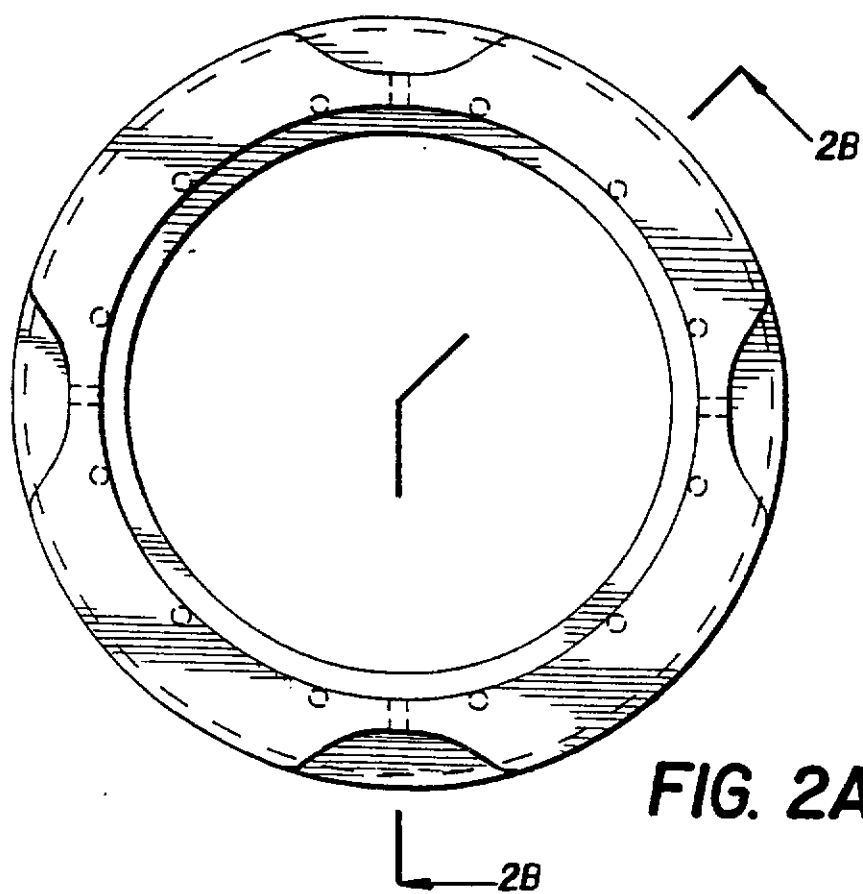
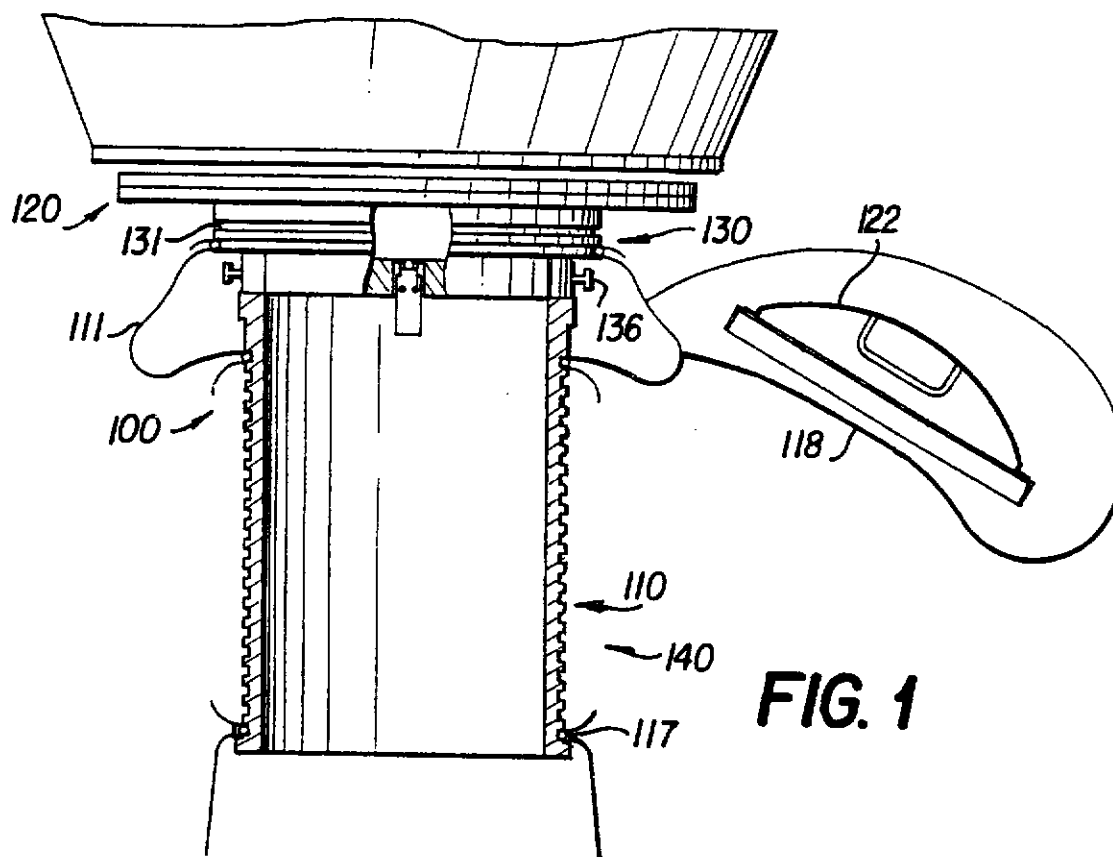


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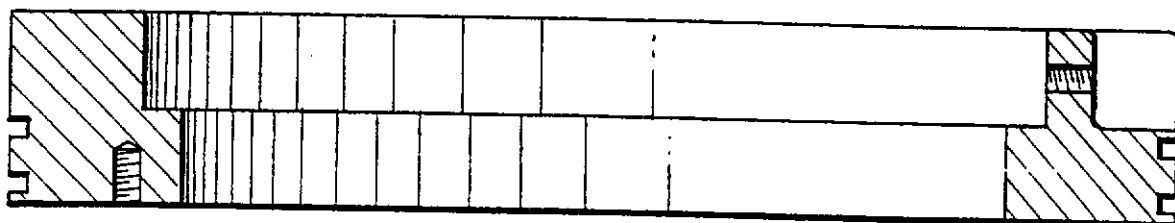


