

ABSTRACT OF THE DISCLOSURE

An intermediate material for producing a dual gauge strip having one or plural thick parts on the surface along the longitudinal direction of the strip, wherein a protrusion part of a trapezoid cross section is formed on the other surface.

A method for producing an intermediate material for producing a dual gauge strip having one or plural thick parts on the surface along the longitudinal direction of the strip, starting from a flat strip, comprising

repeated compression on a flat strip between a lower die and an upper die and slightly progressing forward the flat strip after each load of repeated compression, wherein the upper die equipped with protrusions of an inverse V character shape on the bottom, wherein the lower die should have one or plural grooves of a trapezoid cross section with a slight depth on the surface corresponding to the groove positions of the upper die.

This Sheet Has Been Replaced

