

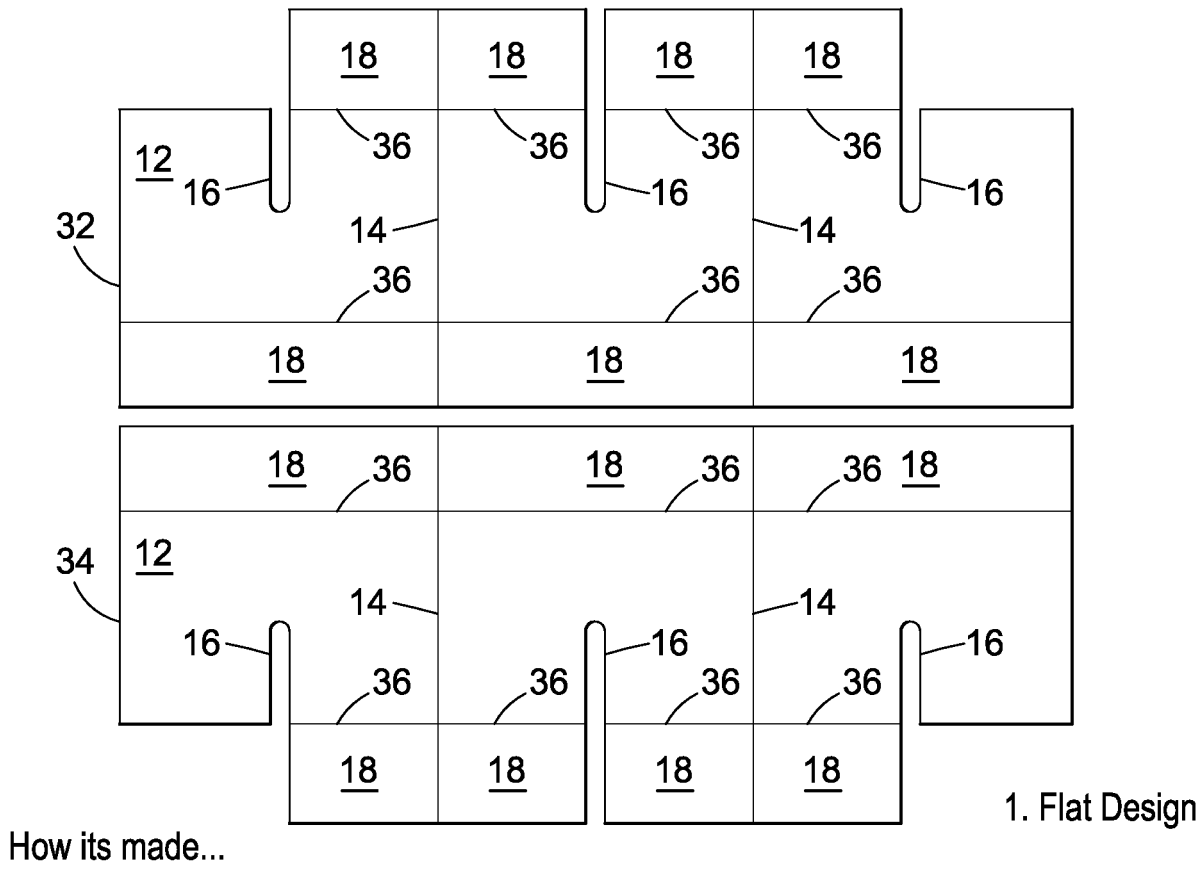


Fig. 1

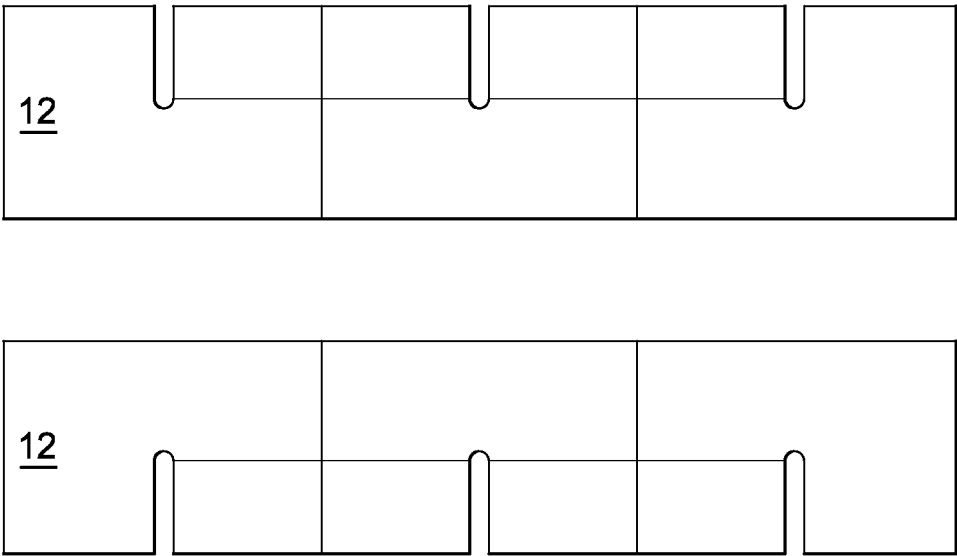


Fig. 2

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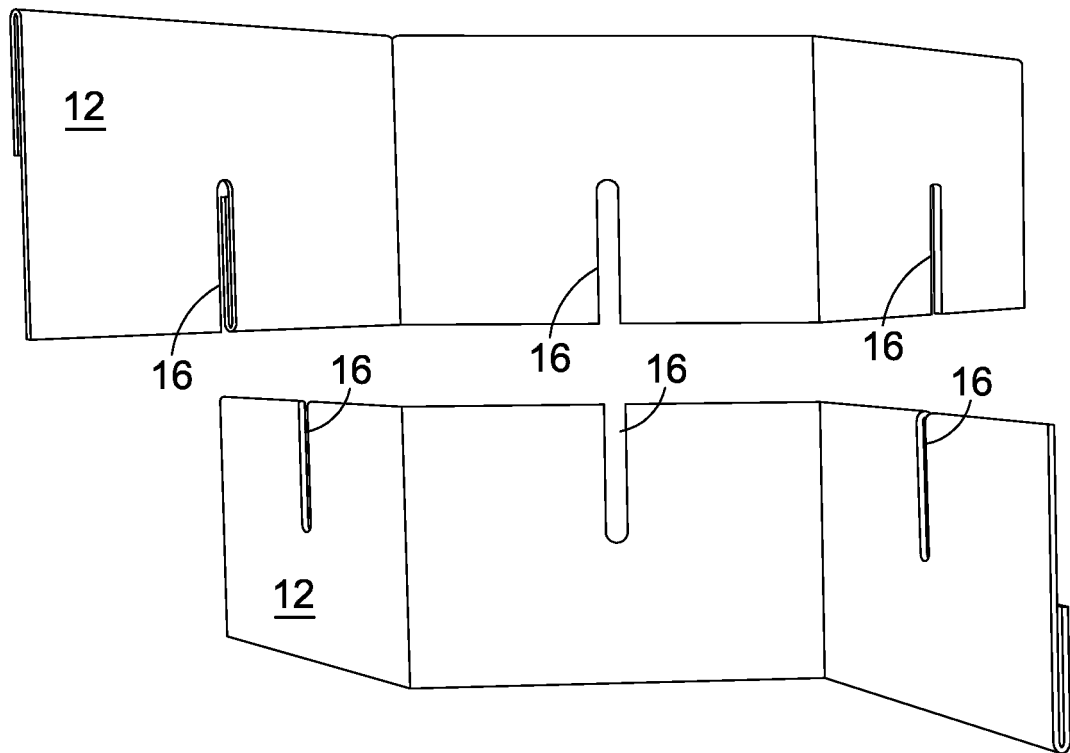


Fig. 3

3. Bend in opposite directions

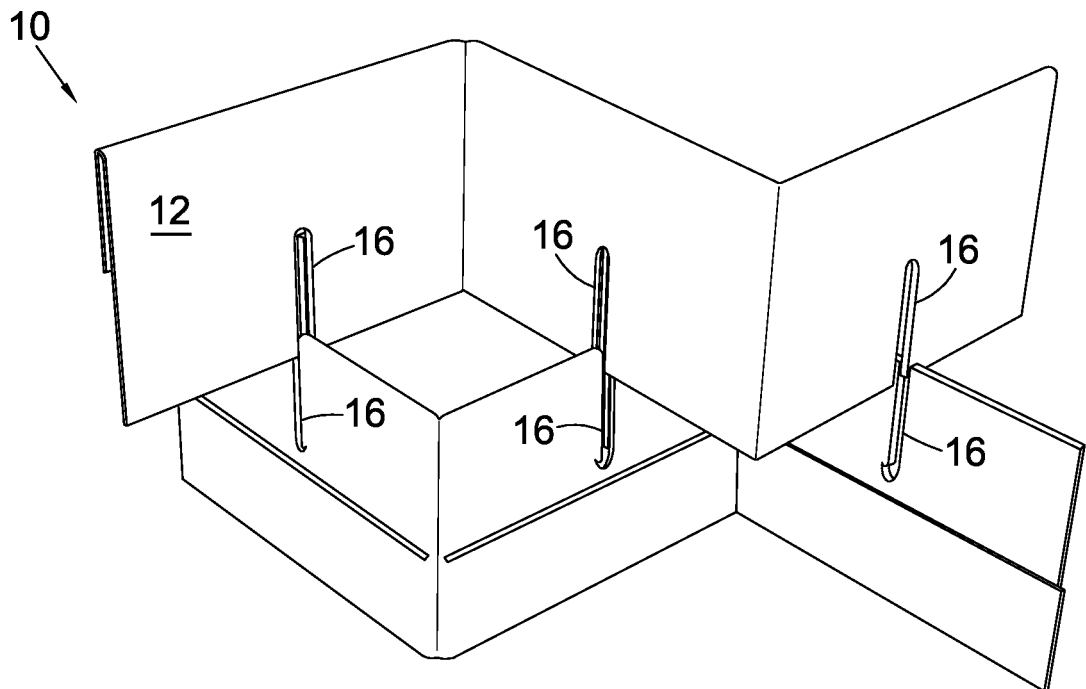


Fig. 4

4. Slot together

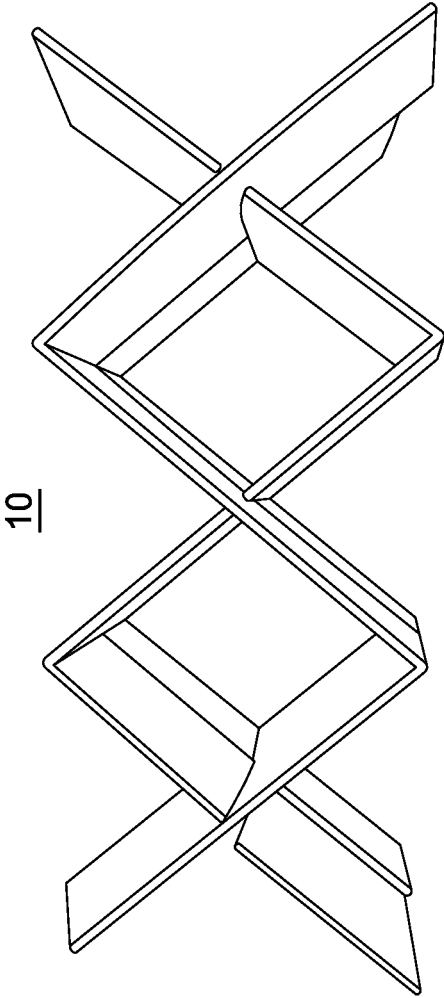


Fig. 5

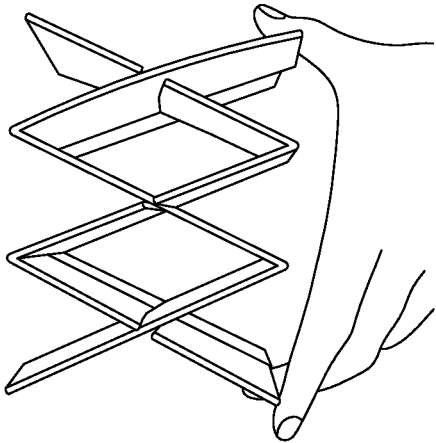


Fig. 6

How it looks...

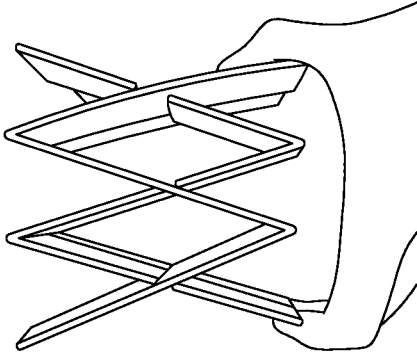


Fig. 7

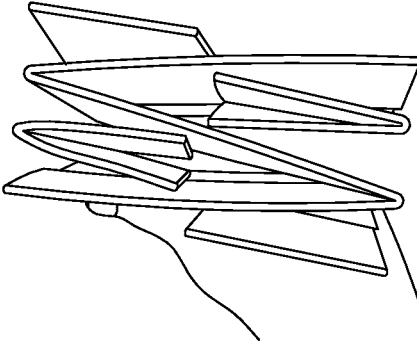


Fig. 8

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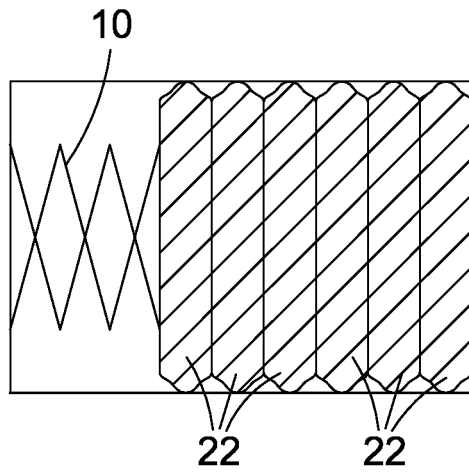


Fig. 9

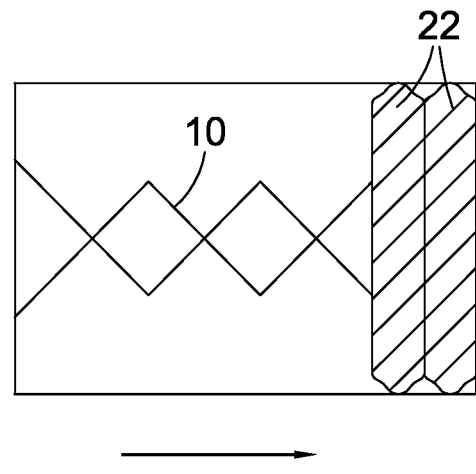


Fig. 10

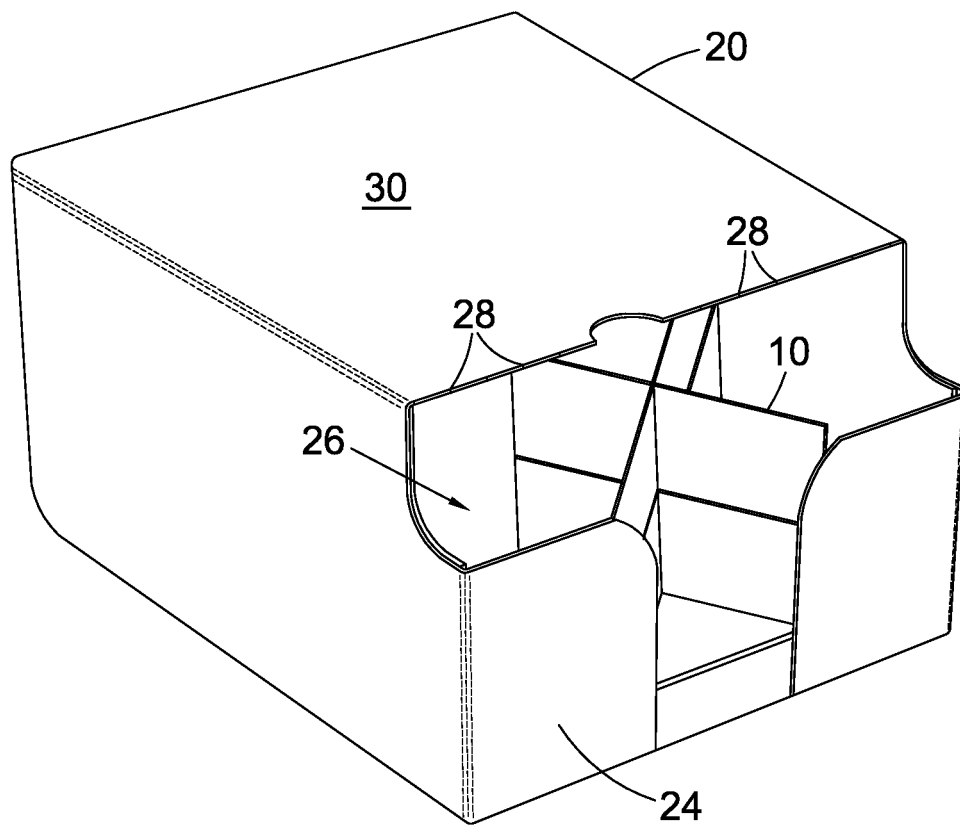


Fig. 11

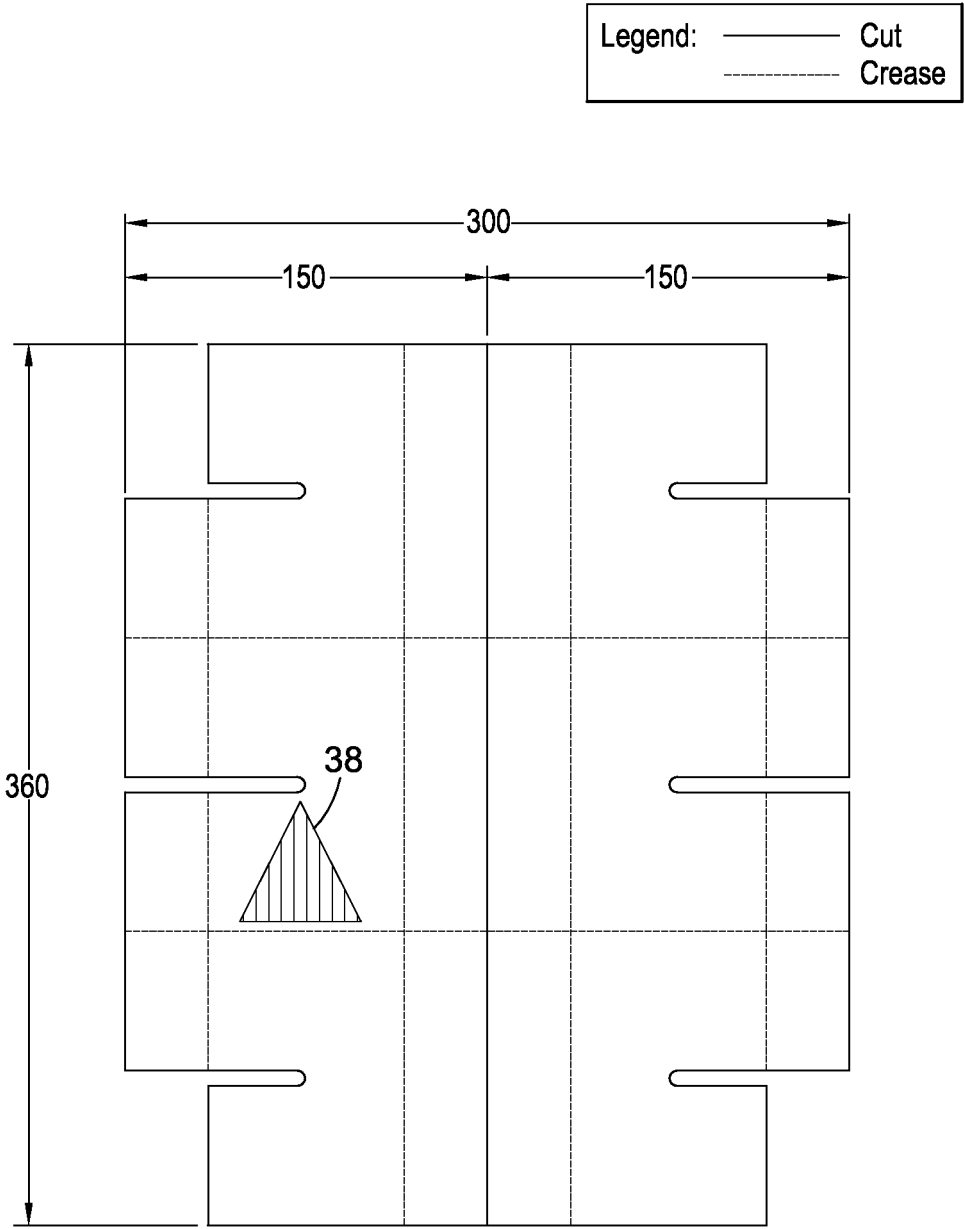


Fig. 12

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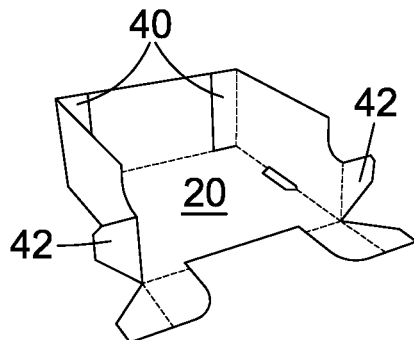


Fig. 13

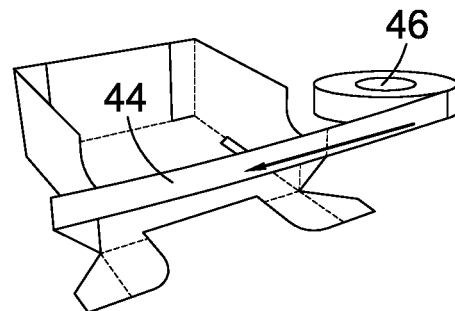


Fig. 14

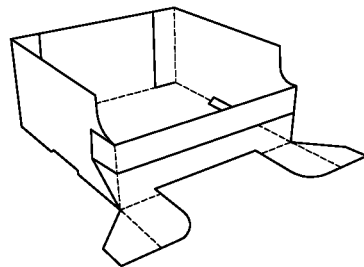


Fig. 15

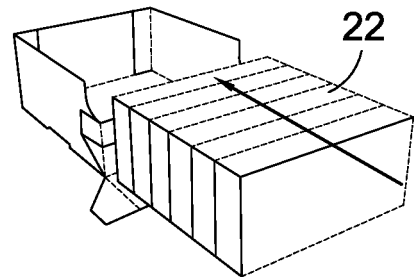


Fig. 16

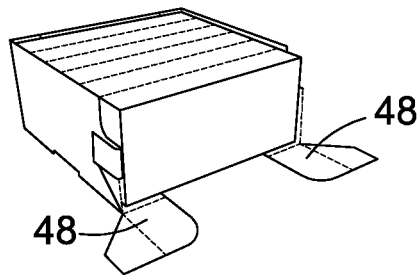


Fig. 17

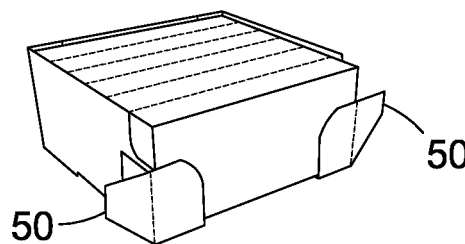


Fig. 18

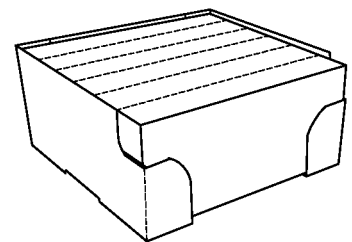


Fig. 19

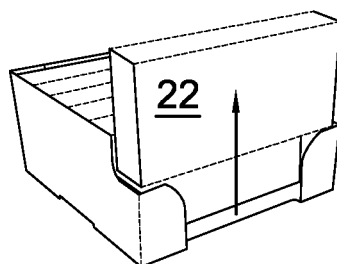


Fig. 20

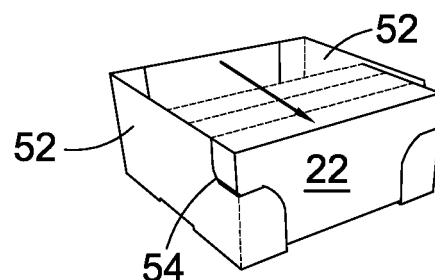


Fig. 21

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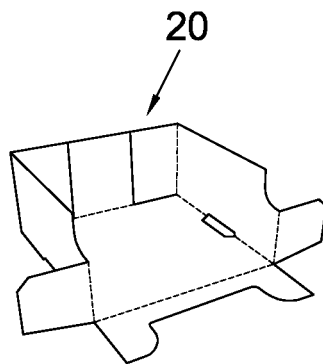


Fig. 22

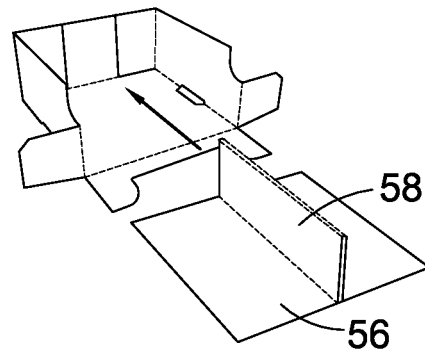


Fig. 23

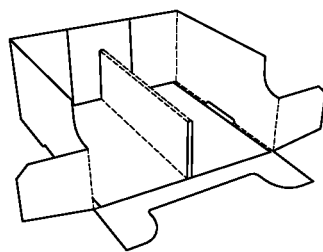


Fig. 24

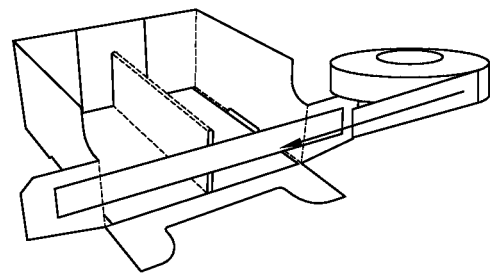


Fig. 25

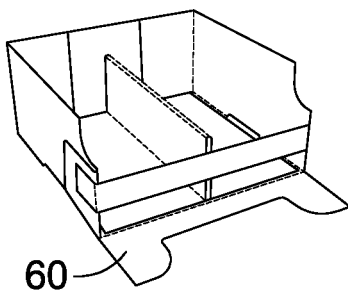


Fig. 26

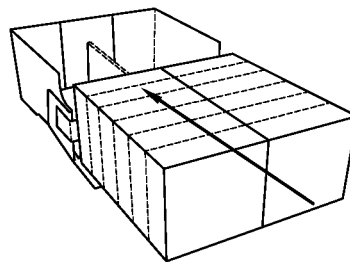


Fig. 27

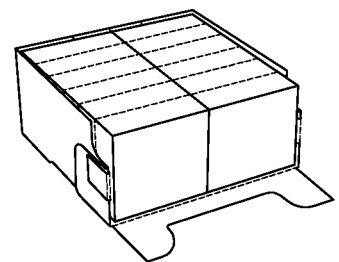


Fig. 28

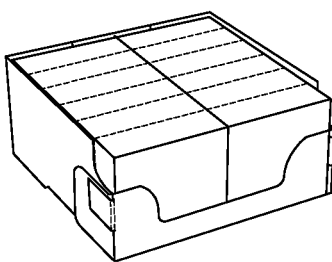


Fig. 29

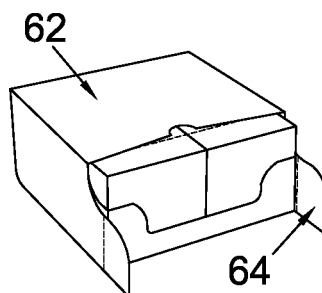


Fig. 30

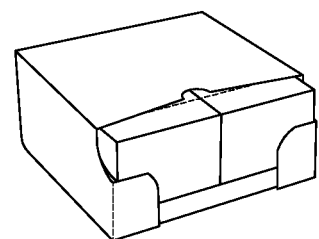


Fig. 31

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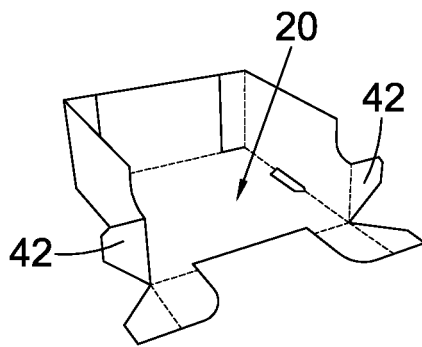


Fig. 32

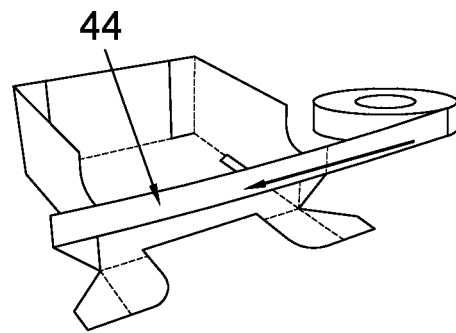


Fig. 33

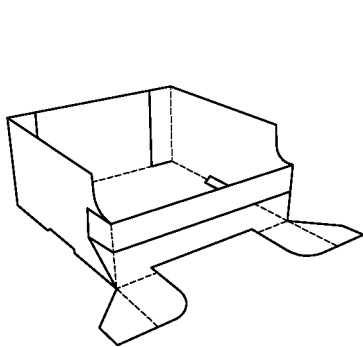


Fig. 34

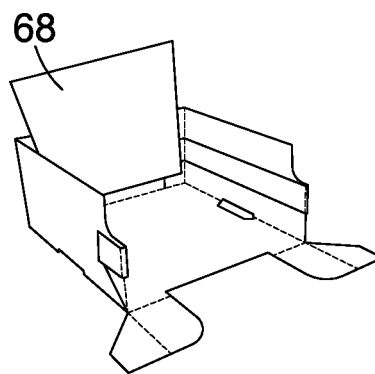


Fig. 35

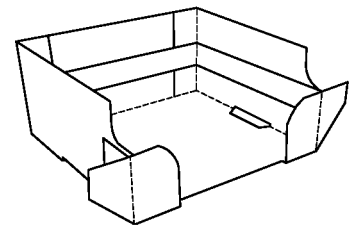


Fig. 36

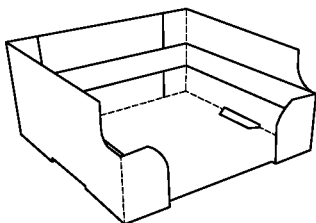


Fig. 37

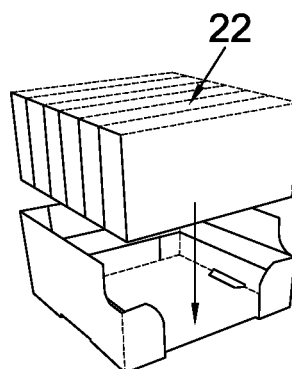


Fig. 38

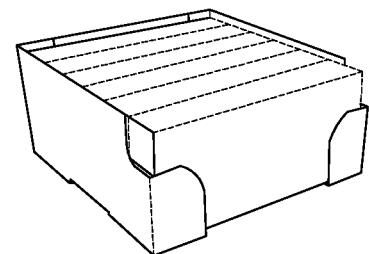
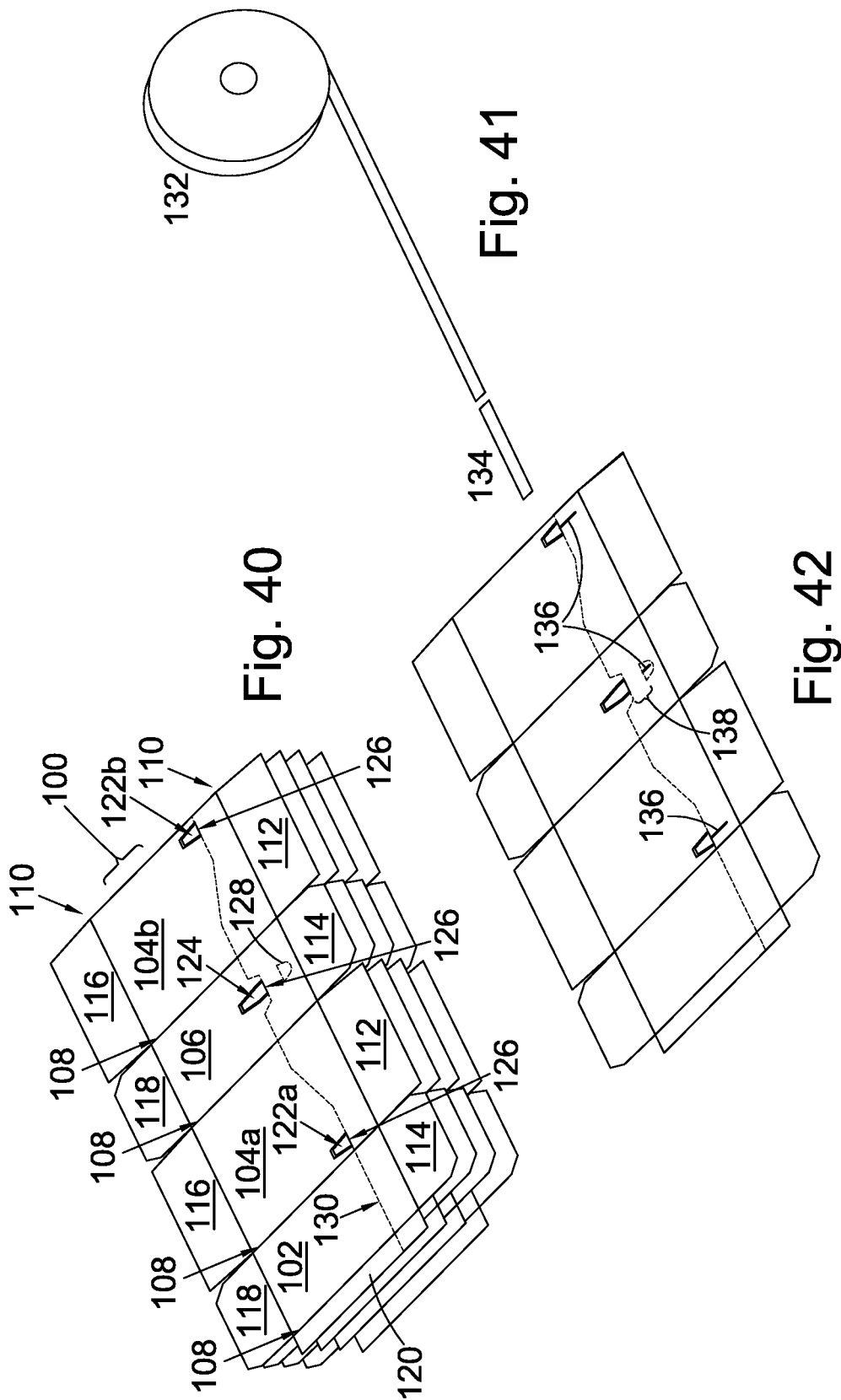
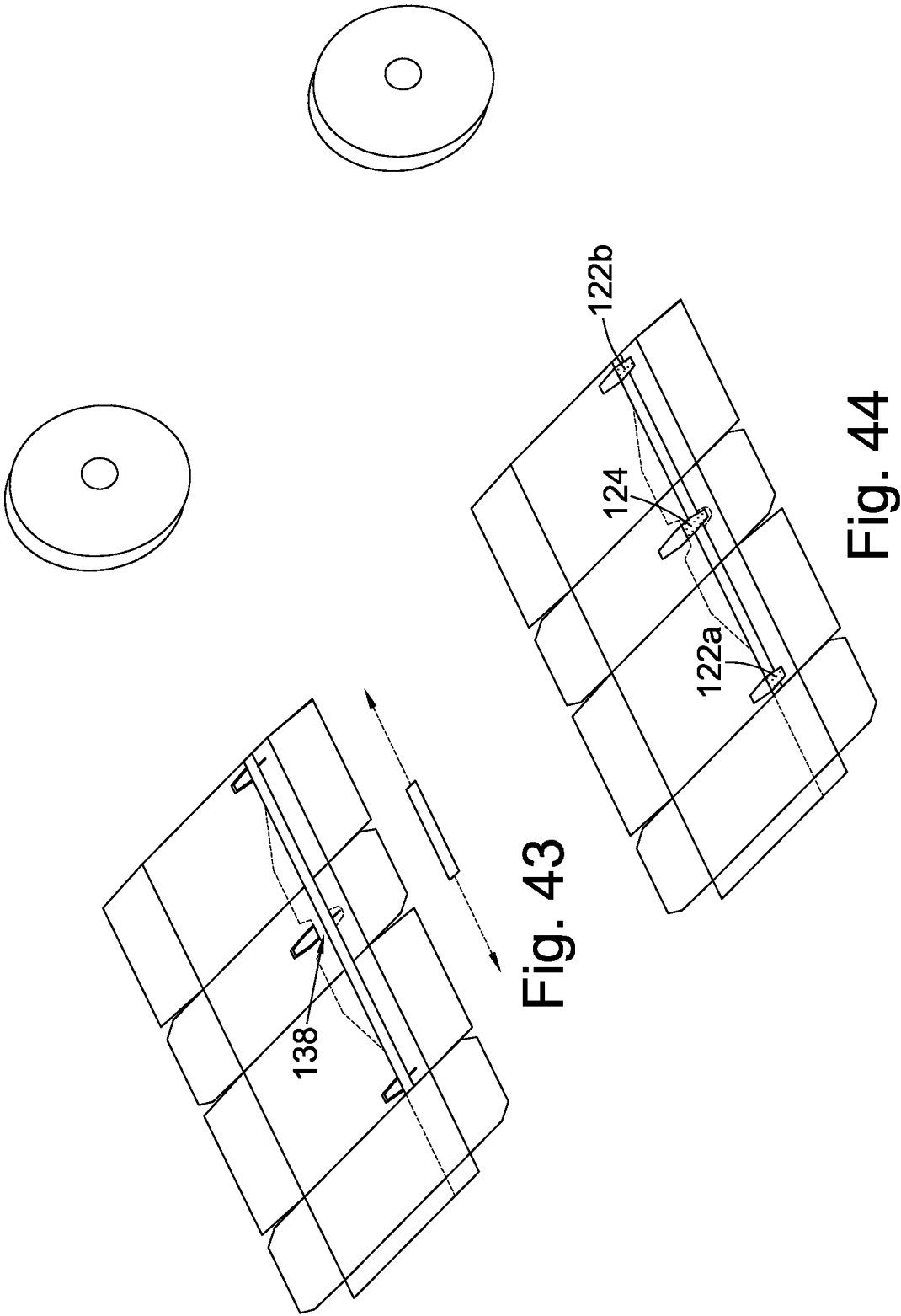


Fig. 39





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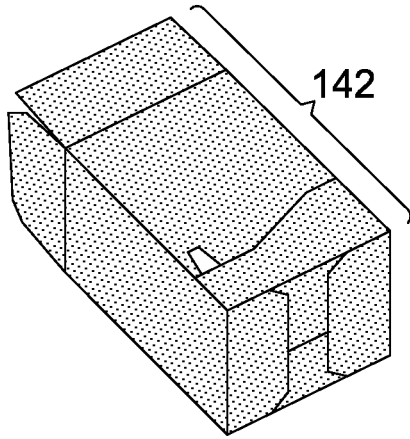


Fig. 45

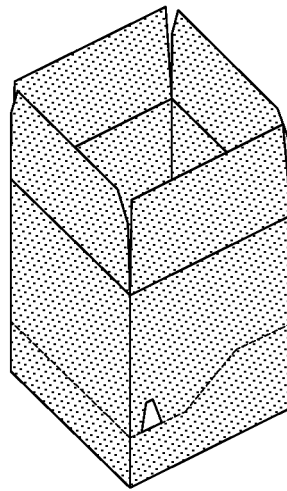


Fig. 46

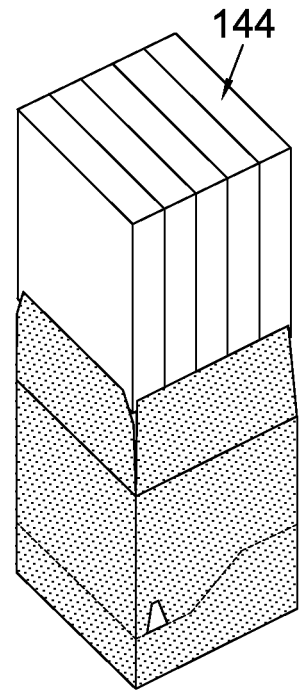


Fig. 47

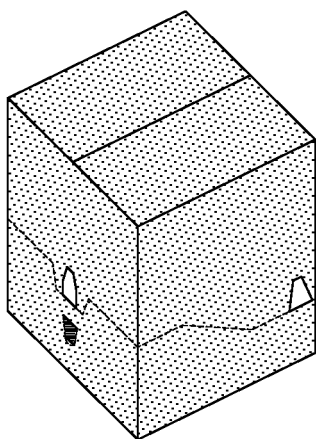


Fig. 48

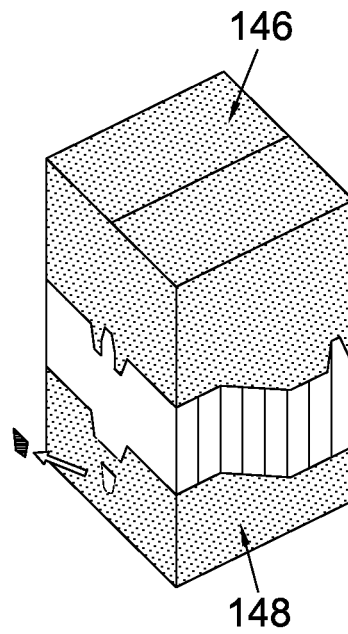


Fig. 49

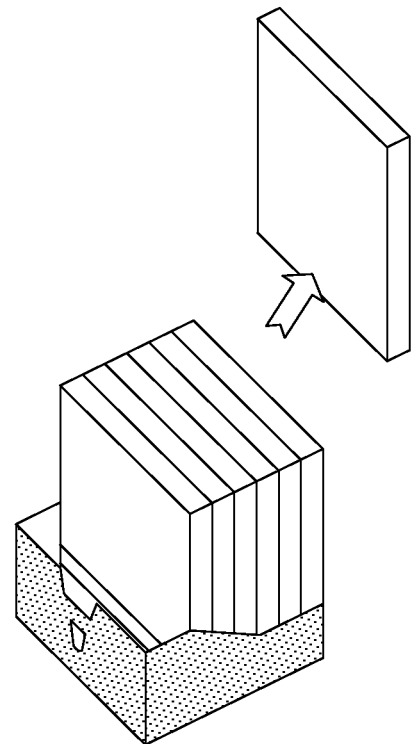


Fig. 50

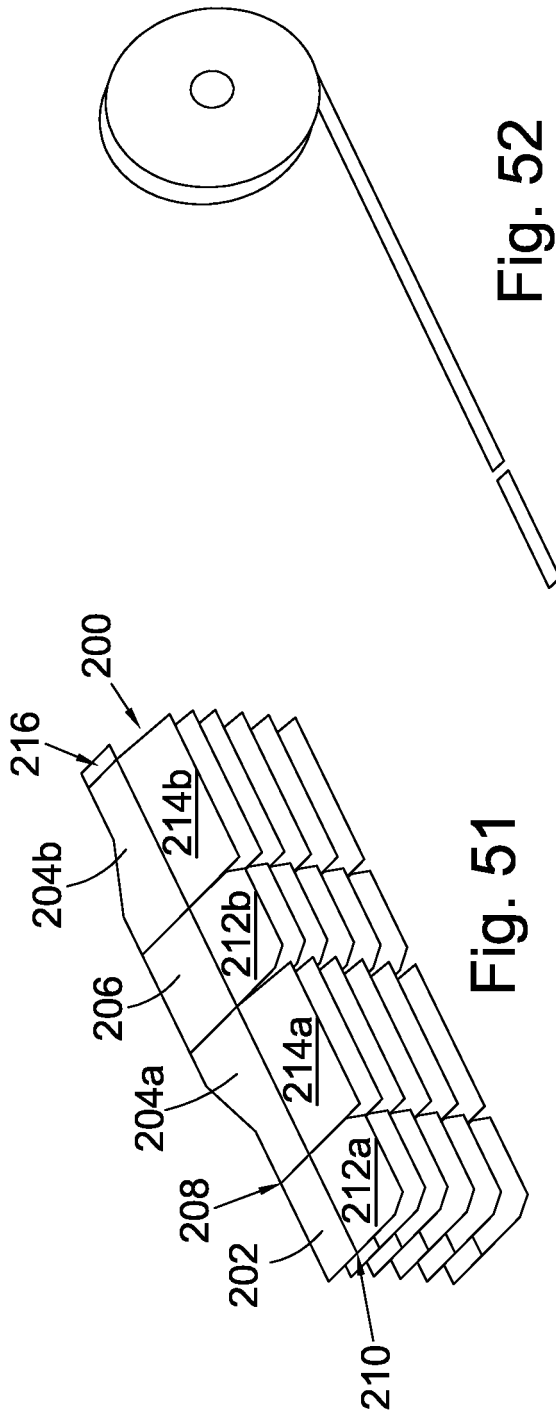
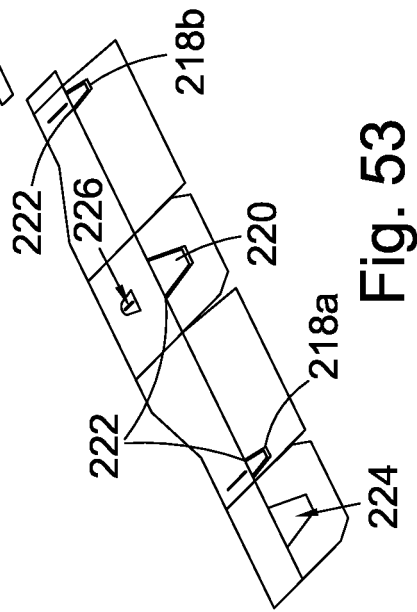