FIG. 2B

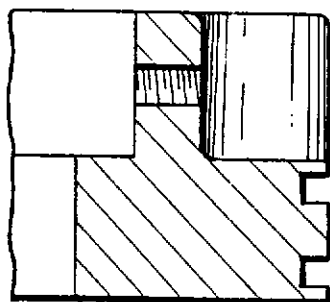


FIG. 2C

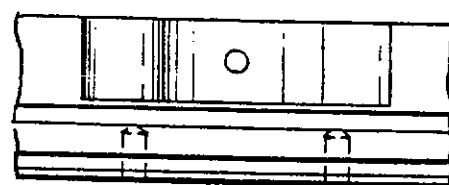


FIG. 2D

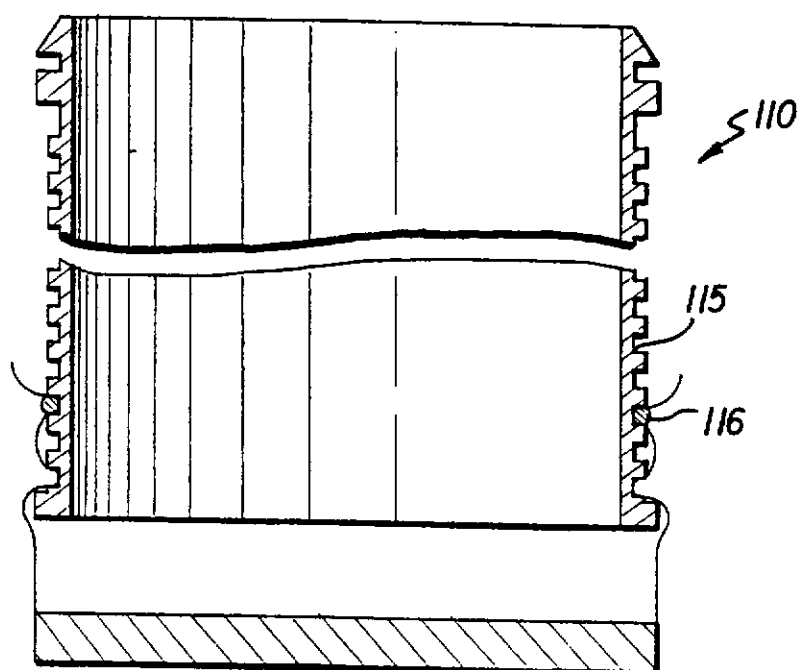


FIG. 3

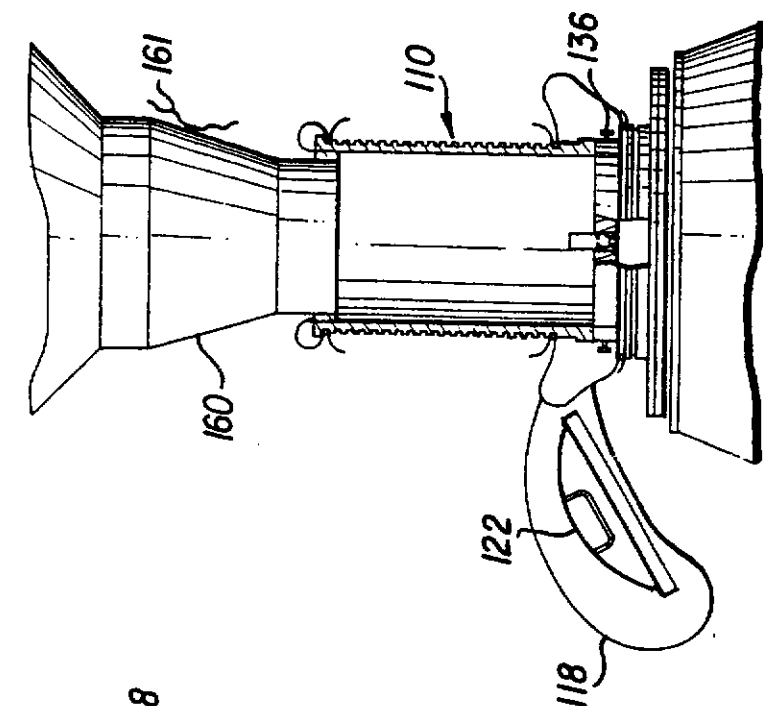


FIG. 5

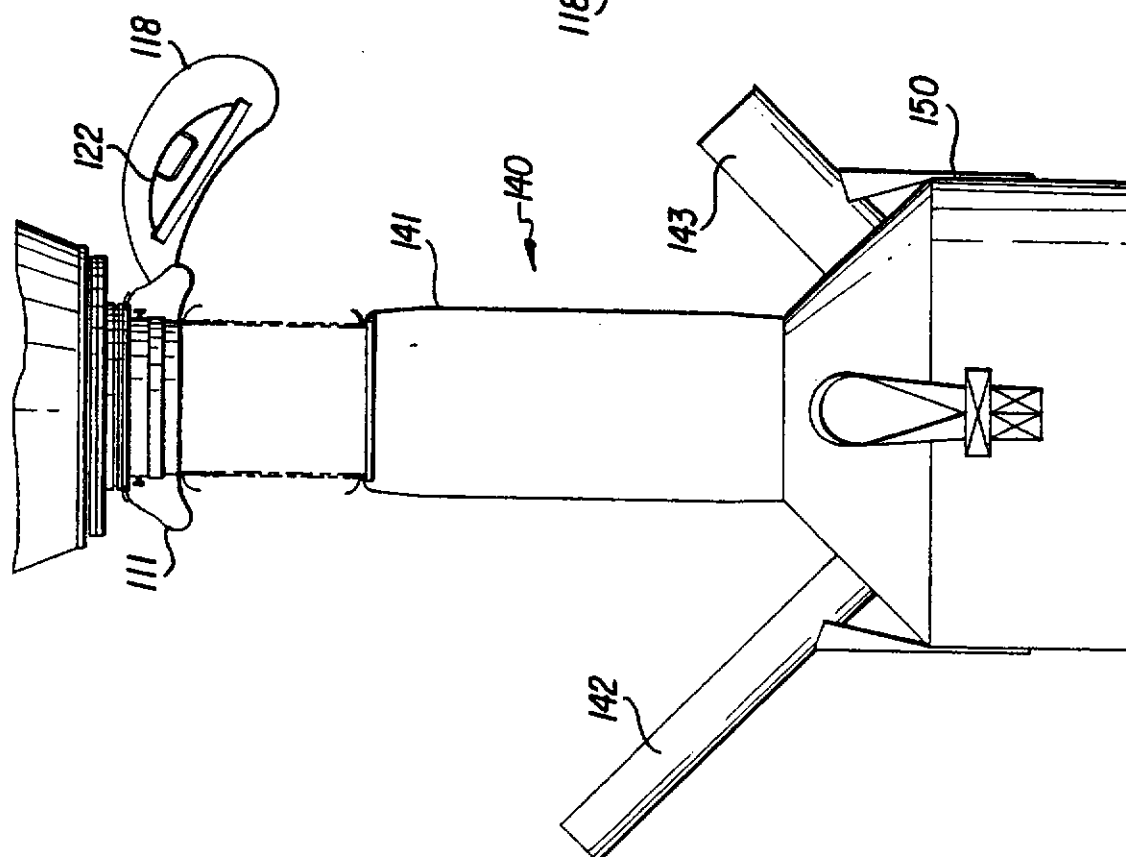


FIG. 4

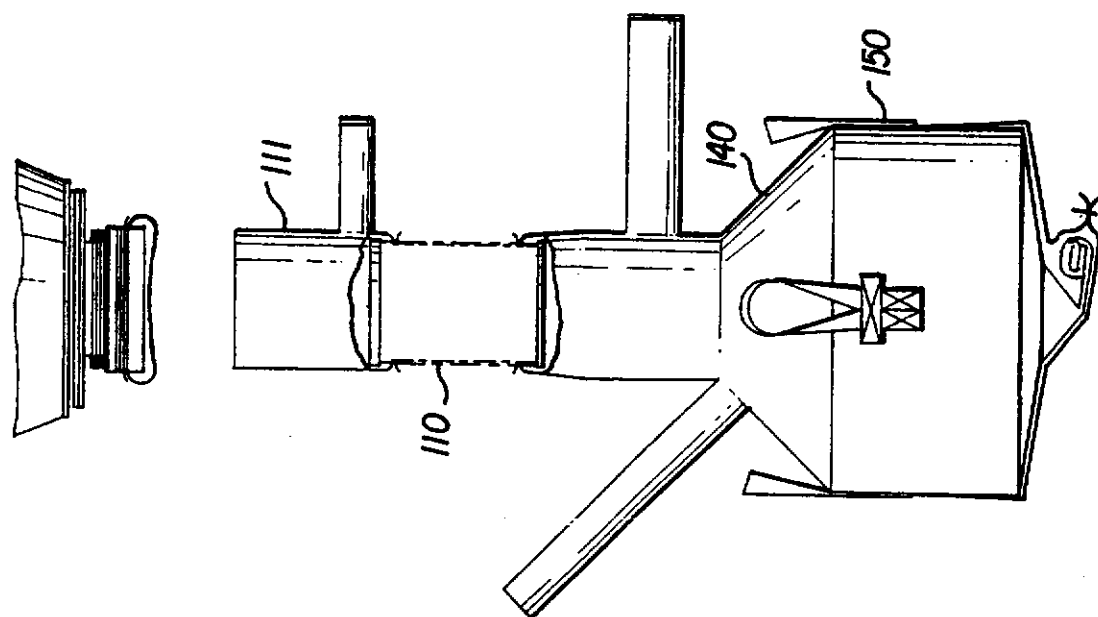


FIG. 7

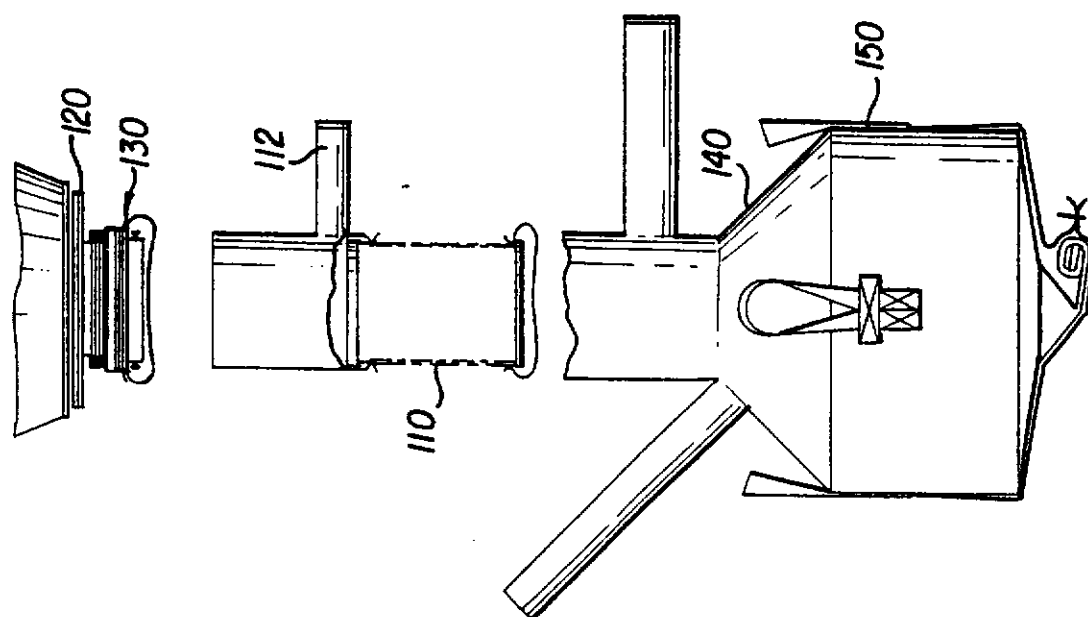


FIG. 6

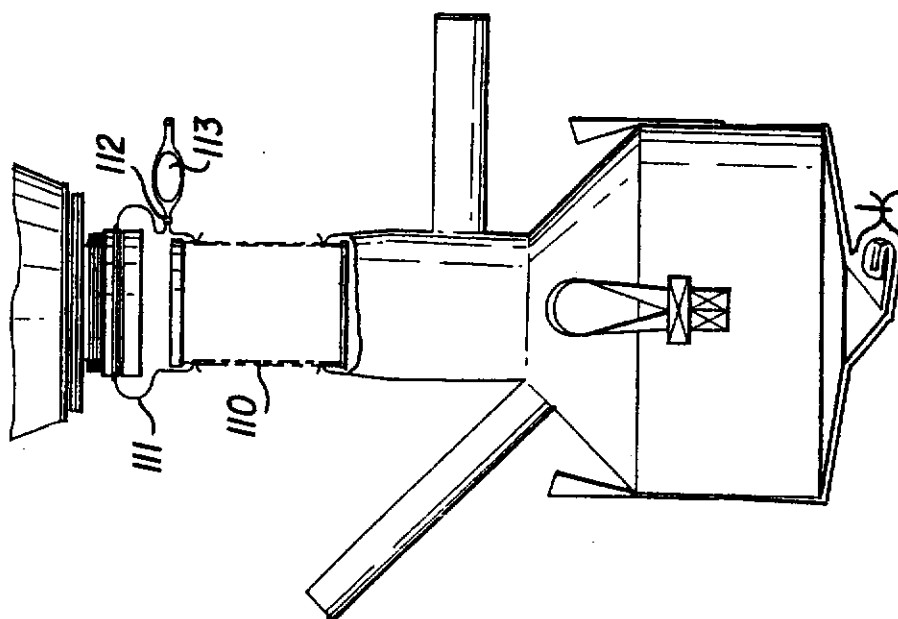


FIG. 9

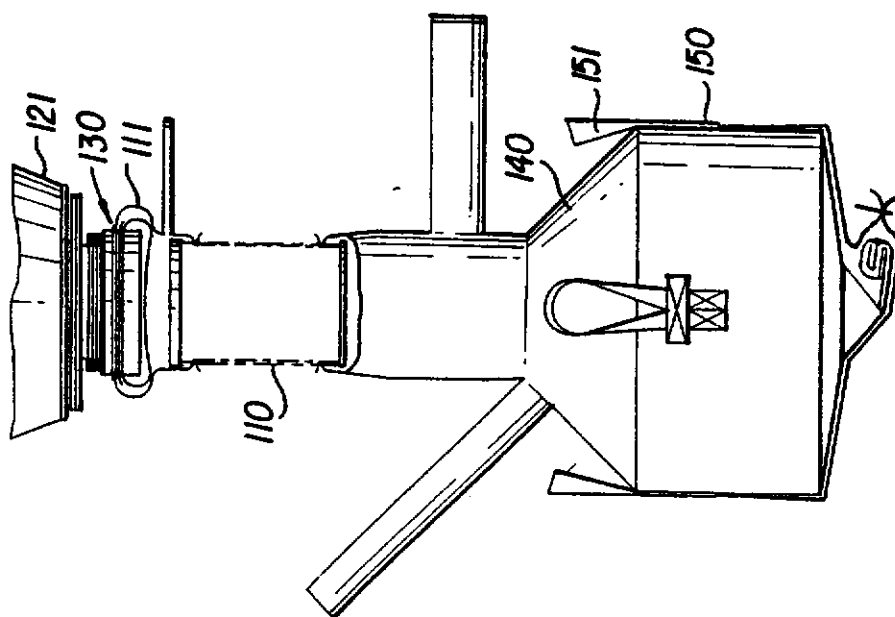


FIG. 8

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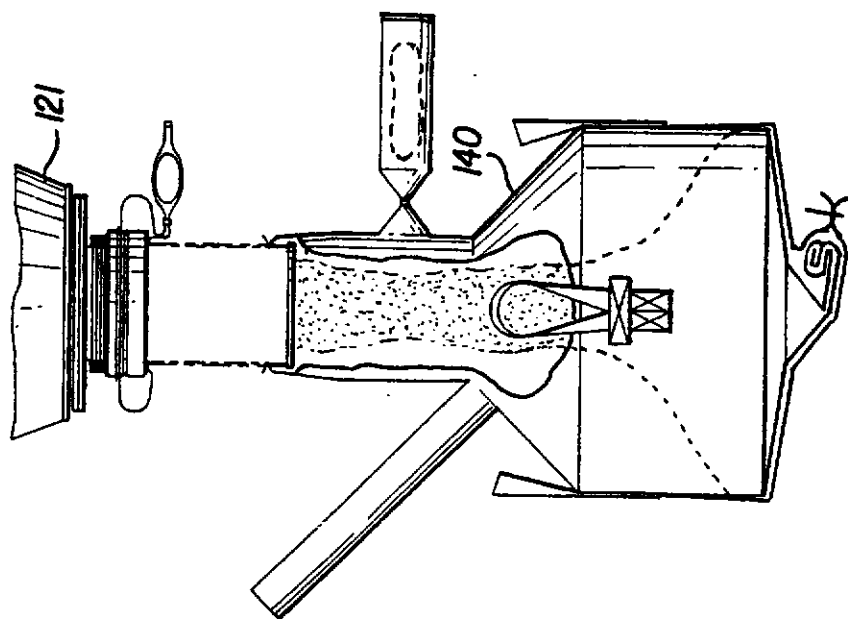


FIG. 11

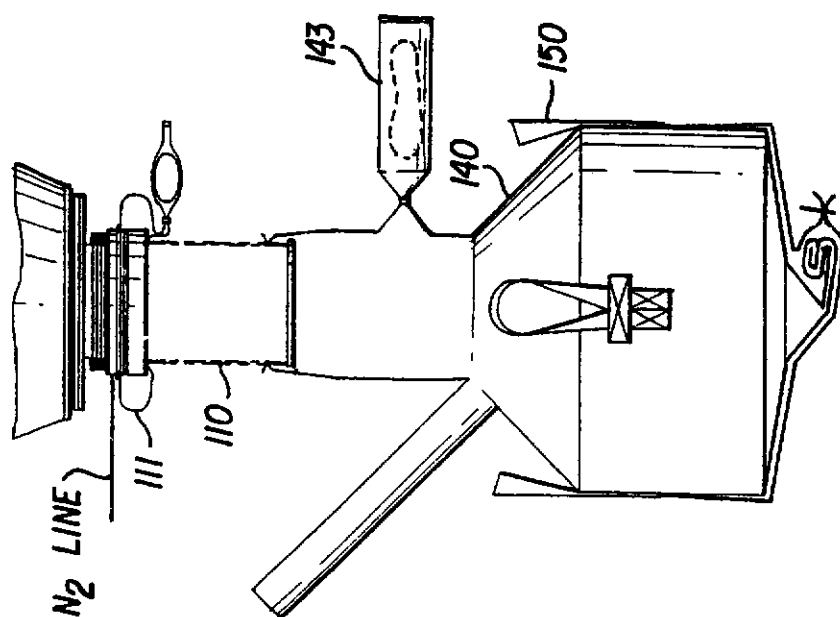


FIG. 10

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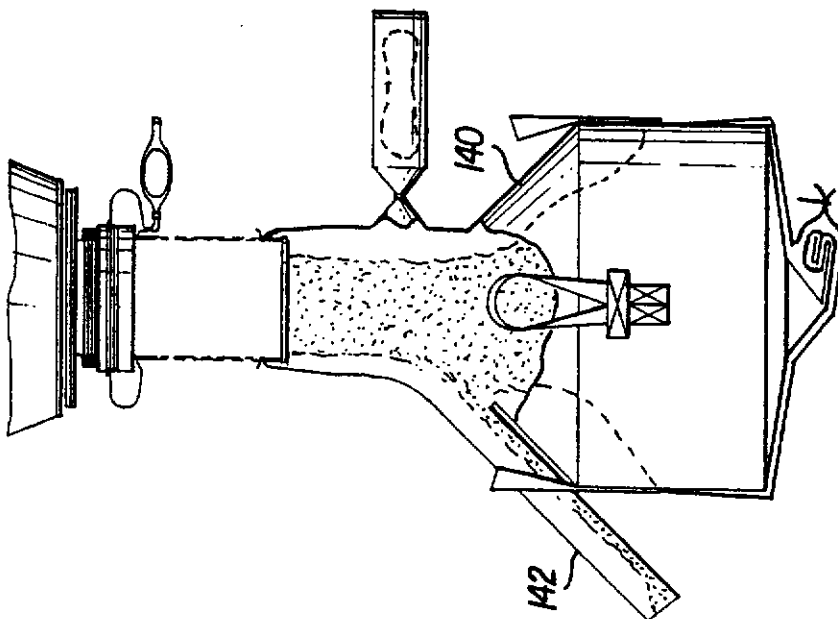


FIG. 12

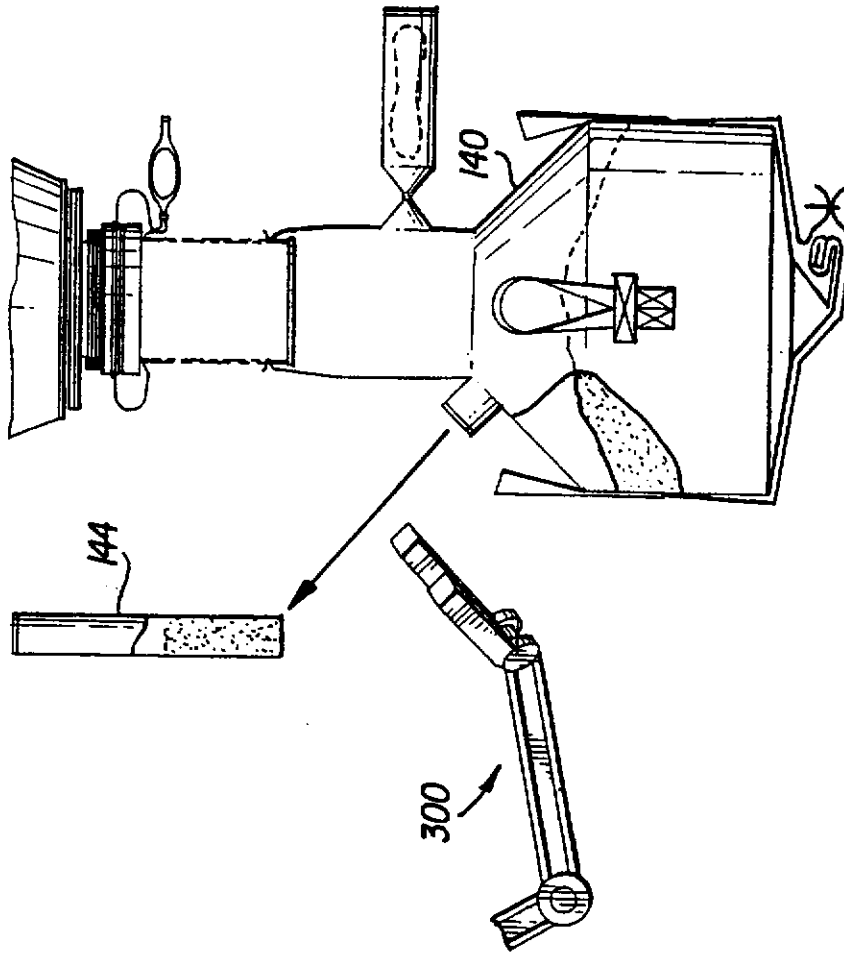


FIG. 13

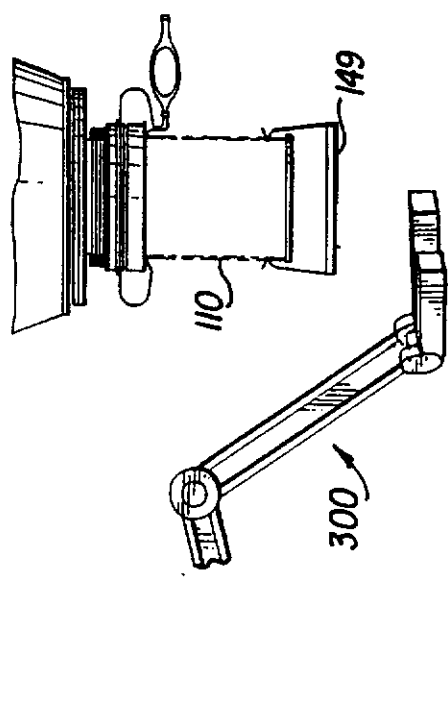
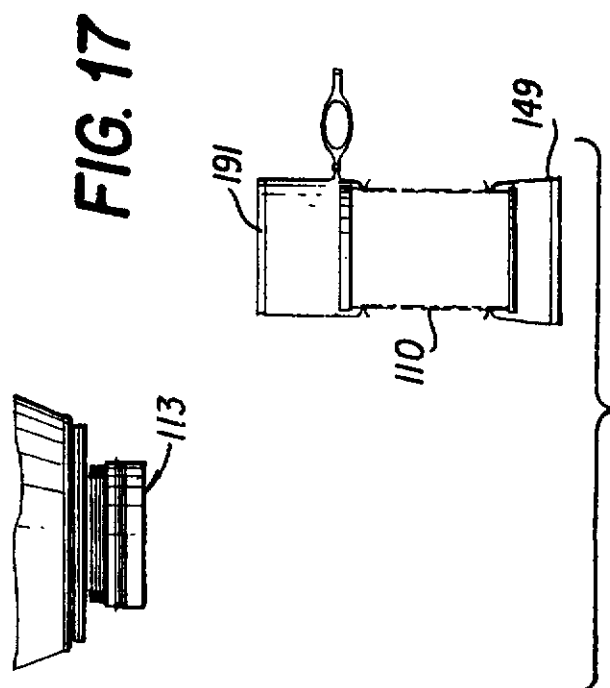
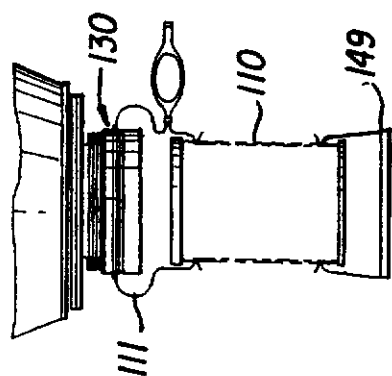
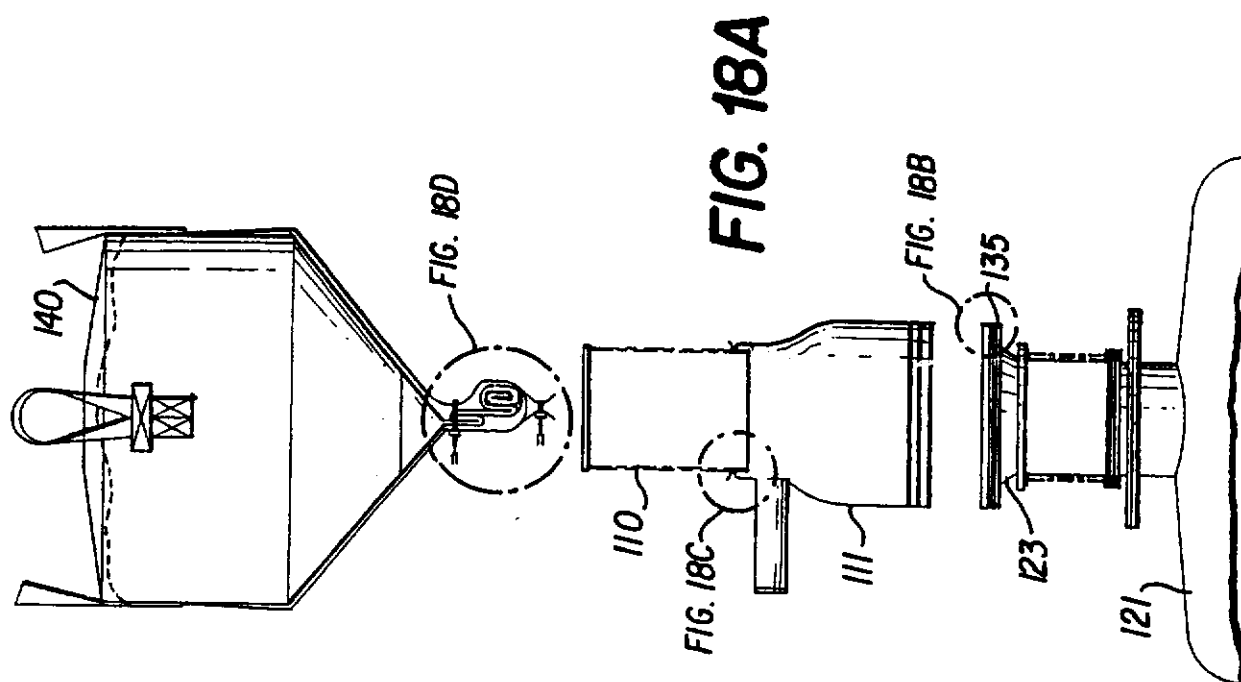


FIG. 14

REPEAT PROCESS WITH TRANSFER CONTAINERS
TO UNLOAD ALL PRODUCT FROM EQUIPMENT

FIG. 15

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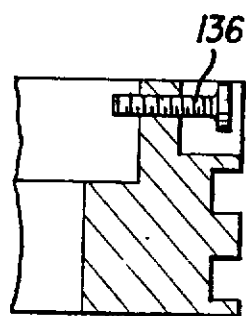


