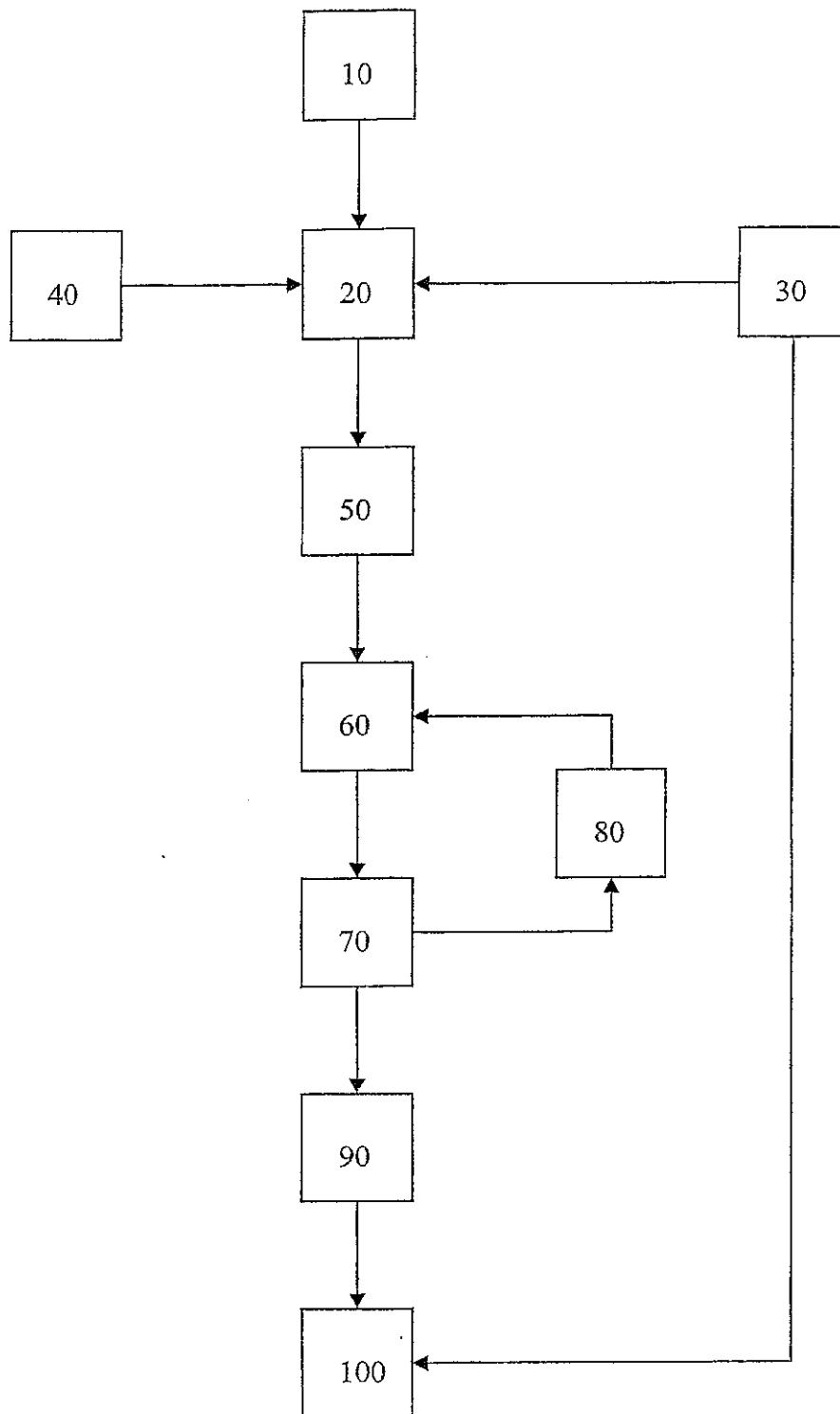


**FIG. 1**

	Product weight (gms.)	Number Required	Total weight (kgs.)	Number of full batches (80kg)	Left over (kgs.)
White Hi Top	550	800	440	5	40
White Dinner Roll	50	960	48	0	48
White Lunch Roll	80	800	64	0	64
White Half Loaf	400	200	80	1	0
Wholemeal Loaf	800	160	384	4	64
Wholemeal Roll	100	640	64	0	64
Wholemeal Hi Top	550	800	440	5	40

