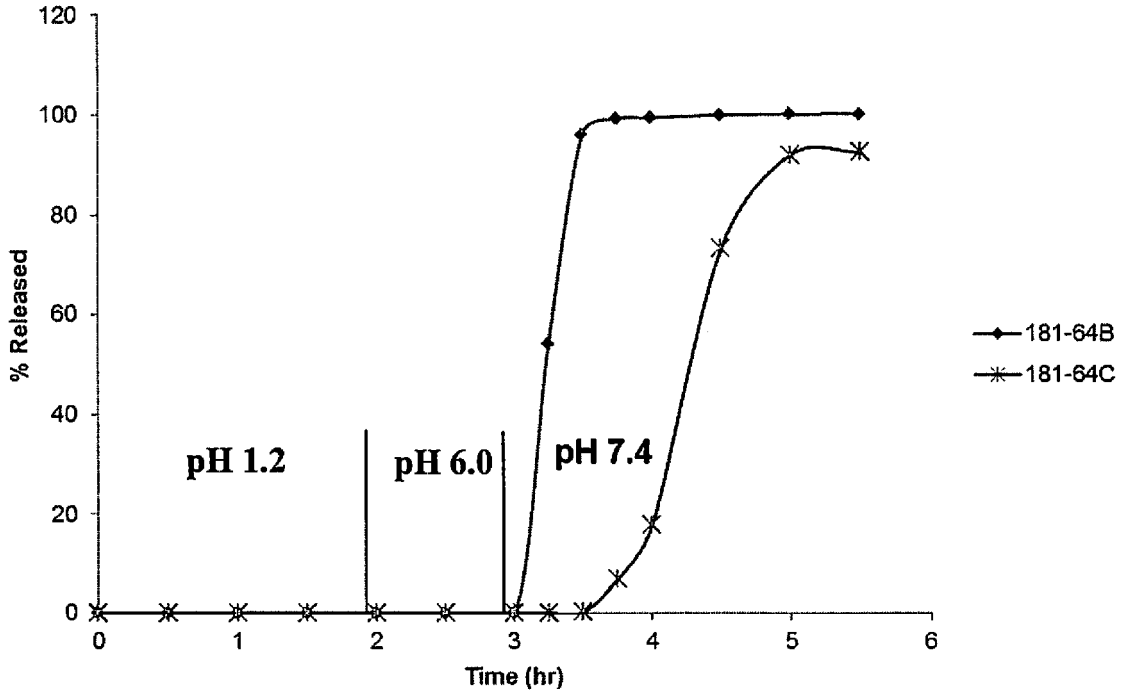

120
100
80
60
40
20
0
% Released
pH 1.2
pH 6.0
pH 7.4
0
1
2
3
4
5
6
Time (hr)
181-64B
181-64C