FIG. 18B

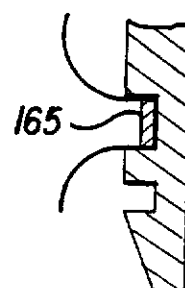


FIG. 18C

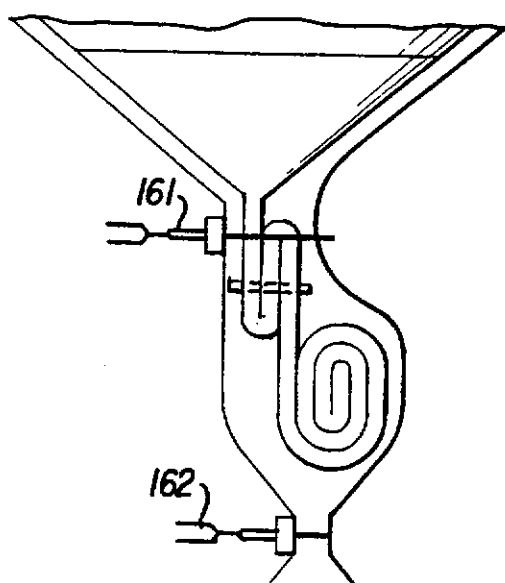


FIG. 18D

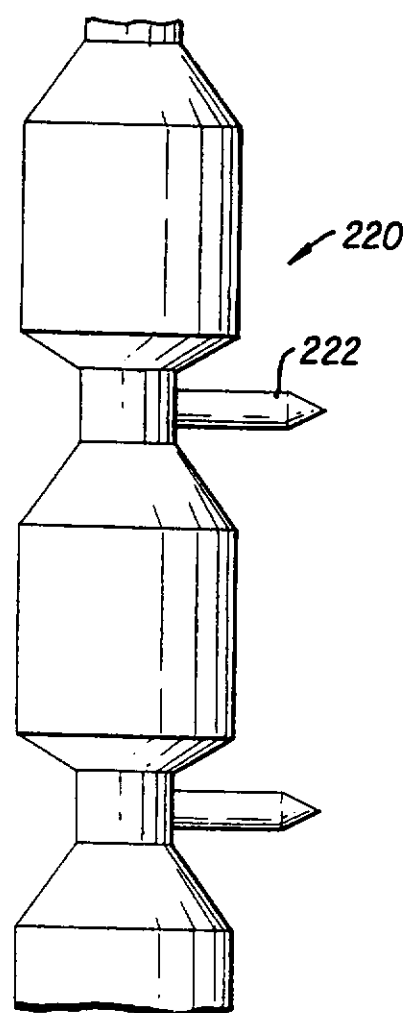
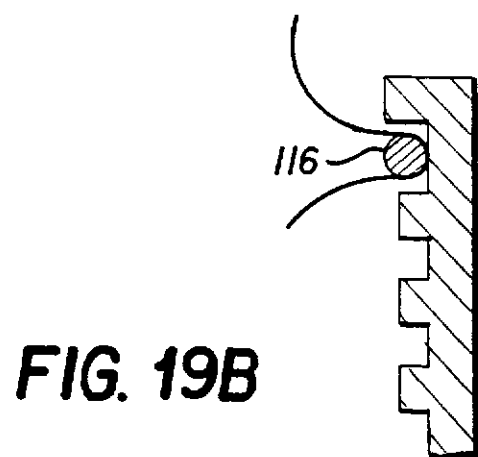
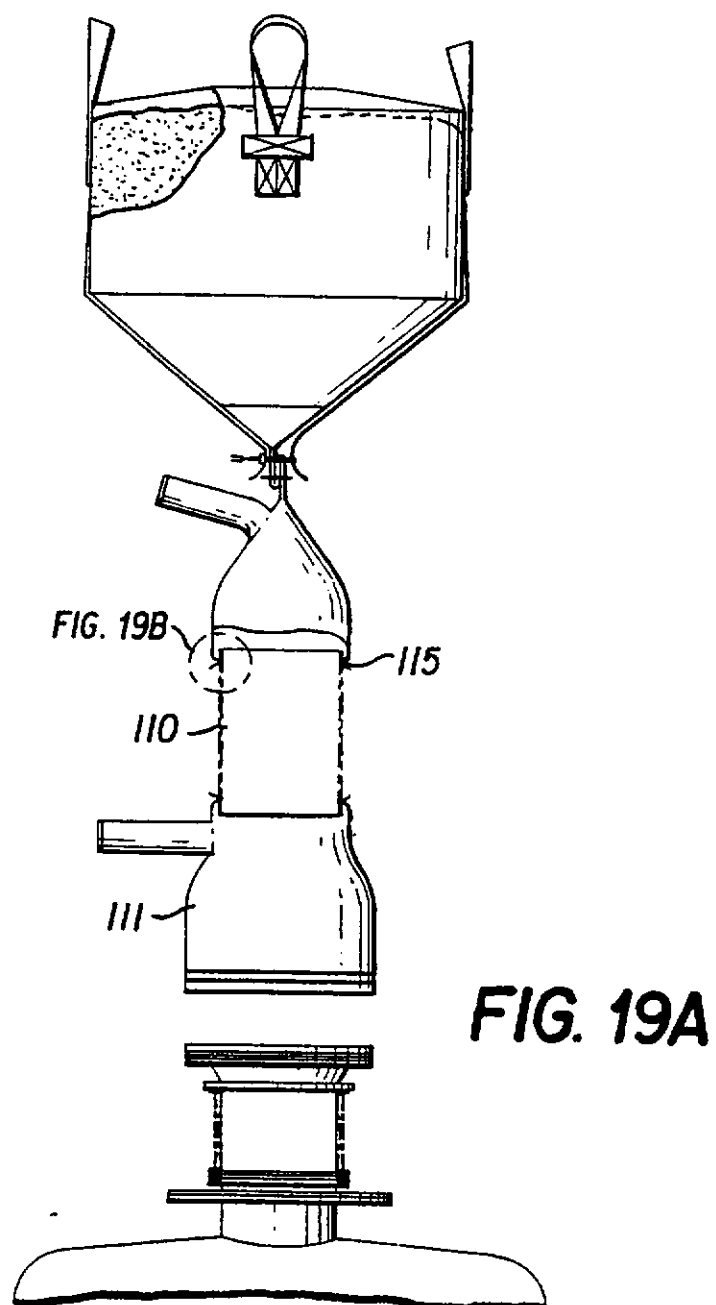


FIG. 35

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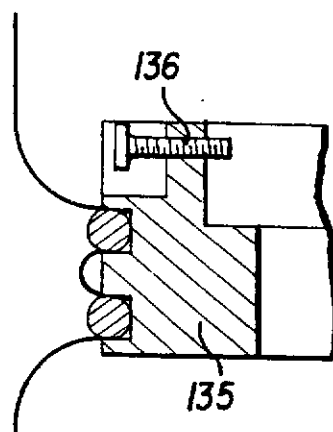
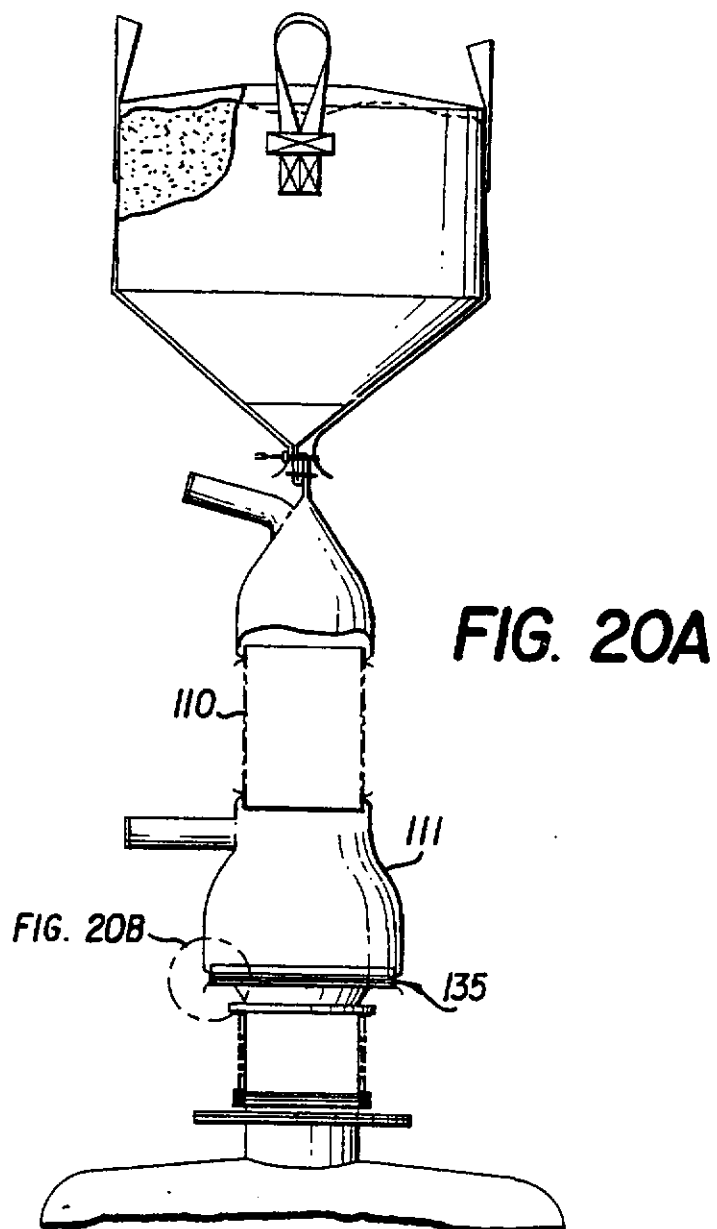
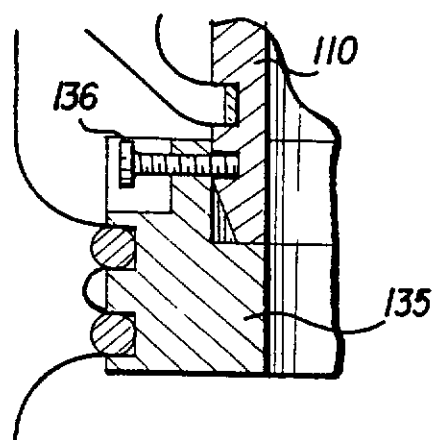
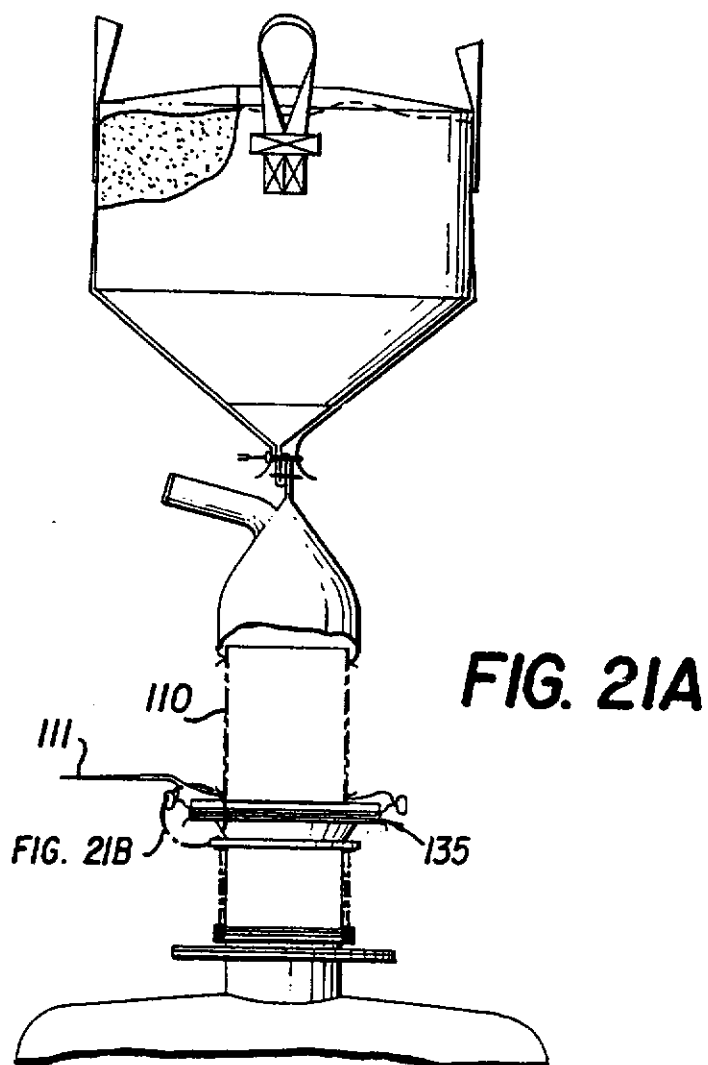
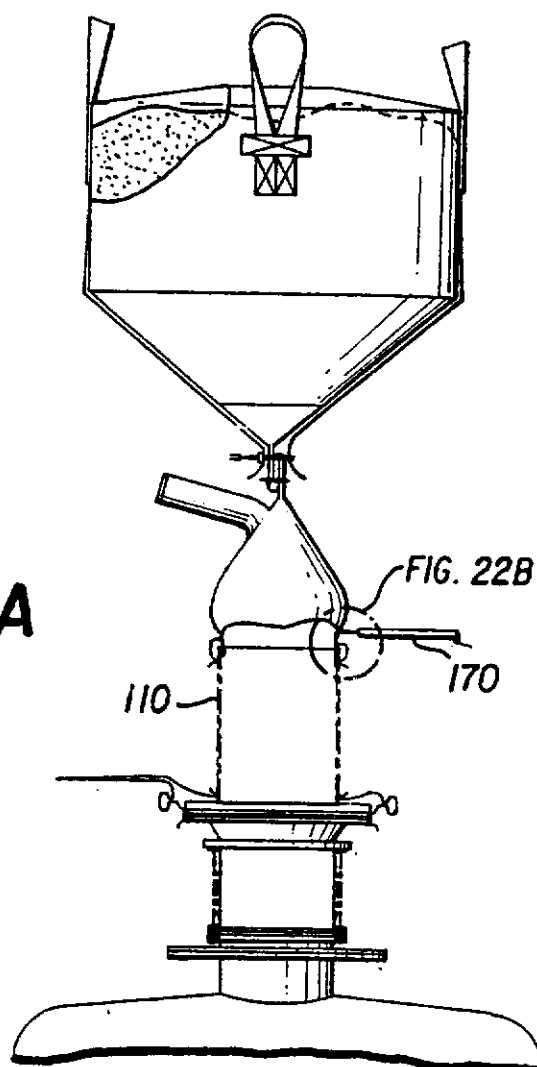
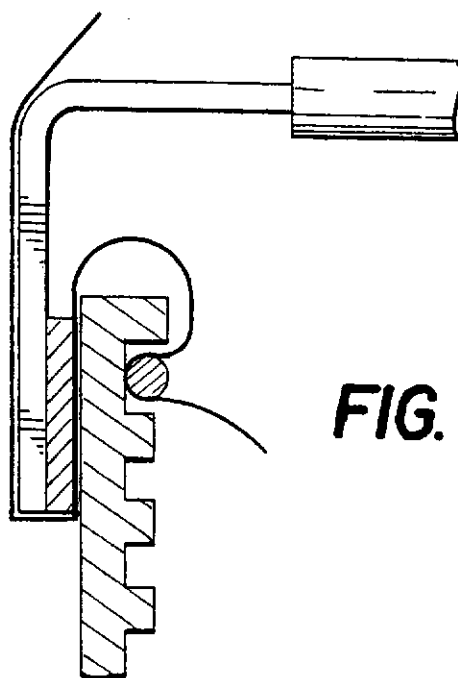


