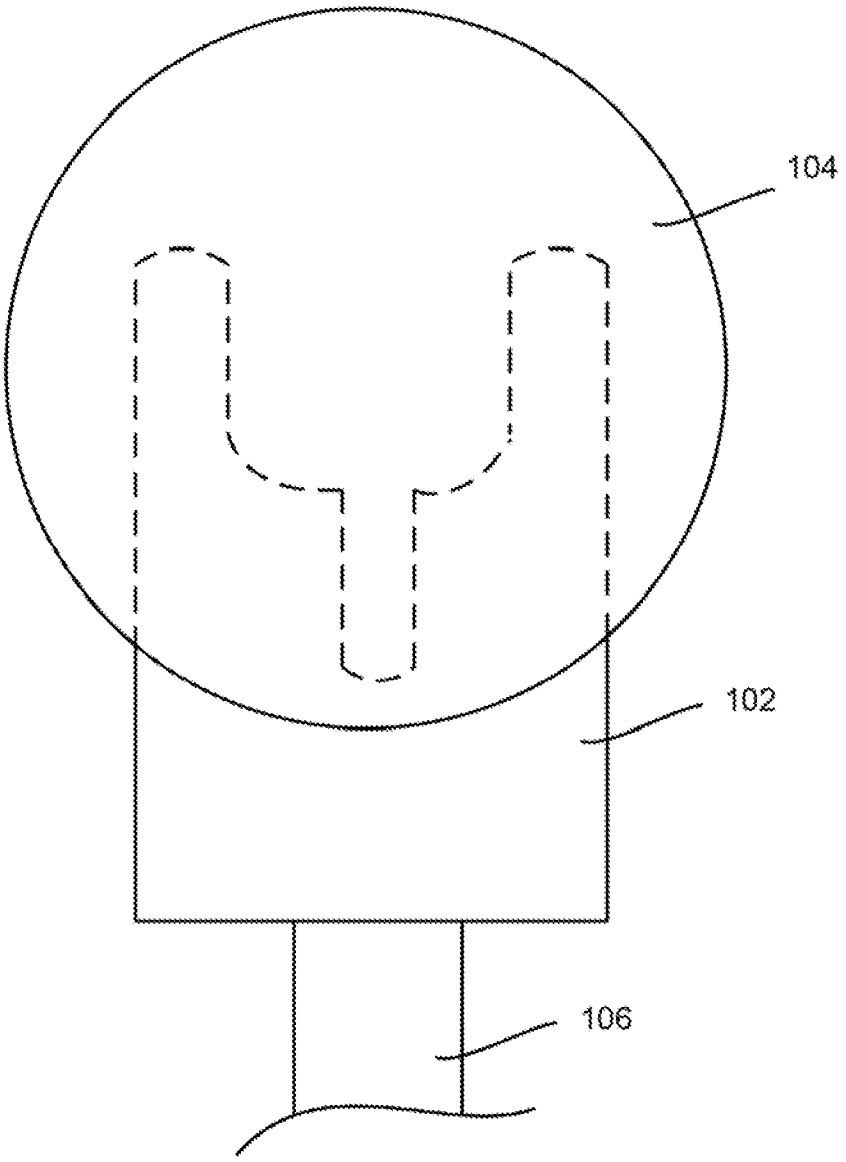


FIG. 1

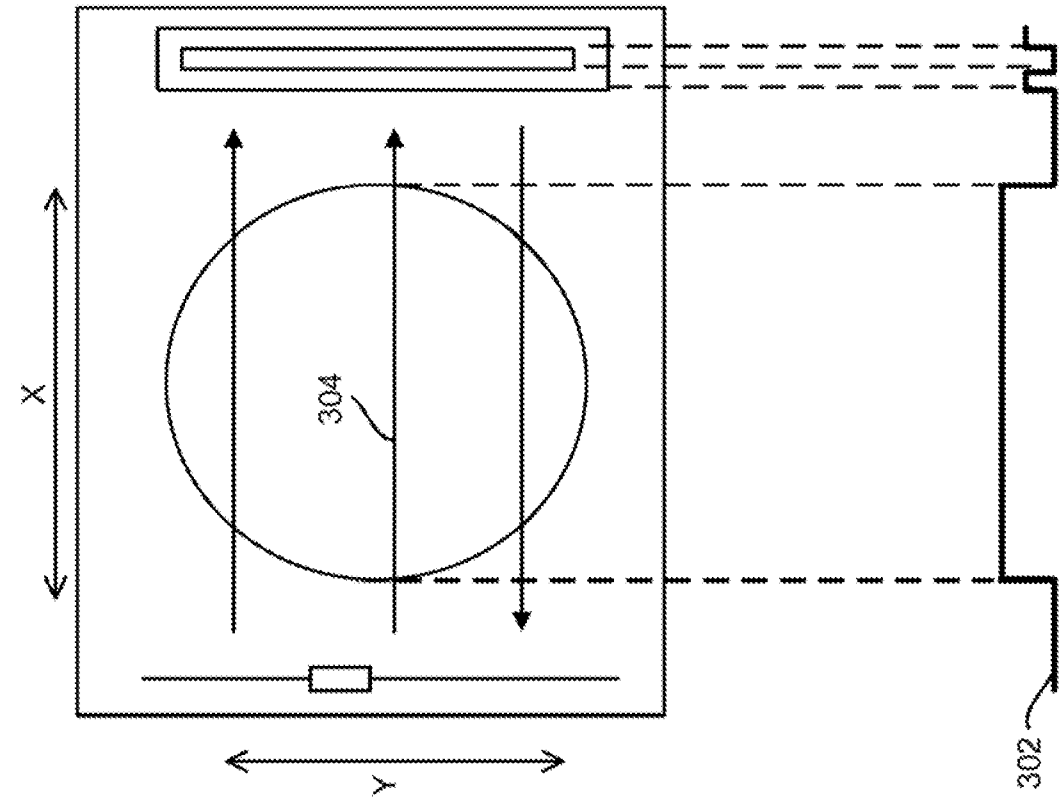

X
Y
304
302

FIG. 3

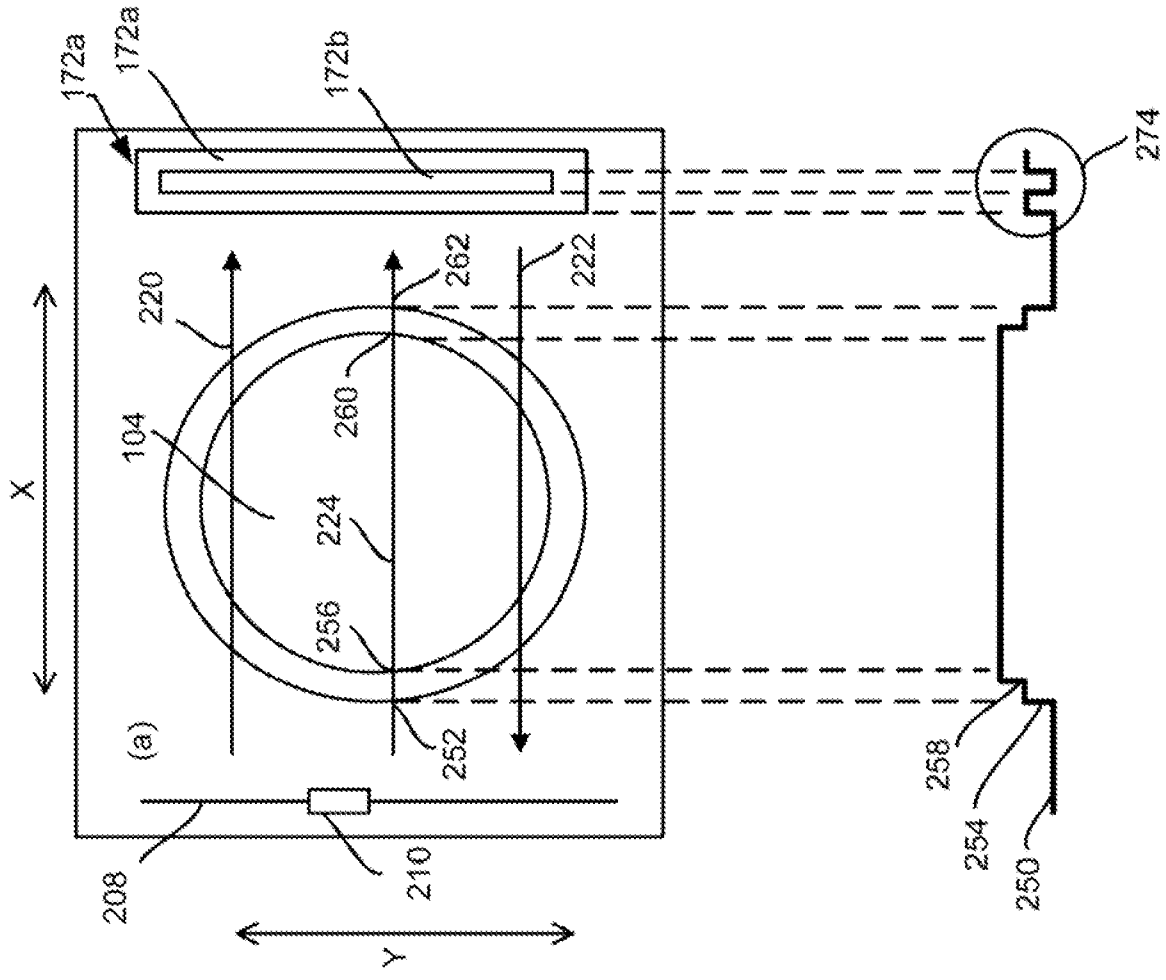

