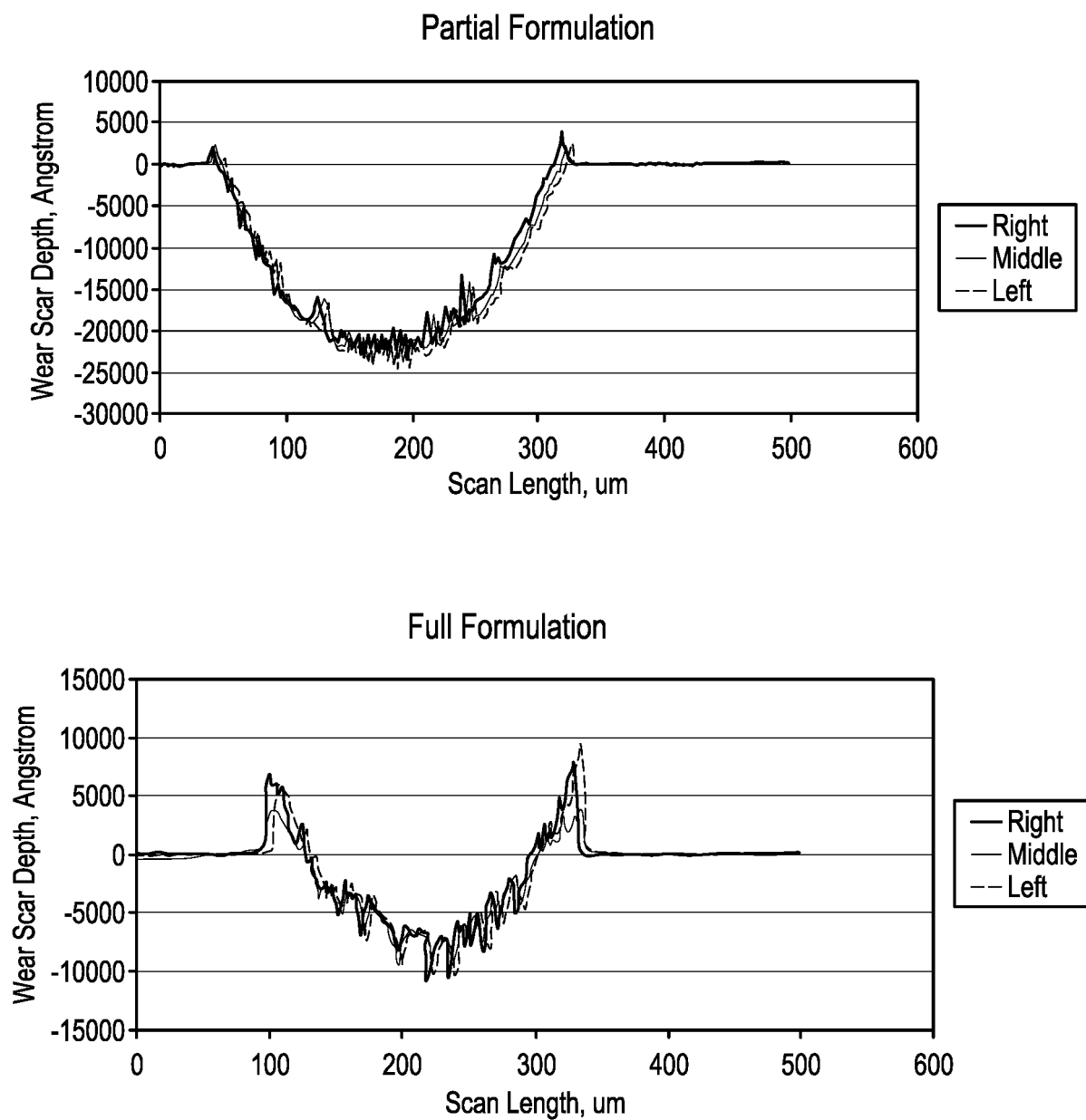
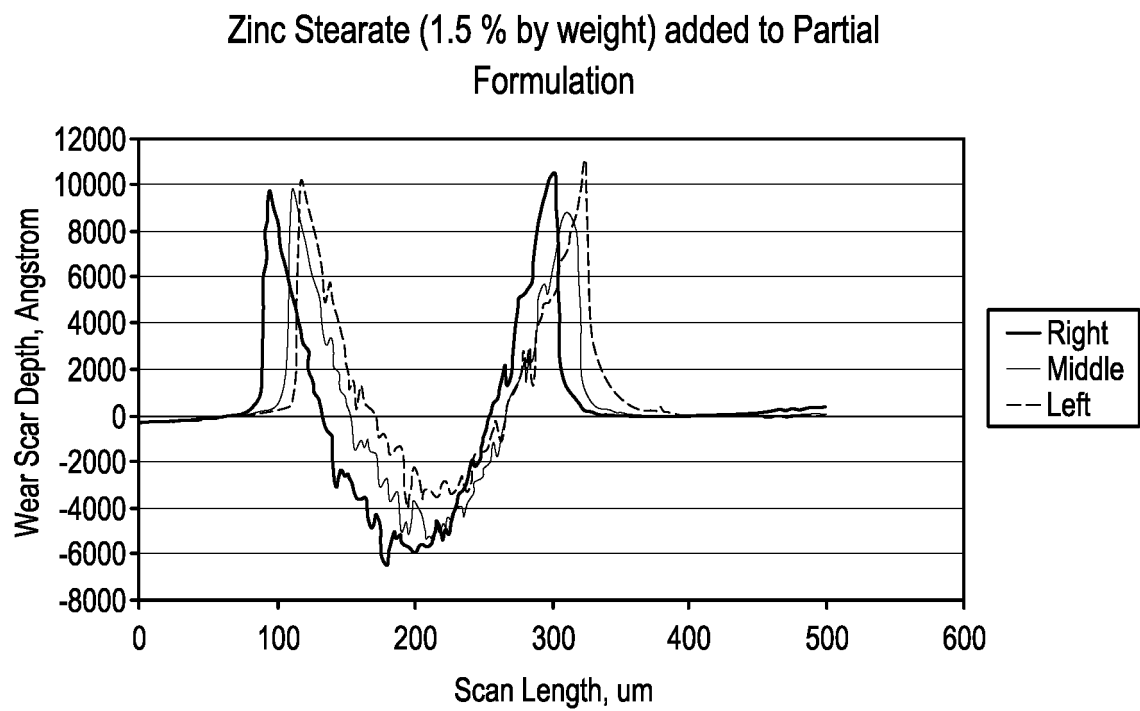


1/3

**FIG. 1**

2/3

**FIG. 2**

<u>Test</u> <u>Number</u>	<u>Acid Salt</u>	<u>Weight %</u>	<u>Friction</u>	<u>Wear (Angstroms)</u>
	Full Formulation- reference	-	0.08	7500
4	Zinc Stearate	1.5	0.08	4500
13	Zinc Undecylenate	1.5	0.1	9000
14	Zinc Oleate	1.5	0.12	12500
15	Zinc Napthenate	1.5	0.16	23000

FIG. 3