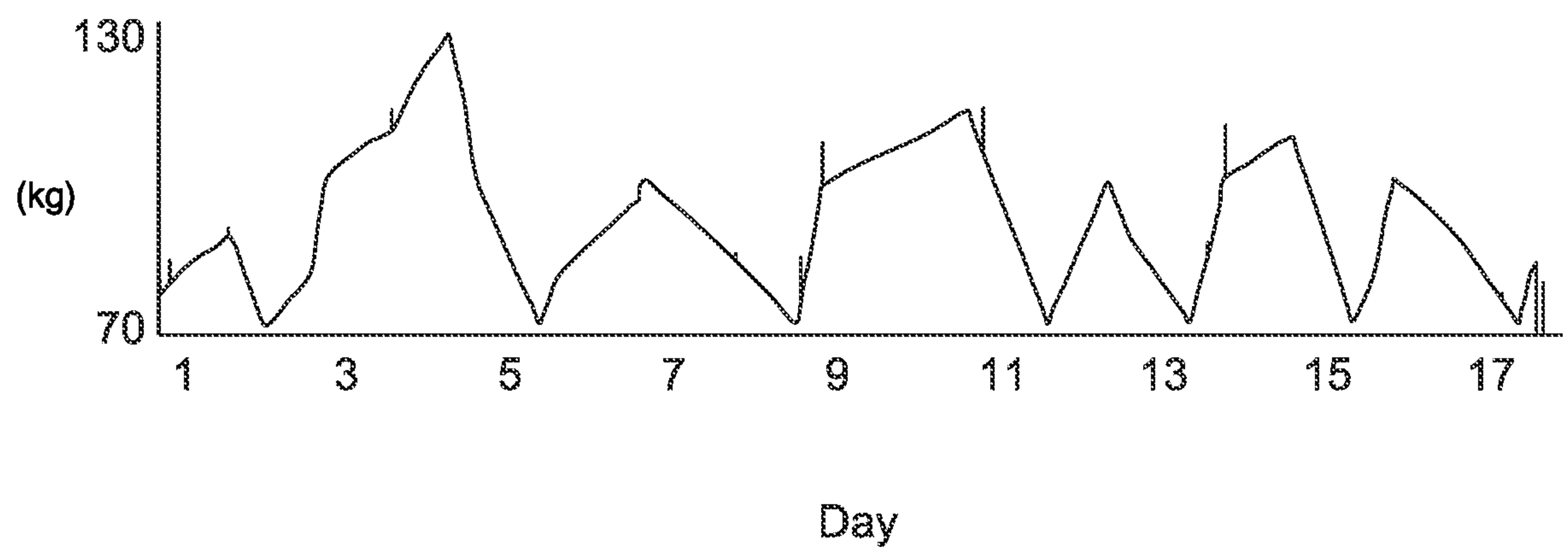


FIG. 19B

FIG. 20A

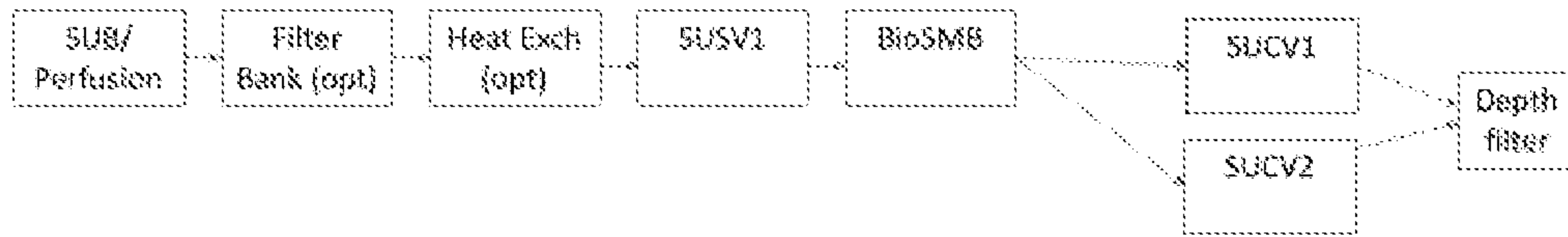