172a
172a
172b
274
220
262
222
260
104
224
256
252
(a)
X
Y
208
210
258
254
250

FIG. 2

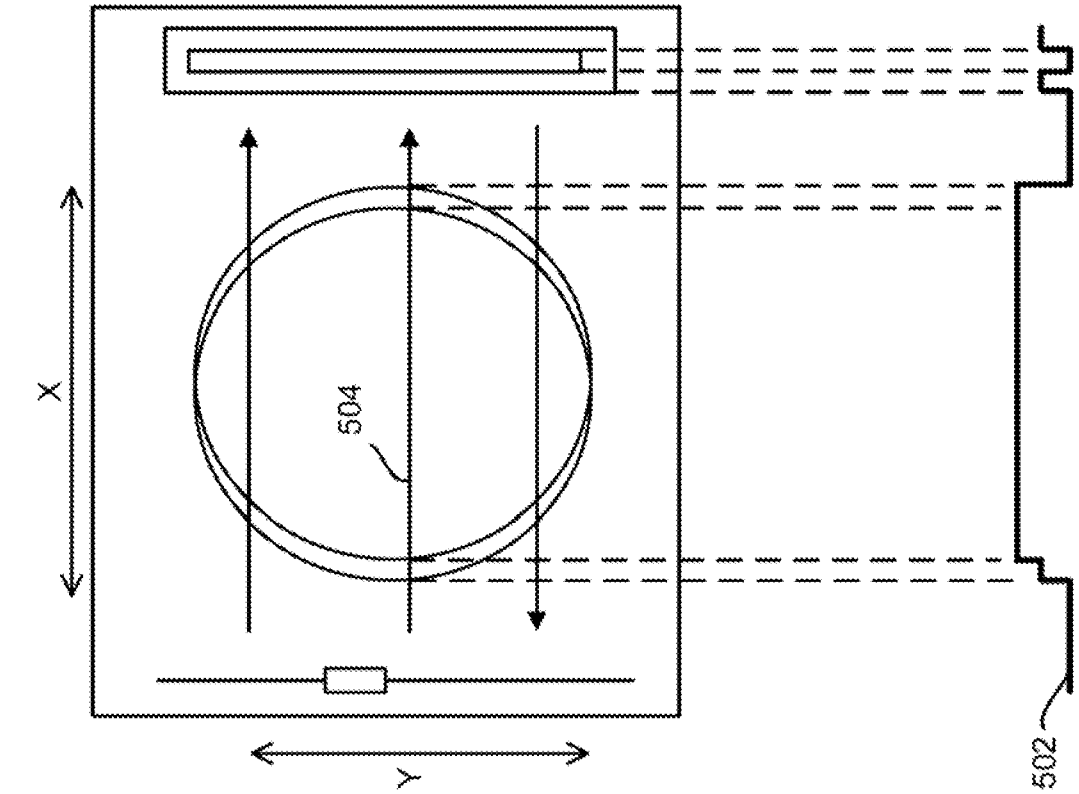