FIG. 20B

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FIG. 22A**FIG. 22B**

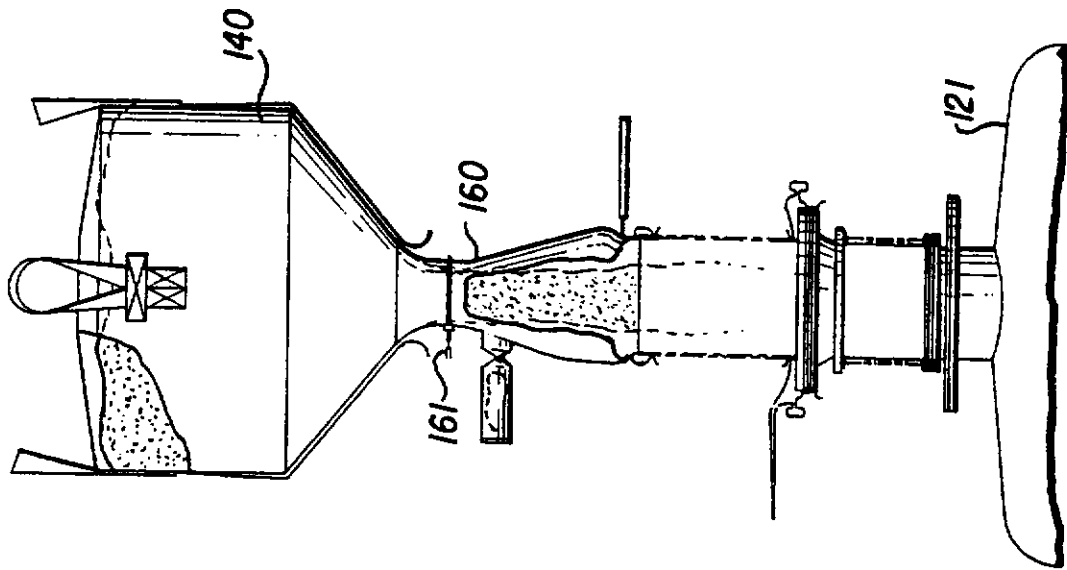


FIG. 24

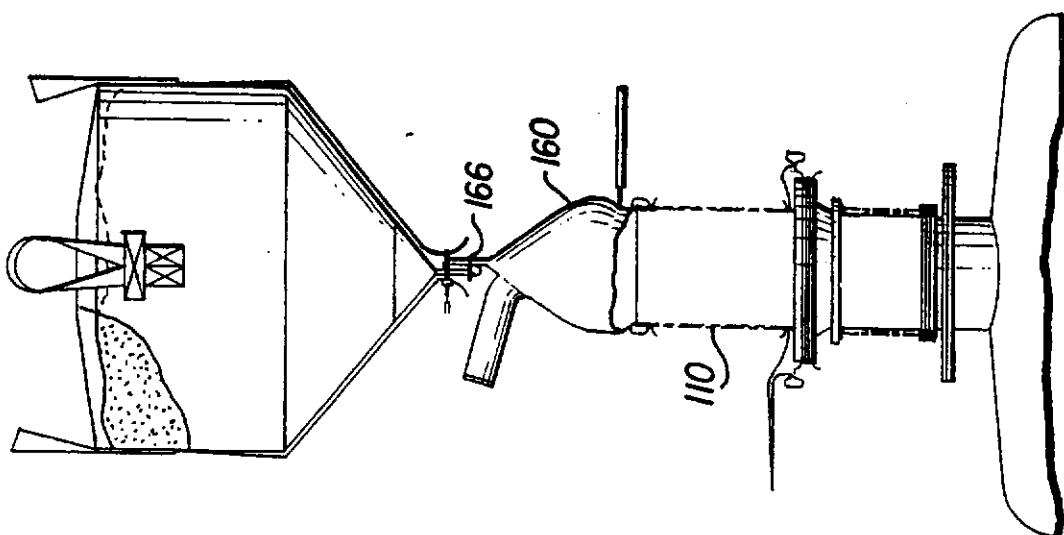
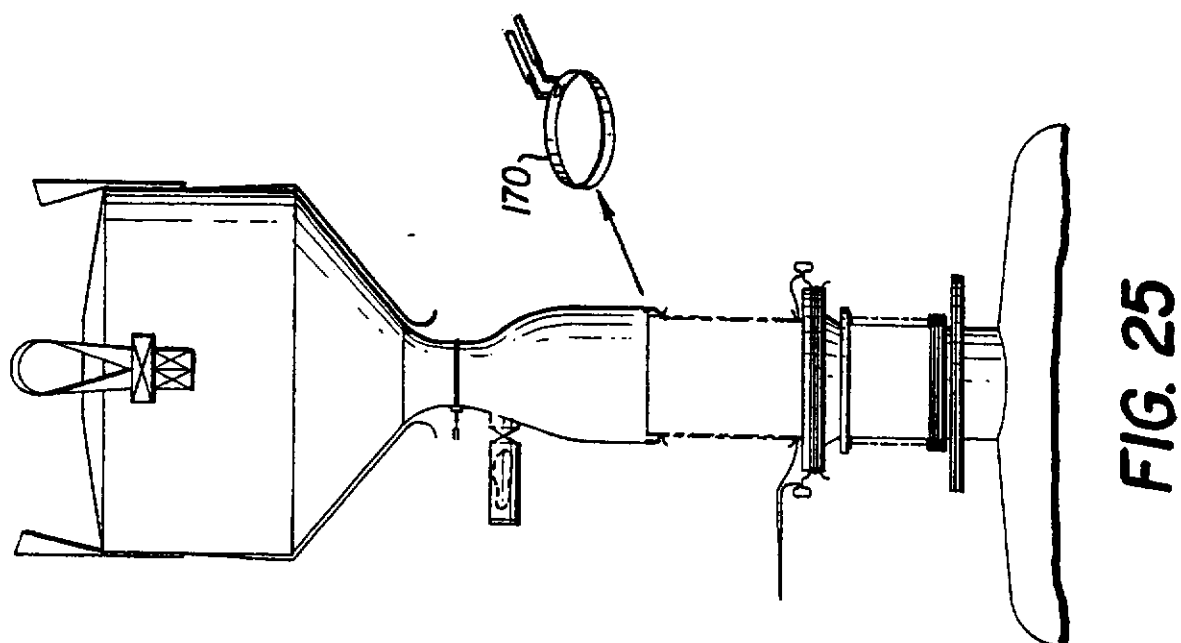
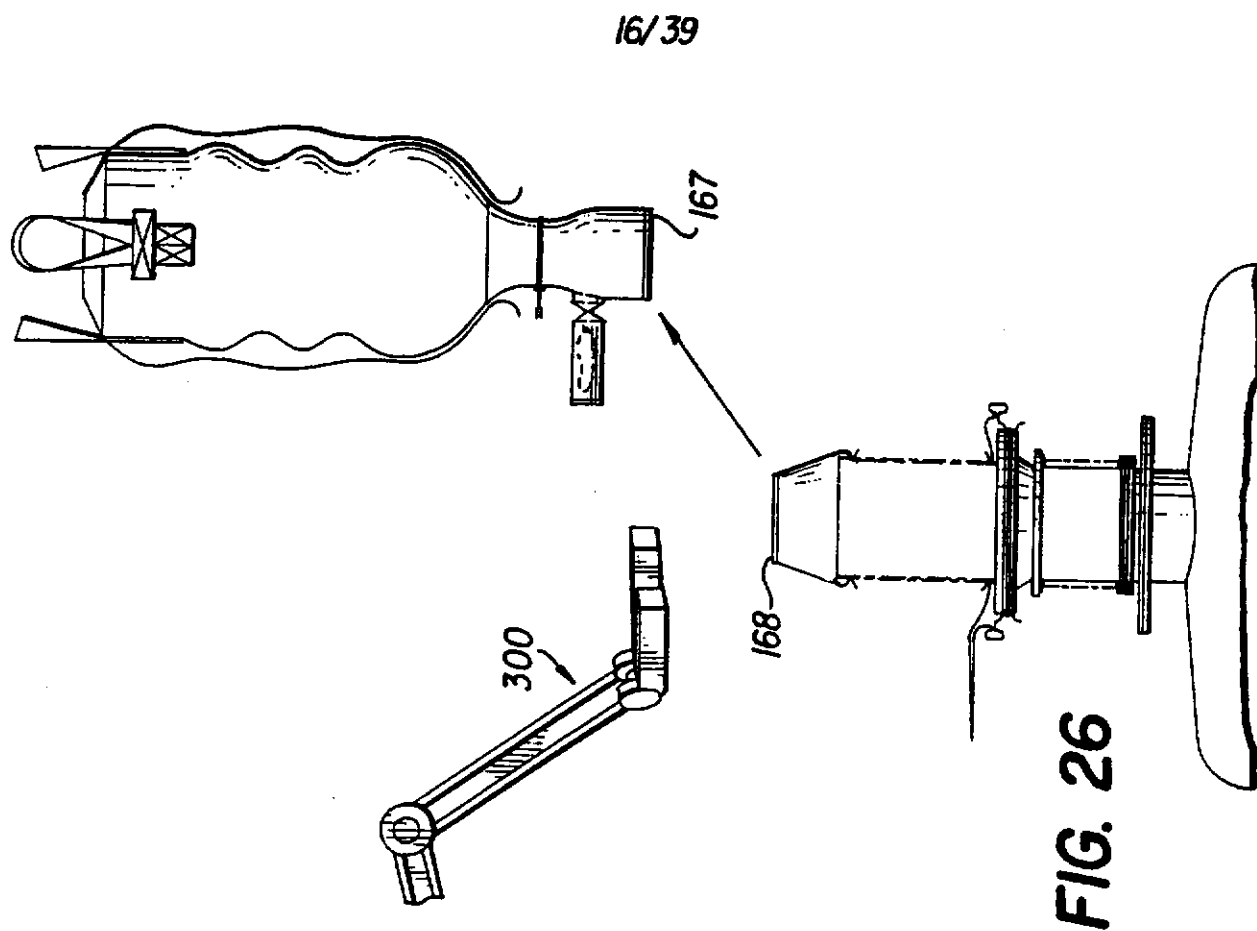
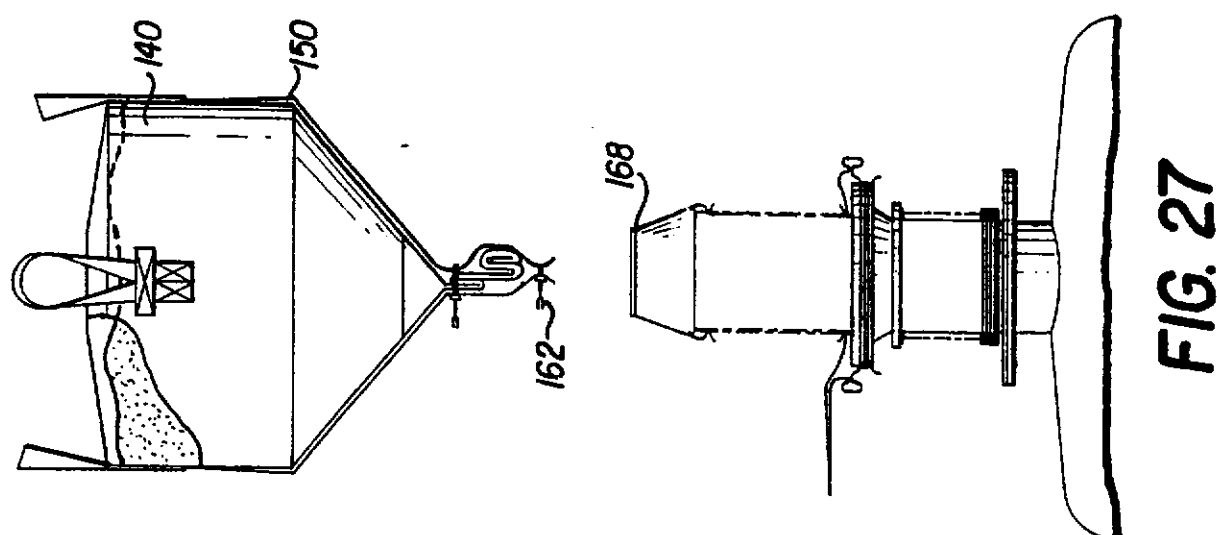
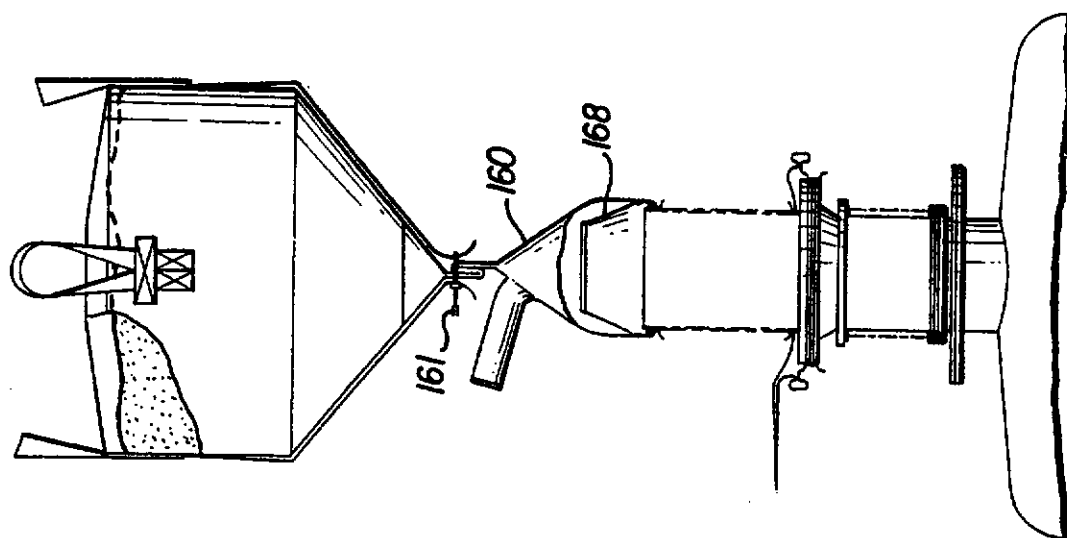


FIG. 23





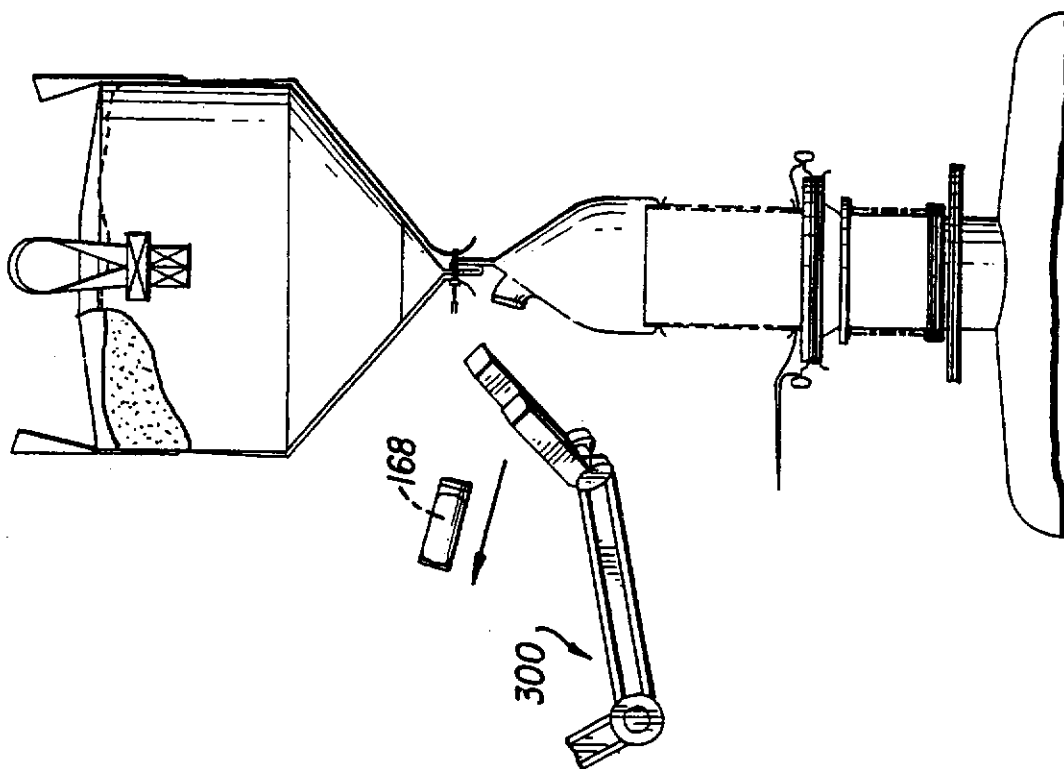


FIG. 30

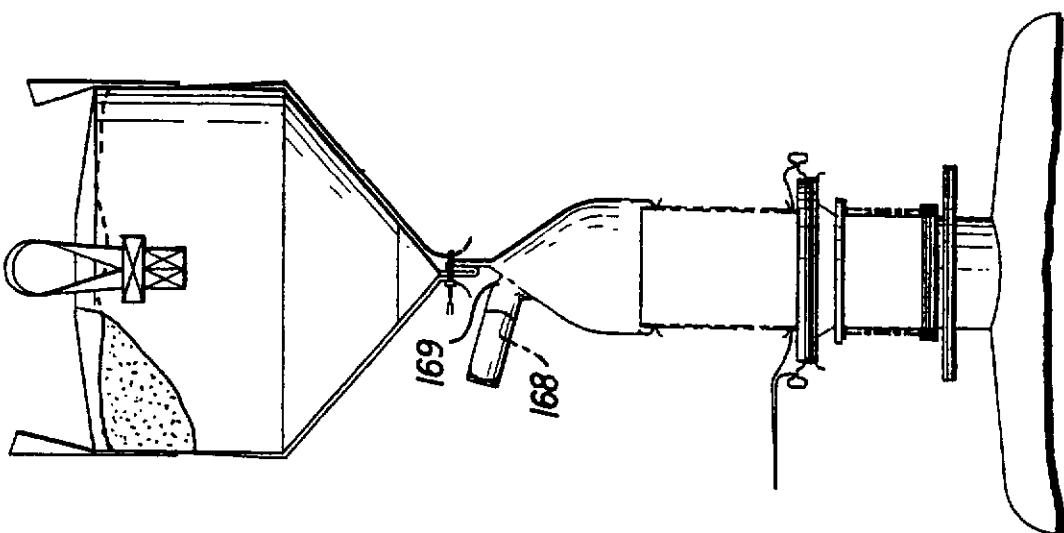
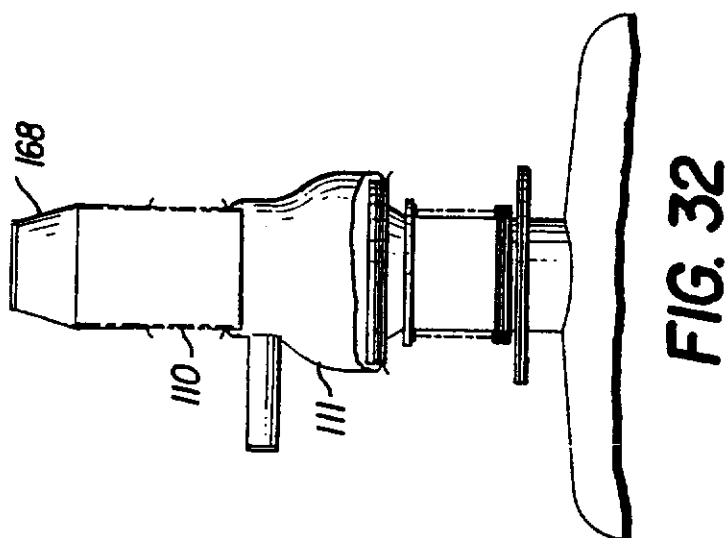
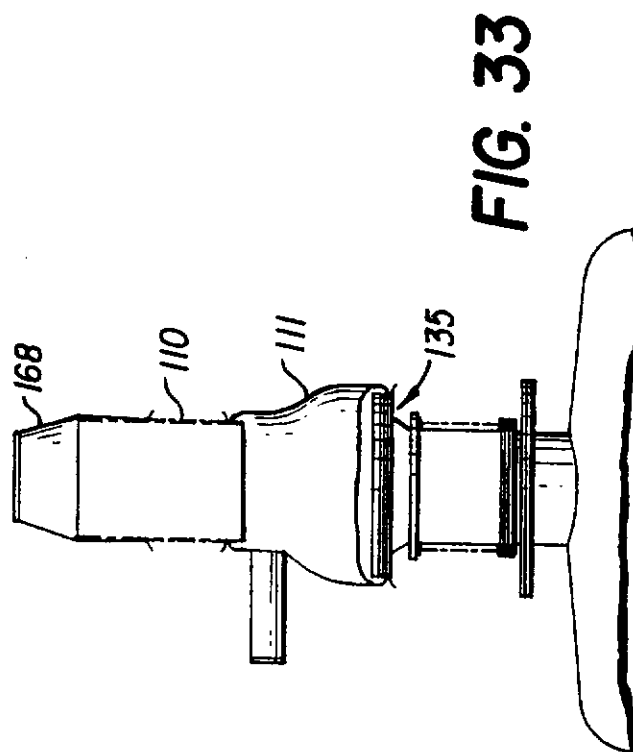


FIG. 29



RETURN TO STEP 5 AND REPEAT PROCESS
FOR REMAINING PRODUCT INGREDIENTS

FIG. 31



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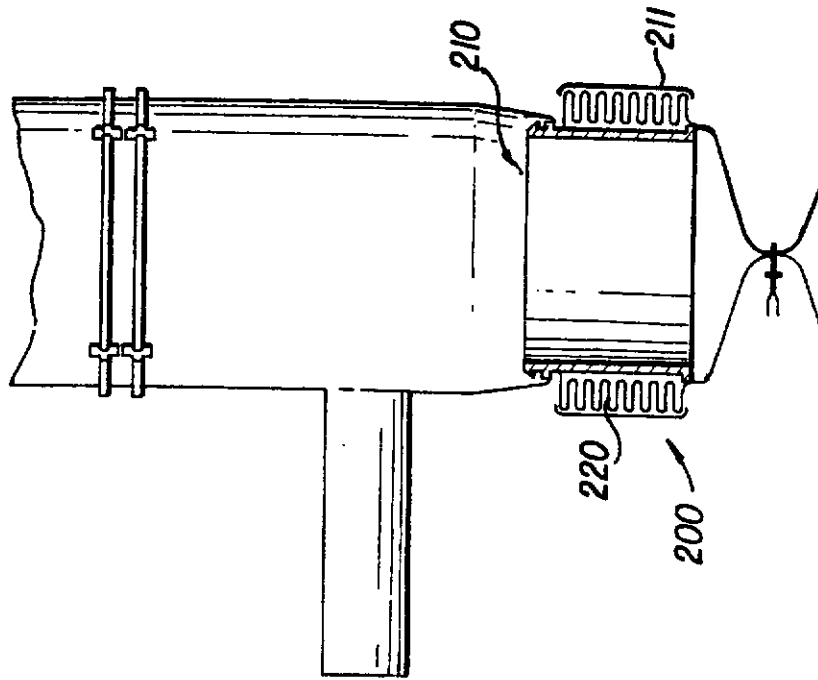