FIG. 20B

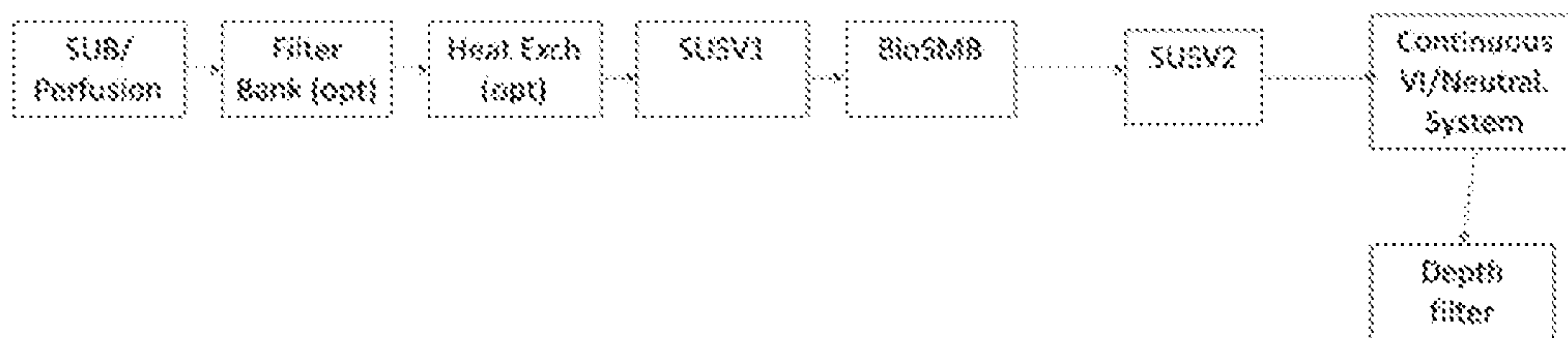


FIG. 20C

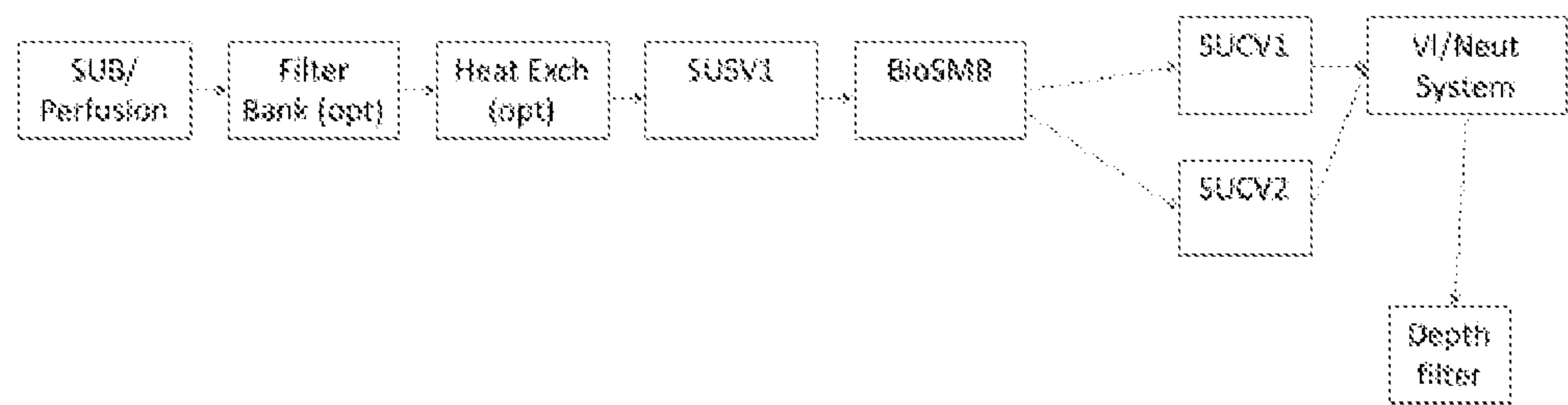


