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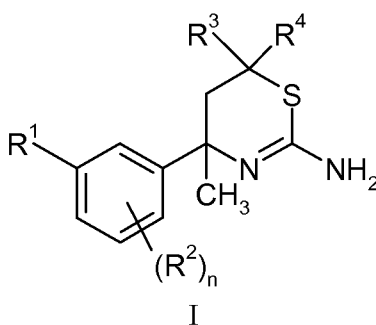
AMINODIHYDROTHIAZINE DERIVATIVES AS BACE INHIBITORS FOR THE TREATMENT OF ALZHEIMER'S DISEASE

The present invention is in the field of treatment of Alzheimer's disease and other diseases and disorders involving amyloid β ($A\beta$) peptide, a neurotoxic and highly aggregatory peptide segment of amyloid precursor protein (APP). Specifically provided are potent inhibitors of β -secretase or β -site amyloid precursor protein-cleaving enzyme (BACE). Complete or partial inhibition of BACE has been shown to have a significant effect on plaque-related and plaque-dependent pathologies in mouse models suggesting that even small reductions in $A\beta$ levels might result in long-term significant reduction in plaque burden and synaptic deficits, thus providing significant therapeutic benefits.

Currently described BACE inhibitors are peptidomimetic transition state analogs, typically containing a hydroxyethyl moiety. Although many of these compounds are potent inhibitors of BACE, their high molecular weights and low membrane permeability make them poor drug candidates. There has been a progression from large peptidomimetic molecules to small molecules, such as a variety of hydroxyethylamine scaffolds as well as heterocyclic-containing scaffolds. See e.g., Durham and Shepherd, *Current Opinion in Drug Discovery & Development*, **9**(6), 776-791 (2006)). Certain aminothiazine compounds have been described as BACE inhibitors in WO 2007/049532.

BACE inhibitors that are potent and more efficacious are necessary to provide treatments for $A\beta$ peptide-mediated disorders, such as Alzheimer's disease. The present invention provides new potent and efficacious inhibitors of BACE.

The present invention provides compounds of Formula I:



where:

n is 0, 1, or 2;

5 R^1 is pyrimidinyl, pyrazinyl optionally substituted with chloro or fluoro, or pyridinyl optionally substituted with one or two substituents each independently selected from chloro, fluoro, and C_1 - C_3 alkoxy;

R^2 is at each instance independently selected from chloro and fluoro;

10 R^3 is hydrogen or C_1 - C_4 alkyl optionally substituted with hydroxy; and

R^4 is hydrogen or C_1 - C_3 alkyl;

15 or a pharmaceutically acceptable salt thereof.

The present invention also provides a method of treating Alzheimer's disease in a patient comprising administering to a patient in need of such treatment an effective amount of a compound of Formula I.

20 The present invention further provides a method of preventing the progression of mild cognitive impairment to Alzheimer's disease in a patient comprising administering to a patient in need of such treatment an effective amount of a compound of Formula I.

The present invention further provides a method of preventing the progression in a patient at risk for developing Alzheimer's disease comprising administering to a patient in need of such treatment an effective amount of a compound of Formula I.

25 The present invention also provides a method of inhibiting BACE in a patient comprising administering to a patient in need of such treatment an effective amount of a compound of Formula I.

30 The present invention also provides a method for inhibiting β -secretase mediated cleavage of amyloid precursor protein comprising administering to a patient in need of such treatment an effective amount of a compound of Formula I.

The present invention further provides a method for the inhibition of production of $A\beta$ peptide comprising administering to a patient in need of such treatment an effective amount of a compound of Formula I.

35 The present invention also provides a pharmaceutical formulation comprising a compound of Formula I, in combination with a pharmaceutically acceptable carrier, diluent, or excipient.

Furthermore, this invention provides a compound of Formula I for use in therapy, in particular for the treatment of Alzheimer's disease or for the prevention of the progression of mild cognitive impairment to Alzheimer's disease. This invention also provides the use of a compound of Formula I for the manufacture of a medicament for the treatment of Alzheimer's disease. This invention further provides the use of a compound of Formula I for the manufacture of a medicament for the prevention of the progression of mild cognitive impairment to Alzheimer's disease. The invention also provides the use of a compound of Formula I for the manufacture of a medicament for the inhibition of BACE. The invention further provides the use of a compound of Formula I for the manufacture of a medicament for the inhibition of production of A β peptide.

Additionally, this invention provides a pharmaceutical formulation adapted for the treatment of Alzheimer's disease. Furthermore, this invention provides a pharmaceutical formulation adapted for the prevention of the progression of mild cognitive impairment to Alzheimer's disease. This invention also provides a pharmaceutical formulation adapted for the inhibition of BACE.

Furthermore the present invention provides a pharmaceutical formulation adapted for the inhibition of β -secretase mediated cleavage of amyloid precursor protein. The present invention also provides a pharmaceutical formulation adapted for the treatment of conditions resulting from excessive levels of A β peptide comprising a compound of Formula I or a pharmaceutically acceptable salt thereof in combination with one or more pharmaceutically acceptable excipients, carriers, or diluents.

The general chemical terms used in the formulae above have their usual meanings. For example, the term "C₁-C₃ alkyl" refers to methyl, ethyl, propyl, and isopropyl. The term "C₁-C₄ alkyl" refers to methyl, ethyl, propyl, isopropyl, butyl, isobutyl, *sec*-butyl, and *tert*-butyl moieties.

"C₁-C₄ alkyl optionally substituted with hydroxy" is a C₁-C₄ alkyl group wherein one of the hydrogen atoms is replaced with a hydroxy moiety.

The term "C₁-C₃ alkoxy" is a C₁-C₃ alkyl group bonded to an oxygen atom and refers to methoxy, ethoxy, propoxy, and *iso*-propoxy.

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The term “nitrogen protecting group” is taken to mean a moiety that is stable to projected reaction conditions and yet may be selectively removed by reagents and reaction conditions compatible with the regenerated amine. Such groups are well known by the skilled artisan and are described in the literature. See, e.g., Greene and Wuts,
 5 *Protective Groups in Organic Synthesis*, Third Edition, Chapter 7, John Wiley and Sons Inc., (1999).

The term “inhibition of production of A β peptide” is taken to mean decreasing of *in vivo* levels of A β peptide in a patient to normal, if excessive, or sub-normal levels, as required.

10 The term “effective amount of a compound of Formula I” is taken to mean the dose or doses of a compound of Formula I required to inhibit BACE sufficiently to decrease *in vivo* levels of A β peptide in a patient to normal or sub-normal levels.

The term “treatment” is taken to include slowing or arresting the progression of the disease in a patient.

15 Mild cognitive impairment has been defined as a potential prodromal phase of dementia associated with Alzheimer’s disease based on clinical presentation and on progression of patients exhibiting mild cognitive impairment to Alzheimer’s dementia over time. (Morris, *et al.*, *Arch. Neurol.*, **58**, 397-405 (2001); Petersen, *et al.*, *Arch. Neurol.*, **56**, 303-308 (1999)). The term “prevention of the progression of mild cognitive
 20 impairment to Alzheimer’s disease” includes slowing, arresting, or reversing the progression of mild cognitive impairment to Alzheimer’s disease in a patient.

The skilled artisan will appreciate that compounds of Formula I can exist in tautomeric forms, as depicted in Figure (1). When any reference in this application to one of the specific tautomers of the compounds of formula I is given, it is understood to
 25 encompass both tautomeric forms and all mixtures thereof.

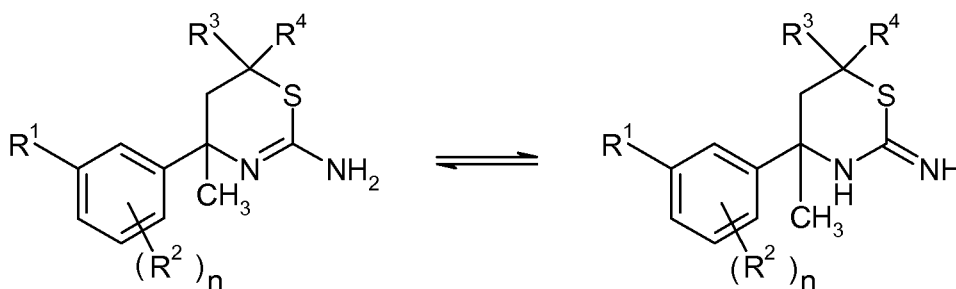


Figure (1)

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The skilled artisan will appreciate that compounds of Formula I are comprised of a core that contains at least one chiral center:

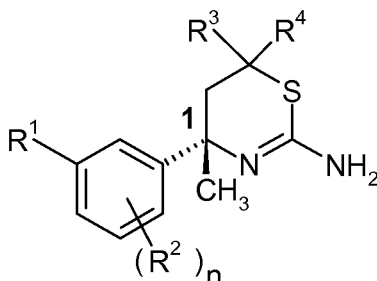


Figure (2)

- 5 Although the present invention contemplates all individual enantiomers, as well as mixtures of the enantiomers of said compounds including racemates, the compounds with the absolute configuration at the atom labeled 1 as illustrated in Figure (2) are preferred compounds of Formula I.

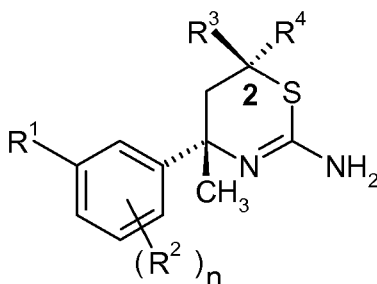


Figure (3)

- 10 Further, when appropriately substituted, the compounds with the absolute configuration of the atom labeled 2, as illustrated in Figure (3), are preferred compounds of Formula I.

- 15 Additionally, the skilled artisan will appreciate that additional chiral centers may be created in the compounds of the invention by the selection of certain variables. The present invention contemplates all individual enantiomers or diastereomers, as well as mixtures of the enantiomers and diastereomers of said compounds including racemates.

- 20 The skilled artisan will also appreciate that the Cahn-Ingold-Prelog (R) or (S) designations for all chiral centers will vary depending upon the substitution patterns of the particular compound. The single enantiomers or diastereomers may be prepared beginning with chiral reagents or by stereoselective or stereospecific synthetic techniques. Alternatively, the single enantiomers or diastereomers may be isolated from mixtures by

standard chiral chromatographic or crystallization techniques at any convenient point in the synthesis of compounds of the invention. Single enantiomers and diastereomers of compounds of the invention are a preferred embodiment of the invention.

The compounds of the present invention are amines, and accordingly react with
5 any of a number of inorganic and organic acids to form pharmaceutically acceptable acid addition salts. Pharmaceutically acceptable salts and common methodology for preparing them are well known in the art. See, e.g., P. Stahl, *et al. Handbook of Pharmaceutical Salts: Properties, Selection and Use*, (VCHA/Wiley-VCH, 2002); S.M. Berge, *et al.*, "Pharmaceutical Salts," *Journal of Pharmaceutical Sciences*, Vol. 66, No. 1, January
10 1977. Preferred pharmaceutically acceptable salts are those formed with hydrochloric acid.

Although all of the compounds of Formula I are useful inhibitors of BACE, certain classes of compounds are preferred. The following paragraphs describe such preferred classes:

- 15 a) R^1 is pyrimidinyl;
- b) R^1 is pyrazinyl optionally substituted with fluoro;
- c) R^1 is pyridinyl optionally substituted one or two times at each instance independently selected from chloro, fluoro, or methoxy;
- d) R^1 is pyridinyl optionally substituted with fluoro or methoxy;
- 20 e) R^1 is pyridinyl optionally substituted with fluoro;
- f) R^2 is fluoro;
- g) R^2 is chloro;
- h) n is 0;
- i) n is 1;
- 25 j) n is 2;
- k) R^3 is hydrogen;
- l) R^3 is methyl substituted with hydroxy;
- m) R^3 is methyl;
- n) R^3 is isopropyl substituted with hydroxy;
- 30 o) R^4 is hydrogen;
- p) R^4 is methyl;

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- q) The compound of Formula I has an absolute configuration of (S) at the chiral center adjacent to the nitrogen of the aminothiazine ring;
- r) The compound of Formula I is a free base;
- s) The compound of Formula I is a pharmaceutically acceptable salt;
- 5 t) The compound of Formula I is the hydrochloride salt.
- u) The compound of Formula I is the dihydrochloride salt.

A preferred embodiment of the present invention relates to compounds of Formula I, where R^1 is pyrimidinyl, pyridinyl optionally substituted one or two times at each instance independently selected from chloro, fluoro, or methoxy, or pyrazinyl optionally substituted with fluoro; R^2 is chloro or fluoro; R^3 is hydrogen, methyl, methyl substituted with hydroxy, or *iso*-propyl substituted with hydroxy; R^4 is hydrogen or methyl; and n is 0, 1 or 2; or a pharmaceutically acceptable salt thereof. In said embodiment, it is preferred that the absolute configuration of the chiral center adjacent to the nitrogen of the aminothiazine ring is (S); or a pharmaceutically acceptable salt thereof.

15 Another preferred embodiment of the present invention relates to compounds of Formula I where R^1 is pyrimidinyl, pyridinyl optionally substituted one or two times at each instance independently selected from chloro, fluoro, or methoxy, or pyrazinyl optionally substituted with fluoro; R^2 is chloro or fluoro; R^3 is hydrogen, methyl, methyl substituted with hydroxy, or *iso*-propyl substituted with hydroxy; R^4 is hydrogen; and n is 0, 1 or 2; or a pharmaceutically acceptable salt thereof. In said embodiment, it is preferred that the absolute configuration of the chiral center adjacent to the nitrogen of the aminothiazine ring is (S); or a pharmaceutically acceptable salt thereof.

25 A more preferred embodiment of the present invention relates to compounds of Formula I where R^1 is pyrimidinyl, pyridinyl optionally substituted one or two times at each instance independently selected from chloro or fluoro, or pyrazinyl optionally substituted with fluoro; R^2 is chloro or fluoro; R^3 is hydrogen, methyl; R^4 is hydrogen; and n is 0, 1 or 2; or a pharmaceutically acceptable salt thereof. In said embodiment, it is preferred that the absolute configuration of the chiral center adjacent to the nitrogen of the aminothiazine ring is (S); or a pharmaceutically acceptable salt thereof.

30 A further embodiment of the present invention relates to compounds of Formula I where R^1 is pyrimidinyl, pyridinyl optionally substituted with fluoro or methoxy, or pyrazinyl optionally substituted with fluoro; R^2 is fluoro; R^3 is hydrogen or methyl; R^4 is

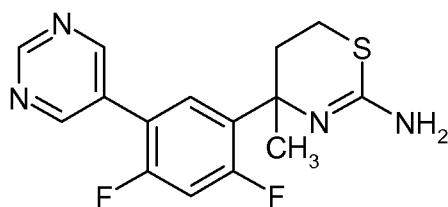
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hydrogen; and n is 1 or 2; or a pharmaceutically acceptable salt thereof. In said embodiment, it is preferred that the absolute configuration of the chiral center adjacent to the nitrogen of the aminothiazine ring is (S); or a pharmaceutically acceptable salt thereof.

5 A most preferred embodiment of the present invention relates to compounds of Formula I where R¹ is pyrimidinyl, pyridinyl optionally substituted with fluoro, or pyrazinyl optionally substituted with fluoro; R² is fluoro; R³ is hydrogen or methyl; R⁴ is hydrogen; and n is 1 or 2; or a pharmaceutically acceptable salt thereof. In said embodiment, it is preferred that the absolute configuration of the chiral center adjacent to the nitrogen of the aminothiazine ring is (S), or a pharmaceutically acceptable salt thereof.

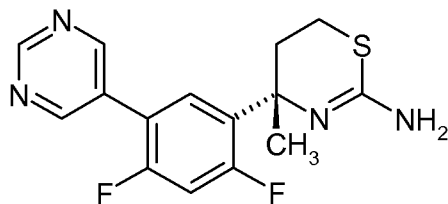
An especially preferred embodiment of the present invention relates to compounds of Formula I where R¹ is pyrimidinyl; R² is fluoro; R³ is hydrogen; R⁴ is hydrogen; and n is 2; or a pharmaceutically acceptable salt thereof. In said embodiment, it is preferred that the absolute configuration of the chiral center adjacent to the nitrogen of the aminothiazine ring is (S); or a pharmaceutically acceptable salt thereof.

A further especially preferred embodiment of the present invention relating to compounds of Formula I is



; or a pharmaceutically acceptable salt thereof.

20 Another especially preferred embodiment of the present invention relating to compounds of Formula I is



; or a pharmaceutically acceptable salt thereof.

The compounds of Formula I are inhibitors of BACE. Thus, the present invention also provides a method of inhibiting BACE in a patient that comprises administering to a patient in need of said treatment a BACE-inhibiting amount of a compound of Formula I.

It is preferred that the patient to be treated by the administration of the compounds of Formula I is human.

As inhibitors of BACE, the compounds of the present invention are useful for suppressing the production of A β peptide, and therefore for the treatment of disorders
5 resulting from excessive A β peptide levels due to over-production and/or reduced clearance of A β peptide. A further embodiment of the present invention is the use of a compound of Formula I for the manufacture of a medicament for treating a disease or condition capable of being improved or prevented by inhibition of BACE. The compounds of Formula I are therefore believed to be useful in treating or preventing
10 Alzheimer's disease, mild cognitive impairment, Down's Syndrome, Hereditary Cerebral Hemorrhage with Amyloidosis of the Dutch-Type, cerebral amyloid angiopathy, other degenerative dementias such as: dementias of mixed vascular and degenerative origin, dementia associated with Parkinson's disease, dementia associated with progressive supranuclear palsy, dementia associated cortical basal degeneration, and diffuse Lewy
15 body type of Alzheimer's disease.

