

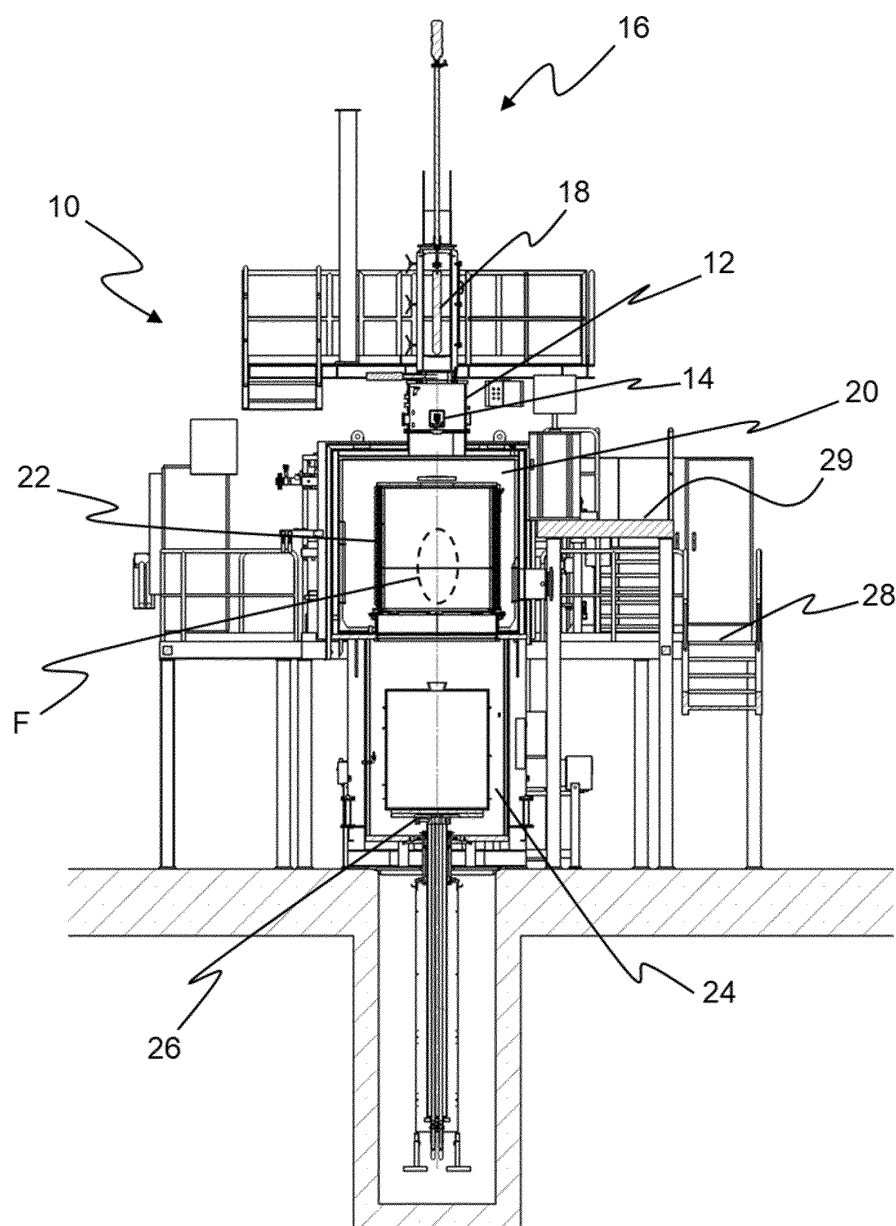
Figures

Fig. 1

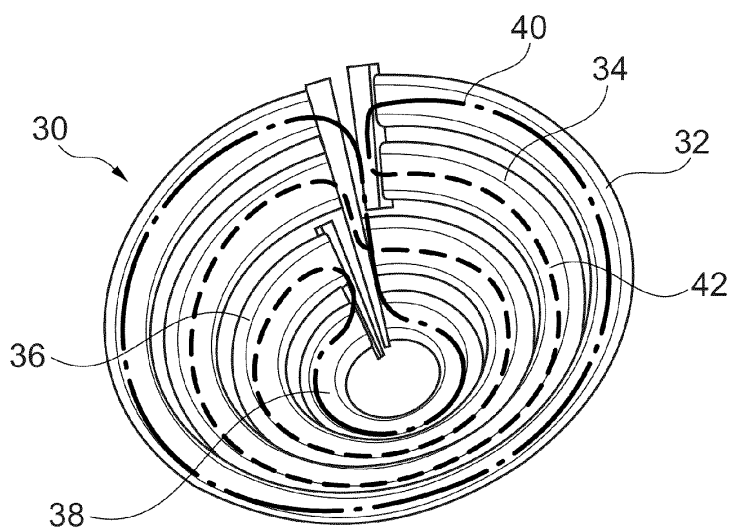


Fig. 2A

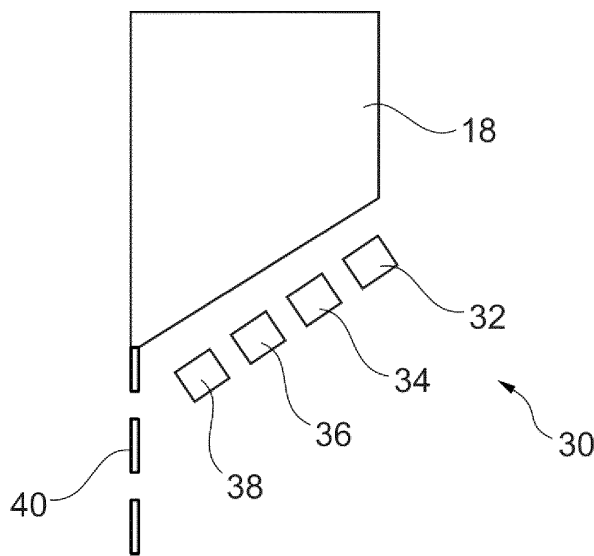


