

SPECIFICATION

NOVEL 3, 5-DISUBSTITUTED PYRIDINE AND 3, 5-DISUBSTITUTED PYRIDAZINE DERIVATIVES AND PHARMACEUTICAL USE OF SAME

5 [TECHNICAL FIELD OF THE INVENTION]

[0001]

The present invention relates to novel 3,5-disubstituted pyridine and 3,5-disubstituted pyridazine derivatives or a pharmacologically acceptable salt thereof, having an autotaxin
10 inhibitory action and effective for the prophylaxis or treatment of a disease caused by autotoxin in mammals inclusive of human.

[BACKGROUND OF THE INVENTION]

15 [0002]

Autotaxin (hereinafter sometimes to be indicated as ATX) was isolated from a culture supernatant of human malignant melanoma cell line A2058 and identified as a cell migration stimulating factor. ATX is also called secreted
20 lysophospholipase D (lysophospholipase D; hereinafter to be indicated as lysoPLD) and ENPP2 (Ectonucleotide Pyrophosphatase/Phosphodiesterase 2), and mainly affords lysoPLD activity. It hydrolyzes lysophosphatidylcholine (LPC) and produces lysophosphatidic acid (hereinafter to be indicated
25 as LPA) which is a lipid mediator having various physiological activities.

[0003]

LPA produced by ATX binds to a G-protein-coupled receptor (GPCR) and intracellularly transmits signals, whereby various
30 physiological actions are shown. As LPA receptor, 6 kinds of subtypes of from LPA1 to LPA6 are known. LPA receptor subtypes are distributed everywhere in the body, at different tissues to be localized in depending on the subtypes, and various receptor subtypes are involved in respective biological functions
35 depending on the tissue. LPA receptor is classified into two

subfamilies. LPA1 to LPA3 are classified into the endothelial differentiation gene (Edg) family. LPA4 to LPA6 are non-Edg family LPA receptors, and are receptors similar to the purinergic receptor family (non-patent documents 1 and 2). LPA is physiologically (both homeostasis maintenance and pathology) involved in a wide variety of life phenomena via these LPA receptors.

[0004]

On the other hand, in relation to diseases, it has been clarified that the intracellular signal pathway via ATX and LPA receptors is involved in various carcinomas and various inflammatory diseases. Specifically, it is related to various diseases including cancer, tumor, neoplasm, various carcinomas such as malignant melanoma, brain tumor, neuroblastoma, glioblastoma multiforme, EBV positive Hodgkin lymphoma, glioblastoma, non-small cell lung cancer, lung tumor, breast tumor, ovary tumor, pancreas tumor, prostatic intraepithelial neoplasia, prostate tumor, thyroid tumor, follicular lymphoma, liver tumor, renal cell carcinoma and the like, various fibroses such as lung fibrosis, scleroderma, hepatic fibrosis, renal fibrosis, diabetic nephropathy, atherosclerosis and the like, various inflammatory diseases such as asthma, COPD, rheumatoid arthritis, arthritis deformans, NASH, NAFLD, type II diabetes-related obesity, acute coronary syndrome, inflammatory bowel disease, Crohn's disease, ulcerative colitis, neuropathic pain, pruritus and the like, ophthalmic diseases such as glaucoma and the like, urological diseases such as prostatomegaly and the like, and the like (non-patent documents 2 - 13).

[0005]

Furthermore, it has been clarified that intracellular signal pathway via ATX and LPA receptors is involved in various fibrosis diseases.

[0006]

In relation to the involvement in the aforementioned

diseases, it is shown as regards pulmonary fibrosis that LPA concentration increases in alveolar lavage fluid of idiopathic pulmonary fibrosis patients and ATX concentration increases in lung tissue of bleomycin-induced pulmonary fibrosis model.

5 Furthermore, it has been shown that progression of bleomycin-induced pulmonary fibrosis and death were markedly suppressed in LPA1 deficient mouse (non-patent documents 14 and 15).

[0007]

As for hepatic fibrosis, it has been shown that LPA
10 promotes contraction and growth of hepatic stellate cells that play a key role in hepatic fibrosis, thus suppressing apoptosis, and serum autotaxin activity and plasma LPA levels are promoted along with the progression of hepatic fibrosis in chronic hepatitis C patients (non-patent documents 16 - 18).

15 [0008]

As for renal fibrosis, it has been shown that production of LPA and expression of LPA1 are promoted in a lateral ureteral ligation model, LPA1 deficient mouse shows resistance to fibrosis, and LPA receptor antagonists suppress progression
20 of fibrosis (non-patent document 19).

[0009]

As for scleroderma, expression of ATX is promoted in the skin of scleroderma patients. In bleomycin-induced scleroderma models, moreover, it has been shown that ATX expression in the
25 skin is promoted, and ATX inhibitors suppress IL-6 production and CD3 positive cell infiltration in the skin, and suppress skin sclerosis and hydroxyproline production (non-patent document 20).

[0010]

30 As for urine discharge disorder in prostatomegaly which is one of the urological diseases, it has been shown that urethral contraction is caused by action of LPA on isolated urinary tract of rat. Furthermore, it has been shown that the urethral pressure can be decreased by administration of an ATX
35 inhibitor to a rat (non-patent document 21).

[0011]

As for glaucoma, it has been shown that the ATX concentration and LPA concentration of the aqueous humor of respective patients with normal intraocular pressure glaucoma, primary open angle glaucoma, secondary open angle glaucoma and exfoliation glaucoma increase, and that the LPA concentration, ATX concentration and LysoPLD activity are each positively correlated with intraocular pressure. Furthermore, it has been shown that an ATX inhibitor decreases intraocular pressure in a rabbit intraocular pressure test (Dutch belted rabbits) (non-patent documents 22 and 23).

[0012]

As for neuropathic pain, it has been shown that spinal and intrathecal administration of LPA to a mouse induces hyperalgesic response and allodynia (non-patent document 24). Furthermore, it has been shown that an ATX inhibitor shows an analgesic action and an anti-allodynic action in a rat chronic constriction injury (CCI) model (non-patent document 25).

[0013]

As for COPD, an ATX inhibitor suppressed gene expression of CCL2, SSA3, TIMP1, SLC26A4, LCN2, MMP12 in the lung in a cigarette smoke exposed mouse COPD model (patent documents 6 and 7).

[0014]

As for inflammatory diseases such as NASH, NAFLD and the like, it has been shown that serum ATX concentration increases in cirrhosis patients, and serum ATX concentration is positively correlated with Child-Pugh stage and MELD score (non-patent document 26). In a mouse STAM-NASH model for which streptozotocin (STZ) administration is combined with a high-fat diet loading, moreover, an ATX inhibitor improved NAS score by an anti-inflammatory action and a suppressive action on balloon hypertrophy of hepatocytes. It is further shown that ATX inhibitors suppress liver fibrosis in a mouse NASH model on a choline-deficient high-fat diet (CDAHFD) (non-patent document

27).

[0015]

As for rheumatoid arthritis, it has been shown that ATX concentration increases in fibroblast-like synoviocytes (SFC) of rheumatoid arthritis patients (non-patent document 28). It is further shown that ATX concentration of synovium increases (non-patent document 5) in a collagen-induced arthritis model, and ATX inhibitors improve articular pathology score (non-patent document 29).

10 [0016]

As for arthritis deformans, it has been shown that ATX concentration increases in the synovial fluid of arthritis deformans patients. It is further shown that Western Ontario McMaster Universities Osteoarthritis Index (WOMAC) is positively correlated with ATX concentration of synovial fluid (non-patent document 30). Furthermore, it has been shown that ATX inhibitors suppress pain in a moniodoacetate-induced arthritis deformans model (non-patent document 31).

[0017]

20 As ATX inhibitors, a particular lipid analog (non-patent document 32), a tetrahydrocarboline derivative (patent document 1), a 1H-indole compound (patent document 2), a piperidine or piperazine derivative (patent document 3), a pyridazine derivative (patent document 4) and 2-amino-pyridine and 2-amino-pyrimidine derivatives (patent document 5) are known. These have structures different from that of 3,5-disubstituted pyridine and 3,5-disubstituted pyridazine derivatives which are the compounds of the present invention.