The compounds of the present invention may be prepared by a variety of procedures known in the art, some of which are illustrated in the Schemes below. It will be recognized by one of skill in the art that the individual steps in the following schemes may be varied to provide the compounds of Formula I. The particular order of steps
20 required to produce the compounds of Formula I is dependent upon the particular compound being synthesized, the starting compound, and the relative lability of the substituted moieties. The products of each step in the schemes below can be recovered by conventional methods, including extraction, evaporation, precipitation, chromatography, filtration, trituration, and crystallization.

25 Certain stereochemical centers have been left unspecified and certain substituents have been eliminated in the following schemes for the sake of clarity and are not intended to limit the teaching of the schemes in any way. Furthermore, individual isomers, enantiomers, or diastereomers may be separated at any convenient point in the synthesis of compounds of Formula I by methods such as chiral chromatography.

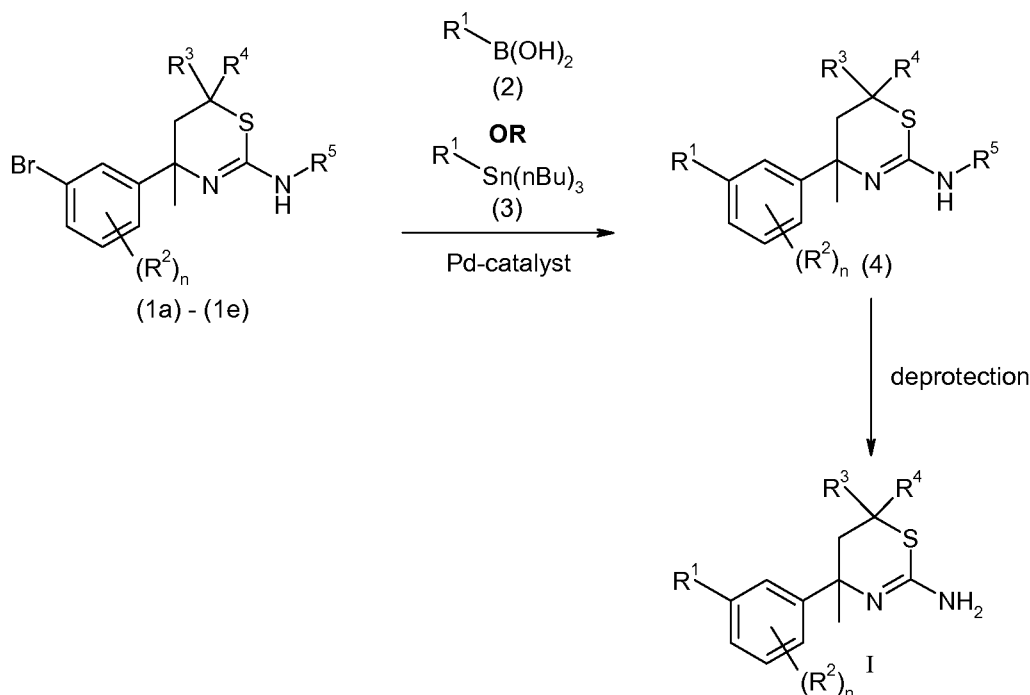
30 Additionally, the intermediates described in the following schemes contain a number of nitrogen protecting groups. The variable protecting group may be the same or

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different in each occurrence depending on the particular reaction conditions and the particular transformations to be performed. The protection and deprotection conditions are well known to the skilled artisan and are described in the literature. *See, e.g., Greene and Wuts, Protective Groups in Organic Synthesis, supra.*

- 5 In the schemes below, all substituents, unless otherwise indicated, are previously defined. As will be appreciated, compounds of formulae (1a) to (1e), (2), and (3) can be readily prepared by methods that are well-known and established in the art, including methods and procedures similar to those described herein. The requisite starting materials are either commercially available or may be prepared from commercially
- 10 available materials by methods well known to the skilled artisan.

Scheme I



- Scheme I depicts the reaction of an appropriate compound of any of formulae (1a) to (1e), where R⁵ is a nitrogen protecting group, such as acetyl, benzoyl, or *t*-butoxycarbonyl, with an appropriate compound of formula (2) or formula (3) to give a compound of Formula I after the deprotection of the intermediate (4).
- 15

A compound of any of formulae (1a) to (1e) is reacted with a compound of formula (2) in a Suzuki coupling reaction using a suitable palladium reagent, such as

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bis(triphenylphosphine)palladium(II) chloride, palladium tetrakis(triphenylphosphine), PdCl₂, or palladium(II) acetate, in the presence of a suitable base, such as cesium carbonate, sodium carbonate, or potassium carbonate. Such reactions are carried out in a suitable solvent, such as 1,2-dimethoxyethane, water, ethanol, acetonitrile,
 5 dimethylformamide, or dioxane, or mixtures thereof.

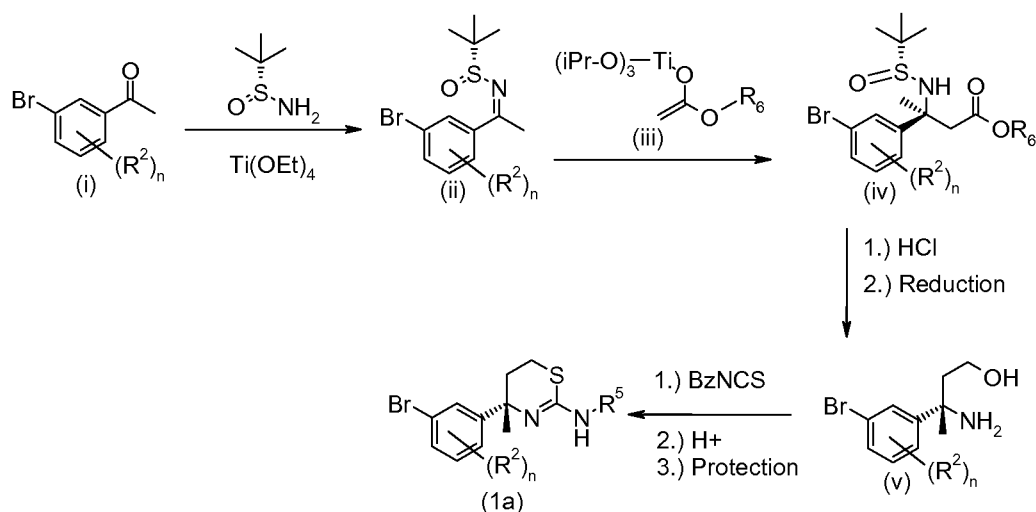
Alternatively, a compound of any of formulae (1a) to (1e) is reacted with a compound of formula (3) in a Stille coupling reaction using a suitable palladium reagent, such as bis(triphenylphosphine)palladium(II) chloride, PdCl₂, or palladium tetrakis(triphenylphosphine), in the presence of a suitable additive, such as lithium chloride
 10 or cesium fluoride. Such reactions are carried out in a suitable solvent, such as toluene or DMF, or mixtures thereof.

In an optional step, a pharmaceutically acceptable salt of a compound of Formula I can be formed by reacting an appropriate free base of Formula I with an appropriate pharmaceutically acceptable acid in a suitable solvent under standard conditions.

15 Additionally, the formation of such salts can occur simultaneously upon deprotection of a nitrogen protecting group. The formation of such salts is well known and appreciated in the art.

Compounds of formula (1a) can be prepared by two variants. Schemes II and III depict the synthetic steps starting with an appropriate compound of formula (i) to give a
 20 compound of formula (1a) in which R⁶ is methyl or ethyl and R⁵ is a suitable nitrogen protecting group, such as acetyl, benzoyl, or *t*-butoxycarbonyl.

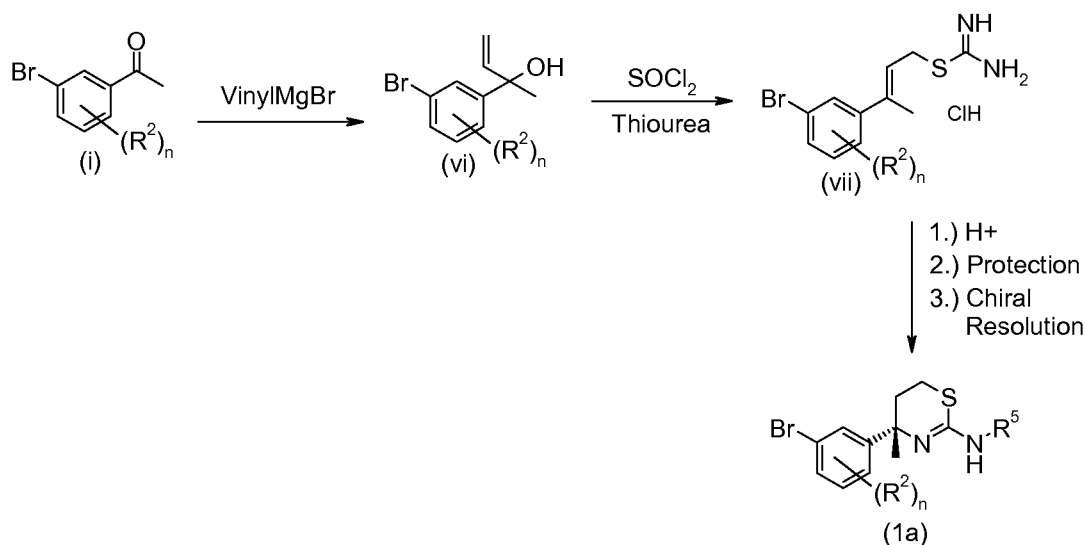
Scheme II



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In Scheme II, a compound of formula (i) is reacted with 2-methyl-propane-2-sulfinic acid amide in the presence of $\text{Ti}(\text{OEt})_4$ in a suitable solvent, such as THF, to give a compound of formula (ii). A compound of formula (iii) is prepared by adding *n*-BuLi to diisopropylamine in a suitable solvent, such as THF. The appropriate acetate compound is added followed by an excess of chlorotitanium triisopropoxide. A compound of formula (ii) is added to the solution of a compound of formula (iii) to give a compound of formula (iv). The deprotection of the amine is carried out by methods known in the art and is followed by the reduction of the ester to the alcohol by methods well known in the art, for example by the use of lithium aluminum hydride or lithium borohydride. To the alcohol (v) is added benzoyl isothiocyanate. The intermediate compound is treated with HCl to facilitate both thiazene formation and removal of the benzoyl group, and then a suitable nitrogen protecting group is added to give a compound of the formula (1a).

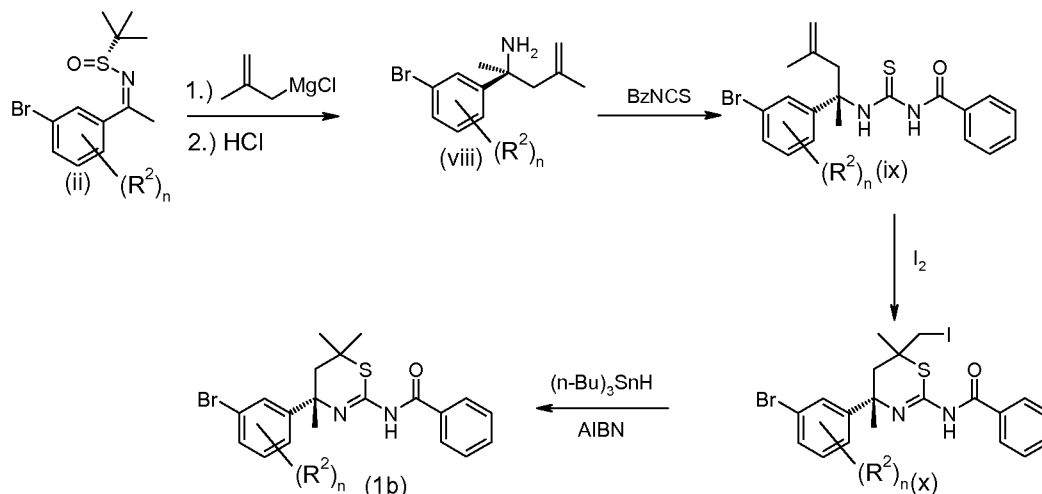
Scheme III



In Scheme III, an excess of vinylmagnesium bromide is added to a compound of formula (i) in a suitable solvent, such as THF, to give a compound of formula (vi). The alcohol (vi) is treated with thionyl chloride or PBr_3 in a suitable solvent, such as hexane or ethanol, followed by the addition of thiourea to give a compound of formula (vii). The compound of formula (vii) is treated with acid at an elevated temperature to provide the racemic aminothiazine which is protected with a suitable nitrogen protecting group and

subjected to purification conditions, such as chiral chromatography or crystallization, to give a compound of formula (1a).

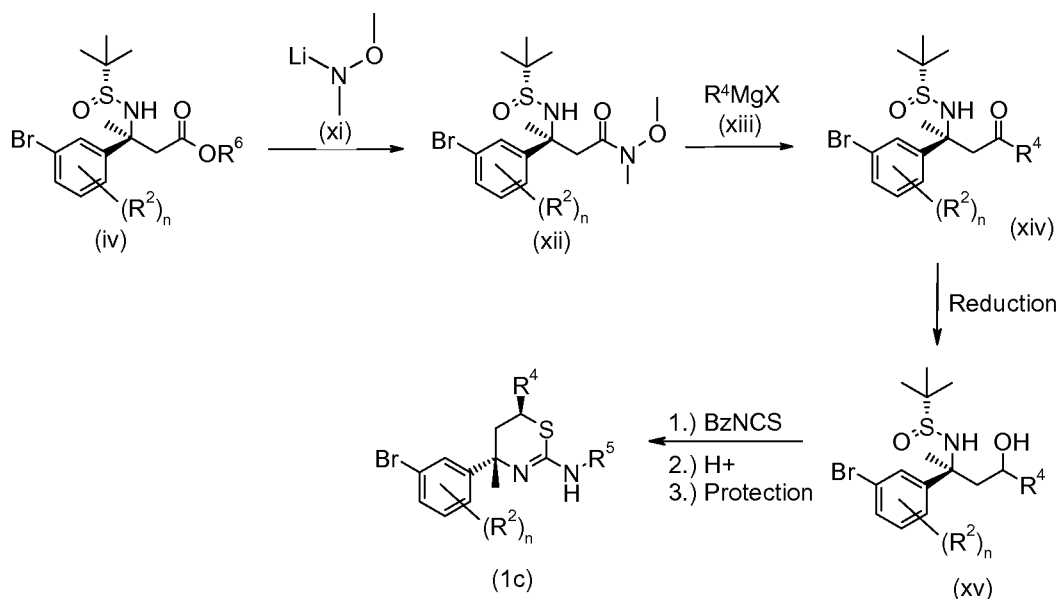
Scheme IV



- 5 Scheme IV depicts the synthetic steps starting with an appropriate compound of formula (ii) to give a compound of formula (1b). An excess of 2-methylallylmagnesium chloride is added to a solution of a compound of formula (ii) in a suitable solvent, such as dichloromethane. The resulting intermediate is treated with a solution of HCl in a suitable solvent, such as dioxane, to give a compound of formula (viii). The amine (viii)
- 10 is reacted with benzoyl isothiocyanate in a suitable solvent, such as THF, to give a compound of formula (ix). Treatment of a compound of formula (ix) with an excess of iodine in a suitable solvent, such as dichloromethane, will give a compound of formula (x). Finally, addition of tri-*n*-butyltin hydride and AIBN in a suitable solvent, such as toluene, will give a compound of formula (1b).

- 15 Scheme V

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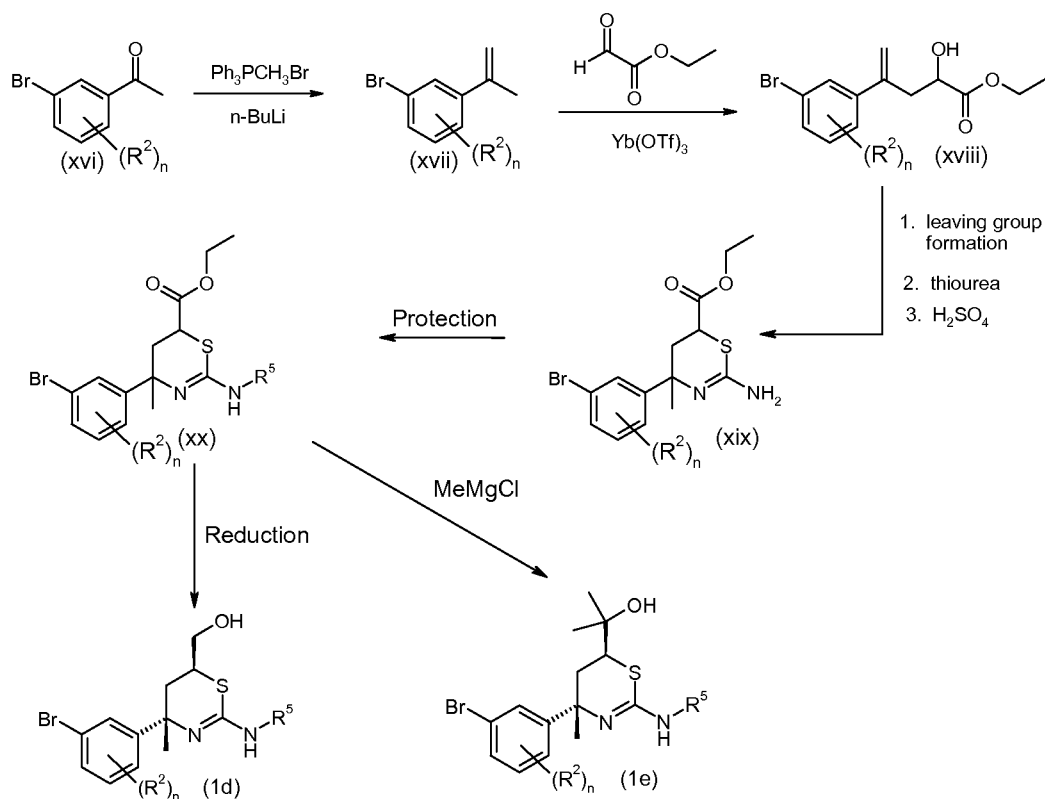
Scheme V depicts the synthetic steps to give a compound of formula (1c) starting with an appropriate compound of formula (iv). X is bromo or chloro. R^5 is a suitable nitrogen protecting group. R^6 is methyl or ethyl. Compound (xi) is prepared by reacting

5 *N,O*-dimethylhydroxylamine with an excess of butyl lithium in a suitable solvent, such as THF. A compound of formula (iv) is added to a solution of the compound (xi) to give a compound of formula (xii). An excess of the appropriate magnesium halide (xiii) is added to a solution of a compound of formula (xii) in a suitable solvent, such as THF. The resulting ketone (xiv) is reduced to the alcohol (xv) by conditions well known and

10 appreciate in the art, for example by sodium borohydride in a suitable solvent, such as methanol. To the alcohol (xv) is added benzoyl isothiocyanate. The intermediate compound is treated with HCl and then a suitable nitrogen protecting group is added to give a compound of the formula (1c).

