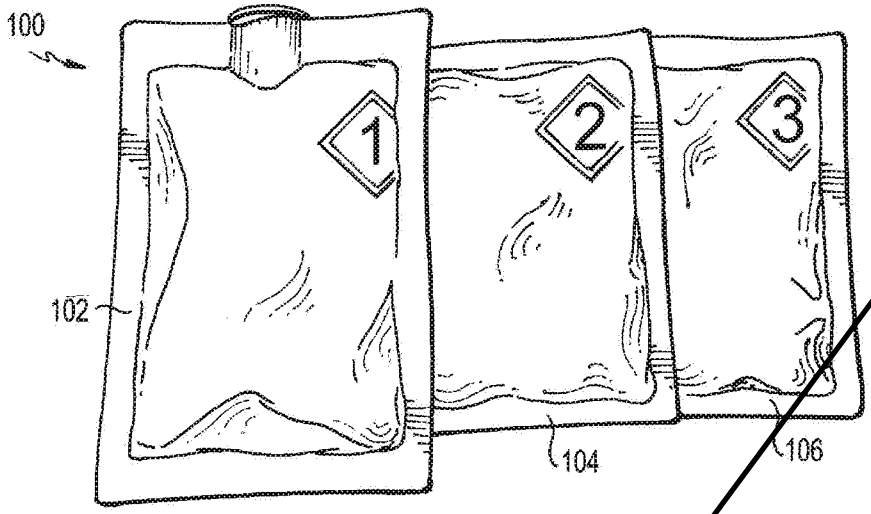



FIG. 1

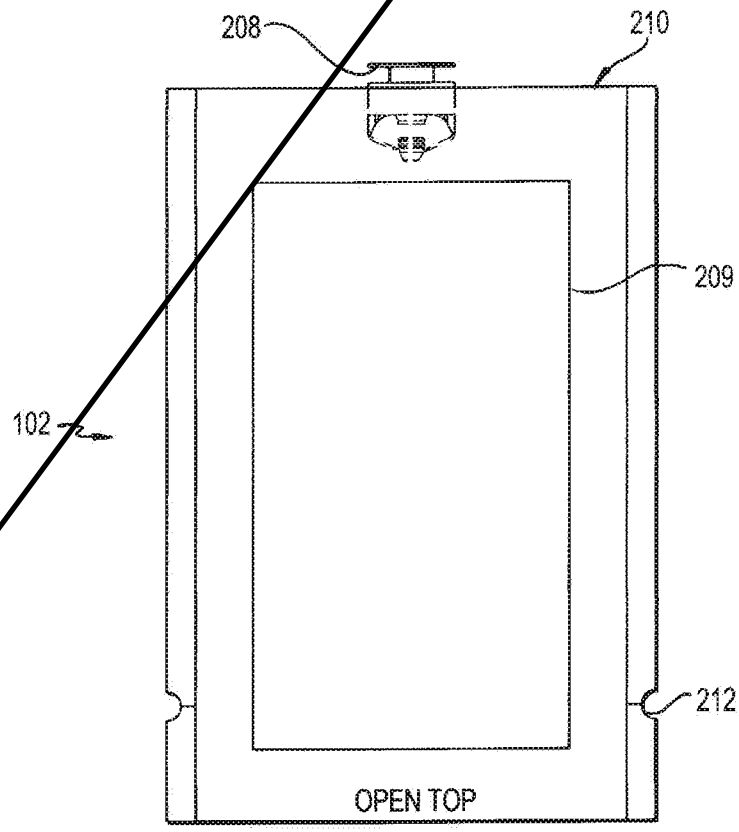



FIG. 2

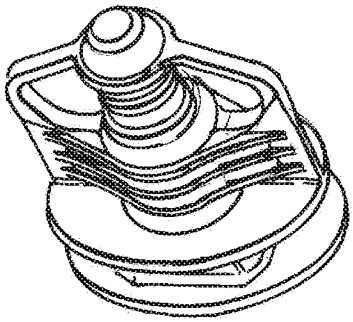


FIG. 3A

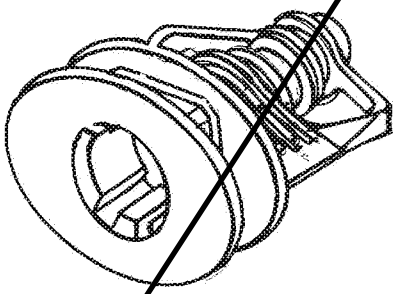


FIG. 3B

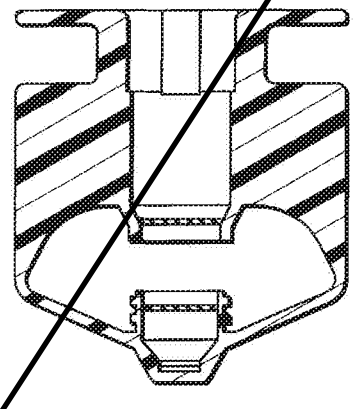


FIG. 3C

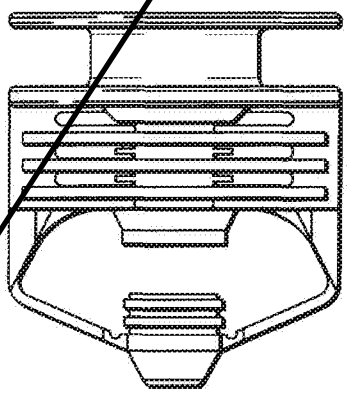


FIG. 3D

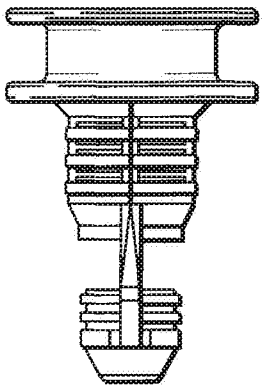


FIG. 3E

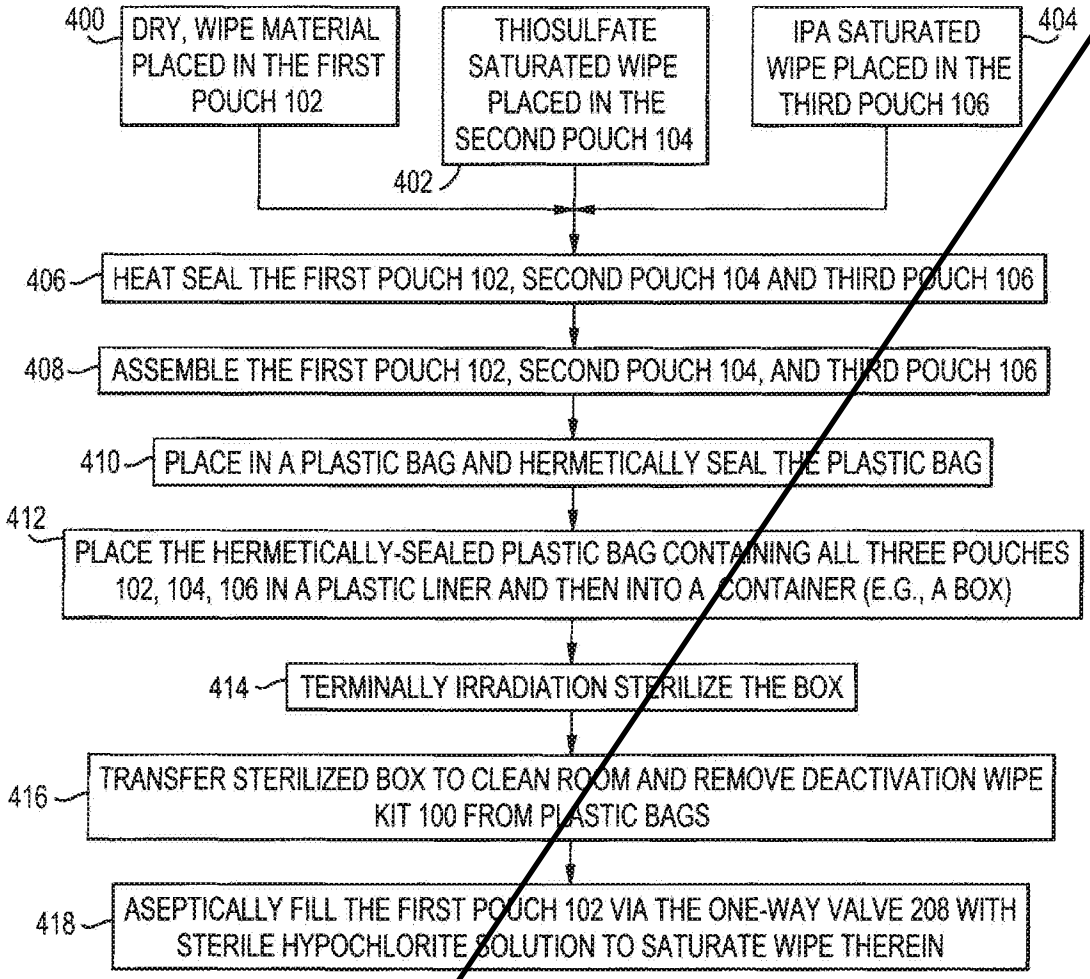

400
DRY, WIPE MATERIAL PLACED IN THE FIRST POUCH 102
THIOSULFATE SATURATED WIPE PLACED IN THE SECOND POUCH 104
IPA SATURATED WIPE PLACED IN THE THIRD POUCH 106
404
402
406
HEAT SEAL THE FIRST POUCH 102, SECOND POUCH 104 AND THIRD POUCH 106
408
ASSEMBLE THE FIRST POUCH 102, SECOND POUCH 104, AND THIRD POUCH 106
410
PLACE IN A PLASTIC BAG AND HERMETICALLY SEAL THE PLASTIC BAG
412