FIG. 2

	Product weight (gms.)	Number Required	Total weight (kgs.)	Number of full batches (80kg)	Left over (kgs.)
White Hi Top	550	800	440	5	40
White Dinner Roll	50	1120	56	0	56
White Lunch Roll	80	800	64	0	64
White Half Loaf	400	200	80	1	0
Wholemeal Loaf	800	600	384	4	64
Wholemeal Roll	100	560	56	0	56
Wholemeal Hi Top	550	800	440	5	40

FIG. 3

White Dough Production Schedule

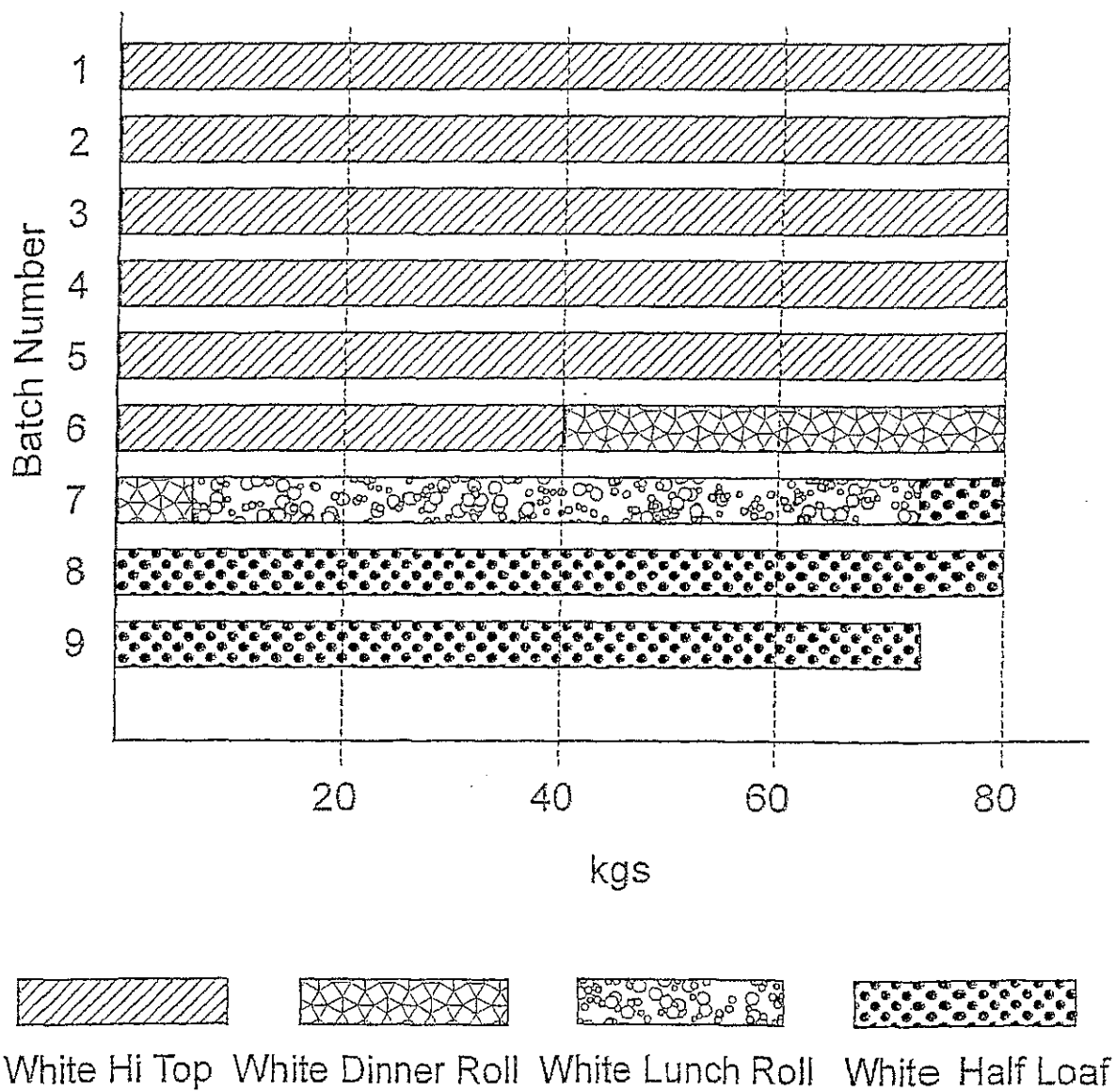


