## ABSTRACT

PIPE HANDLING SYSTEM AND METHOD

A racking assembly for receiving and storing at least one pipe, the racking assembly comprising a setback assembly including a selectively rotatable member having a plurality radial slots sized to receive a first portion of the at least one pipe in sliding engagement, and a base placed distal from the selectively rotatable member and coupled thereto so as to permit mutual rotation, said base arranged to support the at least one pipe on a support face of said base; a barrier located about a peripheral edge of the base, such that the setback assembly rotates relative to the barrier, said barrier arranged to prevent the at least one pipe from moving radially from said base, said barrier having a gap sized to permit selective lateral movement of the at least one pipe; wherein mutual rotation of the selectively rotatable member and the base permit alignment of the gap and a selected slot of said selectively rotatable member, and so permitting the pipes stands to be moved laterally into said setback assembly.

Figure 1A

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