PLACE THE HERMETICALLY-SEALED PLASTIC BAG CONTAINING ALL THREE POUCHES 102, 104, 106 IN A PLASTIC LINER AND THEN INTO A CONTAINER (E.G., A BOX)
414
TERMINALLY IRRADIATION STERILIZE THE BOX
416
TRANSFER STERILIZED BOX TO CLEAN ROOM AND REMOVE DEACTIVATION WIPE KIT 100 FROM PLASTIC BAGS
418
ASEPTICALLY FILL THE FIRST POUCH 102 VIA THE ONE-WAY VALVE 208 WITH STERILE HYPOCHLORITE SOLUTION TO SATURATE WIPE THEREIN

FIG. 4

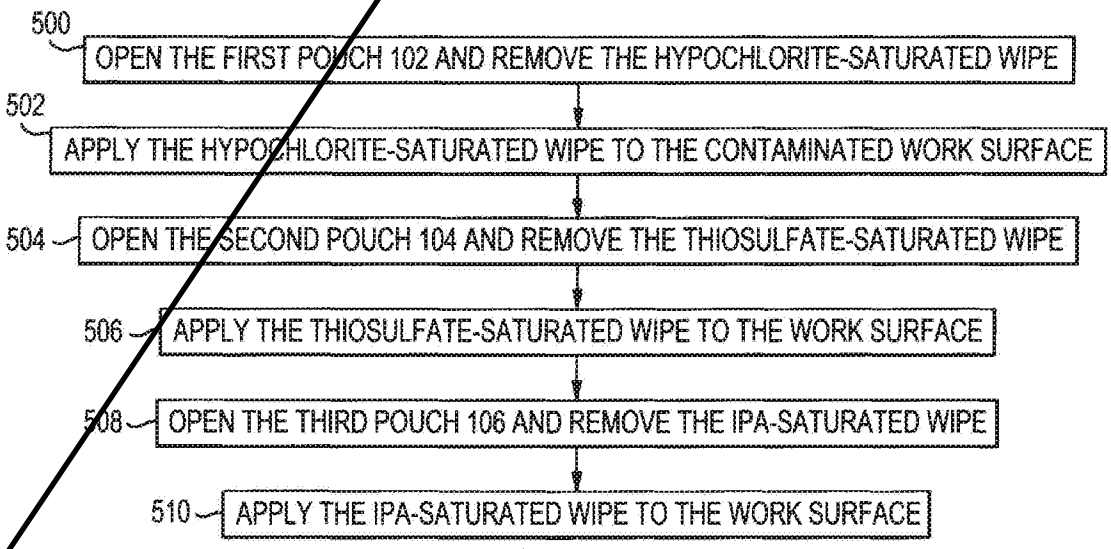

500
OPEN THE FIRST POUCH 102 AND REMOVE THE HYPOCHLORITE-SATURATED WIPE
502
APPLY THE HYPOCHLORITE-SATURATED WIPE TO THE CONTAMINATED WORK SURFACE
504
OPEN THE SECOND POUCH 104 AND REMOVE THE THIOSULFATE-SATURATED WIPE
506
APPLY THE THIOSULFATE-SATURATED WIPE TO THE WORK SURFACE
508
OPEN THE THIRD POUCH 106 AND REMOVE THE IPA-SATURATED WIPE
510
APPLY THE IPA-SATURATED WIPE TO THE WORK SURFACE

