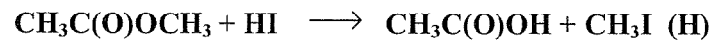
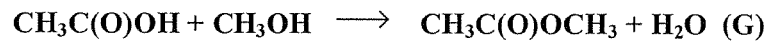
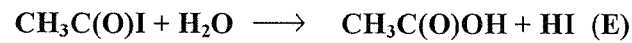
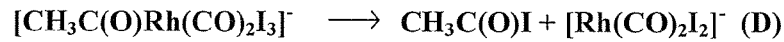
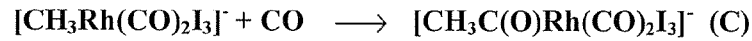
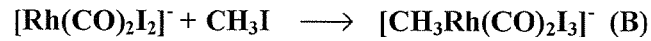
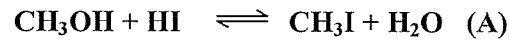
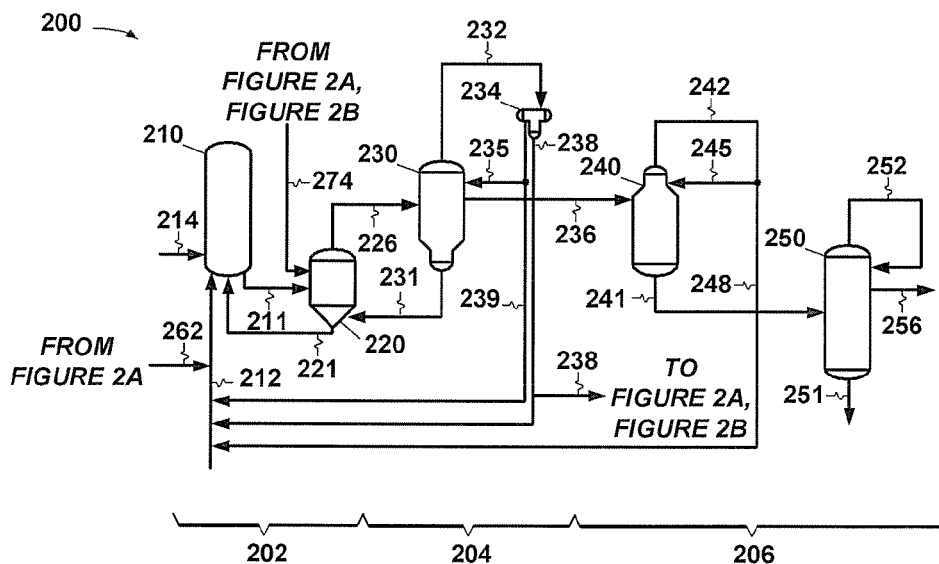


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**FIGURE 1****FIGURE 2**

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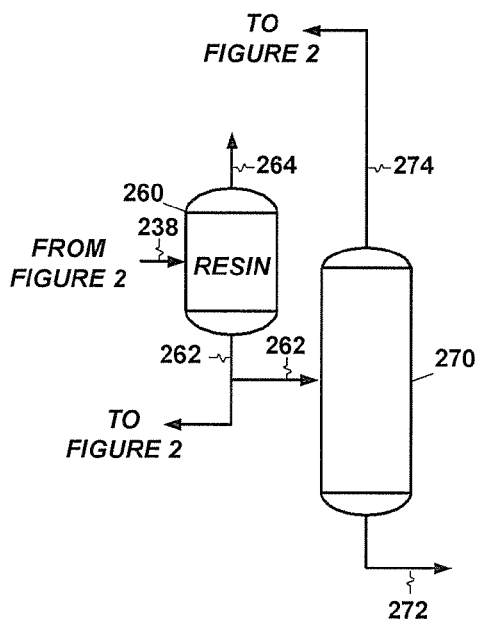