Fig. 52



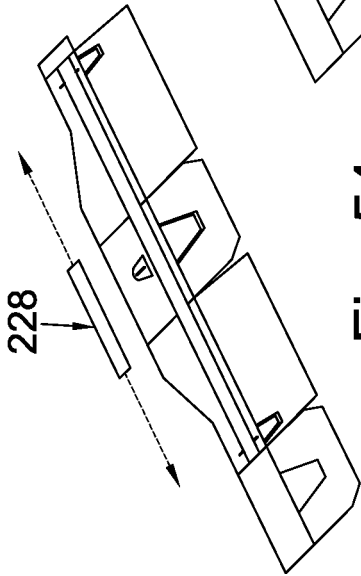


Fig. 54

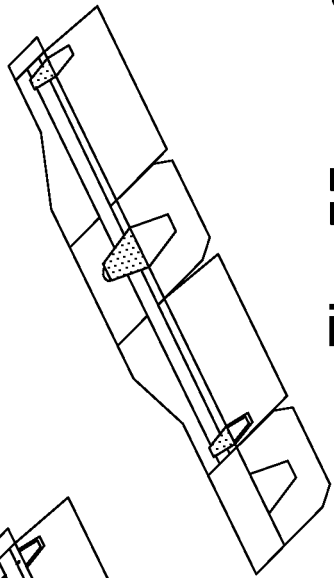


Fig. 55

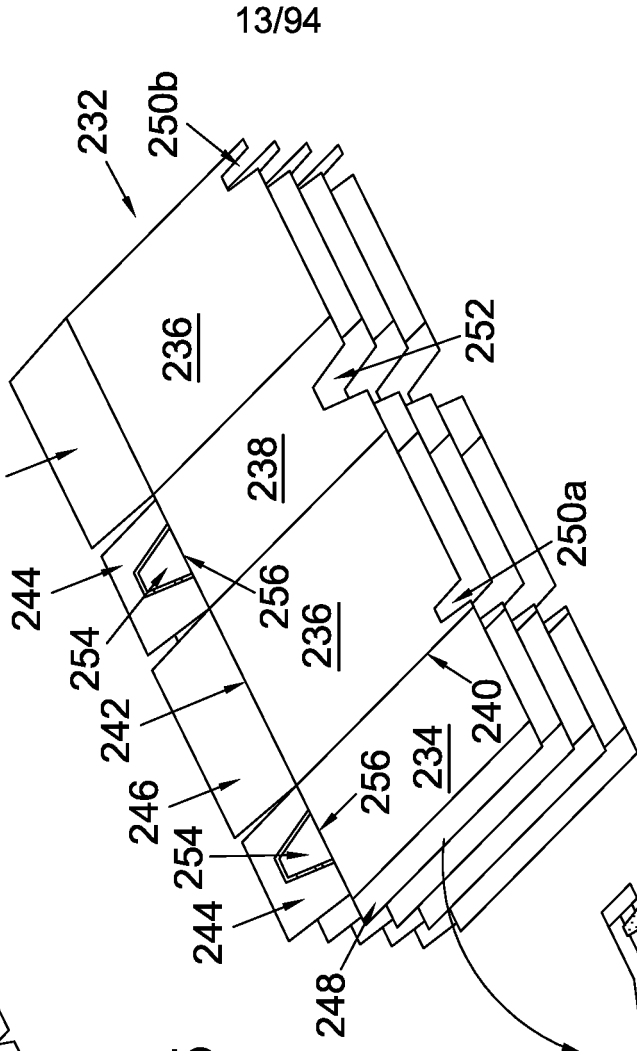


Fig. 56

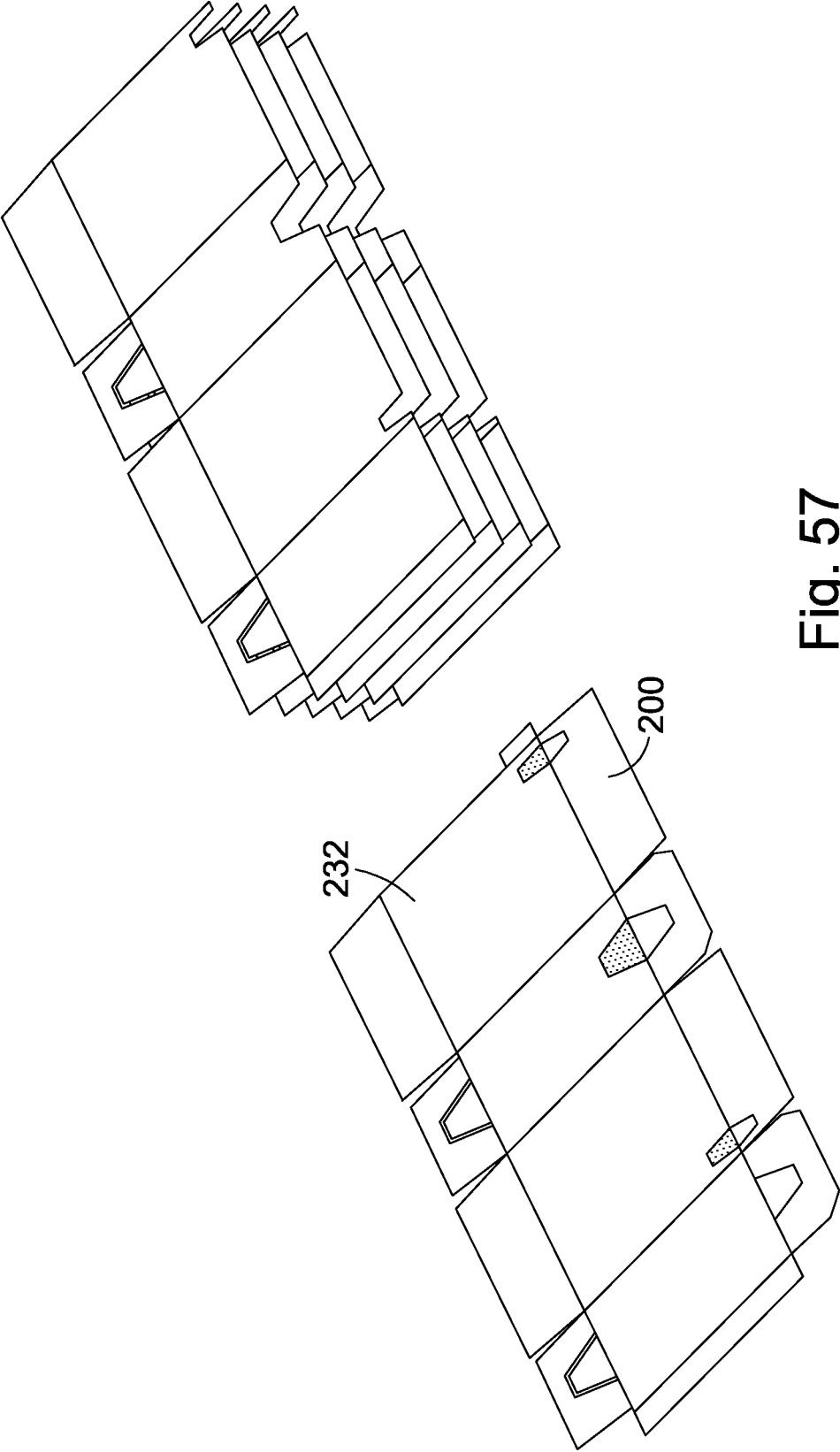


Fig. 57

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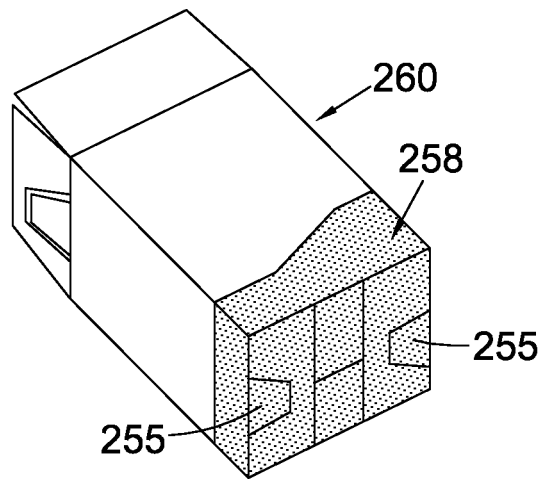


Fig. 58

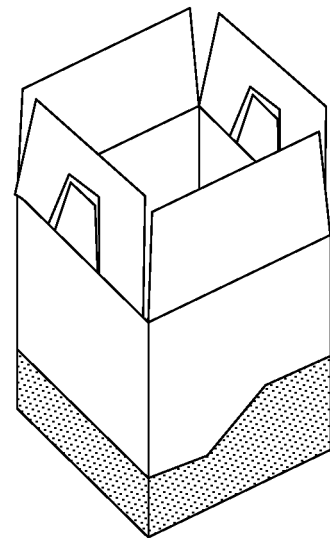


Fig. 59

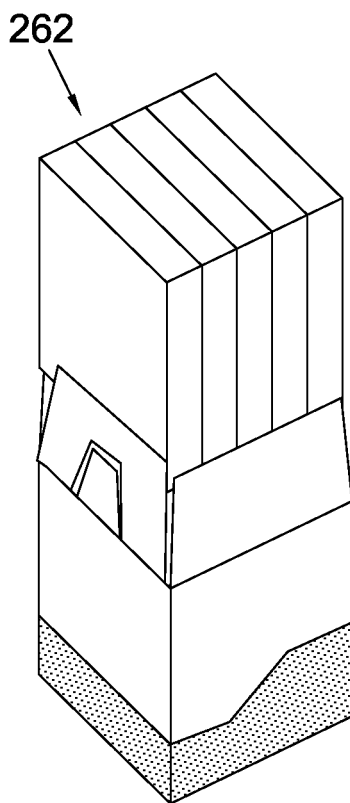


Fig. 60

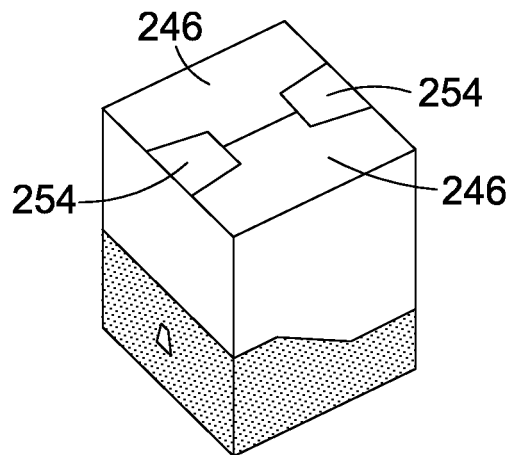


Fig. 61

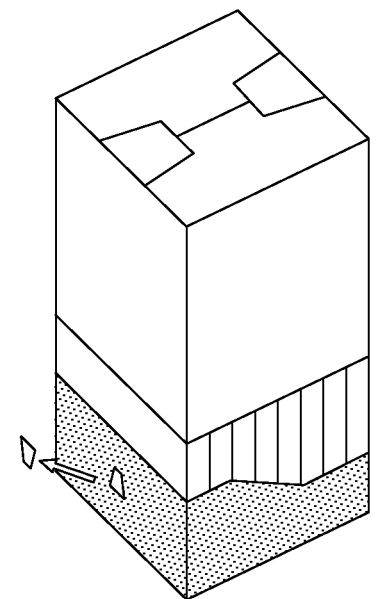


Fig. 62

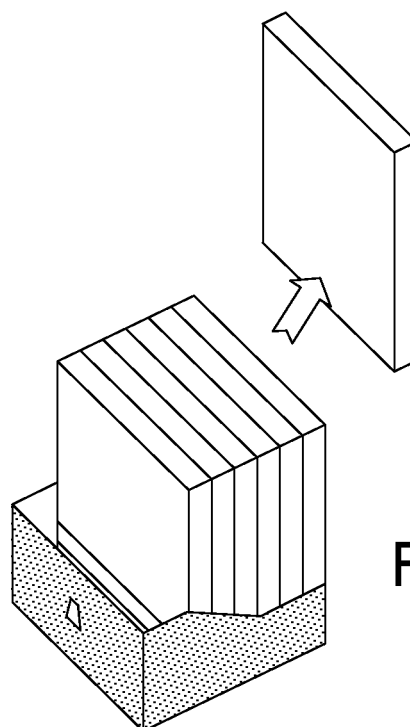
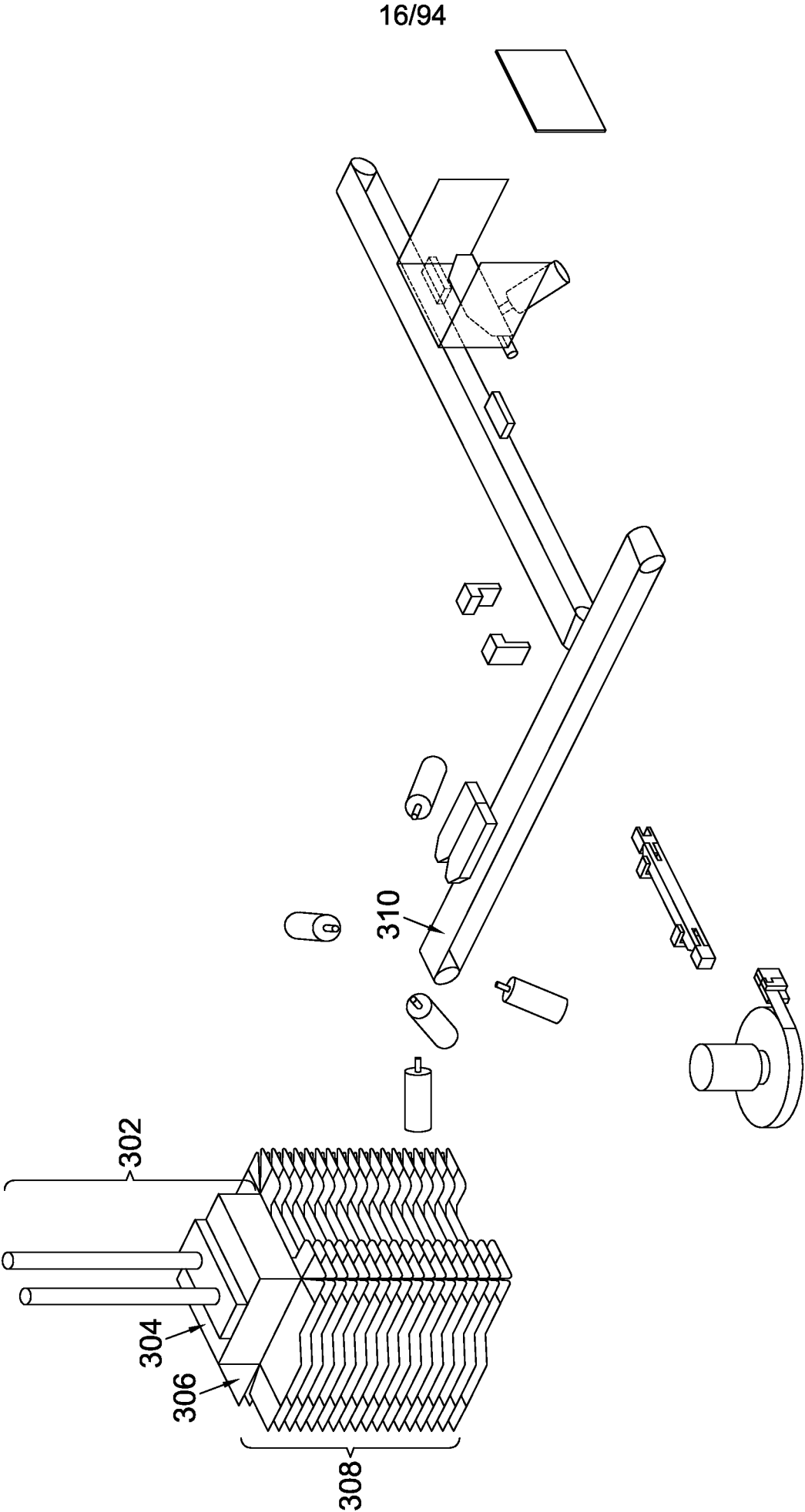


Fig. 63



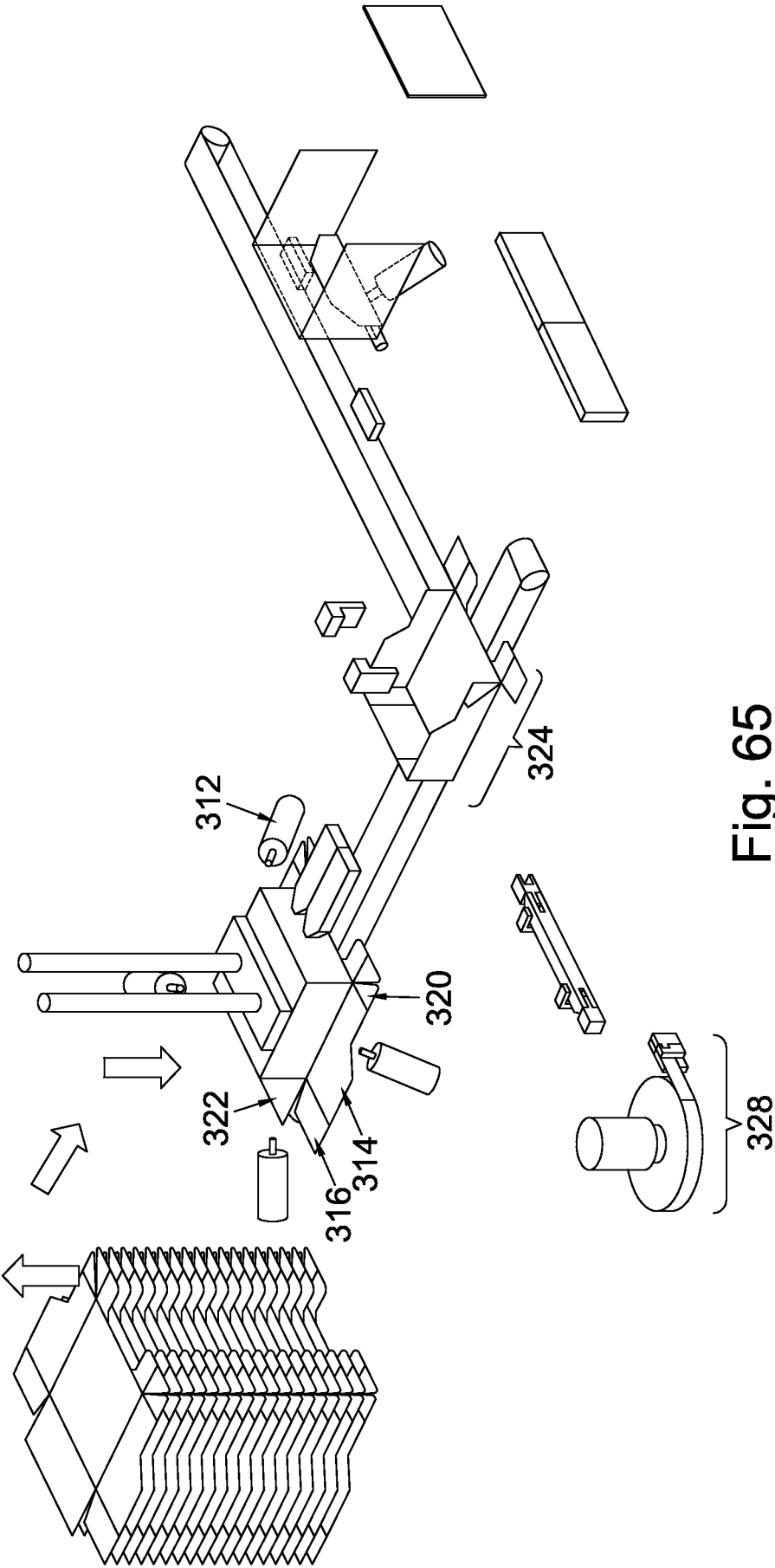


Fig. 65

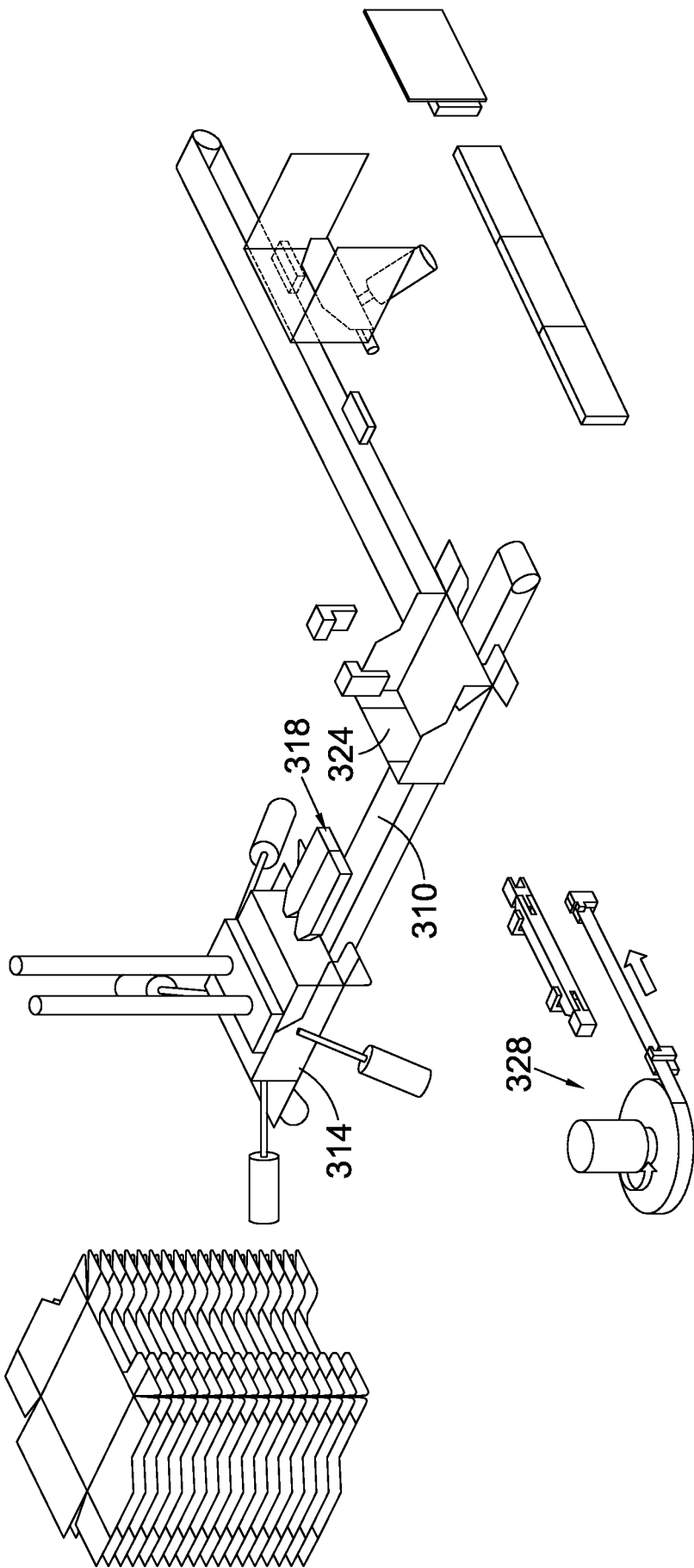


Fig. 66

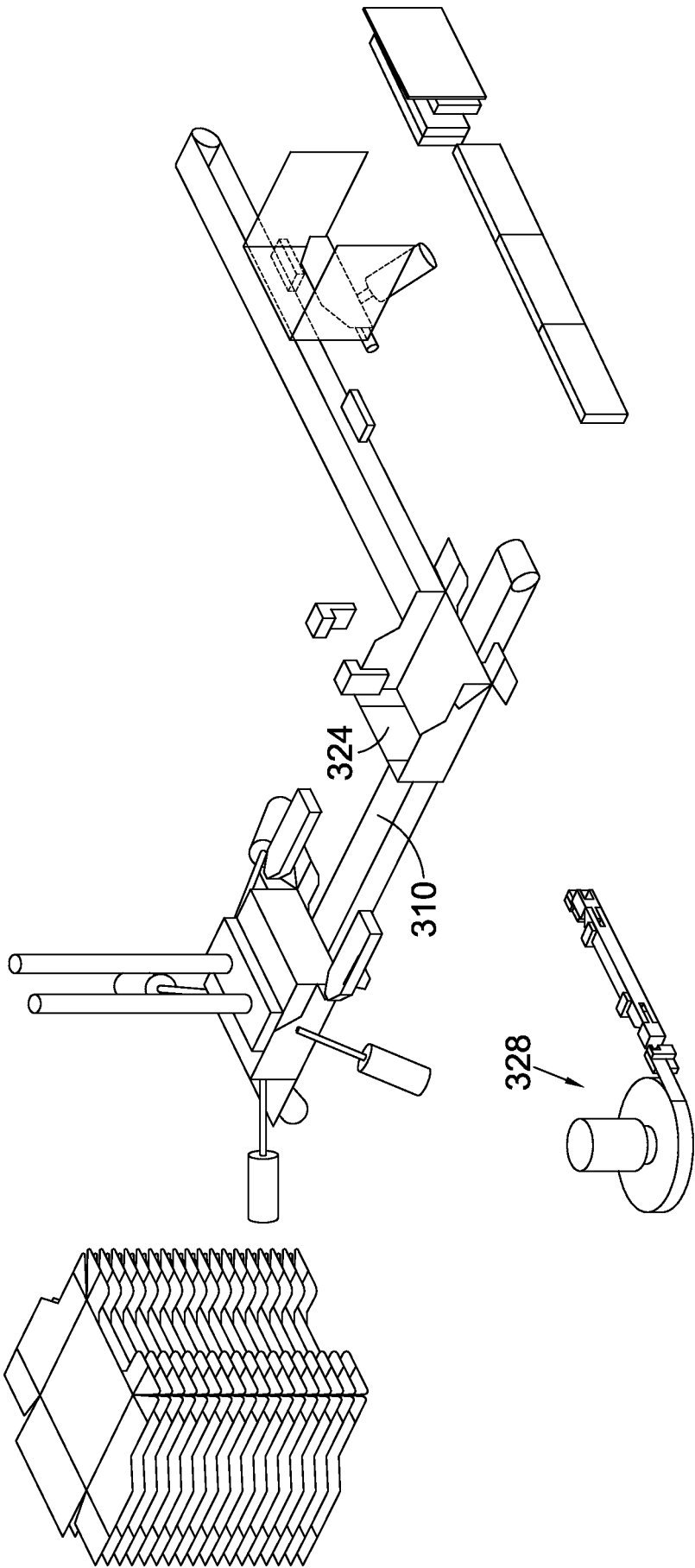


Fig. 67

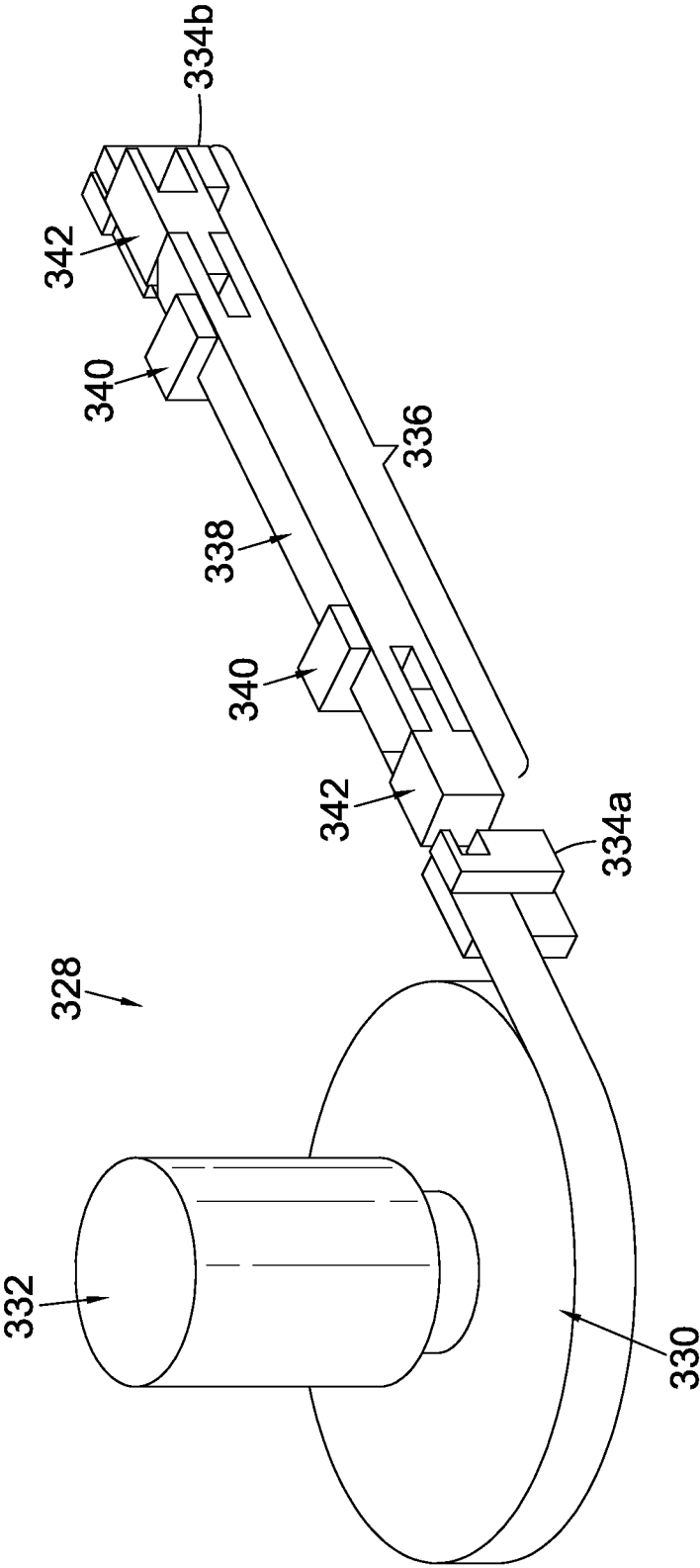


Fig. 68

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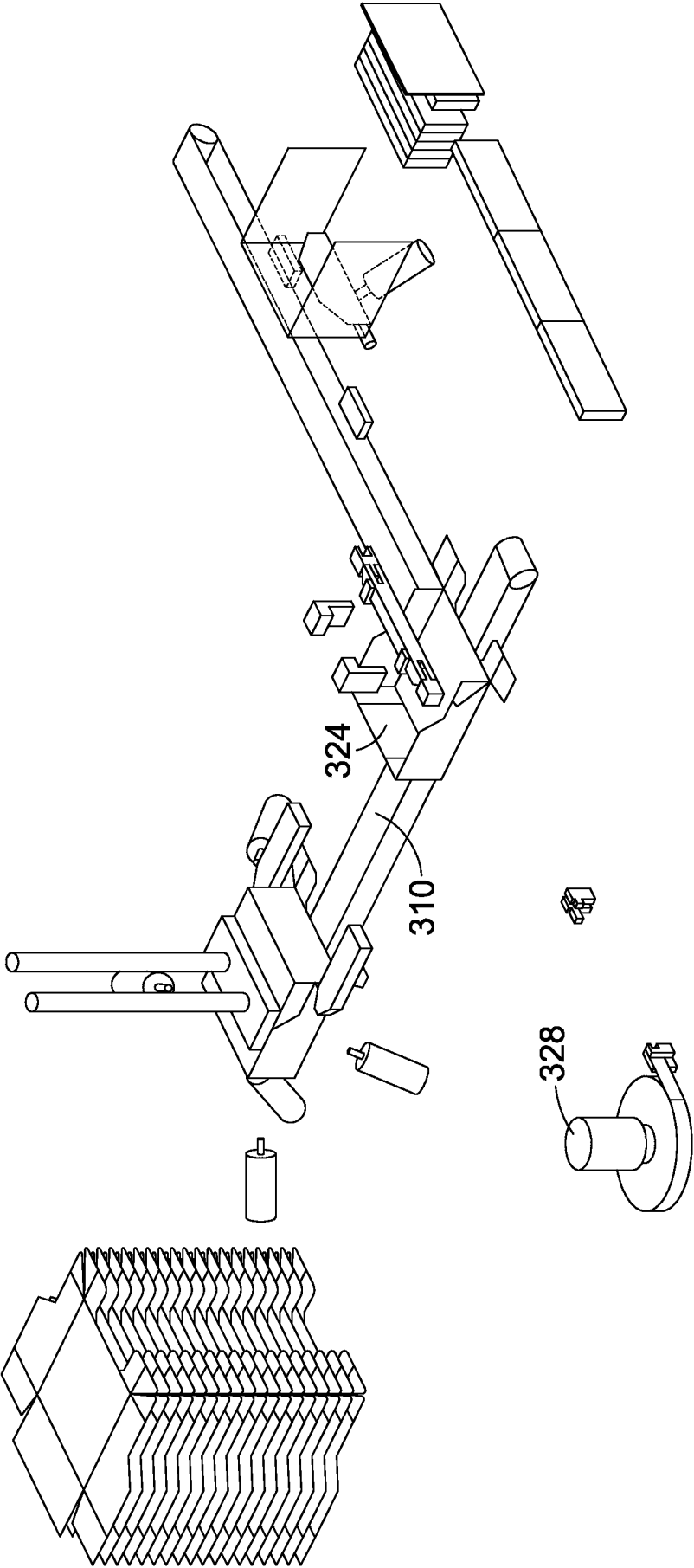


Fig. 69

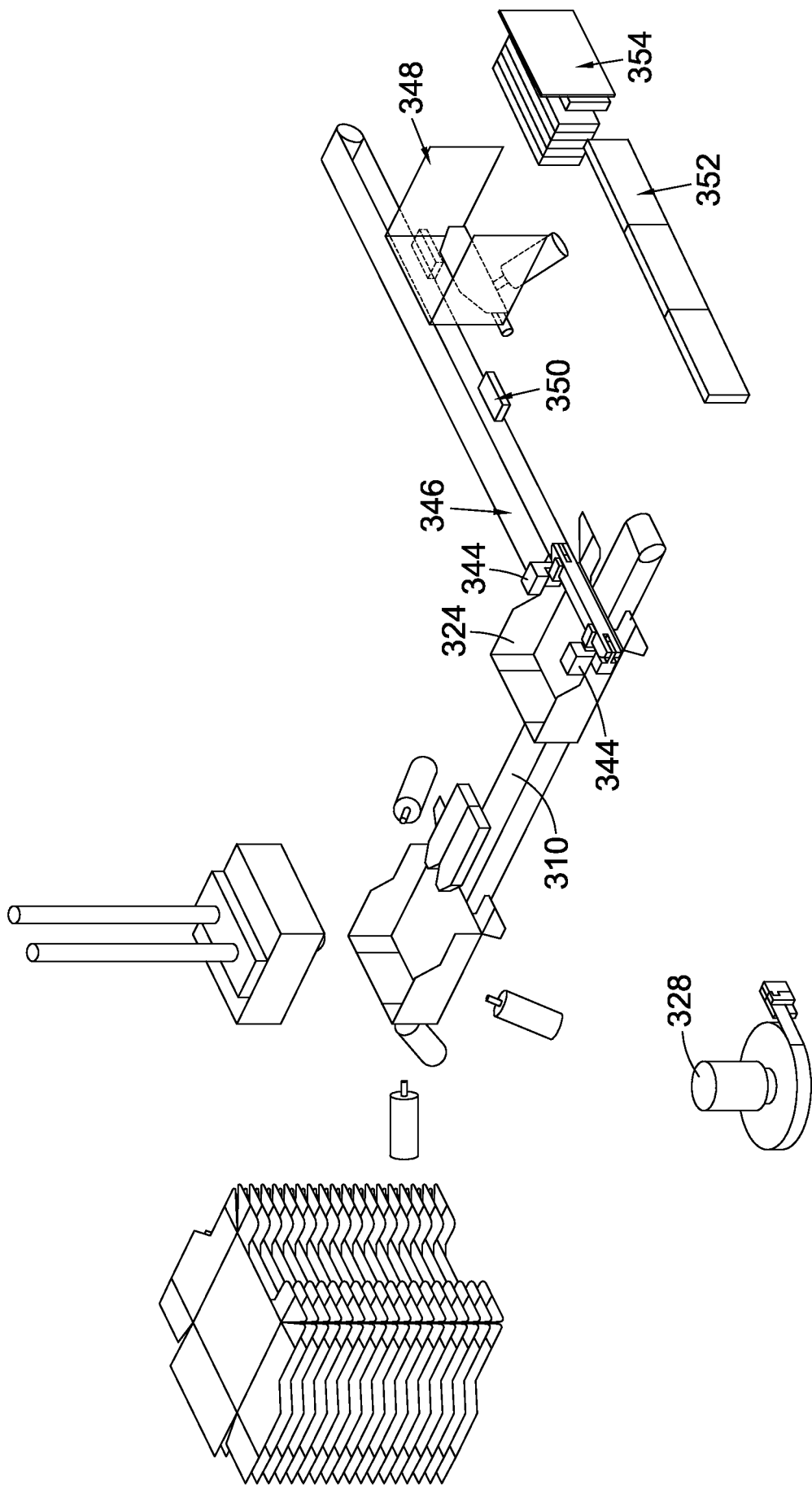


Fig. 70

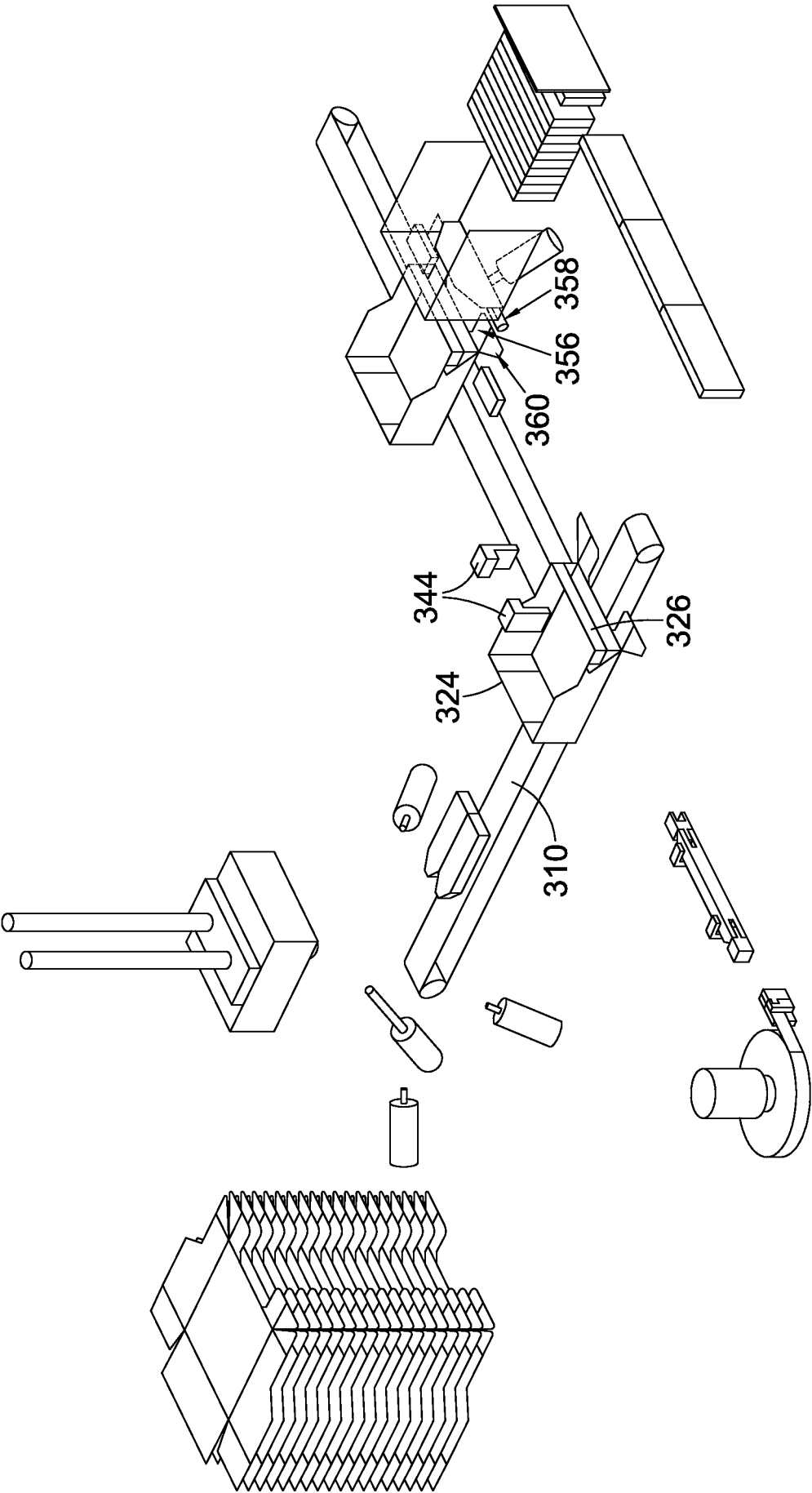


Fig. 71

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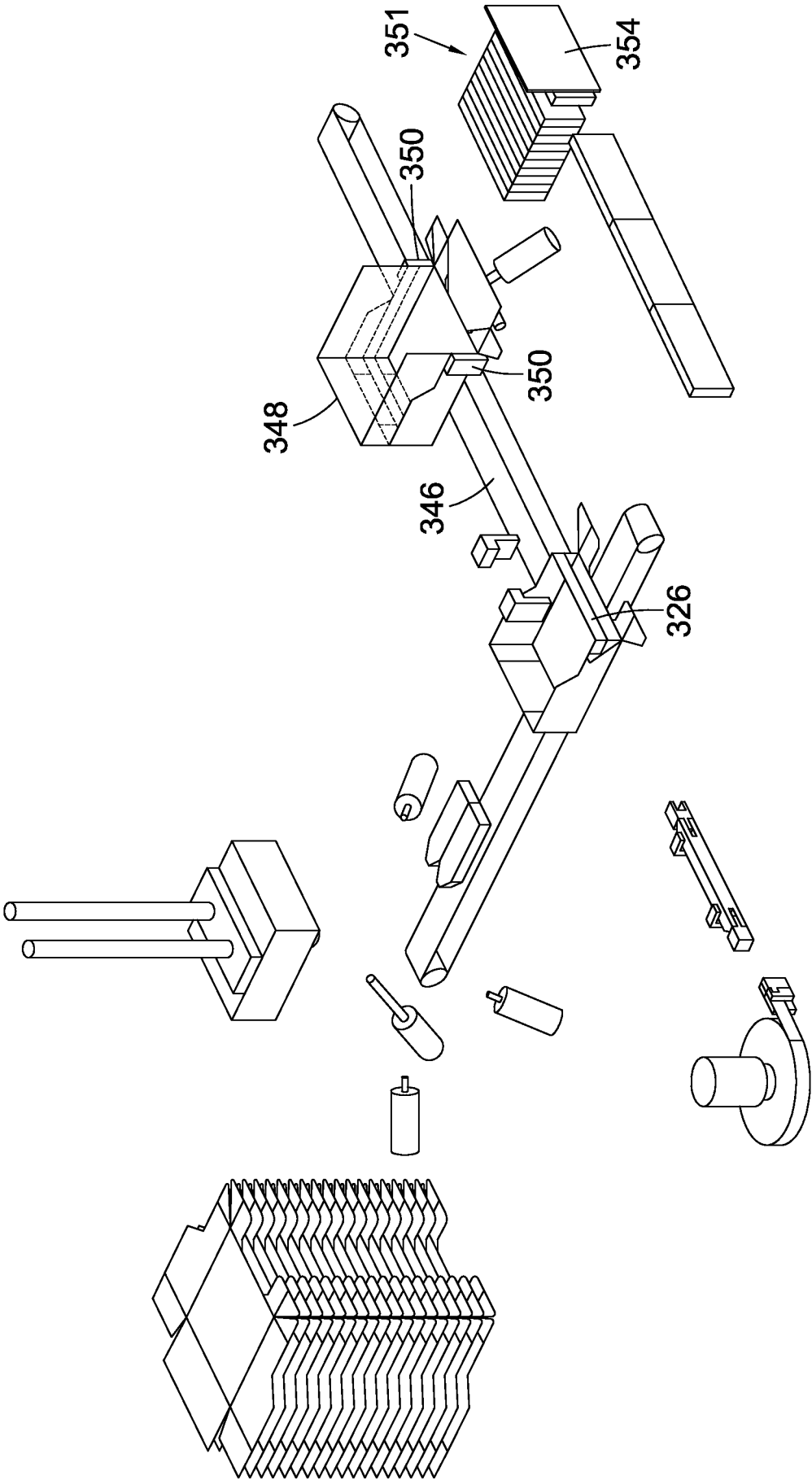