FIG. 5

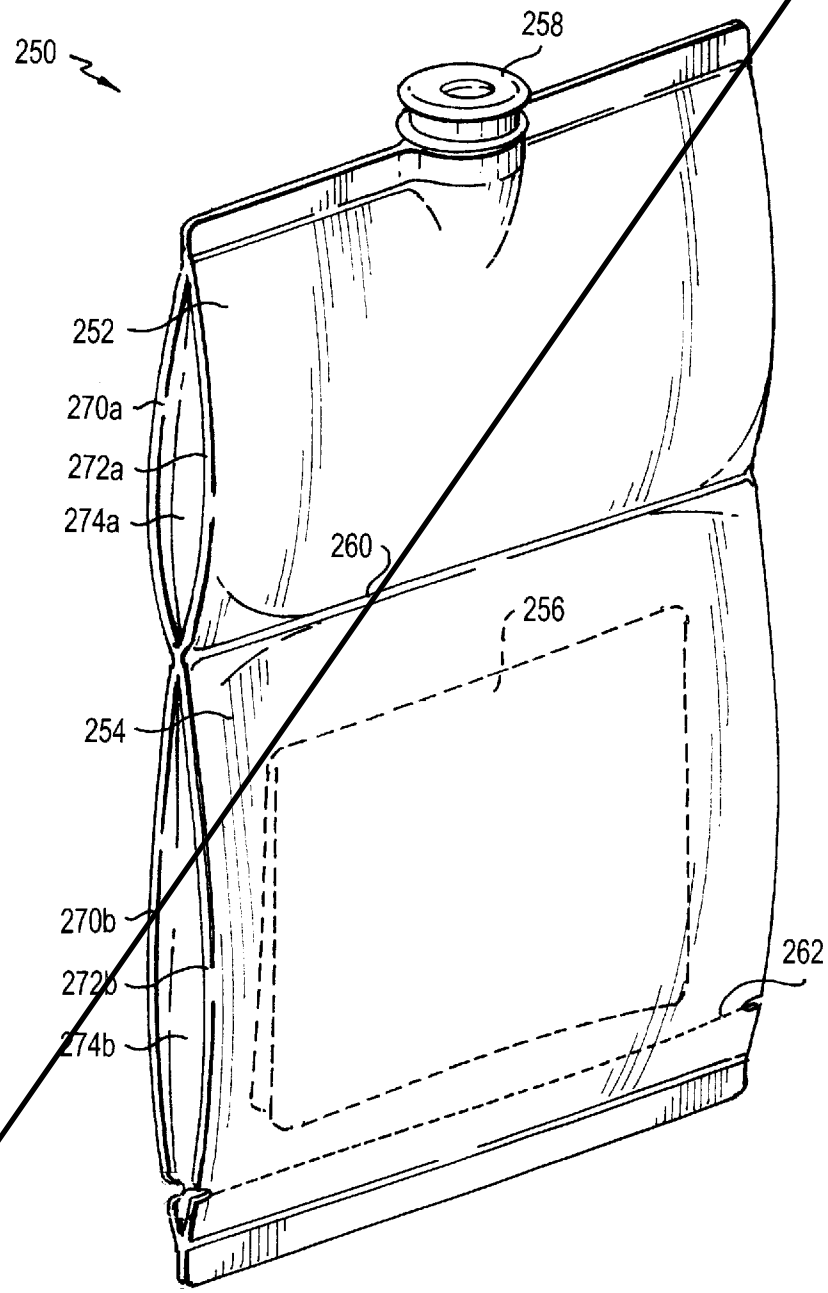



FIG. 6

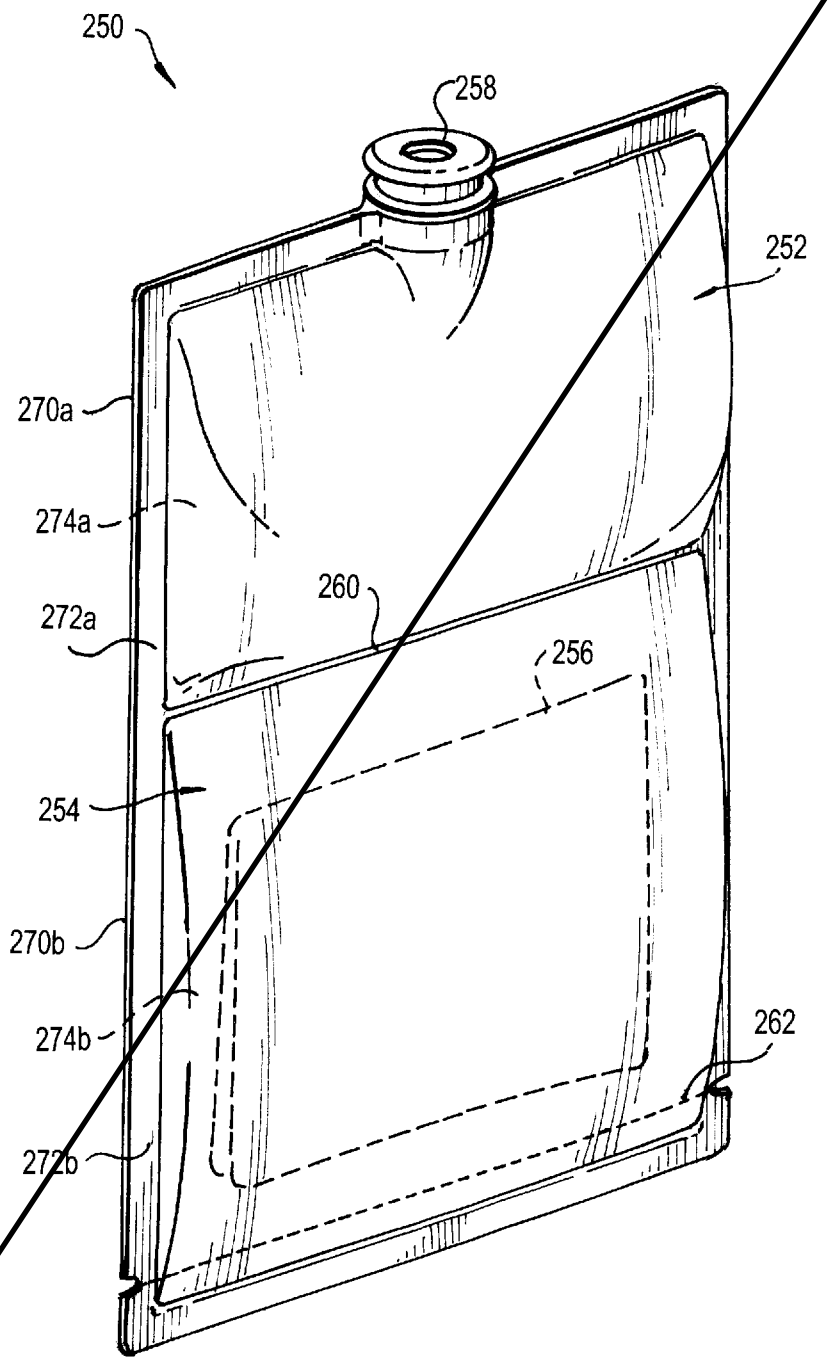



FIG. 7

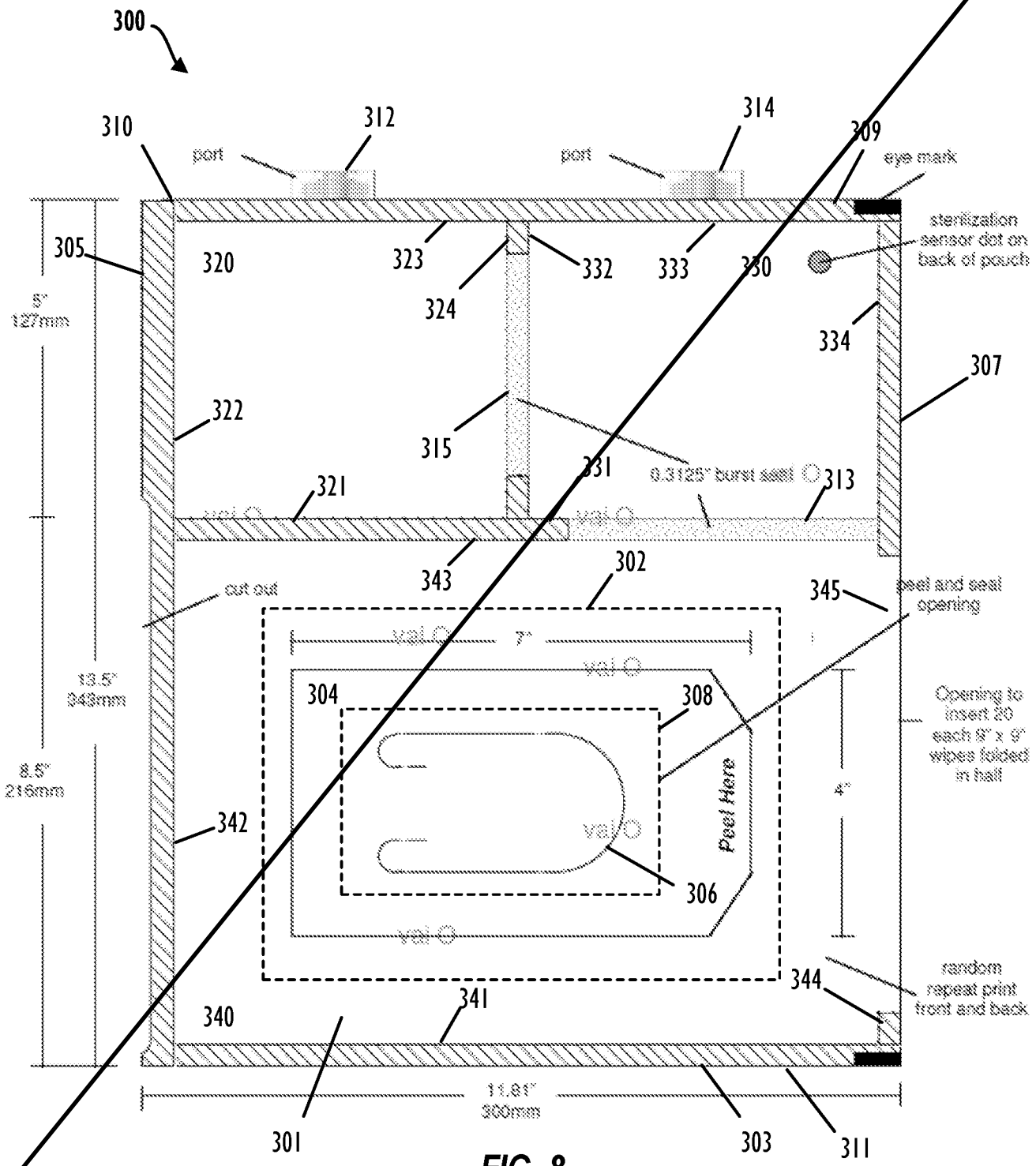
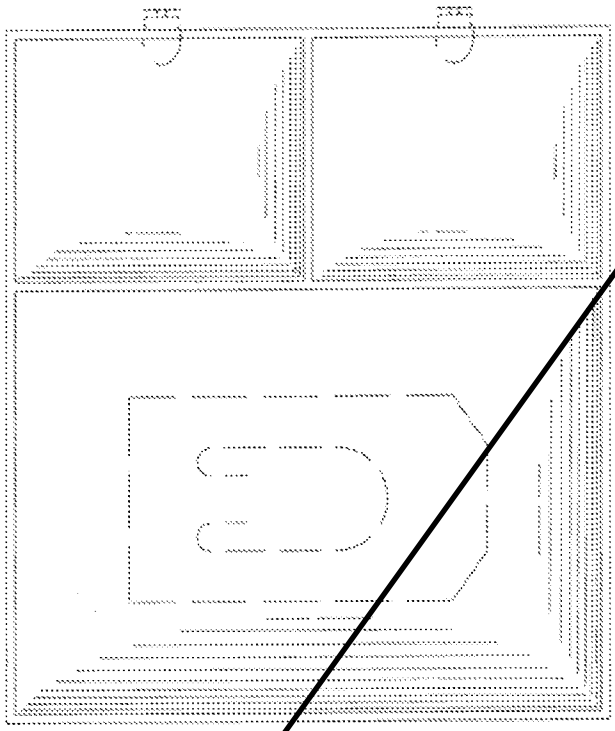

300
310
312
port
314
port
309
eye mark
sterilization sensor dot on back of pouch
305
320
323
332
333
330
324
334
307
322
315
331
0.3125" burst seal
313
321
343
302
345
peel and seal opening
cut out
7"
304
308
Opening to insert 20 each 9" x 9" wipes folded in half
13.5" 343mm
8.5" 216mm
Peel Here
4"
342
306
344
random repeat print front and back
341
340
11.81" 300mm
301
303
311

