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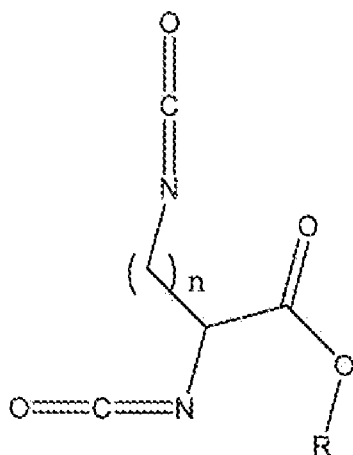
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(54) Title: GENERATION OF MIXED DIISOCYANATES BY PHOSGENATION OF SOY BASED METHYL AMINO ESTERS



R = alkyl

n = 1-4

(II)

(57) Abstract: The present invention relates to an improved composition comprising a blend of diisocyanates of Formula (II) derived from their corresponding diisocyanate alkyl esters obtained from soy protein source, wherein R is an alkyl and n is 1-4, and methods of making and using such compositions as construction material resin binders, in particular, wood resin binders and/or adhesives.