[Document List]

30 [Patent documents]

[0018]

[patent document 1] WO 2012/005227

[patent document 2] WO 2012/024620

[patent document 3] WO 2009/046841

35 [patent document 4] WO 2013/061297

[patent document 5] WO 2015/163435
[patent document 6] WO 2014/139882
[patent document 7] WO 2014/202458
[non-patent documents]

5 [0019]
[non-patent document 1] Choi et al., Annu Rev Pharmacol Toxicol.
2010, 50:157-186
[non-patent document 2] Houben et al., Cancer Metastasis Rev.
2011, 30(3-4):557-565

10 [non-patent document 3] Benesch et al., FEBS Lett.2014; 588:
2712-2727
[non-patent document 4] Inoue et al., Mol Pain. 2008; 4:6
[non-patent document 5] Nikitopoulou et al., J Exp Med. 2012;
209(5):925-933

15 [non-patent document 6] Siess et al., Proc Natl Acad Sci USA.
1999; 96(12):6931-6936
[non-patent document 7] Zhou et al., Cell Metab. 2011;
13(5):592-600
[non-patent document 8] Im et al., Clinical Lipidology 2015;
20 10(2):177-190
[non-patent document 9] Valdes-Rives et al., Mediators Inflamm.
2017; 2017:9173090
[non-patent document 10] D'Souza et al., Nutrients. 2018;
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25 [non-patent document 11] Kremer et al., Hepatology 2012;
56(4):1391-1400
[non-patent document 12] Hegade et al., Frontline Gastroenterol.
2016; 7(3):158-166
[non-patent document 13] Chu et al., Int J Clin Exp Med. 2015;
30 8(10):17117-17122
[non-patent document 14] Tager et al., Nat Med. 2008; 14(1):45-
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[non-patent document 15] Oikonomou et al., Am J Respir Cell Mol
Biol. 2012; 47(5):566-574

35 [non-patent document 16] Ikeda et al., Biochem Biophys Res

- Commun. 1998; 248(2):436-440
[non-patent document 17] Yanase et al., Biochem Biophys Res Commun. 2000; 277(1):72-78
[non-patent document 18] Ikeda et al., Am J Physiol Gastrointest Liver Physiol. 2003; 285(5):G880-G886
5 [non-patent document 19] Pradere et al., J Am Soc Nephrol. 2007; 18(12):3110-3118
[non-patent document 20] Castellino et al., Arthritis Rheumatol. 2016; 68(12):2964-2974
10 [non-patent document 21] Saga et al., PLoS One 2014; 9(4):e93230
[non-patent document 22] Honjo et al., Invest Ophthalmol Vis Sci. 2018; 59(2):693-701
[non-patent document 23] Iyer et al., PLoS One. 2012; 15 7(8):e42627
[non-patent document 24] Inoue et al., Nat Med. 2004; 10(7):712-718
[non-patent document 25] Kakiuchi et al., Mol Pain. 2011; 7:33
[non-patent document 26] Pleli, PLoS One. 2014; 9(7):e103532
20 [non-patent document 27] Bain, J Pharmacol Exp Ther. 2017; 360(1):1-13
[non-patent document 28] Kehlen et al., Clin Exp Immunol. 2001; 123(1):147-154
[non-patent document 29] Nikitopoulou et al., PLoS One 2013; 25 8(7):e70941
[non-patent document 30] Mabey et al., Clin Chim Acta. 2015; 444 72-77
[non-patent document 31] Thirunavukkarasu et al., Osteoarthritis Cartilage. 2017; 25(6):935-942
30 [non-patent document 32] Peng et al., Bioorganic & Medicinal Chemistry Letters 2007, 17:1634-1640

[SUMMARY OF THE INVENTION]

[Problems to be Solved by the Invention]

35 [0020]

The present invention aims to provide a compound superior in an ATX inhibitory action and useful for the prophylaxis or treatment of a disease involving ATX.

[Means of Solving the Problems]

5 [0021]

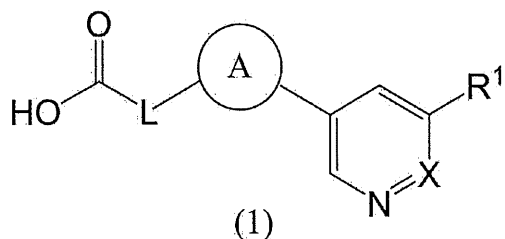
The present inventors have conducted intensive studies in an attempt to solve the aforementioned problems and found a compound that inhibits ATX and found that a prophylactic or therapeutic drug for a disease involving ATX can be provided,
10 which resulted in the completion of the present invention.

[0022]

That is, the gist of the present invention relates to the following [1] - [24] but is not limited to these.

[1] A carboxylic acid compound represented by the following
15 formula (1) or a pharmacologically acceptable salt thereof (sometimes to be abbreviated as "Compound (1)" in the present specification)

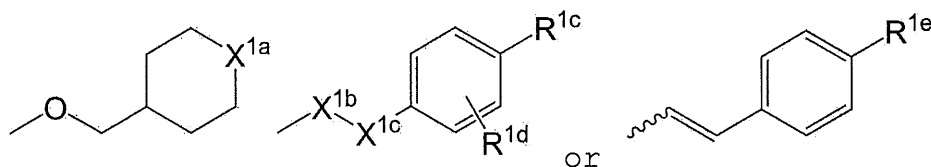
[0023]



20 [0024]

wherein, R^1 is

[0025]



[0026]

25 wherein X^{1a} is $-C(R^{1a})_2-$ wherein plural symbols R^{1a} are the same or different and each is a hydrogen atom, a halogen atom, C_1-C_2 perfluoroalkyl, C_1-C_2 perfluoroalkoxy or C_1-C_6 alkyl, or plural symbols R^{1a} are bonded to form 1,1- C_3-C_6 cycloalkylene or $-NR^{1b}-$ wherein R^{1b} is a hydrogen atom or C_1-C_2 perfluoroalkyl,

X^{1b} and X^{1c} are the same or different and each is $-O-$ or $-CH_2-$ provided X^{1b} and X^{1c} are not simultaneously $-O-$,

R^{1c} is a hydrogen atom, a halogen atom, C_1-C_2 perfluoroalkyl, C_1-C_2 perfluoroalkoxy, C_1-C_6 alkyl or C_1-C_2 perfluoroalkylthio,

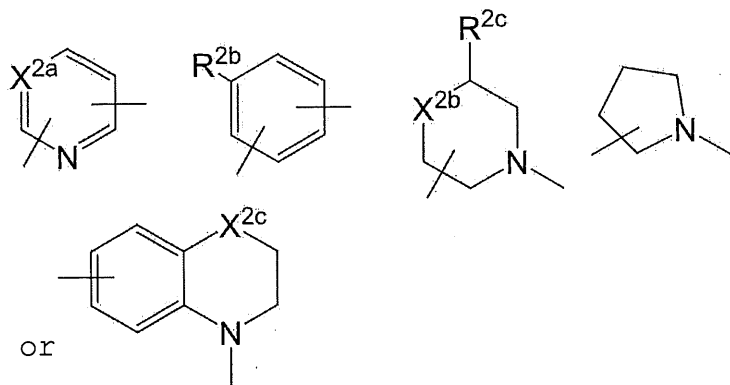
5 R^{1d} is a hydrogen atom, a halogen atom or C_1-C_6 alkyl, and

R^{1e} is a hydrogen atom, C_1-C_2 perfluoroalkyl or C_1-C_2 perfluoroalkoxy,

X is $-N=$ or $-CH=$,

ring A is

10 [0027]



[0028]

wherein X^{2a} is $-N=$ or $-CR^{2a}=$ wherein R^{2a} is a hydrogen atom, a halogen atom, C_1-C_6 alkyl or C_1-C_6 alkoxy,

15 R^{2b} is a hydrogen atom, a halogen atom, C_1-C_6 alkyl or C_1-C_6 alkoxy,

R^{2c} is a hydrogen atom or C_1-C_6 alkyl,

X^{2b} is $-O-$, $-NR^{2d}-$ wherein R^{2d} is a hydrogen atom or C_1-C_2

perfluoroalkyl or $-CHR^{2e}-$ wherein R^{2e} is a hydrogen atom or C_1-C_6

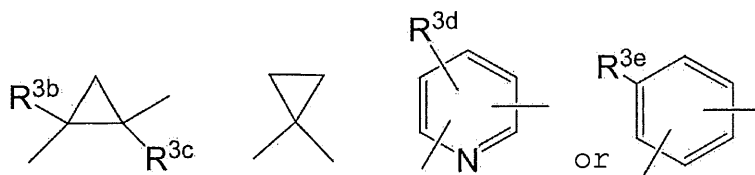
20 alkyl,

X^{2c} is $-(CH_2)_{n'}-$ wherein n' is 0 or 1 or $-O-$,

L is $-(CHR^{3a})_n-$ wherein n is 0, 1, 2 or 3, plural symbols R^{3a} are the same or different and each is a hydrogen atom or a C_1-C_6 alkyl, $-(CH_2)_m-O-(CH_2)_{m'}-$ wherein m and m' are the same or

25 different and each is 0, 1 or 2, C_2-C_3 alkenylene,

[0029]



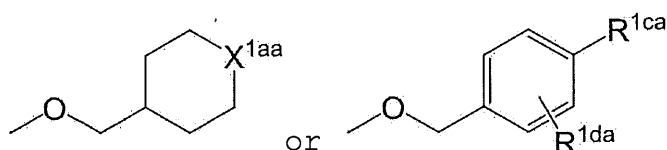
[0030]

wherein R^{3b} and R^{3c} are the same or different and each is a hydrogen atom or C_1 - C_6 alkyl, R^{3d} is a hydrogen atom, C_1 - C_6 alkoxy, C_1 - C_6 alkyl or C_1 - C_2 perfluoroalkyl, R^{3e} is a hydrogen atom, C_1 - C_6 alkoxy, C_1 - C_6 alkyl or C_1 - C_2 perfluoroalkyl.