FIG. 8

FIG. 9



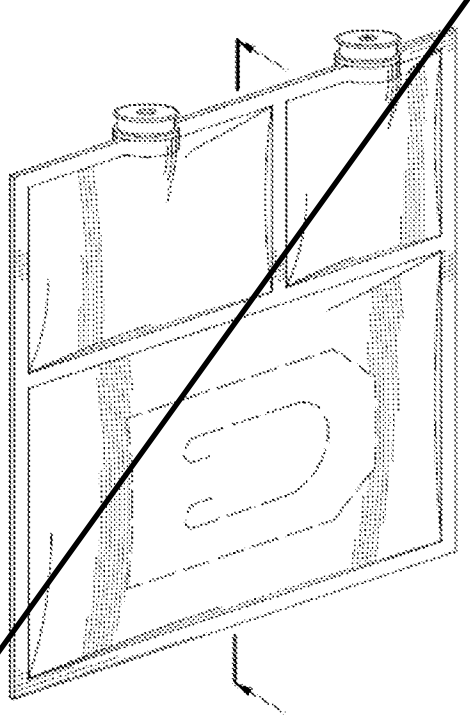


FIG. 10

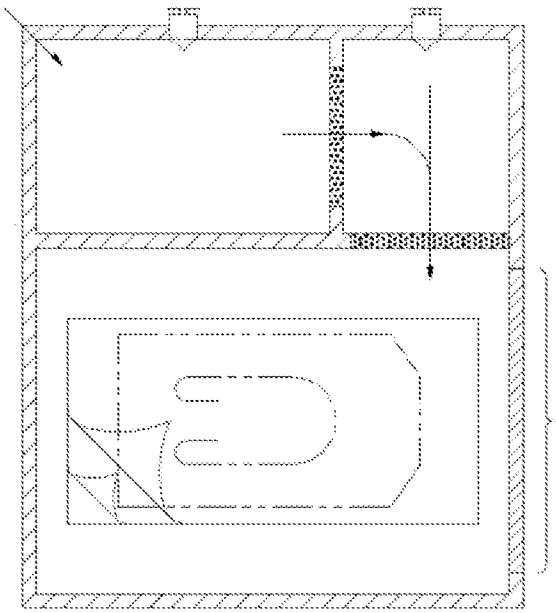


FIG. 11

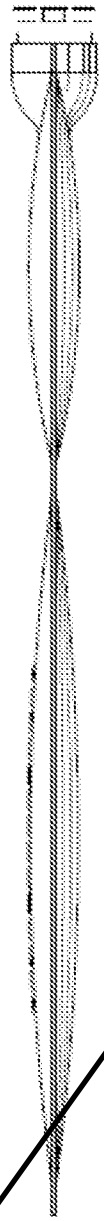


FIG. 12



FIG. 13

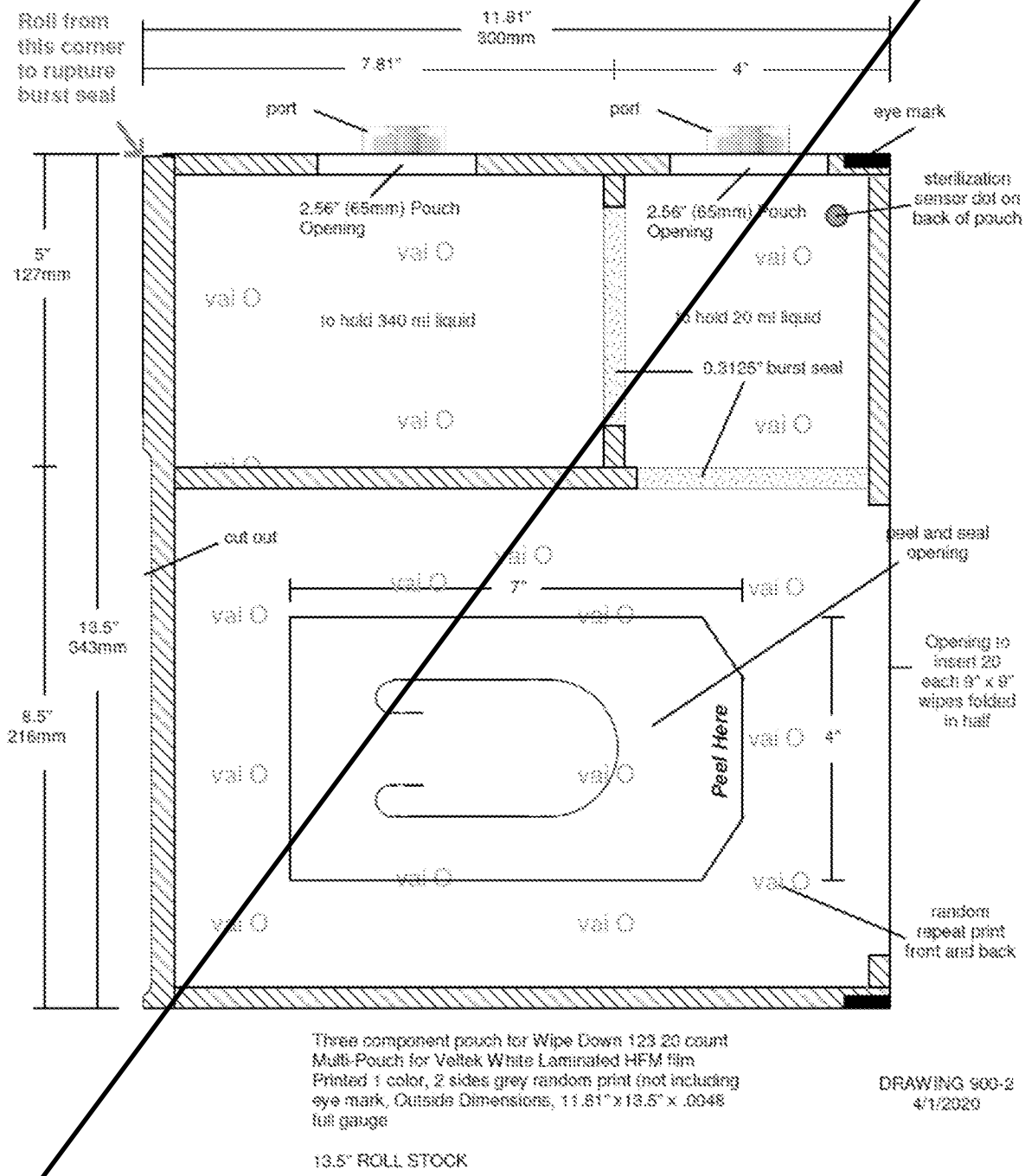

Roll from this corner to rupture burst seal
11.81"
300mm
7.81"
4"
port
port
eye mark
sterilization sensor dot on back of pouch
2.56" (65mm) Pouch Opening
2.56" (65mm) Pouch Opening
5"
127mm
to hold 340 ml liquid
to hold 20 ml liquid
0.3125" burst seal
cut out
seal and seal opening
7"
13.5"
343mm
6.5"
216mm
Peel Here
4"
Opening to insert 20 each 9" x 9" wipes folded in half
random repeat print front and back
Three component pouch for Wipe Down 123 20 count
Multi-Pouch for Vellek White Laminated HFM film
Printed 1 color, 2 sides grey random print (not including eye mark, Outside Dimensions, 11.81" x 13.5" x .0048 full gauge
13.5" ROLL STOCK
DRAWING 900-2
4/1/2020