Fig. 72

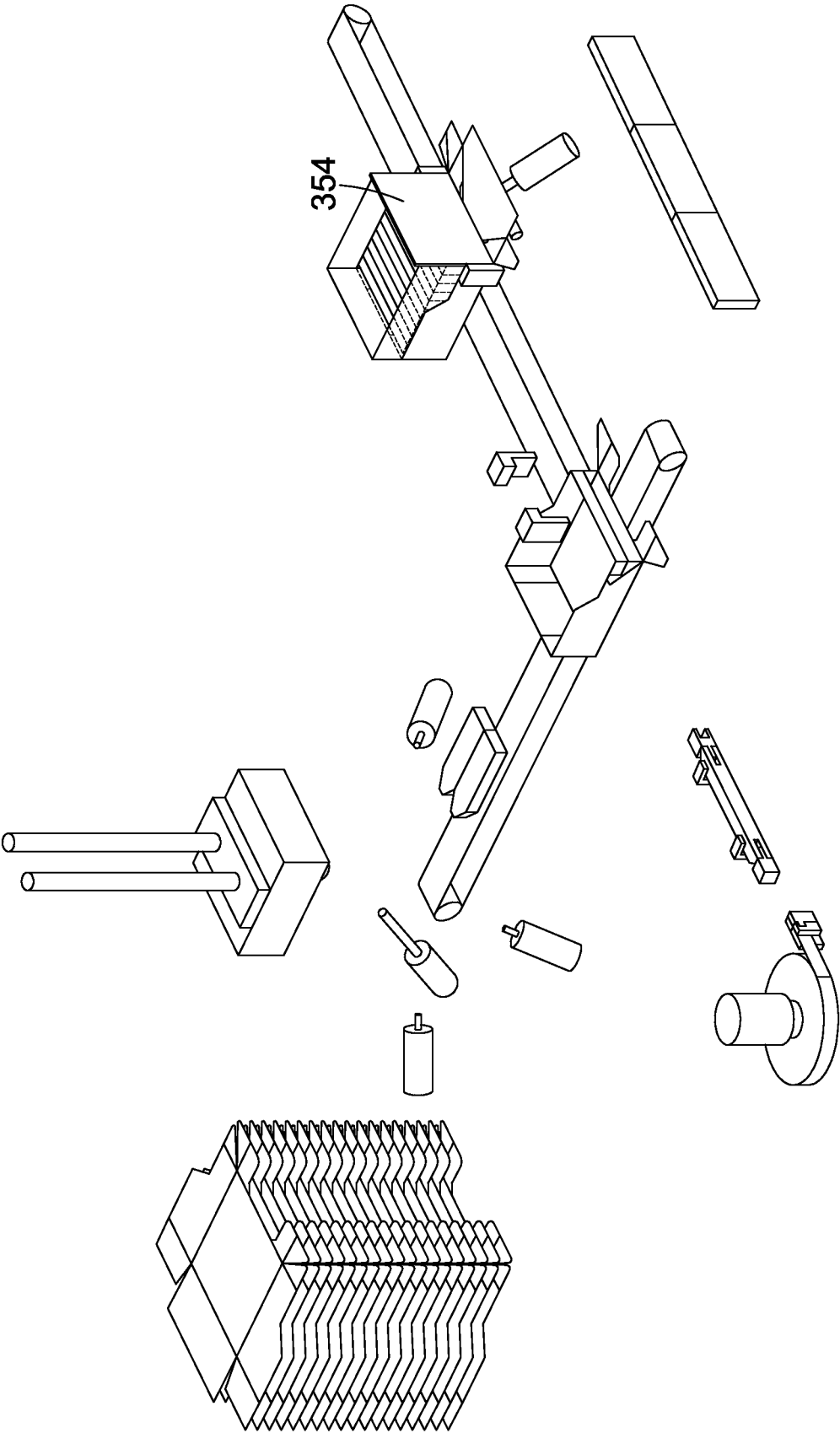


Fig. 73

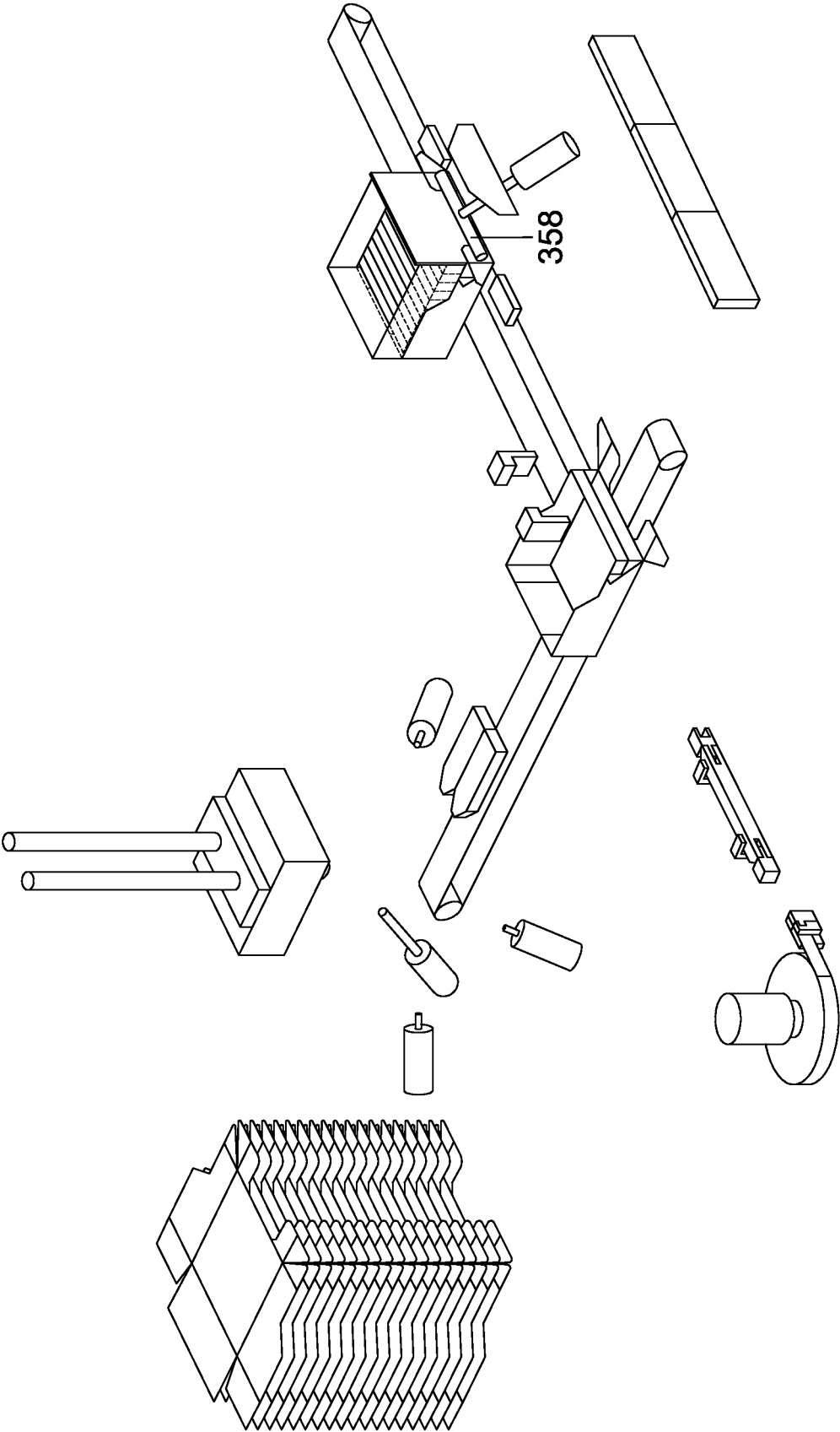


Fig. 74

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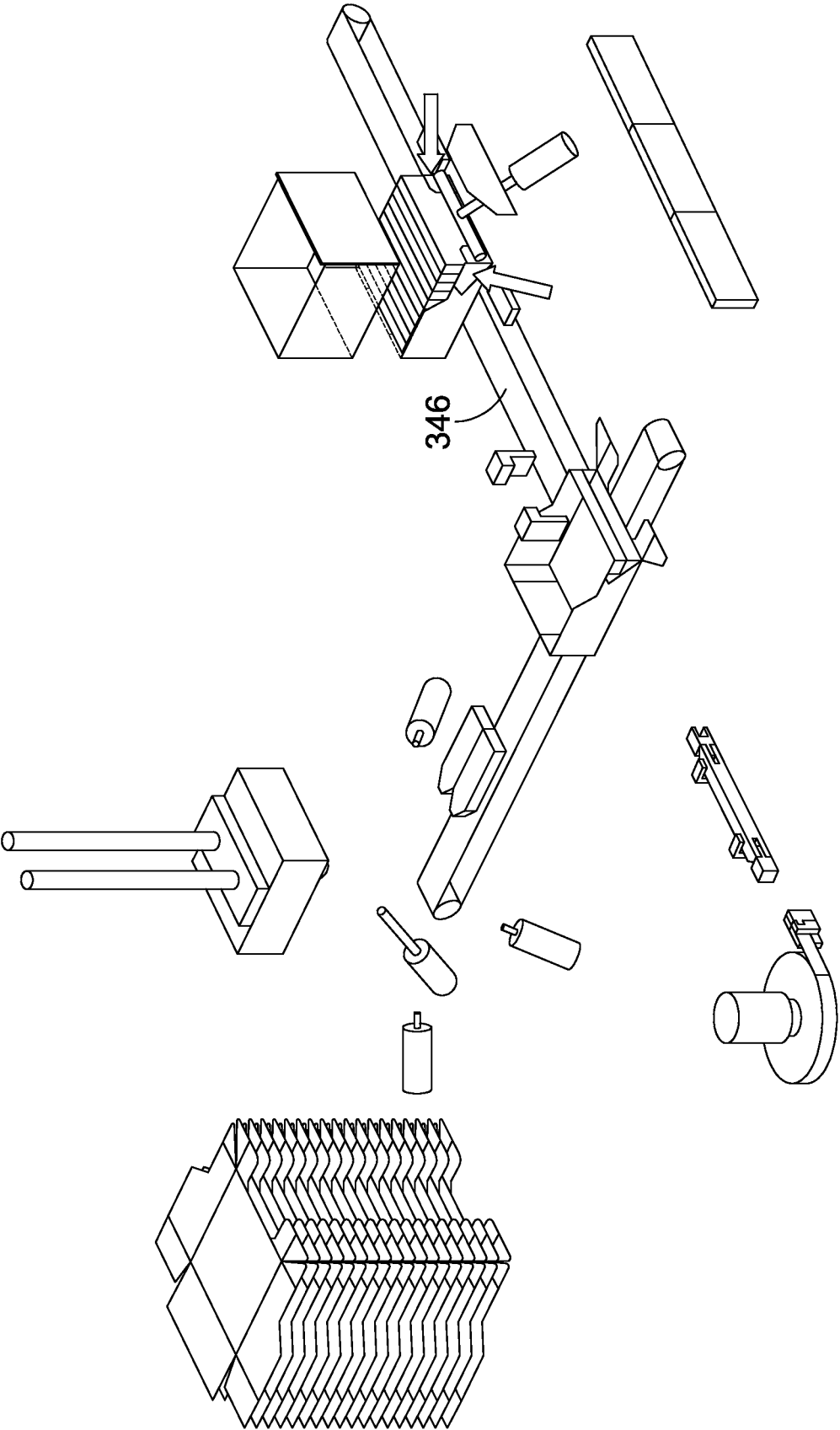


Fig. 75

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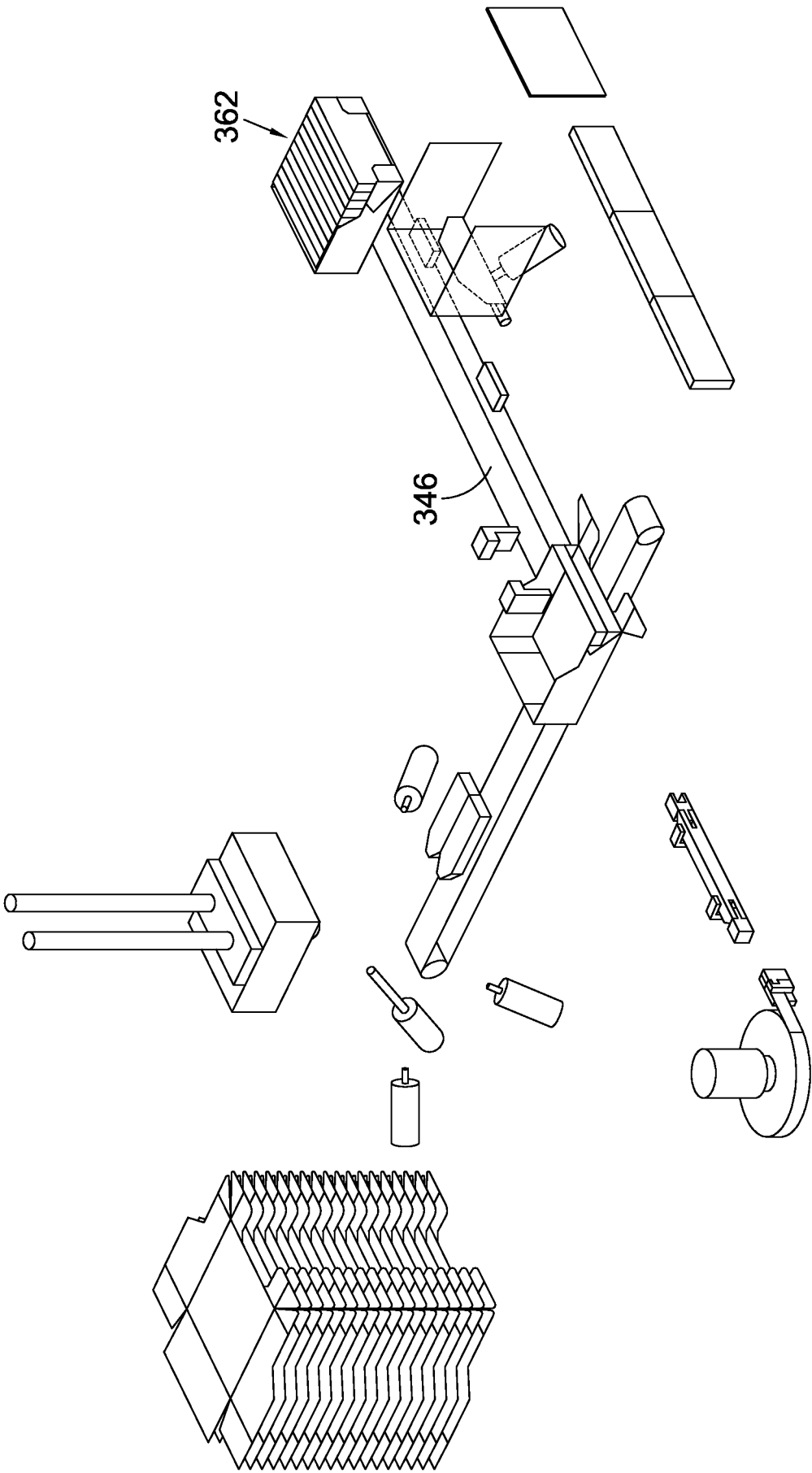


Fig. 76

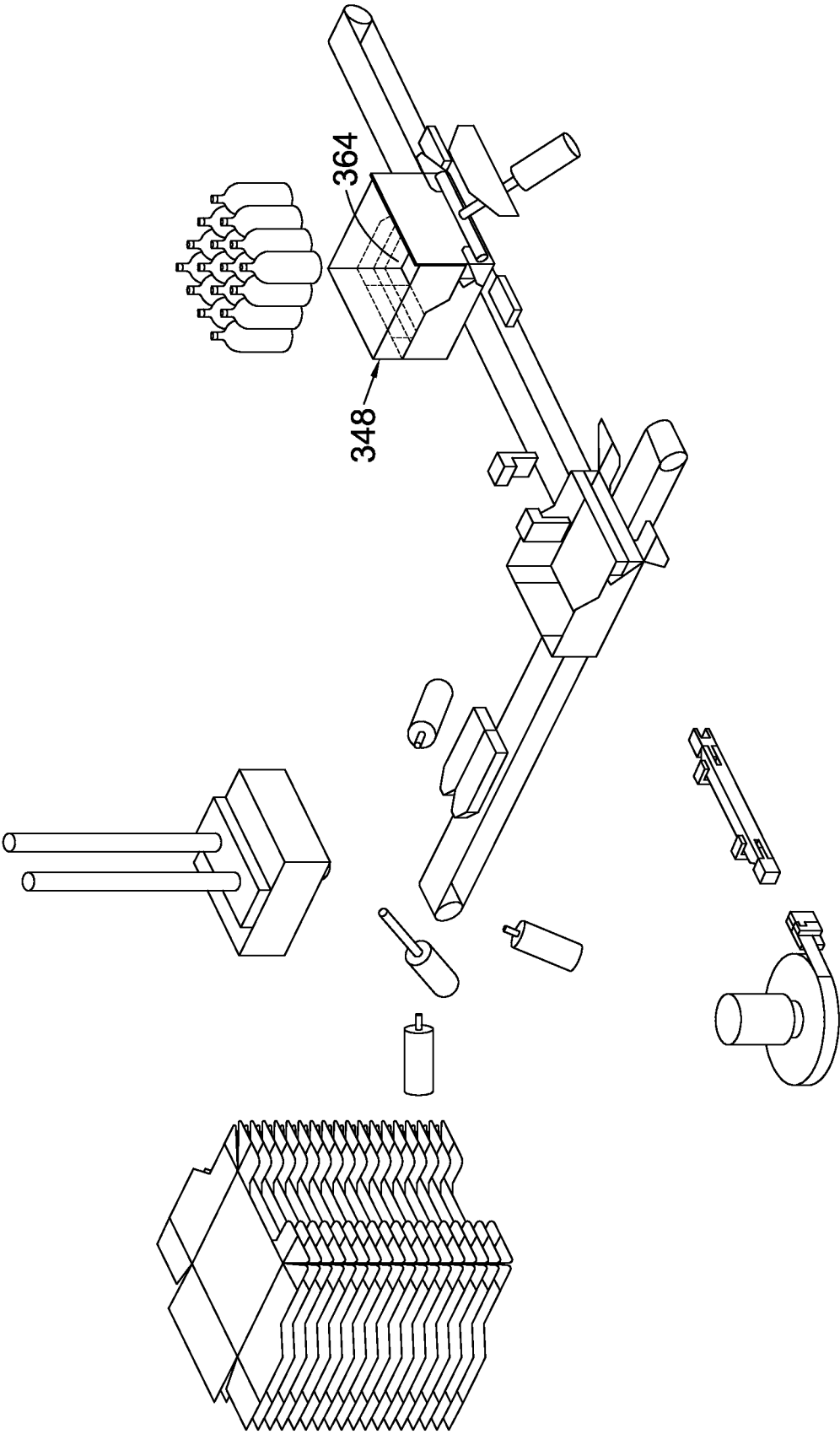


Fig. 77

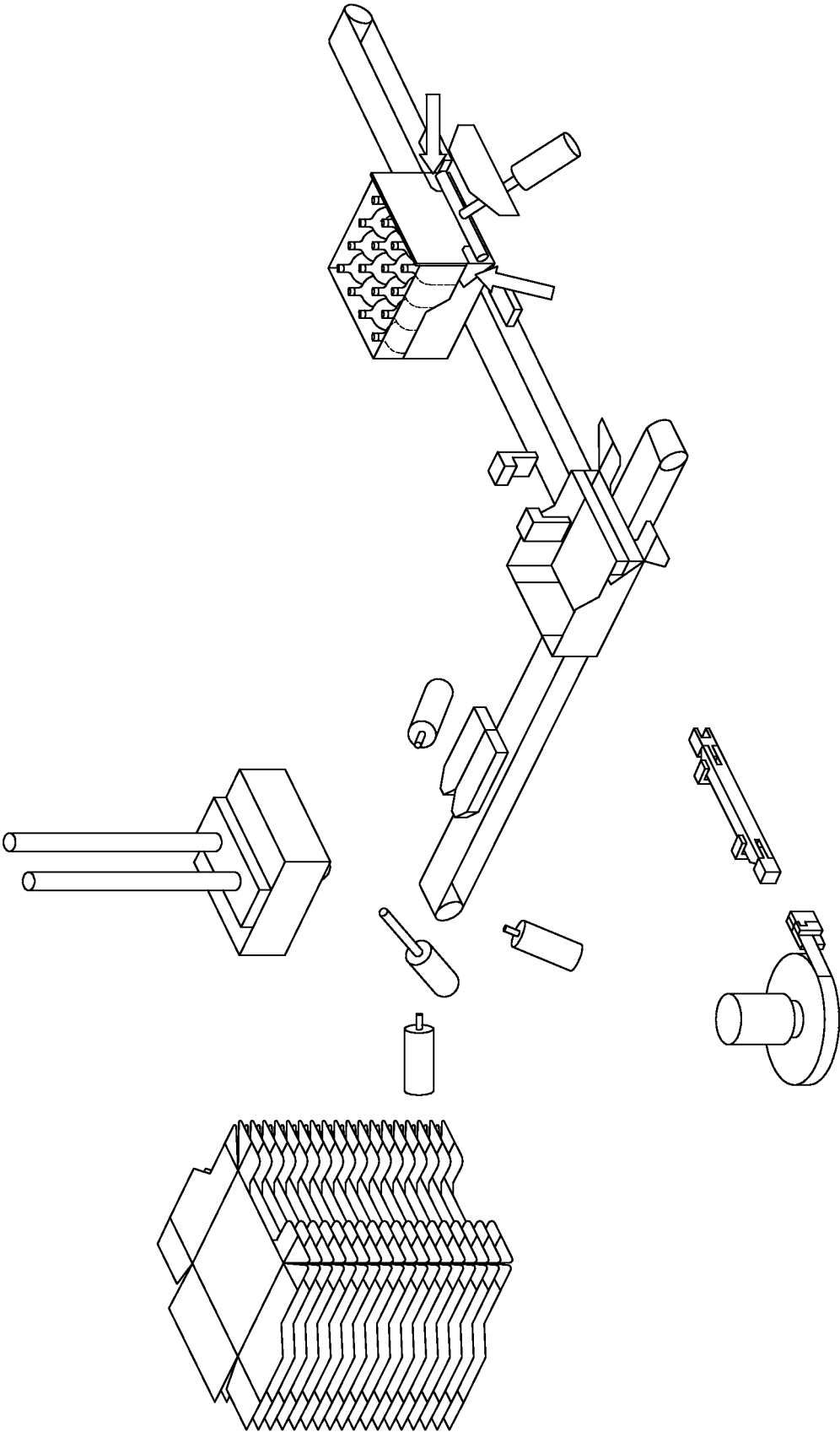


Fig. 78

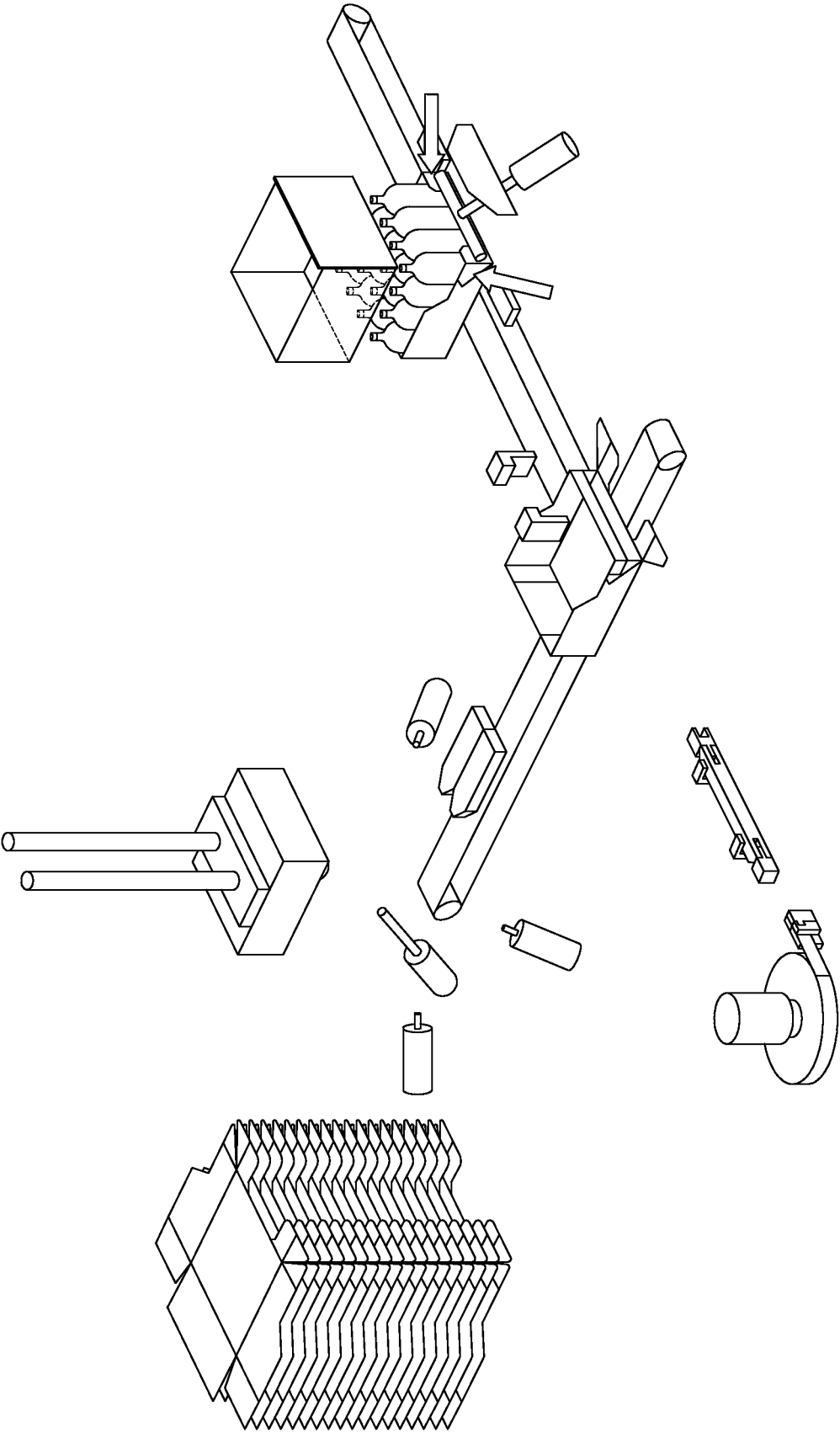
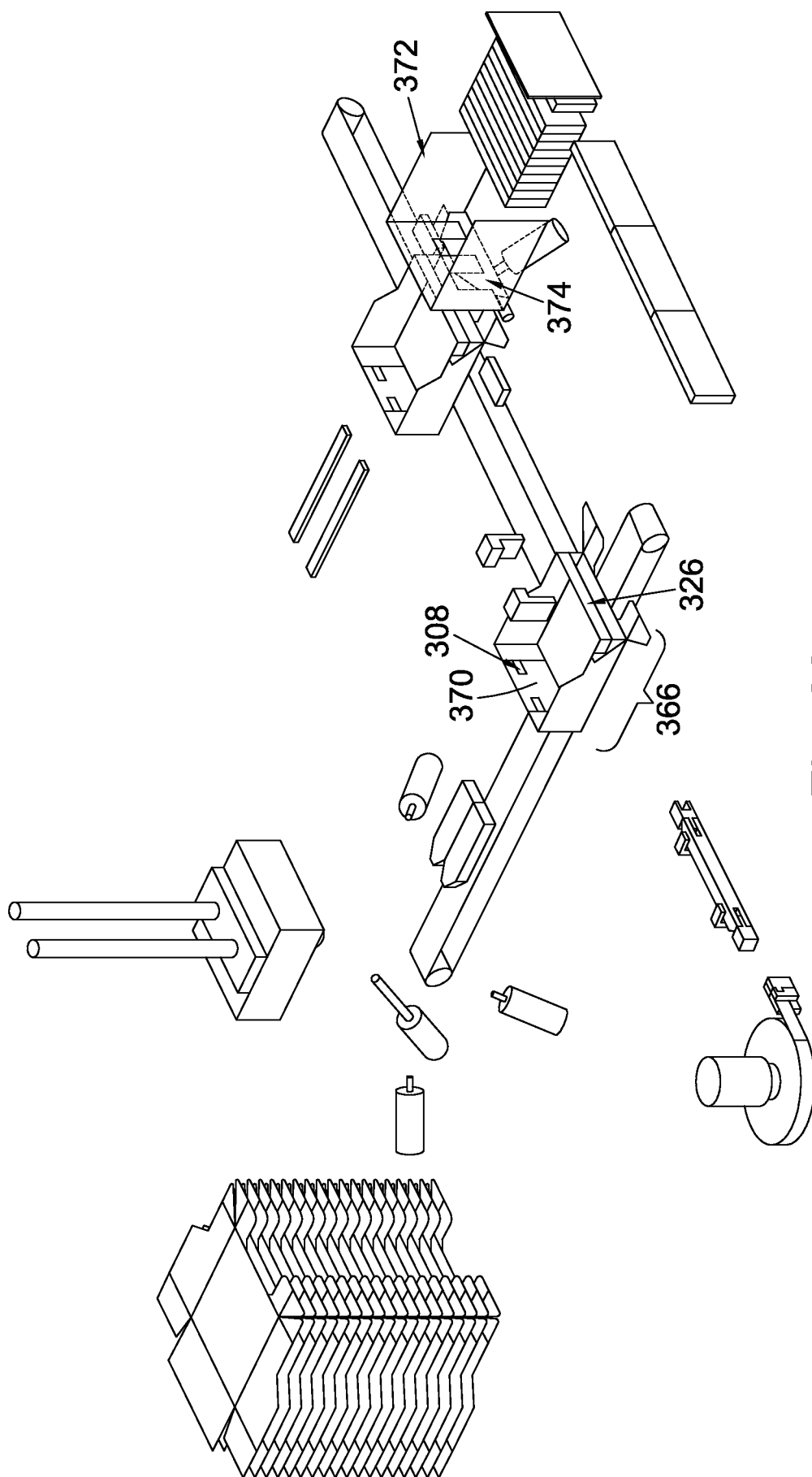


Fig. 79



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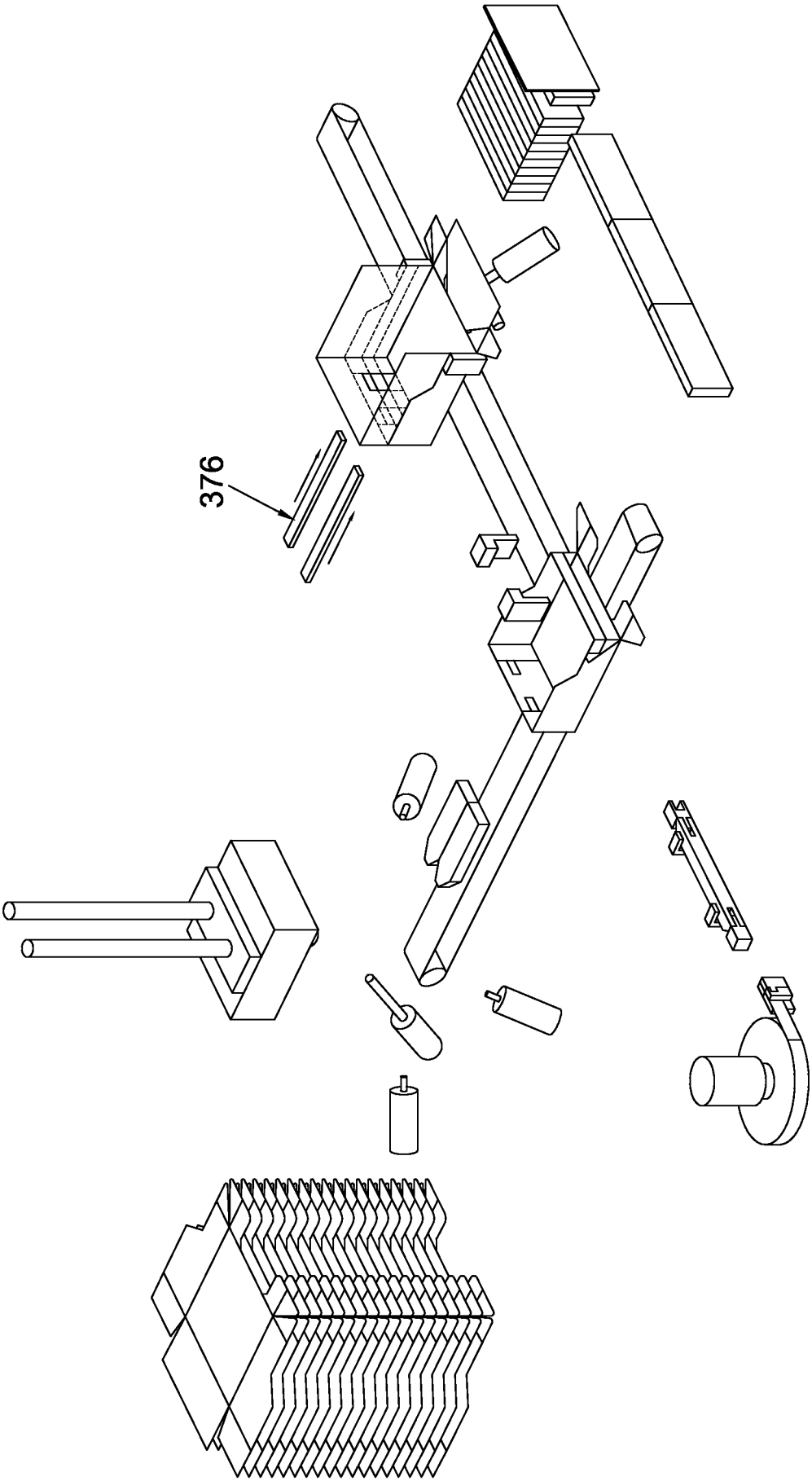


Fig. 81

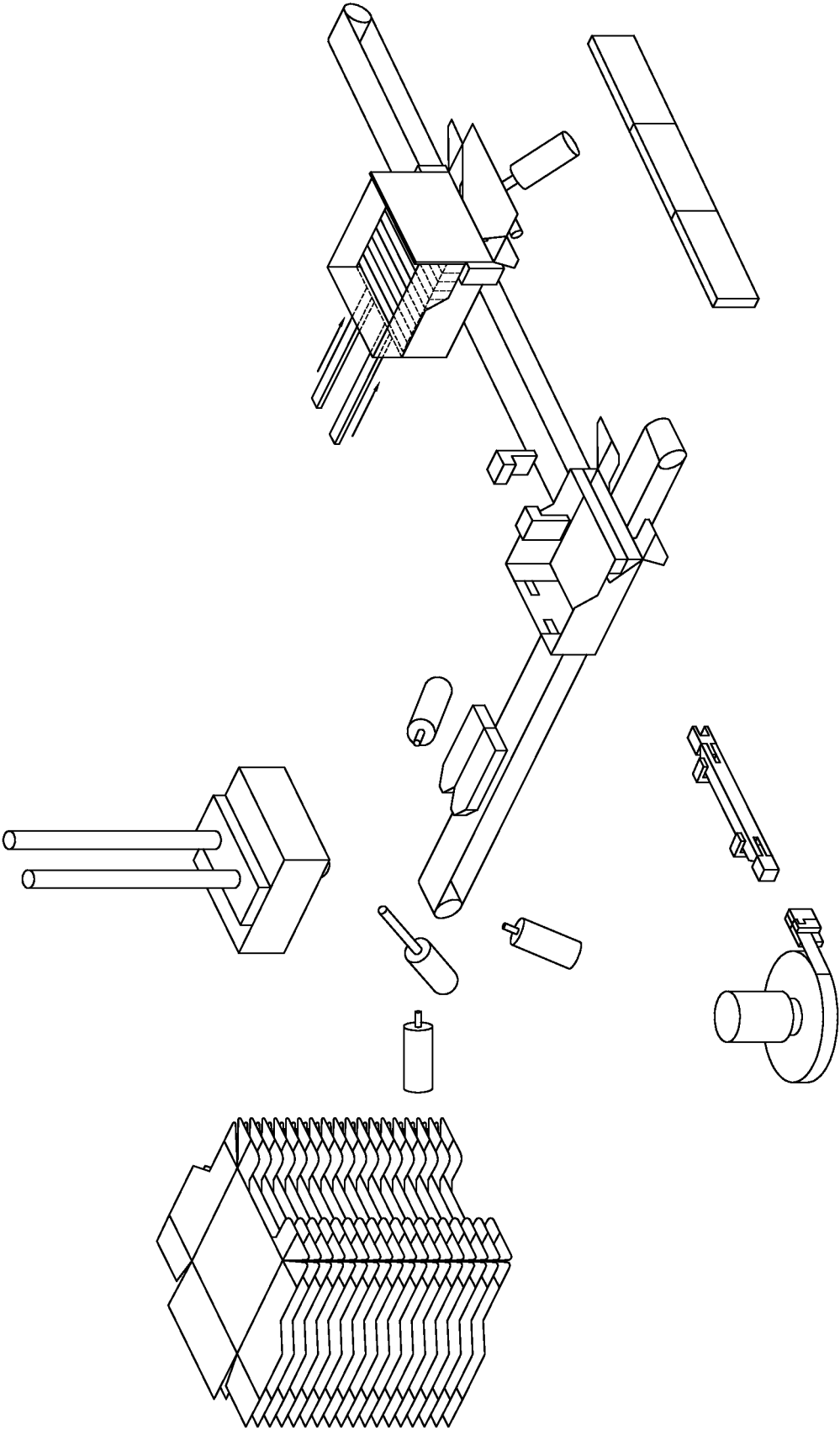


Fig. 82

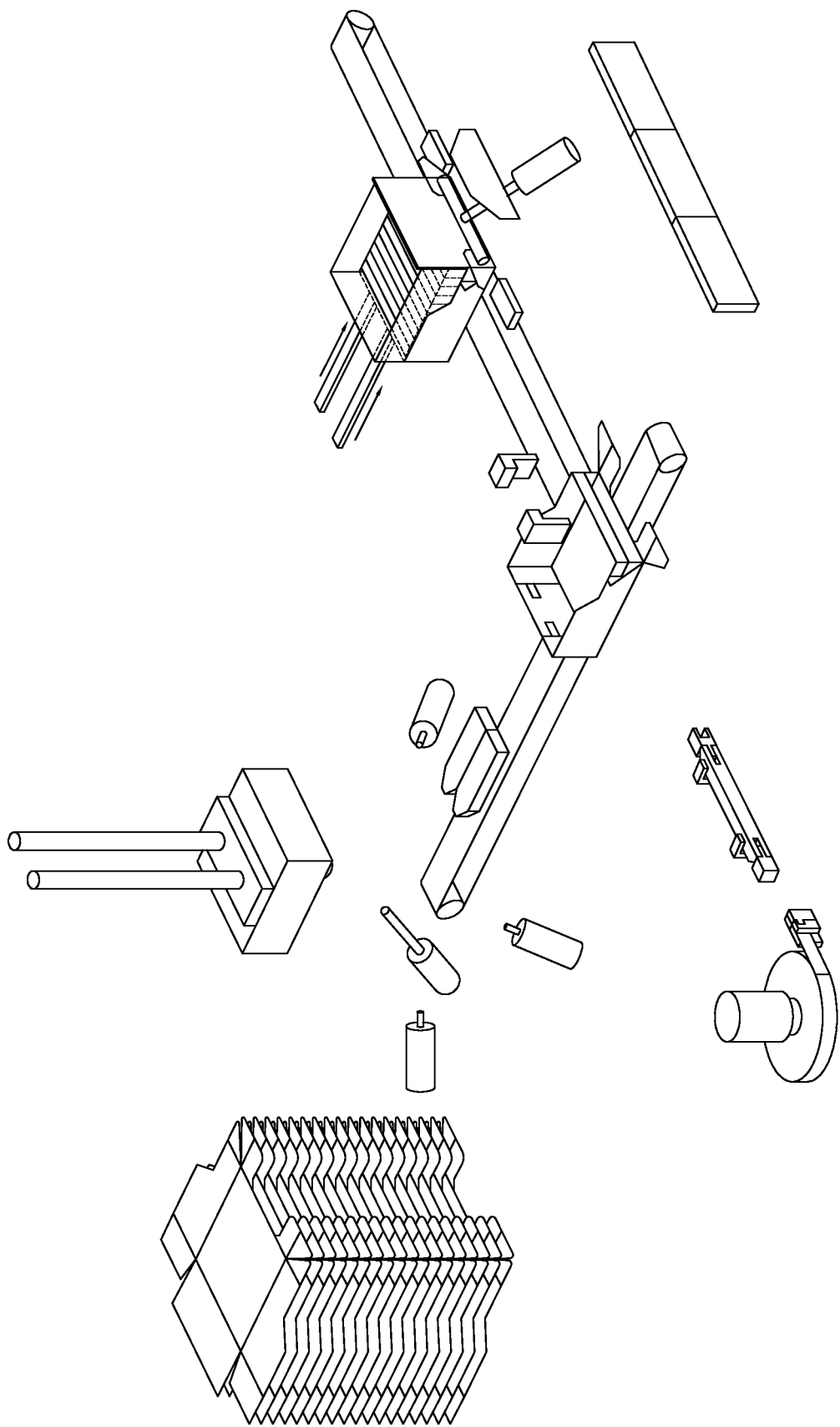


Fig. 83

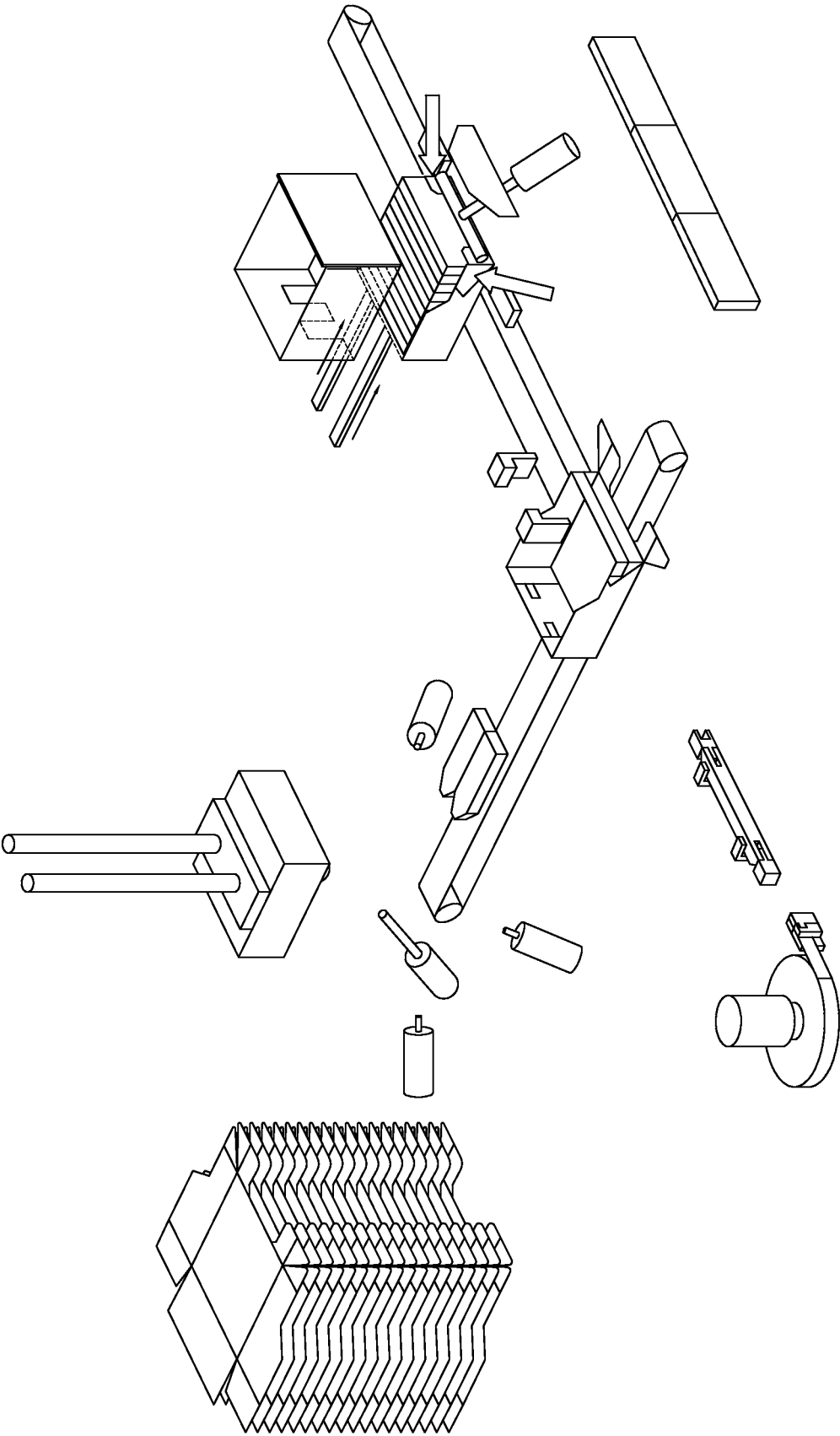


Fig. 84

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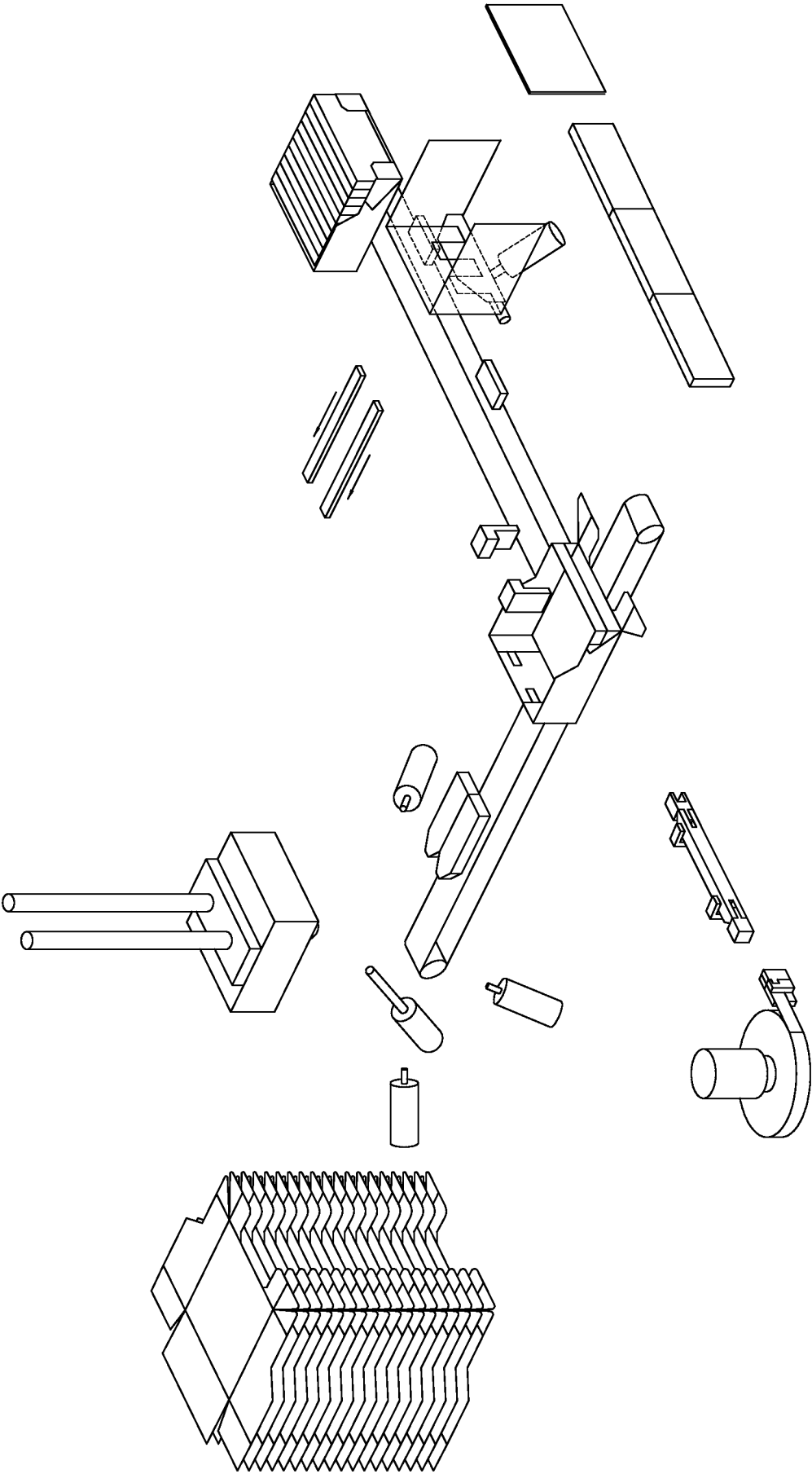