[0031]

[2] The carboxylic acid compound of the aforementioned [1] wherein R^1 is

10 [0032]



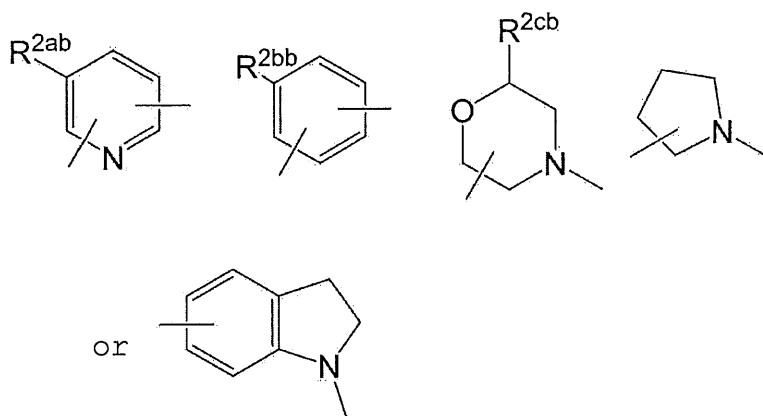
[0033]

wherein X^{1aa} is $-C(R^{1aa})_2-$ wherein plural symbols R^{1aa} are the same or different and each is a hydrogen atom, C_1 - C_2 perfluoroalkyl or C_1 - C_6 alkyl, or plural symbols R^{1aa} are bonded to form 1,1- C_3 - C_6 cycloalkylene, or $-NR^{1ba}-$ wherein R^{1ba} is a hydrogen atom or C_1 - C_2 perfluoroalkyl, R^{1ca} is C_1 - C_2 perfluoroalkyl, C_1 - C_2 perfluoroalkoxy or C_1 - C_2 perfluoroalkylthio, and R^{1da} is a halogen atom or C_1 - C_6 alkyl, or a pharmacologically acceptable salt thereof.

[0034]

[3] The carboxylic acid compound of the aforementioned [1] or [2] wherein ring A is

[0035]



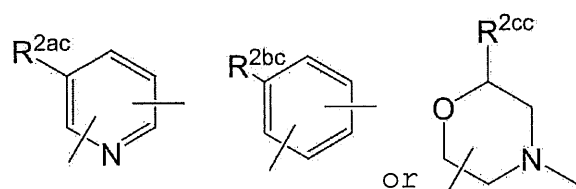
[0036]

wherein R^{2ab} is a hydrogen atom, C_1-C_6 alkoxy or C_1-C_6 alkyl, R^{2bb} is a hydrogen atom, C_1-C_6 alkoxy or C_1-C_6 alkyl, and R^{2cb} is a
 5 hydrogen atom or C_1-C_6 alkyl, or a pharmacologically acceptable salt thereof.

[0037]

[4] The carboxylic acid compound of any of the aforementioned [1] to [3] wherein the ring A is

10 [0038]



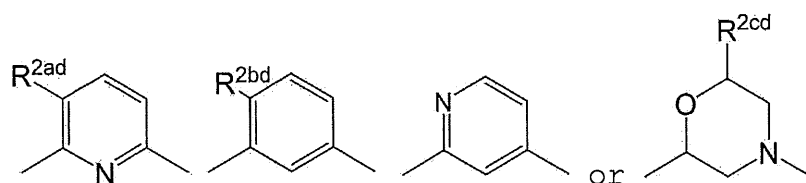
[0039]

wherein R^{2ac} is a hydrogen atom, C_1-C_6 alkoxy or C_1-C_6 alkyl, R^{2bc} is a hydrogen atom, C_1-C_6 alkoxy or C_1-C_6 alkyl, and R^{2cc} is a
 15 hydrogen atom or C_1-C_6 alkyl, or a pharmacologically acceptable salt thereof.

[0040]

[5] The carboxylic acid compound of any of the aforementioned [1] to [4] wherein the ring A is

20 [0041]

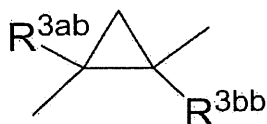


[0042]

wherein R^{2ad} is a hydrogen atom, C_1-C_6 alkoxy or C_1-C_6 alkyl, R^{2bd} is a hydrogen atom, C_1-C_6 alkoxy or C_1-C_6 alkyl, and R^{2cd} is a hydrogen atom or C_1-C_6 alkyl, or a pharmacologically acceptable salt thereof.

5 [0043]

[6] The carboxylic acid compound of any of the aforementioned [1] to [5], wherein L is $-(CH_2)_n-$ wherein n is 1 or 2 or [0044]



10 [0045]

wherein R^{3ab} and R^{3bb} are the same or different and each is a hydrogen atom or C_1-C_6 alkyl, or a pharmacologically acceptable salt thereof. [0046]

15 [7] The carboxylic acid compound of any of the aforementioned [1] to [6], wherein X is $-N=$, or a pharmacologically acceptable salt thereof. [0047]

[8] The carboxylic acid compound of the aforementioned [1],
20 wherein the compound represented by the formula (1) is any of the following, or a pharmacologically acceptable salt thereof:
trans-2-[2-methoxy-5-(5-{[4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)phenyl]cyclopropanecarboxylic acid,
25 trans-2-[2-methoxy-5-(6-{[4-(trifluoromethoxy)benzyl]oxy}pyridazin-4-yl)phenyl]cyclopropanecarboxylic acid,
(1S,2S)-2-[2-methoxy-5-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)phenyl]cyclopropanecarboxylic acid,
30 (1R,2R)-2-[2-methoxy-5-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)phenyl]cyclopropanecarboxylic acid,

(1S,2S)-2-(5-methoxy-5'-{[4-(trifluoromethoxy)benzyl]oxy}-2,3'-
 bipyridin-6-yl)cyclopropanecarboxylic acid,
 (1S,2S)-2-[3-methoxy-6-(6-{[4-
 (trifluoromethoxy)benzyl]oxy}pyridazin-4-yl)pyridin-2-
 5 yl)cyclopropanecarboxylic acid,
 (1S,2S)-2-[3-methoxy-6-(6-{[trans-4-
 (trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-
 yl)cyclopropanecarboxylic acid,
 (1S,2S)-2-(5-{[4-(trifluoromethoxy)benzyl]oxy}-3,4'-bipyridin-
 10 2'-yl)cyclopropanecarboxylic acid,
 (1R,2R)-2-(5-{[4-(trifluoromethoxy)benzyl]oxy}-3,4'-bipyridin-
 2'-yl)cyclopropanecarboxylic acid,
 (1S,2S)-2-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}-
 3,4'-bipyridin-2'-yl)cyclopropanecarboxylic acid,
 15 (1R,2R)-2-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}-
 3,4'-bipyridin-2'-yl)cyclopropanecarboxylic acid,
 (1S,2S)-2-[4-(6-{[trans-4-
 (trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-
 yl)cyclopropanecarboxylic acid,
 20 (1R,2R)-2-[4-(6-{[trans-4-
 (trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-
 yl)cyclopropanecarboxylic acid,
 (1S,2S)-2-(5'-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}-
 2,3'-bipyridin-6-yl)cyclopropanecarboxylic acid,
 25 (1R,2R)-2-(5'-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}-
 2,3'-bipyridin-6-yl)cyclopropanecarboxylic acid,
 (1S,2S)-2-[3-methoxy-6-(6-{[trans-4-
 (trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-
 yl]-1-methylcyclopropanecarboxylic acid,
 30 (1R,2R)-2-[3-methoxy-6-(6-{[trans-4-
 (trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-
 yl]-1-methylcyclopropanecarboxylic acid,
 (1S,2S)-2-[2-ethoxy-5-(6-{[1-(2,2,2-trifluoroethyl)piperidin-4-
 yl]methoxy}pyridazin-4-yl)phenyl]cyclopropanecarboxylic acid,
 35 3-[(2S)-4-(5-{[4-(trifluoromethoxy)benzyl]oxy}pyridin-3-