FIG. 14

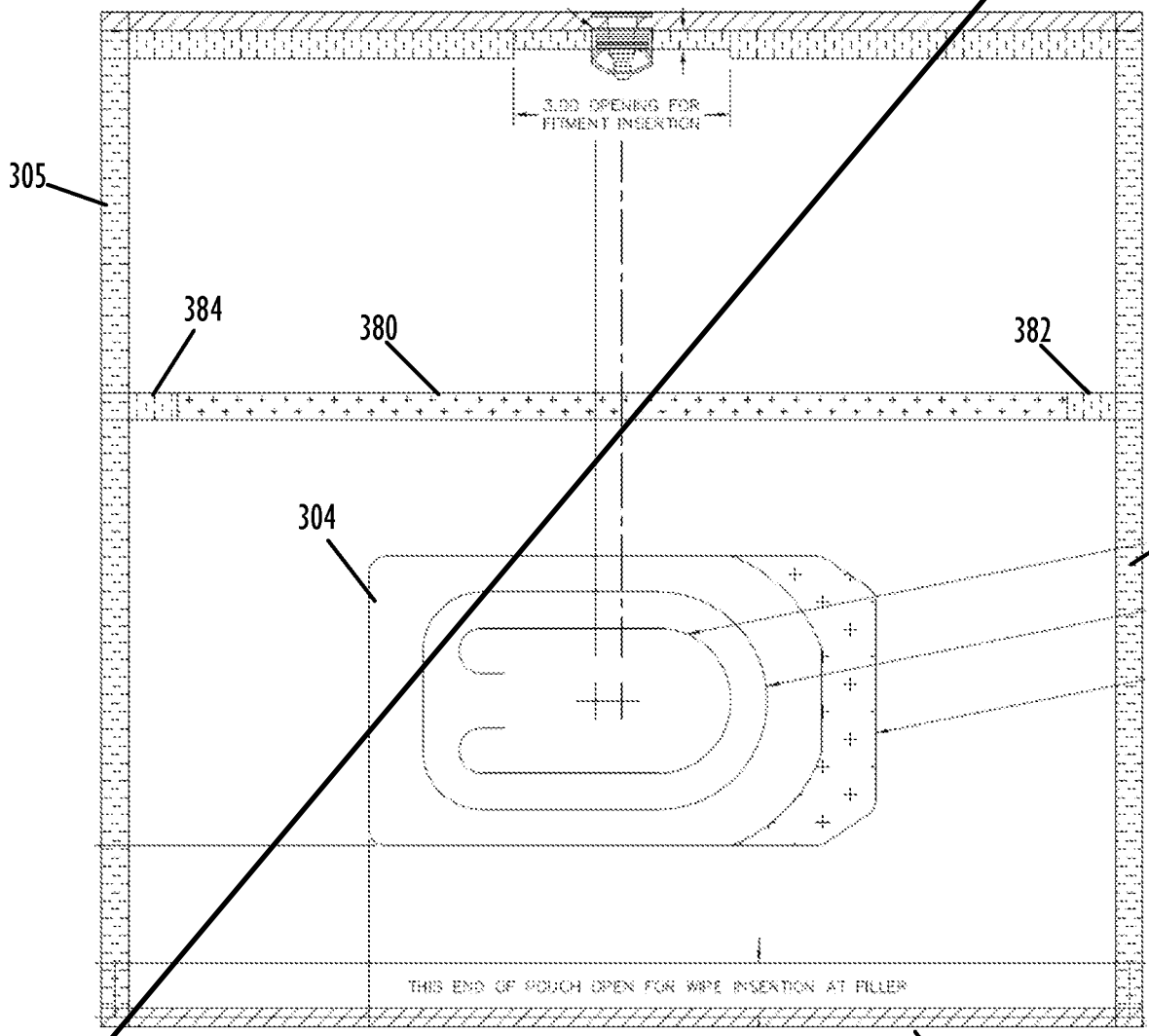

3.00 OPENING FOR
FITMENT INSERTION
305
384
380
382
307
304
THIS END OF POUCH OPEN FOR WIPE INSERTION AT FILLER
311

FIG. 15

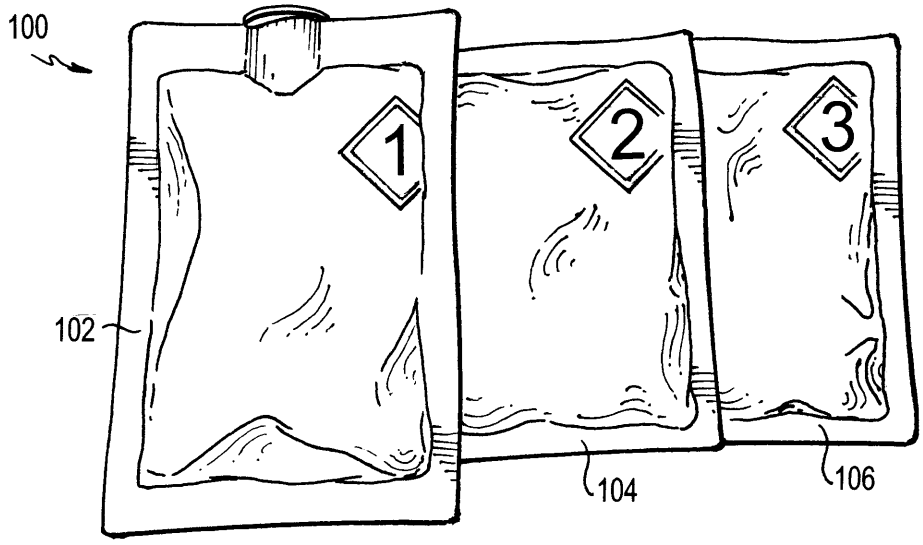



FIG. 1

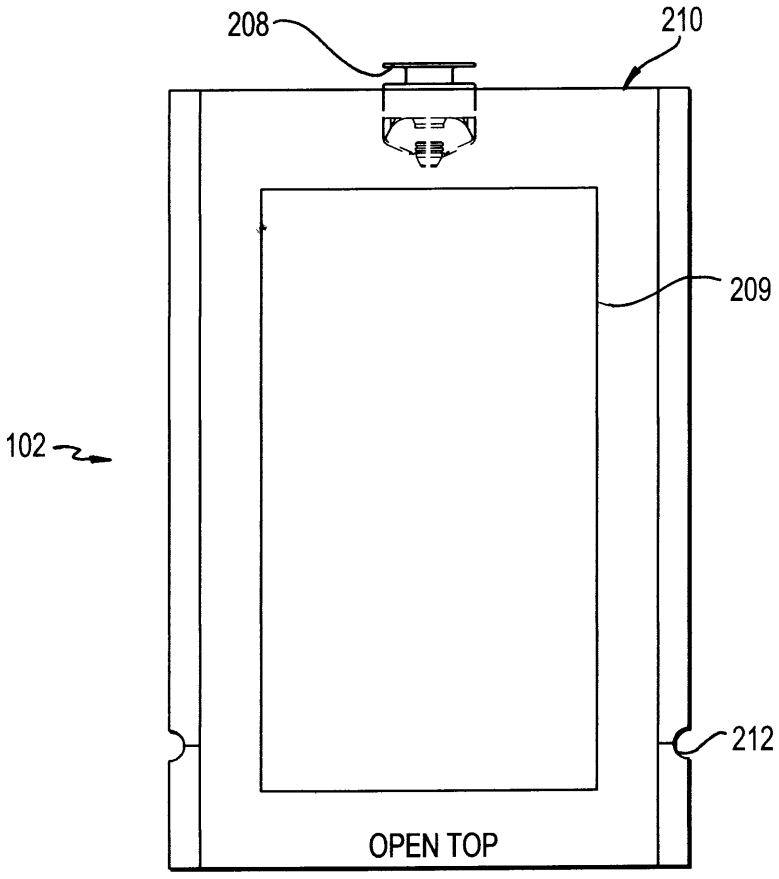



FIG. 2

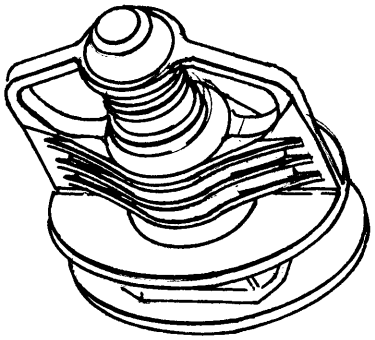


FIG. 3A

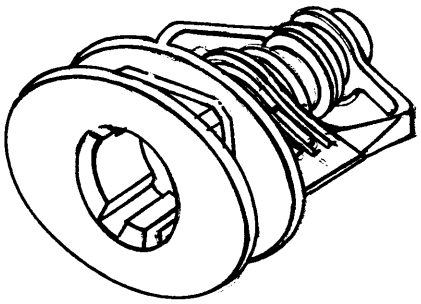


FIG. 3B

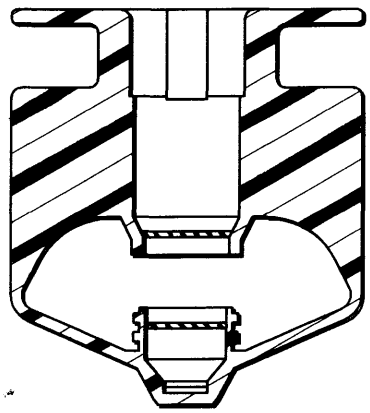


FIG. 3C

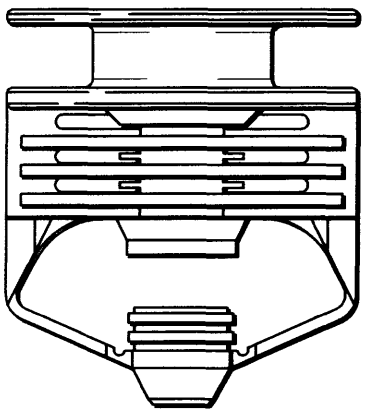


FIG. 3D

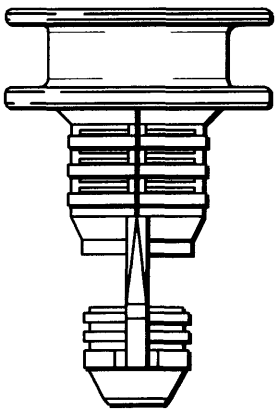


FIG. 3E

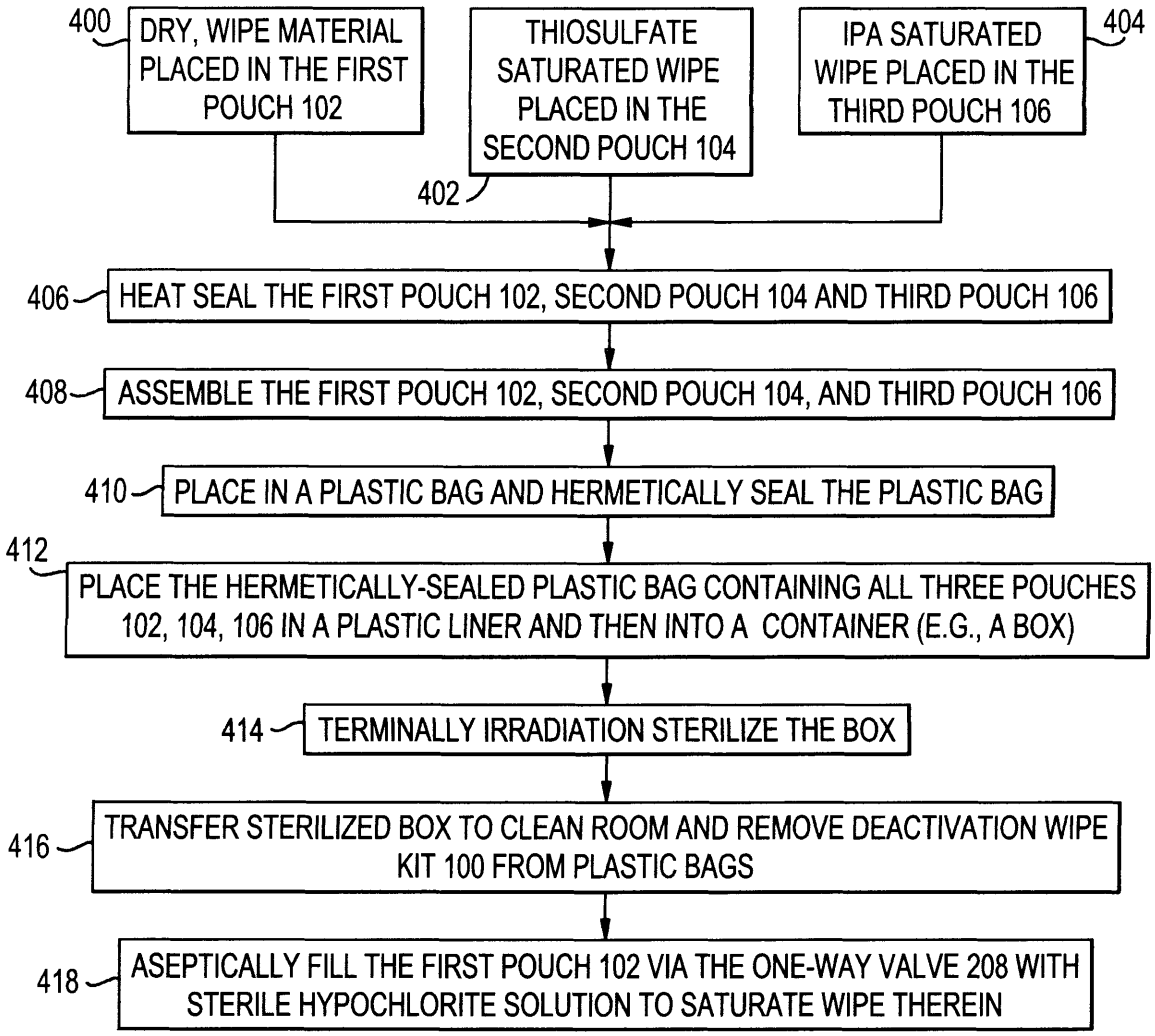

400
DRY, WIPE MATERIAL PLACED IN THE FIRST POUCH 102
THIOSULFATE SATURATED WIPE PLACED IN THE SECOND POUCH 104
402
IPA SATURATED WIPE PLACED IN THE THIRD POUCH 106
404
406
HEAT SEAL THE FIRST POUCH 102, SECOND POUCH 104 AND THIRD POUCH 106
408
ASSEMBLE THE FIRST POUCH 102, SECOND POUCH 104, AND THIRD POUCH 106
410