Scheme VI

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Scheme VI depicts the synthetic steps to give a compound of formula (1d) and a compound of formula (1e), starting with an appropriate compound of formula (xvi), where R^5 is a suitable nitrogen protecting group.

- 5 A compound of formula (xvii) is prepared by first reacting (methyl)triphenylphosphonium bromide and *n*-butyl lithium in a suitable solvent, such as THF. To this solution, a compound of formula (xvi) is added slowly, for instance by an addition funnel or syringe pump. A compound of formula (xviii) is prepared by the addition of ethyl glyoxalate and ytterbium trifluoromethanesulfonate to a compound of
- 10 form (xvii) in a suitable solvent, such as acetonitrile.

- A compound of formula (xix) is prepared via a three step process: first, the alcohol of a compound of formula (xviii) is transformed to a leaving group, for example by reaction with trifluoromethanesulfonic acid anhydride in the presence of an appropriate amine base, such as 2,6-lutidine or diisopropylethyl amine in a suitable
- 15 solvent such as methylene chloride. An excess of thiourea is added and then the resulting intermediate is added to an excess of sulfuric acid. The resulting amino group of a compound of formula (xix) is protected with a suitable nitrogen protecting group by

methods well known and described in the art to give a compound of formula (xx). The reaction of a compound of formula (xx) can be carried out in two variants to yield either a compound of formula (1d) or a compound of formula (1e).

A compound of (1d) can be prepared by the reduction of the ester of compound
5 (xx) by methods well known or described in the art, for example, an excess of lithium borohydride in a suitable solvent, such as THF.

A compound of (1e) can be prepared by reacting a compound of formula (xx) with an excess of methylmagnesium chloride in a suitable solvent, such as THF.

Preparations and Examples

10 The following preparations and examples further illustrate the invention.

The names for the compounds of the present invention are provided by ChemDraw® Ultra, version 10.0.

The abbreviations used herein are defined according to *Aldrichimica Acta*, Vol. 17, No. 1, 1984. Other abbreviations are defined as follows: "SCX" is strong cation
15 exchange; "ca." is about or approximately; "EtOAc" is ethyl acetate; "MeOH" is methanol; "DCM" is dichloromethane; "THF" is tetrahydrofuran; "Et₂O" is diethyl ether; "(OEt)" is ethoxide; "equiv" is equivalents; "FRET" is fluorescence resonance energy transfer; "RFU" is relative fluorescence unit; "DMEM" is Dulbecco's Modified Eagle's Medium; "F12" is Ham's F12 medium; "FBS" is Fetal Bovine Sera.

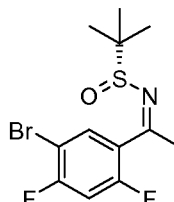
20 The mass spectrometry data, unless specified otherwise, is obtained via LC/MS: Xbridge C18 (2.1 x 50 µm x 3.5µm) column at a temperature of 50 °C +/- 10 °C with a flow rate of 1 mL/min. The elution system is 5 to 100% ACN w/ 10 mM ammonium bicarbonate (pH 10) for 7.0 minutes then held at 100% ACN for 1.0 minute coupled with electrospray ionization (100-800 amu scan range; 0.2 amu step; 80v Fragmentor; 1.0 gain;
25 80 threshold).

Certain compounds are purified via HPLC, method A: Xterra® RP18 (30 x 300 mm) column at ambient temperature with a flow rate of 40 mL/min. The elution system is or consists of an isocratic gradient of 0:100 (acetonitrile: (0.1 % HCl in H₂O)) for 1-5 minutes followed by a linear gradient from 0:100 (acetonitrile : (0.1 % HCl in H₂O)) to
30 50:50 (acetonitrile : (0.1 % HCl in H₂O)) over 20 minutes. Any other HPLC conditions are otherwise specified.

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Preparation 1

(R)-2-Methyl-propane-2-sulfinic acid [1-(5-bromo-2,4-difluoro-phenyl)-ethylidene]-amide



- 5 To a solution of 1-(5-bromo-2,4-difluoro-phenyl)-ethanone (19 g, 64.7 mmols, 1 equiv.) and (R)-2-methyl-propane-2-sulfinic acid amide (10.2 g, 84.1 mmols, 0.76 equiv) in THF (0.3 M, 215 mL) is added $\text{Ti}(\text{OEt})_4$ (29.5 g, 129 mmols, 2.0 equiv) in a single portion at ambient temperature. The reaction is heated to 70 °C and allowed to stir 18 h. The reaction is cooled to ambient temperature, and poured into water. The
- 10 resulting suspension is filtered through a pad of diatomaceous earth and washed with ethyl acetate. The filtrate is collected and extracted with ethyl acetate. The organic layers are combined, dried over sodium sulfate, filtered, and concentrated under reduced pressure to give a residue. The residue is purified by silica gel chromatography, eluting with a linear gradient of hexane to hexane: ethyl acetate (3:1) over 20 minutes to give the
- 15 title compound (81% yield): MS (m/z): 338, 340 (M+1).

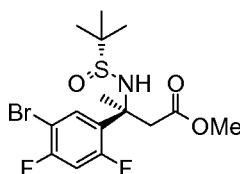
The following compounds in Table 1 are prepared essentially as described in the preparation of (R)-2-methyl-propane-2-sulfinic acid [1-(5-bromo-2,4-difluoro-phenyl)-ethylidene]-amide.

20 Table 1

Prep. No.	Chemical name	Physical data MS (m/z)
1a	(R)-2-Methyl-propane-2-sulfinic acid [1-(3-bromo-4-fluoro-phenyl)-ethylidene]-amide	320, 322 (M+1)
1b	(R)-2-Methyl-propane-2-sulfinic acid [1-(5-bromo-2-fluoro-phenyl)-ethylidene]-amide	320, 322 (M+1)
1c	(R)-N-(1-(3-bromophenyl)ethylidene)-2-methylpropane-2-sulfinamide	302, 304 (M+1)
1d	(R)-N-(1-(5-bromo-2-chlorophenyl)ethylidene)-2-methylpropane-2-sulfinamide	336, 338 (M+1)

Preparation 2

(S)-3-((R)-2-Methyl-propane-2-sulfinylamino)-3-(5-bromo-2,4-difluoro-phenyl)-butyric acid methyl ester



5

n-Butyl lithium (41.9 mL, 105 mmoles, 2 equiv) (2.5 M in Hexane) is added to a -78 °C solution of diisopropylamine (10.6 g, 105 mmoles, 2 equiv) in THF (262 mL). After 15 minutes, methyl acetate (7.7 g, 105 mmoles, 2 equiv) is added dropwise and the reaction is allowed to stir for 30 minutes. To the reaction is added dropwise a solution of chlorotitanium triisopropoxide (31.6 g, 115 mmoles, 2.2 equiv) in THF (50 mL). After stirring 60 minutes at -78 °C, a solution of 2-methyl-propane-2-sulfinic acid [1-(3-bromo-phenyl)-ethylidene]-amide (12.2 g, 40.4 mmoles, 1 equiv) in THF (50 mL) is added dropwise. The reaction is stirred for 3 h at -78 °C. The reaction is quenched with a saturated solution of ammonium chloride (100 mL), warmed to ambient temperature, and diluted with water (100mL). The resulting suspension is filtered through a pad of diatomaceous earth and washed with ethyl acetate. The filtrate is collected and extracted with ethyl acetate. The organic layers are combined and dried over sodium sulfate, filtered, and concentrated under reduced pressure to give a residue. The residue is

15

purified by silica gel chromatography eluting with a linear gradient of hexane: ethyl acetate (5:1) to hexane: ethyl acetate (10:7) over 20 minutes to give the title compound (72% yield): MS (m/z): 412, 414 (M+1).

- 5 The following compounds in Table 2 are prepared essentially as described in the preparation of (S)-3-((R)-2-methyl-propane-2-sulfinylamino)-3-(5-bromo-2,4-difluoro-phenyl)-butyric acid methyl ester.

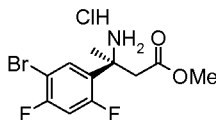
Table 2

Prep. No.	Chemical name	Physical data MS (m/z)
2a	(S)-ethyl 3-(5-bromo-2,4-difluorophenyl)-3-((R)-1,1-dimethylethylsulfinamido)butanoate	426, 428 (M+1)
2b	(S)-3-((R)-2-Methyl-propane-2-sulfinylamino)-3-(3-bromo-4-fluoro-phenyl)-butyric acid methyl ester	394, 396 (M+1)
2c	S)-3-((R)-2-Methyl-propane-2-sulfinylamino)-3-(5-bromo-2-fluoro-phenyl)-butyric acid methyl ester	394, 396 (M+1)
2d	(S)-3-((R)-2-Methyl-propane-2-sulfinylamino)-3-phenyl-butylric acid methyl ester	376 378 (M+1)
2e	(S)-methyl 3-(5-bromo-2-chlorophenyl)-3-((R)-1,1-dimethylethylsulfinamido)butanoate	410, 412 (M+1)

10

Preparation 3

(S)-methyl 3-amino-3-(2,4-difluorophenyl)-butanoate hydrochloride



- To a solution of (S)-3-((R)-2-methyl-propane-2-sulfinylamino)-3-phenyl-butylric acid methyl ester (15.5 g; 37.6 mmoles; 1 equiv) and methanol (100 mL) is added
- 15 hydrogen chloride (4M in Dioxane) (100 mL, 400 mmol, 11 equiv) in a single portion. The reaction is stirred at room temperature for 1h. The solvent removed under reduced pressure to give the title compound which is used without further purification (>95% yield): MS (m/z): 306, 308 (M+1).

The following compounds in Table 3 are prepared essentially as described in the preparation of (S)-methyl 3-amino-3-(2,4-difluorophenyl)-butanoate hydrochloride.

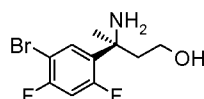
Table 3

5

Prep. No.	Chemical name	Physical data MS (m/z)
3a	(S)-methyl 3-amino-3-(3-bromo-4-fluorophenyl)-butanoate hydrochloride	290, 292 (M+1)
3b	(S)-methyl 3-amino-3-(5-bromo-2-fluorophenyl)-butanoate hydrochloride	290, 292 (M+1)
3c	(S)-methyl 3-amino-3-(4-fluorophenyl)-butanoate hydrochloride	272, 274 (M+1)
3d	(S)-methyl 3-amino-3-(5-bromo-2-chlorophenyl)butanoate hydrochloride	306, 308 (M+1)
3e	(S)-Ethyl-3-amino-3-(2,4-difluorophenyl)-butanoate hydrochloride	322, 324 (M+1)

Preparation 4

(S)-3-amino-3-(5-bromo-2,4-difluorophenyl)butan-1-ol



- 10 To a 0 °C solution of (S)-ethyl-3-amino-3-(2,4-difluorophenyl)-butanoate hydrochloride (40.2 g, 90.5 mmol, 1 equiv) in THF (180 mL) is added lithium aluminum hydride (1 M in THF) (118 mL, 118 mmol) over 45 minutes while maintaining the internal reaction temperature below 15 °C. The reaction mixture is allowed to warm to ambient temperature and stir for 1.5 h. The reaction is cooled to 0°C
- 15 and quenched by the dropwise addition of water (4.5 mL), 2 M sodium hydroxide (4.5 mL), and water (13.6 mL). The resulting solid is removed by filtration and rinsed with ethyl acetate. The filtrate is dried over MgSO₄ and filtered. The solvent is removed

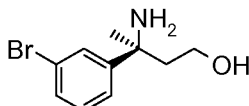
-21-

under reduced pressure to give the title compound which is used without further purification (71% yield, 73% purity as determined by LCMS): MS (m/z): 280, 282

Preparation 5

5

(S)-3-Amino-3-(3-bromo-phenyl)-butan-1-ol



To a 0 °C solution of (S)-methyl 3-amino-3-(4-fluorophenyl)-butanoate hydrochloride (14 g, 38.6 mmol, 1 equiv) in THF (200 mL) is added lithium borohydride (1.67 g, 77.1 mmol, 2 equiv) carefully. After 5 minutes, the reaction mixture is heated to 50 °C and stirred. Upon completion, the reaction is cooled in an ice bath and quenched by dropwise addition of water. The reaction is acidified with 1 N HCl (100 mL). After stirring for 1h, the solution is made basic with 5N NaOH, and extracted with dichloromethane. The organic layers are combined, dried over sodium sulfate, filtered, and concentrated under reduced pressure to give the title compound (94 % yield): MS (m/z): 244.0 and 246.0 (M+1).

The following compounds in Table 4 are prepared essentially according to the preparation of (S)-3-Amino-3-(3-bromo-phenyl)-butan-1-ol.

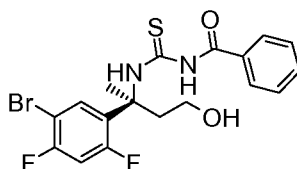
Table 4

20

Prep. No.	Chemical name	Physical data MS (m/z)
5a	(S)-3-amino-3-(3-bromo-4-fluorophenyl)butan-1-ol	262, 264 (M+1)
5b	(S)-3-amino-3-(5-bromo-2-fluorophenyl)butan-1-ol	262, 264 (M+1)
5c	(S)-3-amino-3-(5-bromo-2-chlorophenyl)butan-1-ol	278, 280 (M+1)

Preparation 6

(S)-1-Benzoyl-3-[1-(5-bromo-2,4-difluoro-phenyl)-3-hydroxy-1-methyl-propyl]-thiourea



- 5 To a solution of (S)-3-amino-3-(5-bromo-2,4-difluoro-phenyl)-butan-1-ol (9.5 g, 34 mmols, 1 equiv) in THF (50 mL) is added bis(trimethylsilyl)trifluoroacetamide (8.7g, 34 mmol, 1 equiv). After 2 h, benzoyl isothiocyanate (5.5 g, 34 mmols, 1 equiv) is added dropwise. The reaction is stirred 18 h, quenched with water, and extracted with ethyl acetate. The combined organic phases are extracted with 1 N HCl and saturated aqueous
- 10 NaCl. The organic phase is dried over sodium sulfate, filtered, and concentrated under reduced pressure to give the title compound (> 95% yield, 90 % purity as determined by LCMS): MS (m/z): 443, 445 (M+1).

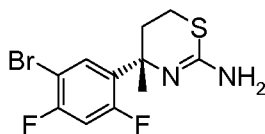
- The following compounds in Table 5 are prepared essentially as described in the
- 15 preparation of (S)-1-benzoyl-3-[1-(5-bromo-2,4-difluoro-phenyl)-3-hydroxy-1-methyl-propyl]-thiourea.

Table 5

Prep. No.	Chemical name	Physical data MS (m/z)
6a	(S)-1-Benzoyl-3-[1-(3-bromo-4-fluoro-phenyl)-3-hydroxy-1-methyl-propyl]-thiourea	425, 427 (M+1)
6b	(S)-1-Benzoyl-3-[1-(5-bromo-2-fluoro-phenyl)-3-hydroxy-1-methyl-propyl]-thiourea	425, 427 (M+1)
6c	(S)-N-(2-(3-bromophenyl)-4-hydroxybutan-2-ylcarbamoithioid)pivalamide	359, 361 (M+1)
6d	(S)-N-(2-(5-bromo-2-chlorophenyl)-4-hydroxybutan-2-ylcarbamoithioid)benzamide	441, 443 (M+1)

Preparation 7

(S)-4-(5-bromo-2,4-difluorophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-amine



- 5 To a solution of (S)-1-benzoyl-3-[1-(5-bromo-2,4-difluoro-phenyl)-3-hydroxy-1-methyl-propyl]-thiourea (41 g, 68 mmoles) in 1,4-dioxane (20 mL) is added an aqueous solution of HCl (5 N, 407 mL, 2.0 moles, 30 equiv). The resulting suspension is warmed to 100 °C. After stirring for 20 h, the reaction is concentrated under reduced pressure. The resulting mixture is treated with an aqueous solution of HCl (5 N, 407 mL, 2.0
- 10 moles) and stirred at 100 °C for 18 h. The suspension is cooled to 10 °C and the pH is adjusted to pH 10 with a 50 % aqueous solution of NaOH. The resulting aqueous solution is extracted with ethyl acetate. The organic layers are combined, dried over sodium sulfate, filtered, and concentrated under reduced pressure. The residue is purified by silica gel flash column chromatography eluting with a step gradient of hexane: acetone
- 15 (4:1) to hexane: acetone (3:1) to give the title compound (57% yield, 85% purity as determined by LCMS): MS (m/z): 321, 323 (M+1).