Fig. 2B

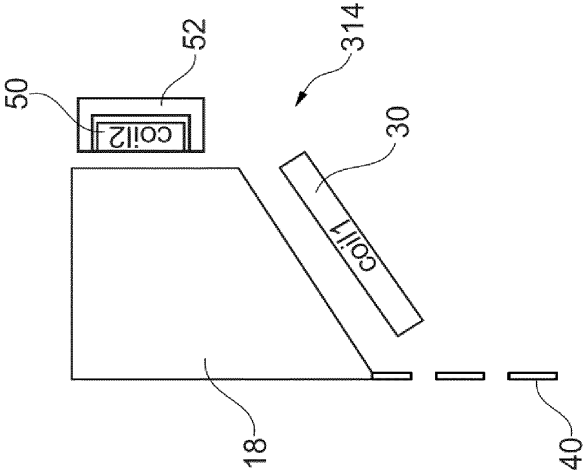


Fig. 5

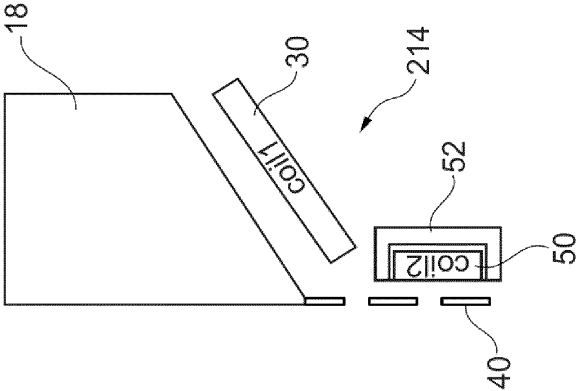


Fig. 4