PLACE IN A PLASTIC BAG AND HERMETICALLY SEAL THE PLASTIC BAG
412
PLACE THE HERMETICALLY-SEALED PLASTIC BAG CONTAINING ALL THREE POUCHES 102, 104, 106 IN A PLASTIC LINER AND THEN INTO A CONTAINER (E.G., A BOX)
414
TERMINALLY IRRADIATION STERILIZE THE BOX
416
TRANSFER STERILIZED BOX TO CLEAN ROOM AND REMOVE DEACTIVATION WIPE KIT 100 FROM PLASTIC BAGS
418
ASEPTICALLY FILL THE FIRST POUCH 102 VIA THE ONE-WAY VALVE 208 WITH STERILE HYPOCHLORITE SOLUTION TO SATURATE WIPE THEREIN

FIG. 4

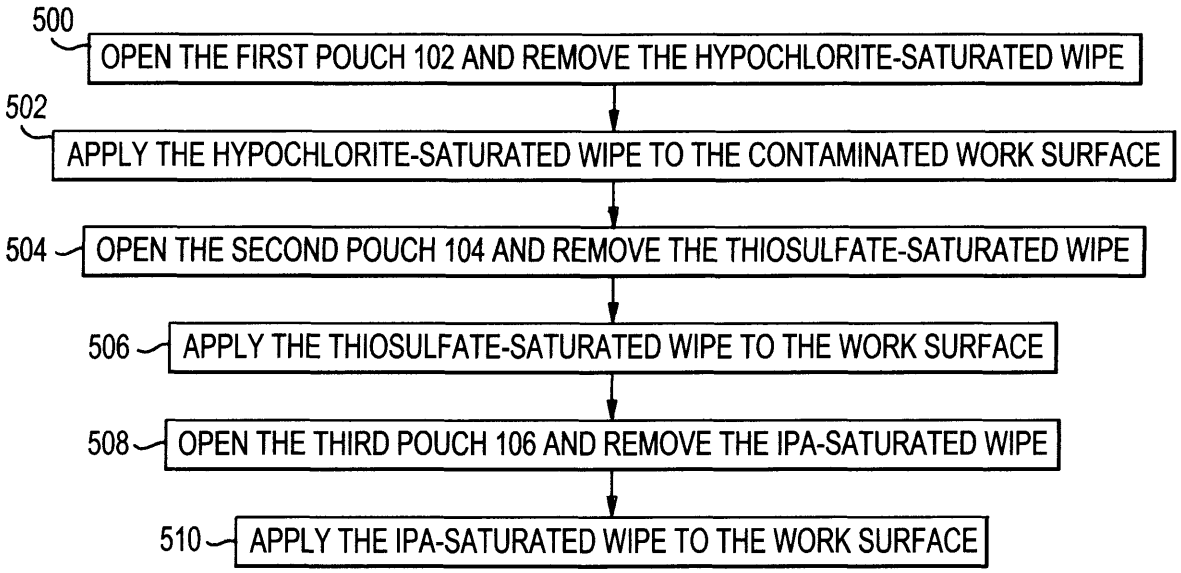

500
OPEN THE FIRST POUCH 102 AND REMOVE THE HYPOCHLORITE-SATURATED WIPE
502
APPLY THE HYPOCHLORITE-SATURATED WIPE TO THE CONTAMINATED WORK SURFACE
504
OPEN THE SECOND POUCH 104 AND REMOVE THE THIOSULFATE-SATURATED WIPE
506
APPLY THE THIOSULFATE-SATURATED WIPE TO THE WORK SURFACE
508
OPEN THE THIRD POUCH 106 AND REMOVE THE IPA-SATURATED WIPE
510
APPLY THE IPA-SATURATED WIPE TO THE WORK SURFACE