yl)morpholin-2-yl]propanoic acid,
 3-[(2S)-4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]propanoic acid,
 5 3-[(2S)-4-(5-{[3-fluoro-4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)morpholin-2-yl]propanoic acid,
 3-[(2S)-4-(5-{[2-fluoro-4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)morpholin-2-yl]propanoic acid,
 3-[(2S)-4-(5-{[2-methyl-4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)morpholin-2-yl]propanoic acid,
 10 3-[(2S)-4-(5-{[3-chloro-4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)morpholin-2-yl]propanoic acid,
 3-[(2S,6R)-6-methyl-4-(5-{[4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)morpholin-2-yl]propanoic acid,
 15 (1S,2S)-2-[(2S)-4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]cyclopropanecarboxylic acid,
 (1R,2R)-2-[(2S)-4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]cyclopropanecarboxylic acid,
 20 (1R,2R)-2-[(2R)-4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]cyclopropanecarboxylic acid, or
 (1S,2S)-2-[(2R)-4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]cyclopropanecarboxylic acid.

[0048]

[9] A pharmaceutical composition comprising the carboxylic acid
 30 compound of any of the aforementioned [1] to [8], or a pharmacologically acceptable salt thereof, and a pharmaceutically acceptable carrier.

[0049]

[10] The pharmaceutical composition of the aforementioned [9],
 35 which is used as an autotaxin inhibitor.

[0050]

[11] The pharmaceutical composition of the aforementioned [9], which is used for the treatment or prophylaxis of a disease involving autotaxin.

5 [0051]

[12] The pharmaceutical composition of the aforementioned [11], wherein the disease involving autotaxin is cancer or tumor, a fibrotic disease, an inflammatory disease, an ophthalmic disease, a urological disease, type II diabetes-related obesity
10 or an acute coronary syndrome.

[0052]

[13] The pharmaceutical composition of the aforementioned [12], wherein the cancer or tumor is malignant melanoma, brain tumor, neuroblastoma, glioblastoma multiforme, EBV positive Hodgkin
15 lymphoma, glioblastoma, non-small cell lung cancer, lung tumor, breast tumor, ovary tumor, pancreas tumor, prostate intraepithelial tumor, prostate tumor, thyroid gland tumor, follicular lymphoma, liver tumor or renal cell carcinoma.

[0053]

20 [14] The pharmaceutical composition of the aforementioned [12], wherein the fibrotic disease is lung fibrosis, scleroderma, hepatic fibrosis, renal fibrosis, diabetic nephropathy or atherosclerosis.

[0054]

25 [15] The pharmaceutical composition of the aforementioned [14], wherein the fibrotic disease is lung fibrosis, scleroderma, hepatic fibrosis or renal fibrosis.

[0055]

[16] The pharmaceutical composition of the aforementioned [12],
30 wherein the inflammatory disease is asthma, COPD, rheumatoid arthritis, arthritis deformans, NASH, NAFLD, inflammatory bowel disease, Crohn's disease, ulcerative colitis, neuropathic pain or pruritus.

[0056]

35 [17] The pharmaceutical composition of the aforementioned [16],

wherein the inflammatory disease is asthma or COPD.

[0057]

[18] The pharmaceutical composition of the aforementioned [16],
wherein the inflammatory disease is rheumatoid arthritis or
5 arthritis deformans.

[0058]

[19] The pharmaceutical composition of the aforementioned [16],
wherein the inflammatory disease is NASH or NAFLD.

[0059]

10 [20] The pharmaceutical composition of the aforementioned [16],
wherein the inflammatory disease is an inflammatory bowel
disease, a Crohn's disease or ulcerative colitis.

[0060]

[21] The pharmaceutical composition of the aforementioned [16],
15 wherein the inflammatory disease is neuropathic pain or
pruritus.

[0061]

[22] The pharmaceutical composition of the aforementioned [12],
wherein the acute coronary syndrome is angina pectoris or
20 myocardial infarction.

[0062]

[23] The pharmaceutical composition of the aforementioned [12],
wherein the ophthalmic disease is glaucoma.

[0063]

25 [24] The pharmaceutical composition of the aforementioned [12],
wherein the urological disease is prostatomegaly.

[25] A method for treating or preventing a disease involving
autotaxin in a test subject comprising administering an
effective amount of the carboxylic acid compound of any of the
30 aforementioned [1] to [8] or a pharmacologically acceptable
salt thereof to the test subject.

[26] The method of the aforementioned [25], wherein the disease
involving autotaxin is cancer or tumor, a fibrotic disease, an
inflammatory disease, an ophthalmic disease, a urological
35 disease, type II diabetes-related obesity or an acute coronary

syndrome.

[27] Use of the carboxylic acid compound of any of the
aforementioned [1] to [8] or a pharmacologically acceptable
salt thereof in the production of an agent for treating or
5 preventing a disease involving autotaxin.

[28] The use of the aforementioned [27], wherein the disease
involving autotaxin is cancer or tumor, a fibrotic disease, an
inflammatory disease, an ophthalmic disease, a urological
disease, type II diabetes-related obesity or acute coronary
10 syndrome.

[Effect of the Invention]

[0064]

The compound of the present invention has a superior
autotaxin inhibitory action and is useful as a prophylactic or
15 therapeutic drug for a disease caused by autotaxin, for example,
cancer, tumor, fibrotic disease, inflammatory disease,
ophthalmic disease, urological disease, type II diabetes-
related obesity or acute coronary syndrome.

20 [BRIEF DESCRIPTION OF THE DRAWINGS]

[0065]

Fig. 1 is a graph showing the SP-D level in plasma as the
result of Experimental Example 3.

Fig. 2 is a graph showing the Colla1 mRNA amount in lung
25 tissue as the result of Experimental Example 3.

Fig. 3 is a graph showing the CTGF mRNA amount in lung
tissue as the result of Experimental Example 3.

Fig. 4 is a graph showing the IL-6 mRNA amount in lung
tissue as the result of Experimental Example 3.

30 Fig. 5 is a graph showing the ATX activity in plasma as
the result of Experimental Example 3.

Fig. 6 is a graph showing the LPA (18:2) amount in BALF
as the result of Experimental Example 3.

Fig. 7 is a graph showing the action of ATX inhibitor on
35 intraocular pressure of Macaca fascicularis by oral

administration as the result of Experimental Example 4.

Fig. 8 is a graph showing the action of ATX inhibitor on intraocular pressure of *Macaca fascicularis* by instillation as the result of Experimental Example 4.

5

[DESCRIPTION OF EMBODIMENTS]

[0066]

The definition of each group in the present specification can be freely combined unless particularly indicated.

10 [0067]

The definition of each symbol in the present specification is as follows.

[0068]

The C₁-C₆ alkyl for R^{1a}, R^{1c}, R^{1d}, R^{2a}, R^{2b}, R^{2c}, R^{2e}, R^{3a}, R^{3b},
15 R^{3c}, R^{3d}, R^{3e}, R^{1aa}, R^{1da}, R^{2ab}, R^{2bb}, R^{2cb}, R^{2ac}, R^{2bc}, R^{2cc}, R^{2ad}, R^{2bd},
R^{2cd}, R^{3bb} or R^{3bc} is a linear or branched chain saturated hydrocarbon group having 1 - 6 carbon atoms. Particularly, the group having 1 - 4 carbon atoms (C₁-C₄) is preferable. Specifically, methyl, ethyl, propyl, isopropyl, butyl, isobutyl,
20 sec-butyl, tert-butyl, pentyl, hexyl and the like can be mentioned. Particularly, methyl, ethyl, isopropyl or tert-butyl is preferable.

[0069]

The halogen atom for R^{1a}, R^{1c}, R^{1d}, R^{2a}, R^{2b} or R^{1da} is a
25 fluorine atom, a chlorine atom, a bromine atom or an iodine atom. Particularly, a fluorine atom or a chlorine atom is preferable.