FIG. 36

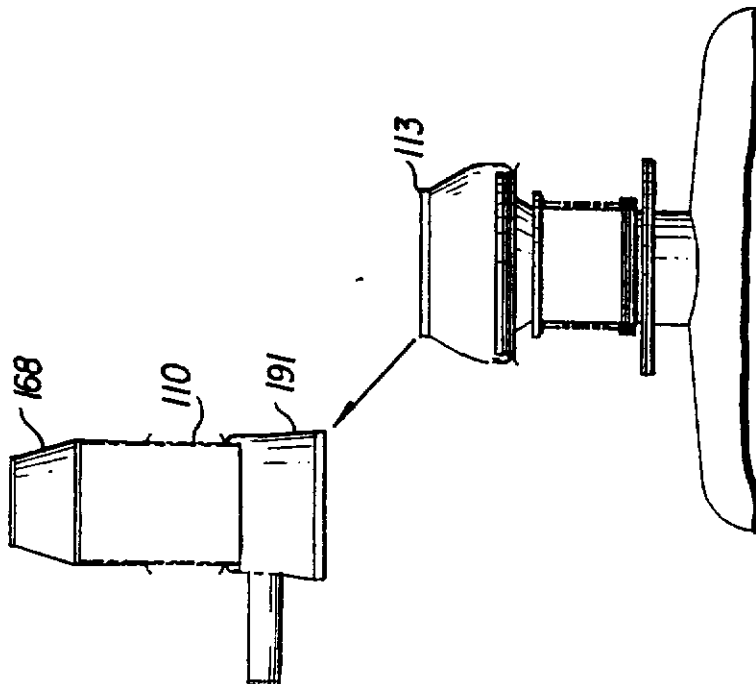


FIG. 34

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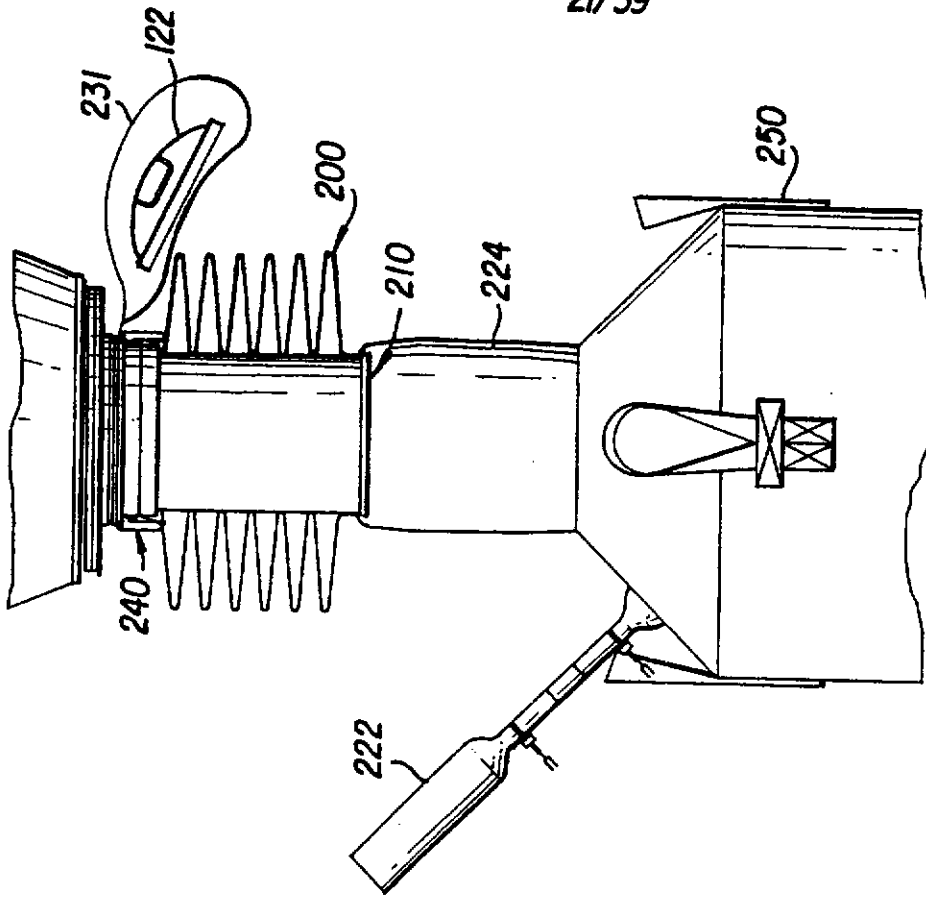


FIG. 38

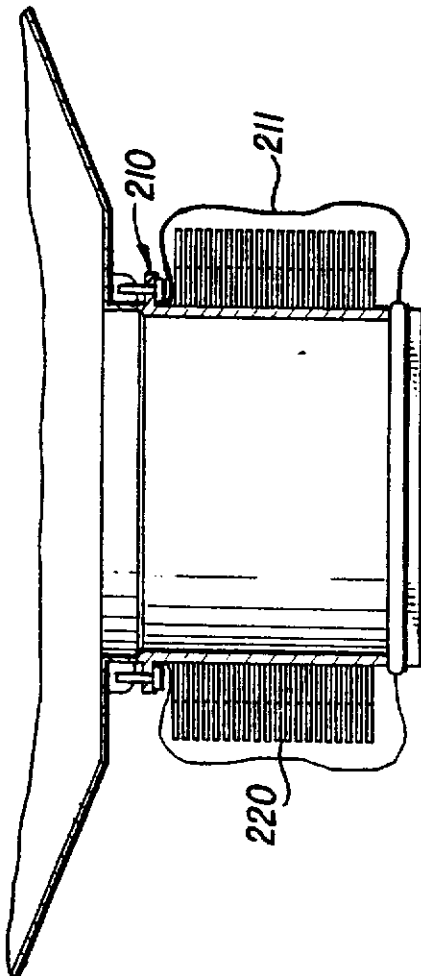


FIG. 37A

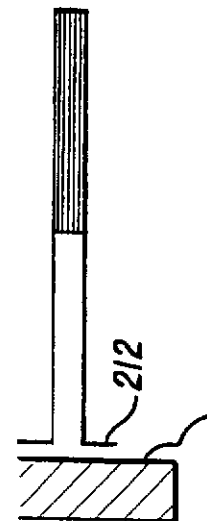


FIG. 37B

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FIG. 40

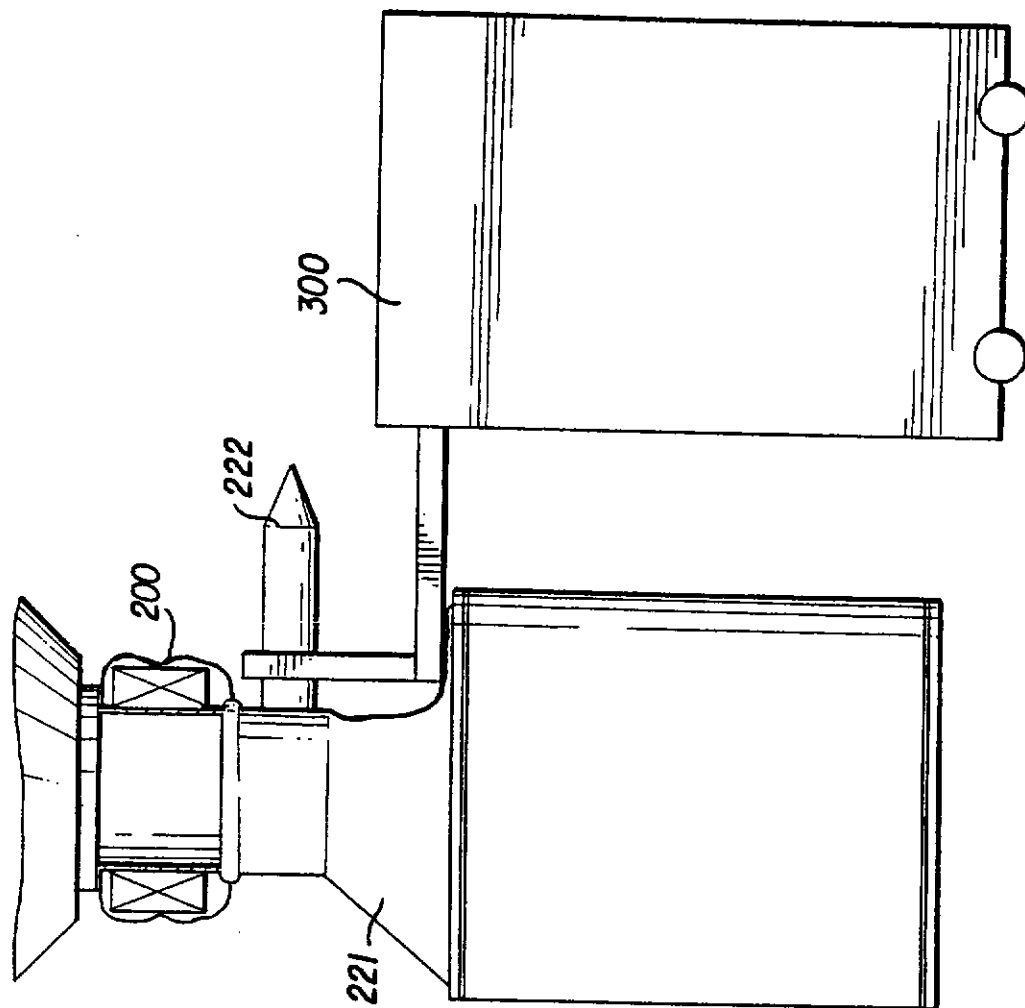
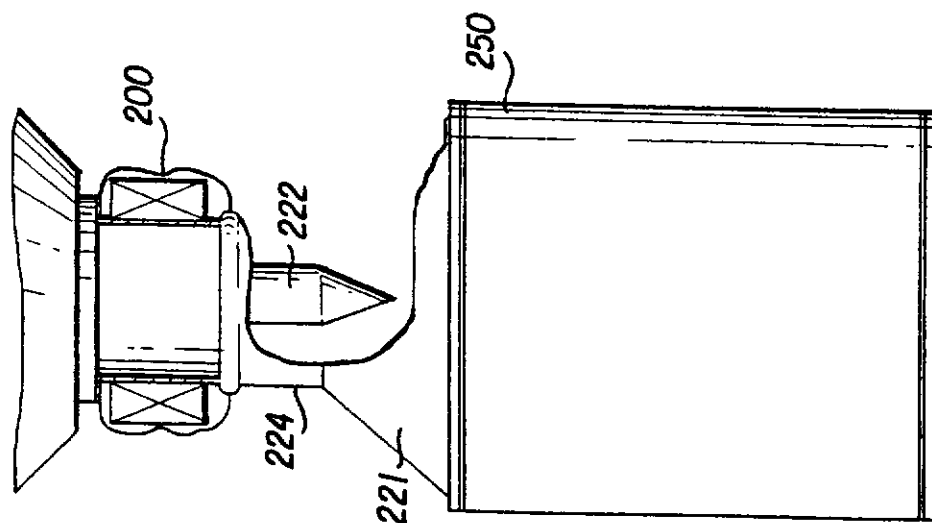


FIG. 39



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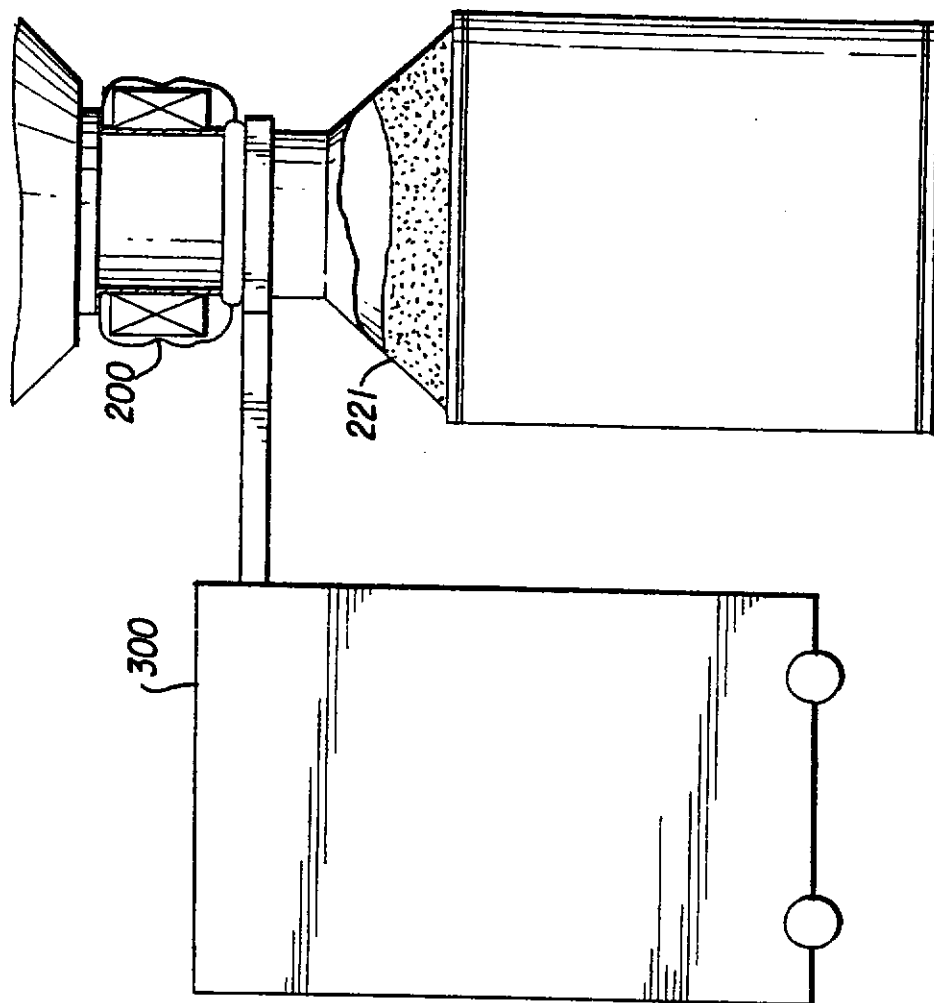


FIG. 42

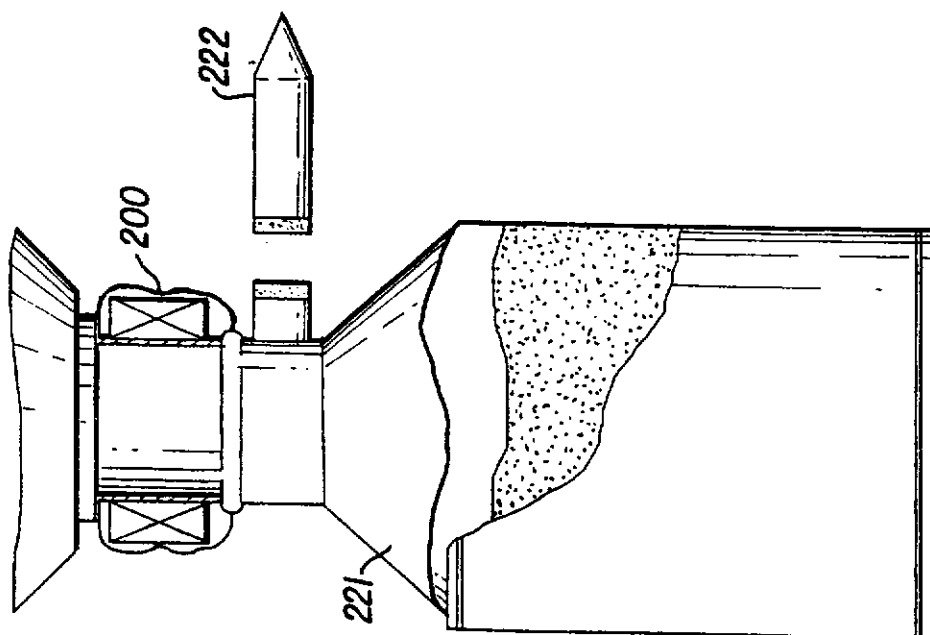


FIG. 41

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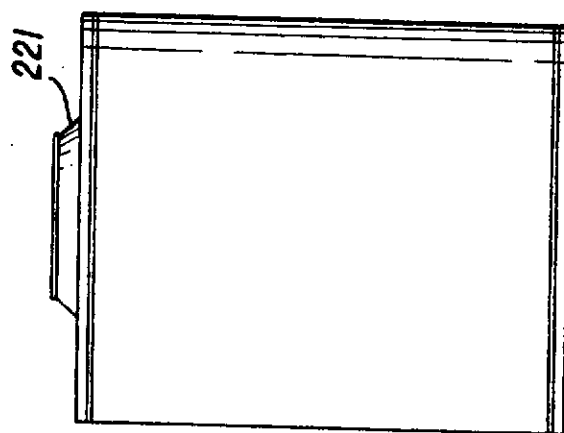
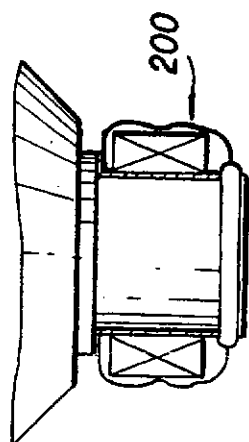