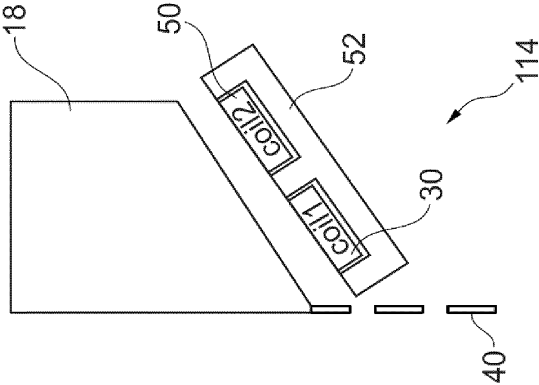


Fig. 3

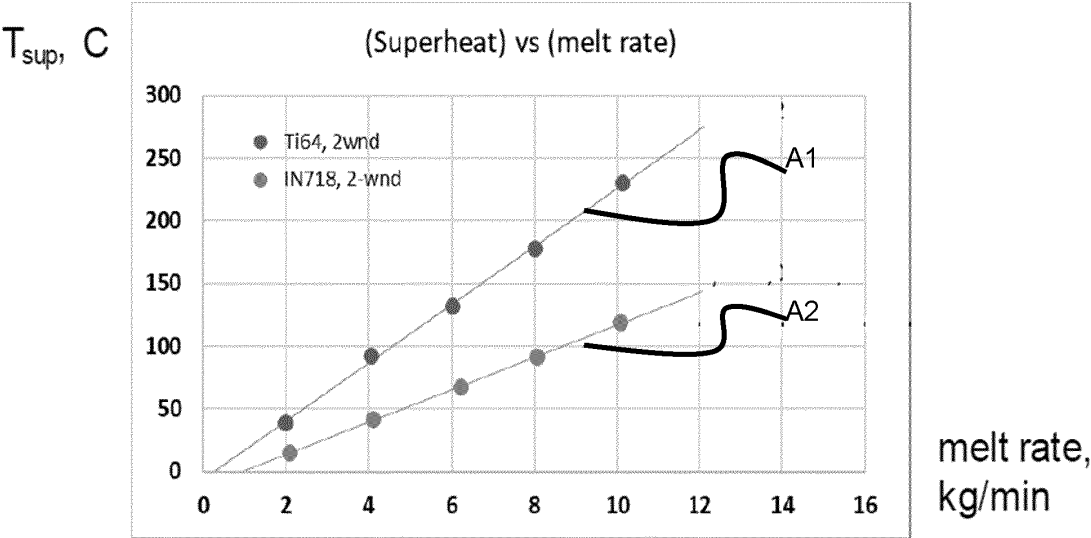


Fig. 6

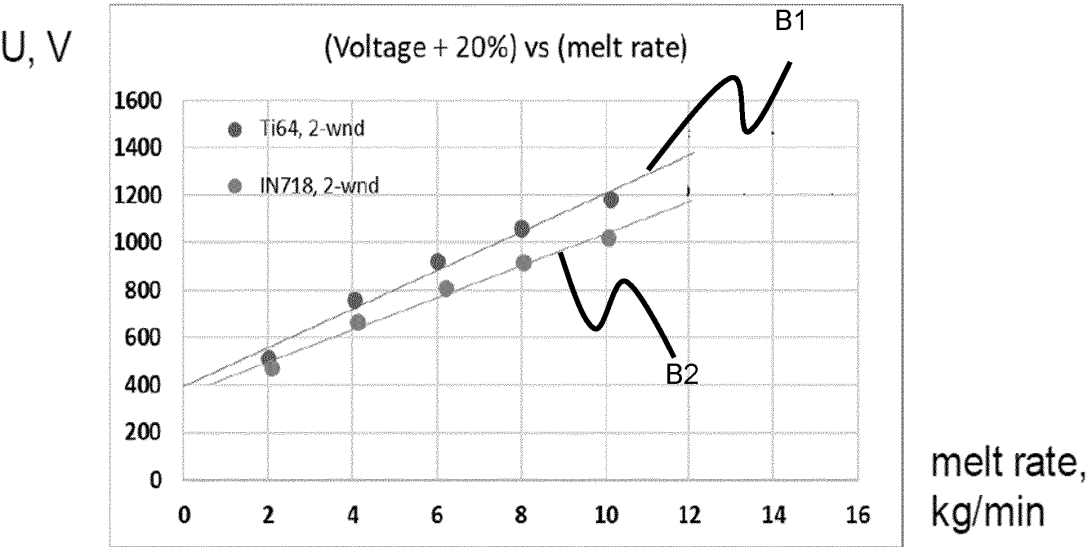