[0070]

The C₁-C₂ perfluoroalkyl for R^{1a}, R^{1b}, R^{1c}, R^{1e}, R^{2d}, R^{3d}, R^{3e},
30 R^{1aa}, R^{1ba} or R^{1ca} is methyl or ethyl substituted with 1 to 5 fluorines. Specifically, it is fluoromethyl, difluoromethyl, trifluoromethyl, 2,2,2-trifluoroethyl or the like. Particularly, trifluoromethyl or 2,2,2-trifluoroethyl is preferable.

35 [0071]

The C₁-C₂ perfluoroalkoxy for R^{1a}, R^{1c}, R^{1e} or R^{1ca} is a monovalent group in which the aforementioned perfluoroalkyl is bonded to an oxygen, and perfluoroalkyl-O- having 1 - 2 (C₁-C₂) carbon atoms can be mentioned. Specifically, it is
5 fluoromethoxy, difluoromethoxy, trifluoromethoxy, 2,2,2-trifluoroethoxy or the like. Particularly, trifluoromethoxy or 2,2,2-trifluoroethoxy is preferable.
[0072]

The 1,1-C₃-C₆ cycloalkylene for R^{1a} or R^{1aa} is 1,1-
10 cycloalkylene having 3 - 6 carbon atoms such as 1,1-cyclopropylene, 1,1-cyclobutylene, 1,1-cyclopentylene, 1,1-cyclohexylene or the like.
[0073]

The C₁-C₂ perfluoroalkylthio for R^{1c} or R^{1ca} is a
15 monovalent group in which the aforementioned perfluoroalkyl is bonded to sulfur, and perfluoroalkyl-S- having 1 - 2 (C₁-C₂) carbon atoms can be mentioned. Specifically, it is fluoromethylthio, difluoromethylthio, trifluoromethylthio, 2,2,2-trifluoroethylthio or the like. Particularly,
20 trifluoromethylthio or 2,2,2-trifluoroethylthio is preferable.
[0074]

The C₁-C₆ alkoxy for R^{2a}, R^{2b}, R^{3d}, R^{3e}, R^{2ab}, R^{2bb}, R^{2ac}, R^{2bc}, R^{2ad} or R^{2bd} is a monovalent group in which C₁-C₆ alkyl for R^{1a} is bonded to oxygen, and straight chain or branched chain alkyl-O-
25 having 1 - 6 (C₁-C₆) carbon atoms can be mentioned. Particularly, alkyl-O- having 1 - 4 (C₁-C₄) carbon atoms is preferable, and alkyl-O- having 1 - 2 (C₁-C₂) carbon atoms is preferable. Specifically, methoxy, ethoxy, n-propoxy, i-propoxy, n-butoxy, t-butoxy and the like can be mentioned.
30 Particularly, methoxy or ethoxy is preferable.
[0075]

The C₂-C₃ alkenylene for L is a linear divalent hydrocarbon group having 2 - 3 (C₂-C₃) carbon atoms and having at least one double bond. Specifically, vinylene or
35 propenylene can be mentioned.

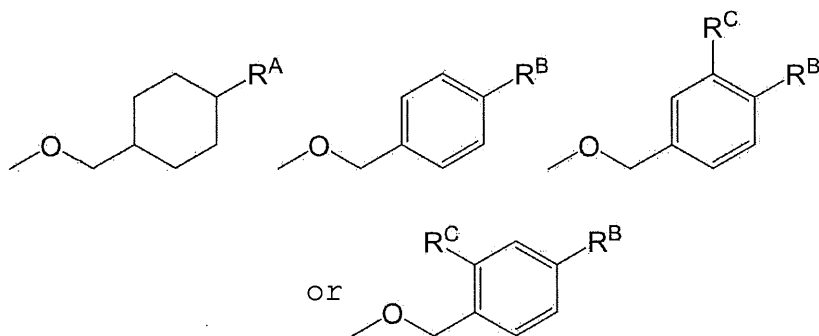
[0076]

The disease involving autotaxin includes, for example, cancer or tumor, fibrotic diseases, inflammatory diseases, ophthalmic diseases, urological diseases, type II diabetes-related obesity and acute coronary syndrome. Examples of the cancer or tumor include malignant melanoma, brain tumor, neuroblastoma, glioblastoma multiforme, EBV positive Hodgkin lymphoma, glioblastoma, non-small cell lung cancer, lung tumor, breast tumor, ovary tumor, pancreas tumor, prostate intraepithelial tumor, prostate tumor, thyroid gland tumor, follicular lymphoma, liver tumor, renal cell carcinoma and the like. Examples of the fibrotic disease include lung fibrosis, scleroderma, hepatic fibrosis, renal fibrosis, diabetic nephropathy, atherosclerosis and the like, examples of the inflammatory disease include asthma, COPD, rheumatoid arthritis, arthritis deformans, NASH, NAFLD, acute coronary syndrome, inflammatory bowel disease, Crohn's disease, ulcerative colitis, neuropathic pain, pruritus and the like, examples of the ophthalmic disease include glaucoma and the like, and examples of the urological disease include prostatomegaly and the like, but the examples are not limited to these. Preferably, the disease involving autotaxin is selected from the group consisting of fibrotic diseases such as lung fibrosis, scleroderma, hepatic fibrosis, renal fibrosis and the like, inflammatory diseases such as asthma, COPD, rheumatoid arthritis, arthritis deformans, NASH, NAFLD, neuropathic pain or pruritus and the like and ophthalmic diseases such as glaucoma. More preferably, the disease involving autotaxin is selected from the group consisting of fibrotic diseases such as lung fibrosis, scleroderma, hepatic fibrosis, renal fibrosis and the like.

[0077]

R^1 in the formula (1) is preferably any group represented by the following formula:

35 [0078]



[0079]

wherein R^A is preferably a hydrogen atom, C_1 - C_2 perfluoroalkyl or C_1 - C_6 alkyl, more preferably, C_1 - C_2 perfluoroalkyl or C_1 - C_6 alkyl,

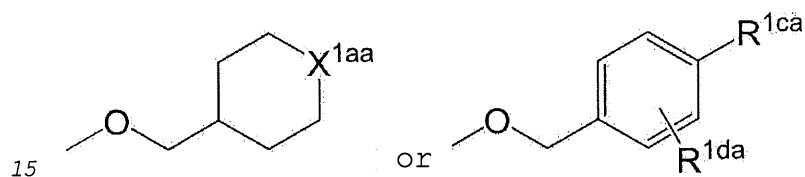
R^B is preferably C_1 - C_2 perfluoroalkyl, C_1 - C_2 perfluoroalkoxy or C_1 - C_2 perfluoroalkylthio, more preferably, C_1 - C_2 perfluoroalkyl or C_1 - C_2 perfluoroalkoxy,

R^C is preferably a halogen atom or C_1 - C_6 alkyl, more preferably, C_1 - C_6 alkyl.

[0080]

In another embodiment of the present invention, R^1 in the formula (1) is preferably

[0081]



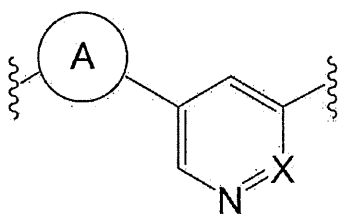
[0082]

wherein X^{1aa} is $-C(R^{1aa})_2-$ wherein plural symbols R^{1aa} are the same or different and each is a hydrogen atom, C_1 - C_2 perfluoroalkyl or C_1 - C_6 alkyl, or plural symbols R^{1aa} are bonded to form 1,1- C_3 - C_6 cycloalkylene, or $-NR^{1ba}-$ wherein R^{1ba} is a hydrogen atom or C_1 - C_2 perfluoroalkyl, R^{1ca} is C_1 - C_2 perfluoroalkyl, C_1 - C_2 perfluoroalkoxy or C_1 - C_2 perfluoroalkylthio, and R^{1da} is a halogen atom or C_1 - C_6 alkyl.