Fig. 85

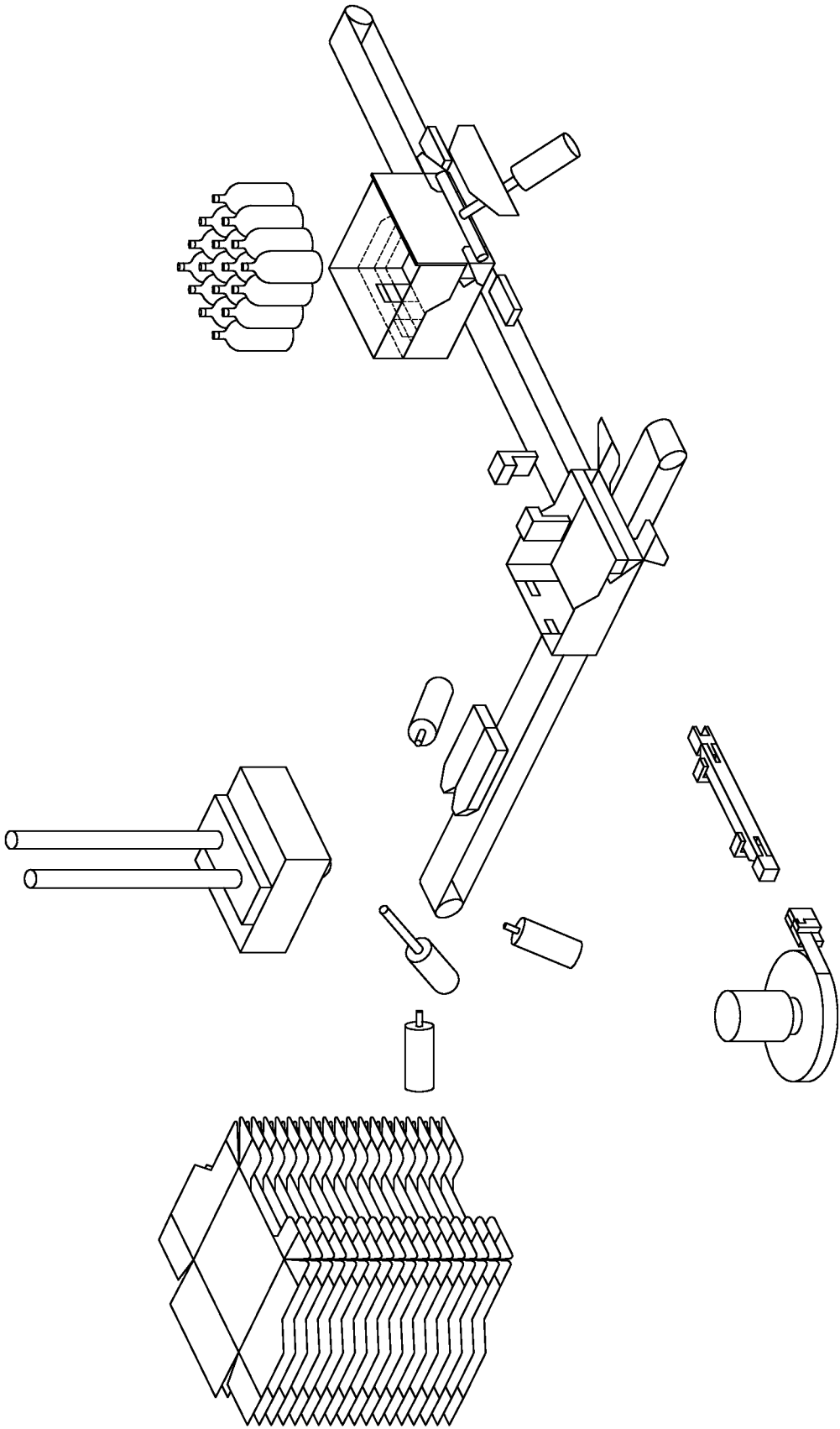


Fig. 86

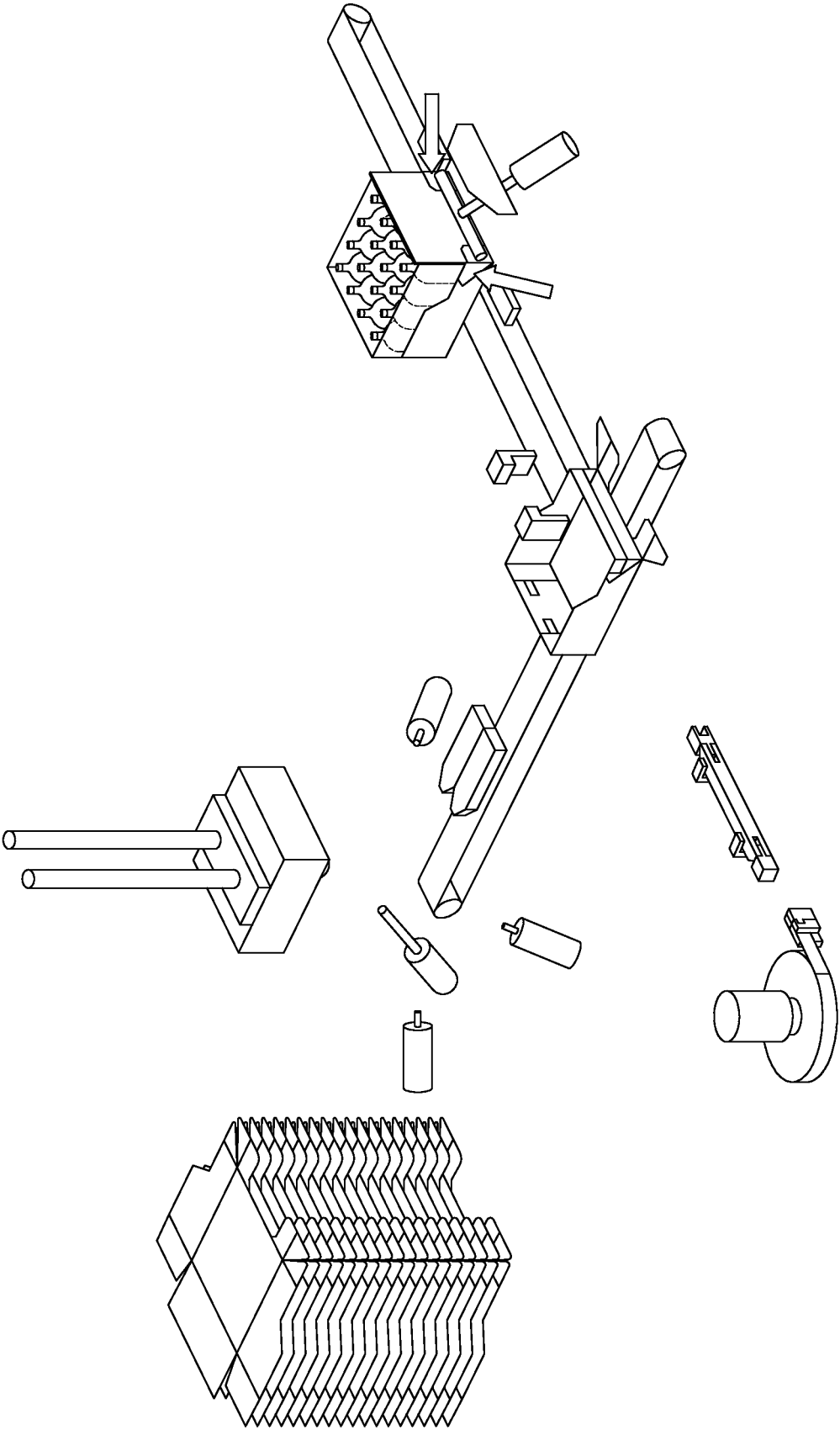


Fig. 87

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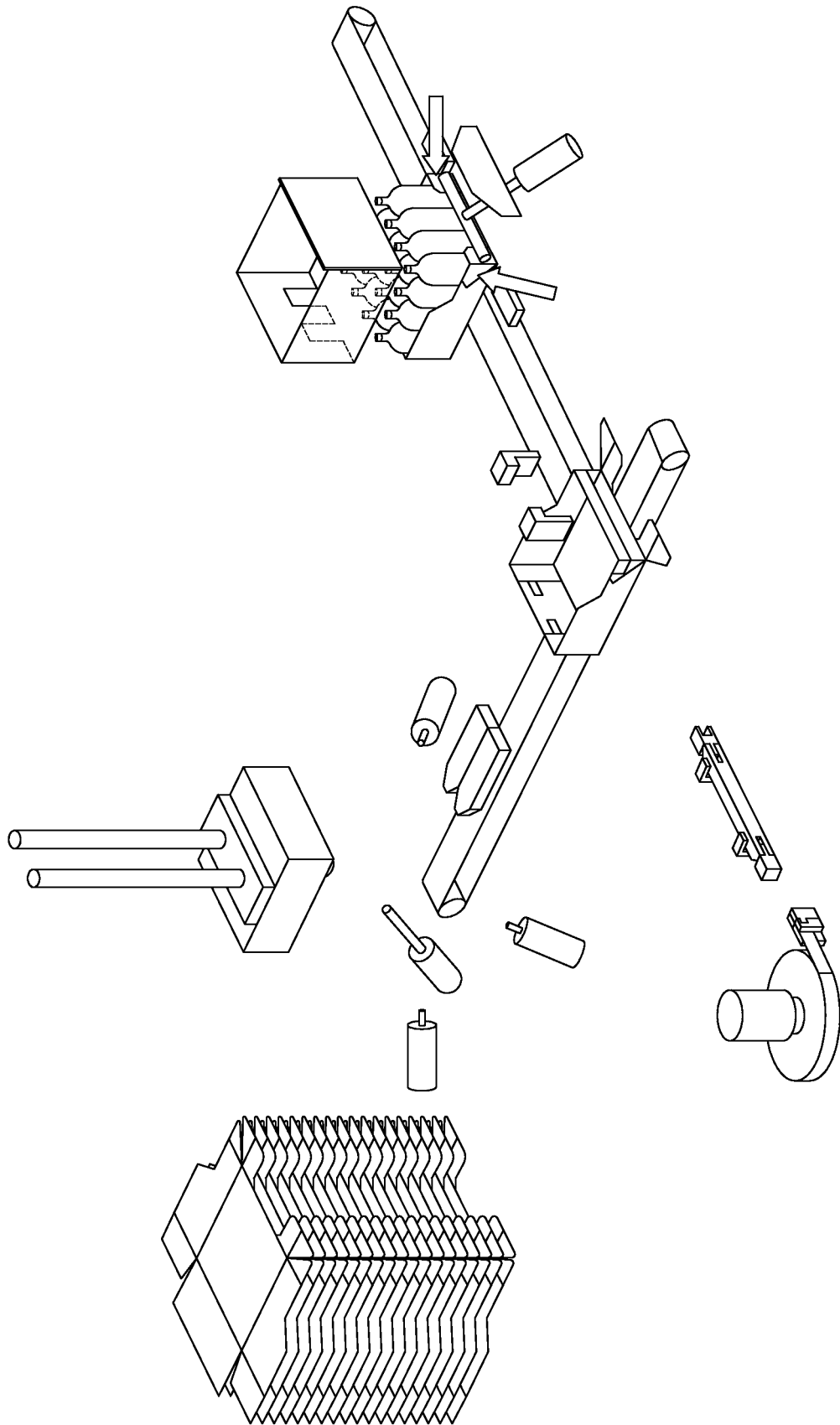
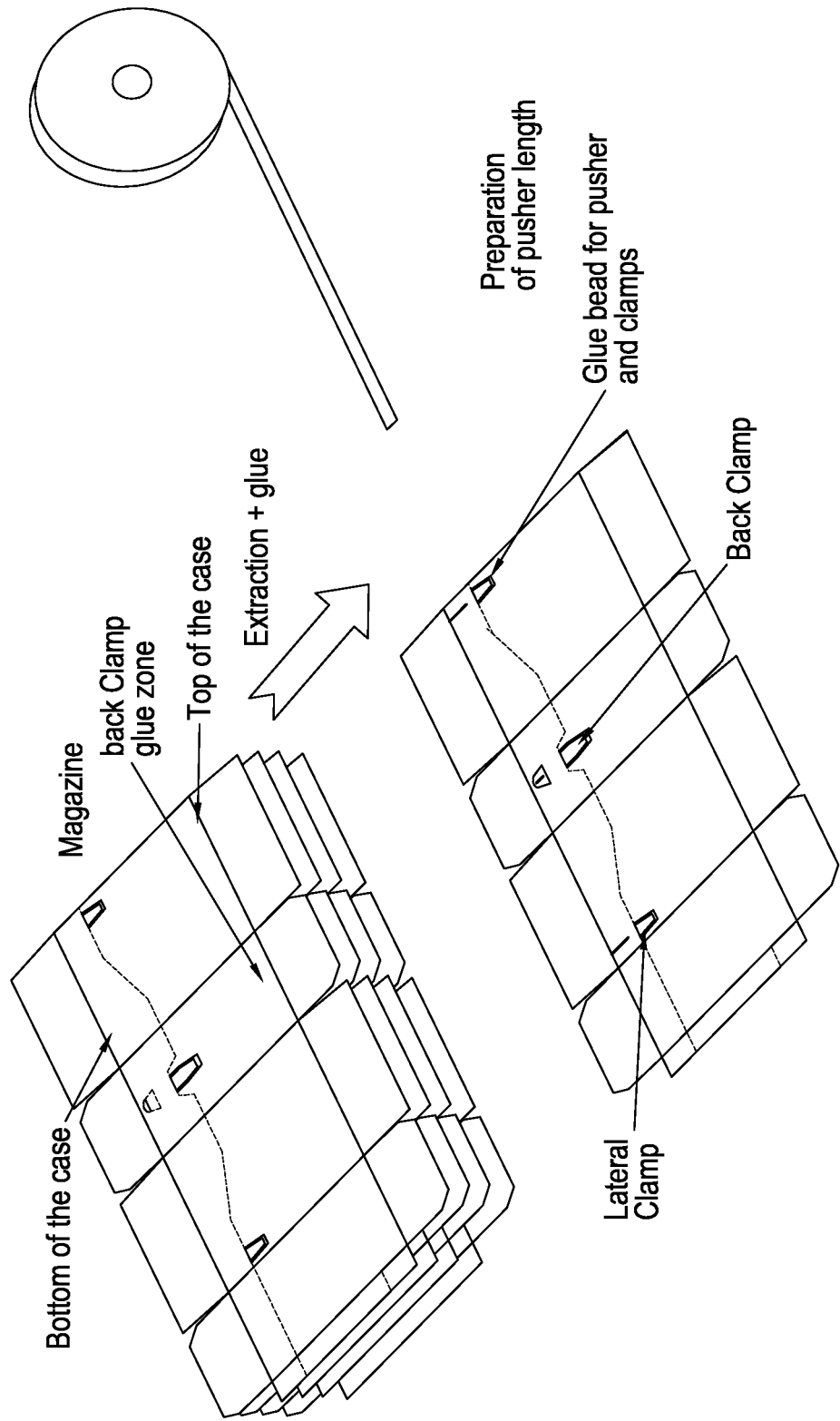
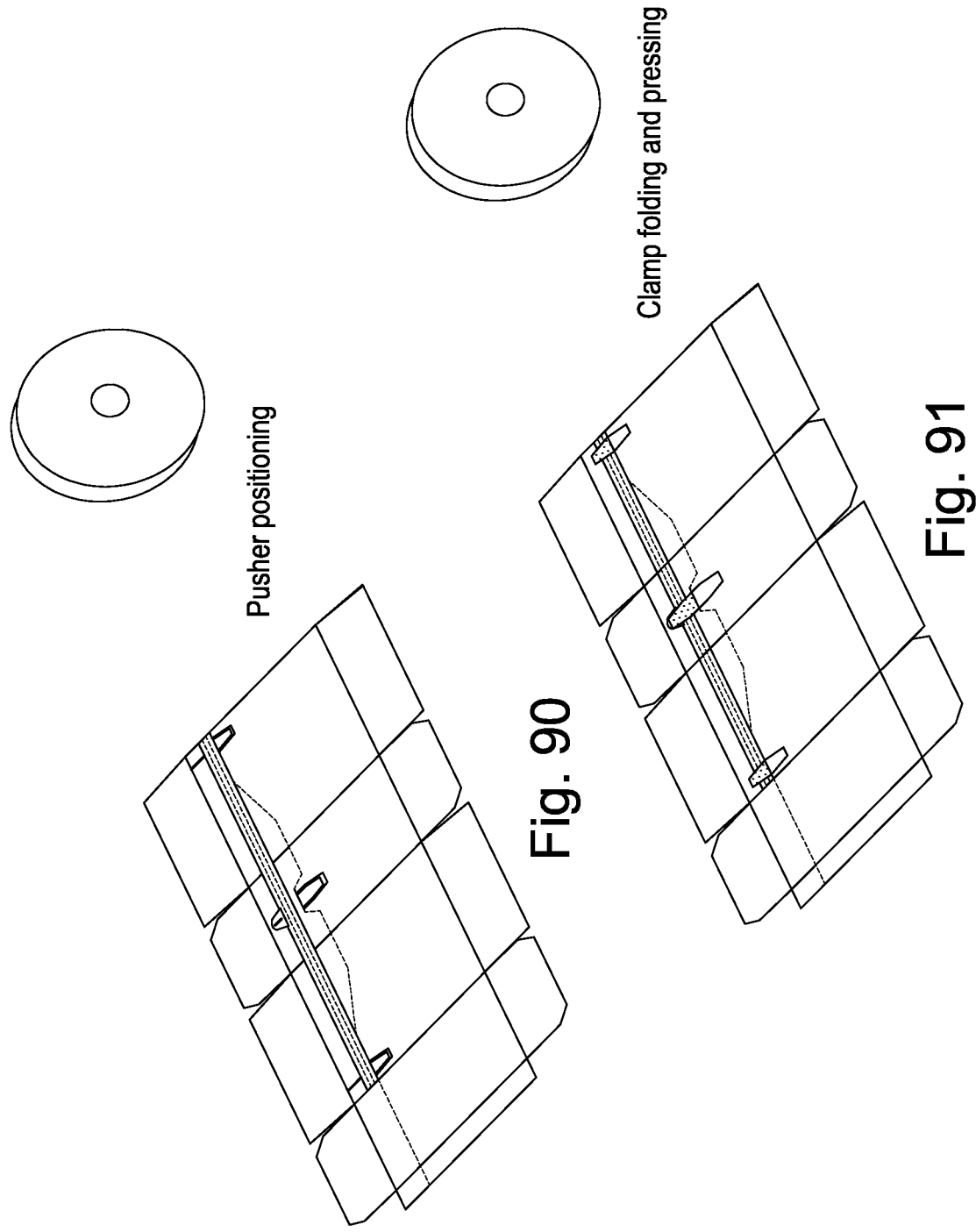


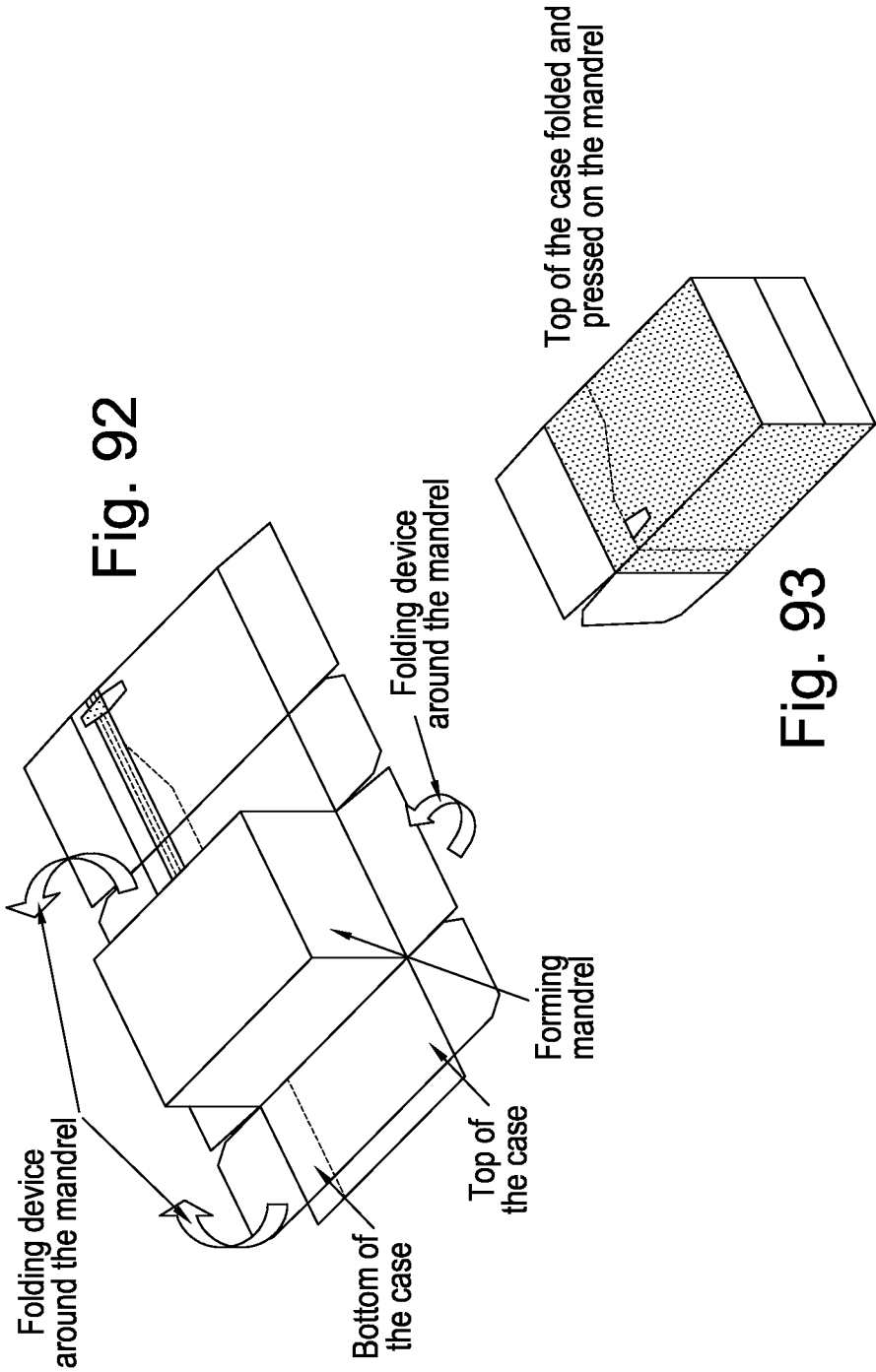
Fig. 88



To facilitate the filling of the "one piece case + pusher" it is better to close the top of the case and fill the case by the bottom with products upside down

Fig. 89





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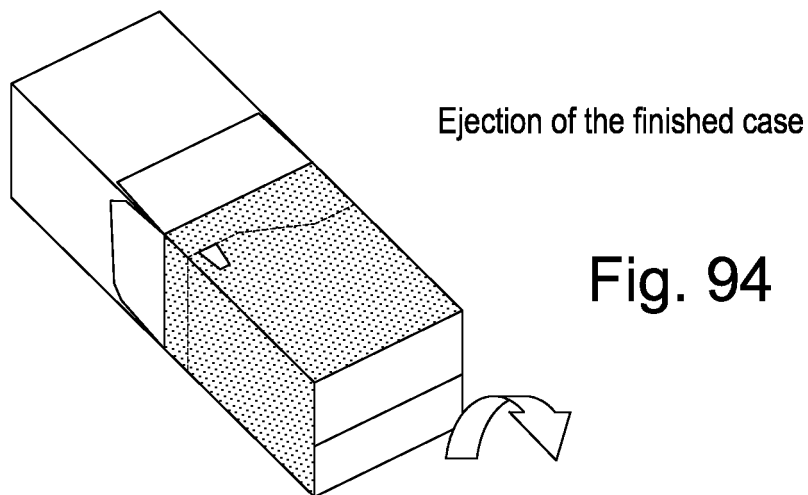


Fig. 94

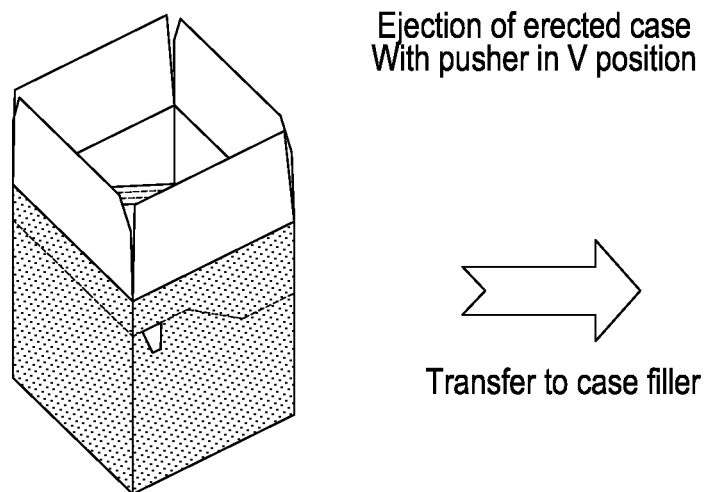
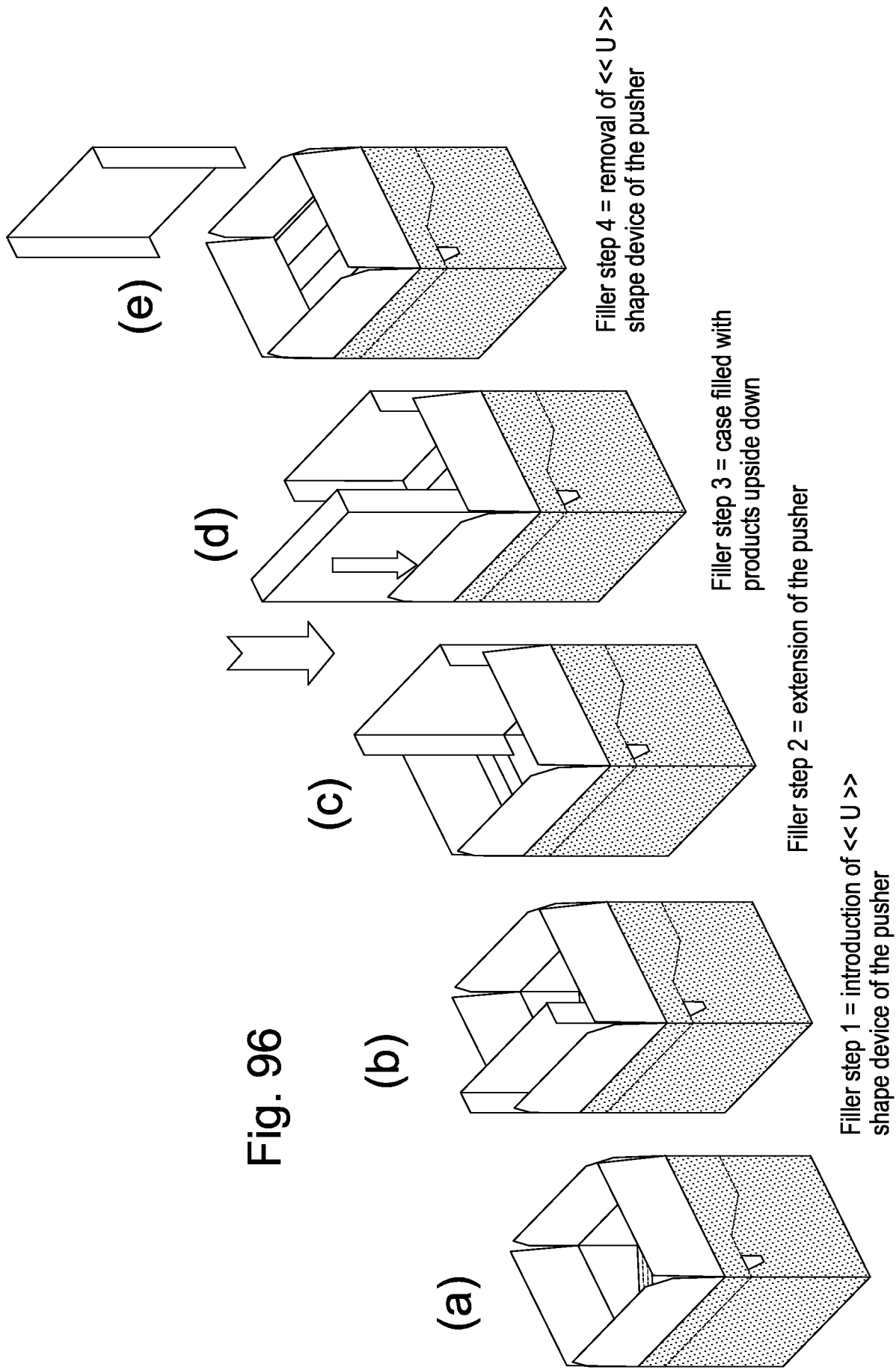


Fig. 95



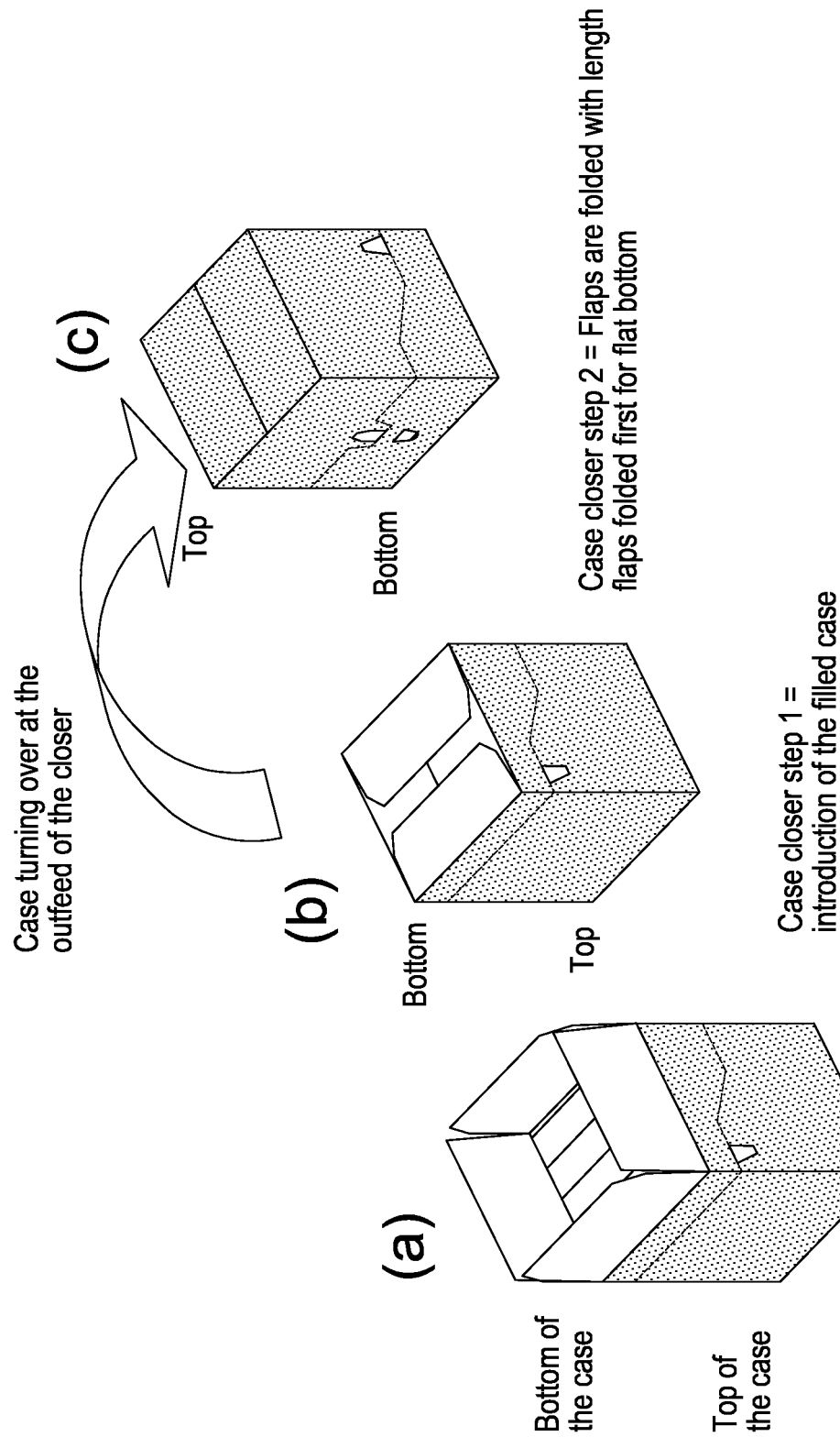
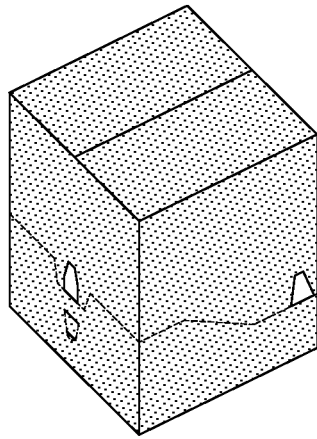


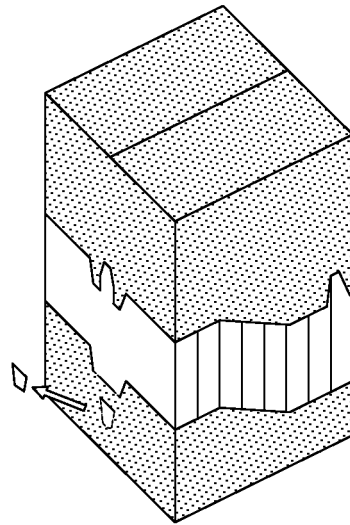
Fig. 97

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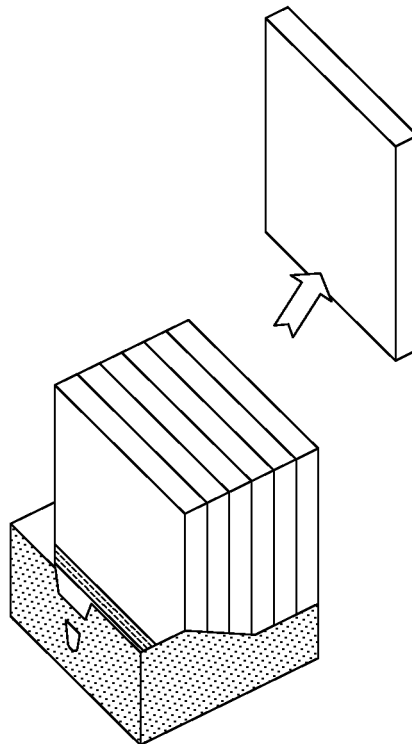
Case filled and closed

Fig. 98



Breaking back clamps
Glue zone to free the
pusher and SRP opening

Fig. 99



Pusher in action

Fig. 100

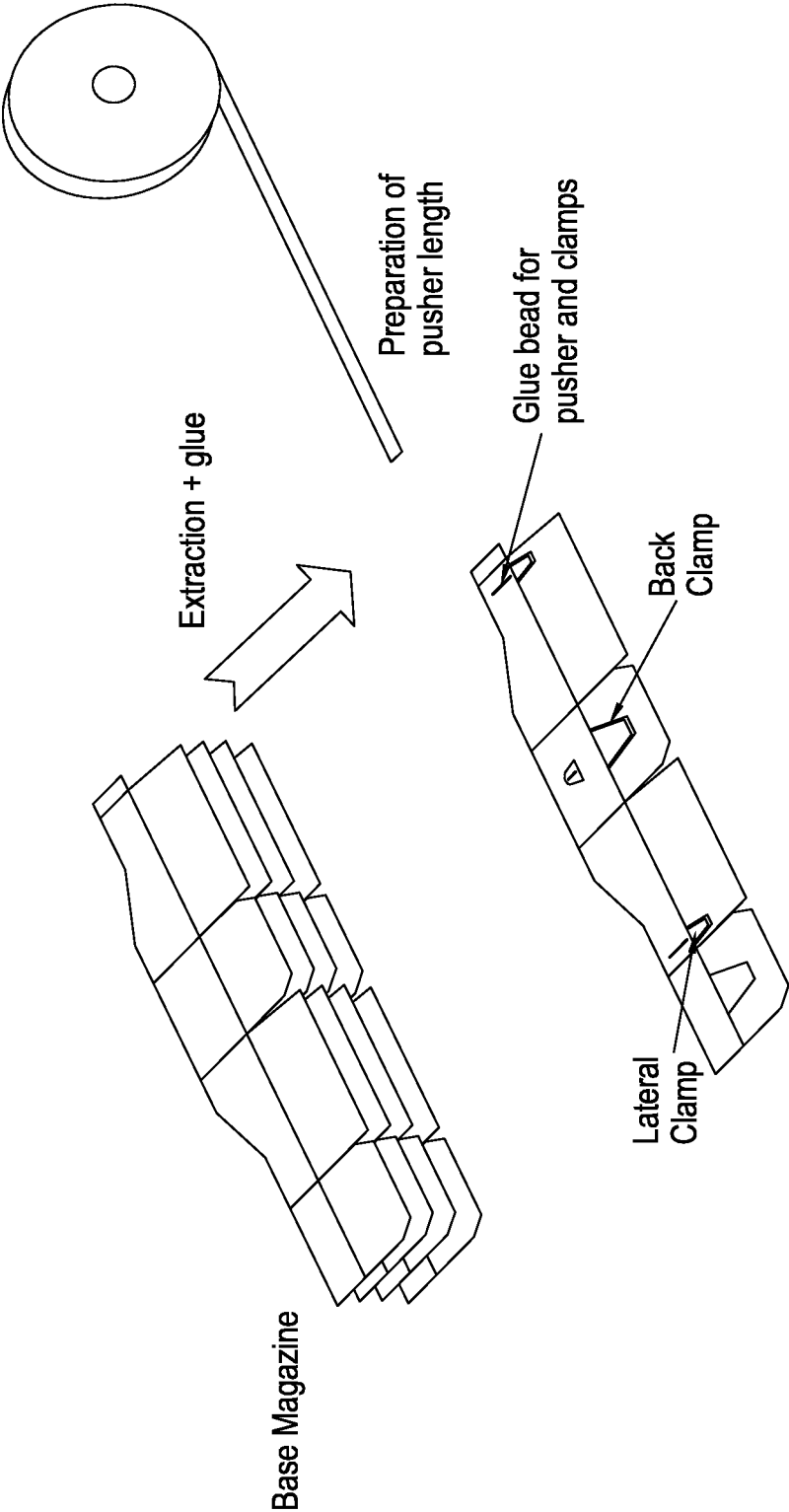


Fig. 101

Pusher positioning

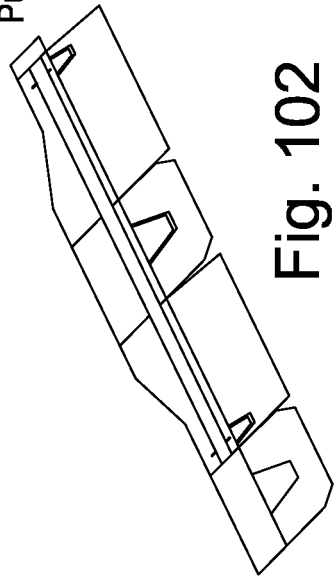


Fig. 102

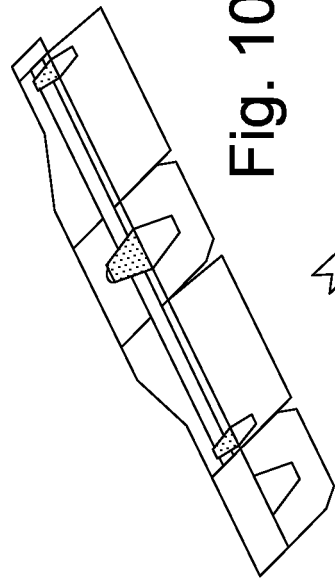
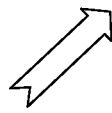


Fig. 103

Clamp folding and pressing



Transfer to assembly position

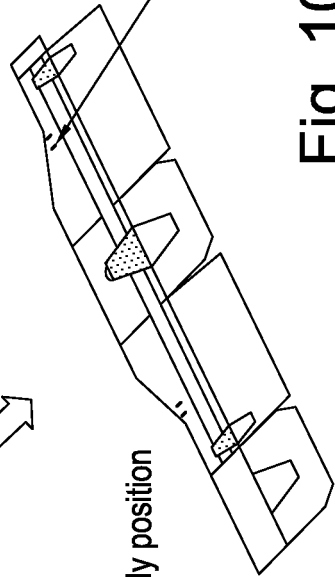
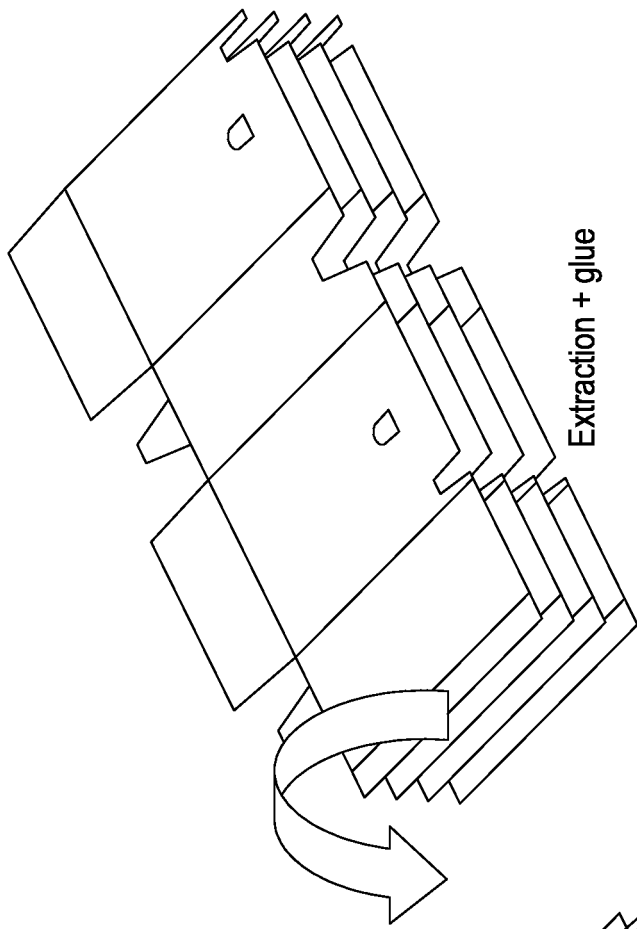
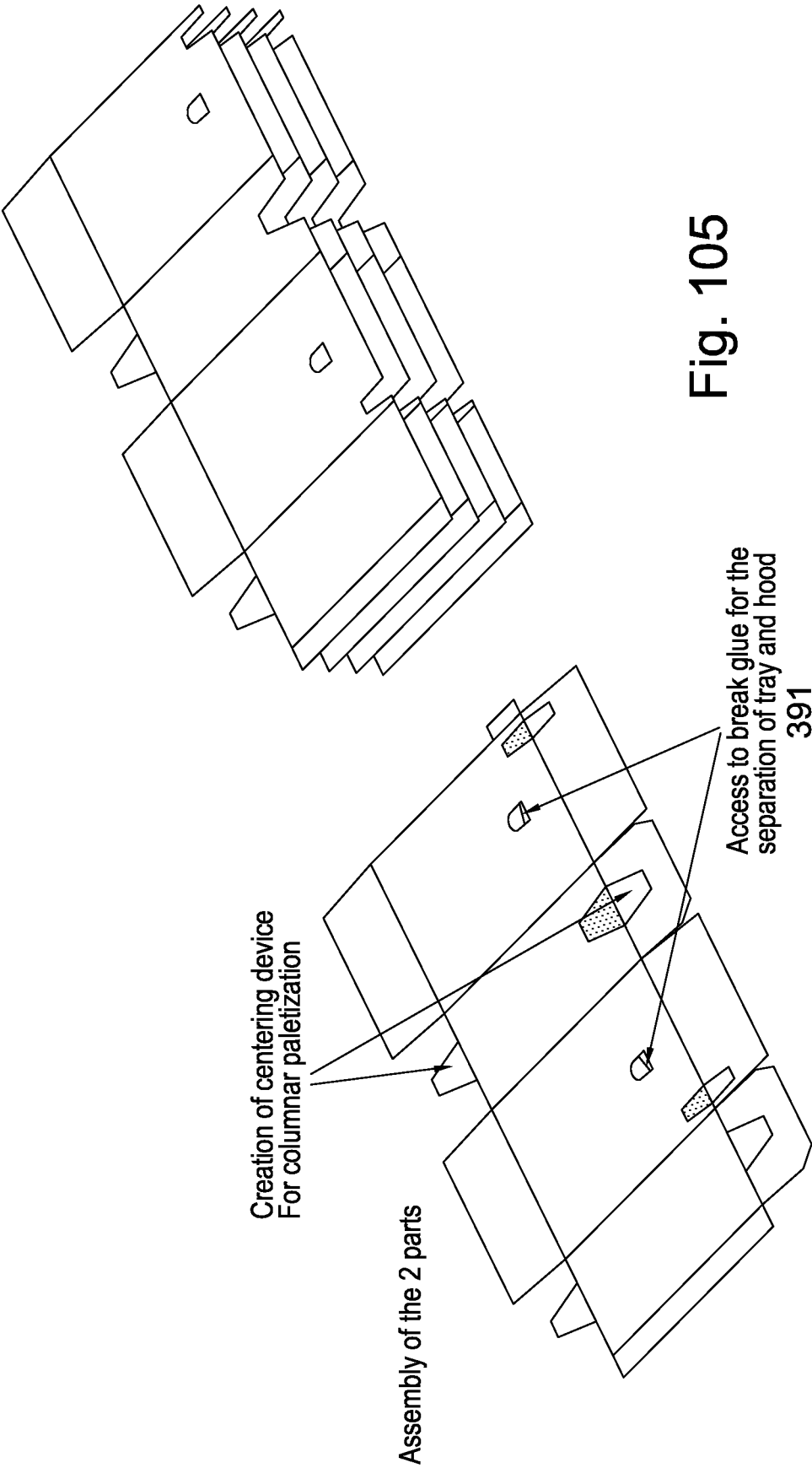