FIG. 5

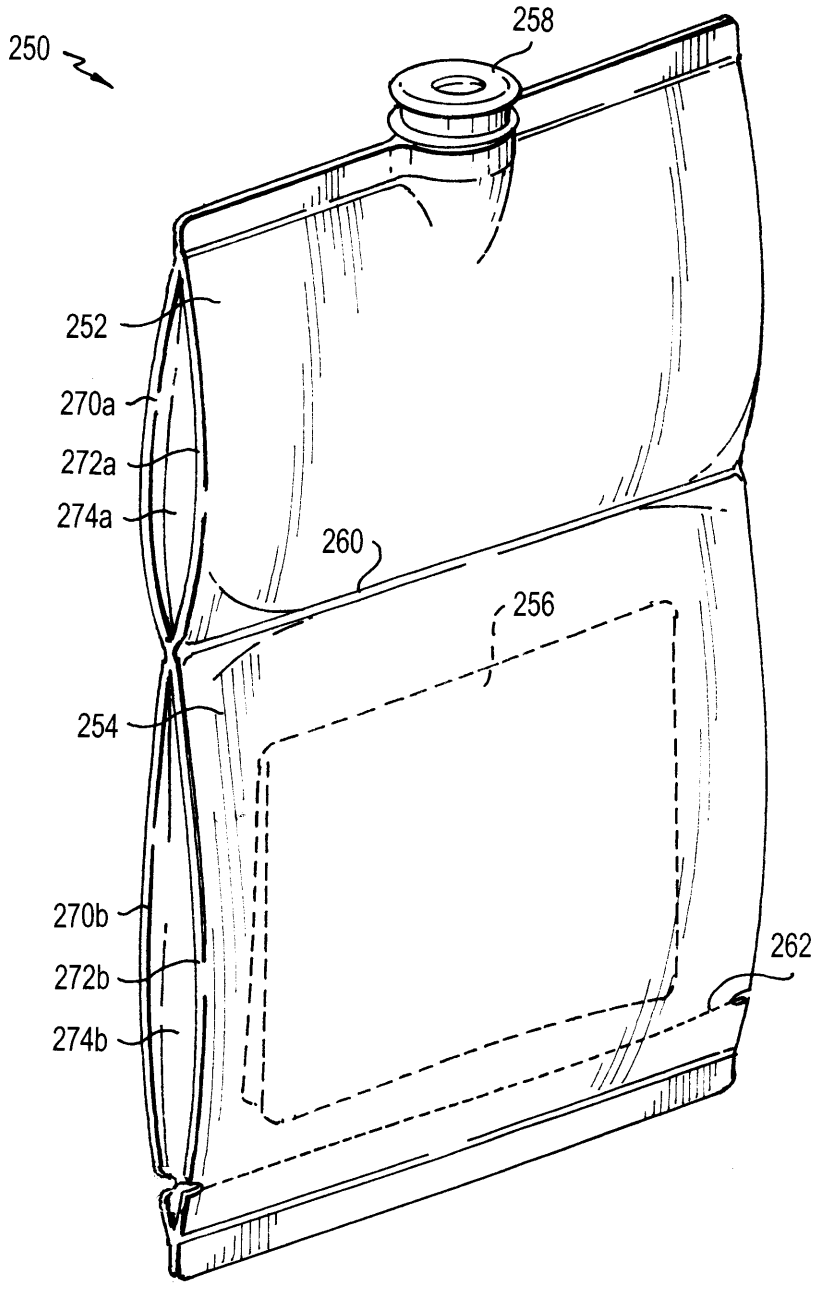



FIG. 6

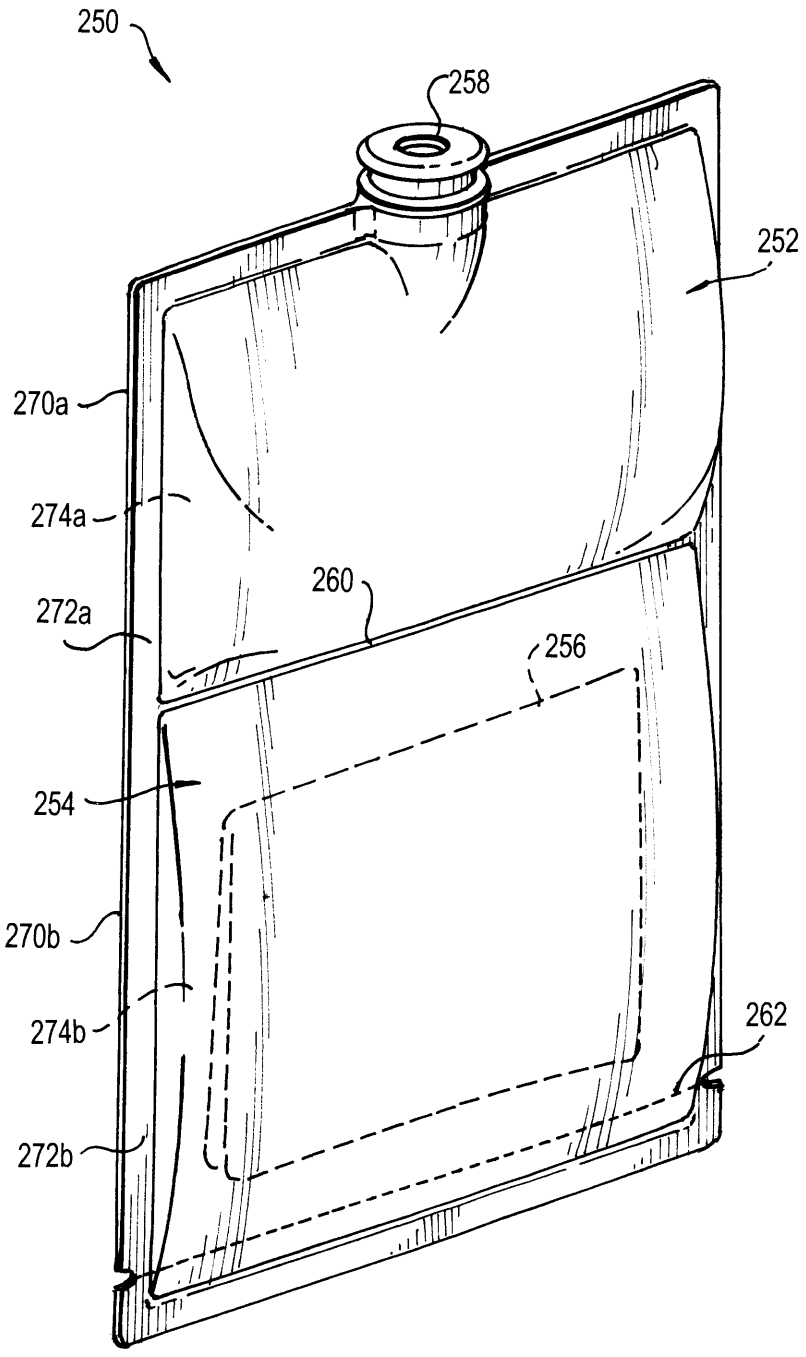



FIG. 7

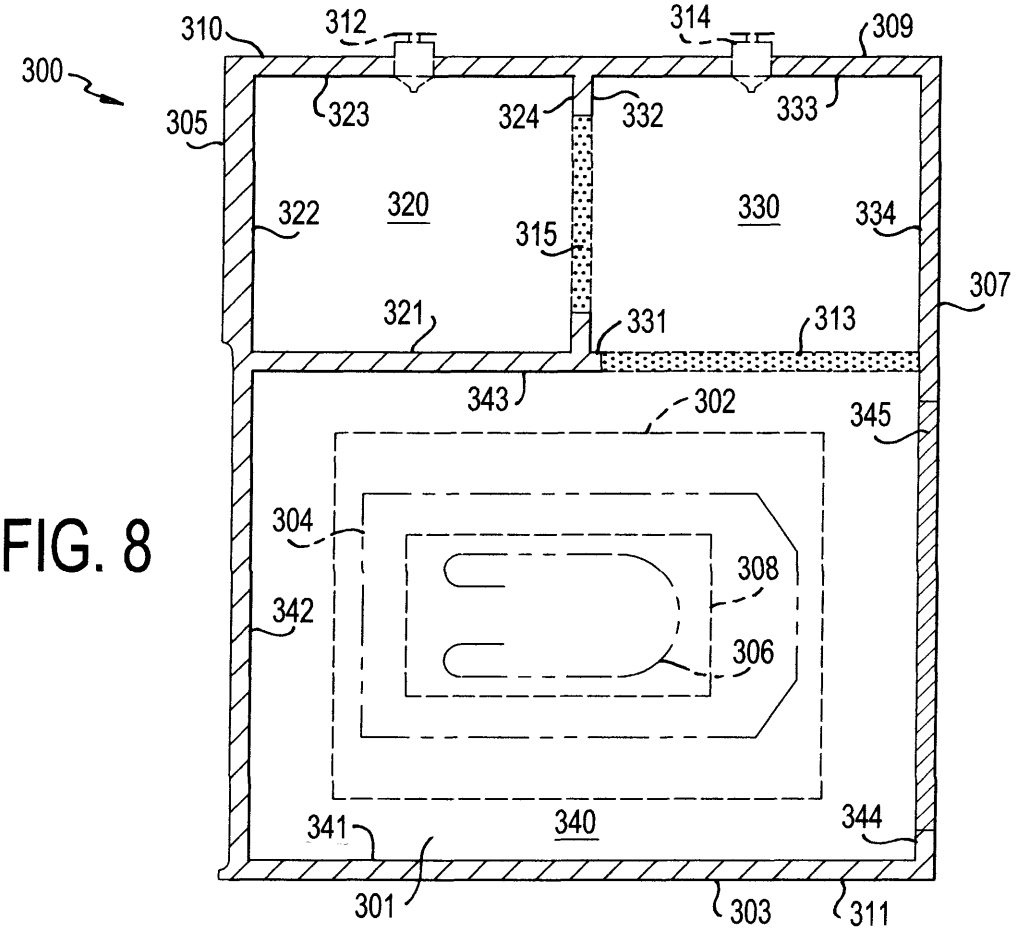

300
310
312
314
309
305
323
324
332
333
322
320
330
334
315
307
321
331
313
343
302
345
304
308
342
306
340
344
341
301
303
311