[0083]

The following substituent containing ring A in the formula (1)

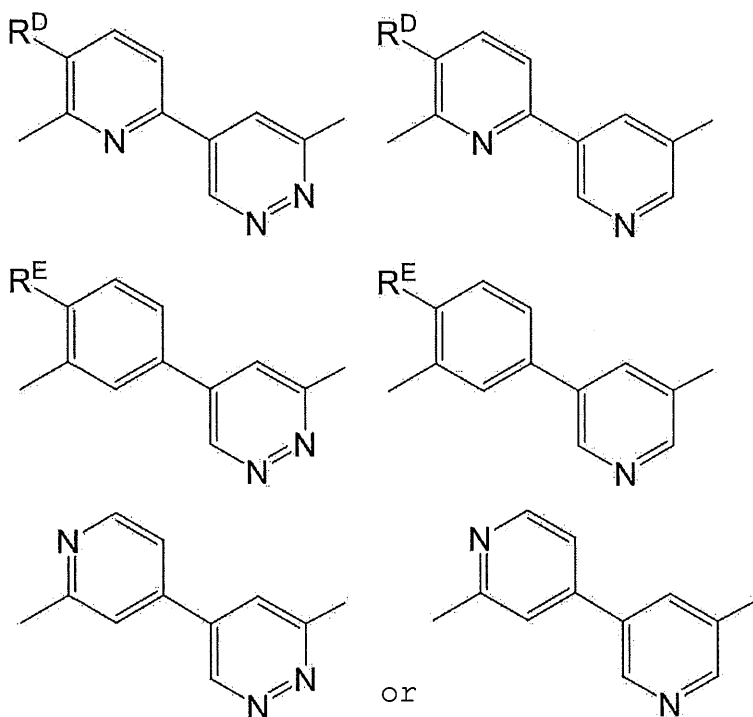
[0084]



[0085]

is preferably any group represented by the following formula:

[0086]



5

[0087]

wherein R^D is preferably a hydrogen atom, C_1 - C_6 alkoxy or C_1 - C_6 alkyl, more preferably, a hydrogen atom or C_1 - C_6 alkoxy,

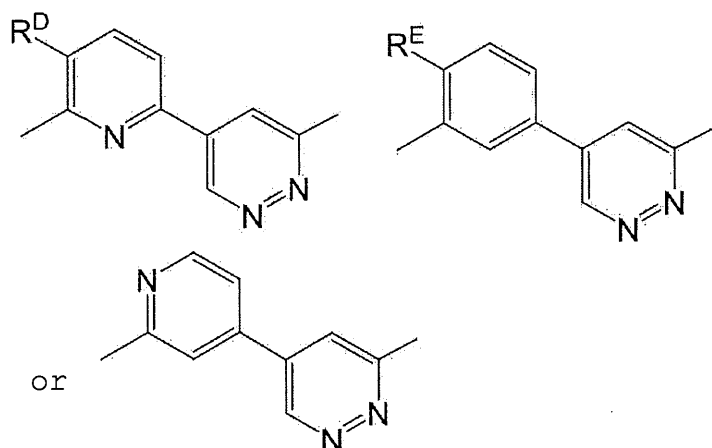
R^E is preferably a hydrogen atom, C_1 - C_6 alkoxy or C_1 - C_6 alkyl,

10 more preferably, a hydrogen atom or C_1 - C_6 alkoxy,

[0088]

more preferably any group represented by the following formula:

[0089]



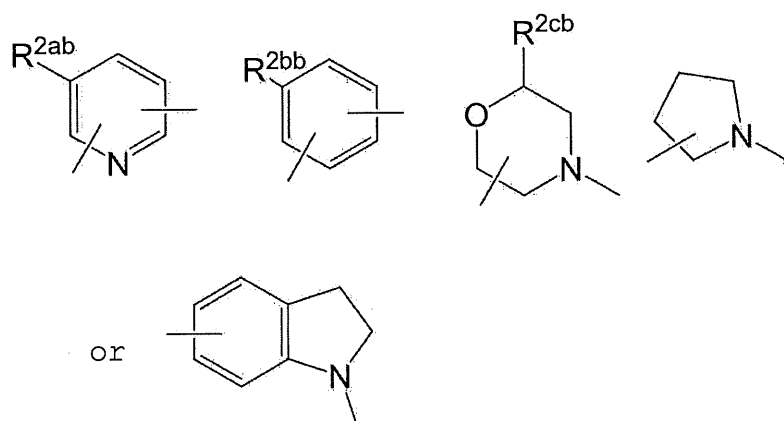
[0090]

wherein R^D and R^E are as defined above.

[0091]

- 5 In another embodiment of the present invention, ring A in the formula (1) is preferably

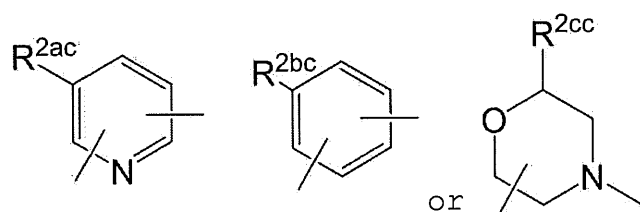
[0092]



[0093]

- 10 wherein R^{2ab} is a hydrogen atom, C_1 - C_6 alkoxy or C_1 - C_6 alkyl, R^{2bb} is a hydrogen atom, C_1 - C_6 alkoxy or C_1 - C_6 alkyl, and R^{2cb} is a hydrogen atom or C_1 - C_6 alkyl, more preferably,

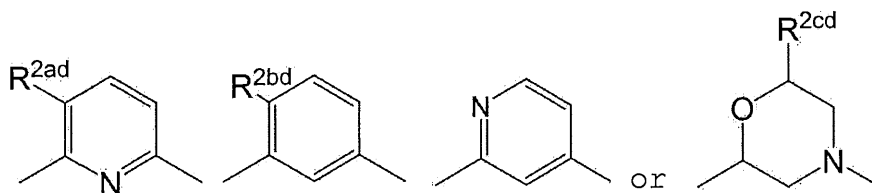
[0094]



15 [0095]

wherein R^{2ac} is a hydrogen atom, C_1 - C_6 alkoxy or C_1 - C_6 alkyl, R^{2bc} is a hydrogen atom, C_1 - C_6 alkoxy or C_1 - C_6 alkyl, and R^{2cc} is a

hydrogen atom or C₁-C₆ alkyl, further preferably
[0096]



[0097]

- 5 wherein R^{2ad} is a hydrogen atom, C₁-C₆ alkoxy or C₁-C₆ alkyl, R^{2bd} is a hydrogen atom, C₁-C₆ alkoxy or C₁-C₆ alkyl, and R^{2cd} is a hydrogen atom or C₁-C₆ alkyl.

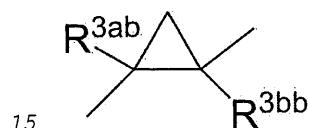
[0098]

In another embodiment of the present invention, X in the
10 formula (1) is preferably -N=.

[0099]

L in the formula (1) is preferably -(CH₂)_n- wherein n is
1 or 2 or

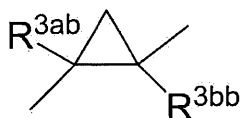
[0100]



[0101]

wherein R^{3ab} and R^{3bb} are the same or different and each is a
hydrogen atom or C₁-C₆ alkyl,
more preferably,

20 [0102]



[0103]

wherein R^{3ab} and R^{3bb} are as defined above.

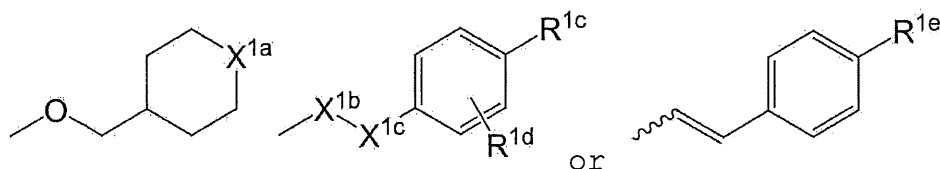
[0104]

25 Preferable examples of Compound (1) include the following
compounds.

[Compound 1-A]

Compound (1) wherein R¹ is

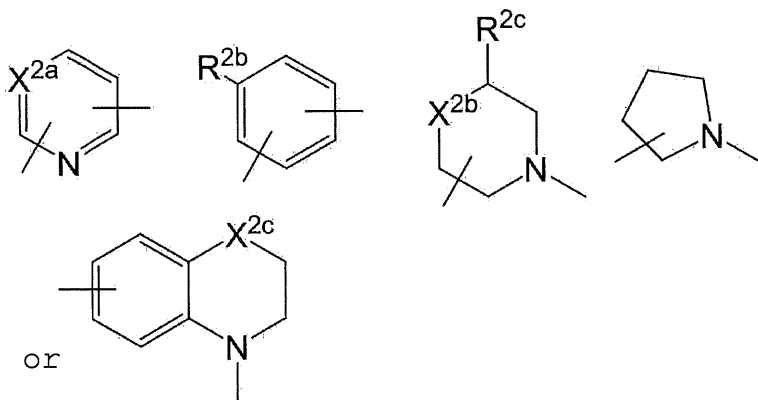
[0105]