FIGURE 2A

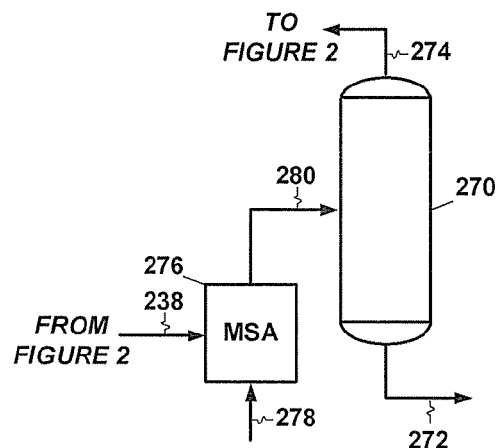


FIGURE 2B

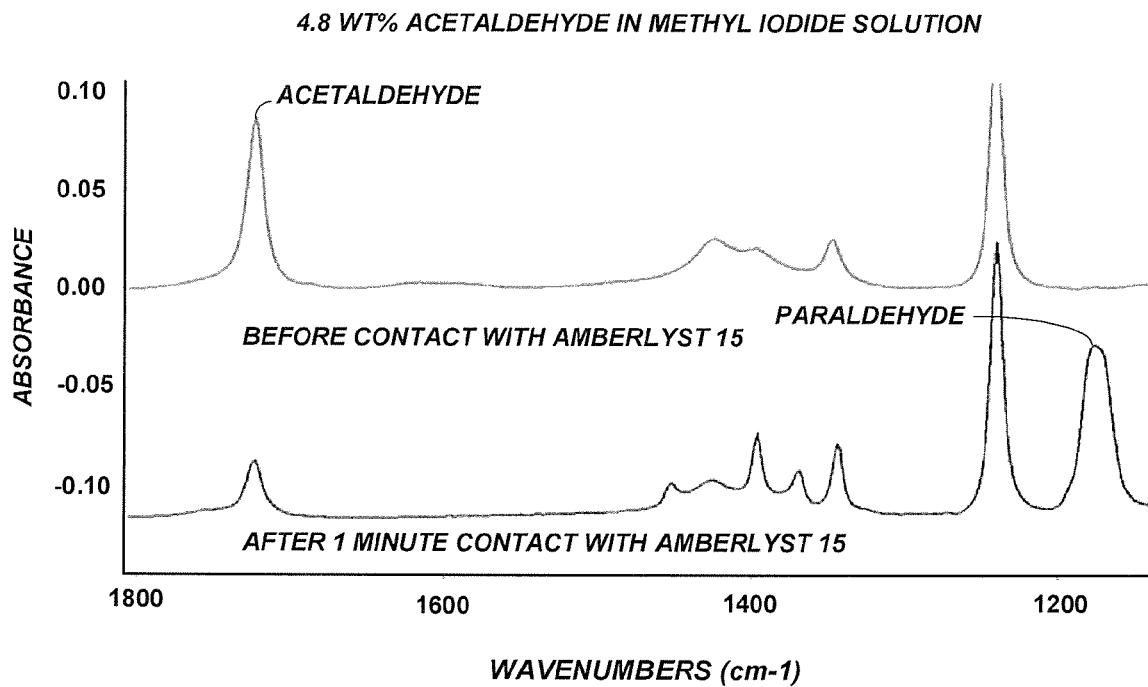
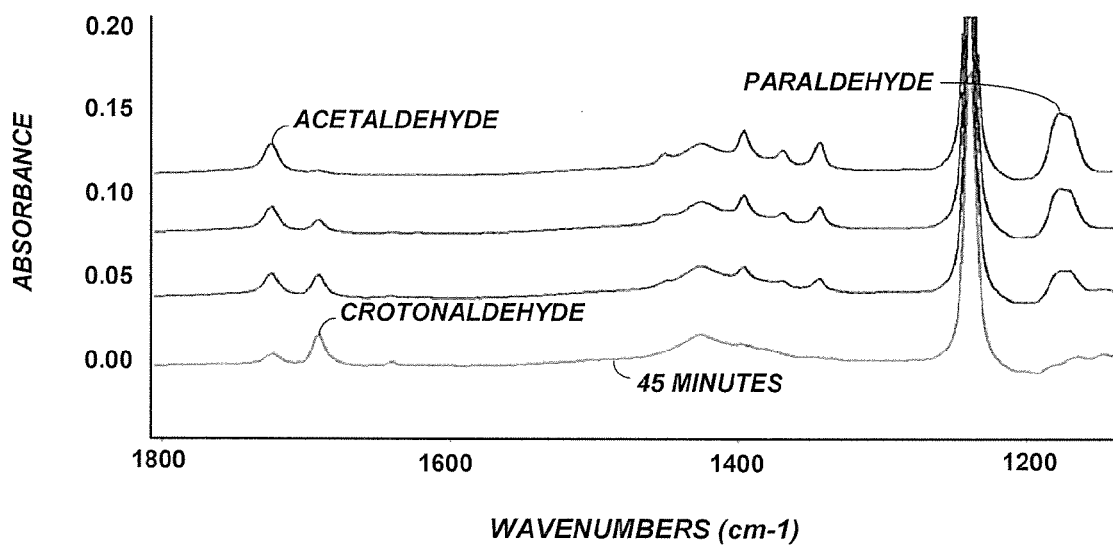