FIG. 4

White Dough Production Schedule

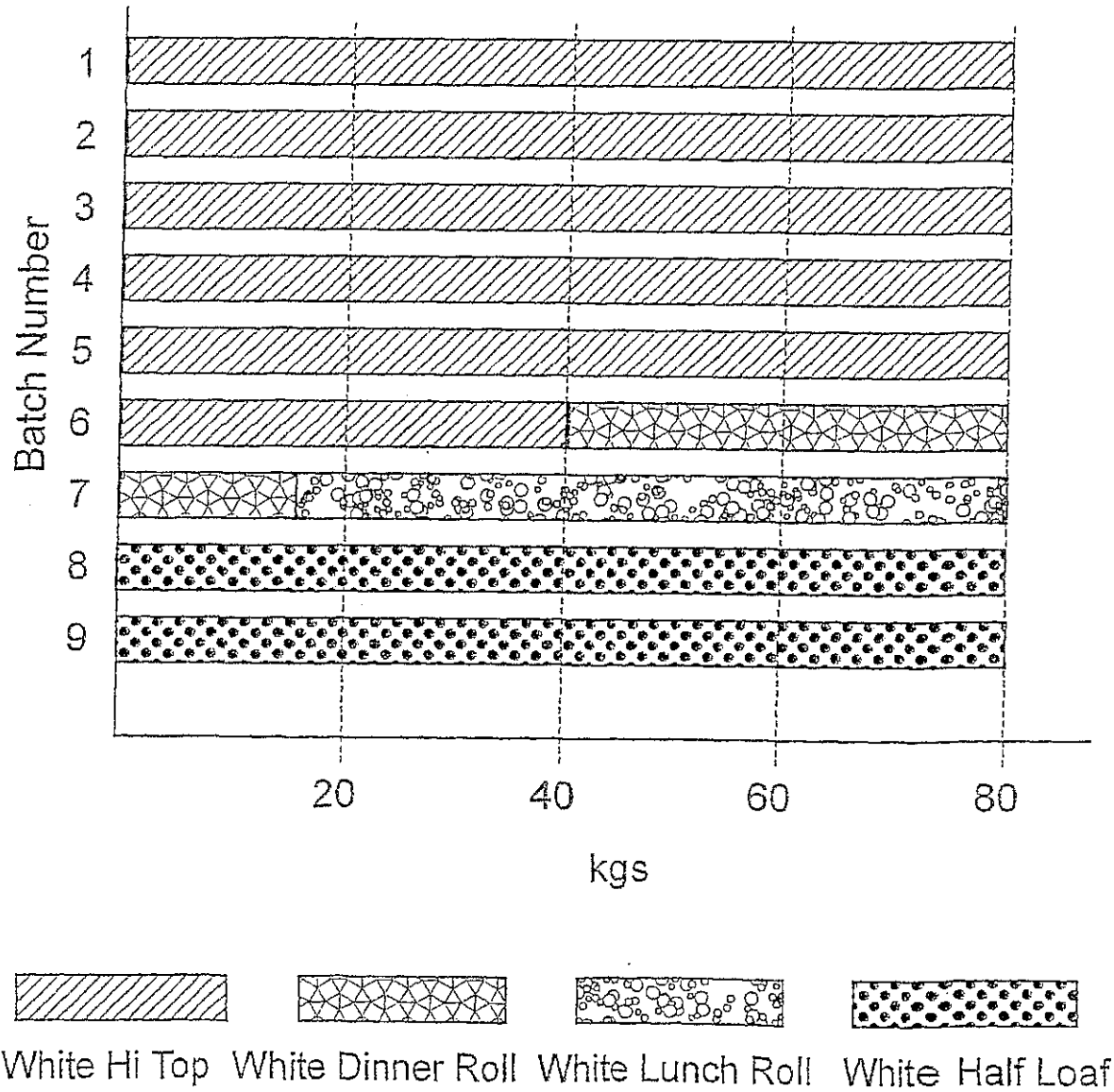


FIG. 5

White Dough Production Schedule

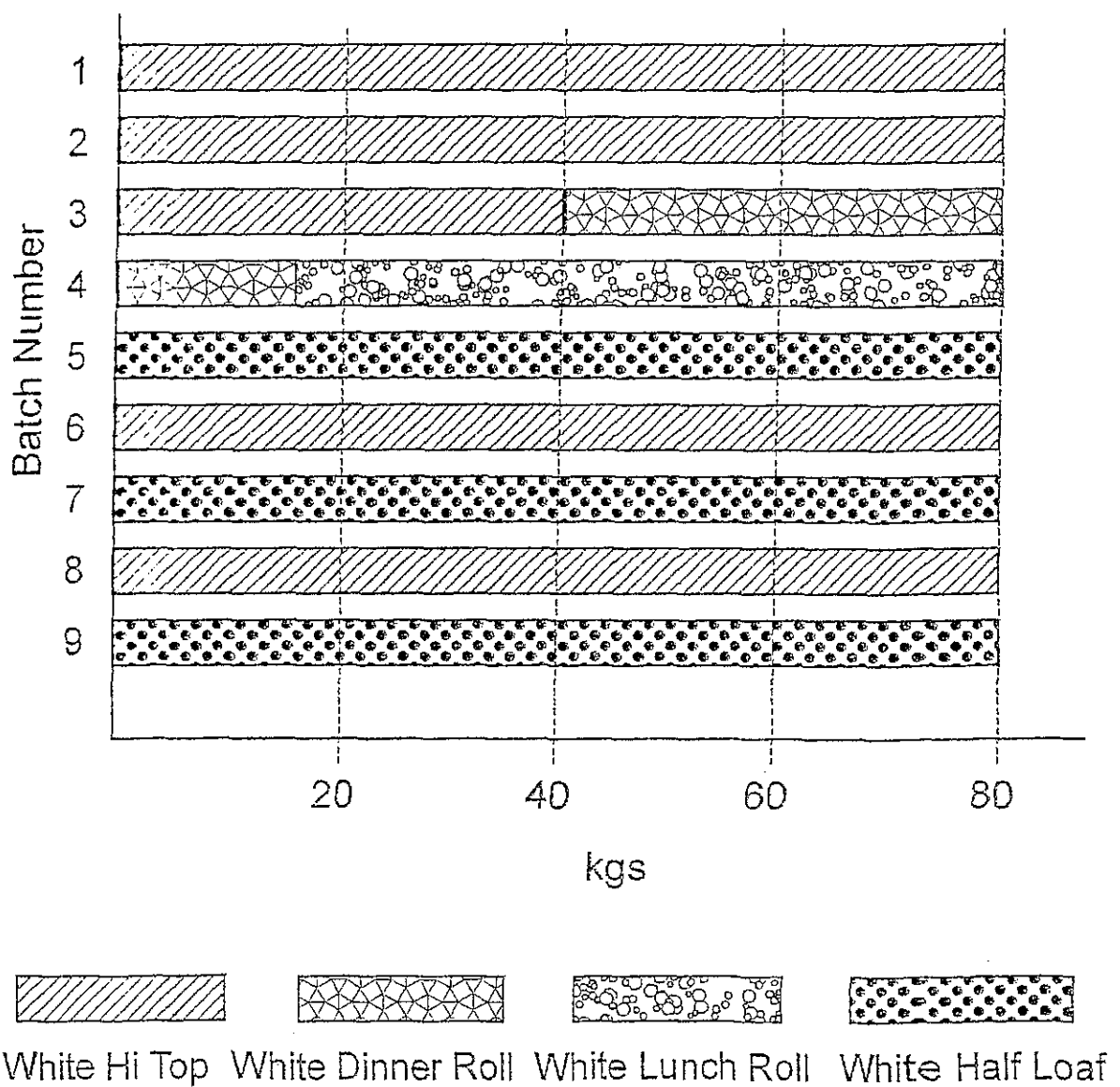
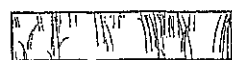