The following compounds in Table 6 are prepared essentially according to the preparation of (S)-4-(5-bromo-2,4-difluorophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-amine.

5 Table 6

Prep. No.	Chemical name	Physical data MS (m/z)
7a	(S)-4-(3-Bromo-4-fluoro-phenyl)-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-ylamine hydrochloride	303, 305 (M+1)
7b	(S)-4-(3-bromophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-amine hydrochloride	285, 287 (M+1)
7c	(S)-4-(5-bromo-2-chlorophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-amine	319, 321 (M+1)

Preparation 8

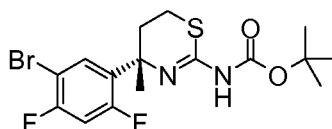
(S)-[4-(5-Bromo-2-fluoro-phenyl)-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-yl]-carbamic acid *tert*-butyl ester

- 10 A solution of (S)-1-benzoyl-3-[1-(5-bromo-2-fluoro-phenyl)-3-hydroxy-1-methyl-propyl]-thiourea (0.79 g, 1.8 mmol) and aqueous HCl (5 N, 25 mL, 71 mmol) is warmed to 100 °C. After stirring for 6 h, the reaction is cooled to ambient temperature and allowed to stand overnight. The reaction is concentrated under reduced pressure to give crude (S)-4-(5-bromo-2-fluorophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-amine hydrochloride [MS (m/z): 303, 305 (M+1)].
- 15

- To a solution of (S)-4-(5-bromo-2-fluorophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-amine hydrochloride in THF (30 mL) and saturated aqueous sodium bicarbonate (15 mL) is added di-*t*-butyldicarbonate (0.77 g, 3.5 mmol). After 4 h, the reaction is diluted with water, extracted with ethyl acetate, dried over sodium sulfate, filtered, and concentrated under reduced pressure. The residue is purified by silica gel flash column chromatography eluting with a linear gradient of hexane to hexane: ethyl acetate (3:1) to give the title compound (69% yield): MS (m/z): 403, 405 (M+1).
- 20

Preparation 9

(S)-*tert*-butyl 4-(5-bromo-2,4-difluorophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate



5

To a solution of (S)-4-(5-bromo-2,4-difluorophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-amine (14.3 g, 39 mmoles 1 equiv) in 1,4-dioxane (190 mL) is added a saturated aqueous solution of sodium bicarbonate (190 mL) and water (30 mL) at ambient temperature. The suspension is stirred for 5 minutes followed by the addition of di-*tert*-butyldicarbonate (17 g, 78 mmoles, 2 equiv). After 1h, the reaction is diluted with water, extracted with ethyl acetate, dried over magnesium sulfate, filtered, and concentrated under reduced pressure. The residue is purified by silica gel chromatography eluting with hexane: ethyl acetate (4:1) to give the title compound (78% yield): MS (m/z): 421, 423 (M+1).

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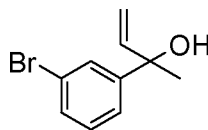
The following compounds in Table 7 are prepared essentially as described in the preparation of (S)-*tert*-butyl 4-(5-bromo-2,4-difluorophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate.

Table 7

Prep. No.	Chemical name	Physical data MS (m/z)
9a	(S)-[4-(3-Bromo-4-fluoro-phenyl)-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-yl]-carbamic acid <i>tert</i> -butyl ester	403, 405 (M+1)
9b	(S)- <i>tert</i> -butyl 4-(3-bromophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate	385, 387 (M+1)
9c	(S)- <i>tert</i> -butyl 4-(5-bromo-2-chlorophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate	419, 421 (M+1)

Preparation 10

2-Bromo-3-yl-but-3-en-2-ol



5

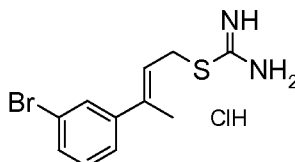
To a solution of 3-bromoacetophenone (50 g, 250 mmoles; 1 equiv) in MTBE (375 mL) at 10 °C, is added vinylmagnesium bromide (0.7 M in THF, 250 mmoles; 360 mL, 1 equiv) dropwise. The reaction is heated to reflux for 16 h. The reaction is cooled and quenched with a saturated aqueous solution of ammonium chloride. The mixture is diluted with water, extracted with ethyl acetate, dried over magnesium sulfate, filtered, and concentrated under reduced pressure. The residue is purified by silica gel chromatography eluting with a step gradient of hexanes: ethyl acetate (9:1) to hexanes: ethyl acetate (4:1) to give the title compound (40 g, 42% yield): ¹H NMR (400 MHz, CDCl₃): 1.64 (s, 3H), 5.18 (d, *J* = 14 Hz, 1H), 5.30 (d, *J* = 23 Hz, 1H), 6.13 (dd, *J* = 14, 23 Hz, 1H), 7.21 (t, *J* = 11 Hz, 1H), 7.36-7.40 (m, 2 H), 7.63 (s, 1H).

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Preparation 11

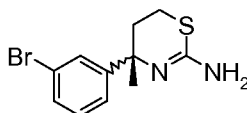
2-[3-(3-Bromo-phenyl)-but-2-enyl]-isothiourea hydrochloride



5 To a 0 °C solution of 2-bromo-3-yl-but-3-en-2-ol (11 g, 29 mmoles, 1 equiv) and hexane (20 mL) is added thionyl chloride (6.9 g, 58 mmoles, 2 equiv). The reaction is allowed to warm to ambient temperature at which time gas vigorously evolves. The reaction is stirred at ambient temperature until the gas ceases to evolve and the solvent is removed under reduced pressure. The resulting residue is dissolved in acetonitrile (100
10 mL). Thiourea (2.2 g, 29 mmoles, 1 equiv) is added and the reaction is heated to 50 °C. After 2 h, the reaction is cooled to ambient temperature. The resulting precipitate is collected by filtration and washed with acetonitrile to give the title compound (90 % yield): MS (m/z): 285.0, 287.0(M+1).

Preparation 12

4-(3-Bromo-phenyl)-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-ylamine

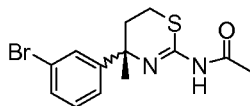


A suspension of 2-[3-(3-bromo-phenyl)-but-2-enyl]-isothiourea hydrochloride (17 g, 52 mmoles) in 12 M HCl (53 mL, 640 mmoles, 12 equiv) is heated to 100 °C. After 24
20 h, the solution is cooled to ambient temperature. The pH of the solution is adjusted to pH 10 with aqueous 2N NaOH and extracted with ethyl acetate. The organic layers are combined, dried over magnesium sulfate, filtered, and concentrated under reduced pressure to give the title compound (70 % yield): MS (m/z): 285.0, 287.0 (M+1).

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Preparation 13

N-(4-(3-bromophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-yl)acetamide



- 5 To a 0 °C solution of 4-(3-bromo-phenyl)-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-ylamine (10 g, 35 mmols, 1 equiv) and triethylamine (4.3 g, 42 mmols, 1.2 equiv) in dichloromethane (70 mL) is added dropwise acetyl chloride (2.8 g, 35 mmols, 1 equiv) over 5 minutes. The reaction is allowed to warm to ambient temperature. After 1 h, the reaction is diluted with dichloromethane and extracted with water. The organic layers are
- 10 separated, dried over magnesium sulfate, filtered, and concentrated under reduced pressure. The resulting residue is purified by silica gel chromatography eluting with hexane: ethyl acetate (1:1) to give the title compound (87% yield): MS (m/z): 327, 329 (M+1).

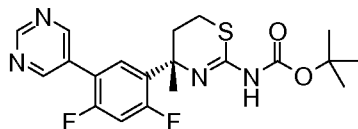
15 **Preparation 14**

(S)-N-[4-(3-Bromo-phenyl)-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-yl]-acetamide

- 4-(3-bromo-phenyl)-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-ylamine (20 g, 61 mmole) is purified by HPLC chiral separation [Column: 8 x 32 cm chiralpak AD; Eluent:
- 20 60:40:0.2 (isopropyl alcohol : heptanes: dimethylethylamine); Flow: 350 mL/min at UV 260 nm]. The second eluting isomer is isolated to provide the enantiomerically enriched title compound (35% Yield): MS (m/z): 327, 329 (M+1)

Preparation 15

(S)-[4-(2,4-Difluoro-5-pyrimidin-5-yl-phenyl)-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-yl]-carbamic acid *tert*-butyl ester



5 To a 100 °C solution of (S)-4-(5-bromo-2,4-difluorophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-amine (12.6 g, 29.9 mmol, 1 equiv) in 1,2-dimethoxyethane: water: ethanol (15: 7: 5, 300 mL) is added a pyrimidine-5-boronic acid (25 g, 203 mmoles, 6.8 equiv) followed by cesium carbonate (58 g, 180 mmoles, 6 equiv) and bis(triphenylphosphine)palladium(II) chloride (4.2 g, 6.0 moles, 0.2 equiv). After 40
10 minutes, the reaction is cooled to ambient temperature, diluted with water, and extracted with ethyl acetate. The organic phase is dried over magnesium sulfate, filtered, and concentrated under reduced pressure. The residue is purified by silica gel chromatography eluting with a step gradient of hexanes: ethyl acetate (7:3) to hexanes: ethyl acetate (1:1) to give the title compound (67% yield): MS (m/z): 421 (M+1).

15

The following compounds in Table 8 are prepared essentially as described in the preparation of (S)-[4-(2,4-difluoro-5-pyrimidin-5-yl-phenyl)-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-yl]-carbamic acid *tert*-butyl ester.

Table 8

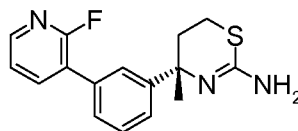
Prep. No.	Chemical name	Physical data MS (m/z)
15a	(S)-N-{4-[3-(5-Methoxy-pyridin-3-yl)-phenyl]-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-yl}-acetamide	356 (M+1)
15b	(S)-N-(4-(3-(5-chloro-2-fluoropyridin-3-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-yl)acetamide	378 (M+1)
15c	(S)-[4-(4-Fluoro-3-pyrimidin-5-yl-phenyl)-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-yl]-carbamic acid <i>tert</i> -butyl ester	403 (M+1)
15d	(S)-[4-(2-Fluoro-5-pyrimidin-5-yl-phenyl)-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-yl]-carbamic acid <i>tert</i> -butyl ester	403 (M+1)
15e	(S)-N-[4-Methyl-4-(3-pyrimidin-5-yl-phenyl)-5,6-dihydro-4H-[1,3]thiazin-2-yl]-acetamide	327 (M+1)
15f	(S)-{4-[4-Fluoro-3-(2-fluoro-pyridin-3-yl)-phenyl]-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-yl}-carbamic acid <i>tert</i> -butyl ester	420 (M+1)
15g	(S)-{4-[2,4-Difluoro-5-(2-fluoro-pyridin-3-yl)-phenyl]-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-yl}-carbamic acid <i>tert</i> -butyl ester	438 (M+1)
15h	(S)- <i>tert</i> -butyl 4-(2,4-difluoro-5-(5-fluoropyridin-3-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate	438 (M+1)
15i	(S)-4-(2-chloro-5-(5-chloro-2-fluoropyridin-3-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-amine ¹	370, 372 (M+1)
15j	N-{4-[3-(5-Methoxy-pyridin-3-yl)-phenyl]-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-yl}-acetamide	356 (M+1)
15k	(S)-N-(4-(3-(2-fluoropyridin-3-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-yl)acetamide	344 (M+1)

¹ The *t*-butoxycarbonyl group was cleaved under reaction conditions.

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Preparation 16

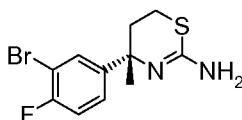
(S)-4-(3-(2-fluoropyridin-3-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-amine



To a solution of (S)-*N*-(4-(3-(2-fluoropyridin-3-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-yl)acetamide (450mg, 1.3 mmol) in methanol (40 mL) is added a solution of K₂CO₃ (210 mg, 1.5 mmol) in methanol: water (2:1, 15mL). The reaction is stirred at room temperature for 6 h. The solvent is removed under reduced pressure and the residue is dissolved in ethyl acetate. The ethyl acetate layer is washed with water and saturated aqueous NaCl, dried over sodium sulfate, filtered and concentrated under reduced pressure to give a residue. The residue is purified by using SCX column chromatography to give the title compound (65% yield): MS (m/z): 302 (M+1).

Preparation 17

(S)-4-(3-bromo-4-fluorophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-amine



To a solution of (S)-*tert*-butyl 4-(3-bromo-4-fluorophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate (1.1 g, 2.7 mmol) and methanol (10 mL) is added trifluoroacetic acid (10 mL). The reaction mixture is warmed to 60 °C. After 15 h, the solvent is removed under reduced pressure. Water is added to the resulting residue and the mixture is made basic with saturated sodium bicarbonate. The basic aqueous phase is extracted with dichloromethane. The organic phase is separated, dried over sodium sulfate, filtered, and the solvent removed under reduced pressure to give the title compound (62 % yield): MS (m/z): 303, 305 (M+1).

Preparation 18

(S)-*N*-(4-(3-bromo-4-fluorophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-yl)acetamide

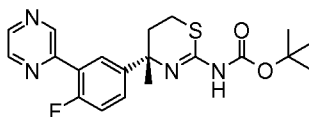
To a solution of (S)-4-(3-bromo-4-fluorophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-amine (550 mg, 1.8 mmol, 1.0 equiv) in tetrahydrofuran (20 mL) is added

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pyridine (720 mg, 9.0 mmol, 5 equiv) and acetic acid anhydride (220 mg, 2.2 mmol, 1.2 equiv). After 10 minutes, the reaction is poured into water and the aqueous mixture is extracted with dichloromethane. The organic phase is separated and washed with 1N HCl and saturated aqueous NaCl, dried over magnesium sulfate, filtered, and concentrated under reduced pressure to give the title compound (83 % yield): MS (m/z) 345, 347 (M+1).

Preparation 19

(S)-*tert*-butyl 4-(4-fluoro-3-(pyrazin-2-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate



A solution of (S)-[4-(3-bromo-4-fluoro-phenyl)-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-yl]-carbamic acid *tert*-butyl ester (100 mg, 250 μ mol, 1 equiv), tetrakis(triphenylphosphine)palladium (14 mg, 12.40 μ mol, 0.05 equiv) and 2-tributylstannylpyrazine (96 mg, 250 μ mol, 1 equiv) in dioxane (3 mL) is irradiated in a laboratory-grade microwave to a temperature of 130 °C and held for 20 minutes. The solvent is removed under reduced pressure and the residue is purified by silica gel chromatography eluting with a linear gradient of hexane to hexane: ethyl acetate (1:4) ramp 20 min to give the title compound (14 % yield, 90% purity as determined by LCMS): MS (m/z): 403 (M+1).

Preparation 20

(S)-N-(4-(4-fluoro-3-(3-fluoropyrazin-2-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-yl)acetamide

To solution of (S)-N-(4-(3-bromo-4-fluorophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-yl)acetamide (500 mg, 1.5 mmol, 1 equiv), 2-fluoro-3-(tributylstannyl)pyrazine (1.7 g, 4.3 mmol, 3.0 equiv) in toluene (15 mL) is added bis(triphenylphosphine)palladium(II) chloride (51 mg, 72 μ mol, 0.05 equiv) and lithium chloride (92 mg, 2.2 mmol, 1.5 equiv). The reaction is irradiated in a laboratory-grade microwave to a temperature of 130 °C and held for 3 h. The solvent is

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removed under reduced pressure and the residue is purified by silica gel chromatography eluting with a linear gradient of hexane to hexane: ethyl acetate (1:1) ramp 20 min to give the title compound (31 % yield): MS (m/z): 363 (M+1).

- 5 The following compound in Table 9 is prepared essentially according to the preparation of (S)-N-(4-(4-fluoro-3-(3-fluoropyrazin-2-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-yl)acetamide.

Table 9

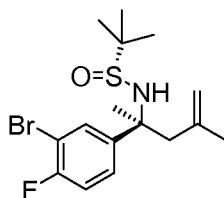
Prep. No.	Chemical name	Physical data MS (m/z)
20a	(S)-N-(4-(2,4-difluoro-5-(3-fluoropyrazin-2-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-yl)acetamide	381 (M+1)

10

Preparation 21

(R)-N-((S)-2-(3-bromo-4-fluorophenyl)-4-methylpent-4-en-2-yl)-2-methylpropane-2-sulfonamide

KG2-E01905-021-2



15

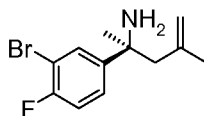
To a 0 °C solution of (R,Z)-N-(1-(3-bromo-4-fluorophenyl)ethylidene)-2-methylpropane-2-sulfonamide (10 g, 31 mmols, 1.0 equiv) in dichloromethane (100 mL) is slowly added 2-methylallylmagnesium chloride (0.5 M in THF, 250 mL, 125.92 mmols, 4 equiv). After 2 h, the reaction is quenched with saturated ammonium chloride and extracted with ethyl acetate. The solvent is removed under reduced pressure and the residue is purified by silica gel chromatography eluting with a linear gradient of dichloromethane to 10% dichloromethane : ethyl acetate to give the title compound (35 % yield): MS (m/z): 376, 378 (M+1).