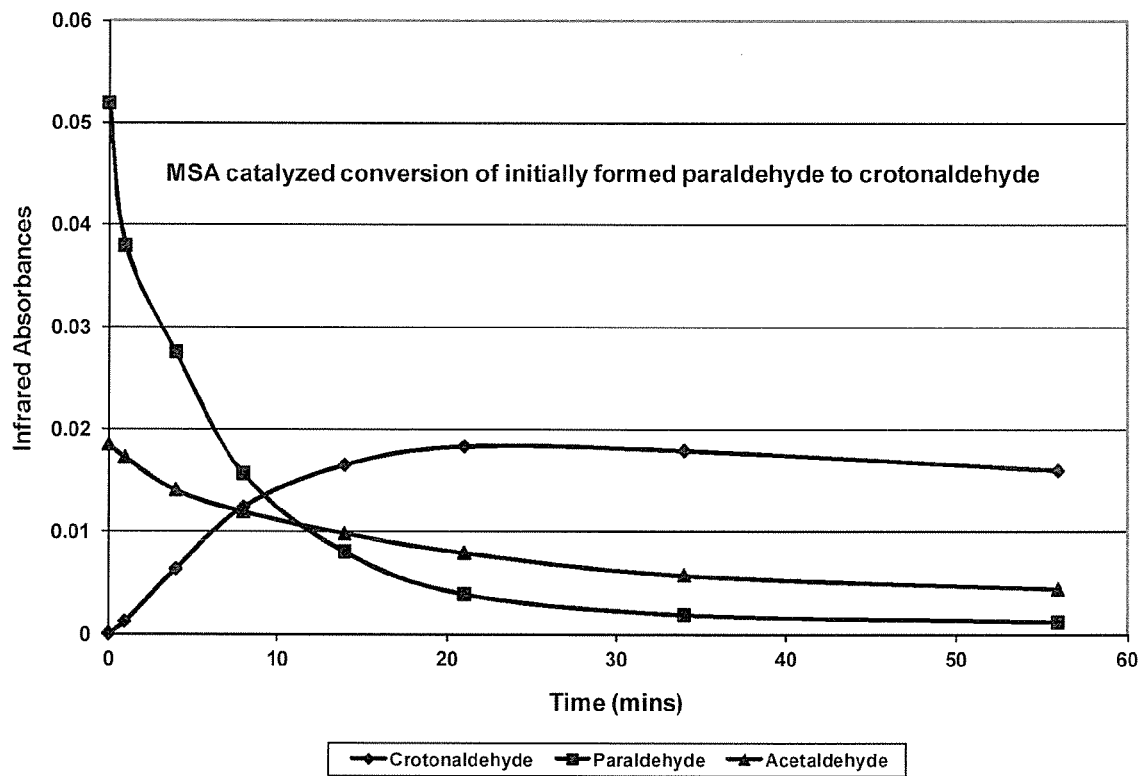
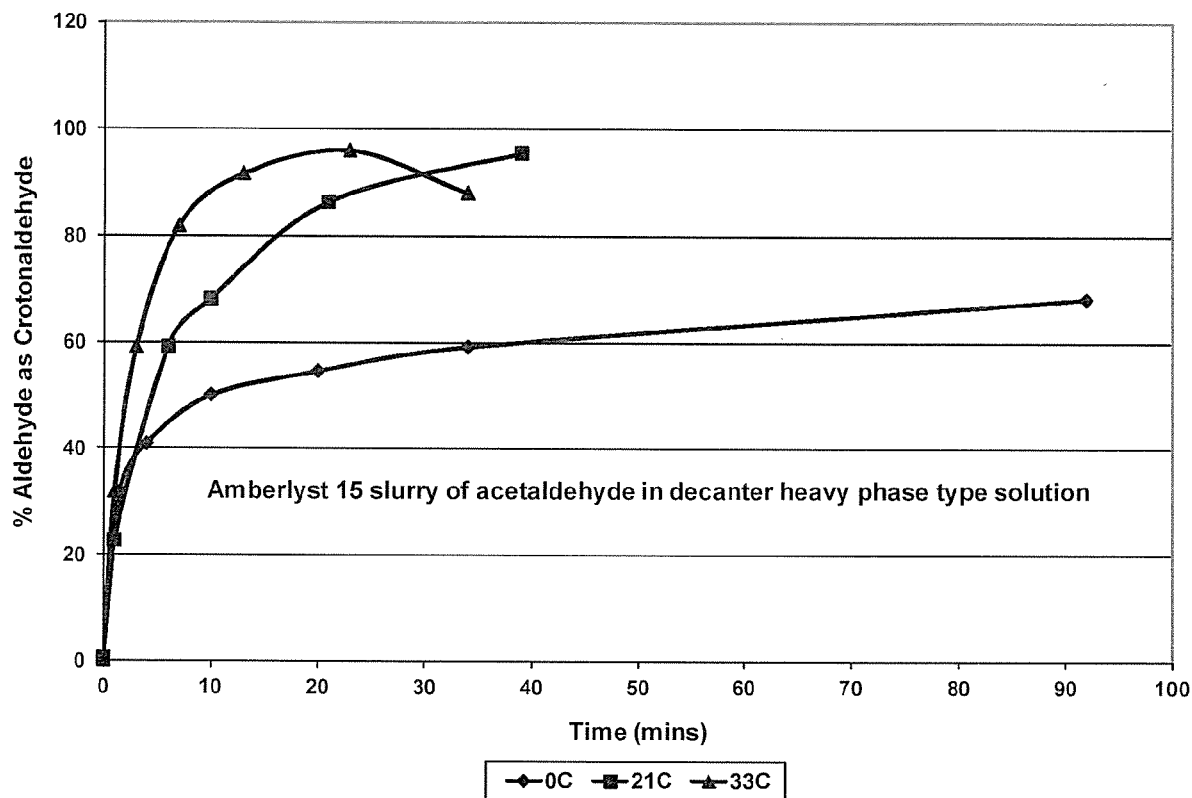