FIG. 20D

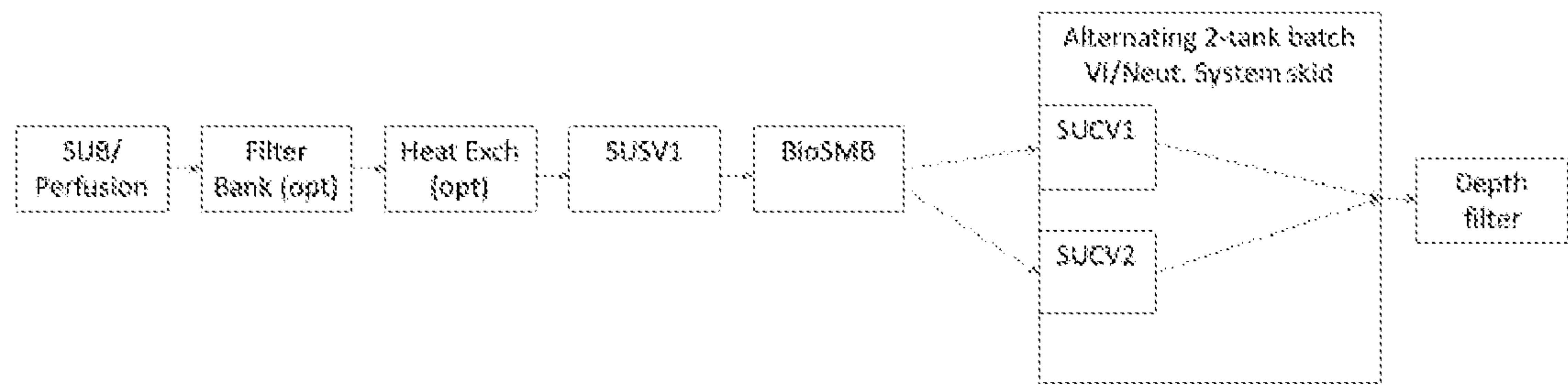


FIG. 20E