20

-34-

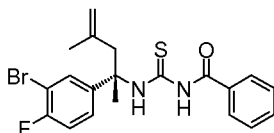
Preparation 22

(S)-2-(3-bromo-4-fluorophenyl)-4-methylpent-4-en-2-amine



To a solution of (R)-*N*-((S)-2-(3-bromo-4-fluorophenyl)-4-methylpent-4-en-2-yl)-2-methylpropane-2-sulfinamide (1.8 g, 5.1 mmol, 1 equiv) in 1,4-dioxane (6 mL) is added hydrogen chloride (4.0 M in 1,4-dioxane, 15 mL). The reaction is stirred for 5 minutes and the solvent is removed under reduced pressure. To the residue is added saturated aqueous sodium bicarbonate and the mixture is extracted with ethyl acetate. The combined organic phase is dried over sodium sulfate, filtered and concentrated under reduced pressure to give the title compound (97 % yield): ^1H NMR(CDCl_3 , 400MHz) δ 7.66 (dd, 1H, $J = 6.40$, $J = 2.80\text{Hz}$), 7.37-7.33 (m, 1H), 7.02 (t, 1H, $J = 8.40\text{Hz}$), 4.83 (s, 1H), 4.62 (s, 1H), 2.47 (d, 1H, $J = 13.2\text{ Hz}$), 2.35 (d, 1H, $J = 13.2\text{ Hz}$), 1.44 (s, 3H), 1.36 (s, 3H).

15

Preparation 23(S)-*N*-(2-(3-bromo-4-fluorophenyl)-4-methylpent-4-en-2-ylcarbamothioyl)benzamide

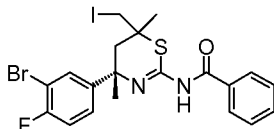
To a solution of (S)-2-(3-bromo-4-fluorophenyl)-4-methylpent-4-en-2-amine (1.3 g, 4.6 mmol, 1.0 equiv) in THF (5 mL) is added benzoyl isothiocyanate (0.63 mL, 4.6 mmol, 1 equiv). The reaction is stirred at room temperature for 3 h. The solvent is removed under reduced pressure and the residue is purified by silica gel chromatography eluting with a linear gradient of 20 % dichloromethane : hexanes to 50 % dichloromethane : hexanes to give the title compound (84 % yield): MS (m/z): 457, 459 ($M+23$).

25

-35-

Preparation 24

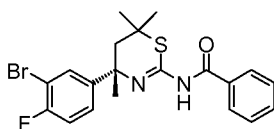
N-((4*S*)-4-(3-bromo-4-fluorophenyl)-6-(iodomethyl)-4,6-dimethyl-5,6-dihydro-4*H*-1,3-thiazin-2-yl)benzamide



- 5 To a 0 °C solution of (S)-*N*-(2-(3-bromo-4-fluorophenyl)-4-methylpent-4-en-2-ylcarbamothioyl)benzamide (1.3 g, 3.0 mmoles, 1.0 equiv) in dichloromethane (40 mL) is added iodine (1.5 g, 5.9 mmoles, 2.0 equiv). The reaction is stirred at 0 °C for 1 h and gradually warmed to room temperature. The reaction mixture is quenched with saturated aqueous sodium thiosulfate. The aqueous layer is extracted with dichloromethane. The
10 combined organic phase is dried over sodium sulfate, filtered and concentrated under reduced pressure to give the title compound (82 % yield): MS (m/z): 561, 563 (M+1).

Preparation 25

(S)-*N*-(4-(3-bromo-4-fluorophenyl)-4,6,6-trimethyl-5,6-dihydro-4*H*-1,3-thiazin-2-yl)benzamide



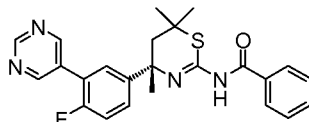
- To a solution of *N*-((4*S*)-4-(3-bromo-4-fluorophenyl)-6-(iodomethyl)-4,6-dimethyl-5,6-dihydro-4*H*-1,3-thiazin-2-yl)benzamide (0.13 g, 0.23 mmoles, 1.0 equiv) in toluene (1.5 mL) is added 2-2'-azo-bis-isobutyronitrile (0.006 g, 0.03 mmoles, 0.15
20 equiv) and tri-*n*-butyltin hydride. The reaction mixture is stirred at room temperature for 3 h and concentrated under reduced pressure. The solvent is removed under reduced pressure and the residue is purified by silica gel chromatography eluting with a linear gradient of 5% ethyl acetate : hexanes to 20 % ethyl acetate : hexanes to give the title compound (25 % yield): MS (m/z): 435, 437 (M+1).

25

-36-

Preparation 26

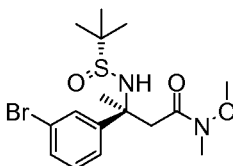
(S)-N-(4-(4-fluoro-3-(pyrimidin-5-yl)phenyl)-4,6,6-trimethyl-5,6-dihydro-4H-1,3-thiazin-2-yl)benzamide



5 To a 97 °C solution of (S)-N-(4-(3-bromo-4-fluorophenyl)-4,6,6-trimethyl-5,6-dihydro-4H-1,3-thiazin-2-yl)benzamide (0.067 g, 0.15 mmol, 1.0 equiv) in 1,2-dimethoxyethane (1.5 mL), ethanol (0.7 mL) and water (1.0 mL) is added pyrimidine-5-boronic acid (0.095 g, 0.77 mmol, 5.0 equiv), cesium carbonate (0.301 g, 0.92 mmol, 6.1 equiv) and bis(triphenylphosphine)palladium (II) chloride (0.022 g, 0.03 mmol, 0.2 equiv). The reaction mixture is stirred at 97 °C for 20 minutes. After cooling to room temperature, the reaction mixture is poured into water and extracted with ethyl acetate. The organic phase is dried over sodium sulfate, filtered, and concentrated under reduced pressure. The solvent is removed under reduced pressure and the residue is purified by silica gel flash column chromatography eluting with a linear gradient of dichloromethane to 15% ethyl acetate : dichloromethane to give the title compound (46 % yield): MS (m/z): 435 (M+1).

Preparation 27

(S)-3-(3-Bromo-phenyl)-N-methoxy-N-methyl-3-(R)-(2-methyl-propane-2-sulfinylamino)-butyramide



25 To a -78 °C solution of *N,O*-dimethylhydroxylamine hydrochloride (12 g, 130 mmol, 5.0 equiv) in THF (200 mL) is added *n*-butyl lithium (100 mL, 250 mmol, 10equiv) (2.5 M in Hexanes) via cannula. The reaction is stirred for 15 minutes and a solution of (S)-3-((R)-2-methyl-propane-2-sulfinylamino)-3-phenyl-butyric acid methyl ester (9.5 g, 25 mmol, 1.0 equiv) in THF (50 mL) is added dropwise. The reaction is warmed to -60 °C, and maintained at that temperature for 1 h. The reaction is quenched

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with saturated aqueous ammonium chloride, diluted with water, and extracted with ethyl acetate. The organic phase is extracted with water, saturated aqueous NaCl, dried over sodium sulfate, filtered and concentrated under reduced pressure to give the title compound (60 % yield): MS (m/z): 405, 407 (M+1).

5

The following compounds in Table 10 are prepared essentially as described in the preparation of (S)-3-(3-Bromo-phenyl)-N-methoxy-N-methyl-3-(R)-(2-methyl-propane-2-sulfinylamino)-butyramide.

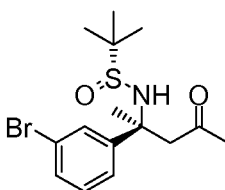
Table 10

Prep. No.	Chemical name	Physical data MS (m/z)
27a	(S)-3-(3-bromo-4-fluorophenyl)-3-((R)-1,1-dimethylethylsulfinamido)-N-methoxy-N-methylbutanamide	423, 425 (M+1)
27b	(S)-3-(5-bromo-2,4-difluorophenyl)-3-((R)-1,1-dimethylethylsulfinamido)-N-methoxy-N-methylbutanamide	441, 443 (M+1)

10

Preparation 28

(R)-2-Methyl-propane-2-sulfinic acid [(S)-1-(3-bromo-phenyl)-1-methyl-3-oxo-butyl]-amide



15 To a -78 °C solution of (S)-3-(3-bromo-phenyl)-N-methoxy-N-methyl-3-(R)-(2-methyl-propane-2-sulfinylamino)-butyramide (1.5 g, 3.7 mmol; 1.0 equiv) in THF (53 mL) is added methylmagnesium bromide (6.2 mL, 18.5 mmol, 5.0 equiv) and the reaction is allowed to warm to ambient temperature. After 1 h, the reaction is cooled to -78 °C and quenched with saturated aqueous ammonium chloride. The mixture is diluted
20 with water and extracted with ethyl acetate. The organic phase is dried over sodium

-38-

sulfate, filtered, and concentrated under reduced pressure to give the title compound (>95 % yield): MS (m/z) 360, 362 (M+1)

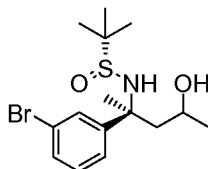
The following compounds in Table 11 are prepared essentially as described in the preparation of (R)-2-Methyl-propane-2-sulfinic acid [(S)-1-(3-bromo-phenyl)-1-methyl-3-oxo-butyl]-amide.

Table 11

Prep. No.	Chemical name	Physical data MS (m/z)
28a	(R)-N-((S)-2-(3-bromo-4-fluorophenyl)-4-oxopentan-2-yl)-2-methylpropane-2-sulfinamide	378, 380 (M+1)
28b	(R)-N-((S)-2-(5-bromo-2,4-difluorophenyl)-4-oxopentan-2-yl)-2-methylpropane-2-sulfinamide	396, 398 (M+1)

Preparation 29

(R)-N-((2S)-2-(3-bromophenyl)-4-hydroxypentan-2-yl)-2-methylpropane-2-sulfinamide
PG6-E01647-028



To a solution of (R)-2-methyl-propane-2-sulfinic acid [(S)-1-(3-bromo-phenyl)-1-methyl-3-oxo-butyl]-amide (1.34 g, 3.5 mmol, 1.0 equiv) in methanol (20 mL) is added sodium tetrahydroborate (1.4 g, 35 mmol, 10.0 equiv). The reaction is stirred at ambient temperature overnight. The reaction is carefully quenched with water and extracted ethyl acetate. The organic phase is dried over sodium sulfate and the solvent is removed under reduced pressure to give a mixture of diastereomers. The diastereomers are separated by chromatography on silica gel (120 g) eluting with a gradient of (50:50) ethyl acetate: hexane to (100: 0) ethyl acetate: hexane. The second eluting isomer is isolated and the solvent removed under reduced pressure to give the title compound as a single diastereomer (45 % yield): MS (m/z): 362, 364 (M+1).

The following compounds in Table 12 are prepared essentially as described in the preparation of (R)-N-((2S)-2-(3-bromophenyl)-4-hydroxypentan-2-yl)-2-methylpropane-2-sulfonamide.

Table 12

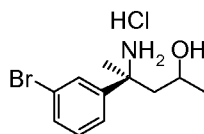
Prep. No.	Chemical name	Physical data MS (m/z)
29a	(R)-N-((2S)-2-(3-bromo-4-fluorophenyl)-4-hydroxypentan-2-yl)-2-methylpropane-2-sulfonamide ²	380, 382 (M+1)
29b	(R)-N-((2S)-2-(5-bromo-2,4-difluorophenyl)-4-hydroxypentan-2-yl)-2-methylpropane-2-sulfonamide ³	398, 400 (M+1)

² The title compound was isolated and used as a mixture of diastereomers.

³ The title compound was isolated and used as a 65:35 mixture of diastereomers.

Preparation 30

(S)-4-Amino-4-(3-bromo-phenyl)-pentan-2-ol



A solution of hydrogen chloride (5 mL; 13 equiv; 20 mmoles) (4 M in dioxane) and (R)-2-methyl-propane-2-sulfonic acid [(S)-1-(3-bromo-phenyl)-3-hydroxy-1-methyl-butyl]-amide (570 mg, 1.6 mmoles, 1.0 equiv) as a single diastereomer is stirred for 5 minutes. The solvent is removed under reduced pressure and the residue is made basic with saturated aqueous sodium bicarbonate. The aqueous phase is extracted with dichloromethane. The organic phase is dried over sodium sulfate, filtered, and concentrated under reduced pressure to give the title compound: MS (m/z): 358, 360 (M+1).

The following compounds in Table 13 are prepared essentially as described in the preparation of (S)-4-Amino-4-(3-bromo-phenyl)-pentan-2-ol.

Table 13

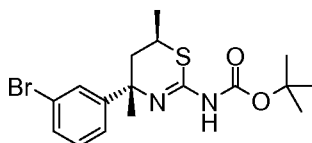
-40-

Prep. No.	Chemical name	Physical data MS (m/z)
30a	(4S)-4-amino-4-(5-bromo-2,4-difluorophenyl)pentan-2-ol ⁴	380, 382 (M+1)

⁴ The title compound was isolated as a mixture of diastereomers.

Preparation 31

Tert-butyl (4S,6R)-4-(3-bromophenyl)-4,6-dimethyl-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate



5

To a solution of (S)-4-amino-4-(3-bromo-phenyl)-pentan-2-ol (410 mg, 794 μ moles) as a single diastereomer in THF (10 mL) is added bis(trimethylsilyl)trifluoroacetamide (204 mg, 0.79 mmol). After 1 h, benzoyl isothiocyanate (259 mg, 1.7 mmol) is added dropwise. The reaction is stirred for 1 h.

- 10 The reaction mixture is concentrated under reduced pressure. To the resulting residue is added 5 N hydrogen chloride (25 mL, 125 mmol) and the reaction is heated to 100 °C. After 48 h, the solvent is removed under reduced pressure and the residue is partitioned between THF (20 mL) and saturated sodium bicarbonate (10 mL). To the mixture is added di-*tert*-butyl dicarbonate (347 mg, 1.6 mmol) and the reaction is
- 15 stirred for 48 h. The reaction is diluted with water and extracted with dichloromethane. The organic phase is dried over sodium sulfate, filtered, and concentrated under reduced pressure. The product is purified by silica gel eluting with a linear gradient of hexane to hexane: ethyl acetate (5:2) over 20 minutes to give the title compound (52% Yield, 70% purity as determined by LCMS): MS (m/z): 399, 401 (M+1).

20

Preparation 32

Tert-butyl-(4S,6R)-4-(3-bromo-4-fluorophenyl)-4,6-dimethyl-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate

- 25 A solution of (R)-*N*-((2S)-2-(3-bromo-4-fluorophenyl)-4-hydroxypentan-2-yl)-2-methylpropane-2-sulfonamide as a 1:5 mixture of diastereomers (2 g, 1.0 equiv) in dioxane

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(5mL) is added dropwise to solution of 4N hydrogen chloride in dioxane (20 mL, 80 mmols) at 0 °C. The reaction is warmed to room temperature and stirred for 5 minutes. The solvent is removed under reduced pressure and the residue is made basic with saturated aqueous sodium bicarbonate. The aqueous phase is extracted with
5 dichloromethane. The organic phase is dried over sodium sulfate, filtered, and concentrated under reduced pressure.

The resulting residue is dissolved in THF (50 mL) and cooled to 0 °C. Benzoyl isothiocyanate (1.7 g, 10.5 mmols) is added dropwise. The reaction is stirred for 1 h. The reaction mixture is concentrated under reduced pressure. The residue is dissolved in
10 dioxane (5 mL) and transferred to a thick-walled glass reaction vessel. To the solution is added 5 N hydrogen chloride (75 mL, 375 mmols). The reaction vessel is capped and heated to 100 °C. After 24 h, the solvent is removed under reduced pressure and the residue is partitioned between THF (20 mL) and saturated aqueous sodium bicarbonate (10 mL). To the mixture is added di-*tert*-butyl dicarbonate (1.7 g, 7.9 mmols) and the
15 reaction is stirred for 2 h. The reaction mixture is diluted with water and extracted with dichloromethane. The organic phase is dried over sodium sulfate, filtered, and concentrated under reduced pressure. The residue is purified by column chromatography using silica gel (340 g) eluting with a gradient of (0:100) Ethyl acetate: Hexane to (50:
20 50) Ethyl acetate: Hexane over 25 min. The second eluting diastereomer is collected and the solvent removed under reduced pressure to give 595 mg of a mixture:

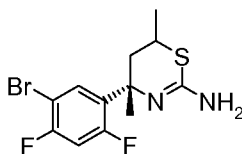
Preparation 32: the title compound, *tert*-butyl-(4S,6R)-4-(3-bromo-4-fluorophenyl)-4,6-dimethyl-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate: MS (m/z): 417, 419 (M+1); and

Preparation 32a: N-((4S,6R)-4-(3-bromo-4-fluorophenyl)-4,6-dimethyl-5,6-dihydro-4H-1,3-thiazin-2-yl)benzamide: MS (m/z) 421, 423 (M+1)

25

Preparation 33

(4S)-4-(5-bromo-2,4-difluorophenyl)-4,6-dimethyl-5,6-dihydro-4H-1,3-thiazin-2-amine



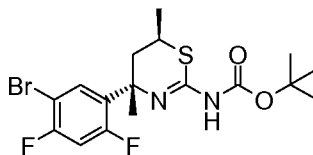
-42-

To a 0 °C solution of (4S)-4-amino-4-(5-bromo-2,4-difluorophenyl)pentan-2-ol (1.3 g, 4.4 mmol) as a mixture of diastereomers in THF (50 mL) is added benzoyl isothiocyanate (1.4 g, 1.2 mmol) dropwise and the reaction is stirred for 1 h. The reaction mixture is concentrated under reduced pressure. The residue is dissolved in dioxane (5 mL) and transferred to a thick-walled glass reaction vessel. To the mixture is added 5 N hydrogen chloride (75 mL, 375 mmol) and the reaction is heated to 100 °C. After 36 h, the solvent is removed under reduced pressure and the residue is dissolved in water. The water mixture is extracted with ethyl acetate. The aqueous phase is made basic with 5N NaOH and extracted with 3:1 chloroform:IPA. The chloroform: IPA phase is dried over sodium sulfate, filtered and the solvent removed under reduced pressure to give the title compound.

