

ABSTRACT

A composite board which includes a core and inner
and outer surface layers, said core and surface layers
5 each including cellulose material and a cured resin
binding said cellulose material together, wherein the
resin in the core of the composite is an acid setting
resin and the core includes a low steam volatile weak acid
in an amount of between 2 to 8% by weight to the dry
10 weight of the cellulose material in the core.

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This Sheet Has Been Replaced



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