

ABSTRACT

The present invention accurately positions and affixes by a simple device and operations a drilling jig
5 for processing non-through-holes from the edge of an edged spectacle lens toward the inside of the lens.

The above-mentioned lens 1 is held and positioned using a blocking jig 8, which is attached to an edged spectacle lens, and, in addition, a drilling jig is
10 positioned using a feed-set guide base 6 and guide stopper 62.



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