FIGURE 3

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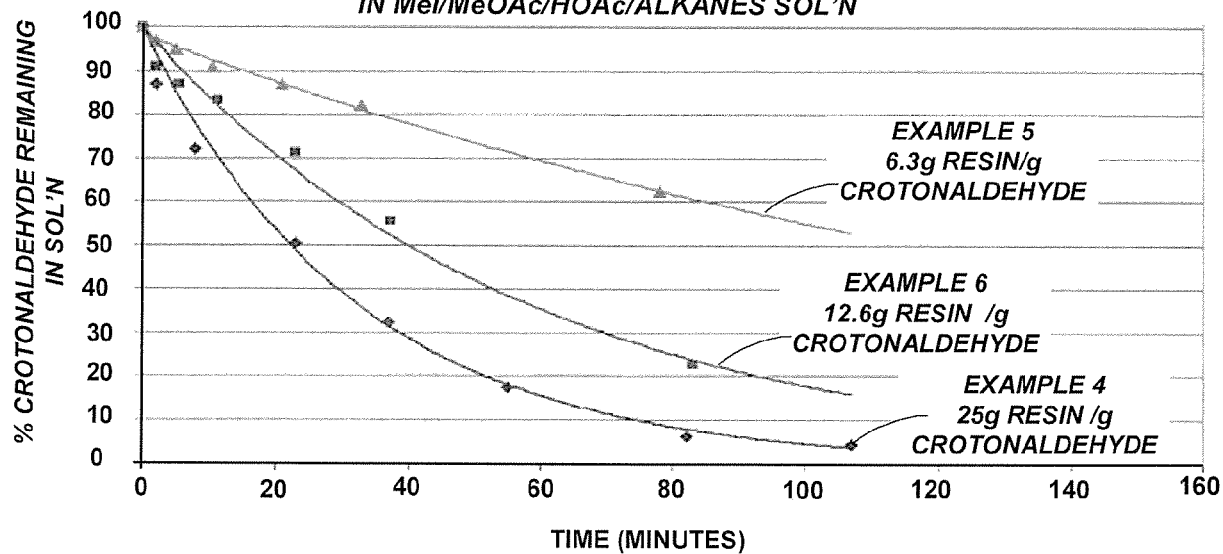
**FIGURE 4****FIGURE 5**

