

FIG.2

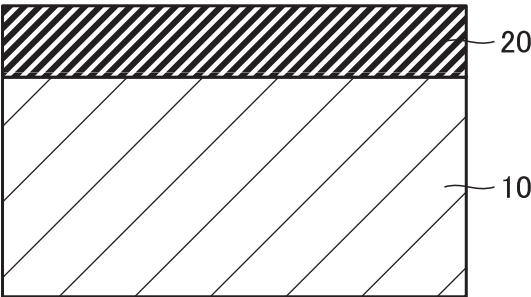


FIG.3

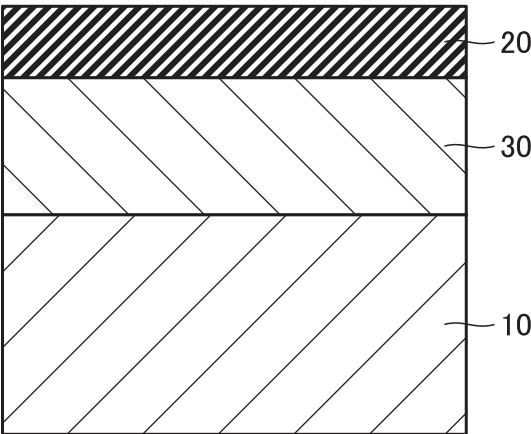


FIG.4

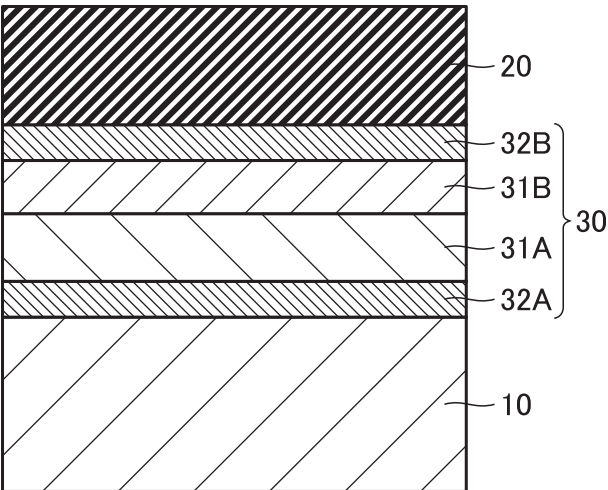


FIG.5

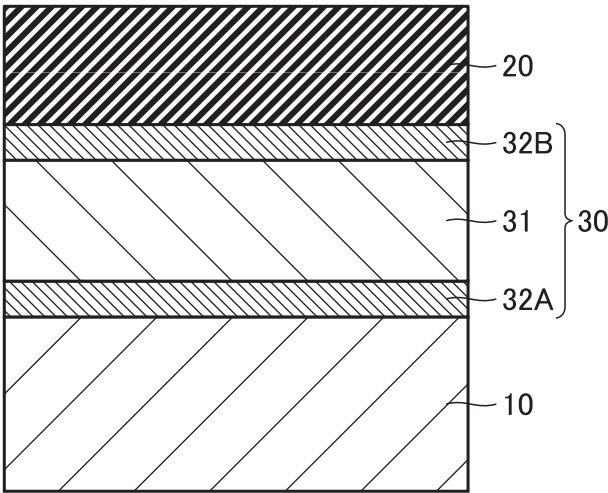


FIG.6

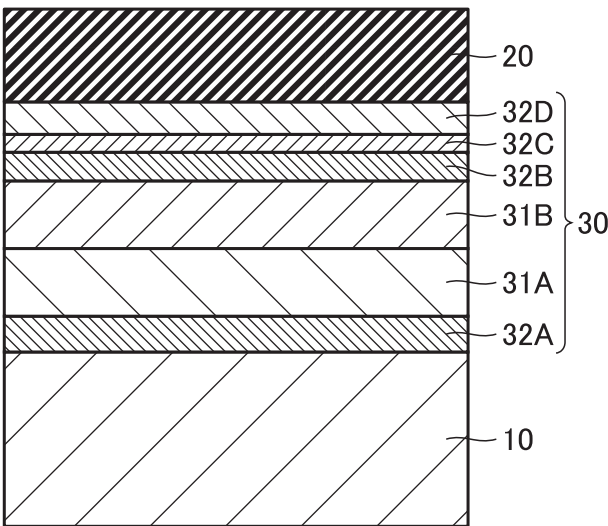


FIG.7

		BEFORE TABLETING	AFTER TABLETING POWDER MATERIAL No. 1 FOR 100 SHOTS	AFTER TABLETING POWDER MATERIAL No. 2 FOR 100 SHOTS	AFTER TABLETING POWDER MATERIAL No. 3 FOR 100 SHOTS
		(a)	(b)	(c)	(d)
EXAMPLE	UPPER PUNCH	(a)	(b)	(c)	(d)
	LOWER PUNCH	(e)	(f)	(g)	(h)
COMPARATIVE EXAMPLE	UPPER PUNCH	(i)	(j)	(k)	(l)
	LOWER PUNCH	(m)	(n)	(o)	(p)

FIG.8

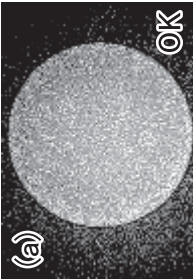
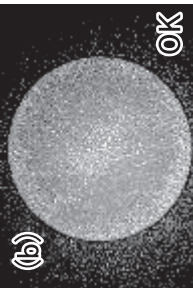
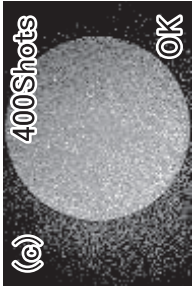
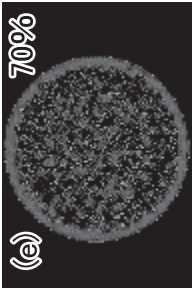
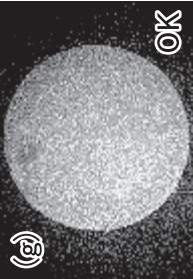
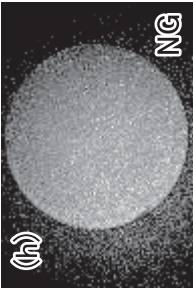
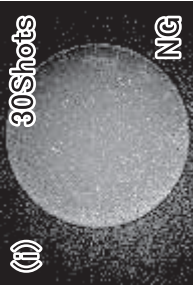
		AFTER 1 SHOT	AFTER 3 SHOTS	AFTER CONTINUOUS TABLETING
EXAMPLE	TABLET SURFACE	 (a) OK	 (b) OK	 (c) 400Shots OK
	BINARIZATION PROCESSING	 (d) 71%	 (e) 70%	 (f) 80%
COMPARATIVE EXAMPLE	TABLET SURFACE	 (g) OK	 (h) NG	 (i) 30Shots NG
	BINARIZATION PROCESSING	 (j) 59%	 (k) 54%	 (l) 51%

FIG.9