Fig. 7

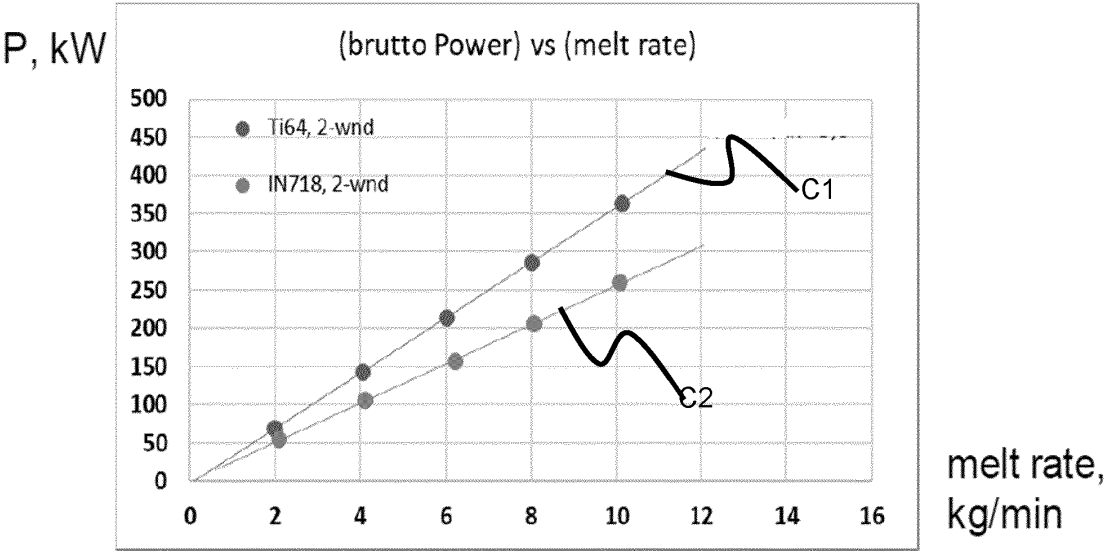


Fig. 8

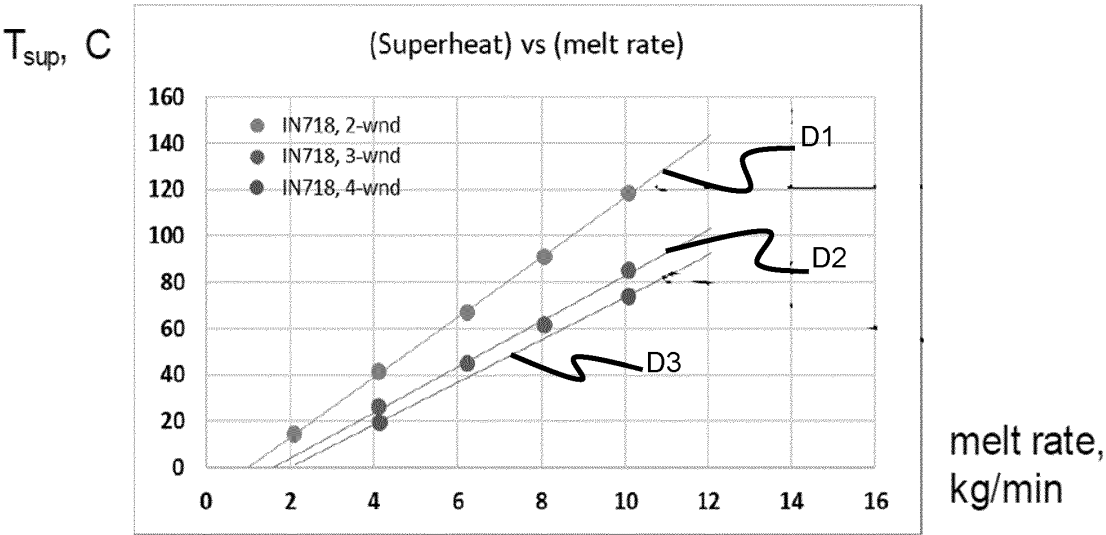
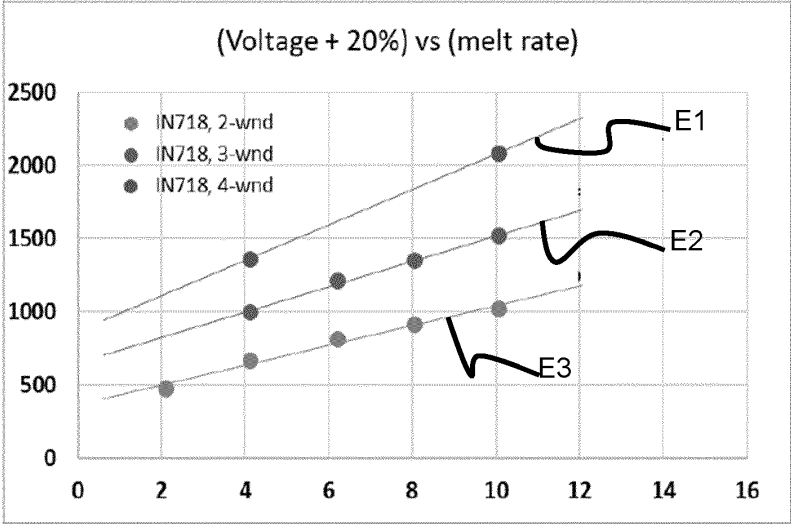