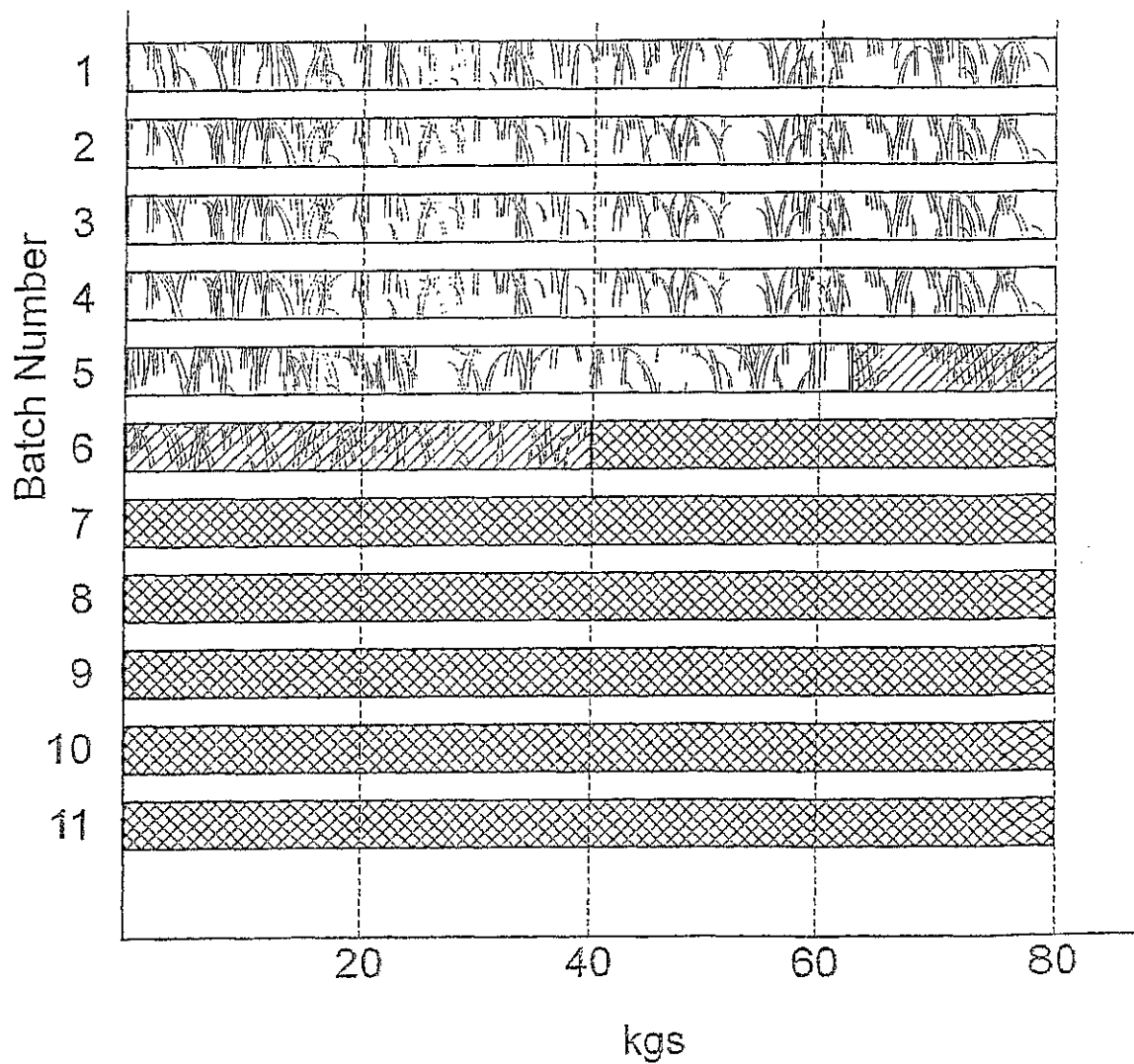
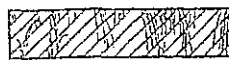


FIG. 6

Wholemeal Dough Production Schedule



Wholemeal Loaf



Wholemeal Roll



Wholemeal Hi Top

FIG. 8