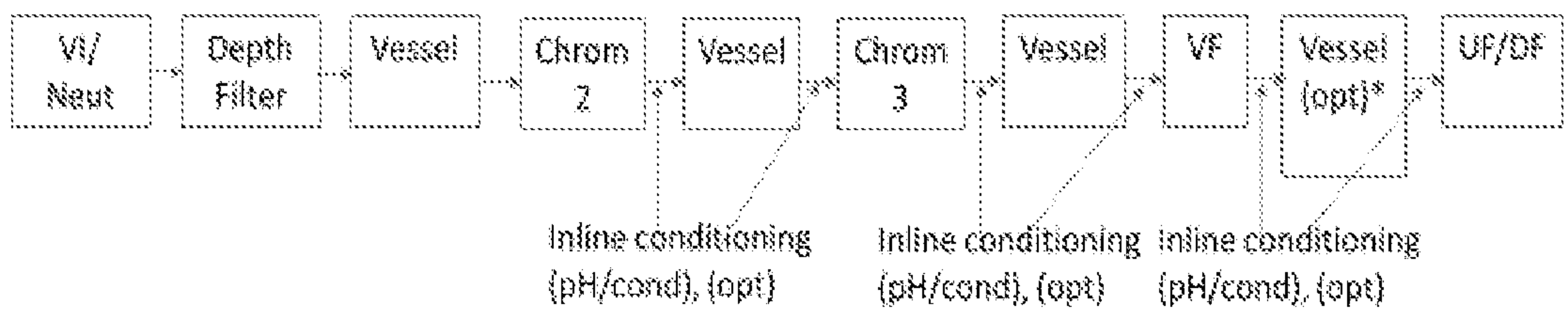


FIG. 20F

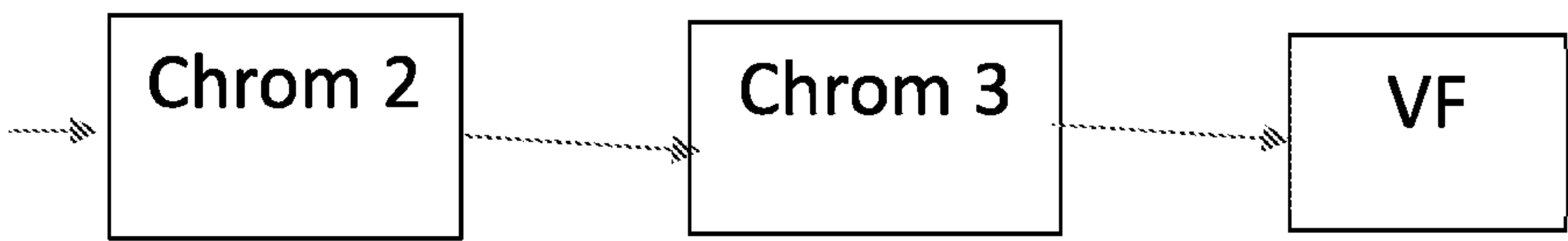


FIG. 20G

