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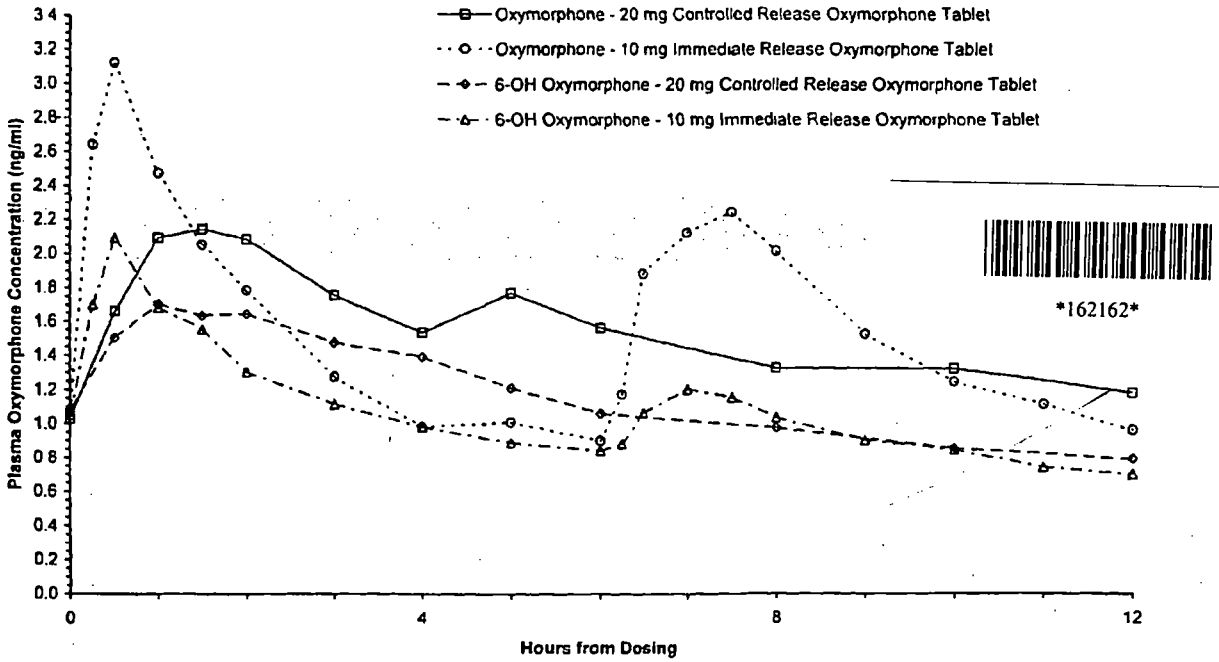
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(54) Title: OXYMORPHONE CONTROLLED RELEASE FORMULATIONS



(57) Abstract: The invention pertains to a method of relieving pain by administering a controlled release pharmaceutical tablet containing oxymorphone which produces a mean minimum blood plasma level 12 to 24 hours after dosing, as well as the tablet producing the sustained pain relief.

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