Fig. 104

Hood Magazine



Extraction + glue



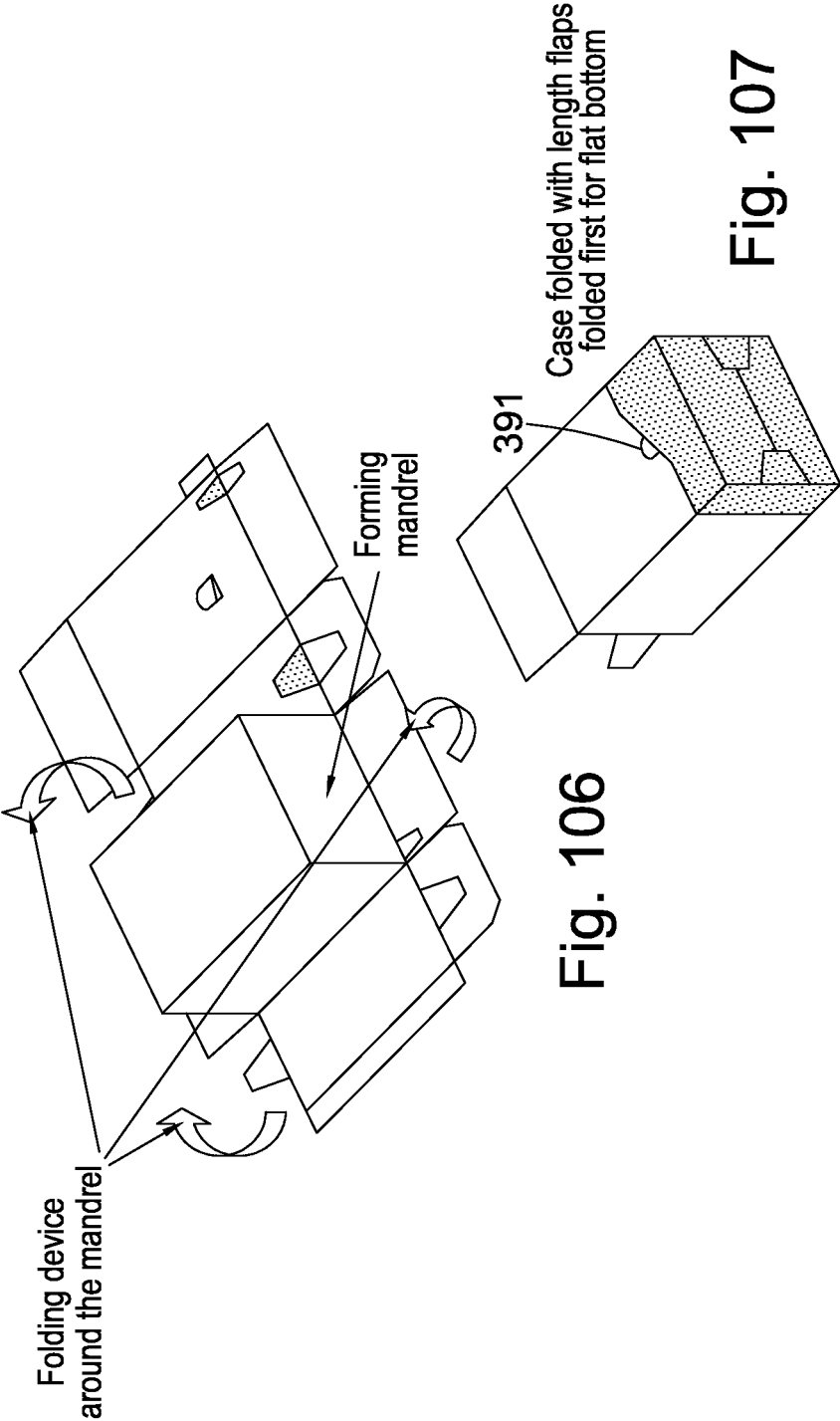
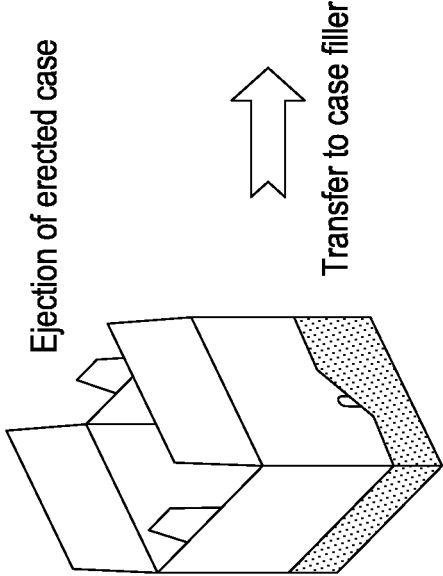
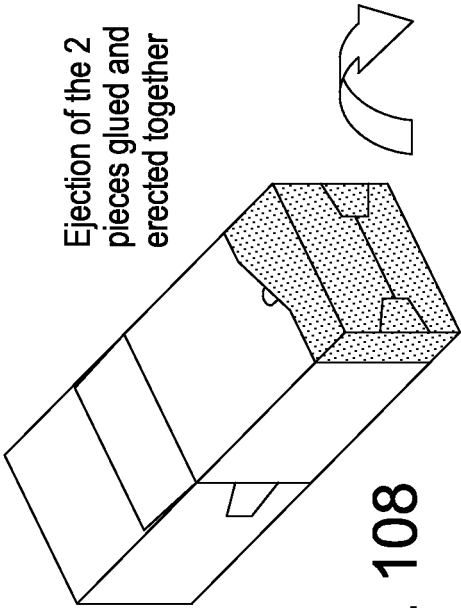
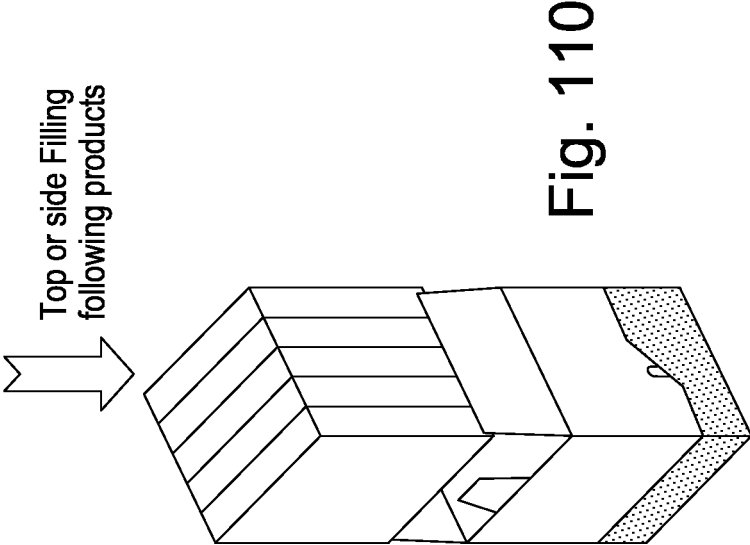


Fig. 106

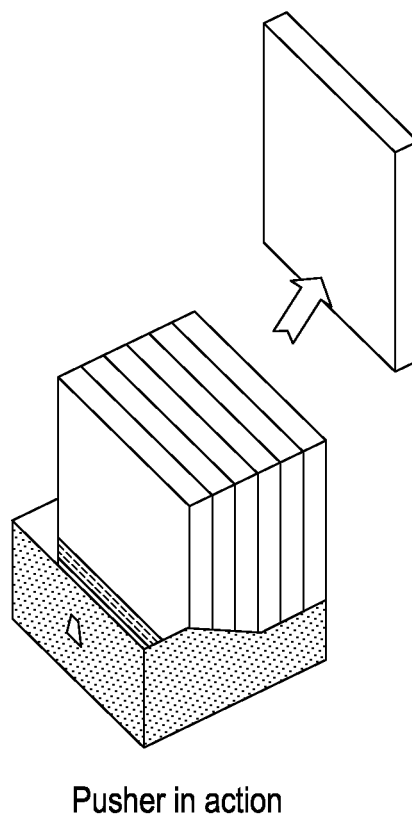
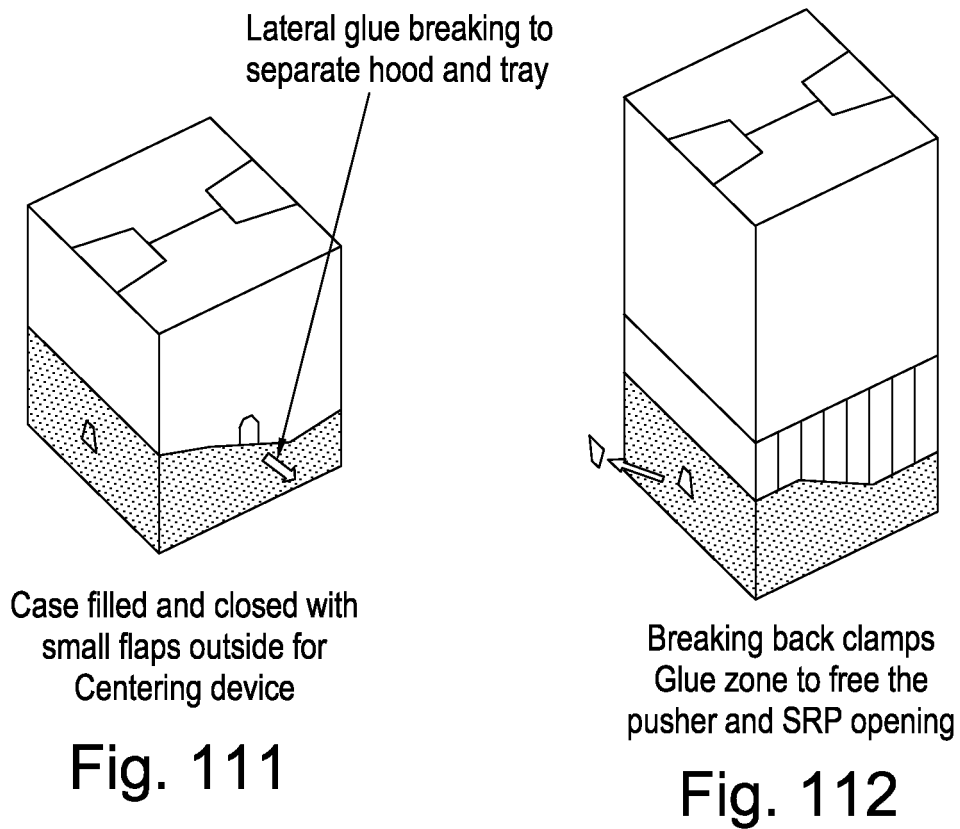
Fig. 107



The hood maintains and protects the extended position of the pusher for the filling



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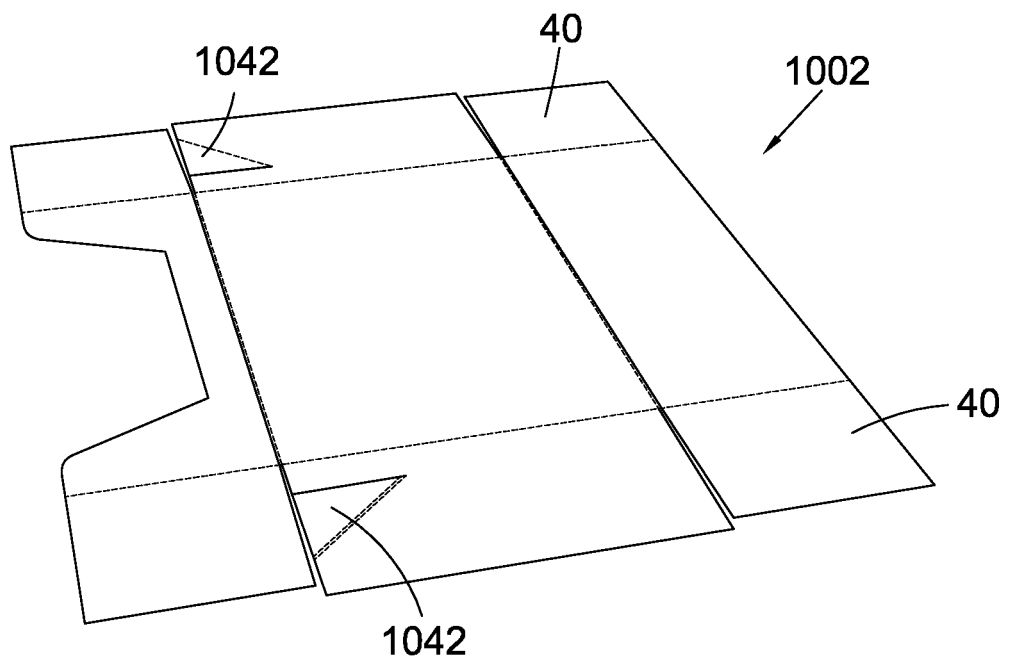


Fig. 114

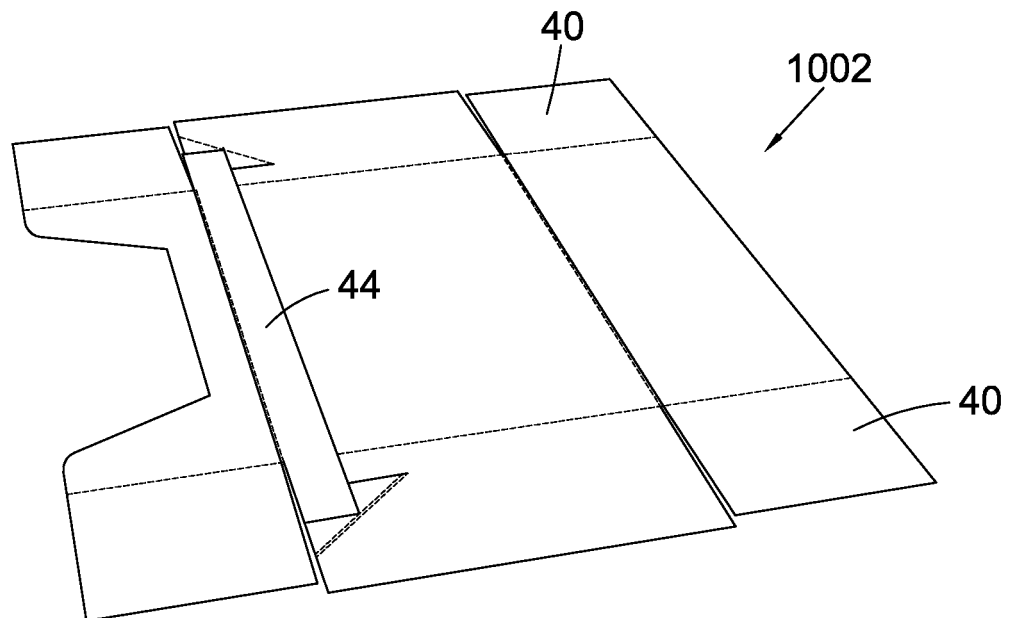


Fig. 115

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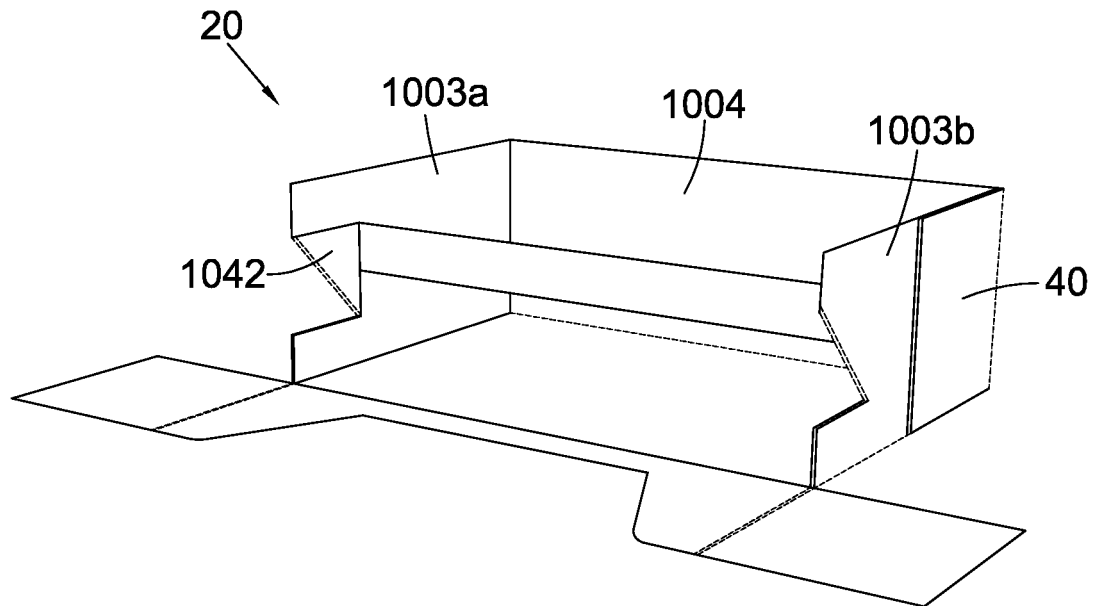


Fig. 116

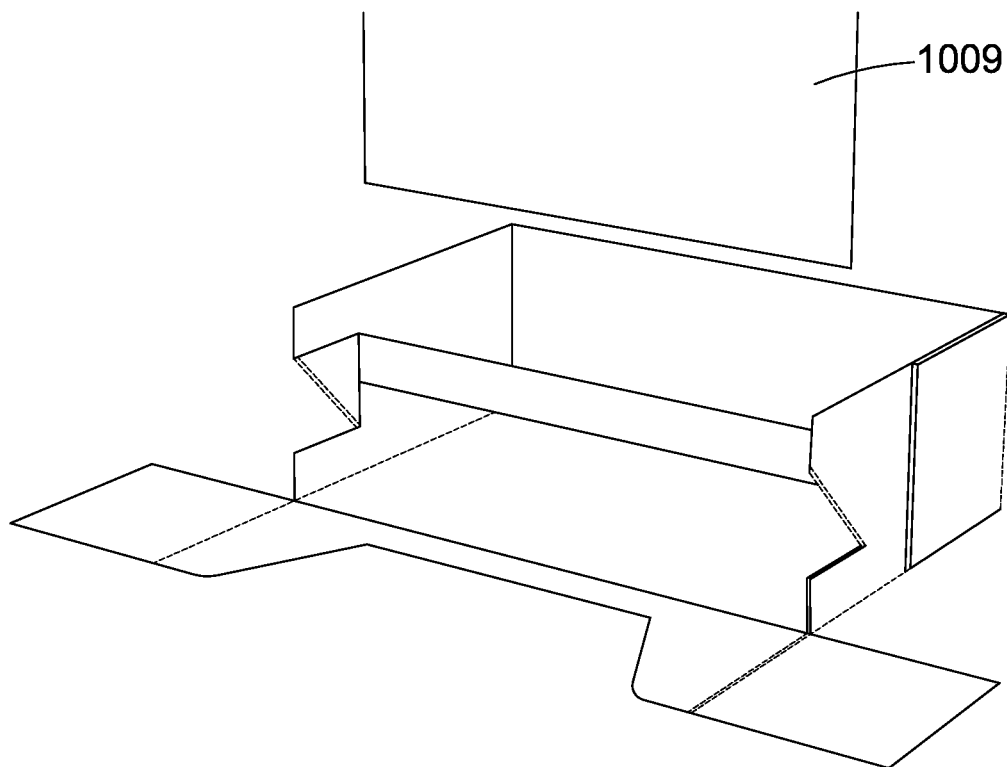


Fig. 117

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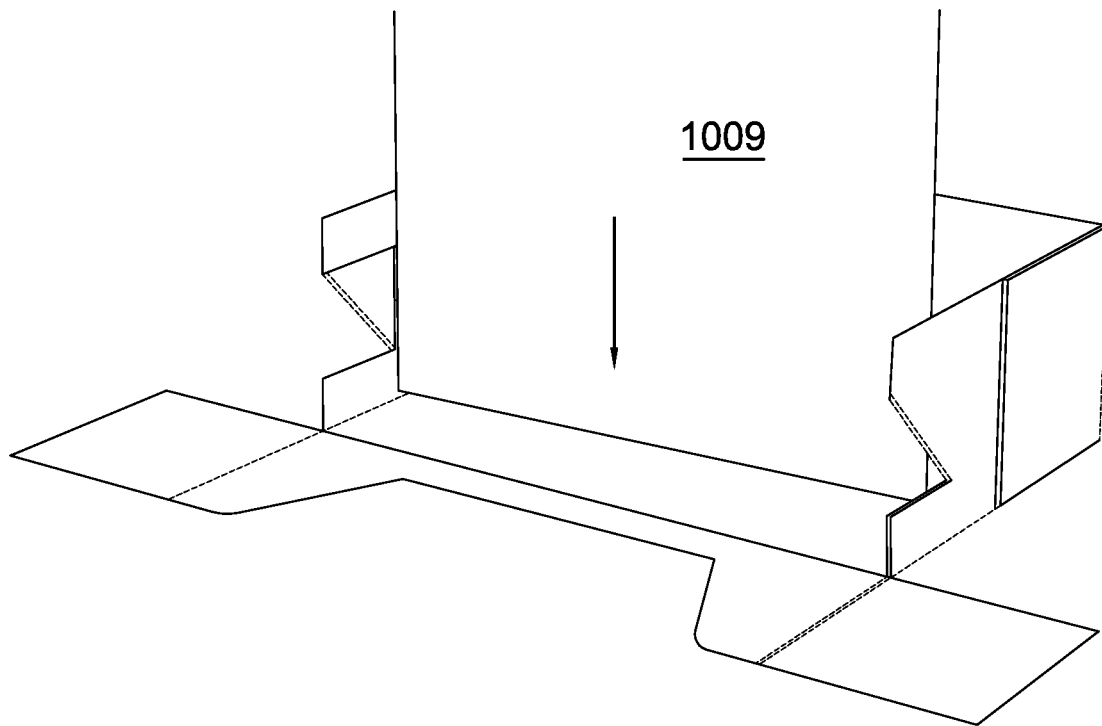


Fig. 118

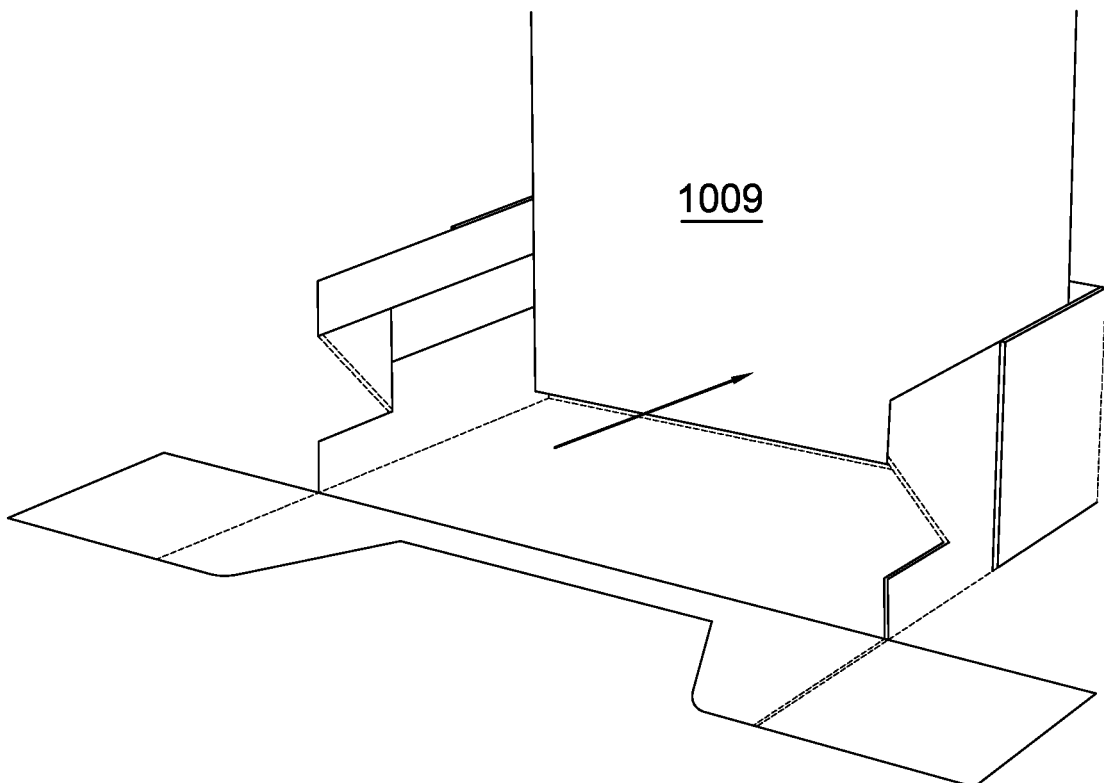


Fig. 119

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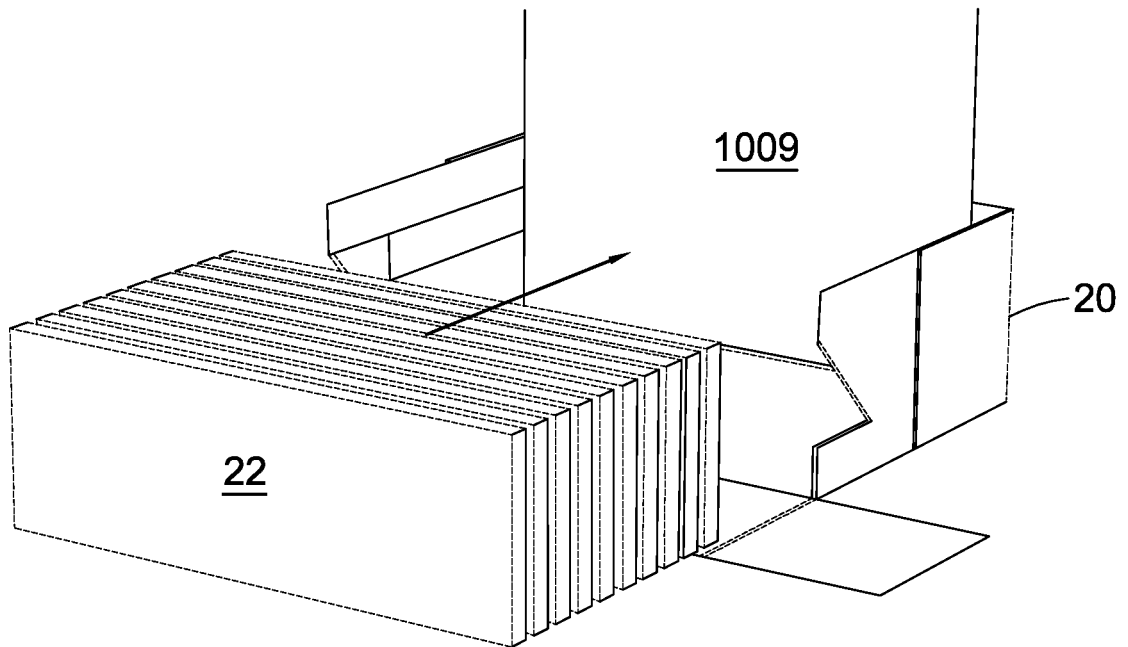


Fig. 120

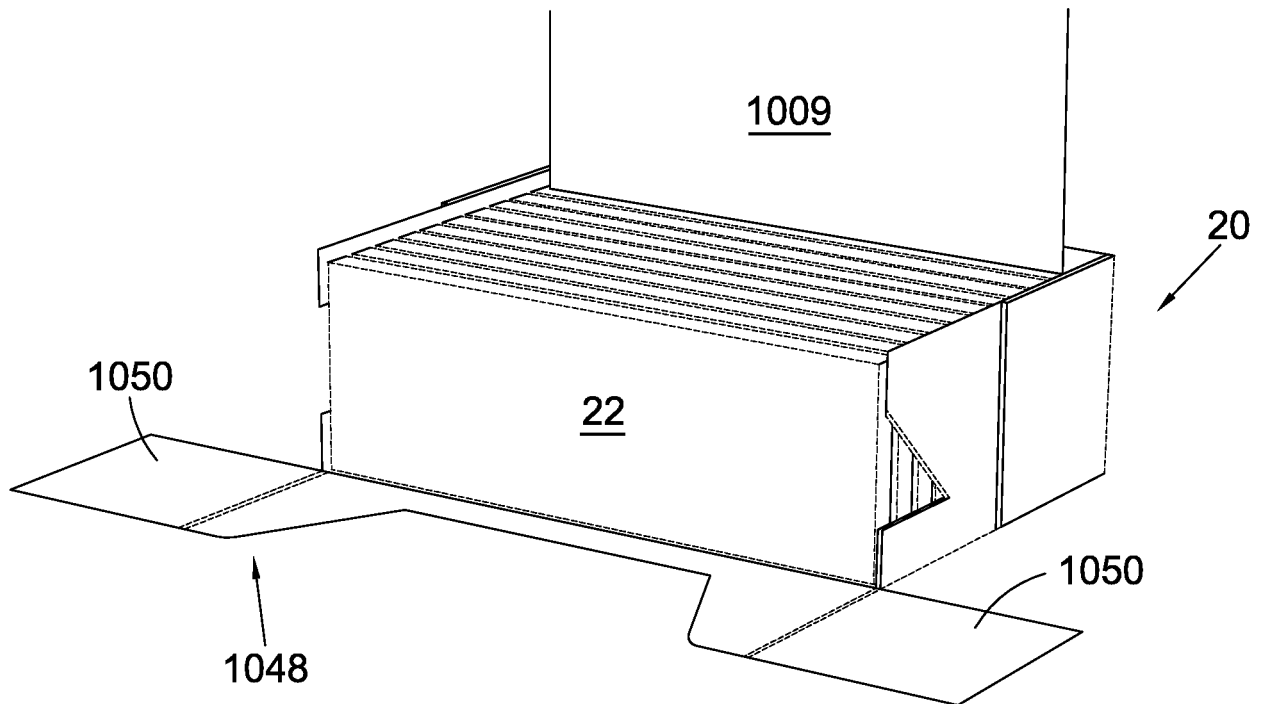


Fig. 121

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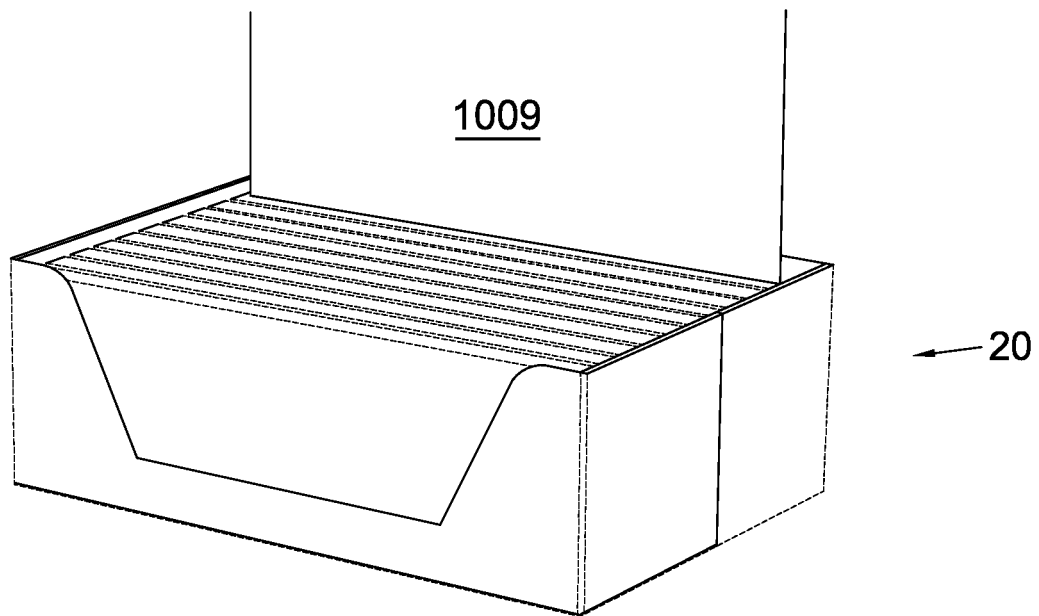


Fig. 122

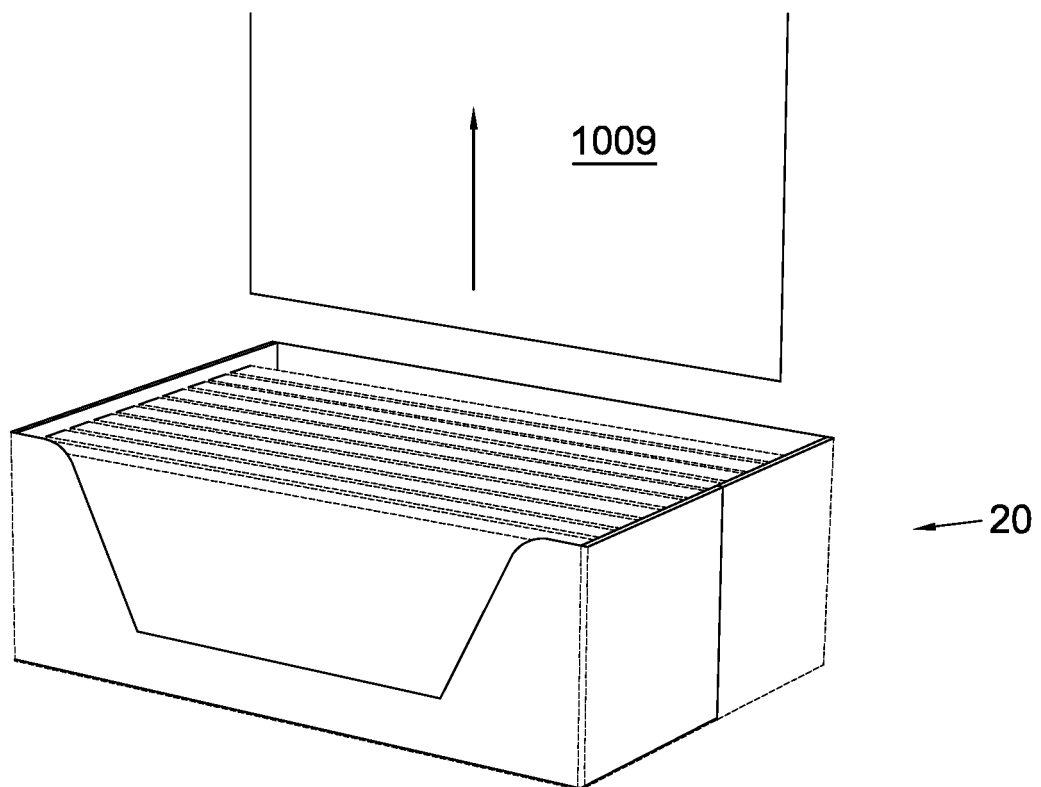


Fig. 123

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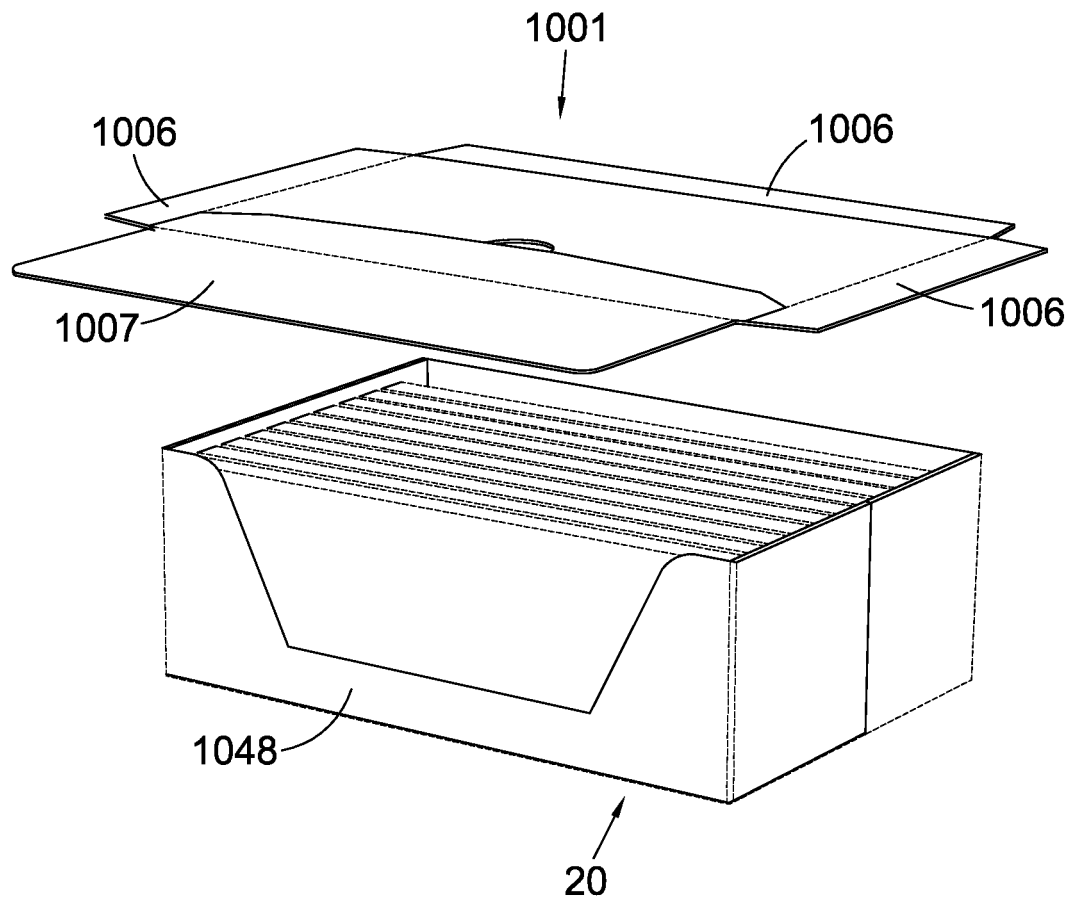


Fig. 124

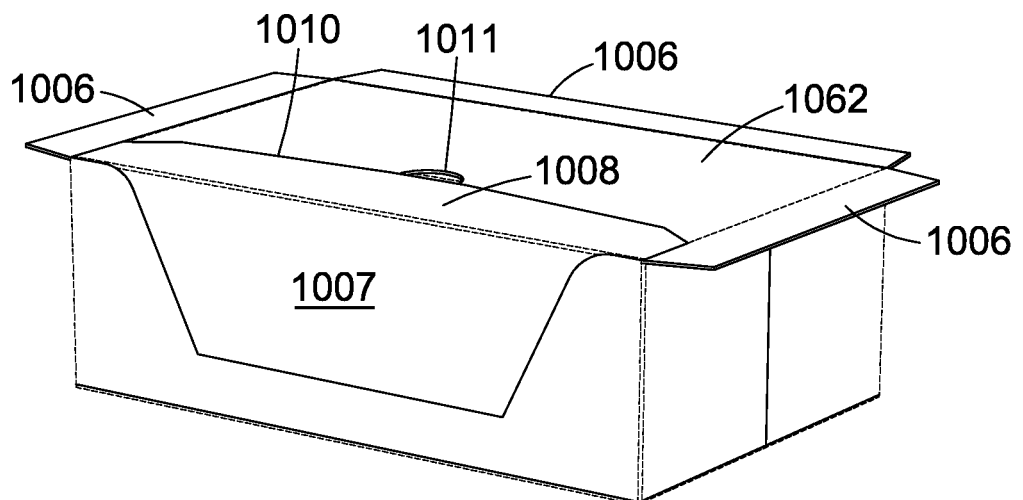


Fig. 125

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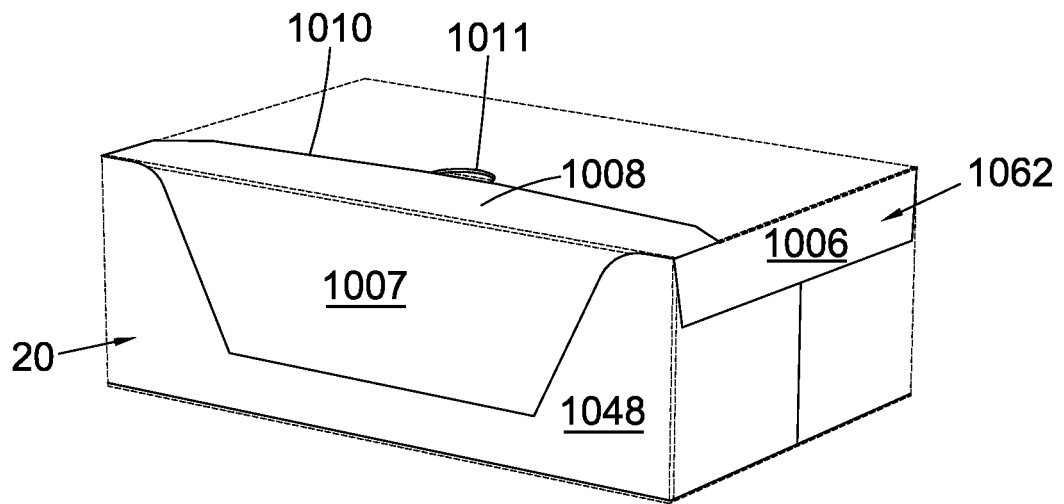


Fig. 126

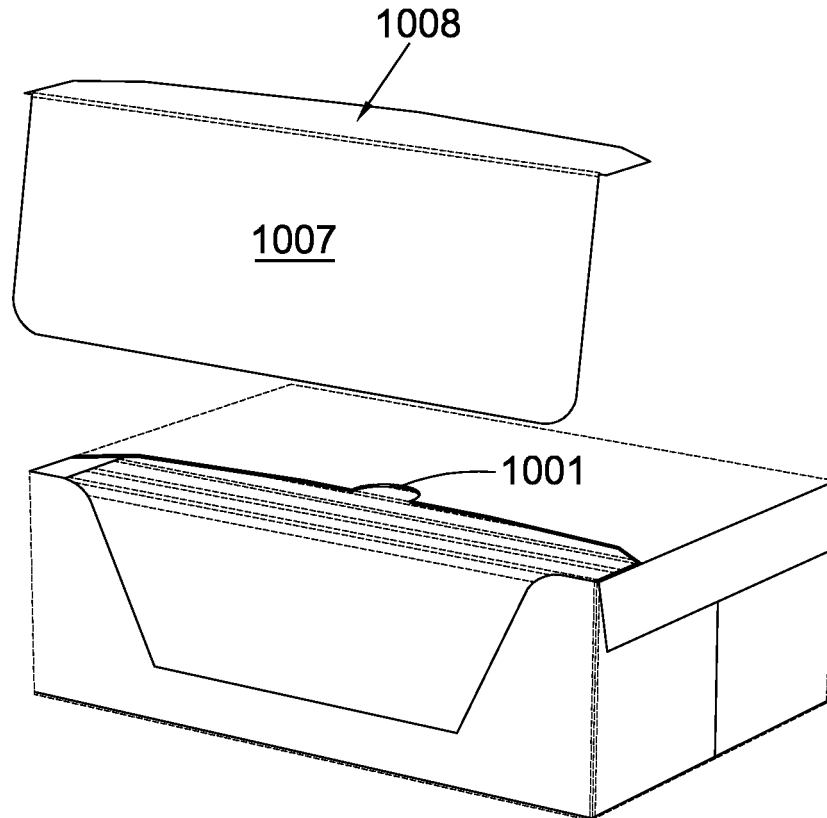


Fig. 127

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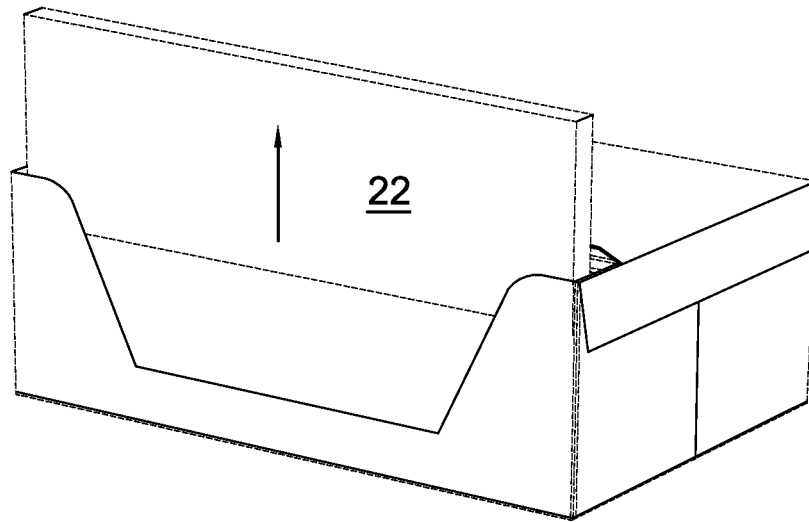