FIG. 8

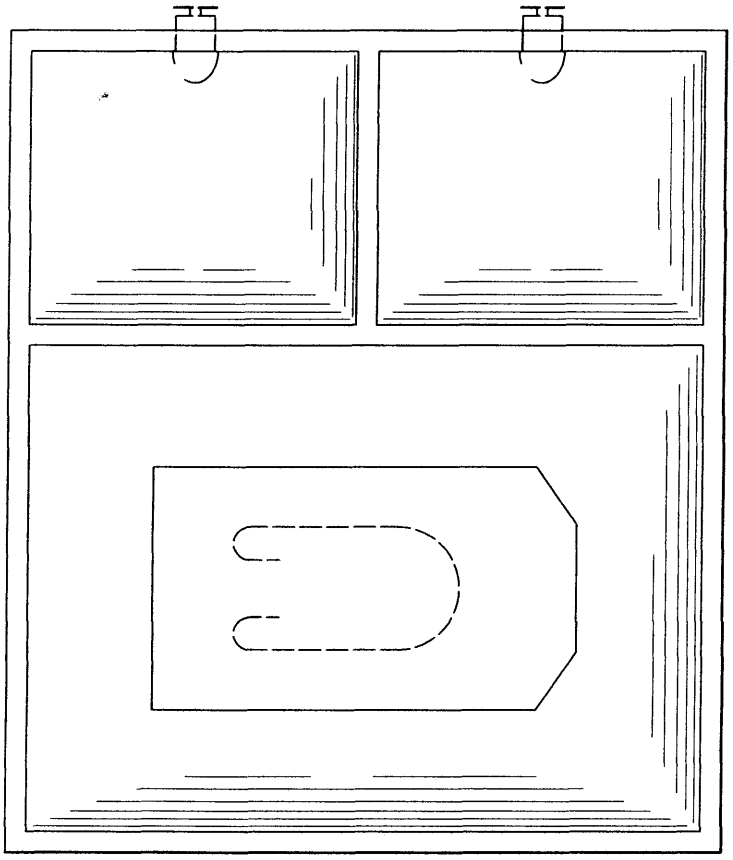
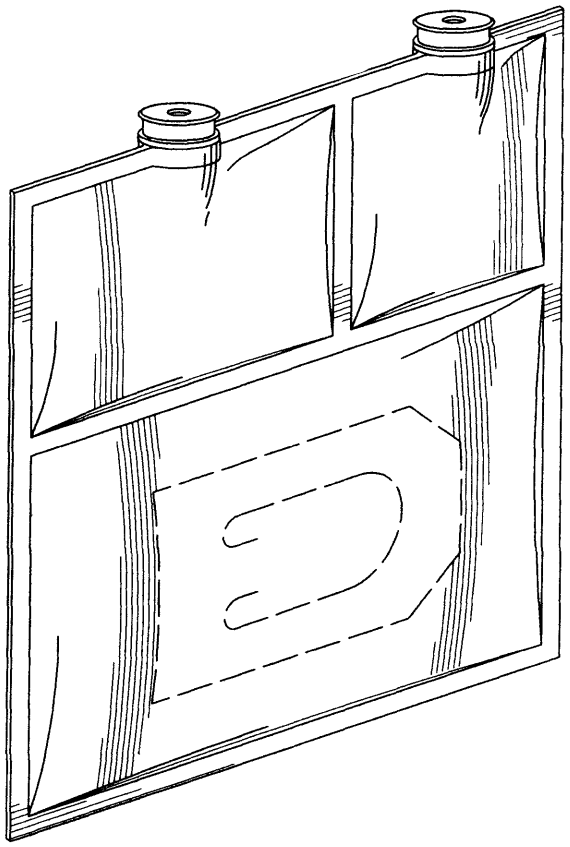


FIG. 9

FIG. 10



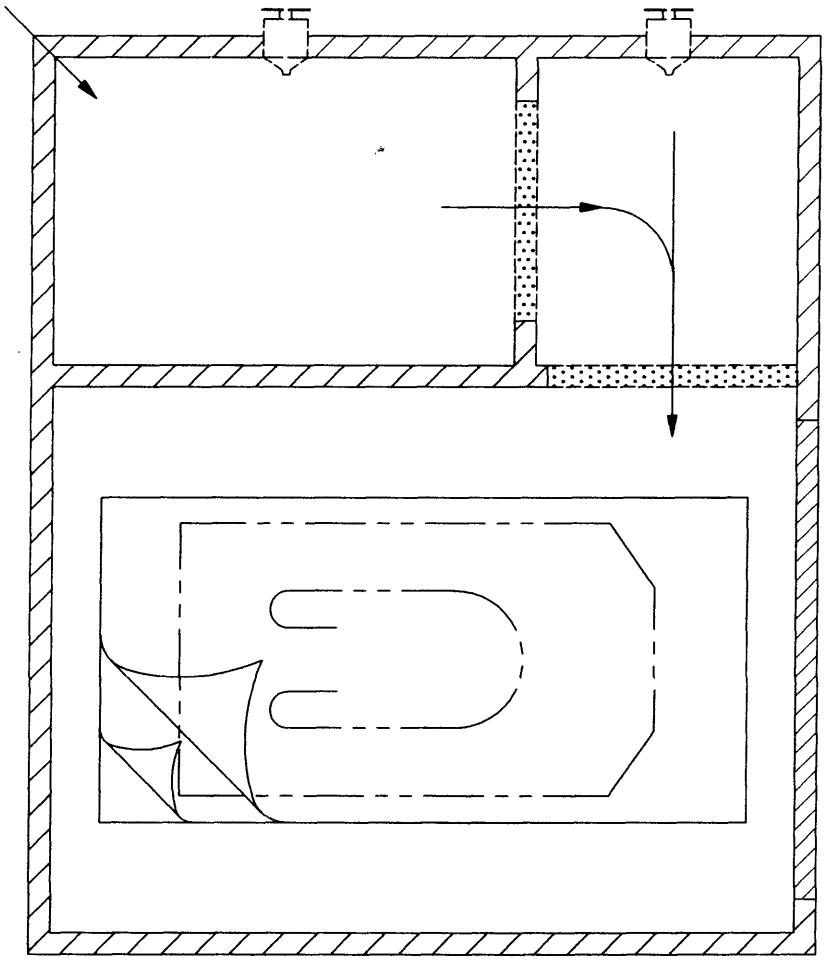


FIG. 11

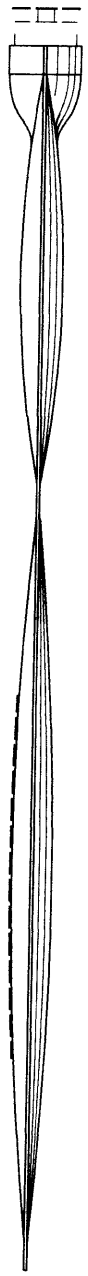


FIG. 12



FIG. 13

FIG. 14

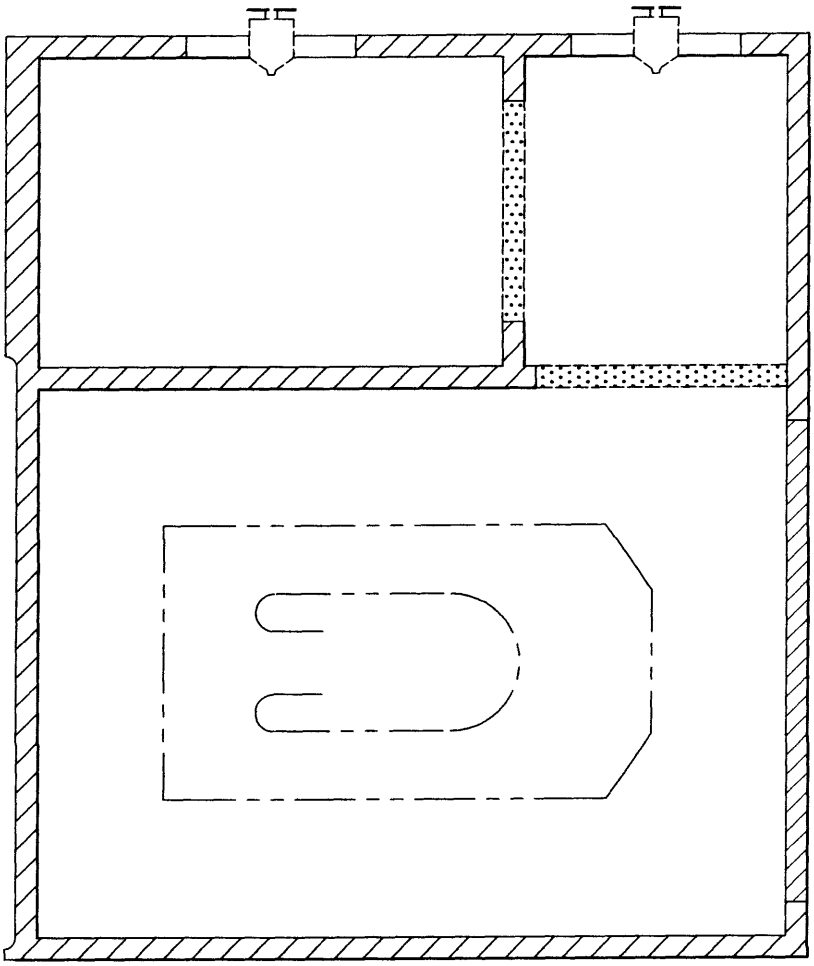


FIG. 15