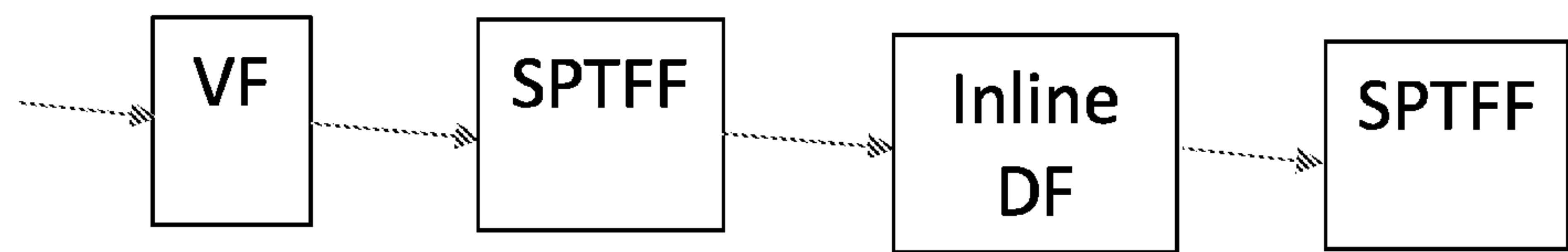


FIG. 21

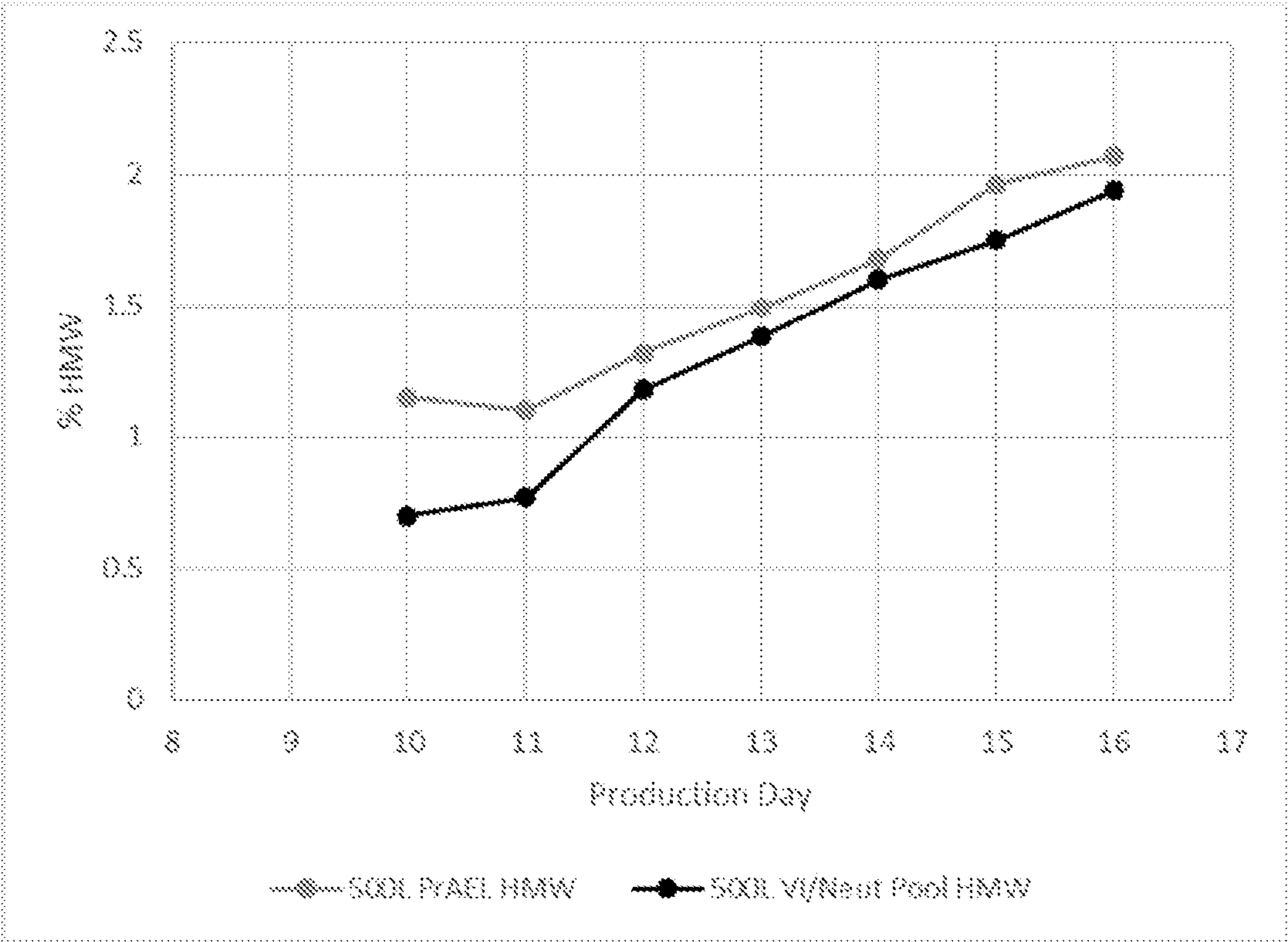


FIG. 22