Fig. 128

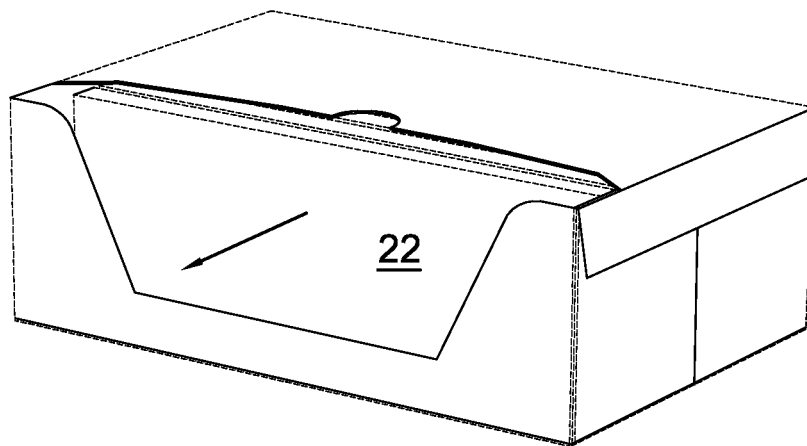


Fig. 129

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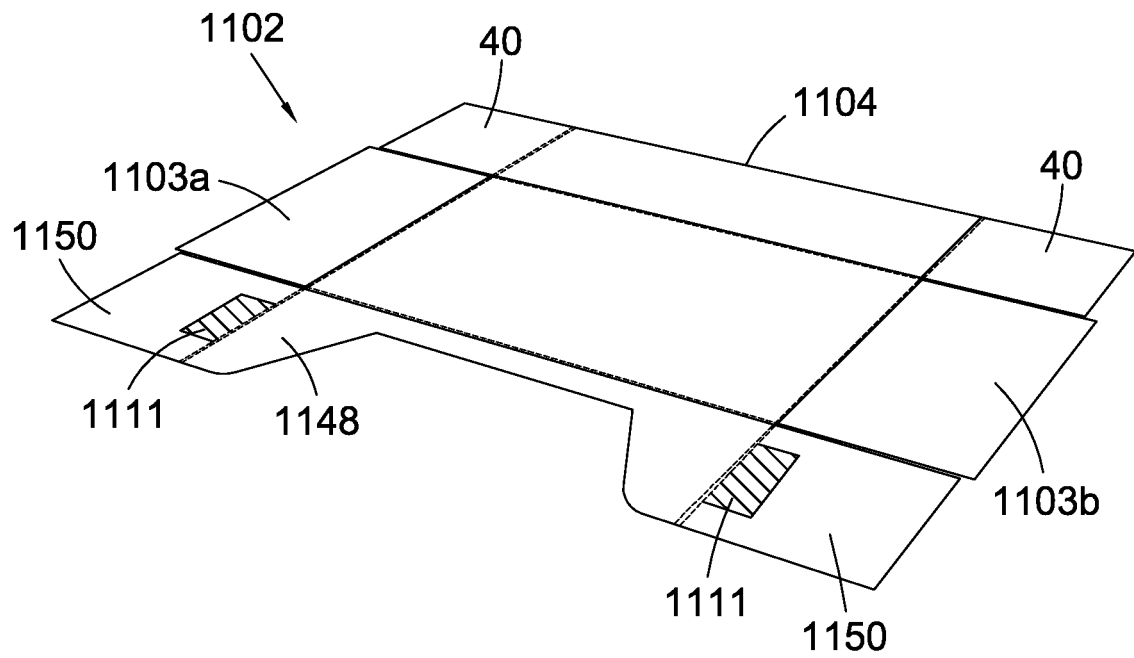


Fig. 130

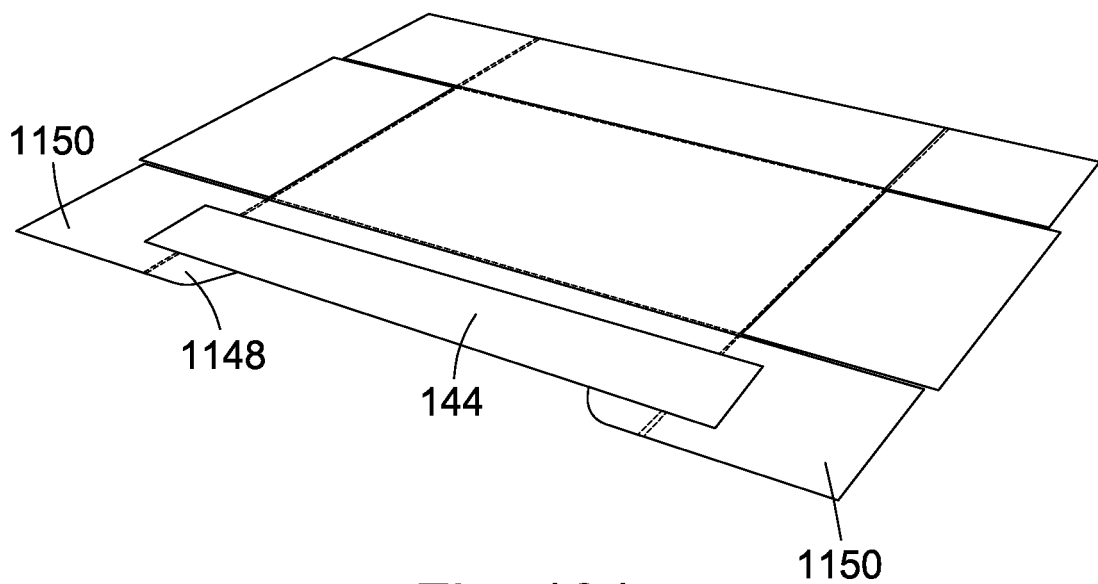


Fig. 131

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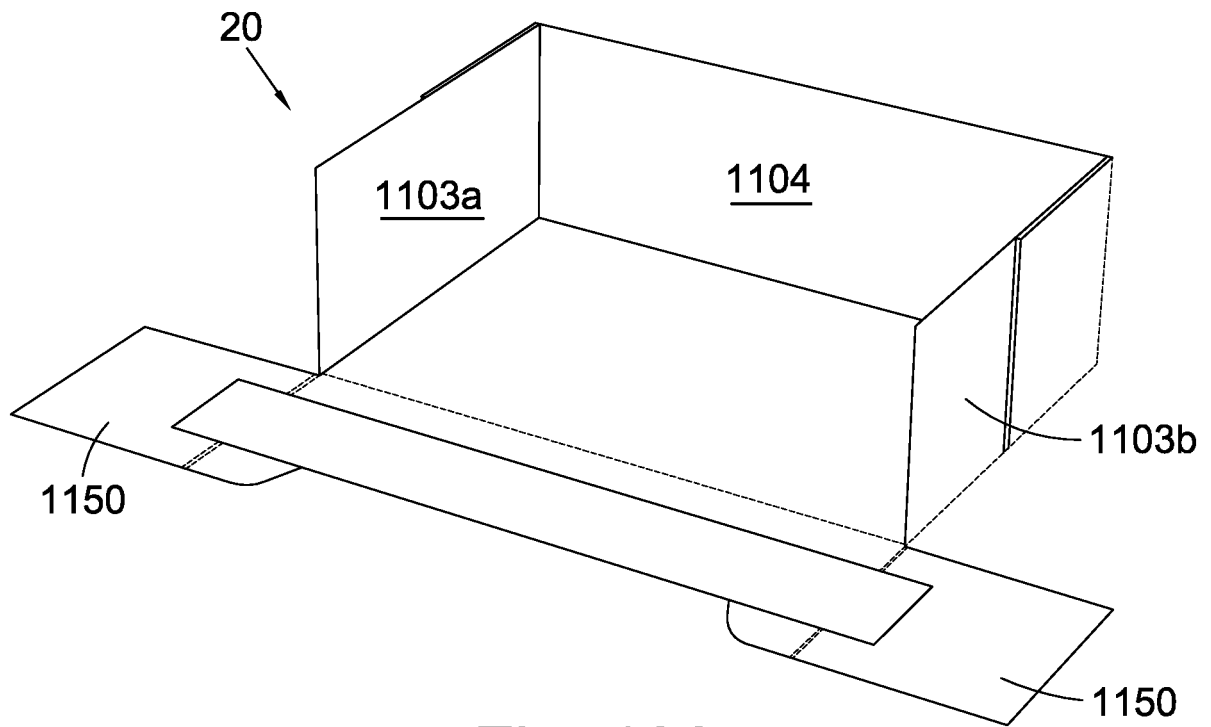


Fig. 132

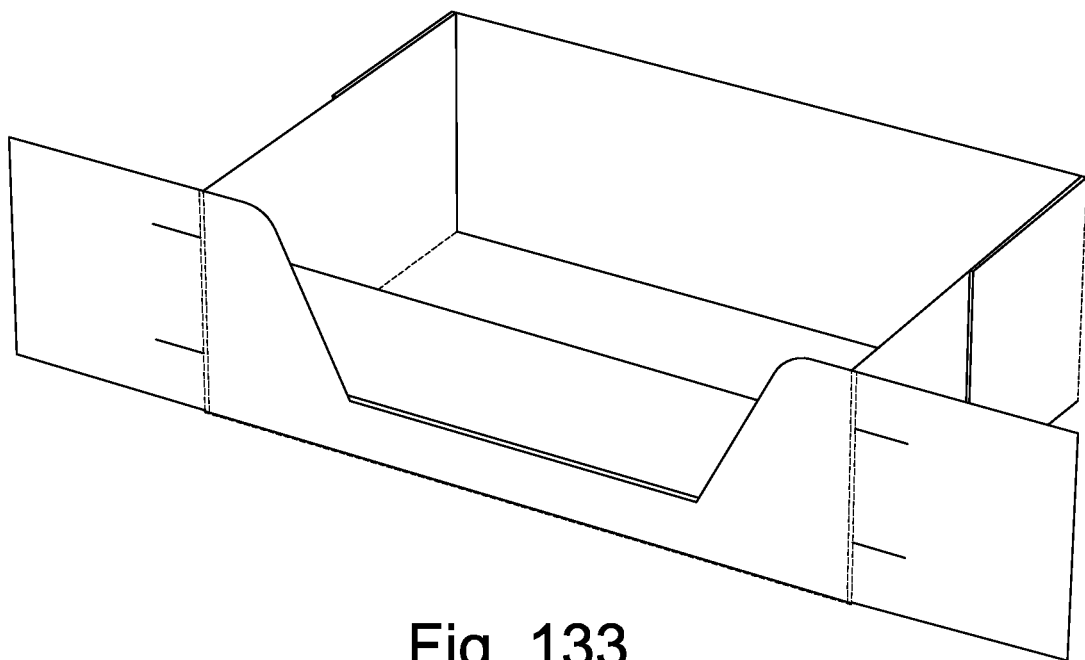


Fig. 133

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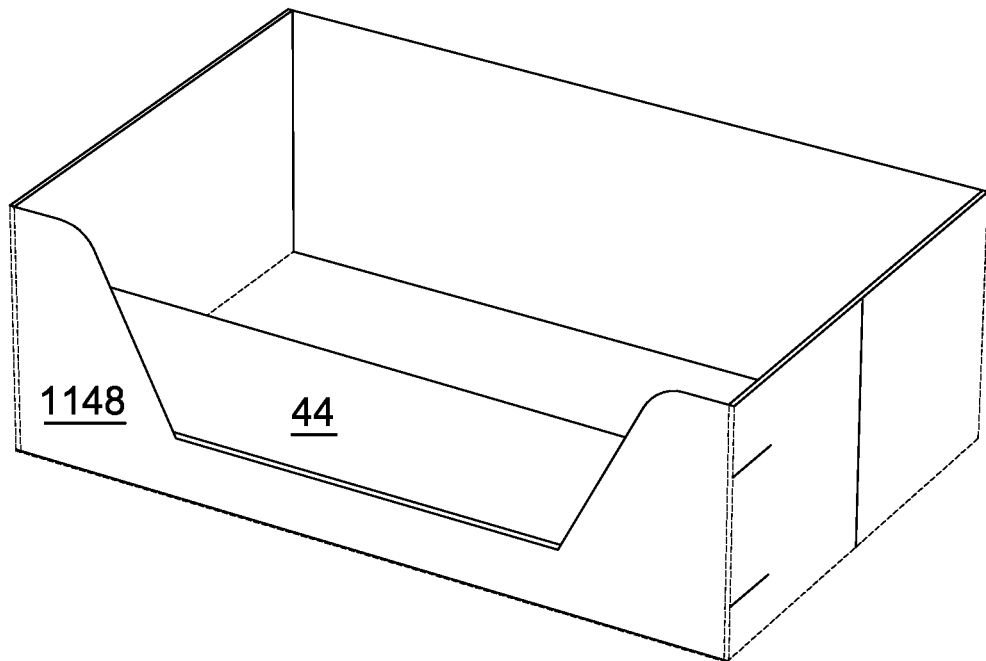


Fig. 134

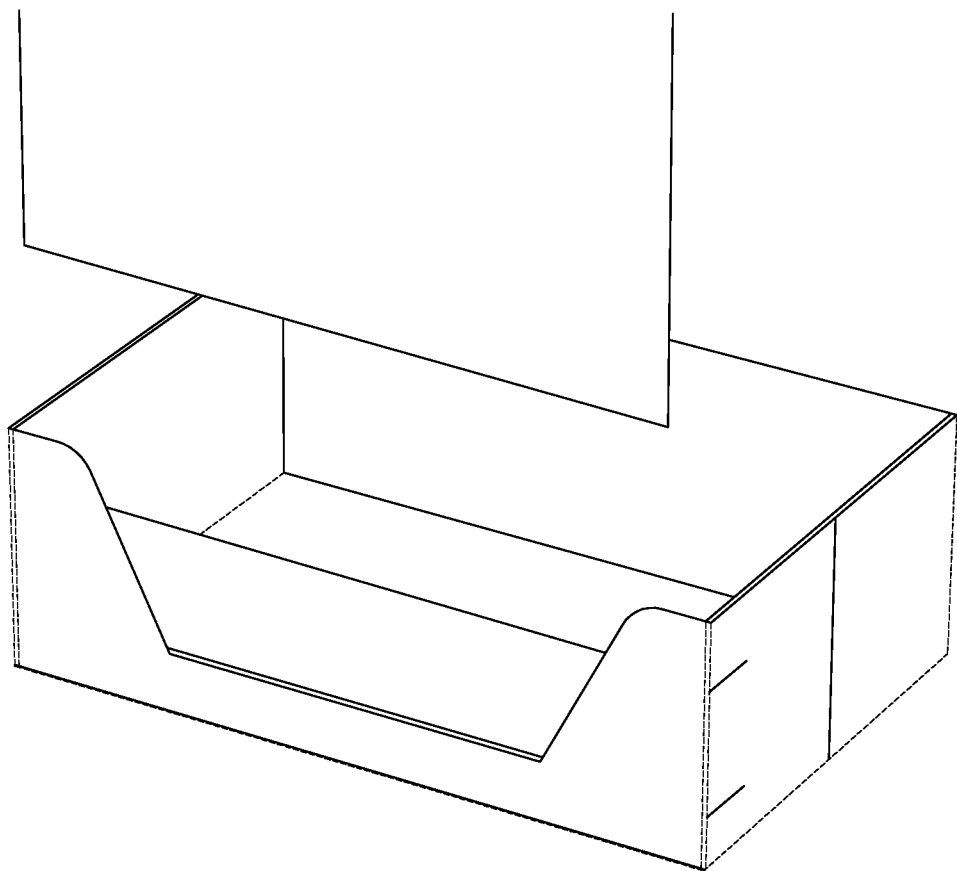


Fig. 135

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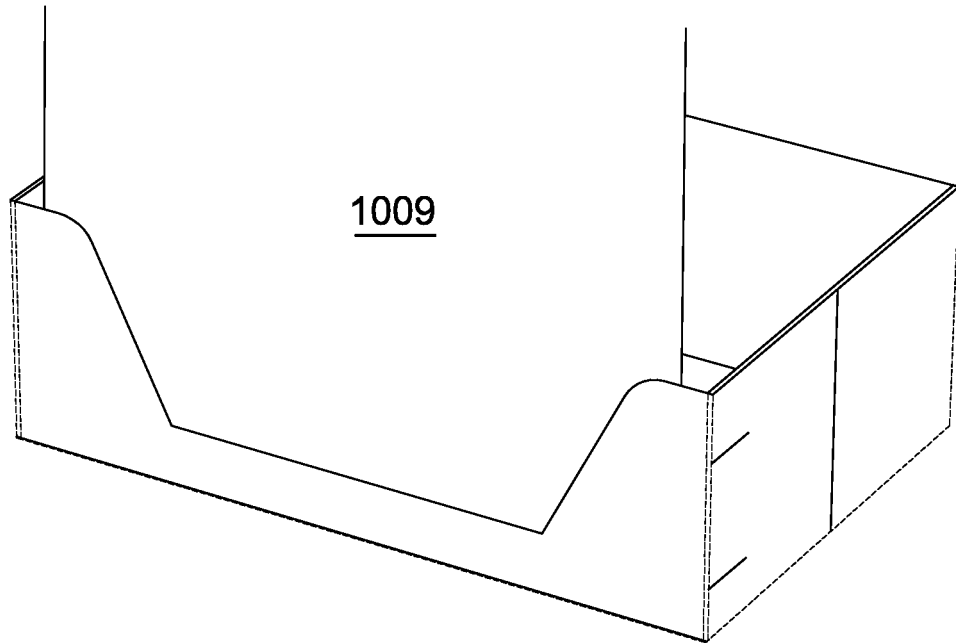


Fig. 136

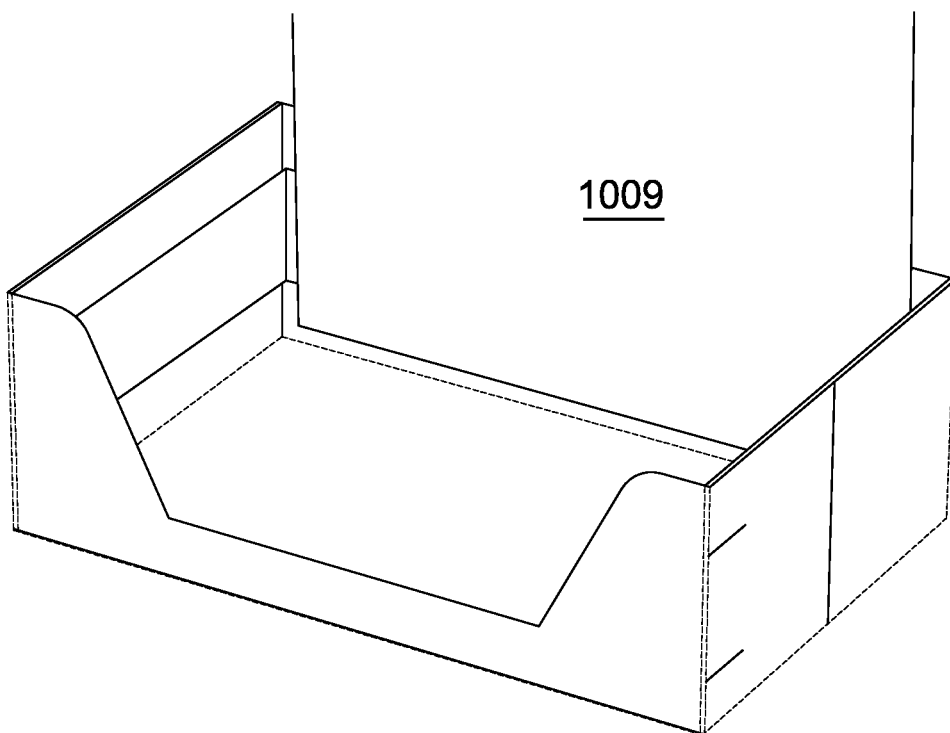


Fig. 137

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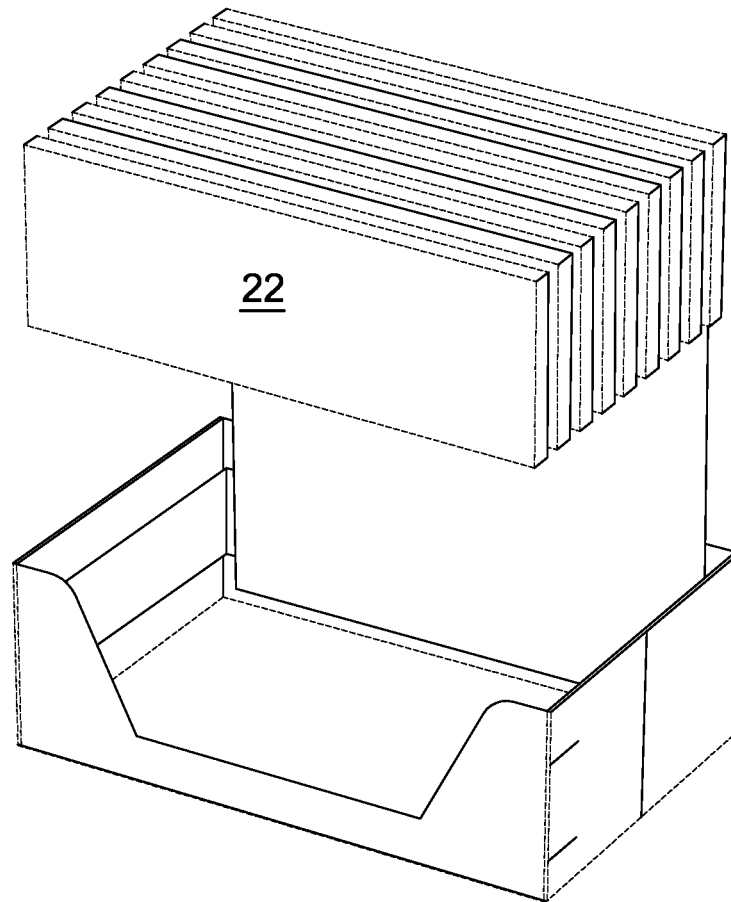


Fig. 138

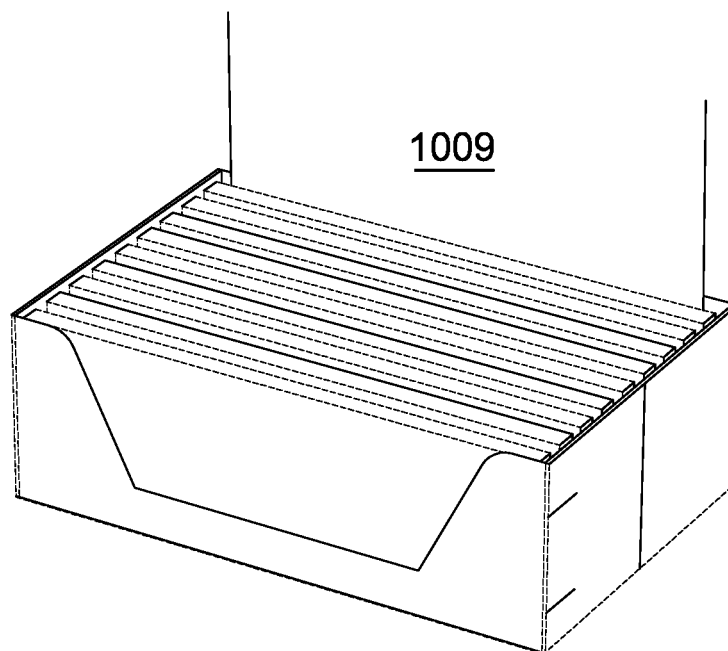


Fig. 139

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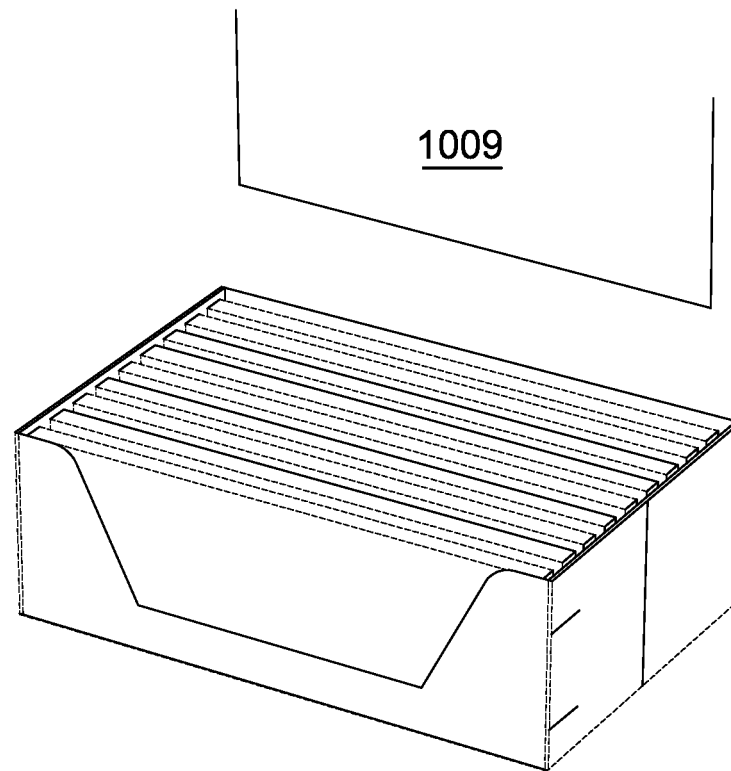


Fig. 140

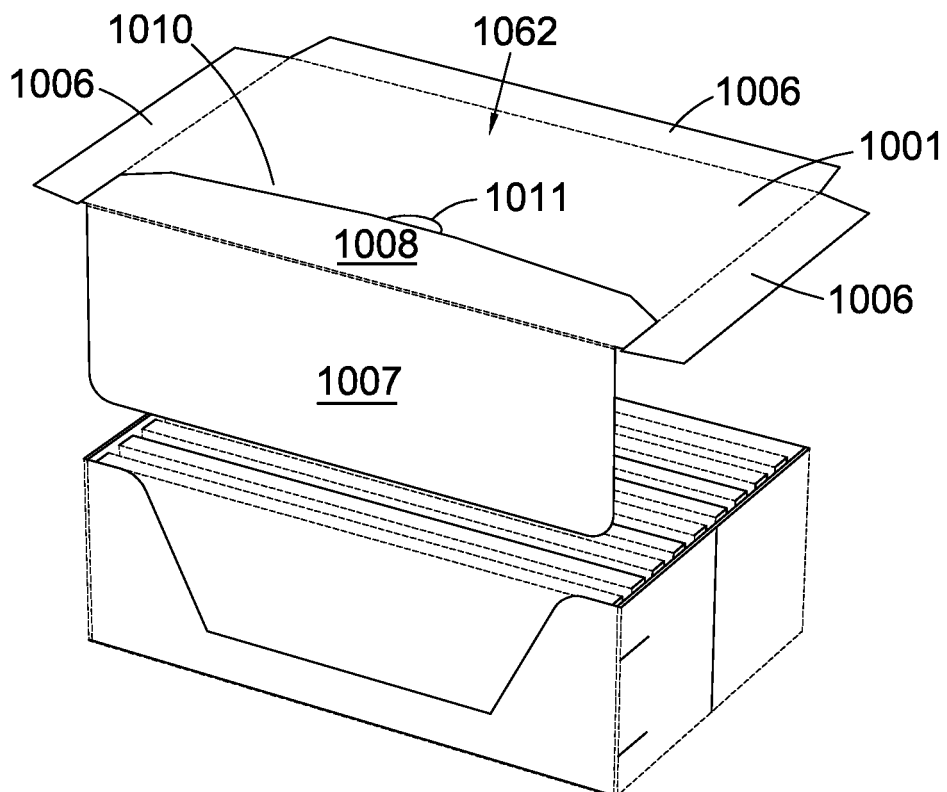


Fig. 141

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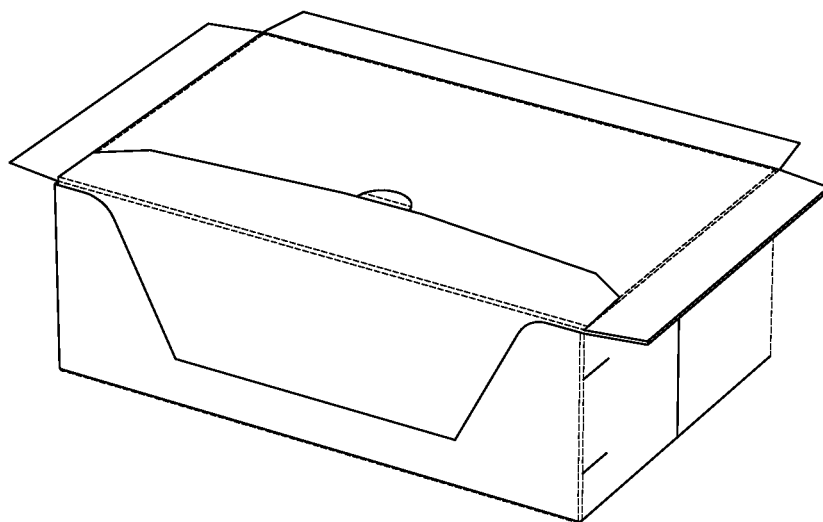


Fig. 142

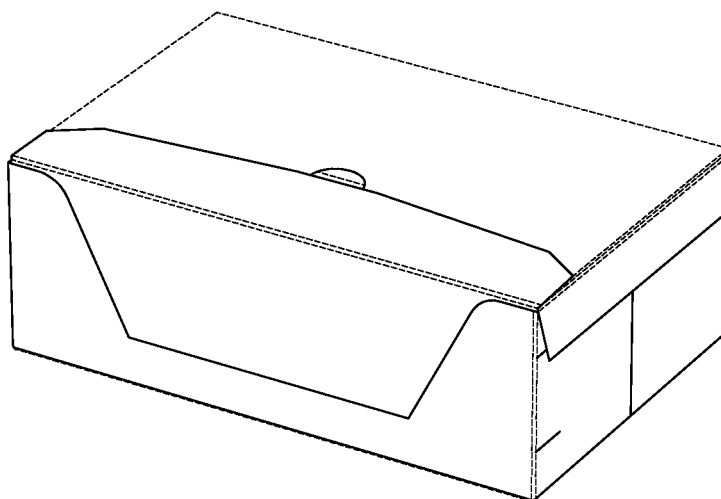


Fig. 143

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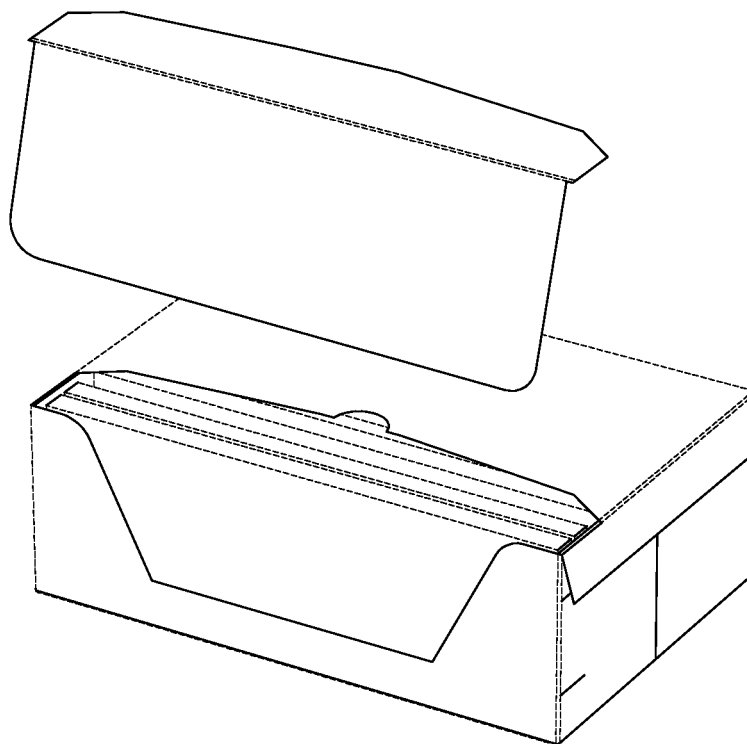


Fig. 144

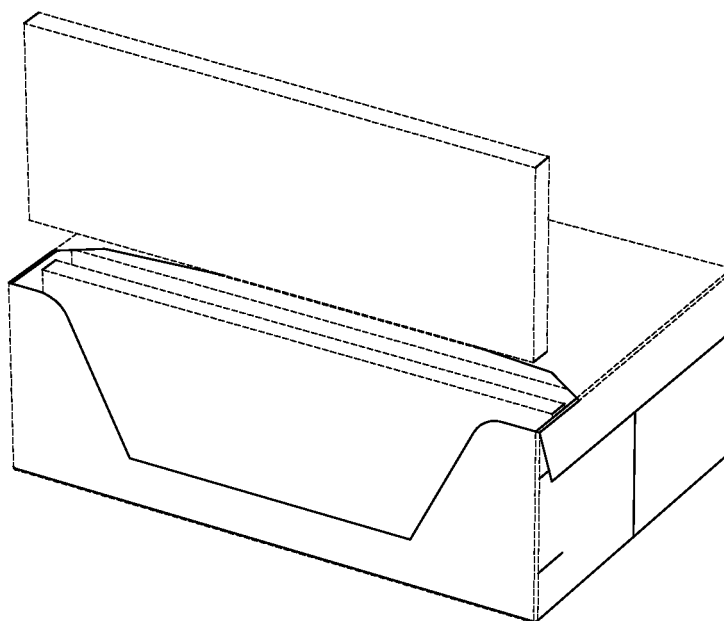


Fig. 145

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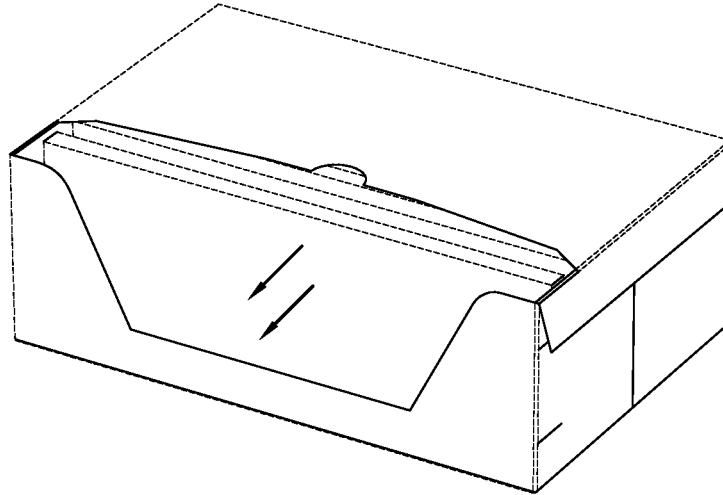


Fig. 146

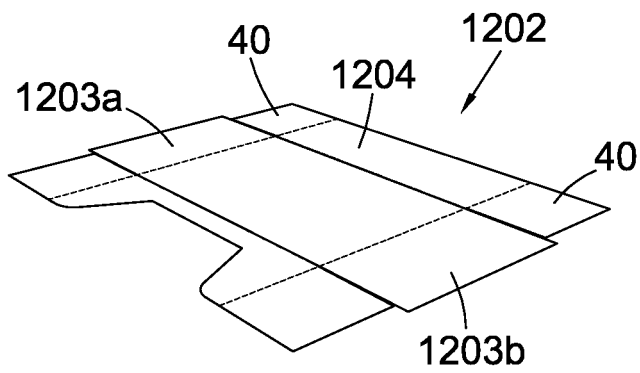


Fig. 147

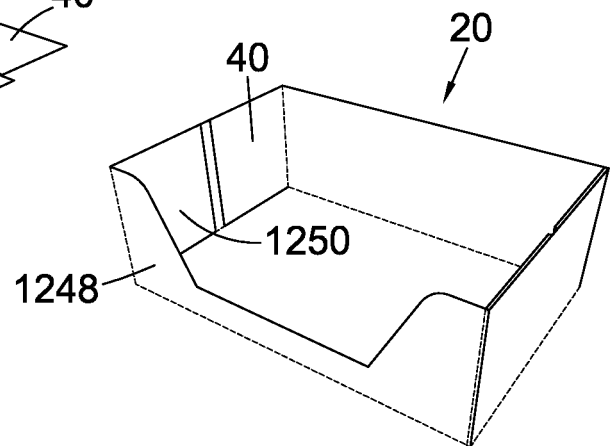


Fig. 148

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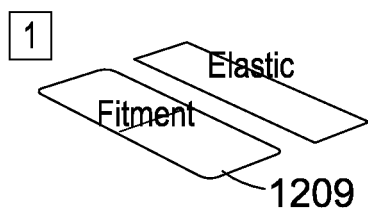


Fig. 149

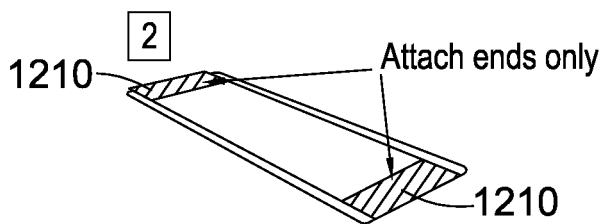


Fig. 150

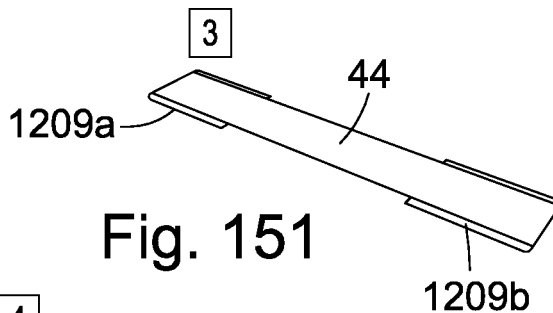


Fig. 151

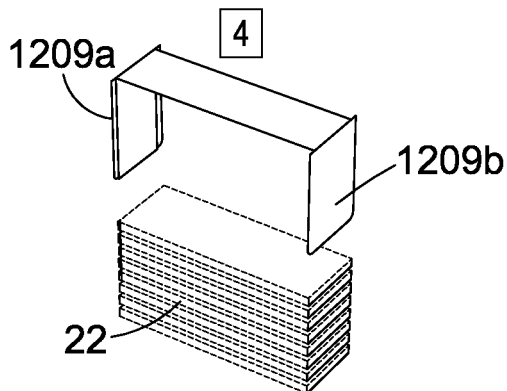


Fig. 152

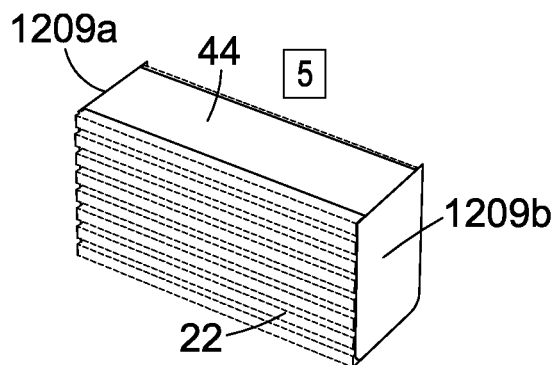


Fig. 153

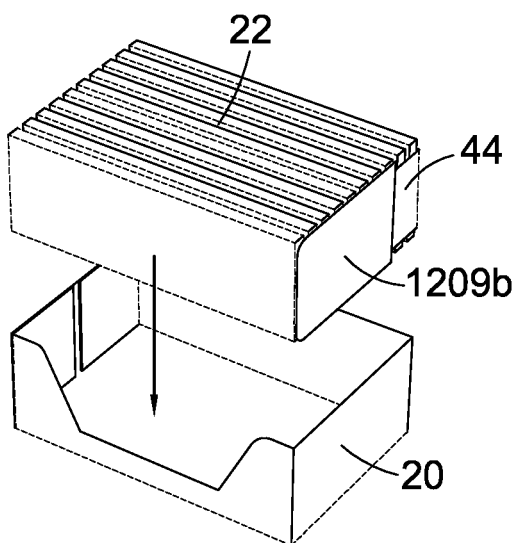


Fig. 154

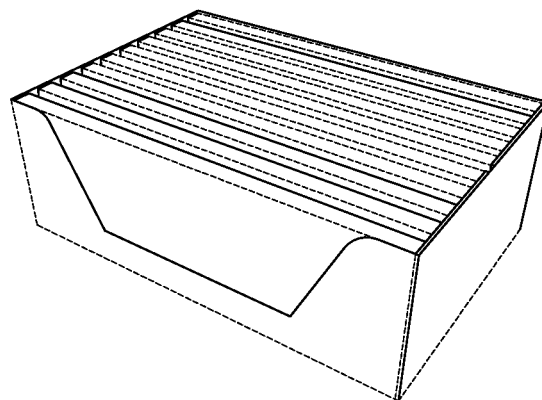


Fig. 155

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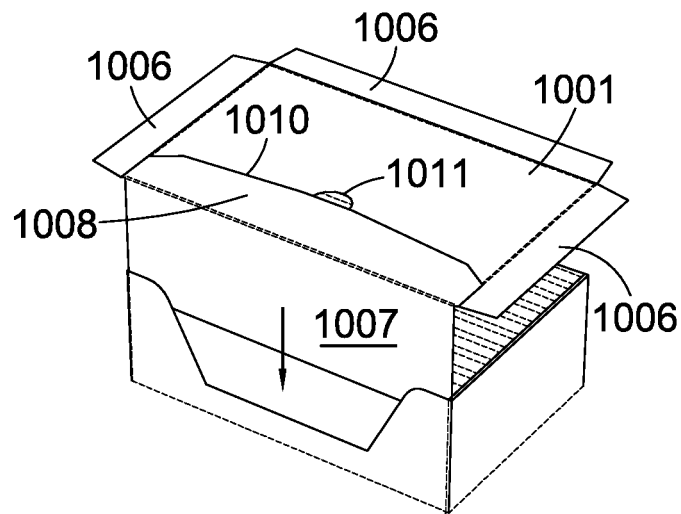


Fig. 156

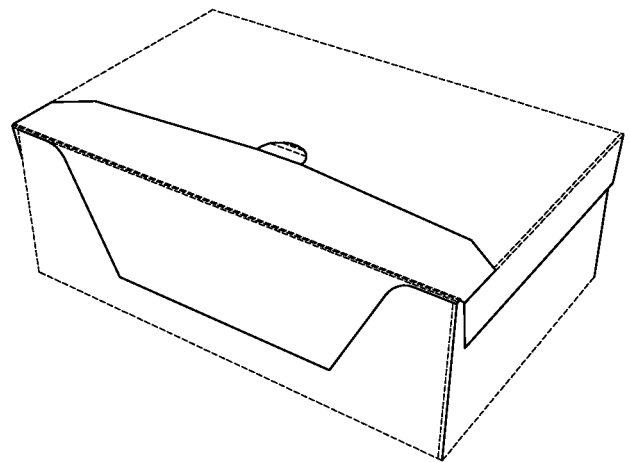


Fig. 157

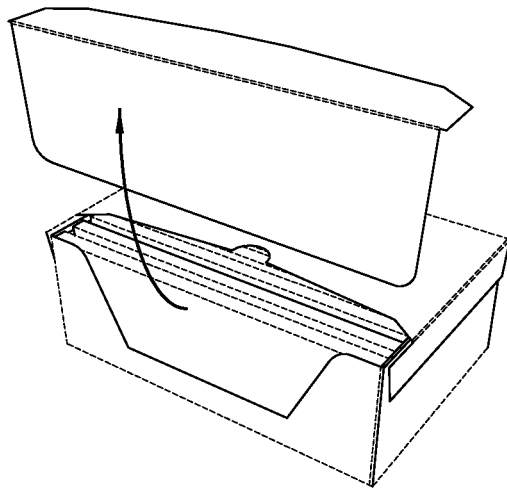


Fig. 158

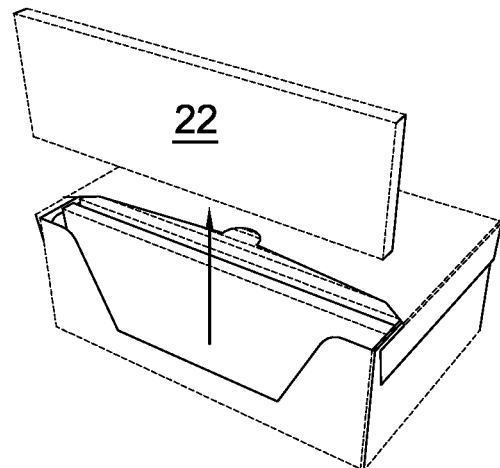


Fig. 159

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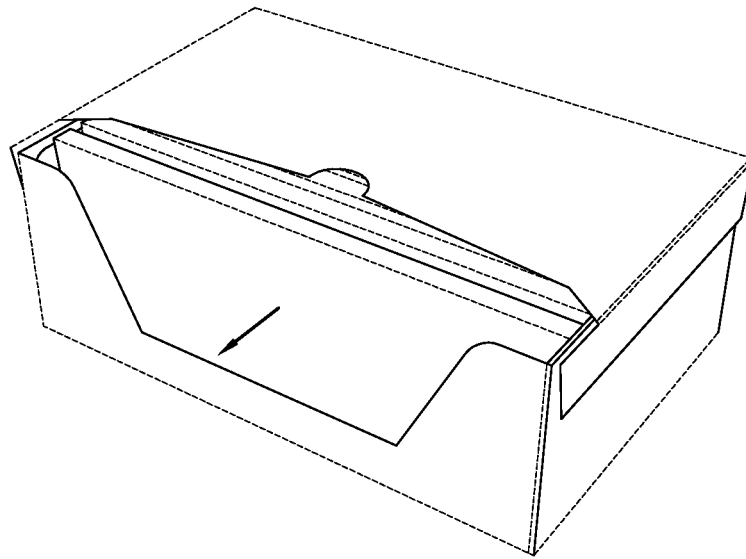