The ethyl acetate extract is dried over sodium sulfate, filtered and the solvent removed under reduced pressure. The resulting residue is passed through a MeOH-equilibrated SCX column, washed with methanol, followed by eluting with 2N NH₃ in MeOH (50 mL). The 2N NH₃ in MeOH wash is collected and the solvent removed under reduced pressure. The residue is combined with the title compound from the chloroform: IPA extraction to give the title compound as a mixture of (6R and 6S) (4S)-4-(5-bromo-2,4-difluorophenyl)-4,6-dimethyl-5,6-dihydro-4H-1,3-thiazin-2-amine. (64% yield, 80% purity as determined by LCMS): MS (m/z): 335, 337 (M+1).

Preparation 34

tert-butyl (4S,6R)-4-(5-bromo-2,4-difluorophenyl)-4,6-dimethyl-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate



To a mixture of (6R and 6S) (4S)-4-(5-bromo-2,4-difluorophenyl)-4,6-dimethyl-5,6-dihydro-4H-1,3-thiazin-2-amine in THF (20 mL) and saturated aqueous sodium bicarbonate (10 mL) is added di-*tert*-butyl dicarbonate (900 mg, 4.1 mmol). After 2 h, the reaction is diluted with water and extracted with dichloromethane. The organic phase is dried over sodium sulfate, filtered, and concentrated under reduced pressure. The

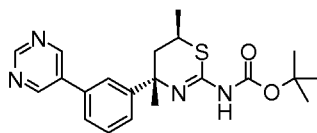
-43-

product is purified by silica gel eluting with a linear gradient of hexane to hexane: ethyl acetate (4:1) over 5 minutes. The second eluting diastereomer is collected and the solvent is removed under reduced pressure to give the title: (43% yield): MS (m/z): 435, 437 (M+1).

5

Preparation 35

[(4S,6R)-4,6-Dimethyl-4-(3-pyrimidin-5-yl-phenyl)-5,6-dihydro-4H-[1,3]thiazin-2-yl]-carbamic acid *tert*-butyl ester



10 To a 100 °C solution of *tert*-butyl (4S,6R)-4-(3-bromophenyl)-4,6-dimethyl-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate in 1,2-dimethoxyethane: water: ethanol [(3: 1.5: 1), 12 mL] is added, in a single portion, pyrimidine-5-boronic acid (128mg, 5.9 mmoles, 2.5 equiv), bis(triphenylphosphine)palladium(II) chloride (29mg, 41 μmoles, 0.1 equiv) and cesium carbonate (1.24 g, 1.24 mmoles, 3 equiv). After 20 minutes, the reaction is

15 cooled to ambient temperature, diluted with water, and extracted with dichloromethane. The organic phase is dried over sodium sulfate, filtered, and concentrated under reduced pressure. The residue is purified by silica gel flash column chromatography eluting with a linear gradient of hexane to hexane: ethyl acetate (5:2) over 20 minutes to give the title compound (39% yield): MS (m/z): 399 (M+1).

20

The following compounds in Table 14 are prepared essentially as described in the preparation of [(4S,6R)-4,6-dimethyl-4-(3-pyrimidin-5-yl-phenyl)-5,6-dihydro-4H-[1,3]thiazin-2-yl]-carbamic acid *tert*-butyl ester.

Table 14

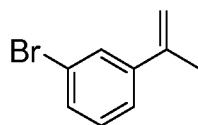
Prep. No.	Chemical name	Physical data MS (m/z)
35a	<i>tert</i> -butyl (4S,6R)-4-(4-fluoro-3-(pyrimidin-5-yl)phenyl)-4,6-dimethyl-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate ⁵	417 (M+1)
35b	<i>tert</i> -butyl (4S,6R)-4-(2,4-difluoro-5-(pyrimidin-5-yl)phenyl)-4,6-dimethyl-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate	435 (M+1)

⁵ Isolated as a mixture of title compound and N-((4S,6R)-4-(3-bromo-4-fluorophenyl)-4,6-dimethyl-5,6-dihydro-4H-1,3-thiazin-2-yl)benzamide. MS (m/z): 421 (M+1).

Preparation 36

5

1-bromo-3-(prop-1-en-2-yl)benzene



Methyltriphenylphosphonium bromide (35.7g, 97.9mmoles, 1.3 equiv) is suspended in tetrahydrofuran (100 mL) and cooled to 0 °C. *N*-Butyllithium (2.5M in hexanes, 27.0 g, 97.7 mmoles, 39.2 mL, 1.3 equiv) is added slowly to the mixture via an addition funnel. The resulting solution is stirred for 1 h at 0 °C. A solution of 3-bromoacetophenone (15.0 g, 75.3 mmoles, 10.0 mL, 1.0 equiv) in tetrahydrofuran (50mL) is added slowly via an addition funnel. The resulting mixture is warmed to room temperature and stirred for 3 h. The reaction is cooled to 0°C and quenched with saturated aqueous ammonium chloride solution. The layers are partitioned in a separatory funnel and the aqueous phase is extracted with hexanes. The combined organic phase is dried over anhydrous sodium sulfate, filtered, and allowed to stand overnight at room temperature. The organic phase is decanted from a precipitate and concentrated under reduced pressure. The resulting solid is diluted with hexanes and filtered. The precipitate is washed with hexanes. The filtrate is concentrated and the resulting mixture is purified by silica gel flash column chromatography (hexanes) to give the title compound (83% yield): ¹H NMR (CDCl₃, 400MHz) δ 7.59 (t, 1H, *J*=1.72 Hz), 7.40-7.36 (m, 2H), 7.18 (t, 1H, *J*= 8 Hz), 5.36 (s, 1H), 5.12-5.10 (m, 1H), 2.13-3.11 (m, 3H).

The following compound in Table 15 is prepared essentially according to the preparation of 1-bromo-3-(prop-1-en-2-yl)benzene.

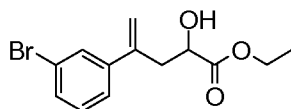
Table 15

Prep. No.	Chemical name	Physical data
36a	2-bromo-1-fluoro-4-(prop-1-en-2-yl)benzene	See below ⁶

5 ⁶¹H NMR(CDCl₃, 400MHz): δ 7.61 (dd, 1H, *J* = 6.8, 2.2Hz), 7.36-7.32 (m, 1H), 7.05 (t, 1H, *J* = 8.4Hz), 5.29 (s, 1H), 5.09-5.07 (m, 1H), 2.10-2.09 (m, 3H)

Preparation 37

Ethyl 4-(3-bromophenyl)-2-hydroxypent-4-enoate



10 To a solution of 2-bromo-1-fluoro-4-(prop-1-en-2-yl)benzene (12.3 g, 62.2 mmol, 1.0 equiv) in acetonitrile (124 mL, 0.5 M) are added ethyl glyoxalate (38.1 g, 37 mL, 187 mmoles, 3 equiv) and ytterbium trifluoromethanesulfonate, hydrate (7.72 g, 12.4 mmoles, 0.2 equiv). The mixture is stirred overnight at room temperature. The mixture is concentrated under reduced pressure and diluted with diethyl ether. The resulting

15 solution is washed twice with water. The organic layer is dried over anhydrous sodium sulfate, filtered, and concentrated under reduced pressure. The residue is purified via flash column chromatography on silica gel (330g) in two batches using a gradient of 0-100% ethyl acetate/hexanes to yield the title compound (87% yield): ¹H NMR (CDCl₃, 400 MHz): δ 7.53 (t, 1H, *J* = 1.9 Hz), 7.41-7.37 (dt, 1H), 7.33-7.30 (dt, 1H), 7.18 (t, 1H, *J* =

20 7.6 Hz), 5.37 (s, 1H), 5.22 (s, 1H), 4.26-4.21 (m, 1H), 4.17-3.99(m, 2H), 2.99 (dd, *J* = 14.8, 4.8 Hz), 2.83-2.72 (m, 2H), 1.23 (t, 3H, *J* = 7.6 Hz).

The following compound in Table 16 is prepared essentially according to the preparation of ethyl 4-(3-bromophenyl)-2-hydroxypent-4-enoate.

Table 16

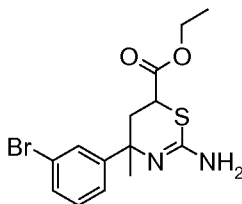
Prep. No.	Chemical name	Physical data
37a	ethyl 4-(3-bromo-4-fluorophenyl)-2-hydroxypent-4-enoate	See below ⁷

¹H NMR(CDCl₃, 400MHz): δ 7.59-7.55(m, 1H), 7.32-7.27 (m, 1H), 7.08-7.03 (m, 1H), 5.33 (s, 1H), 5.20 (s, 1H), 4.26-4.20 (m, 1H), 4.19-4.02 (m, 2H), 2.96 (dd, J = 14.8, 4.8Hz), 2.80-2.73 (m, 2H), 1.24 (t, 3H, J = 7.6Hz)

5

Preparation 38

Ethyl 2-amino-4-(3-bromophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazine-6-carboxylate



- To a solution of ethyl 4-(3-bromophenyl)-2-hydroxypent-4-enoate (5.1 g, 17 mmol) in acetonitrile (68 mL) is added 2,6-lutidine (2.19 g, 20.4 mmol, 1.2 equiv). The reaction is cooled to 0 °C and trifluoromethanesulfonic anhydride (3.30 mL, 19.6 mmol, 1.15 equiv) is added dropwise over approximately 5 minutes. The mixture is stirred at 0 °C for 20 minutes. Thiourea (2.59 g, 34.0 mmol, 2 equiv) is added and the reaction is warmed to room temperature. After 45 minutes, the mixture is concentrated under reduced pressure. The resulting viscous orange oil is then added via large pipette to stirring sulfuric acid (17.8 M, 8 mL) at room temperature. After 20 minutes, the mixture is added dropwise to a vigorously stirring, 0 °C solution of K₂CO₃ (ca. 50 g) in 50 mL H₂O). Additional water is added to enable stirring upon solid formation during the quench. The tan/orange solid is collected by filtration. The solid is allowed to dry on the filter paper by a stream of air for 1 h to give the title compound as a mixture of diastereomers which is used without further purification: MS (m/z): 357, 359 (M+1).

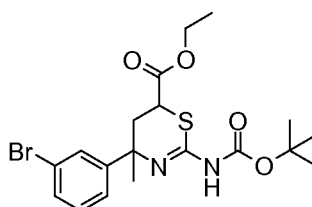
The following compound in Table 17 is prepared essentially as described in the preparation of ethyl 2-amino-4-(3-bromophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazine-6-carboxylate.

Table 17

Prep. No.	Chemical name	Physical data MS (m/z)
38a	ethyl 2-amino-4-(3-bromo-4-fluorophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazine-6-carboxylate ⁸	375, 377 (M+1)

⁸ Racemic diastereomers**Preparation 39**

5 Ethyl 4-(3-bromophenyl)-2-(*tert*-butoxycarbonylamino)-4-methyl-5,6-dihydro-4H-1,3-thiazine-6-carboxylate



To a suspension of ethyl 2-amino-4-(3-bromophenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazine-6-carboxylate (6.1 g, 17 mmol) in 1,4-dioxane (35 mL), water (18 mL), and saturated aqueous sodium bicarbonate (18 mL) is added di-*t*-butyldicarbonate (7.42 g, 34.0 mmol, 2 equiv). The mixture is stirred for ca. 60 h. The reaction is diluted with water and extracted three times with CH₂Cl₂. The organic layer is dried over Na₂SO₄, filtered, and concentrated under reduced pressure to give a brown oil. The oil is purified by flash column chromatography on silica gel (150 g) eluting with a gradient of 0 to 100% ethyl acetate/hexane to give the title compound as a mixture of diastereomers (64% yield): MS (m/z): 457, 459 (M+1)

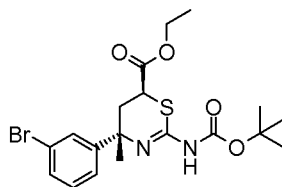
The following compound in Table 18 is prepared essentially according to the preparation of ethyl 4-(3-bromophenyl)-2-(*tert*-butoxycarbonylamino)-4-methyl-5,6-dihydro-4H-1,3-thiazine-6-carboxylate.

Table 18

Prep. No.	Chemical name	Physical data MS (m/z)
39a	ethyl 4-(3-bromo-4-fluorophenyl)-2-(<i>tert</i> -butoxycarbonylamino)-4-methyl-5,6-dihydro-4H-1,3-thiazine-6-carboxylate ⁹	475, 477 (M+1)

⁹ Racemic diastereomers**Preparation 40**

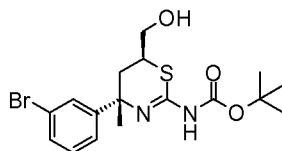
(4S,6S)-Ethyl 4-(3-bromophenyl)-2-(*tert*-butoxycarbonylamino)-4-methyl-5,6-dihydro-4H-1,3-thiazine-6-carboxylate



Ethyl 4-(3-bromophenyl)-2-(*tert*-butoxycarbonylamino)-4-methyl-5,6-dihydro-4H-1,3-thiazine-6-carboxylate (3.5 g, 7.7 mmol) is purified by chiral HPLC in two stages: (Column: Chiralcel OJ 8 x 32 cm; Eluent: 1 : 3 (3A alcohol : heptane); Flow: 400 mL/min at UV 240 nm), providing cut 1 containing peaks 1 and 2 of 3; then peaks 1 and 2 are further purified by additional chiral chromatography (Column: Chiralcel OD 8 x 32 cm; Eluent 1 : 9 (isopropyl alcohol : heptane); Flow: 400 mL/min at UV 240 nm). Isolation of the second eluting isomer provides the title compound after concentration of the fractions under reduced pressure (14% yield).

Preparation 41

(+/-) *Tert*-butyl (4S,6S)-4-(3-bromophenyl)-6-(hydroxymethyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate



To a 0 °C solution of ethyl 4-(3-bromophenyl)-2-(*tert*-butoxycarbonylamino)-4-methyl-5,6-dihydro-4H-1,3-thiazine-6-carboxylate (2.0 g, 4.4 mmol) in tetrahydrofuran

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(87 mL) and ethanol (25 mL) is added lithium borohydride (289 mg, 13.1 mmol, 3 equiv). The reaction is warmed to room temperature and stirred for 4 h. The reaction mixture is quenched with saturated NH_4Cl . The layers are separated and the aqueous layer is extracted with ethyl acetate. The combined organic layers are washed with saturated aqueous NaCl and dried over Na_2SO_4 . The mixture is filtered and concentrated to give a light yellow oil. The oil is purified by column chromatography on silica gel (120 g) using a gradient of 0 to 100% ethyl acetate/hexane to give the title compound (29% yield): MS (m/z): 415, 417 (M+1).

10

Preparation 42

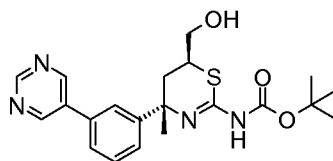
Tert-butyl (4S,6S)-4-(3-bromophenyl)-6-(hydroxymethyl)-4-methyl-5,6-dihydro-4*H*-1,3-thiazin-2-ylcarbamate

(+/-) *Tert*-butyl (4S,6S)-4-(3-bromophenyl)-6-(hydroxymethyl)-4-methyl-5,6-dihydro-4*H*-1,3-thiazin-2-ylcarbamate (870 mg, 2.1 mmol) is purified by HPLC chiral separation: (Column: Chiralpak AD 8 x 36 cm x 20 μm ; Eluent: 100% 3A ethyl alcohol; Flow: 400 mL/min at UV 250 nm). The second eluting isomer is isolated to provide the enantiomerically enriched title compound (38.5% yield): MS (m/z): 415, 417 (M+1).

20

Preparation 43

(+/-) *Tert*-butyl (4S,6S)-6-(hydroxymethyl)-4-methyl-4-(3-(pyrimidin-5-yl)phenyl)-5,6-dihydro-4*H*-1,3-thiazin-2-ylcarbamate



To a 110 °C solution of (+/-) *tert*-butyl (4S,6S)-4-(3-bromophenyl)-6-(hydroxymethyl)-4-methyl-5,6-dihydro-4*H*-1,3-thiazin-2-ylcarbamate (150 mg, 0.36 mmol) in 1,2-dimethoxyethane (4.5 mL), ethanol (1.5 mL), and water (2.3 mL) is added pyrimidine-5-boronic acid (112 mg, 0.90 mmoles, 2.5 equiv), cesium carbonate (353 mg, 1.08 mmol, 3 equiv), and bis(triphenylphosphine)palladium(II) chloride (25 mg, 0.036 mmol, 0.1 equiv). The reaction is stirred at 110 °C. After 20 minutes, the reaction mixture is diluted with EtOAc and H_2O . The layers are separated and the aqueous phase

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is extracted with EtOAc. The combined organic layers are dried over sodium sulfate, filtered, and concentrated under reduced pressure. The crude residue is purified by column chromatography on silica gel (5% MeOH/DCM) to give the title compound (29% yield): MS (m/z): 415 (M+1)

5

The following compound in Table 19 is prepared essentially according to the preparation of (+/-) *tert*-butyl (4S,6S)-6-(hydroxymethyl)-4-methyl-4-(3-(pyrimidin-5-yl)phenyl)-5,6-dihydro-4*H*-1,3-thiazin-2-ylcarbamate.

