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METHOD OF FORMING A METAL CONTAINER BODY

A B S T R A C T

5 A method of forming a metal container
body comprising drawing a metal cup (12) having
a sidewall and a base wall with an upwardly
projecting boss in the base wall, said boss
having a transverse wall (14) and an annular
wall portion (15) adjacent the sidewall of the
cup (12), and reforming said base wall by
10 rolling the metal in said annular wall (15)
upwardly with respect to said transverse wall
(14) to form a generally frusto-conical annular
wall portion between said transverse wall (14)
and said sidewall.

This Sheet Has Been Replaced