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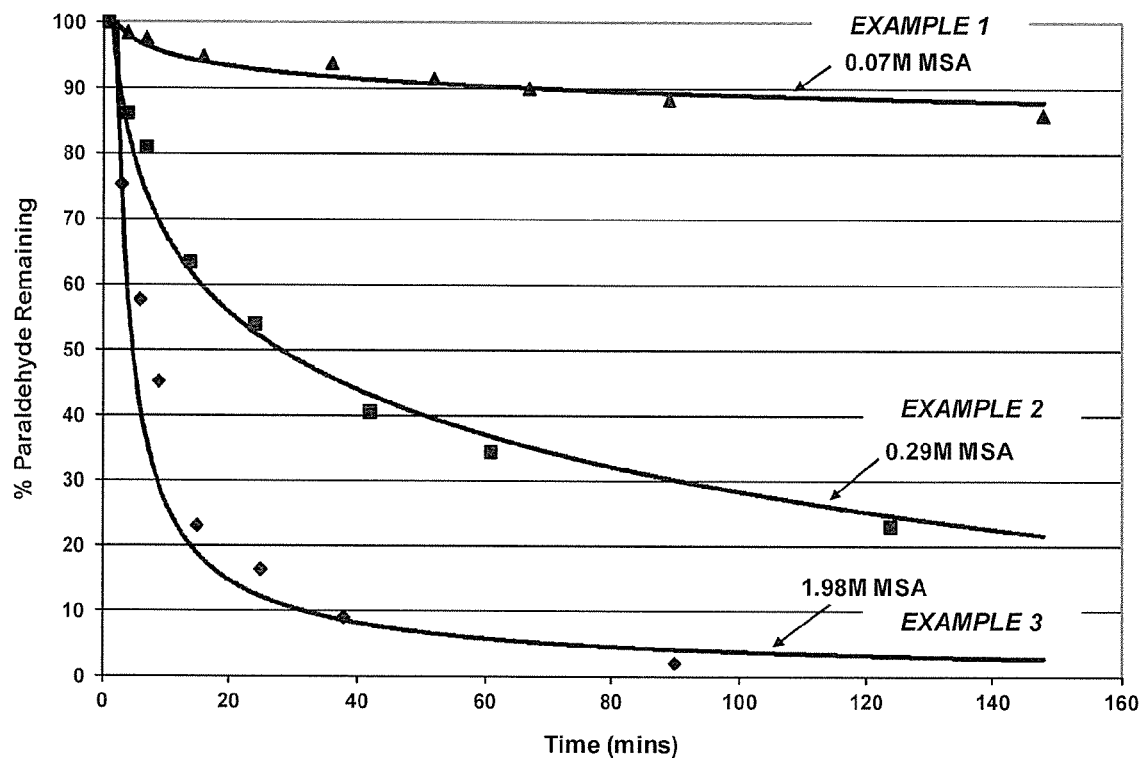
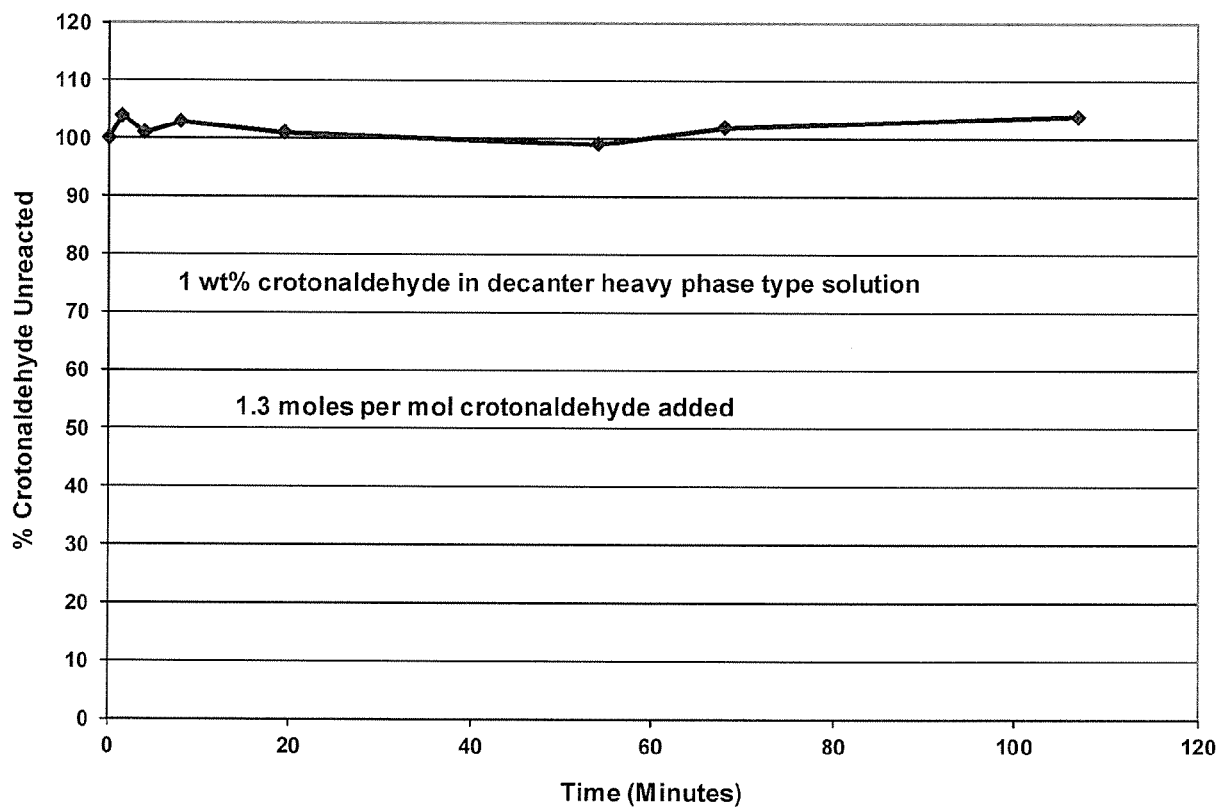
**FIGURE 6**

REACTION/ADSORPTION OF CROTONALDEHYDE: HEAVY PHASE TYPE SOLUTION,
33C, AMBERLYST 15 SLURRY

STARTING SOL'N: 0.22M (1 WT%) CROTONALDEHYDE
IN MeI/MeOAc/HOAc/ALKANES SOL'N

**FIGURE 7**

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**FIGURE 8****FIGURE 9**