[0106]

wherein X^{1a} is -C(R^{1a})₂- wherein plural symbols R^{1a} are the same
 5 or different and each is a hydrogen atom, a halogen atom (e.g.,
 fluorine atom), C₁-C₂ perfluoroalkyl (e.g., trifluoromethyl) or
 C₁-C₆ alkyl (e.g., methyl), or plural symbols R^{1a} are bonded to
 form 1,1-C₃-C₆ cycloalkylene (e.g., 1,1-cyclopropylene, 1,1-
 cyclobutylene) or -NR^{1b}- wherein R^{1b} is C₁-C₂ perfluoroalkyl
 10 (e.g., trifluoroethyl),
 X^{1b} and X^{1c} are the same or different and each is -O- or -CH₂-
 (provided that X^{1b} and X^{1c} are not simultaneously -O-),
 R^{1c} is a hydrogen atom, a halogen atom (e.g., fluorine atom,
 chlorine atom), C₁-C₂ perfluoroalkyl (e.g., trifluoromethyl),
 15 C₁-C₂ perfluoroalkoxy (e.g., trifluoromethoxy) or C₁-C₂
 perfluoroalkylthio (e.g., trifluoromethylthio),
 R^{1d} is a hydrogen atom, a halogen atom (e.g., fluorine atom,
 chlorine atom) or C₁-C₆ alkyl (e.g., methyl),
 R^{1e} is C₁-C₂ perfluoroalkoxy (e.g., trifluoromethoxy);
 20 X is -N= or -CH=;
 ring A is

[0107]



[0108]

25 wherein X^{2a} is -CR^{2a}= wherein R^{2a} is a hydrogen atom or C₁-C₆

alkoxy (e.g., methoxy),

R^{2b} is a hydrogen atom or C_1 - C_6 alkoxy (e.g., methoxy, ethoxy),

R^{2c} is a hydrogen atom or C_1 - C_6 alkyl (e.g., methyl),

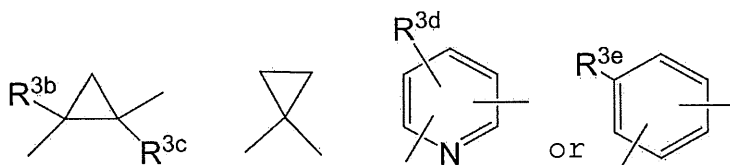
X^{2b} is $-O-$, $-NR^{2d}-$ wherein R^{2d} is C_1 - C_2 perfluoroalkyl (e.g.,

5 trifluoroethyl) or $-CHR^{2e}-$ wherein R^{2e} is a hydrogen atom,

X^{2c} is $-(CH_2)_{n'}-$ wherein n' is 0 or 1 or $-O-$;

L is $-(CHR^{3a})_n-$ wherein n is 0, 1, 2 or 3, plural symbols
 R^{3a} are the same or different and each is a hydrogen atom or C_1 -
 C_6 alkyl (e.g., methyl), $-(CH_2)_m-O-(CH_2)_{m'}-$ wherein m and m' are
10 each 1, C_2 - C_3 alkenylene (e.g., vinylene, propenylene),

[0109]



[0110]

wherein R^{3b} and R^{3c} are the same or different and each is a
15 hydrogen atom or C_1 - C_6 alkyl (e.g., methyl), R^{3d} is a hydrogen
atom, C_1 - C_6 alkoxy (e.g., methoxy), C_1 - C_6 alkyl (e.g., methyl)
or C_1 - C_2 perfluoroalkyl (e.g., trifluoromethyl), R^{3e} is a
hydrogen atom or C_1 - C_6 alkoxy (e.g., methoxy).

[0111]

20 Specific examples of Compound (1) include the below-
mentioned compounds of Examples 1 - 101, preferably,

trans-2-[2-methoxy-5-(5-{[4-
(trifluoromethoxy)benzyl]oxy}pyridin-3-
yl)phenyl]cyclopropanecarboxylic acid,

25 trans-2-[2-methoxy-5-(6-{[4-
(trifluoromethoxy)benzyl]oxy}pyridazin-4-
yl)phenyl]cyclopropanecarboxylic acid,

trans-2-[2-methoxy-5-(6-{[trans-4-
(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-
30 yl)phenyl]cyclopropanecarboxylic acid,

trans-2-(5-methoxy-5'-{[4-(trifluoromethoxy)benzyl]oxy}-
2,3'-bipyridin-6-yl)cyclopropanecarboxylic acid,

trans-2-[3-methoxy-6-(6-{[4-

(trifluoromethoxy)benzyl]oxy}pyridazin-4-yl)pyridin-2-
 yl]cyclopropanecarboxylic acid,
 trans-2-[3-methoxy-6-(6-{[trans-4-
 (trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-
 5 yl]cyclopropanecarboxylic acid,
 trans-2-(5-methoxy-5'-{[4-
 (trifluoromethyl)phenoxy]methyl}-2,3'-bipyridin-6-
 yl)cyclopropanecarboxylic acid,
 trans-2-(5-methoxy-5'-{2-[4-
 10 (trifluoromethoxy)phenyl]ethyl}-2,3'-bipyridin-6-
 yl)cyclopropanecarboxylic acid,
 trans-2-(5-{[4-(trifluoromethoxy)benzyl]oxy}-3,4'-
 bipyridin-2'-yl)cyclopropanecarboxylic acid,
 trans-2-(5-{[trans-4-
 15 (trifluoromethyl)cyclohexyl]methoxy}-3,4'-bipyridin-2'-
 yl)cyclopropanecarboxylic acid,
 trans-2-[4-(6-{[trans-4-
 (trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-
 yl]cyclopropanecarboxylic acid,
 20 trans-2-(5'-{[trans-4-
 (trifluoromethyl)cyclohexyl]methoxy}-2,3'-bipyridin-6-
 yl)cyclopropanecarboxylic acid,
 trans-2-[3-methoxy-6-(6-{[trans-4-
 (trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-
 25 yl]-1-methylcyclopropanecarboxylic acid,
 trans-2-[2-ethoxy-5-(6-{[1-(2,2,2-
 trifluoroethyl)piperidin-4-yl]methoxy}pyridazin-4-
 yl)phenyl]cyclopropanecarboxylic acid,
 1-(5-{[trans-4-
 30 (trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)-2,3-dihydro-
 1H-indole-5-carboxylic acid,
 1-(5-{[1-(2,2,2-trifluoroethyl)piperidin-4-
 yl]methoxy}pyridin-3-yl)-2,3-dihydro-1H-indole-5-carboxylic
 acid,
 35 4-[4-(5-{[trans-4-

(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]benzoic acid,
3-[4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]benzoic acid,
5 2-methoxy-4-[4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]benzoic acid,
3-[(2S)-4-(5-{[4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)morpholin-2-yl]propanoic acid,
10 3-[(2S)-4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]propanoic acid,
3-[(2S)-4-(5-{[4-(trifluoromethyl)benzyl]oxy}pyridin-3-yl)morpholin-2-yl]propanoic acid,
15 3-[(2S)-4-(5-{[3-fluoro-4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)morpholin-2-yl]propanoic acid,
3-[(2S)-4-(5-{[2-fluoro-4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)morpholin-2-yl]propanoic acid,
20 3-[(2S)-4-(5-{[2-methyl-4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)morpholin-2-yl]propanoic acid,
3-[(2S)-4-(5-{[3-chloro-4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)morpholin-2-yl]propanoic acid,
25 3-[(2S,6R)-6-methyl-4-(5-{[4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)morpholin-2-yl]propanoic acid,
30 3-[1-(2,2,2-trifluoroethyl)-4-(5-{[4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)piperazin-2-yl]propanoic acid,
[1-(5-{[4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)piperidin-3-yl]acetic acid,
35