FIG. 44

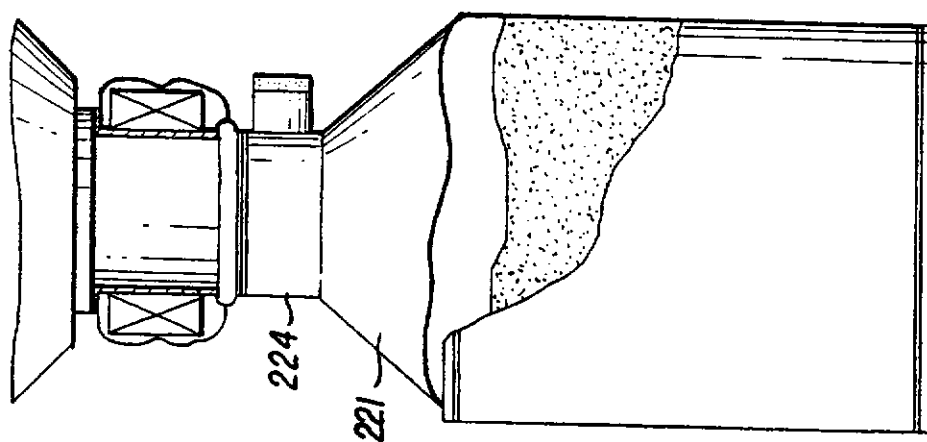
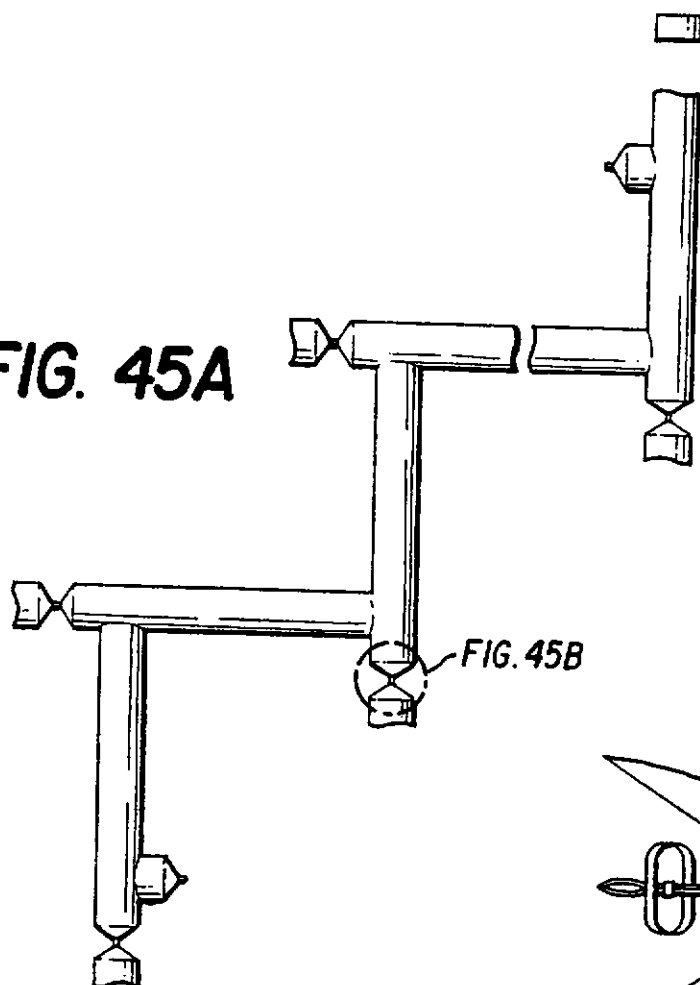
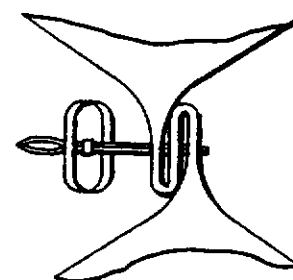
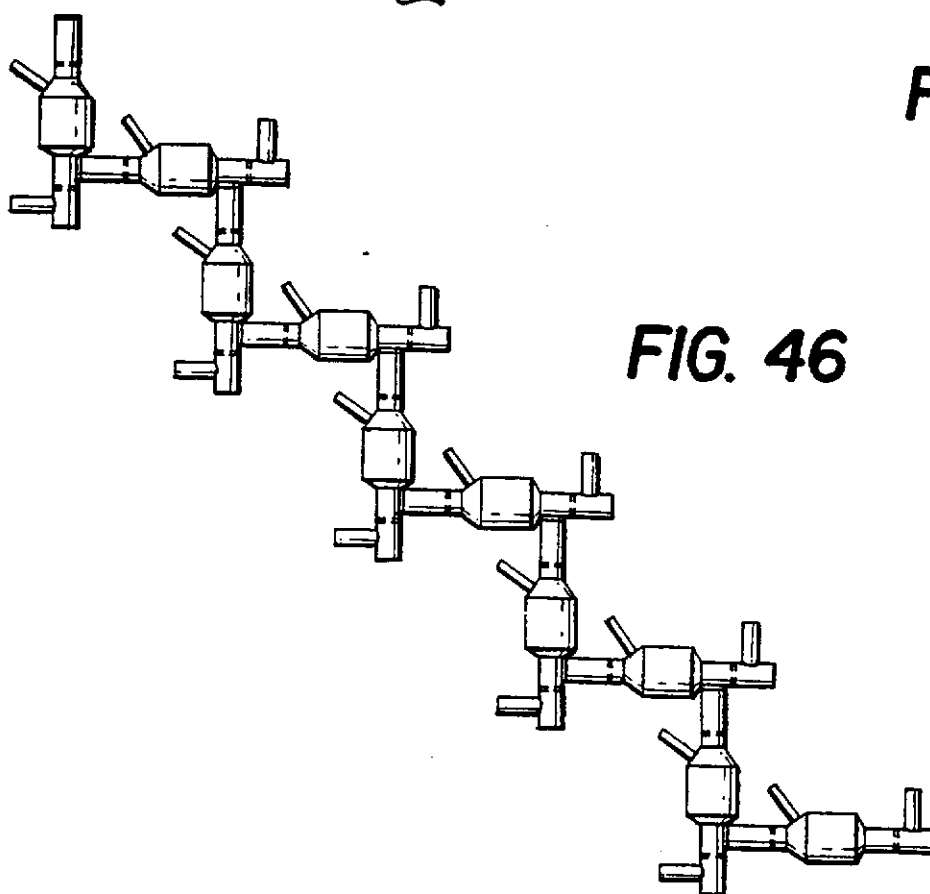
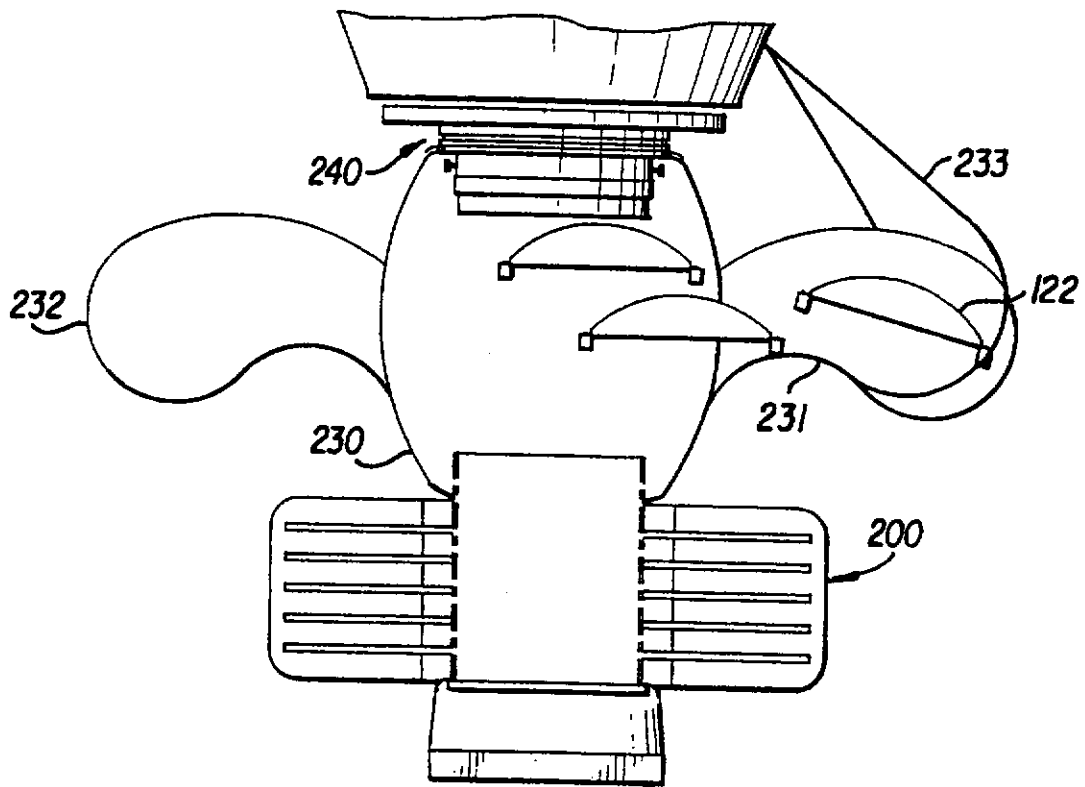
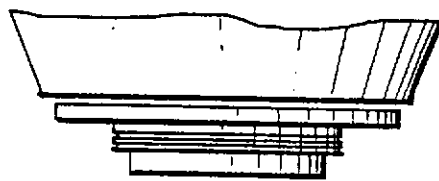