FIGURE 1

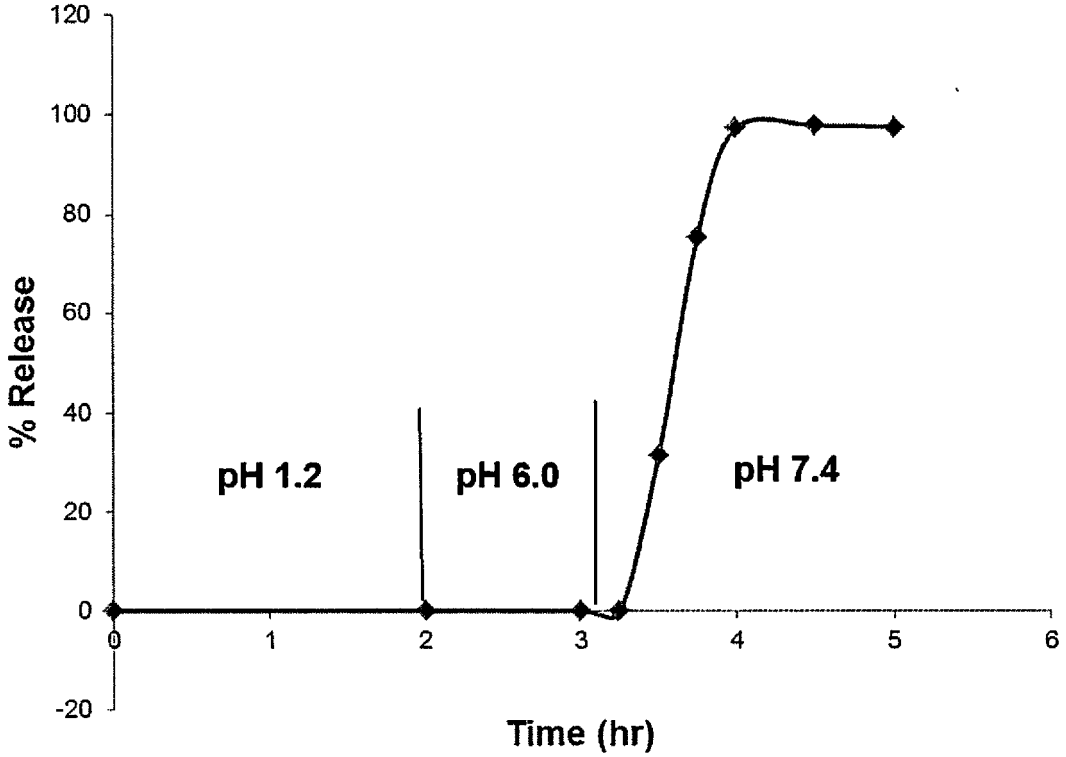


FIGURE 2

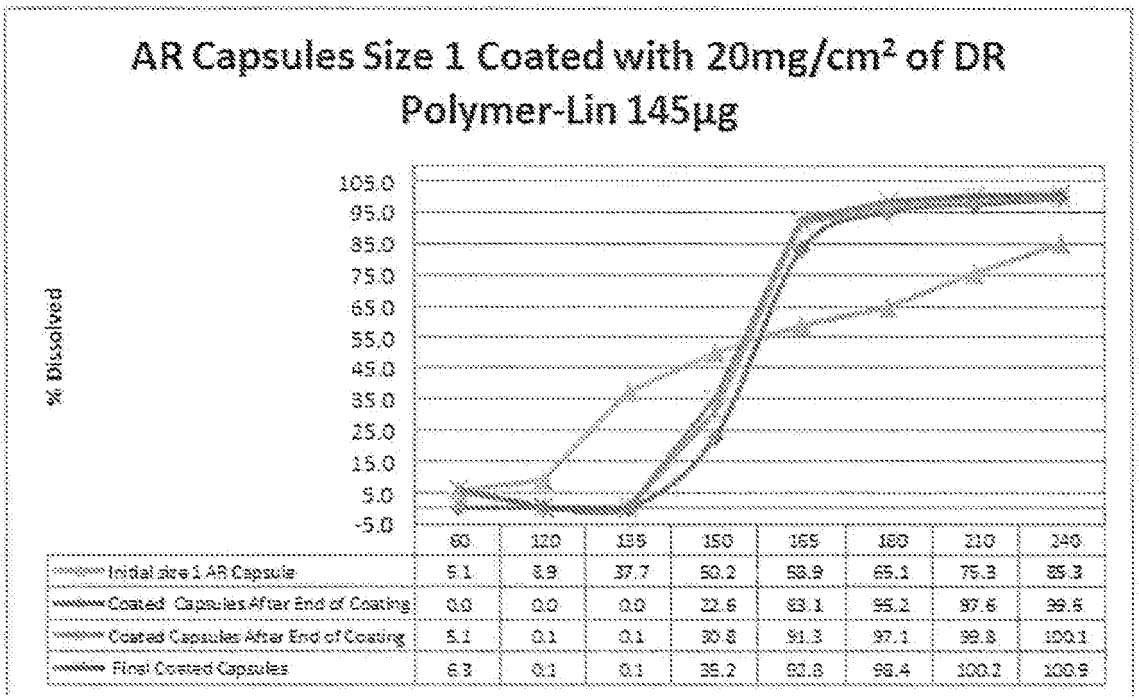

AR Capsules Size 1 Coated with 20mg/cm² of DR Polymer-Lin 145µg
% Dissolved
105.0
95.0
85.0
75.0
65.0
55.0
45.0
35.0
25.0
15.0
5.0
-5.0
90 120 135 150 165 180 210 240
Initial size 1 AR Capsule 5.1 8.9 37.7 80.2 88.9 95.1 75.3 85.3
Coated Capsules After End of Coating 0.0 0.0 0.0 22.6 83.1 95.2 97.6 99.6
Coated Capsules After End of Coating 5.1 0.1 0.1 30.8 91.3 97.1 99.8 100.1
Final Coated Capsules 6.3 0.1 0.1 35.2 92.8 98.4 100.2 100.9

FIGURE 3