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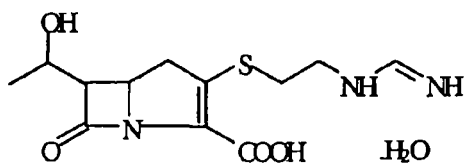
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ACTION

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(54) Title: PROCESS FOR THE PREPARATION OF CRYSTALLINE N-FORMIMIDOYL THIENAMYCIN MONOHYDRATE (IMPENEM MONOHYDRATE)



(I)

(57) Abstract: The present invention relates to a cost effective and commercially viable process for the preparation of crystalline N-formimidoyl thienamycin monohydrate (Impenem monohydrate) of Formula I.