FIG. 43

FIG. 45A**FIG. 45B****FIG. 45B****FIG. 46**

**FIG. 47A****FIG. 47B**

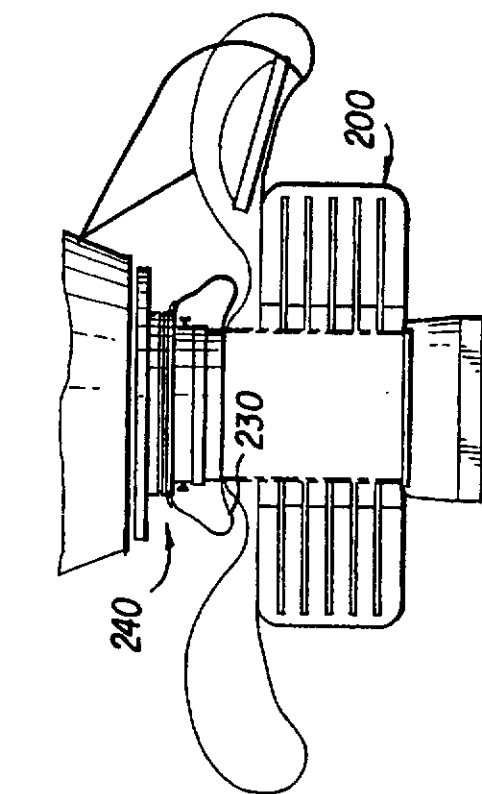


FIG. 48B

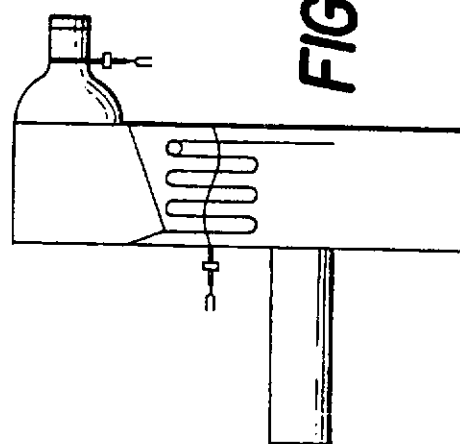


FIG. 48C

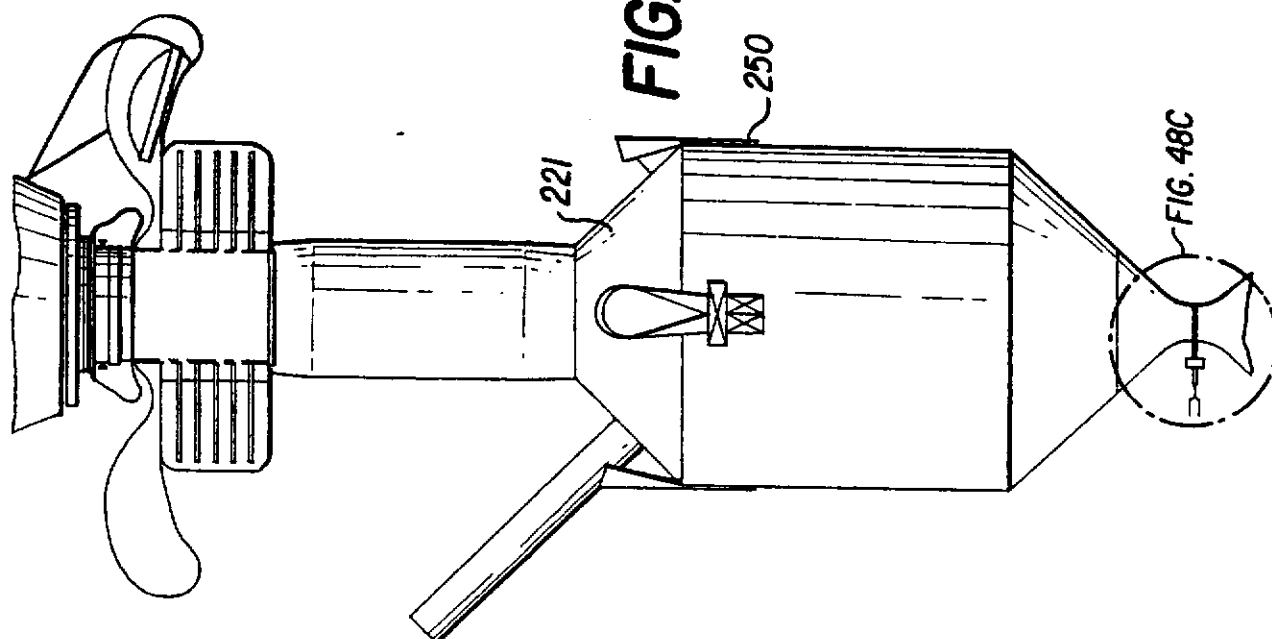


FIG. 48A

FIG. 48C

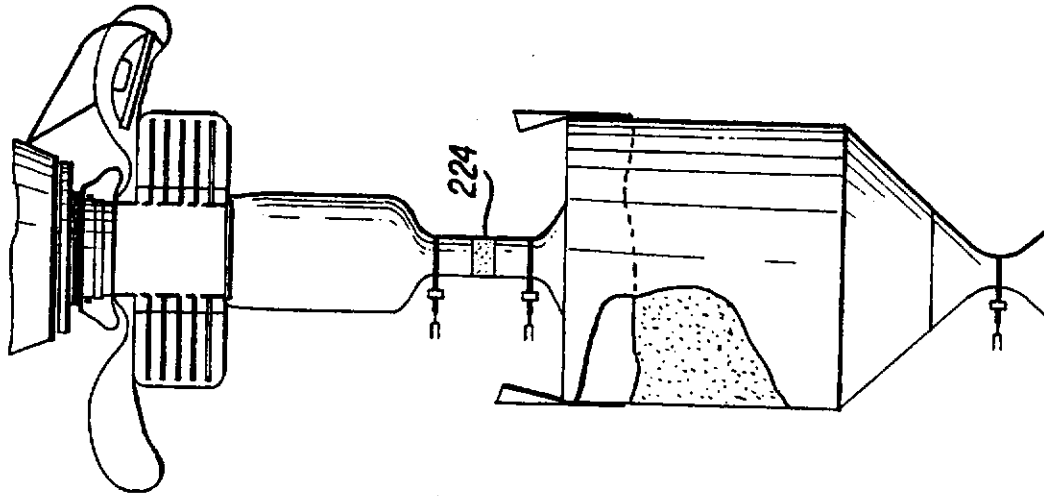


FIG. 49B

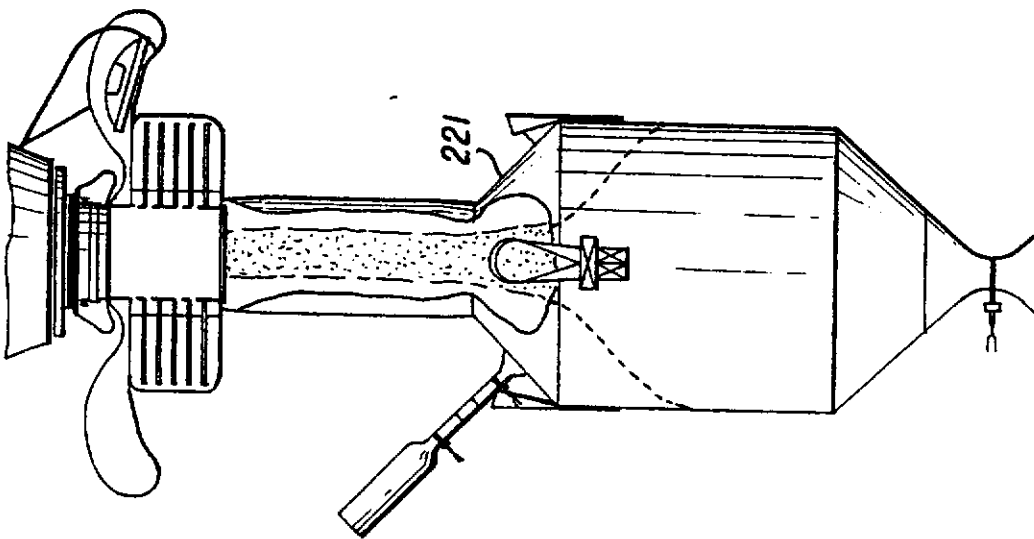


FIG. 49A

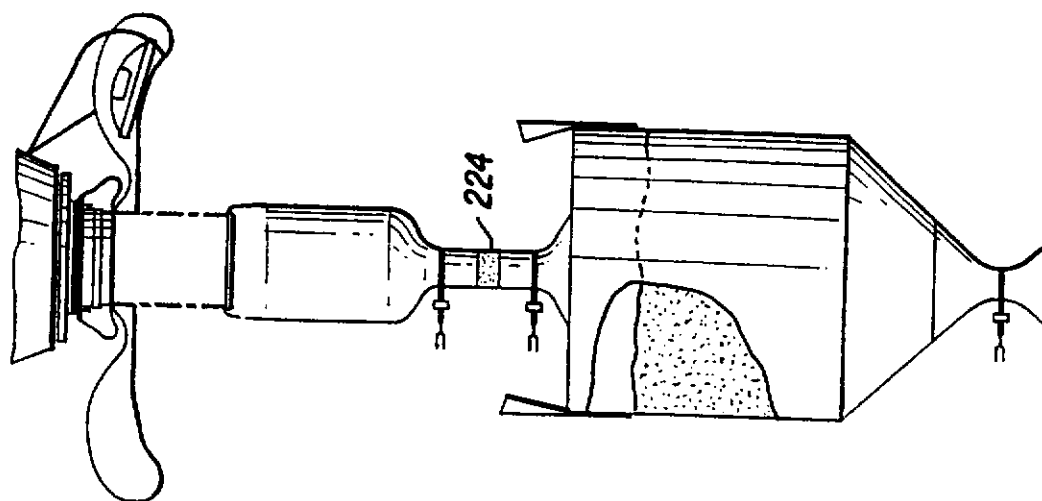


FIG. 50B

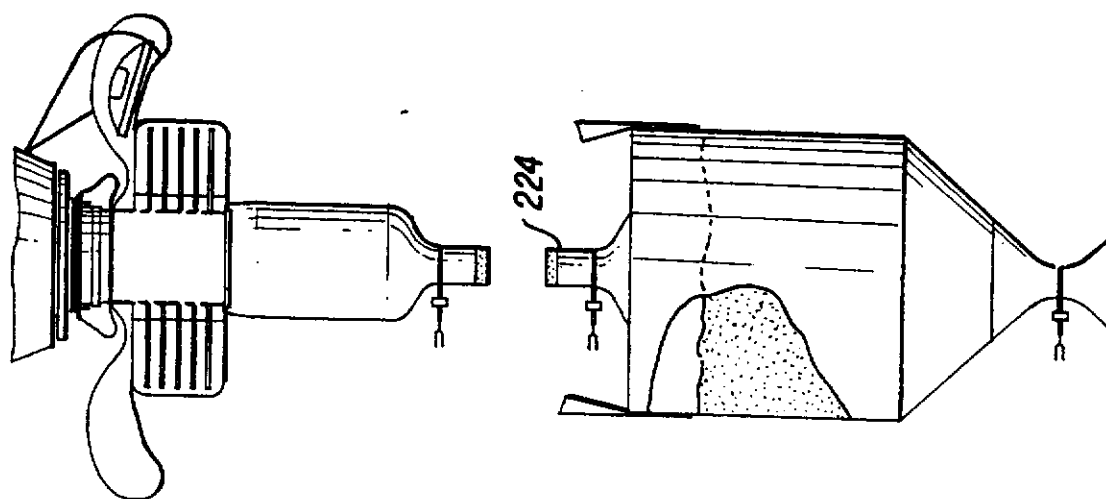


FIG. 50A

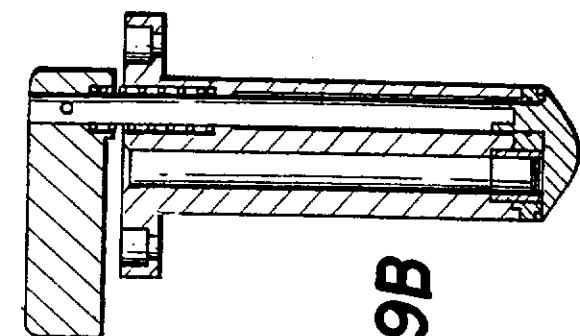


FIG. 59B

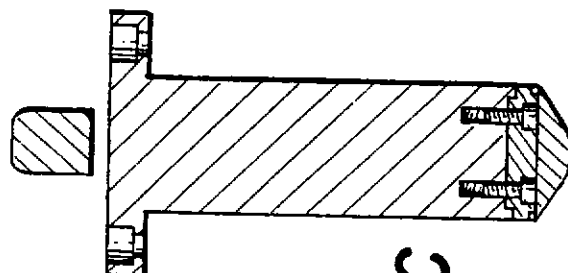


FIG. 59C

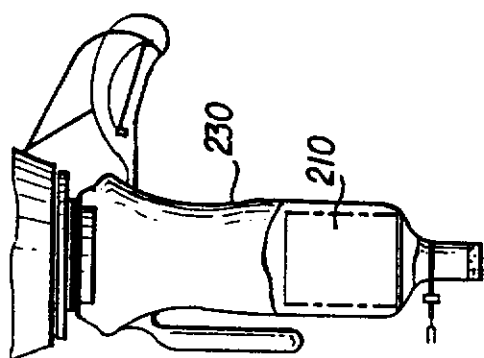


FIG. 51B

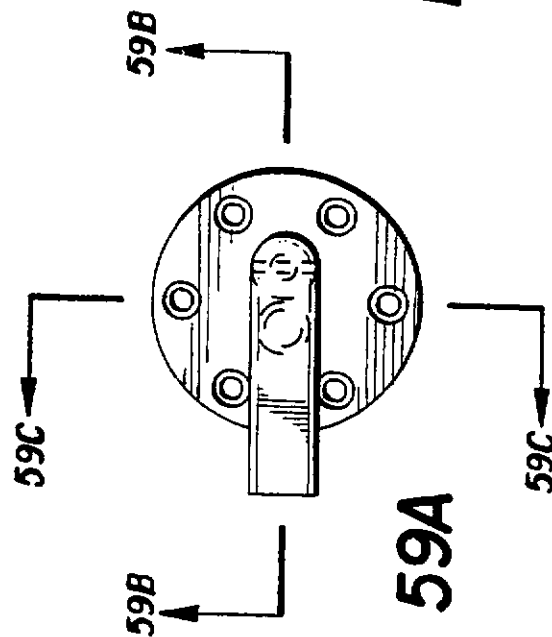


FIG. 59A

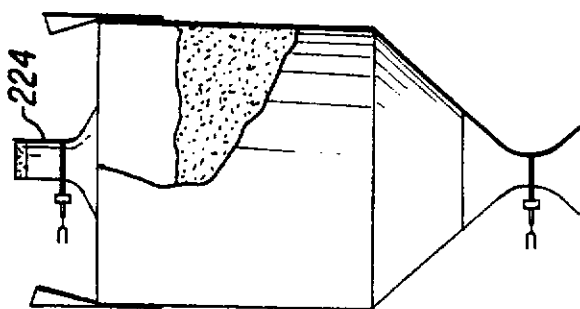
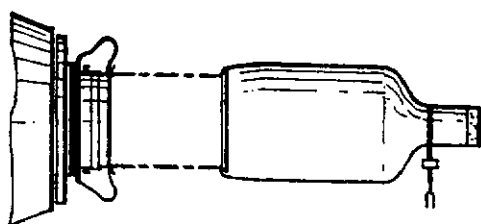
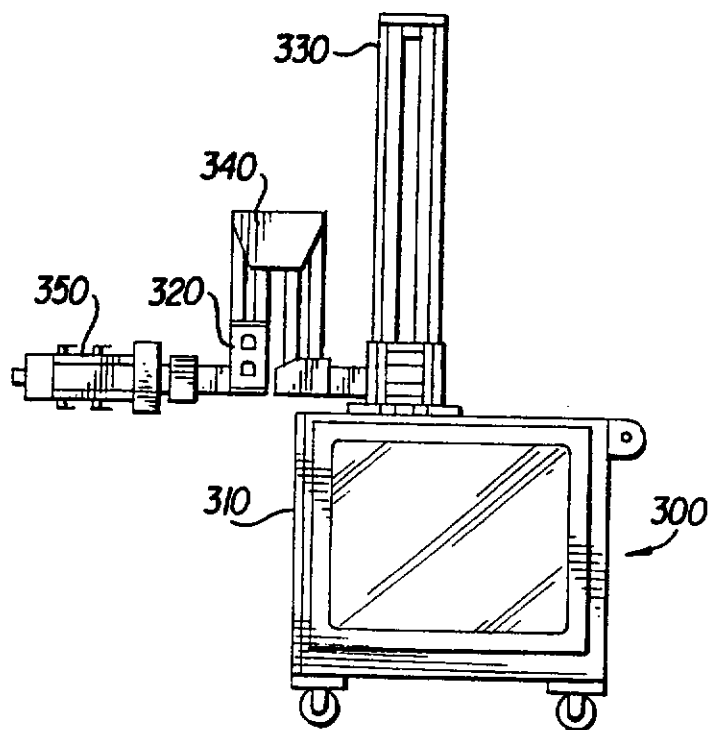
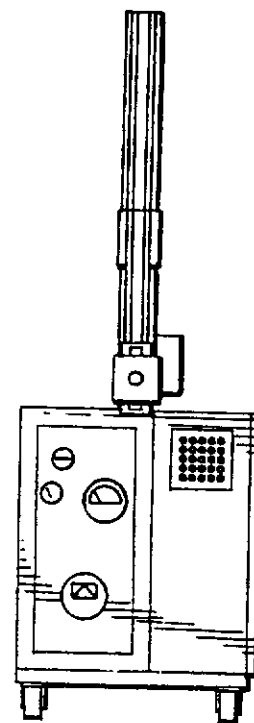
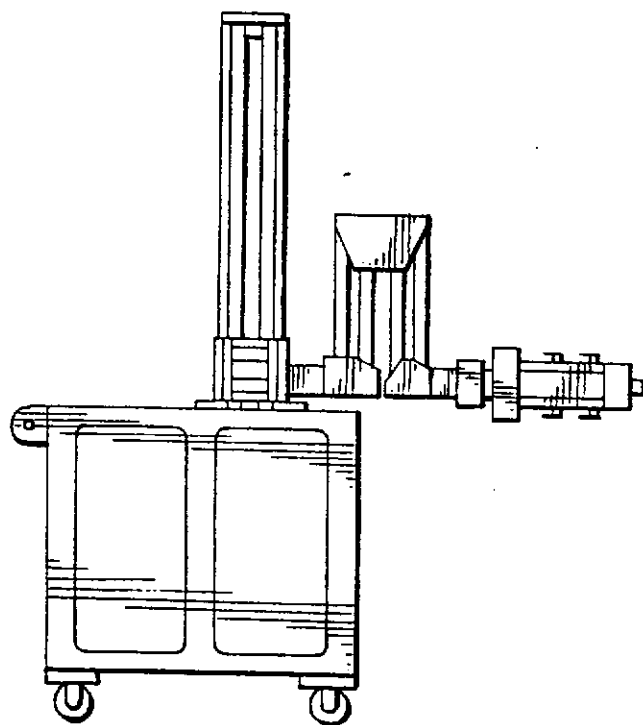
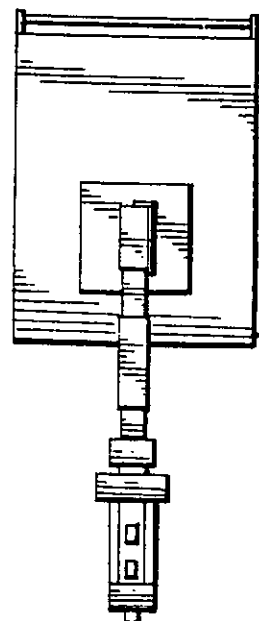


FIG. 51A

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**FIG. 52A****FIG. 52B****FIG. 52C****FIG. 52D**

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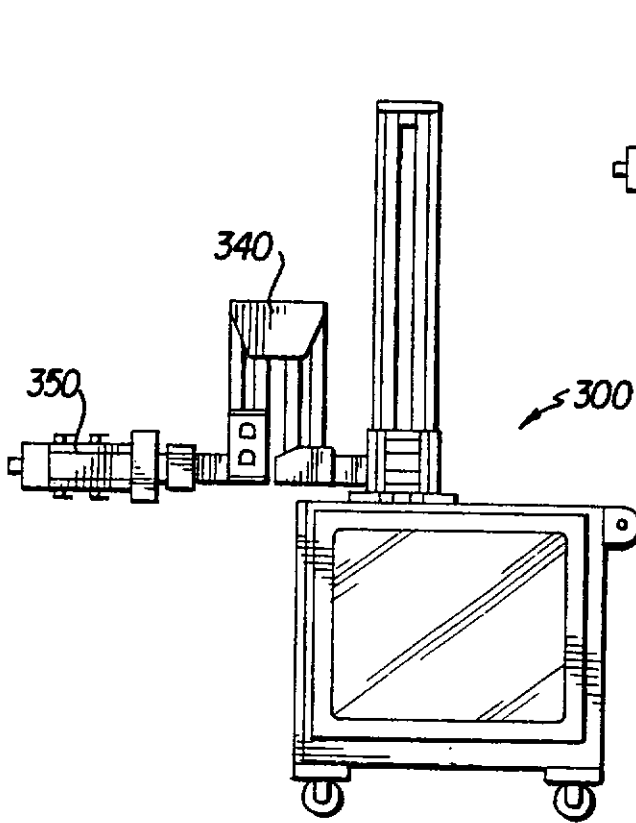


FIG. 53A

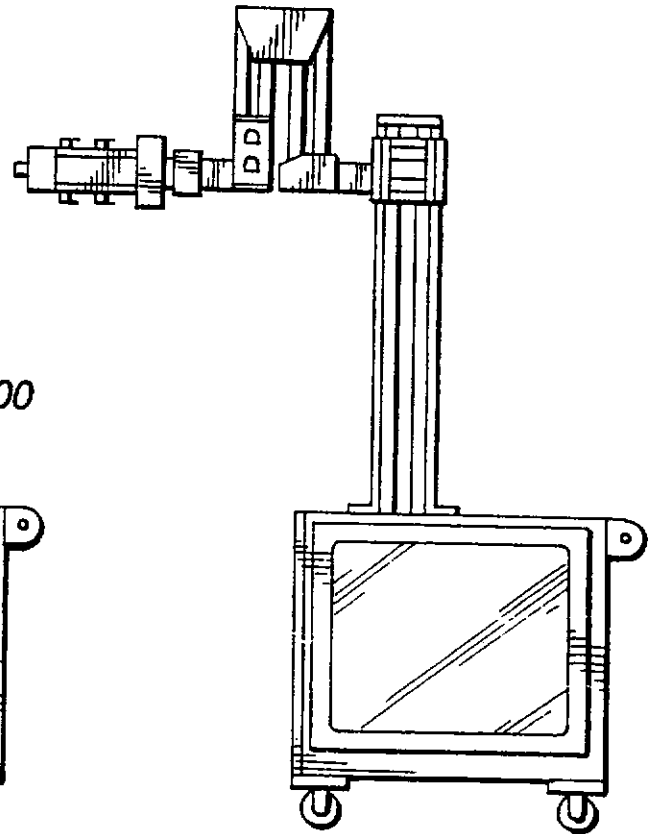


FIG. 53B

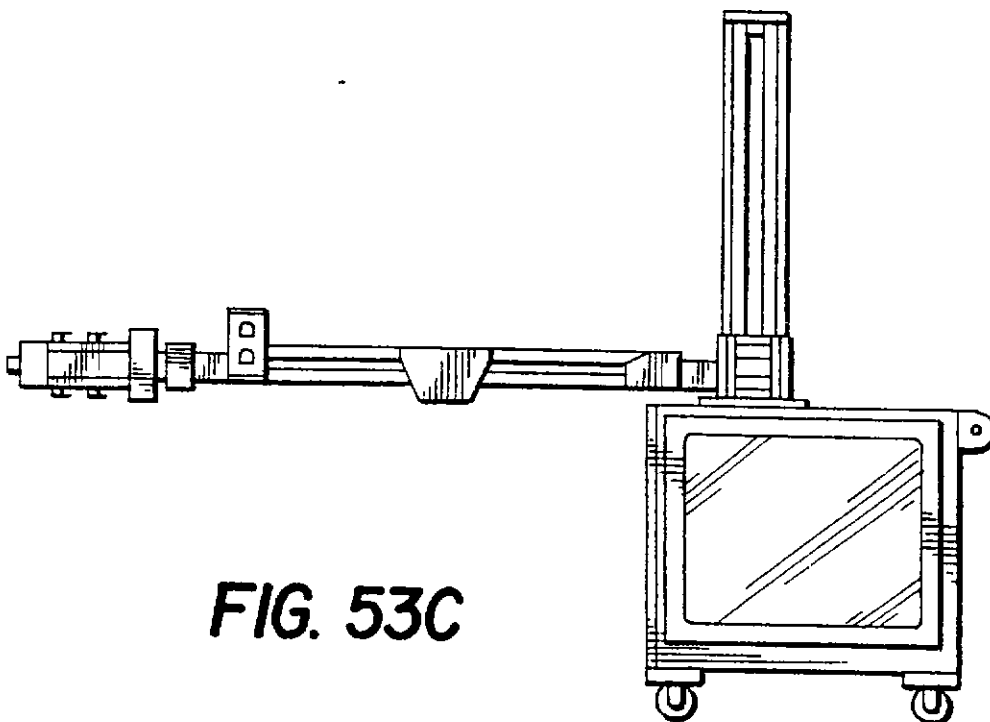
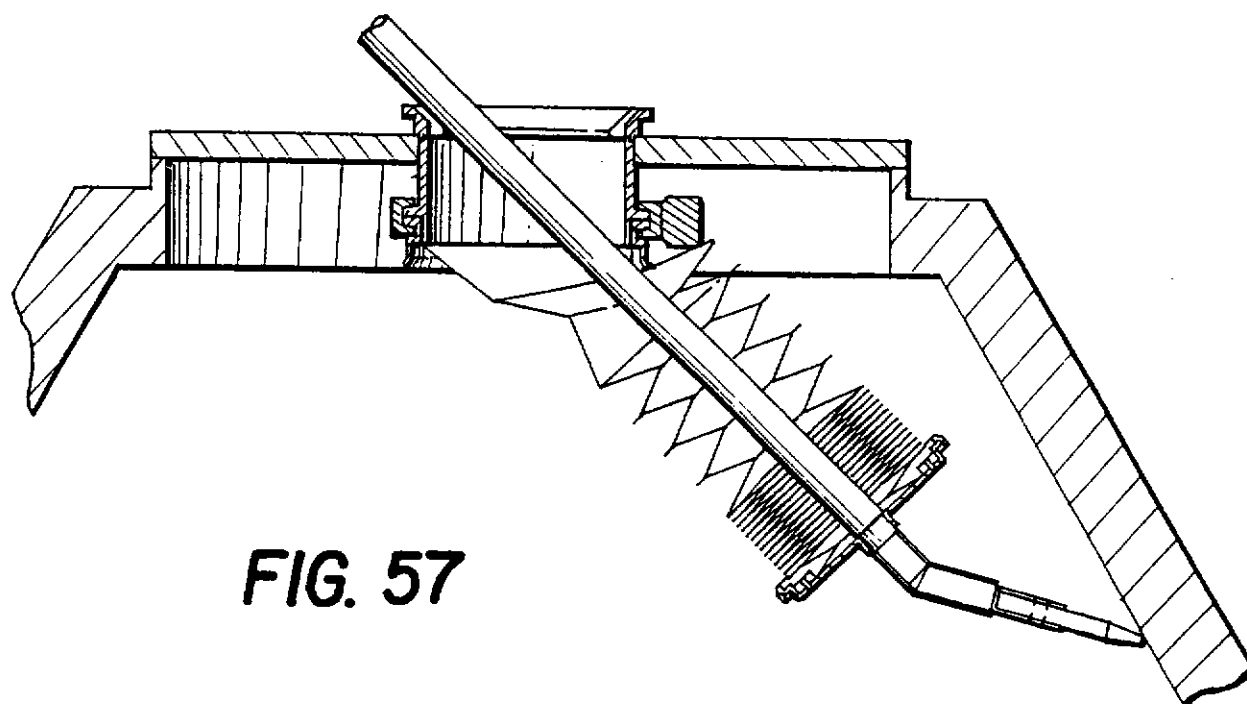
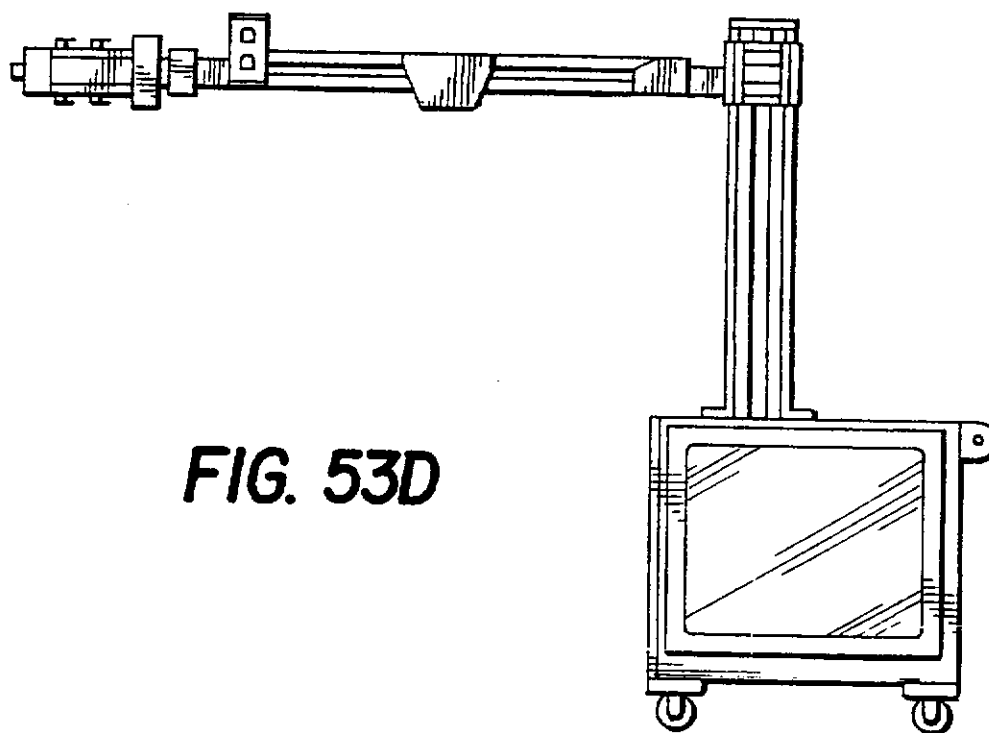