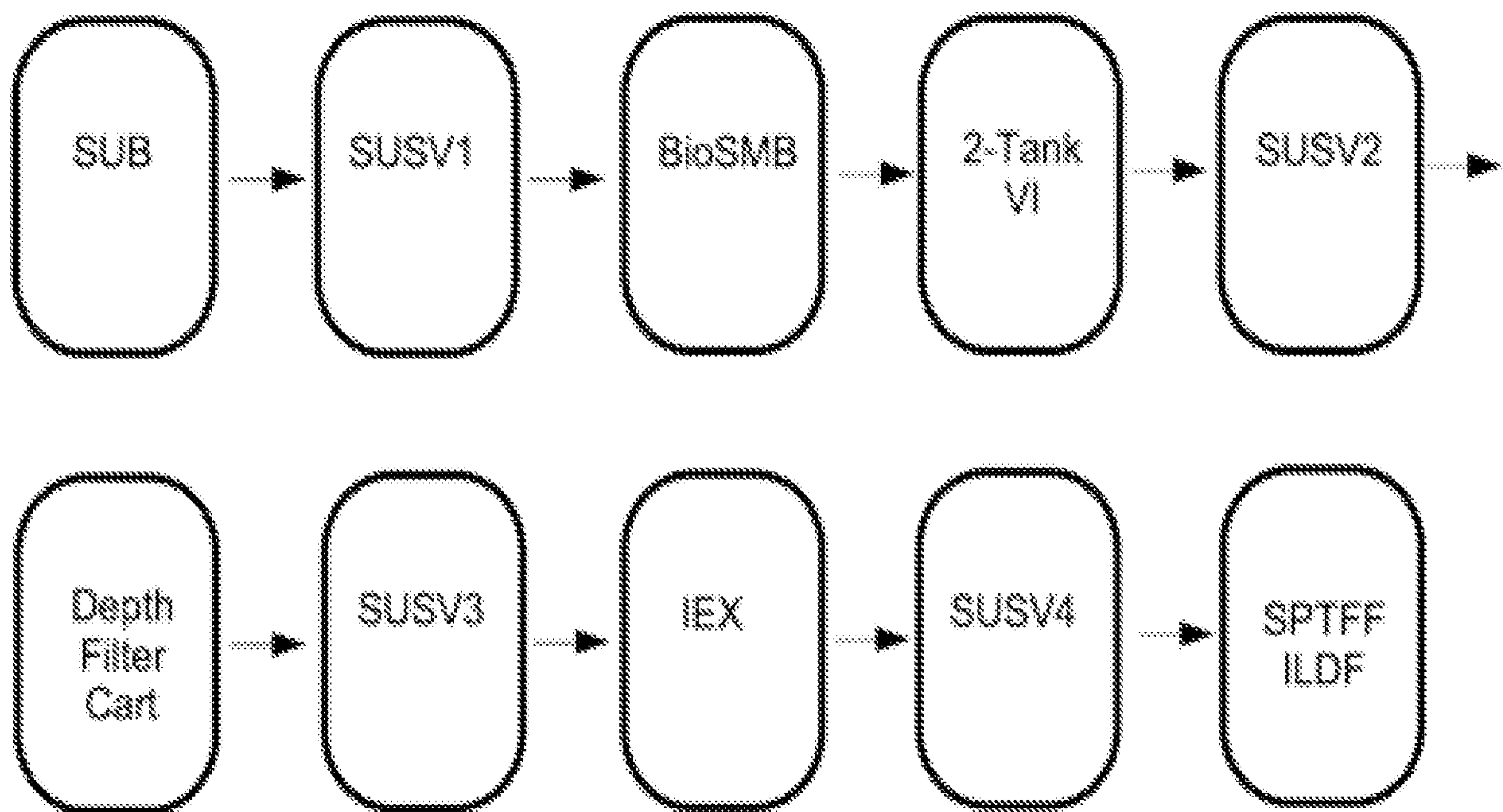


FIG. 23

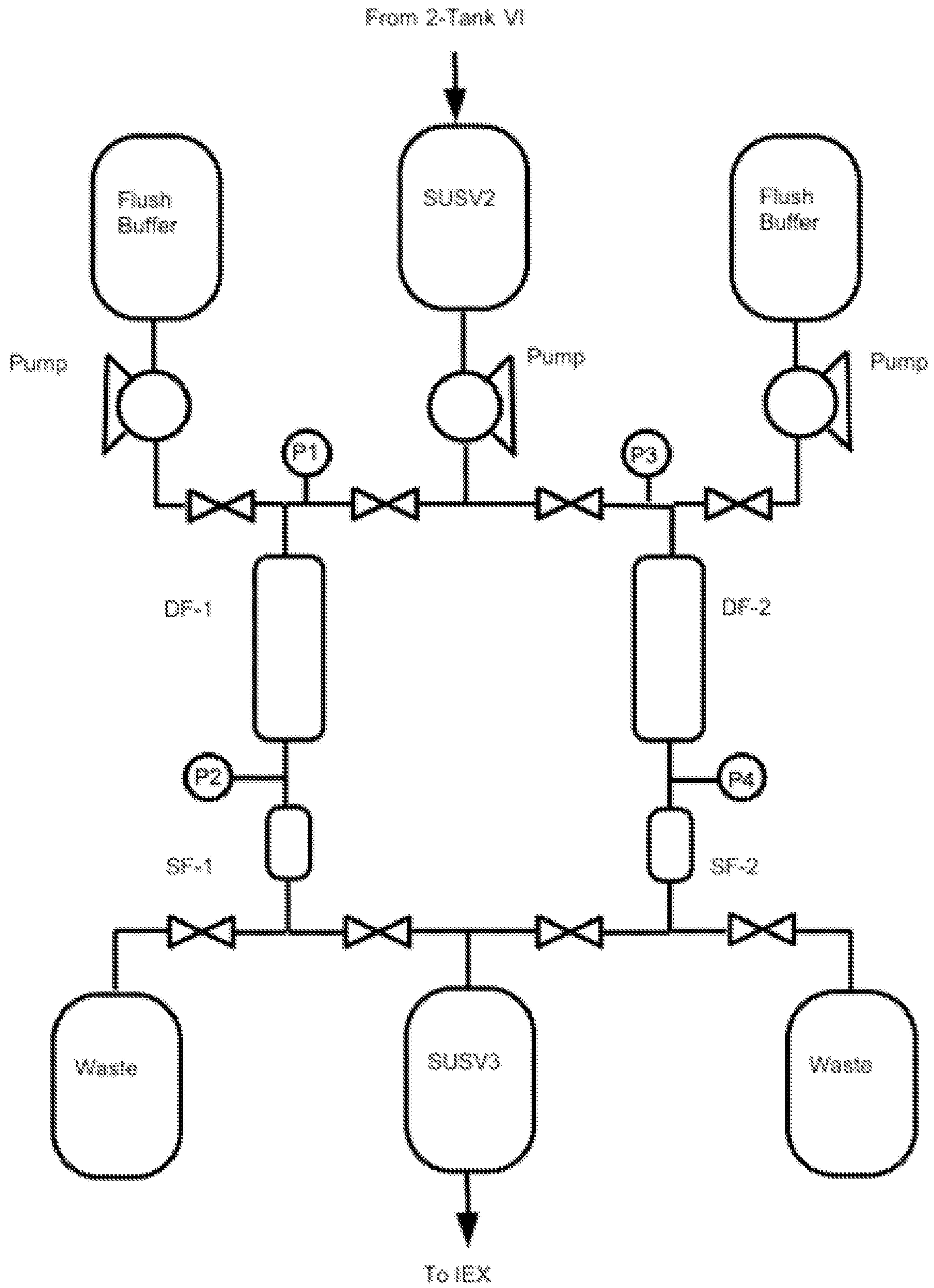


FIG. 24