FIG. 5

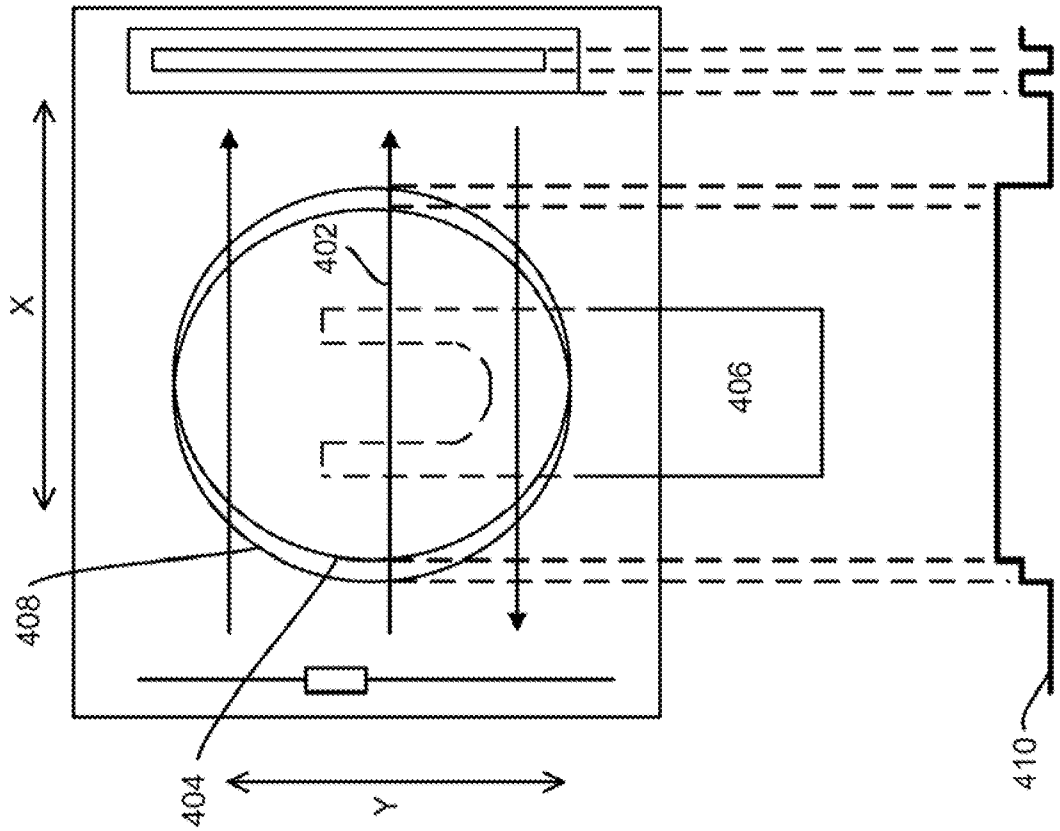


FIG. 4

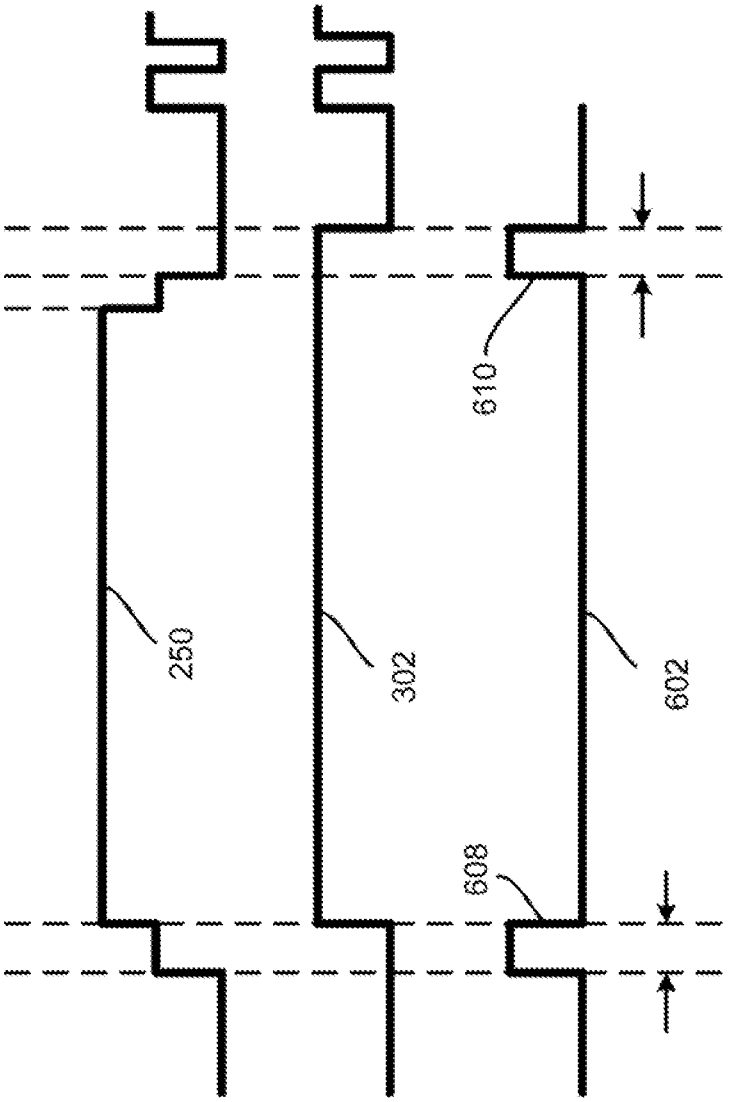


FIG. 6