Fig. 9

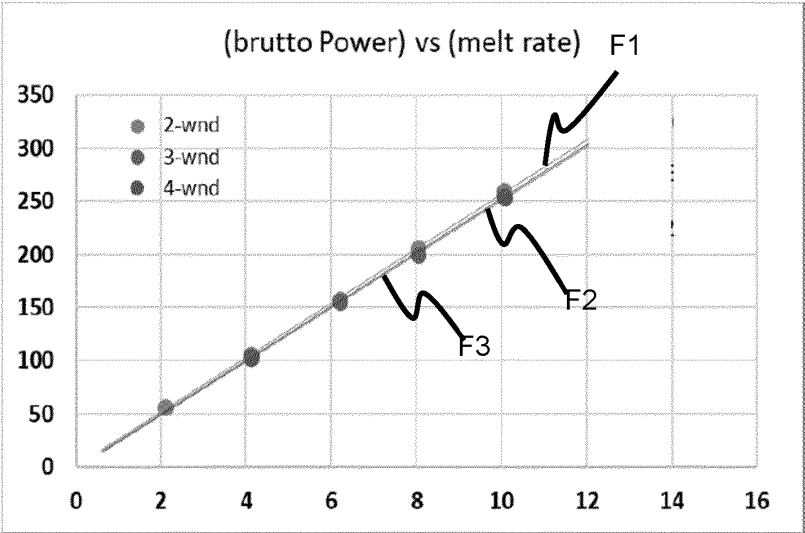
U, V



melt rate,
kg/min

Fig. 10

P, kW



melt rate,
kg/min

Fig. 11