Fig. 160

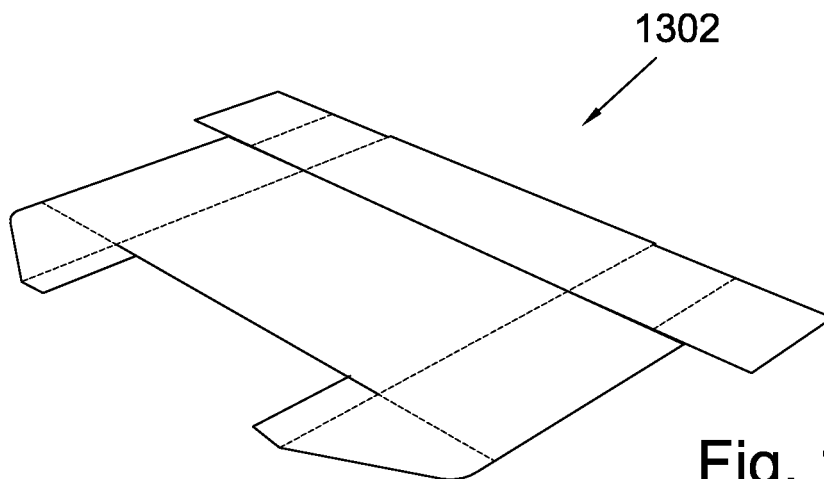


Fig. 161

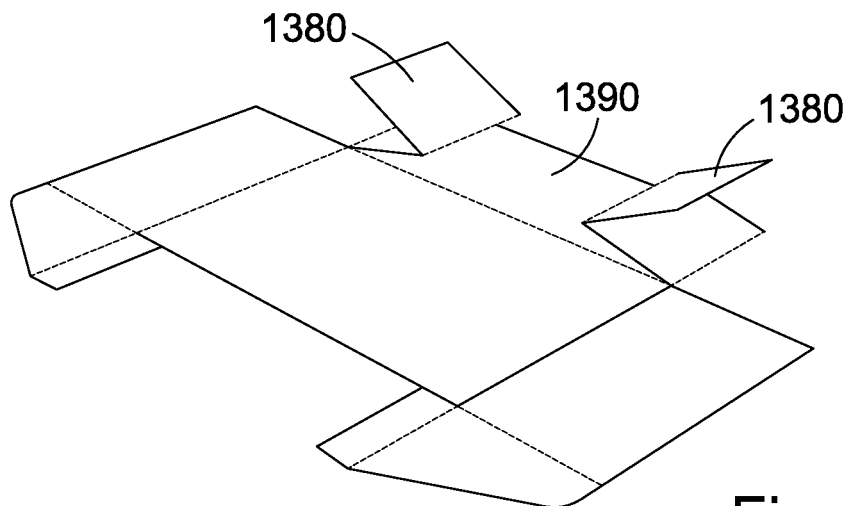


Fig. 162

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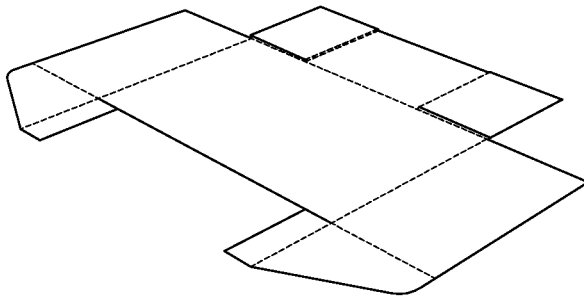


Fig. 163

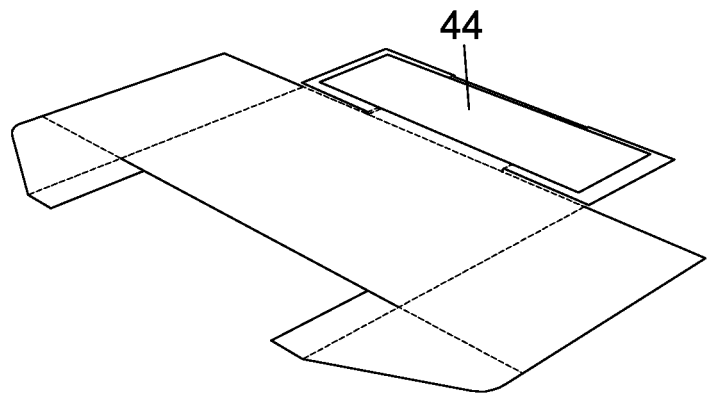


Fig. 164

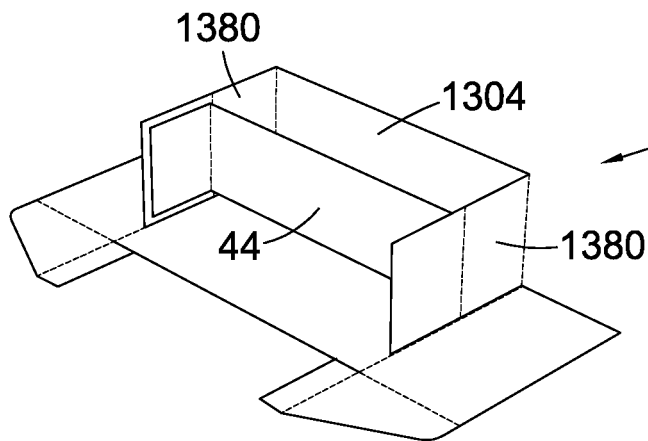


Fig. 165

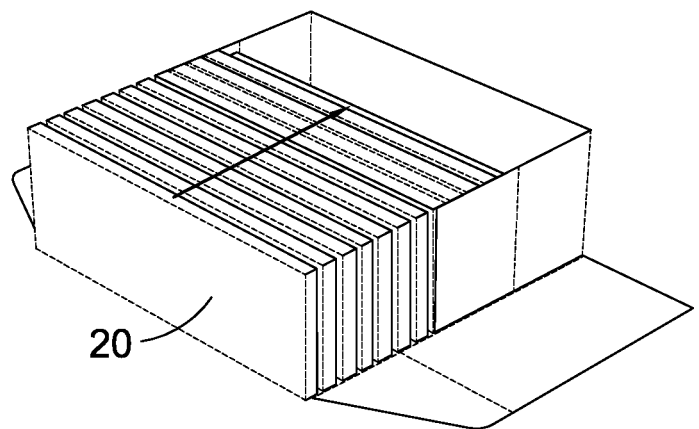


Fig. 166

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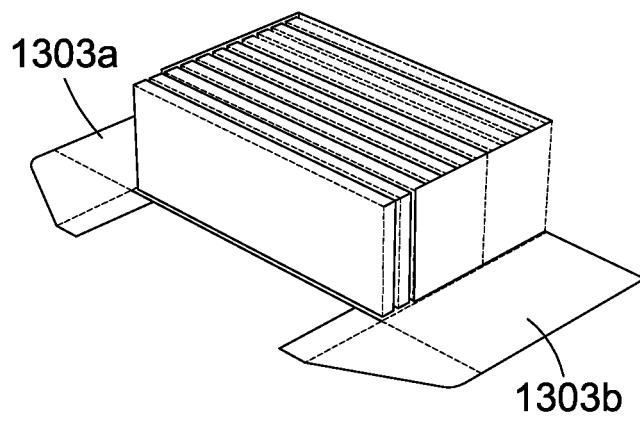


Fig. 167

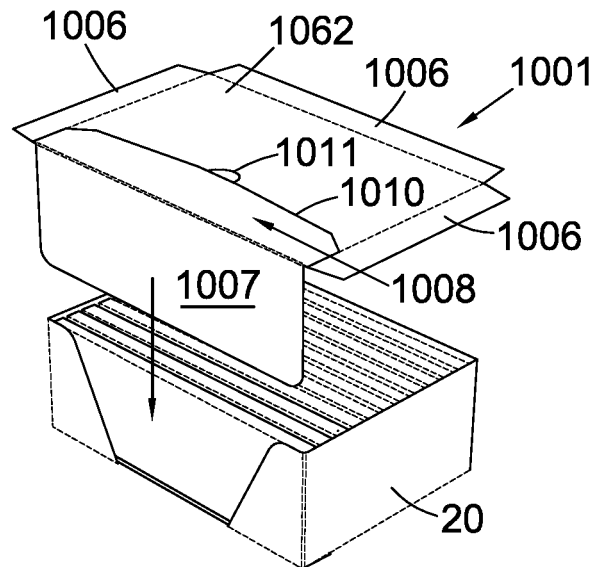


Fig. 168

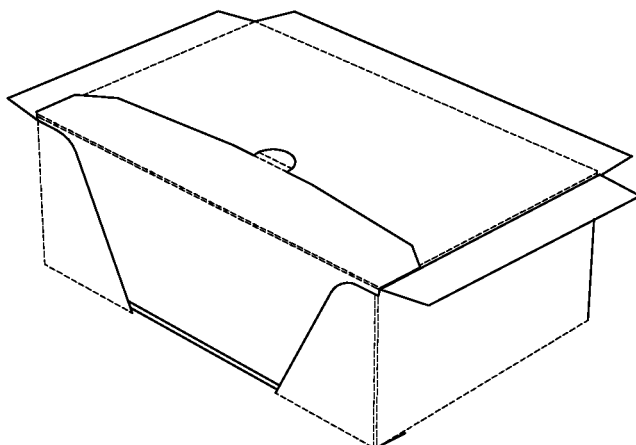


Fig. 169

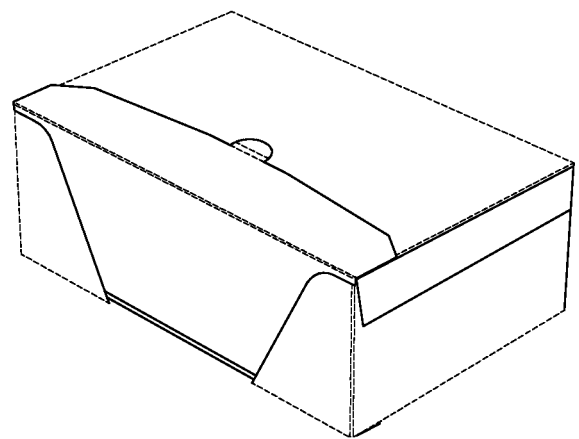


Fig. 170

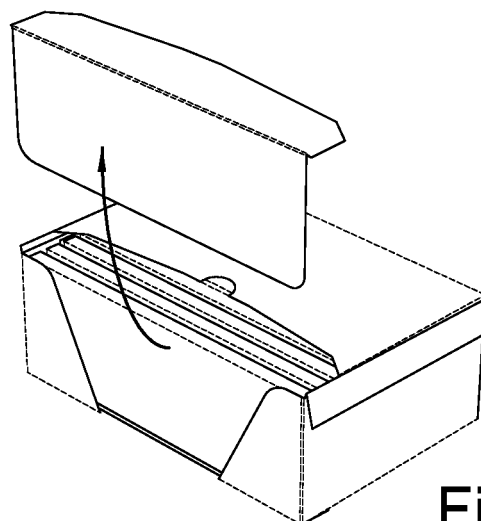


Fig. 171

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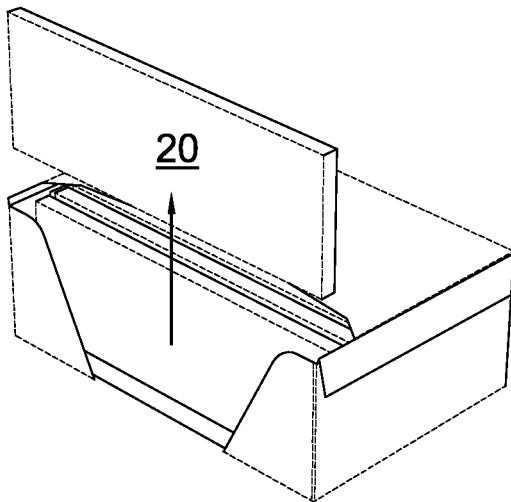


Fig. 172

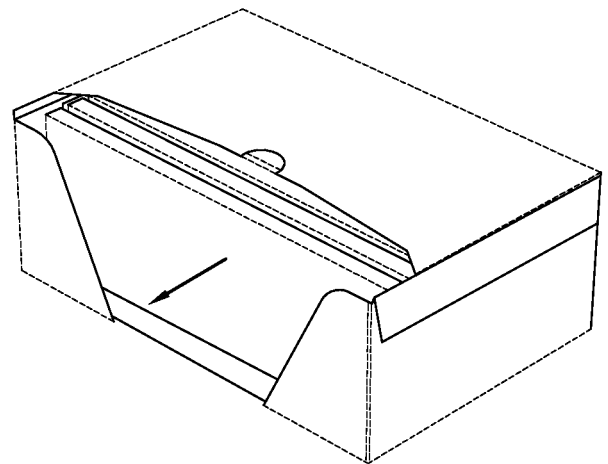


Fig. 173

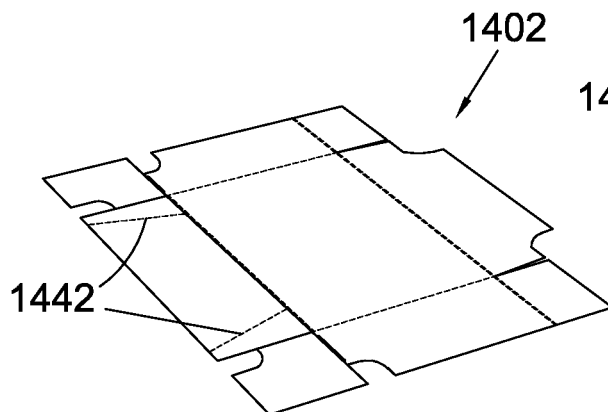


Fig. 174

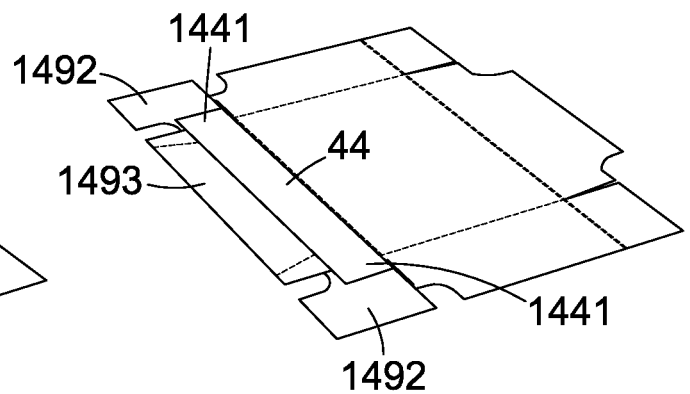


Fig. 175

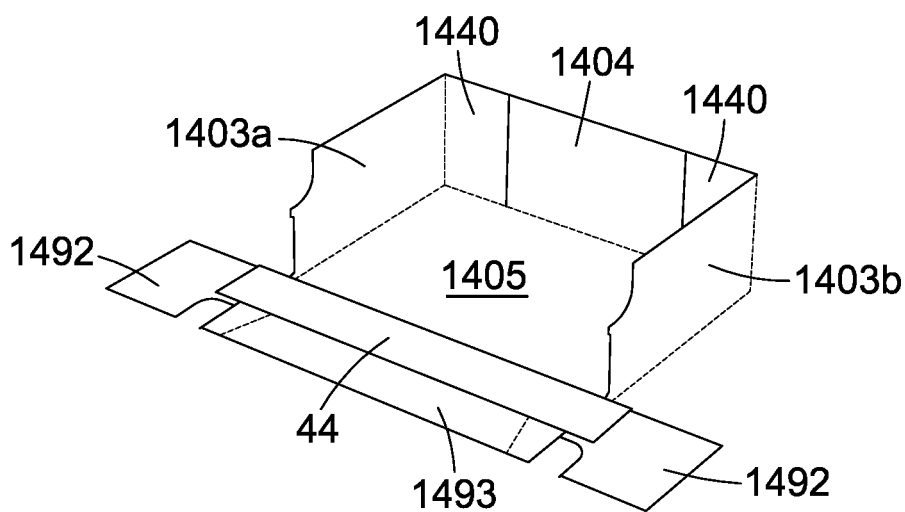


Fig. 176

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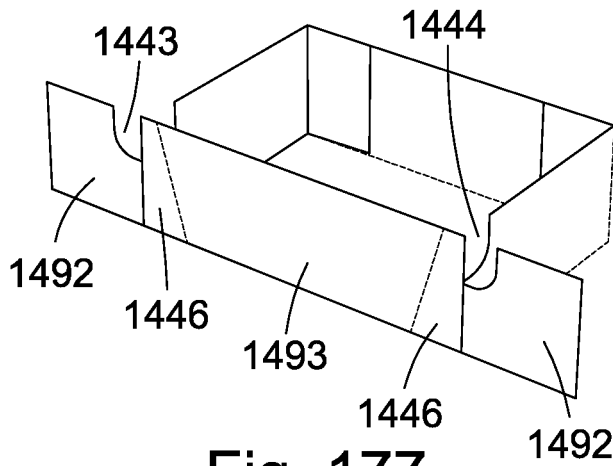


Fig. 177

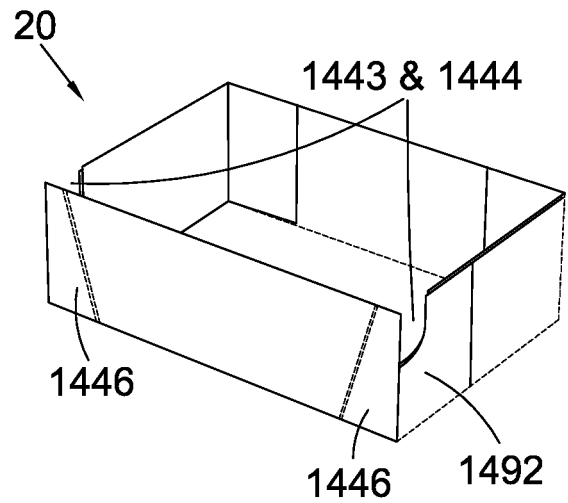


Fig. 178

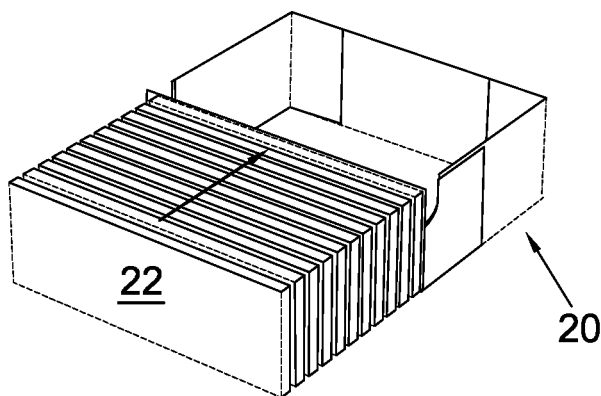


Fig. 179

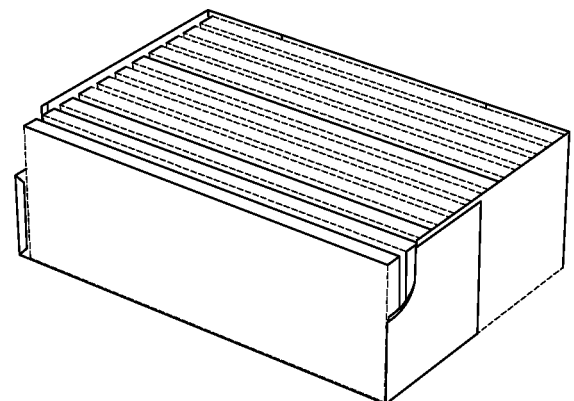


Fig. 180

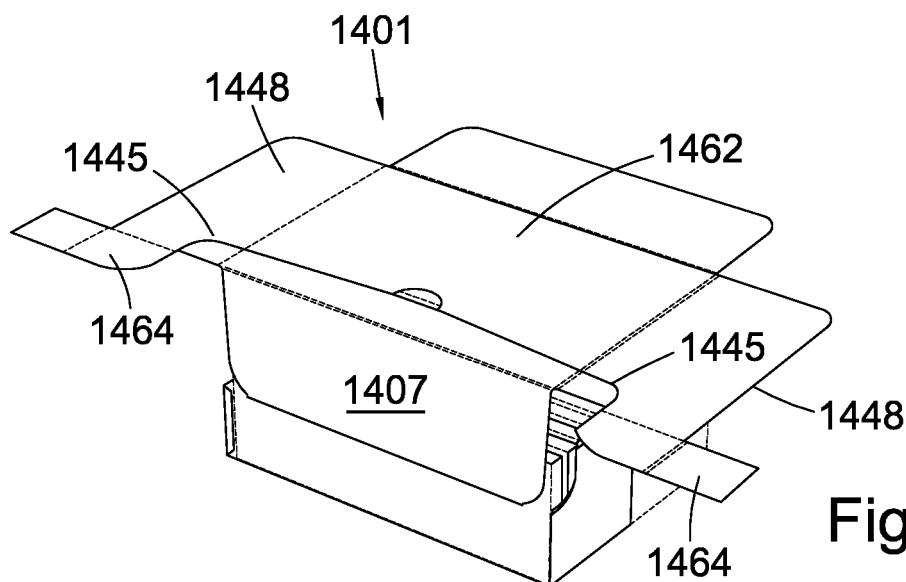


Fig. 181

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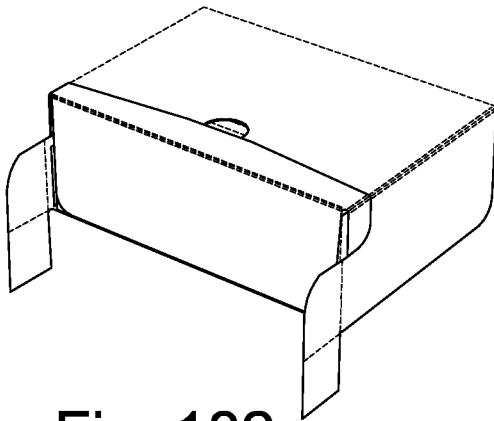


Fig. 182

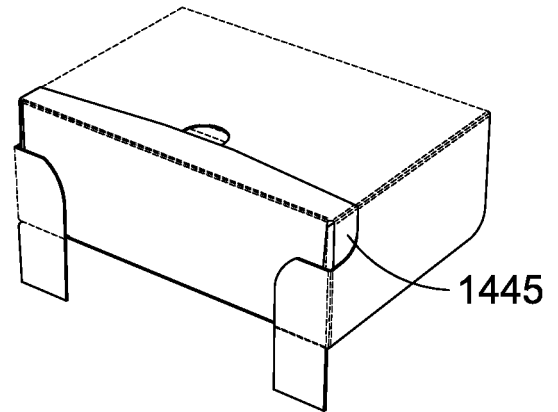


Fig. 183

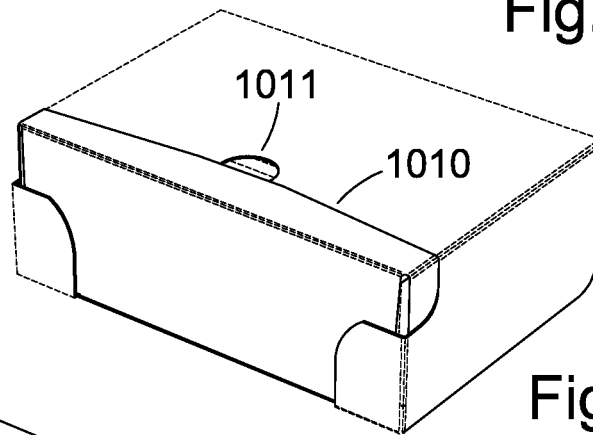


Fig. 184

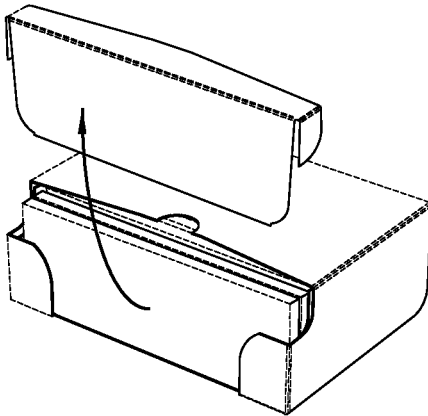


Fig. 185

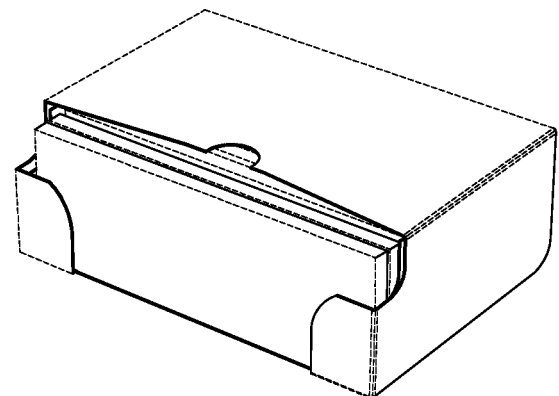


Fig. 186

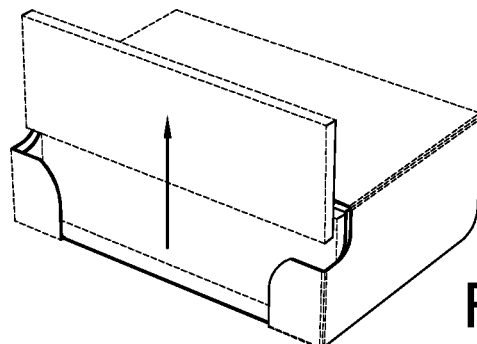


Fig. 187

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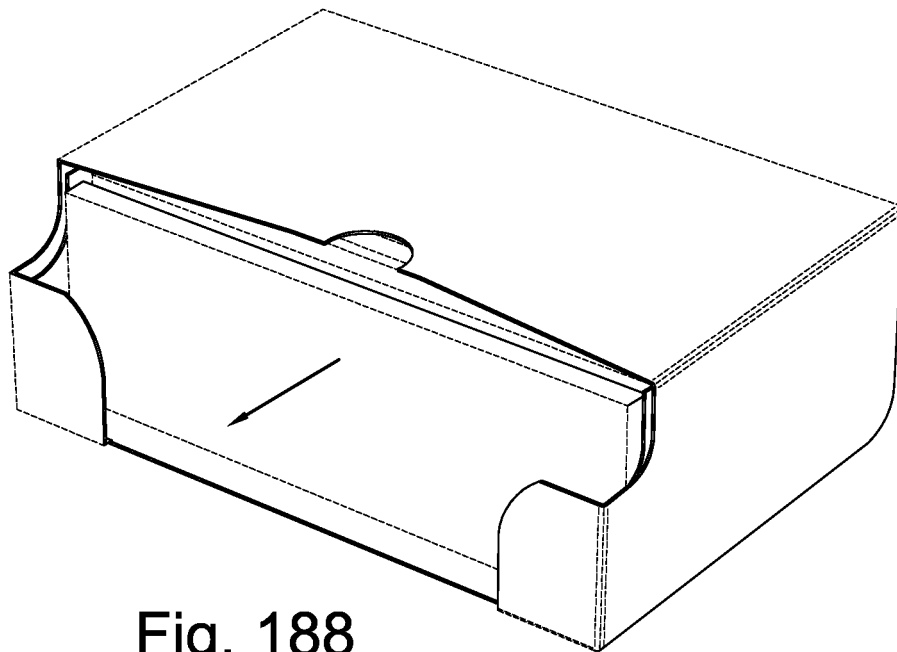


Fig. 188

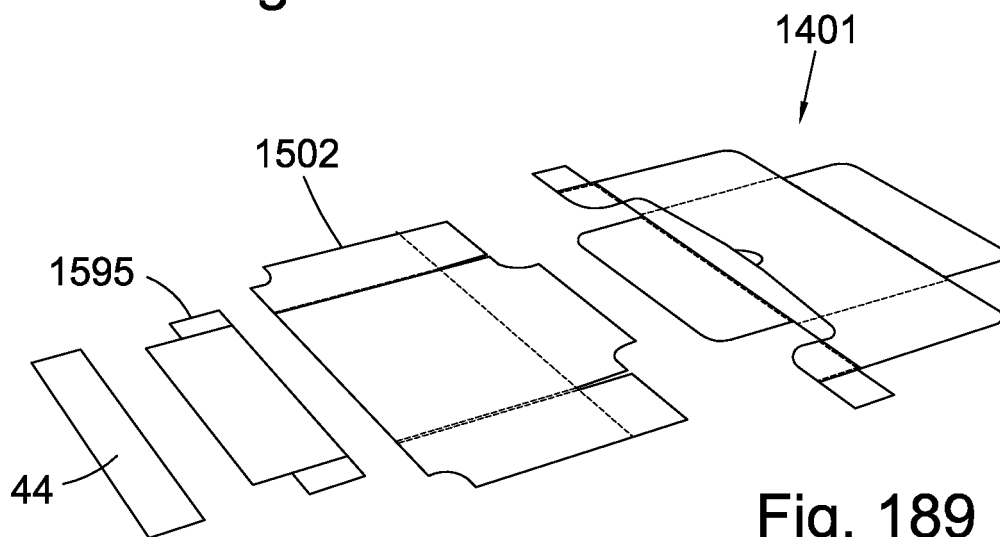


Fig. 189

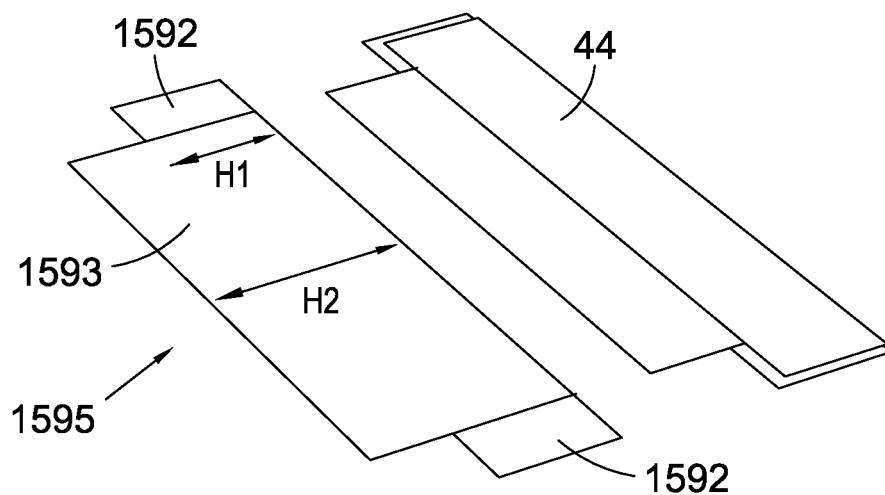


Fig. 190

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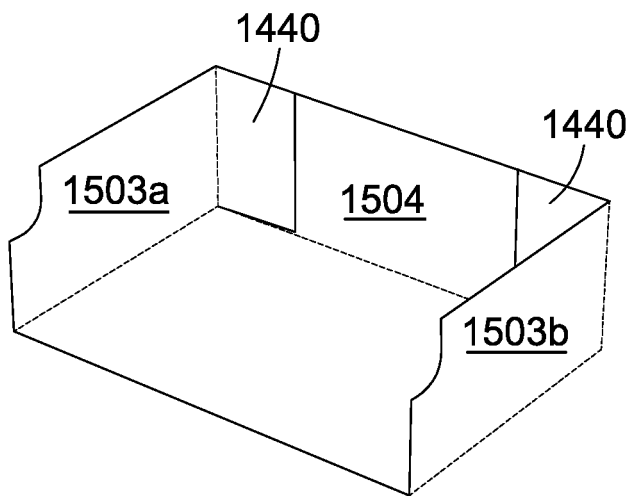


Fig. 191

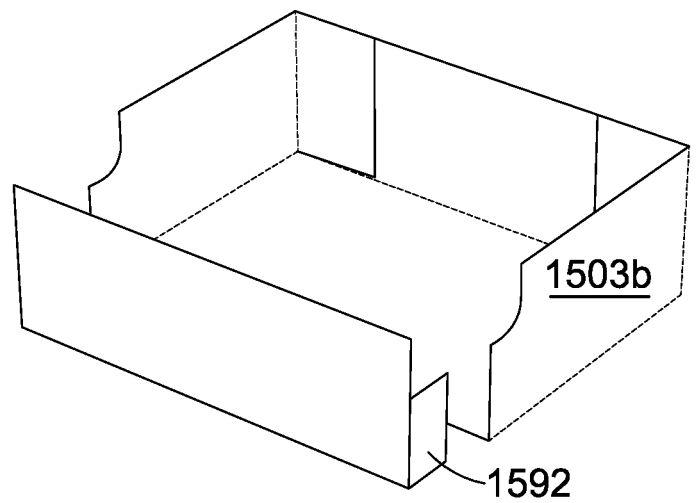


Fig. 192

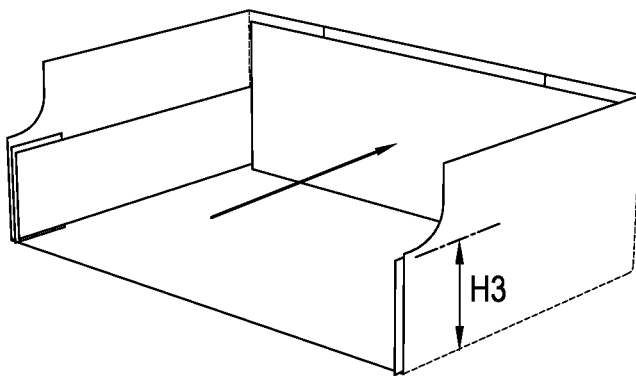


Fig. 193

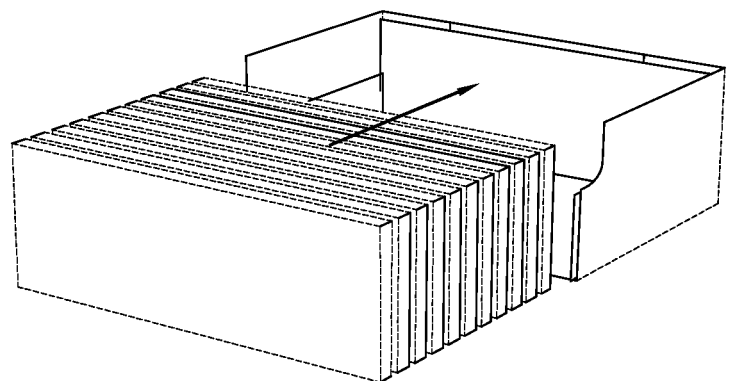


Fig. 194

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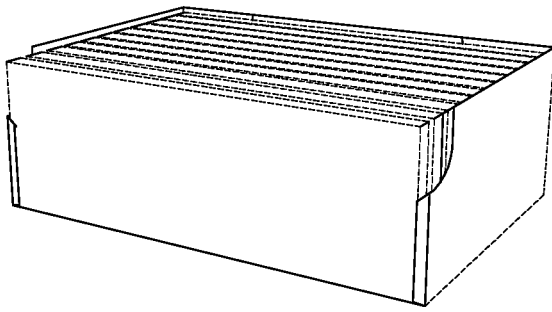


Fig. 195

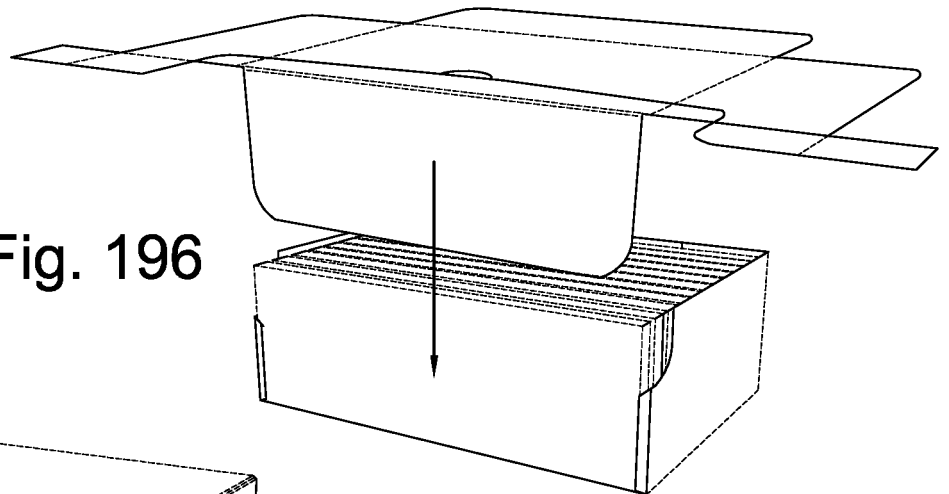


Fig. 196

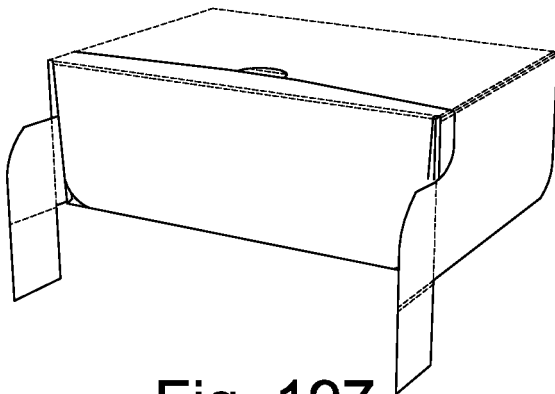


Fig. 197

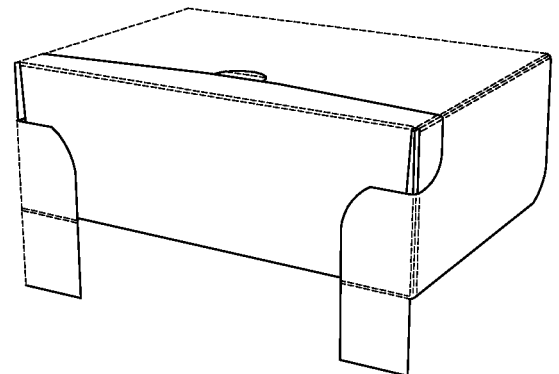


Fig. 198

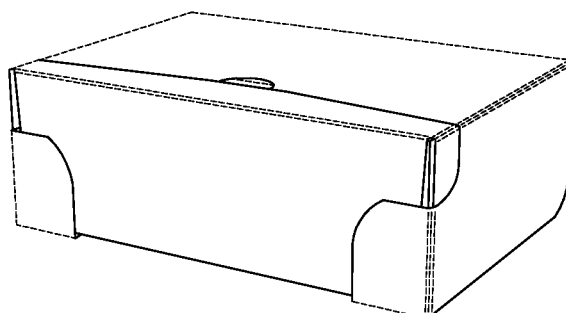


Fig. 199

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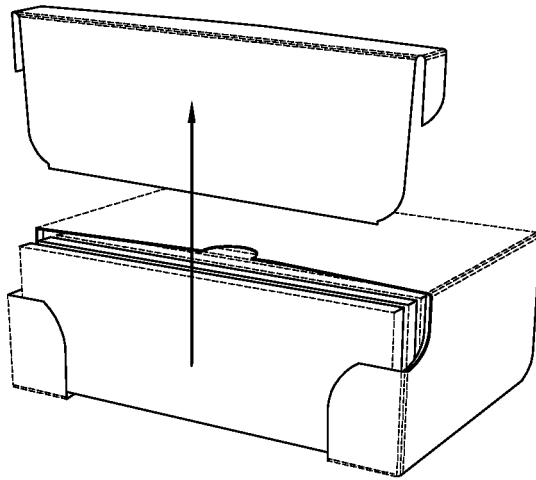


Fig. 200

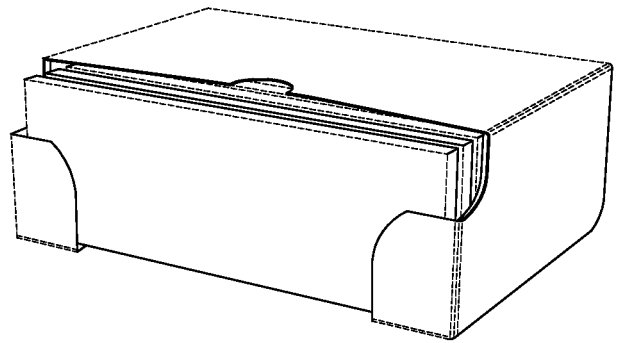


Fig. 201

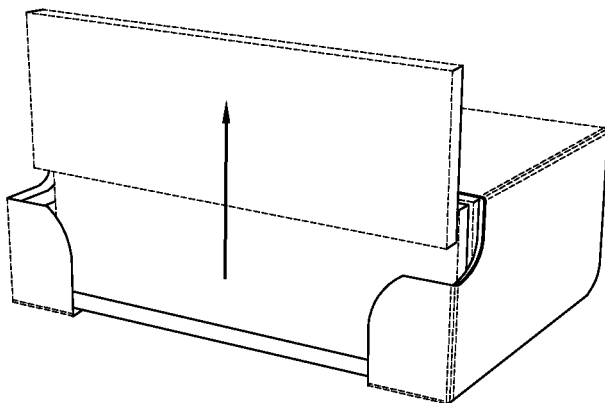


Fig. 202

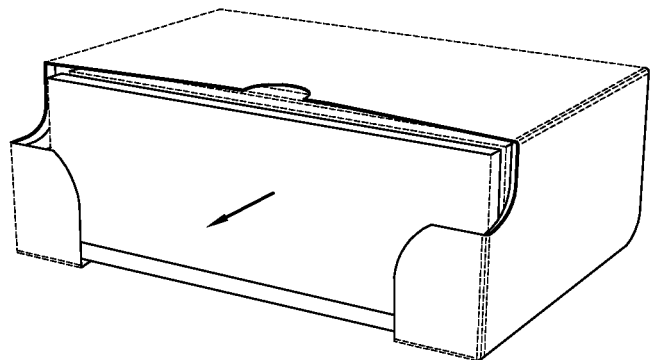


Fig. 203

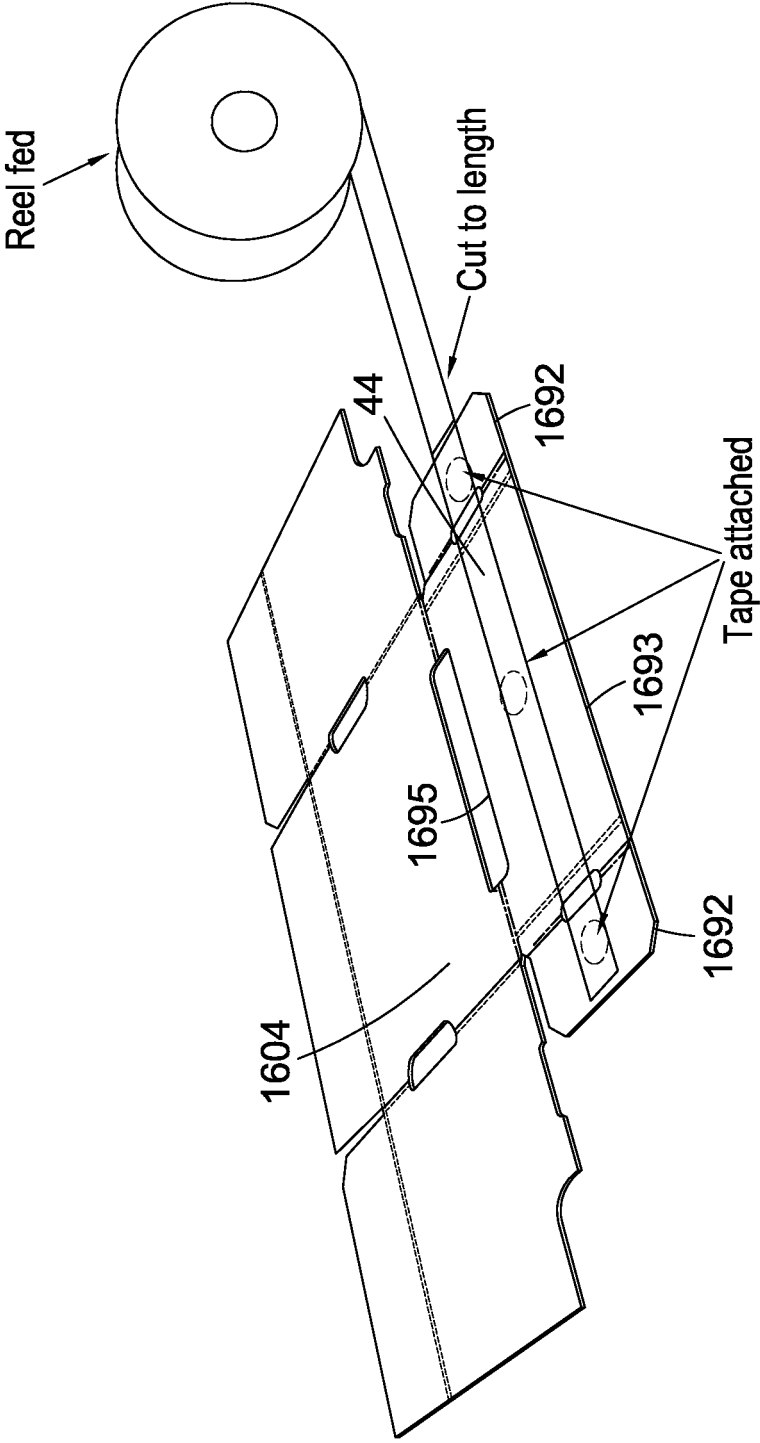
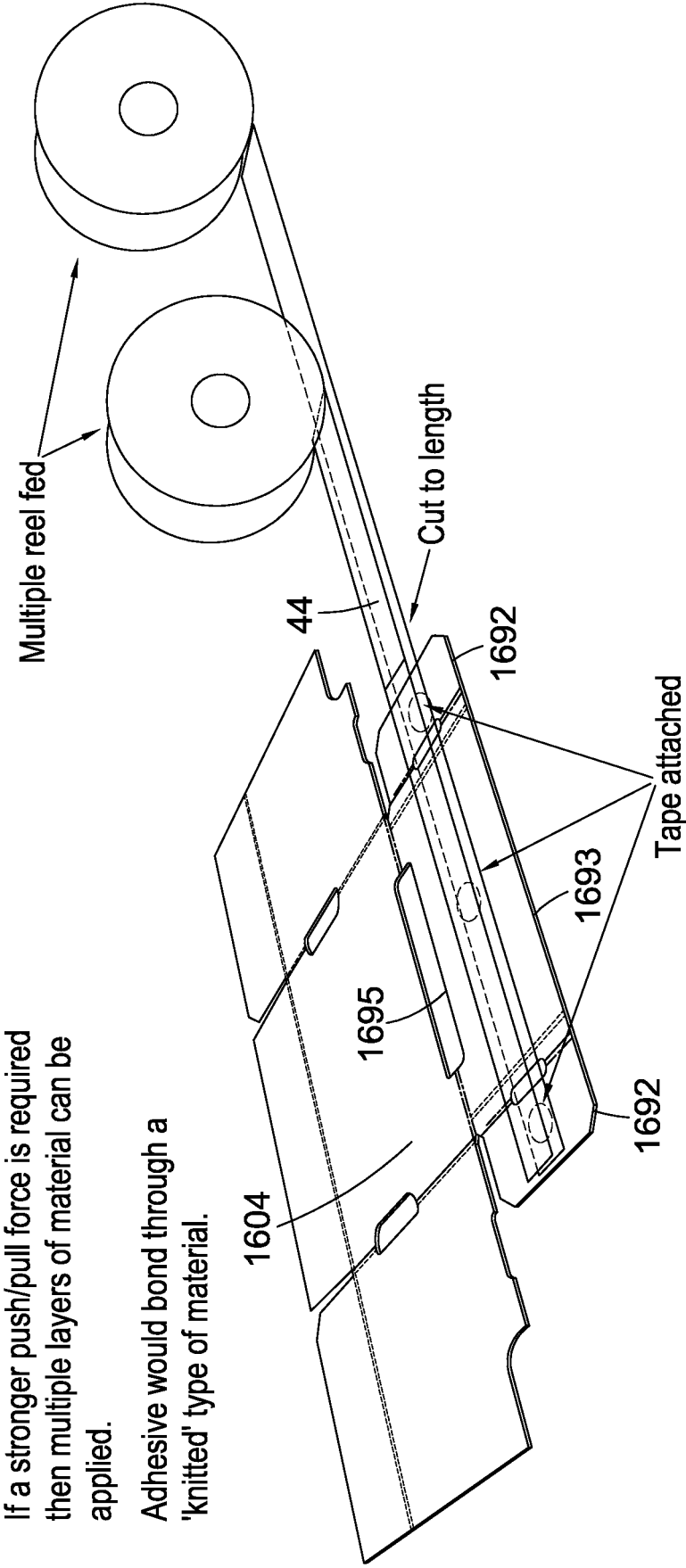


Fig. 204



If a stronger push/pull force is required then multiple layers of material can be applied.