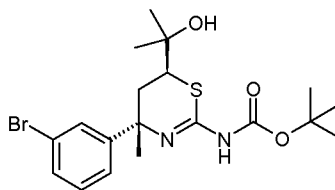
Table 19

Prep. No.	Chemical name	Physical data MS (m/z)
43a	<i>tert</i> -butyl (4S,6S)-4-(3-bromophenyl)-6-(hydroxymethyl)-4-methyl-5,6-dihydro-4 <i>H</i> -1,3-thiazin-2-ylcarbamate	415 (M+1)

10

Preparation 44

(+/-) *Tert*-butyl (4S,6S)-4-(3-bromophenyl)-6-(2-hydroxypropan-2-yl)-4-methyl-5,6-dihydro-4*H*-1,3-thiazin-2-ylcarbamate



15 To a 0 °C solution of ethyl 2-amino-4-(3-bromophenyl)-4-methyl-5,6-dihydro-4*H*-1,3-thiazine-6-carboxylate (250 mg, 0.55 mmol) in tetrahydrofuran (5.5 mL) is added methylmagnesium chloride (0.58 mL, 1.75 mmol, 3.2 equiv). After 15 minutes, additional methylmagnesium chloride (0.38 mL, 1.2 mmol, 2 equiv) is added. After 30 minutes, the reaction mixture is quenched with saturated aqueous NH₄Cl and diluted with
20 ethyl acetate. The layers are separated and the aqueous layer is extracted with ethyl acetate. The combined organic layers are washed with saturated aqueous NaCl, dried over Na₂SO₄, filtered, and concentrated under reduced pressure. The crude residue is purified by column chromatography on silica gel (80 g) eluting with a gradient of 0 to

100% ethyl acetate/hexanes to give the title compound (26% yield): MS (m/z): 443, 445 (M+1).

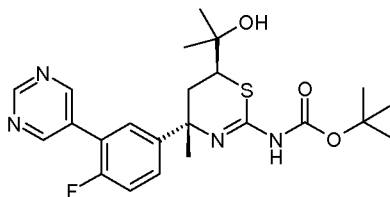
The following compounds in Table 20 are prepared essentially according to the preparation of (+/-) *tert*-butyl (4S,6S)-4-(3-bromophenyl)-6-(2-hydroxypropan-2-yl)-4-methyl-5,6-dihydro-4*H*-1,3-thiazin-2-ylcarbamate.

Table 20

Prep. No.	Chemical name	Physical data MS (m/z)
44a	(+/-) <i>tert</i> -butyl (4S,6S)-4-(3-bromo-4-fluorophenyl)-6-(2-hydroxypropan-2-yl)-4-methyl-5,6-dihydro-4 <i>H</i> -1,3-thiazin-2-ylcarbamate	461, 463 (M+1)
44b	<i>tert</i> -butyl (4S,6S)-4-(3-bromophenyl)-6-(2-hydroxypropan-2-yl)-4-methyl-5,6-dihydro-4 <i>H</i> -1,3-thiazin-2-ylcarbamate	443, 445 (M+1)

Preparation 45

(+/-) *Tert*-butyl (4S,6S)-4-(4-fluoro-3-(pyrimidin-5-yl)phenyl)-6-(2-hydroxypropan-2-yl)-4-methyl-5,6-dihydro-4*H*-1,3-thiazin-2-ylcarbamate



To a 100 °C solution of *tert*-butyl (4S,6S)-4-(3-bromo-4-fluorophenyl)-6-(2-hydroxypropan-2-yl)-4-methyl-5,6-dihydro-4*H*-1,3-thiazin-2-ylcarbamate (1.11 g, 2.41 mmols, 1.0 equiv) in 1,2-dimethoxyethane (22 mL) and water (7 mL) are added pyrimidine-5-boronic acid (1.2 g, 9.6 mmol, 4 equiv), bis(triphenylphosphine)palladium(II) chloride (508 mg, 0.723 mmol, 0.3 equiv), and cesium carbonate (2.36g, 7.2 mmol, 3 equiv). After 25 min, the mixture is cooled to room temperature. The reaction mixture is diluted with EtOAc and partitioned between EtOAc and water. The aqueous phase is extracted 3 times with EtOAc. The combined organic phase is dried over sodium sulfate, filtered, and concentrated under reduced

pressure to yield the crude product. The crude residue is purified by column chromatography on silica gel (80 g) eluting with EtOAc to yield:

Preparation 45: the title compound, (460 mg, 41% yield): MS (m/z): 461 (M+1); and

Preparation 45a: (+/-) 2-((4S,6S)-2-amino-4-(4-fluoro-3-(pyrimidin-5-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-6-yl)propan-2-ol, (145 mg): MS (m/z): 361 (M+1).

The following compounds in Table 21 are prepared essentially according to the preparation of (+/-) *tert*-butyl (4S,6S)-4-(4-fluoro-3-(pyrimidin-5-yl)phenyl)-6-(2-hydroxypropan-2-yl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate.

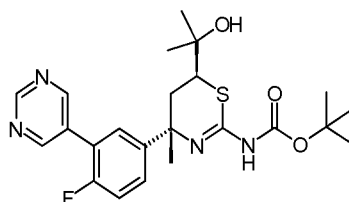
10 Table 21

Prep. No.	Chemical name	Physical data MS (m/z)
45b	(+/-) <i>tert</i> -butyl (4S,6S)-6-(2-hydroxypropan-2-yl)-4-methyl-4-(3-(pyrimidin-5-yl)phenyl)-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate ¹⁰	443 (M+1)
45c	<i>tert</i> -butyl (4S,6S)-6-(2-hydroxypropan-2-yl)-4-methyl-4-(3-(pyrimidin-5-yl)phenyl)-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate	443 (M+1)

¹⁰ Racemic compound prepared and purified via chiral chromatography conditions described below in Preparation 45.

Preparation 46

Tert-butyl (4S,6S)-4-(4-fluoro-3-(pyrimidin-5-yl)phenyl)-6-(2-hydroxypropan-2-yl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate



(+/-) *Tert*-butyl (4S,6S)-4-(4-fluoro-3-(pyrimidin-5-yl)phenyl)-6-(2-hydroxypropan-2-yl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate (455 mg, 0.99 mmol) is purified by HPLC chiral separation (Column: Chiralpak AD-H 2.1 x 25 cm x 5 μm; Eluent: 20% EtOH/CO₂; Flow: 70 mL/min at UV 225 nm). The second eluting

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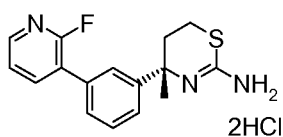
isomer is isolated to provide the enantiomerically enriched title compound (29%): MS (m/z): 461 (M+1).

EXAMPLES

5

Example 1

(S)-4-(3-(2-fluoropyridin-3-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-amine dihydrochloride salt

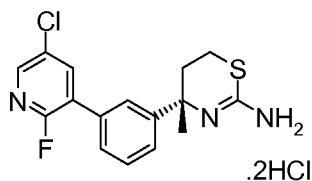


10 To a solution of (S)-4-(3-(2-fluoropyridin-3-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-amine (160 mg, 0.531 mmol) in THF (4 mL) is added a saturated solution of HCl in dioxane (2 mL) at 0 °C. The reaction mixture is allowed to stir at room temperature for 4 h. The solvent is removed under reduced pressure. The resulting solid is washed repeatedly with anhydrous ether and dried under reduced pressure to give title compound (87% yield): MS (m/z): 302 (M+1).

15

Example 2

(S)-4-[3-(5-Chloro-2-fluoro-pyridin-3-yl)-phenyl]-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-ylamine dihydrochloride
2785443, PG6-E01268-074



20

A solution of (S)-N-{4-[3-(5-Chloro-2-fluoro-pyridin-3-yl)-phenyl]-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-yl}-acetamide (430 mg, 1.1 mmol) in trifluoroacetic acid (50 mL) and methanol (50 mL) is stirred for 8 h at 60 °C. The solvent is removed under reduced pressure. The residue is dissolved in water and neutralized with saturated bicarbonate and extracted with ethyl acetate. The organic phase is dried over sodium sulfate, filtered, and concentrated under reduced pressure to give a residue. The residue is purified by silica gel flash column chromatography eluting with ethyl acetate. The

25

-54-

resulting amine is dissolved in dichloromethane and HCl gas is bubbled through the solution for 30 seconds. The solvent is removed under reduced pressure to give the title compound (52%): MS (m/z): 336 (M+1).

- 5 The following compounds in Table 22 are prepared essentially as described in the preparation of (S)-4-[3-(5-chloro-2-fluoro-pyridin-3-yl)-phenyl]-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-ylamine dihydrochloride.

Table 22

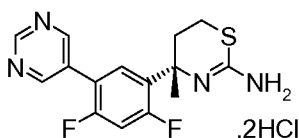
Ex. No.	Chemical name	Physical data MS (m/z)
3	(S)-4-(4-fluoro-3-(3-fluoropyrazin-2-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-amine hydrochloride ¹¹	321(M+1)
4	(S)-4-(2,4-difluoro-5-(3-fluoropyrazin-2-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-amine hydrochloride ¹¹	339 (M+1)

¹¹ Purified by reverse phase preparative HPLC: method A

10

Example 5

(S)-4-(2,4-Difluoro-5-pyrimidin-5-yl-phenyl)-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-ylamine



- 15 Into a solution of (S)-[4-(2,4-difluoro-5-pyrimidin-5-yl-phenyl)-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-yl]-carbamic acid *tert*-butyl ester (263 mg, 625 μ moles) in dichloromethane (15 mL) at ambient temperature is bubbled HCl gas for 1 minute. The reaction is sealed with a septum and stirred 18 h. The solvent is removed under reduced pressure to give the title compound (>95% Yield): MS (m/z): 321 (M+1).

- 20 The following compounds in Table 23 are prepared essentially according to the preparation of (S)-4-(2,4-difluoro-5-pyrimidin-5-yl-phenyl)-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-ylamine.

Table 23

Ex. No.	Chemical name	Physical data MS (m/z)
6	(S)-4-(4-Fluoro-3-pyrimidin-5-yl-phenyl)-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-ylamine dihydrochloride	303 (M+1)
7	(S)-4-(2-Fluoro-5-pyrimidin-5-yl-phenyl)-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-ylamine dihydrochloride	303 (M+1)
8	(S)-4-[4-Fluoro-3-(2-fluoro-pyridin-3-yl)-phenyl]-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-ylamine hydrochloride ¹²	320 (M+1)
9	(S)-4-(2,4-difluoro-5-(2-fluoropyridin-3-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-amine hydrochloride ¹³	338 (M+1)
10	(S)-4-(2-chloro-5-(5-chloro-2-fluoropyridin-3-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-amine hydrochloride ¹⁴	370, 372 (M+1)
11	(S)-4-(2,4-difluoro-5-(5-fluoropyridin-3-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-amine dihydrochloride	338 (M+1)
12	(S)-4-(4-fluoro-3-(pyrazin-2-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-2-amine dihydrochloride ¹³	303 (M+1)
13	(+/-) ((4S,6S)-2-amino-4-methyl-4-(3-(pyrimidin-5-yl)phenyl)-5,6-dihydro-4H-1,3-thiazin-6-yl)methanol	315 (M+1)
14	((4S,6S)-2-amino-4-methyl-4-(3-(pyrimidin-5-yl)phenyl)-5,6-dihydro-4H-1,3-thiazin-6-yl)methanol	315 (M+1)
15	(4S,6R)-4,6-dimethyl-4-(3-(pyrimidin-5-yl)phenyl)-5,6-dihydro-4H-1,3-thiazin-2-amine dihydrochloride ¹³	299 (M+1)

16	(4S,6R)-4-(2,4-difluoro-5-(pyrimidin-5-yl)phenyl)-4,6-dimethyl-5,6-dihydro-4H-1,3-thiazin-2-amine dihydrochloride ¹³	335 (M+1)
17	(+/-) 2-((4S,6S)-2-amino-4-(4-fluoro-3-(pyrimidin-5-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-6-yl)propan-2-ol	361 (M+1)

¹² Purified by crystallization from acetonitrile

¹³ Purified by reverse phase preparative HPLC, method A

¹⁴ 1M HCl in ether used instead of HCl (g)

Example 18

5 (S)-4-Methyl-4-(3-pyrimidin-5-yl-phenyl)-5,6-dihydro-4H-[1,3]thiazin-2-ylamine dihydrochloride

A solution of (S)-N-[4-Methyl-4-(3-pyrimidin-5-yl-phenyl)-5,6-dihydro-4H-[1,3]thiazin-2-yl]-acetamide (2.7 g, 8.3 mmoles, 1.0 equiv) is stirred in 5N hydrogen chloride (50 mL, 250 mmoles, 30 equiv) at 100 °C for 2 h. The reaction is cooled and the
 10 volatiles are removed under reduced pressure. The resulting residue is dissolved in water and extracted with ethyl acetate. The aqueous phase is neutralized with saturated aqueous sodium bicarbonate and extracted ethyl acetate. The organic phase is dried over sodium sulfate, filtered, and concentrated under reduced pressure to give a residue. The residue is
 15 filtered through a silica gel plug and washed with ethyl acetate. The silica gel plug is further washed with ethyl acetate containing ethyl acetate and 10 % isopropyl amine. The 10 % isopropyl amine in ethyl acetate wash is collected and the solvent removed under reduced pressure. The resulting free amine is dissolved in a solution of 100 mL of water containing 14 mL of 1 N HCl. The resulting solution is freeze dried to give the title compound (81% yield): MS (m/z): 285 (M+1).

20

The following compounds in Table 24 are prepared essentially as described in the preparation of (S)-4-methyl-4-(3-pyrimidin-5-yl-phenyl)-5,6-dihydro-4H-[1,3]thiazin-2-ylamine dihydrochloride.

Table 24

Ex. No.	Chemical name	Physical data MS (m/z)
19	(S)-4-[3-(5-Methoxy-pyridin-3-yl)-phenyl]-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-ylamine dihydrochloride ¹⁵	314 (M+1)
20	4-[3-(5-Methoxy-pyridin-3-yl)-phenyl]-4-methyl-5,6-dihydro-4H-[1,3]thiazin-2-ylamine dihydrogen chloride	314 (M+1)
21	(S)-4-(4-fluoro-3-(pyrimidin-5-yl)phenyl)-4,6,6-trimethyl-5,6-dihydro-4H-1,3-thiazin-2-amine ¹⁶	331 (M+1)

¹⁵ Purified by crystallization of the crude HCl salt from 2-5 % methanol in acetonitrile.¹⁶ Purified by HPLC, method A**Example 22**

5 (4S,6R)-4-(4-fluoro-3-(pyrimidin-5-yl)phenyl)-4,6-dimethyl-5,6-dihydro-4H-1,3-thiazin-2-amine dihydrochloride

Into a 1:1 mixture of *tert*-butyl (4S,6R)-4-(4-fluoro-3-(pyrimidin-5-yl)phenyl)-4,6-dimethyl-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate and N-((4S,6R)-4-(3-bromo-4-fluorophenyl)-4,6-dimethyl-5,6-dihydro-4H-1,3-thiazin-2-yl)benzamide (360 mg) in
 10 dichloromethane (10 mL) at ambient temperature is bubbled HCl gas for 1 minute. The reaction is sealed with a septum and stirred 18h. The solvent is removed under reduced pressure. The resulting residue is dissolved in water and extracted with ethyl acetate. The organic phase is dried over sodium sulfate, filtered, and concentrated under reduced pressure to give N-((4S,6R)-4-(3-bromo-4-fluorophenyl)-4,6-dimethyl-5,6-dihydro-4H-
 15 1,3-thiazin-2-yl)benzamide as a residue. To the resulting residue is added 5 N HCl (5 mL) and the reaction is heated to 100 °C for 2 h. The solvent is removed under reduced pressure to give crude title compound.

The aqueous phase from the initial ethyl acetate wash is neutralized with saturated sodium bicarbonate and extracted with (3:1) CHCl₃: isopropyl alcohol. The organic
 20 phase is dried over sodium sulfate, filtered, and concentrated under reduced pressure. This material is combined with the crude product and is purified by preparative HPLC: Xterra® RP18 (30 x 300 mm) column at ambient temperature and a flow of 40 mL/min. The elution system consists of an isocratic gradient of 0:100 (acetonitrile : (0.1 % HCl in

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H₂O)) for 1-5 min followed by a linear gradient from 10:90 (acetonitrile : (0.1 % HCl in H₂O)) to 30:70 (acetonitrile : (0.1 % HCl in H₂O)) over 20 min. The fractions are combined and concentrated under reduced pressure to give the title compound (50% yield): MS (m/z): 317 (M+1).

5

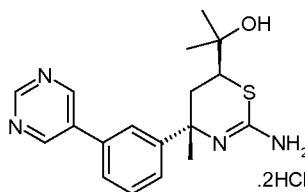
Example 23

(+/-) 2-((4S,6S)-2-amino-4-(4-fluoro-3-(pyrimidin-5-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-6-yl)propan-2-ol

Hydrogen chloride gas is bubbled through a solution of (+/-) *tert*-butyl (4S,6S)-6-(2-hydroxypropan-2-yl)-4-methyl-4-(3-(pyrimidin-5-yl)phenyl)-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate (33 mg, 0.075 mmol) in dichloromethane (5 mL) and the resulting mixture is sealed and stirred for 16h at room temperature. The reaction mixture is concentrated under reduced pressure and purified by passage through a MeOH-equilibrated SCX column, eluting with 7N NH₃ in MeOH. The resulting free base is dissolved in MeOH and 1N HCl in Et₂O (approx. 5equiv) is added. The mixture is concentrated and co-evaporated with Et₂O twice to yield the title compound (87% yield): MS (m/z): 343 (M+1).