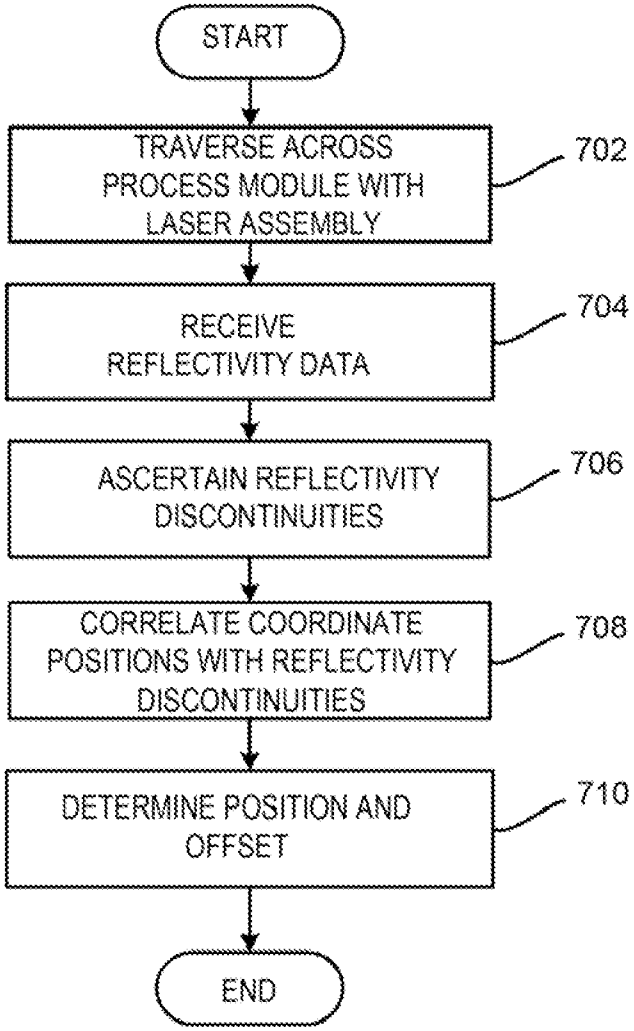

START
TRAVERSE ACROSS PROCESS MODULE WITH LASER ASSEMBLY
702
RECEIVE REFLECTIVITY DATA
704
ASCERTAIN REFLECTIVITY DISCONTINUITIES
706
CORRELATE COORDINATE POSITIONS WITH REFLECTIVITY DISCONTINUITIES
708
DETERMINE POSITION AND OFFSET
710
END

FIG. 7