FIG. 53C

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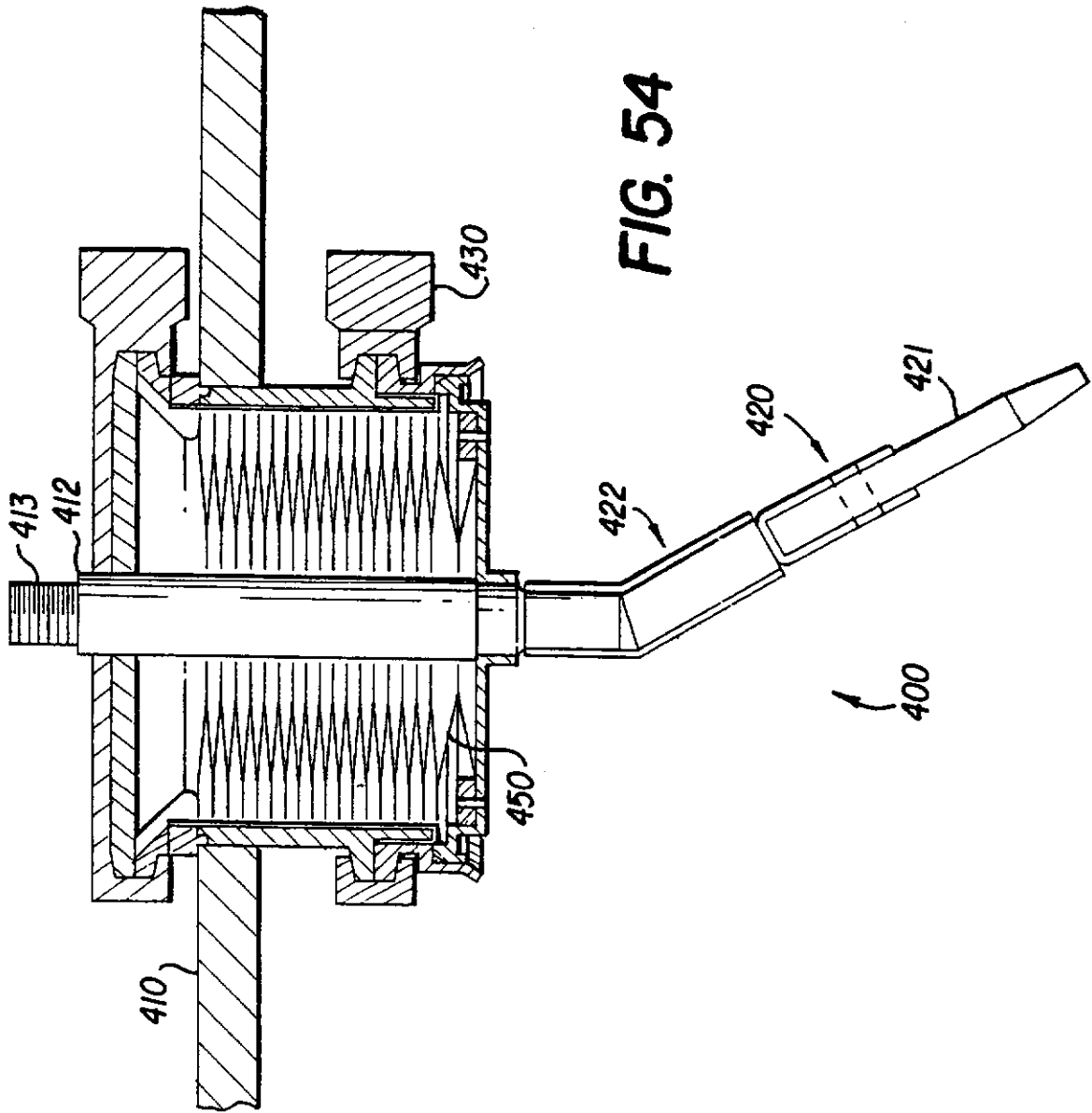
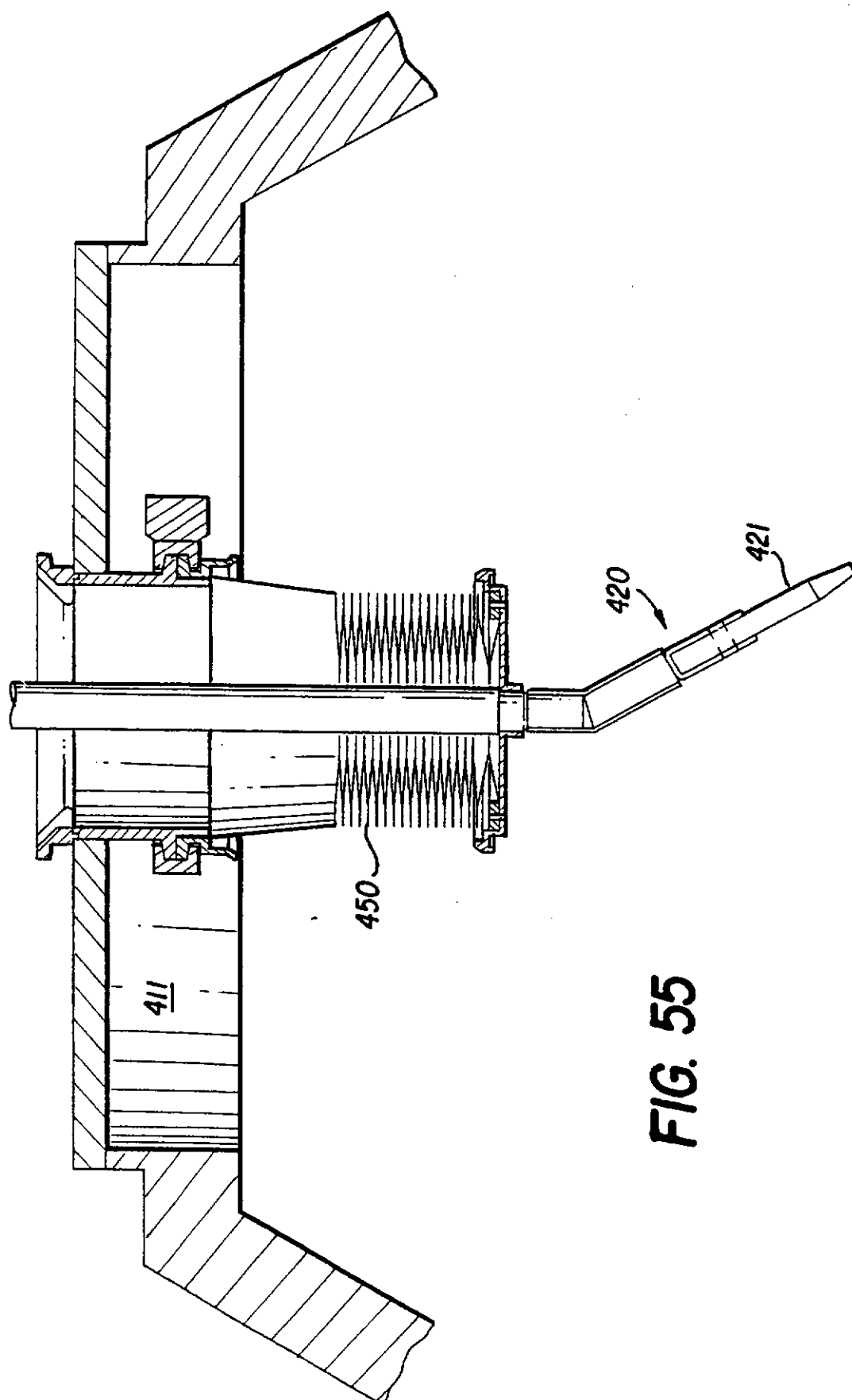


FIG. 54



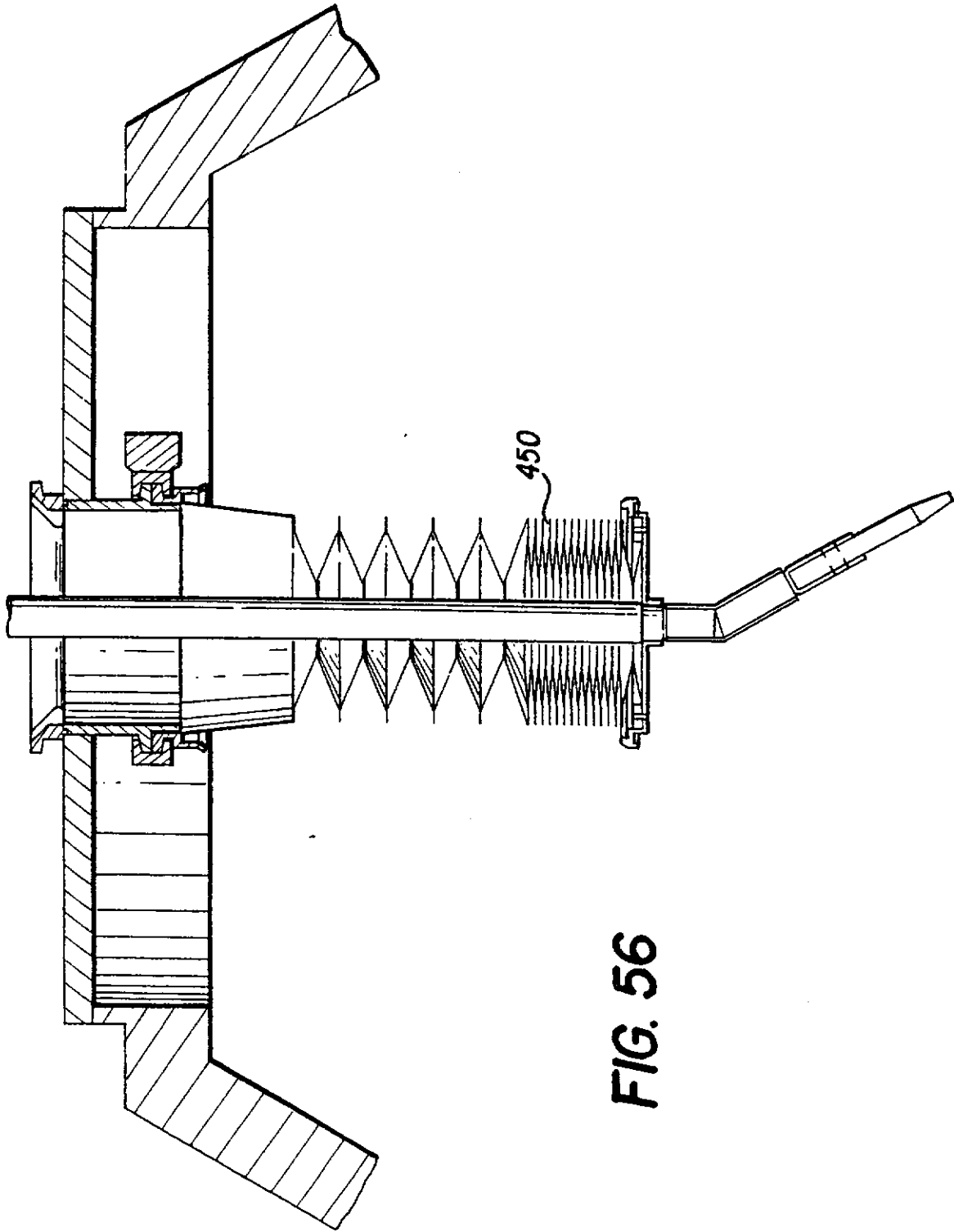
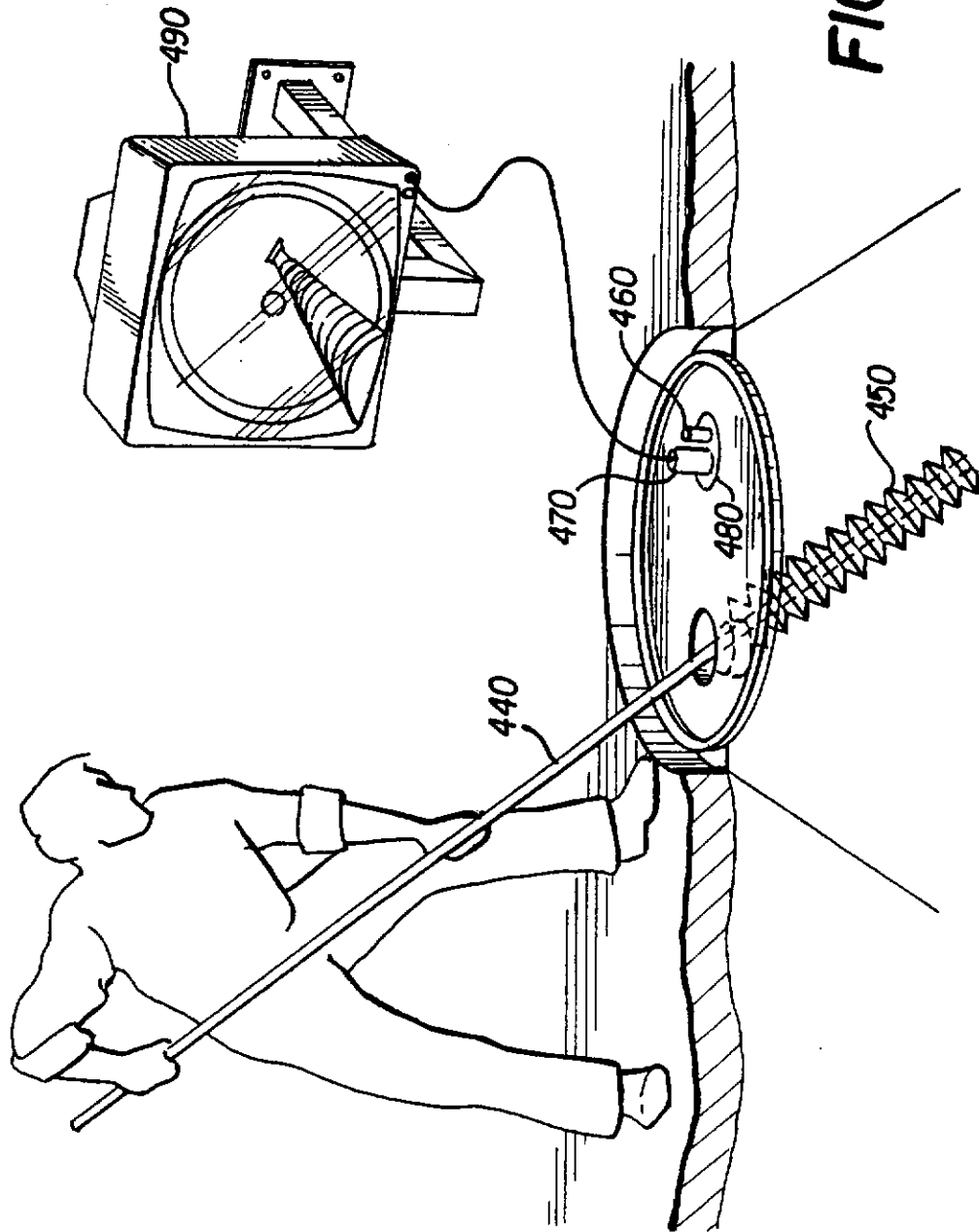


FIG. 58



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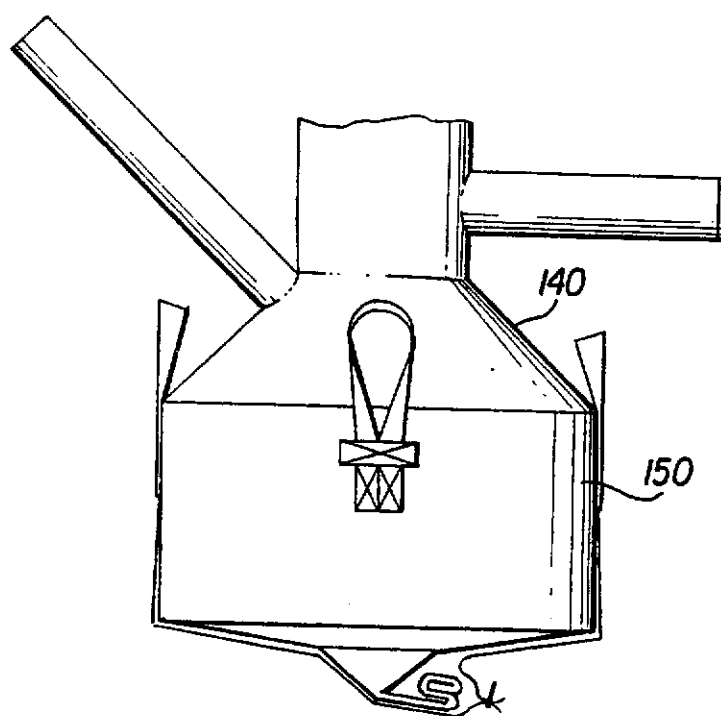
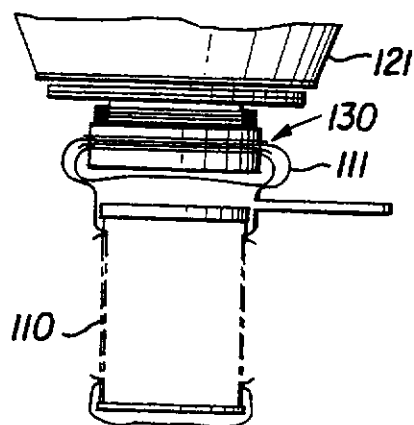
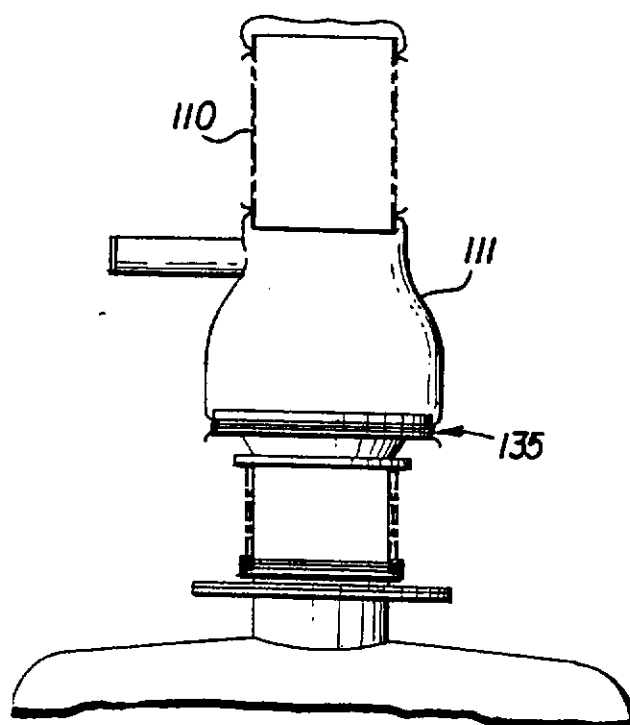
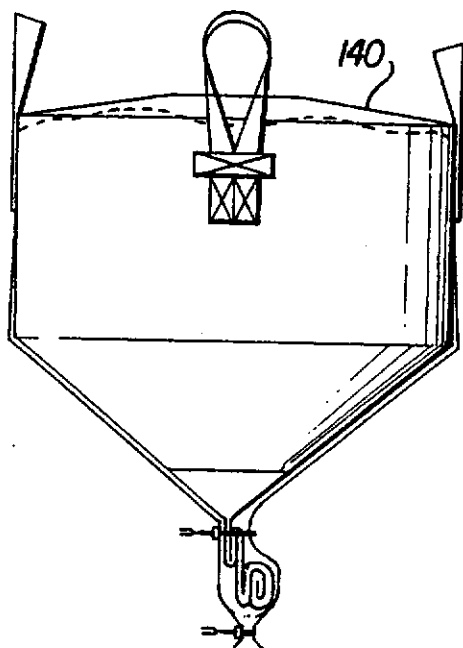


FIG. 60

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**FIG. 61**