Example 24

2-((4S,6S)-2-amino-4-(4-fluoro-3-(pyrimidin-5-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-6-yl)propan-2-ol



A solution of *tert*-butyl (4S,6S)-6-(2-hydroxypropan-2-yl)-4-methyl-4-(3-(pyrimidin-5-yl)phenyl)-5,6-dihydro-4H-1,3-thiazin-2-ylcarbamate (221 mg, 0.50 mmol) in trifluoroacetic acid (2 mL) is stirred at room temperature for 80 min. The mixture is added directly to a MeOH-equilibrated SCX column. The column is washed with MeOH (100mL) and the product is eluted with 7N NH₃ in MeOH (100mL). The solution is concentrated under reduced pressure. The residue is diluted with CH₂Cl₂ and HCl (g) is

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bubbled through for 5min. The reaction mixture is concentrated to give the title compound (67.5% yield): MS (m/z): 343 (M+1).

The following compound in Table 25 is prepared essentially as described in the preparation of 2-((4S,6S)-2-amino-4-(4-fluoro-3-(pyrimidin-5-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-6-yl)propan-2-ol.

Table 25

Ex.No.	Chemical name	Physical data MS (m/z)
25	2-((4S,6S)-2-amino-4-(4-fluoro-3-(pyrimidin-5-yl)phenyl)-4-methyl-5,6-dihydro-4H-1,3-thiazin-6-yl)propan-2-ol	362 (M+1)

In vitro Assay Procedures:

For in vitro enzymatic and cellular assays, test compounds are prepared in DMSO to make up a 10 mM stock solution. The stock solution is serially diluted in DMSO to obtain a ten-point dilution curve with final compound concentrations ranging from 10 mM to 1 pM in a 96-well round-bottom plate before conducting the in vitro enzymatic and whole cell assays.

In vitro protease inhibition assays:

BACE FRET Assay

Serial dilutions of test compounds are prepared as described above. Compounds are further diluted 20X in KH₂PO₄ buffer. Ten µL of each dilution is added to each well on row A to H of a corresponding low protein binding black plate containing the reaction mixture (25 µL of 50 mM KH₂PO₄, pH 4.6, 1 mM TRITON® X-100, 1mg/mL Bovine Serum Albumin, and 15 µM of FRET substrate) (See Yang, *et. al.*, *J. Neurochemistry*, **91**(6) 1249-59 (2004)). The content is mixed well on a plate shaker for 10 minutes. Fifteen µL of two hundred pM human BACE(1-460):Fc (See Vasser, *et al.*, *Science*, **286**, 735-741 (1999)) in the KH₂PO₄ buffer is added to the plate containing substrate and test

-60-

compounds to initiate the reaction. The RFU of the mixture at time 0 is recorded at excitation wavelength 355nm and emission wavelength 460nm, after brief mixing on a plate shaker. The reaction plate is covered with aluminum foil and kept in a dark humidified oven at room temperature for 16 to 24 h. The RFU at the end of incubation is recorded with the same excitation and emission setting. The difference of the RFU at time 0 and the end of incubation is representative of the activity of BACE under the compound treatment. RFU differences are plotted versus inhibitor concentration and a curve is fitted with a four-parameter logistic equation to obtain the EC₅₀ and IC₅₀ values. (See Sinha, *et al.*, *Nature*, **402**, 537-540 (2000)).

The compounds exemplified herein were tested essentially as described above and exhibited an IC₅₀ value for BACE of lower than 1 μ M. The following exemplified compounds were tested essentially as described above and exhibited the following activity for BACE:

Table 26

EXAMPLE	BACE IC ₅₀ (nM)
5	239
19	420
12	833
21	867

These data demonstrate that the compounds of Table 26 inhibit purified recombinant BACE enzyme activity *in vitro*.

Expression of human BACE.

Human (accession number: AF190725) is cloned from total brain cDNA by room temperature-PCR. The nucleotide sequences corresponding to amino acid sequences #1 to 460 are inserted into the cDNA encoding human IgG₁ (Fc) polypeptide (Vassar et al. 1999). This fusion protein of BACE(1-460) and human Fc, named *huBACE*:Fc, is constructed into the pJB02 vector. Human BACE(1-460):Fc (*huBACE*:Fc) is transiently expressed in HEK293 cells. 250 μ g cDNA of each construct is mixed with Fugene 6 and added to 1 liter HEK293 cells. Four days after the transfection, conditioned media are harvested for purification.

Purification of *hu*BACE:Fc.

*hu*BACE:Fc is purified by Protein A chromatography. The enzyme is stored at –80 °C in small aliquots.

Whole cell assays for measuring the Inhibition of Beta-Secretase Activity

5 HEK293Swe Whole Cell Assay

The routine whole cell assay for the measurement of inhibition of beta-secretase activity utilizes the human embryonic kidney cell line HEK293p (ATCC Accession No. CRL-1573) stably expressing a human APP751 cDNA containing the naturally occurring double mutation Lys651Met652 to Asn651Leu652, commonly called the Swedish
10 mutation (noted HEK293/APP751sw) and shown to overproduce Abeta (Citron, *et al.*, *Nature*, **360**, 672-674 (1992)). *In vitro* A β reduction assays have been described in the literature (See Dovey, *et al.*, *Journal of Neurochemistry*, **76**, 173-181 (2001); Seubert, *et al.*, *Nature*, **361**, 260 (1993); and Johnson-Wood, *et al.*, *Proc. Natl. Acad. Sci. USA*, **94**, 1550-1555 (1997)).

15 Cells (HEK293/APP751sw at 3.5×10^4 cells/well, containing 200 μ L culture media, DMEM containing 10% FBS) are incubated at 37 °C for 4 to 24 h in the presence/absence of inhibitors (diluted in DMSO) at the desired concentration. At the end of the incubation, conditioned media are analyzed for evidence of beta-secretase activity, for example, by analysis of Abeta peptides. Total Abeta peptides (Abeta 1-x) are
20 measured by a sandwich ELISA, using monoclonal 266 as a capture antibody and biotinylated 3D6 as reporting antibody. Alternatively, Abeta 1-40 and Abeta 1-42 peptides are measured by a sandwich ELISA, using monoclonal 2G3 as a capture antibody for Abeta 1-40, and monoclonal 21F12 as a capture antibody for Abeta 1-42. Both Abeta 1-40 and Abeta 1-42 ELISAs use biotinylated 3D6 as the reporting antibody.
25 The concentration of Abeta released in the conditioned media following the compound treatment corresponds to the activity of BACE under such conditions. The 10-point inhibition curve is plotted and fitted with the four-parameter logistic equation to obtain the EC₅₀ and IC₅₀ values for the Abeta-lowering effect. The following exemplified

compounds were tested essentially as described above and exhibited the following activity for Abeta lowering effect:

Table 27

EXAMPLE	HEK 293 Swe A-beta (1-40)	HEK 293 Swe A-beta (1-42)
	ELISA IC ₅₀ (nM)	ELISA IC ₅₀ (nM)
5	303	299
19	335	480
12	1300	948
21	863	803

These data demonstrate that the compounds of Table 27 inhibit native endogenous human BACE in cells *in vitro*.

PDAPP Primary Neuronal Assay

A confirmatory whole cell assay is also run in primary neuronal cultures generated from PDAPP transgenic embryonic mice. Primary cortical neurons are prepared from Embryonic Day 16 PDAPP embryos and cultured in 96 well plates (15 x 10⁴ cells/well in DMEM/F12 (1:1) plus 10% FBS). After 4-6 days *in vitro*, culture media is replaced with serum free DMEM/F12 (1:1) containing B27 supplement and neurons are incubated at 37 °C for 24 h in the presence/absence of inhibitors (diluted in DMSO) at the desired concentration. At the end of the incubation, conditioned media are analyzed for evidence of beta-secretase activity, for example, by analysis of Abeta peptides. Total Abeta peptides (Abeta 1-x) are measured by a sandwich ELISA, using monoclonal 266 as a capture antibody and biotinylated 3D6 as reporting antibody. Alternatively, Abeta 1-40 and Abeta 1-42 peptides are measured by a sandwich ELISA, using monoclonal 2G3 as a capture antibody for Abeta 1-40, and monoclonal 21F12 as a capture antibody for Abeta 1-42. Both Abeta 1-40 and Abeta 1-42 ELISAs use biotinylated 3D6 as the reporting antibody. The concentration of Abeta released in the conditioned media following the compound treatment corresponds to the activity of BACE under such conditions. The 10-point inhibition curve is plotted and fitted with the four-parameter logistic equation to obtain the EC₅₀ and IC₅₀ values for the Abeta-lowering effect. The following exemplified

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compounds were tested essentially as described above and exhibited the following activity for Abeta lowering effect:

Table 28

EXAMPLE	PDAPP Neuron A-beta (1-40)	PDAPP Neuron A-beta (1-42)
	ELISA IC ₅₀ (nM)	ELISA IC ₅₀ (nM)
5	102	94.7
19	288	214
12	658	648
21	355	429

These data demonstrate that the compounds of Table 28 inhibit native, endogenous murine BACE in cells *in vitro*.

In vivo Inhibition of Beta-Secretase

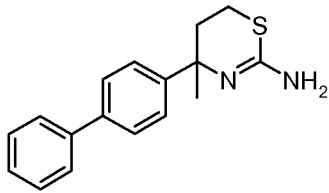
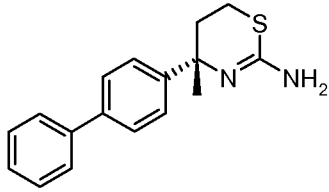
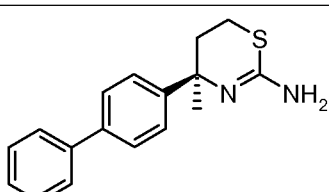
Several animal models, including mouse, guinea pig, dog, and monkey, may be used to screen for inhibition of beta- secretase activity *in vivo* following compound treatment. Animals used in this invention can be wild type, transgenic, or gene knockout animals. For example, the PDAPP mouse model, prepared as described in Games et al., *Nature* **373**, 523-527 (1995), and other non-transgenic or gene knockout animals are useful to analyze *in vivo* inhibition of Abeta and sAPPbeta production in the presence of inhibitory compounds. Generally, 2 to 12 month old PDAPP mice, gene knockout mice or non-transgenic animals are administered compound formulated in vehicles, such as corn oil, cyclodextran, phosphate buffers, PHARMASOLVE®, or other suitable vehicles. One to twenty-four hours following the administration of compound, animals are sacrificed, and brains as well as cerebrospinal fluid and plasma are removed for analysis of Abetas, C99 and sAPP fragments. (See Dovey, *et al.*, *Journal of Neurochemistry*, **76**, 173-181 (2001); and Johnson-Wood, *et al.*, *Proc. Natl. Acad. Sci. USA*, **94**, 1550-1555 (1997)).

For standard efficacy studies, animals are dosed with various concentrations of compound and compared to a vehicle-treated control group dosed at the same time. For

- some time course studies, brain tissue, plasma or cerebrospinal fluid is obtained from selected animals, beginning at time 0 to establish a baseline. Compound is administered to other groups and sacrificed at various times after dosing. Brain tissue, plasma or cerebrospinal fluid is obtained from selected animals and analyzed for the presence of
- 5 APP cleavage products, including Abeta peptides, sAPPbeta and other APP fragments, for example, by specific sandwich ELISA assays. At the end of the test period, animals are sacrificed and brain tissues, plasma or cerebrospinal fluid are analyzed for the presence of Abeta peptides, C99 and sAPPbeta. Brain tissues of APP transgenic animals are also analyzed for the amount of beta-amyloid plaques following compound treatment.
- 10 Animals (PDAPP or other APP transgenic or non-transgenic mice) administered an inhibitory compound may demonstrate the reduction of Abeta or sAPPbeta in brain tissues, plasma or cerebrospinal fluids and decrease of beta amyloid plaques in brain tissue, as compared with vehicle-treated controls or Time Zero controls. For example, 3 hours after administration of 100 mg/kg sub-cutaneous dose of the compound of example
- 15 19 to young male PDAPP mice, Abeta 1-x peptide, C99 and sAPPb levels are reduced approximately 30%, 50% and 20% in brain cortex, respectively, compared to vehicle-treated mice. Similarly, 3 hours after administration of a 30 mg/kg sub-cutaneous dose of the compound of example 5 to young male PDAPP mice, Abeta 1-x peptide, C99 and sAPPb levels are reduced approximately 50%, 45% and 30%, respectively, compared to
- 20 vehicle-treated mice. Consistent with changes in brain Abeta, C99 and sAPPb, 3 hours after oral administration of a 10 mg/kg dose of the compound of example 5, plasma and CSF Abeta 1-x levels are reduced by approximately 50% and 60%, respectively.

A compound exemplified in WO 2007/049532 and its enantiomers were tested as essentially described in the above assays and exhibit the following activities:

Table 29¹⁷

Structure	BACE	HEK 293 Swe A-beta (1-40) ELISA	HEK 293 Swe A-beta (1-42) ELISA	PDAPP Neuron A-beta (1-40) ELISA	PDAPP Neuron A-beta (1-42) ELISA
 HCl	116,000	21,400	35,300		
 HCl	28,000	13,200	16,400	7,820	10,400
 HCl	>100,000 0	16,500	23,700	28,100	46,800

¹⁷ All data in Table 29 are reported as IC₅₀ (nM).

- 5 The compounds of the present invention are preferably formulated as pharmaceutical compositions administered by a variety of routes. Most preferably, such compounds are for oral administration. Such pharmaceutical compositions and processes for preparing same are well known in the art. *See, e.g.,* Remington: *The Science and Practice of Pharmacy* (A. Gennaro, *et. al.*, eds., 19th ed., Mack Publishing Co., 1995).

The compounds of Formula I are generally effective over a wide dosage range. For example, dosages per day normally fall within the range of about 0.01 to about 30 mg/kg of body weight. In some instances dosage levels below the lower limit of the aforesaid range may be more than adequate, while in other cases still larger doses may

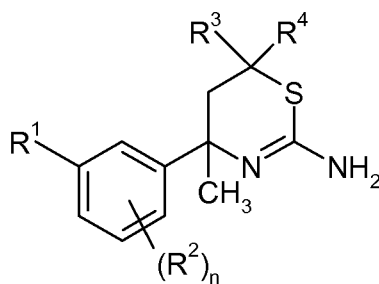
5 be employed without causing any harmful side effect, and therefore the above dosage range is not intended to limit the scope of the invention in any way. It will be understood that the amount of the compound actually administered will be determined by a physician, in the light of the relevant circumstances, including the condition to be treated, the chosen route of administration, the actual compound or compounds

10 administered, the age, weight, and response of the individual patient, and the severity of the patient's symptoms.

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We Claim:

1. A compound of Formula I:



I

where:

n is 0, 1, or 2;

R¹ is pyrimidinyl, pyrazinyl optionally substituted with chloro or fluoro, or pyridinyl optionally substituted with one or two substituents each independently selected from chloro, fluoro, and C₁-C₃ alkoxy;

R² is at each instance independently selected from chloro or fluoro;

R³ is hydrogen or C₁-C₄ alkyl optionally substituted with hydroxy; and

R⁴ is hydrogen or C₁-C₃ alkyl;

or a pharmaceutically acceptable salt thereof.

2. A compound of Claim 1 wherein R¹ is pyrimidinyl, pyridinyl optionally substituted one or two times at each instance independently selected from chloro, fluoro, or methoxy, or pyrazinyl optionally substituted with fluoro; R² is chloro or fluoro; R³ is hydrogen, methyl, methyl substituted with hydroxy, or *iso*-propyl substituted with hydroxy; R⁴ is hydrogen; and n is 0, 1 or 2; or a pharmaceutically acceptable salt thereof.
3. A compound of any of Claims 1 to 2 wherein R¹ is pyrimidinyl, pyridinyl optionally substituted with fluoro, or pyrazinyl optionally substituted with fluoro; R² is fluoro; R³ is hydrogen or methyl; R⁴ is hydrogen; and n is 1 or 2; or a pharmaceutically acceptable salt thereof.

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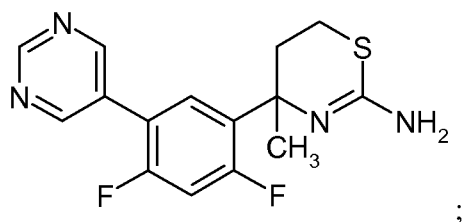
4. A compound of any of Claims 1 to 3 wherein R¹ is pyrimidinyl, R² is fluoro, R³ is hydrogen, R⁴ is hydrogen, and n is 2, or a pharmaceutically acceptable salt thereof.

5

5. A compound of any of Claims 1 to 4 wherein the configuration of the chiral center adjacent to the nitrogen of the aminothiazine is (S), or a pharmaceutically acceptable salt thereof.

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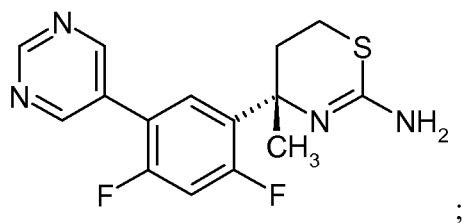
6. The compound 4-(2,4-difluoro-5-(pyrimidin-5-yl)phenyl)-4-methyl-5,6-dihydro-4*H*-1,3-thiazin-2-amine:



15

or a pharmaceutically acceptable salt thereof.

7. A compound of Claim 6 wherein the compound is (S)-4-(2,4-difluoro-5-(pyrimidin-5-yl)phenyl)-4-methyl-5,6-dihydro-4*H*-1,3-thiazin-2-amine:



20

or a pharmaceutically acceptable salt thereof.

8. A pharmaceutical formulation comprising a compound of any of Claims 1 to 7, or a pharmaceutically acceptable salt thereof, in combination with a pharmaceutically acceptable carrier, diluent, or excipient.

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9. A compound of any of Claims 1 to 7 for use in therapy.

10. A compound of any of Claims 1 to 7 for use in the treatment of Alzheimer's
disease.

5