Adhesive would bond through a "knitted" type of material.

Fig. 205

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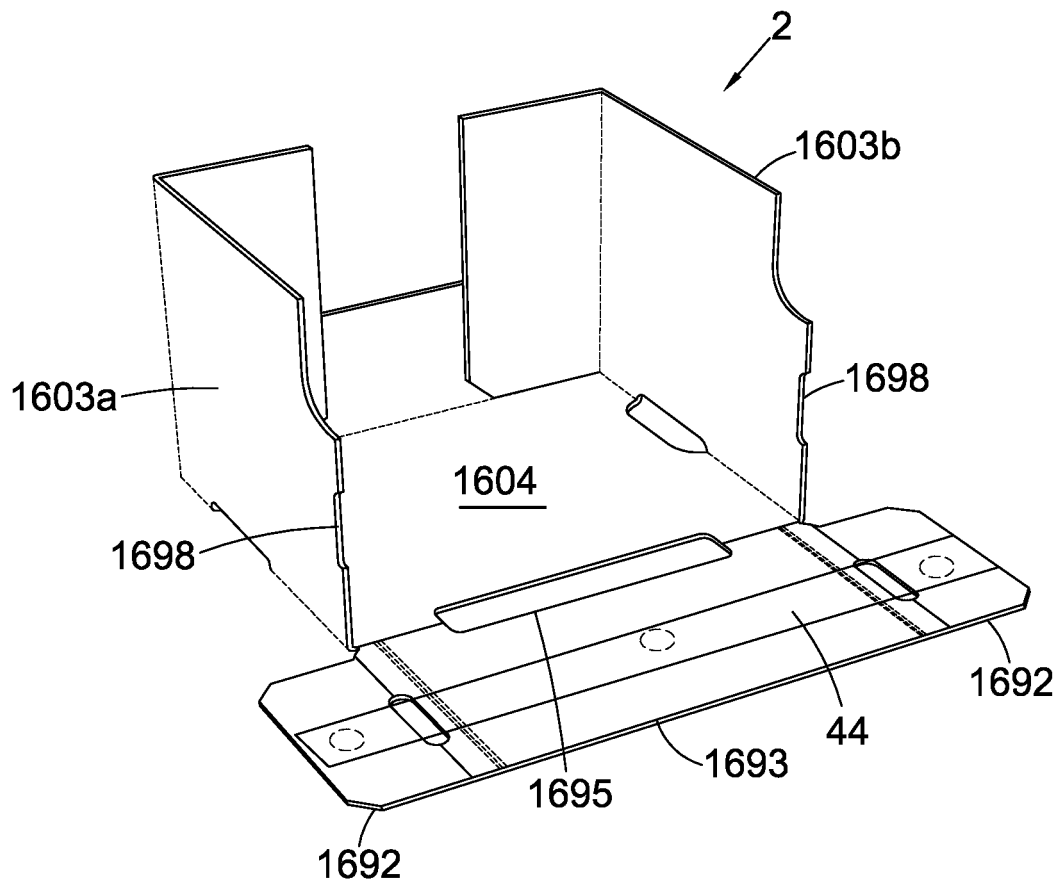


Fig. 206

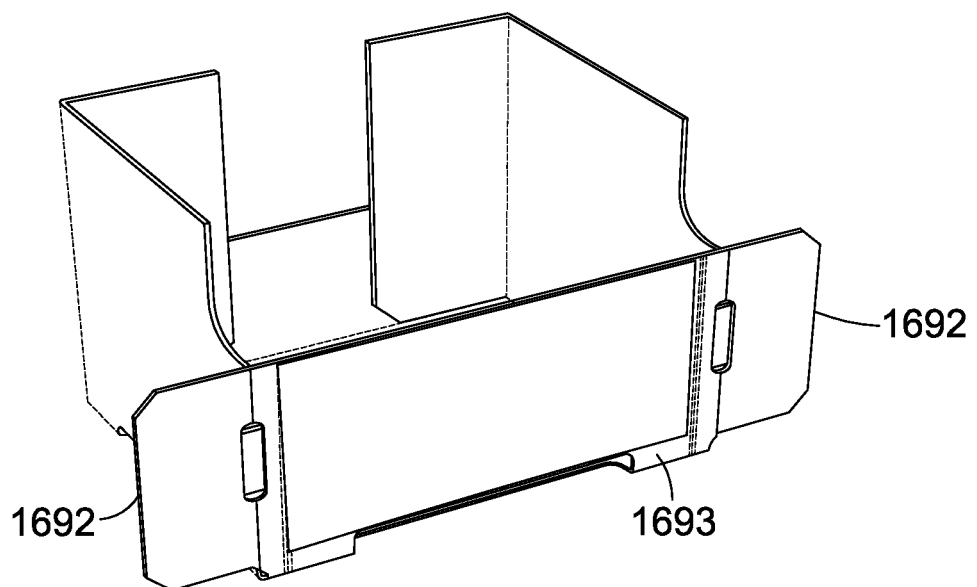


Fig. 207

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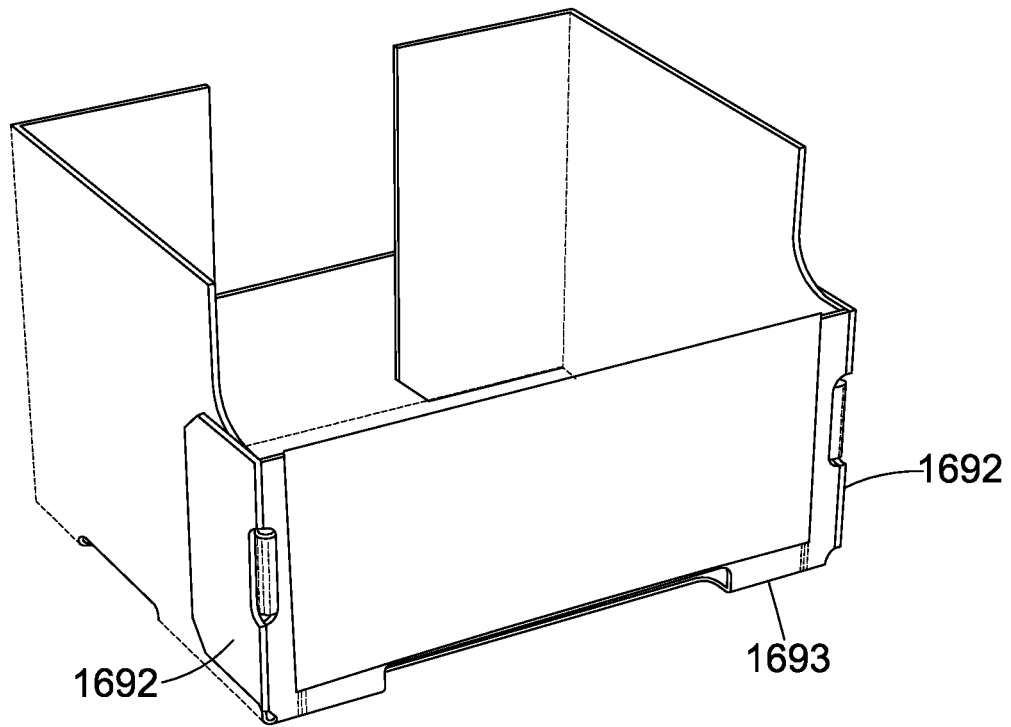


Fig. 208

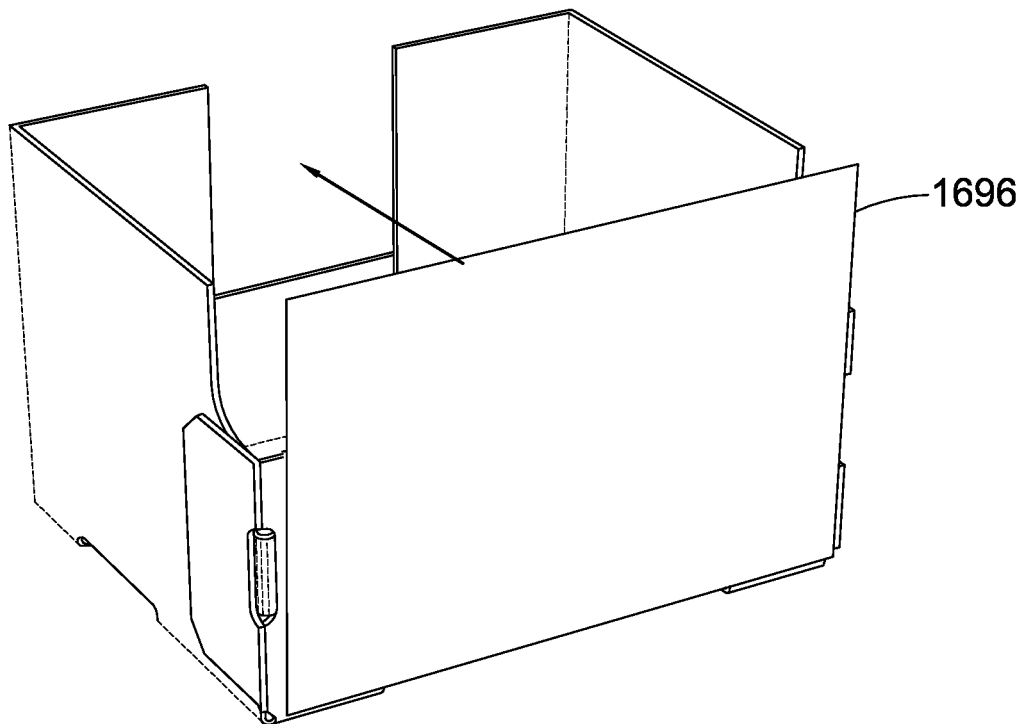


Fig. 209

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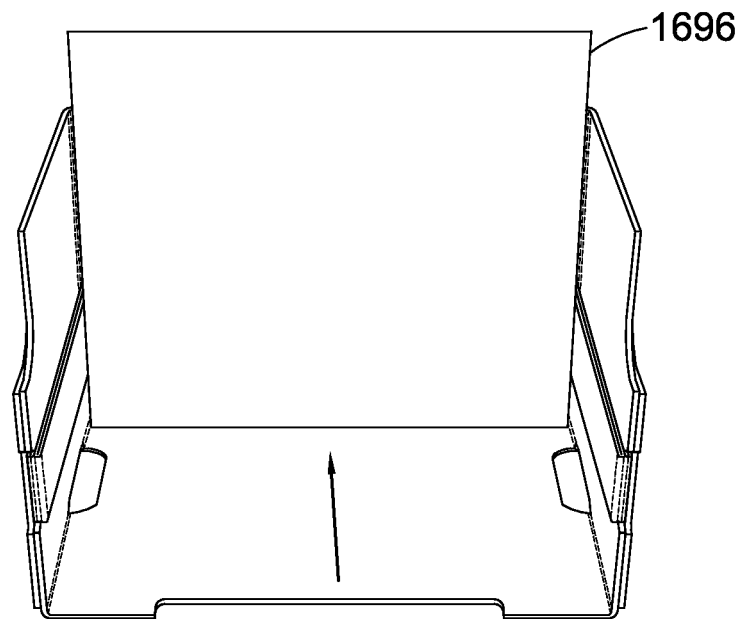


Fig. 210

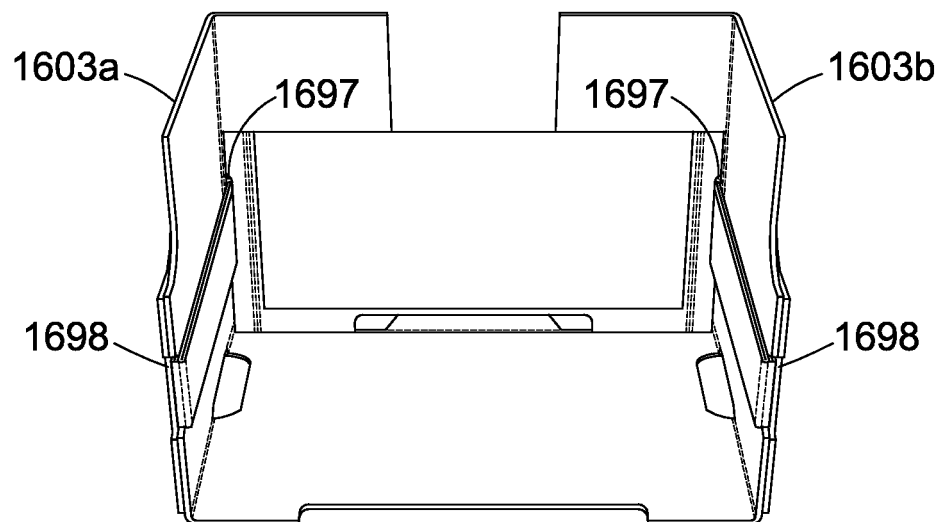


Fig. 211

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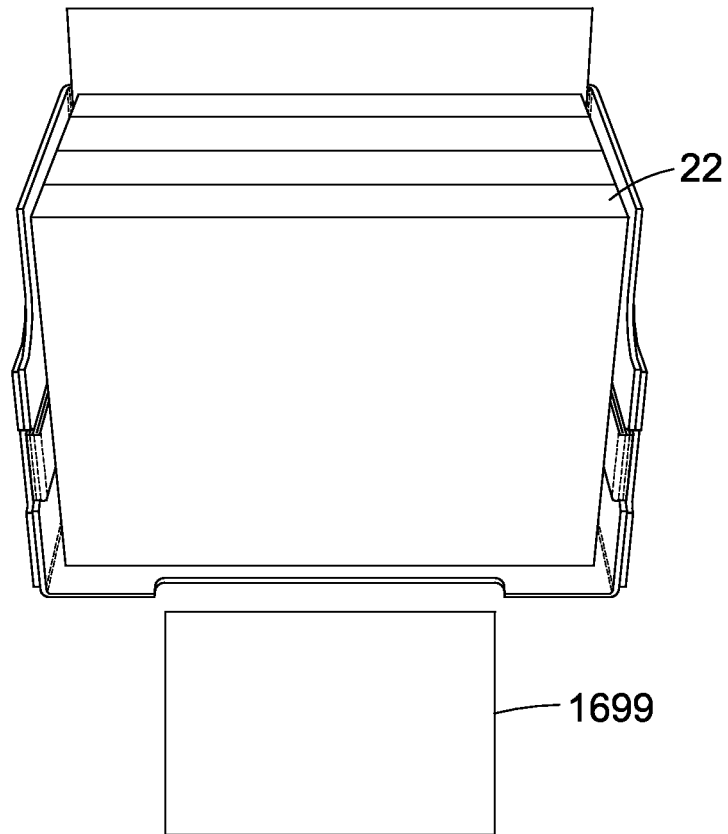


Fig. 212

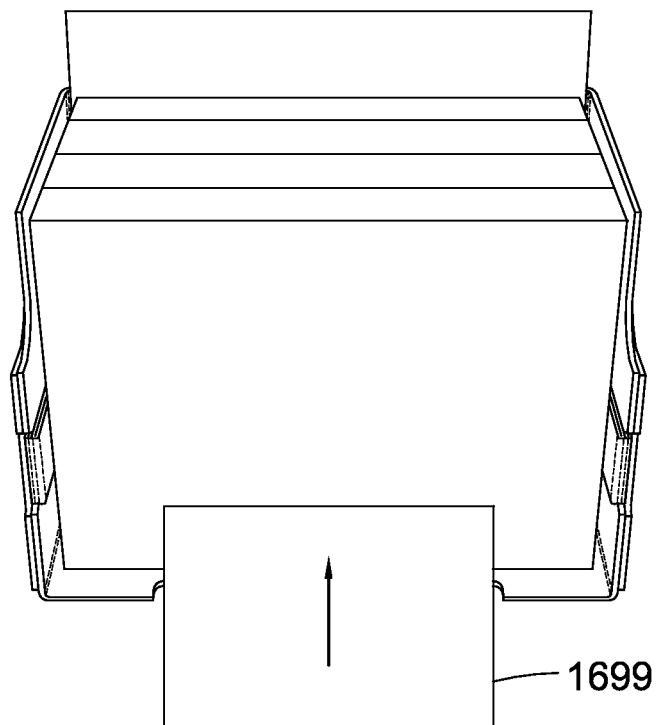


Fig. 213

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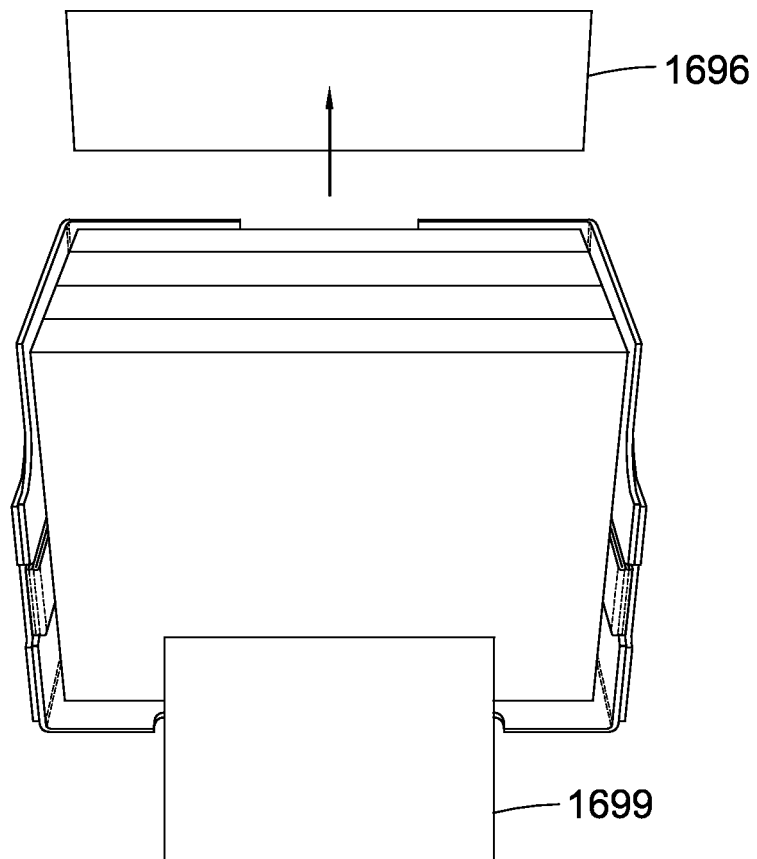


Fig. 214

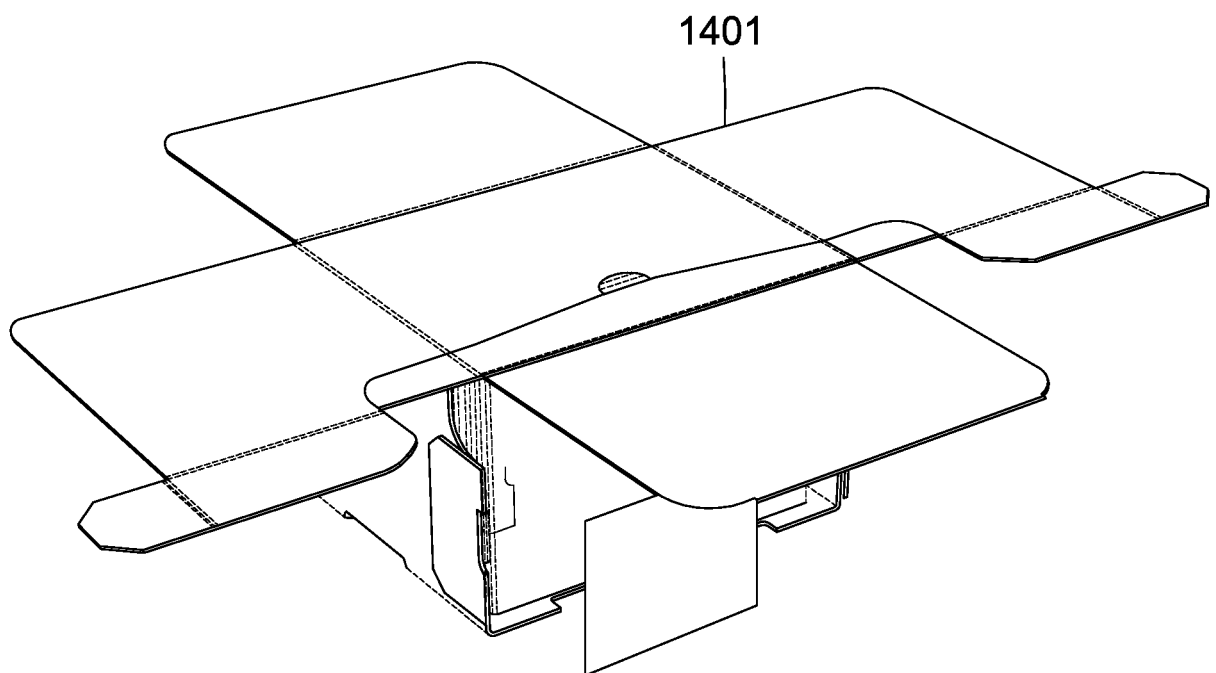


Fig. 215

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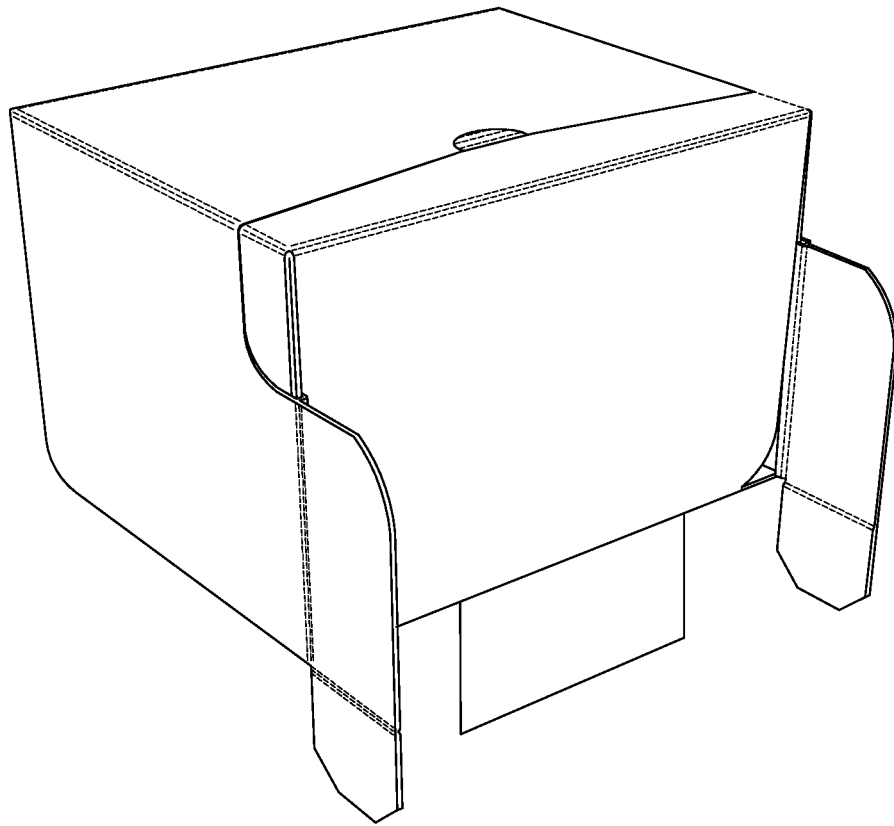


Fig. 216

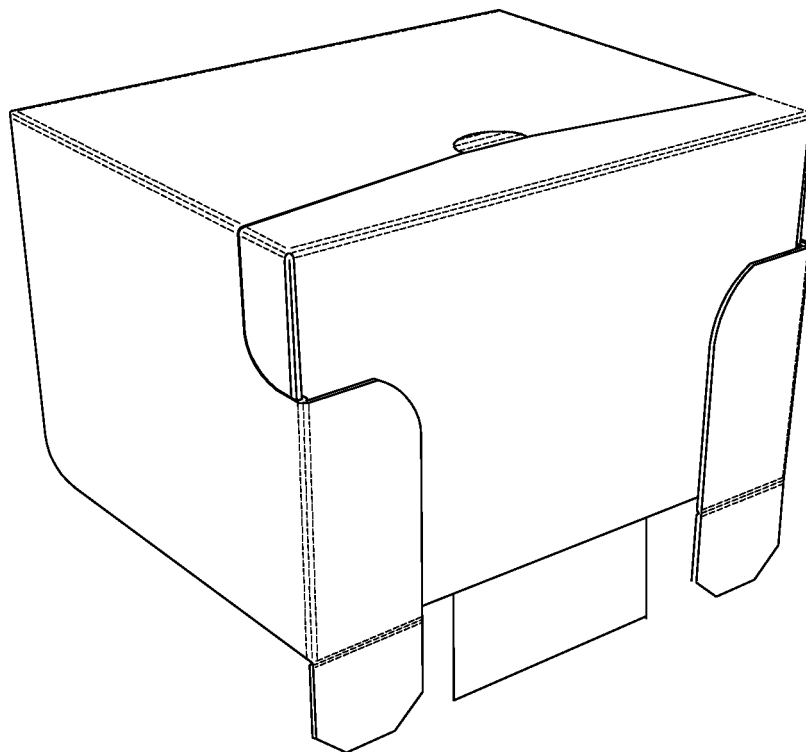


Fig. 217

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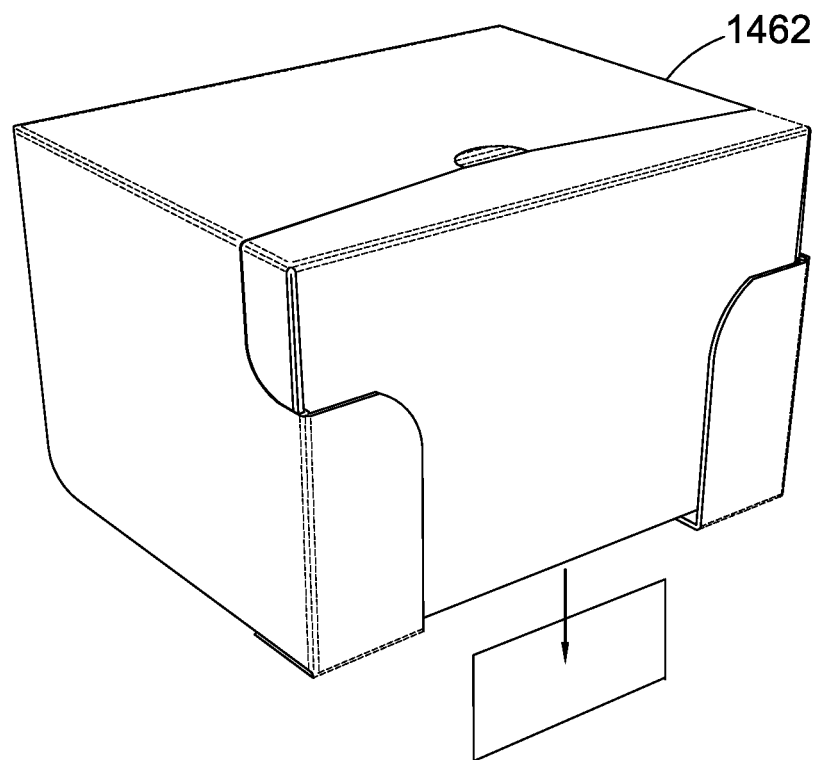


Fig. 218

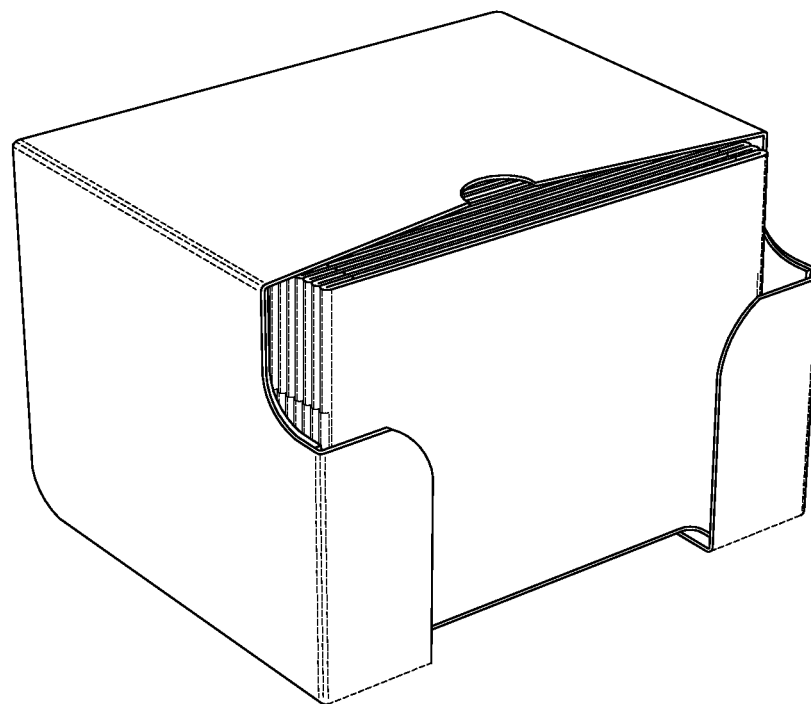


Fig. 219

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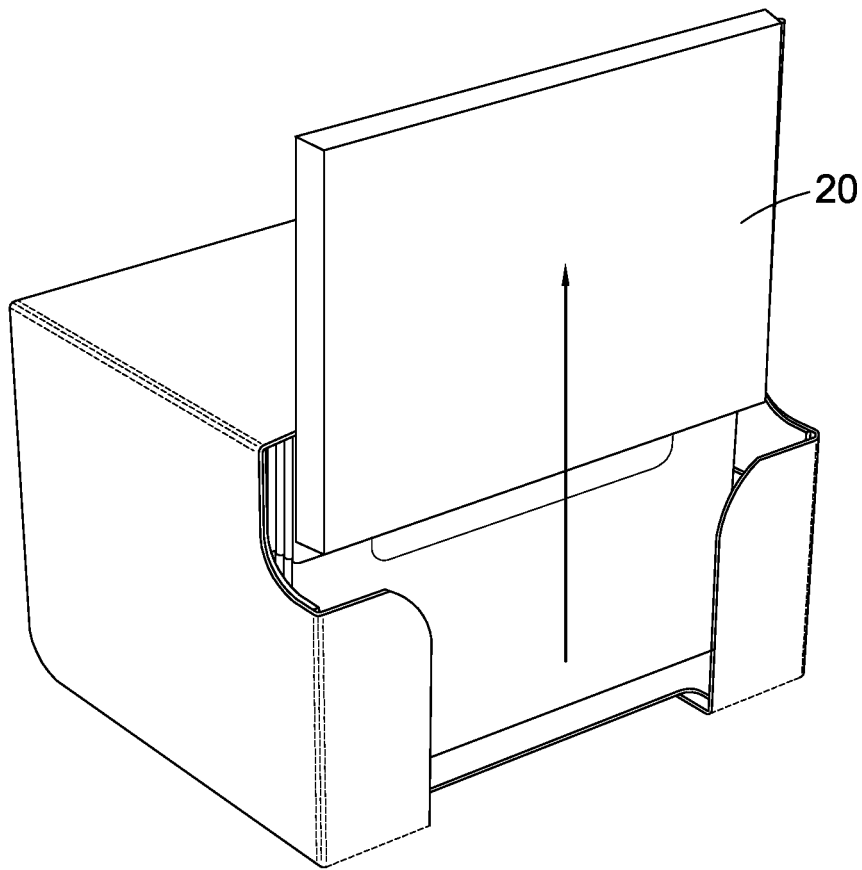


Fig. 220

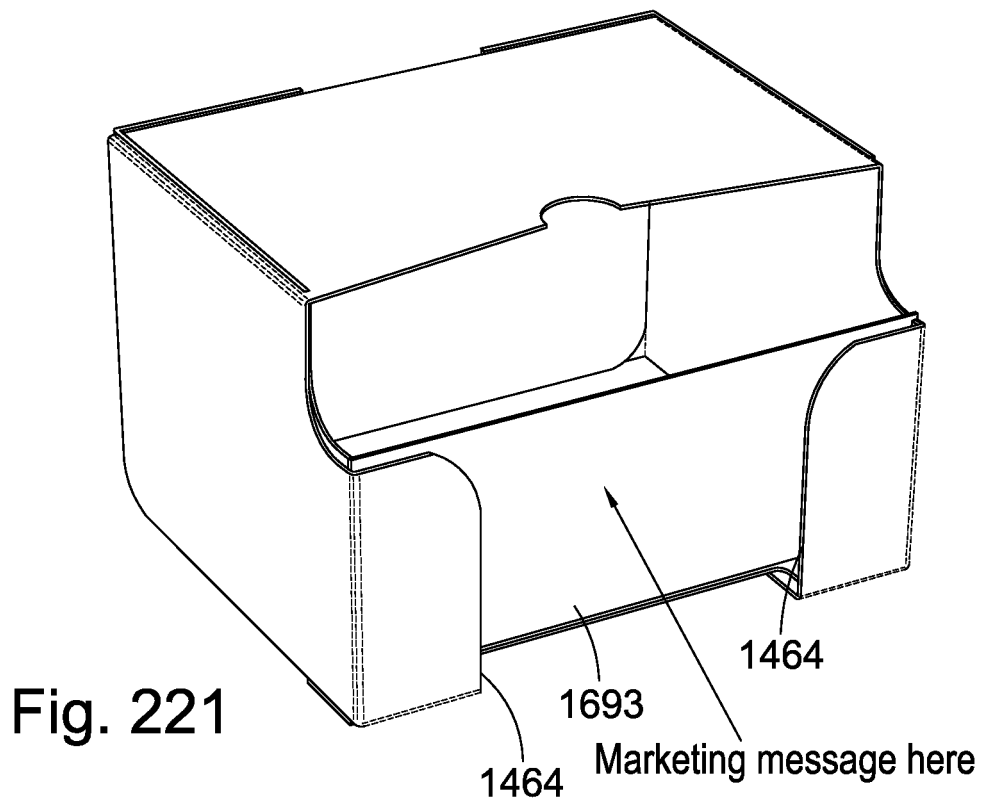


Fig. 221

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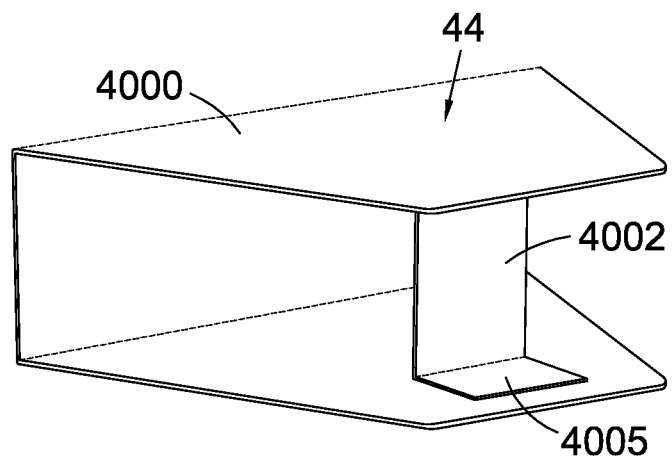


Fig. 222

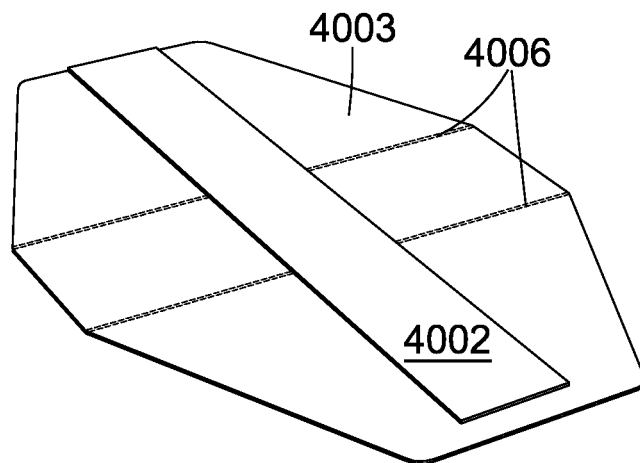


Fig. 223

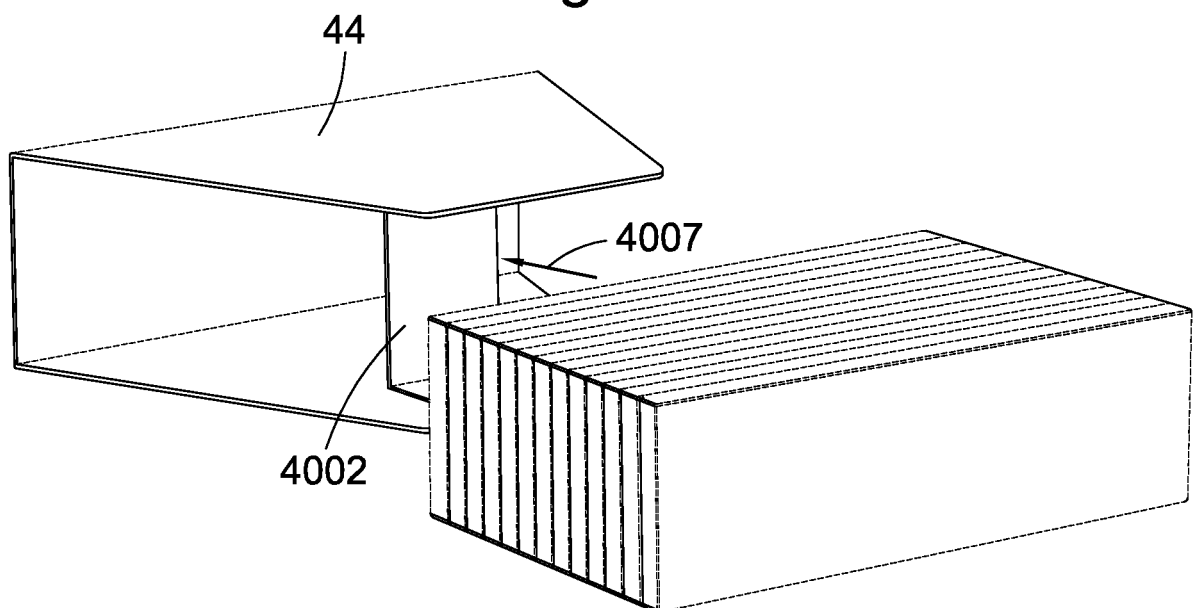


Fig. 224

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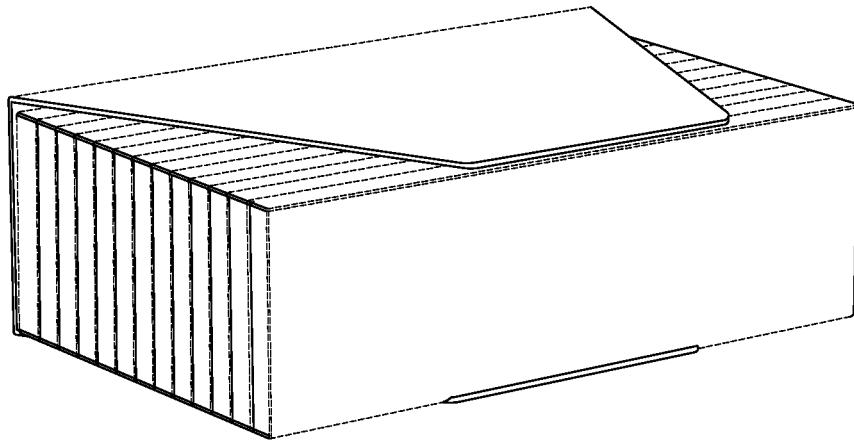


Fig. 225

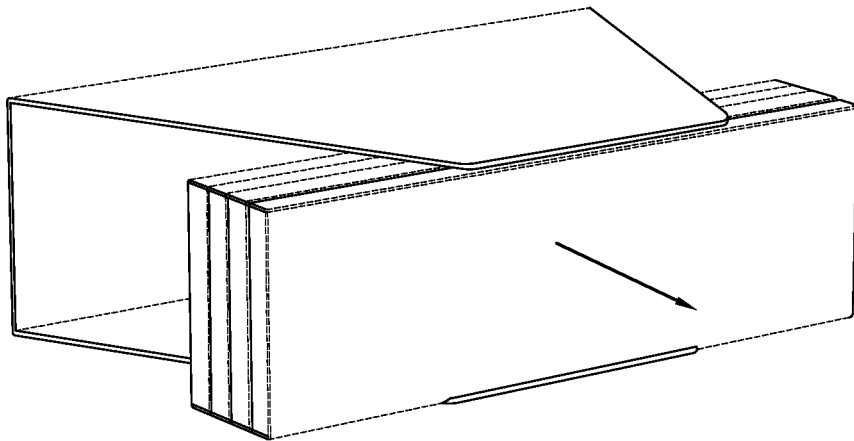


Fig. 226

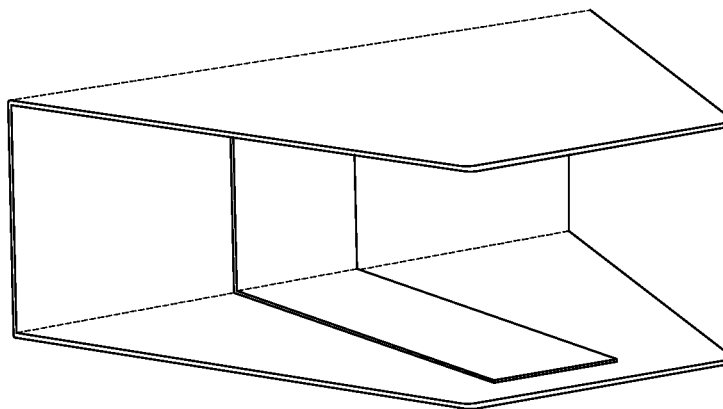


Fig. 227