

ULTRASONIC WELDING OF COPPER FOIL**ABSTRACT**

A method and apparatus is disclosed for ultrasonically welding at their edges a strip of their copper foil (20) to a second strip of supporting metal (22), preferably aluminium or stainless steel having a thickness greater than the copper foil. The welded strips are subsequently sheared into panels for use in making printed circuit boards.

Fig. 2

This Sheet Has Been Replaced

