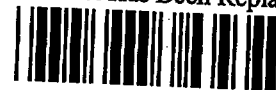


ABSTRACT OF THE DISCLOSURE

This Sheet Has Been Replaced



A printing ink composition comprising: a vegetable oil; and a rosin-modified phenol resin having a weight average molecular weight of at least 30,000, the rosin-modified phenol resin being dissolved in the vegetable oil, wherein the printing ink composition has a content of a volatile organic solvent of not more than 3% by weight.