4-[1-(5-{[4-(trifluoromethoxy)benzyl]oxy}pyridin-3-
 yl)pyrrolidin-2-yl]butanoic acid,
 (1S,2S)-2-[(2S)-4-(5-{[trans-4-
 (trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-
 5 yl]cyclopropanecarboxylic acid,
 (1R,2R)-2-[(2S)-4-(5-{[trans-4-
 (trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-
 yl]cyclopropanecarboxylic acid,
 (1R,2R)-2-[(2R)-4-(5-{[trans-4-
 10 (trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-
 yl]cyclopropanecarboxylic acid, or,
 (1S,2S)-2-[(2R)-4-(5-{[trans-4-
 (trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-
 yl]cyclopropanecarboxylic acid, more preferably,
 15 trans-2-[2-methoxy-5-(5-{[4-
 (trifluoromethoxy)benzyl]oxy}pyridin-3-
 yl)phenyl]cyclopropanecarboxylic acid,
 trans-2-[2-methoxy-5-(6-{[4-
 (trifluoromethoxy)benzyl]oxy}pyridazin-4-
 20 yl)phenyl]cyclopropanecarboxylic acid,
 (1S,2S)-2-[2-methoxy-5-(6-{[trans-4-
 (trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-
 yl)phenyl]cyclopropanecarboxylic acid,
 (1R,2R)-2-[2-methoxy-5-(6-{[trans-4-
 25 (trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-
 yl)phenyl]cyclopropanecarboxylic acid,
 (1S,2S)-2-(5-methoxy-5'-{[4-
 (trifluoromethoxy)benzyl]oxy}-2,3'-bipyridin-6-
 yl)cyclopropanecarboxylic acid,
 30 (1S,2S)-2-[3-methoxy-6-(6-{[4-
 (trifluoromethoxy)benzyl]oxy}pyridazin-4-yl)pyridin-2-
 yl]cyclopropanecarboxylic acid,
 (1S,2S)-2-[3-methoxy-6-(6-{[trans-4-
 (trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-
 35 yl]cyclopropanecarboxylic acid,

(1S,2S)-2-(5-{[4-(trifluoromethoxy)benzyl]oxy}-3,4'-bipyridin-2'-yl)cyclopropanecarboxylic acid,

(1R,2R)-2-(5-{[4-(trifluoromethoxy)benzyl]oxy}-3,4'-bipyridin-2'-yl)cyclopropanecarboxylic acid,

5 (1S,2S)-2-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}-3,4'-bipyridin-2'-yl)cyclopropanecarboxylic acid,

(1R,2R)-2-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}-3,4'-bipyridin-2'-yl)cyclopropanecarboxylic acid,

10 (1S,2S)-2-[4-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-yl]cyclopropanecarboxylic acid,

(1R,2R)-2-[4-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-yl]cyclopropanecarboxylic acid,

15 (1S,2S)-2-(5'-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}-2,3'-bipyridin-6-yl)cyclopropanecarboxylic acid,

(1R,2R)-2-(5'-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}-2,3'-bipyridin-6-yl)cyclopropanecarboxylic acid,

20 (1S,2S)-2-[3-methoxy-6-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-yl]-1-methylcyclopropanecarboxylic acid,

(1R,2R)-2-[3-methoxy-6-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-yl]-1-methylcyclopropanecarboxylic acid,

25 (1S,2S)-2-[2-ethoxy-5-(6-{[1-(2,2,2-trifluoroethyl)piperidin-4-yl]methoxy}pyridazin-4-yl)phenyl]cyclopropanecarboxylic acid,

3-[(2S)-4-(5-{[4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)morpholin-2-yl]propanoic acid,

3-[(2S)-4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-

35

yl]propanoic acid,
 3-[(2S)-4-(5-{[3-fluoro-4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)morpholin-2-yl]propanoic acid,
 5 3-[(2S)-4-(5-{[2-fluoro-4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)morpholin-2-yl]propanoic acid,
 3-[(2S)-4-(5-{[2-methyl-4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)morpholin-2-yl]propanoic acid,
 10 3-[(2S)-4-(5-{[3-chloro-4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)morpholin-2-yl]propanoic acid,
 3-[(2S,6R)-6-methyl-4-(5-{[4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)morpholin-2-yl]propanoic acid,
 15 (1S,2S)-2-[(2S)-4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]cyclopropanecarboxylic acid,
 20 (1R,2R)-2-[(2S)-4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]cyclopropanecarboxylic acid,
 (1R,2R)-2-[(2R)-4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]cyclopropanecarboxylic acid, or
 25 (1S,2S)-2-[(2R)-4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]cyclopropanecarboxylic acid, further preferably,
 trans-2-[2-methoxy-5-(5-{[4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)phenyl]cyclopropanecarboxylic acid,
 30 trans-2-[2-methoxy-5-(6-{[4-(trifluoromethoxy)benzyl]oxy}pyridazin-4-yl)phenyl]cyclopropanecarboxylic acid,
 35 (1S,2S)-2-[2-methoxy-5-(6-{[trans-4-

(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)phenyl]cyclopropanecarboxylic acid,
 (1R,2R)-2-[2-methoxy-5-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)phenyl]cyclopropanecarboxylic acid,
 5 (1S,2S)-2-(5-methoxy-5'-{[4-(trifluoromethoxy)benzyl]oxy}-2,3'-bipyridin-6-yl)cyclopropanecarboxylic acid,
 (1S,2S)-2-[3-methoxy-6-(6-{[4-(trifluoromethoxy)benzyl]oxy}pyridazin-4-yl)pyridin-2-yl]cyclopropanecarboxylic acid,
 10 (1S,2S)-2-[3-methoxy-6-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-yl]cyclopropanecarboxylic acid,
 (1S,2S)-2-(5-{[4-(trifluoromethoxy)benzyl]oxy}-3,4'-bipyridin-2'-yl)cyclopropanecarboxylic acid,
 15 (1R,2R)-2-(5-{[4-(trifluoromethoxy)benzyl]oxy}-3,4'-bipyridin-2'-yl)cyclopropanecarboxylic acid,
 (1S,2S)-2-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}-3,4'-bipyridin-2'-yl)cyclopropanecarboxylic acid,
 20 (1R,2R)-2-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}-3,4'-bipyridin-2'-yl)cyclopropanecarboxylic acid,
 (1S,2S)-2-[4-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-yl]cyclopropanecarboxylic acid,
 25 (1R,2R)-2-[4-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-yl]cyclopropanecarboxylic acid,
 30 (1S,2S)-2-(5'-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}-2,3'-bipyridin-6-yl)cyclopropanecarboxylic acid,
 (1R,2R)-2-(5'-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}-2,3'-bipyridin-6-yl)cyclopropanecarboxylic acid,
 35 (1R,2R)-2-(5'-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}-2,3'-bipyridin-6-yl)cyclopropanecarboxylic acid,

yl)cyclopropanecarboxylic acid,

(1S,2S)-2-[3-methoxy-6-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-yl]-1-methylcyclopropanecarboxylic acid,

5 (1R,2R)-2-[3-methoxy-6-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-yl]-1-methylcyclopropanecarboxylic acid, or

(1S,2S)-2-[2-ethoxy-5-(6-{[1-(2,2,2-trifluoroethyl)piperidin-4-yl]methoxy}pyridazin-4-yl)phenyl]cyclopropanecarboxylic acid.

[0112]

Prophylaxis means the act of administering the compound of the present invention or a pharmaceutical composition containing the compound to an individual who has not developed
15 a sickness, a disease or a symptom. Treatment means the act of administering the compound of the present invention or a pharmaceutical composition containing the compound to an individual who has already developed a sickness, a disease or a symptom. Therefore, the act of administration to an individual
20 who has already developed a sickness, a disease or a symptom, for the purpose of preventing exacerbation of the symptom and the like or preventing seizure or preventing recurrence is one embodiment of treatment.

[0113]

25 When the compound of the present invention is used as a medicament, the compound of the present invention can be administered orally or parenterally in the form of a pharmaceutical composition or preparation (oral preparation, injection and the like) obtained by mixing with a
30 pharmaceutically acceptable carrier (excipient, binder, disintegrant, corrigent, flavor, emulsifier, diluent, solubilizing agent and the like). The pharmaceutical composition can be formulated according to a general method.

[0114]

35 Examples of the preparation suitable for oral

administration include tablet, capsule, powder, fine granules, granules, liquid, syrup and the like. Examples of the preparation suitable for parenteral administration include injection, drip transfusion, suppository and the like.

5 Excipient, disintegrant, binder, lubricant, coating agent, base and the like can be used as additives for the preparation suitable for oral administration. When the compound of the present invention is administered to a patient to be the subject of treatment, other appropriate agents and the compound
10 of the present invention may be used in combination for the treatment of the target disease.

[0115]

Parenteral administration includes subcutaneous injection, intravenous injection, intramuscular injection, intraperitoneal
15 injection, drip method or topical administration (transdermal administration, transocular administration, pulmonary and bronchial administration, transnasal administration, rectal administration and the like) and the like.

[0116]

20 The compound of the present invention can be used in combination with other medicaments and the like in some cases. The timing of administration of the compound of the present invention or a pharmacologically acceptable salt thereof or a solvate thereof, and a concomitant drug is not limited, and
25 these may be administered simultaneously or may be administered at different times to the subject of administration. Furthermore, the compound of the present invention and the concomitant drug may be administered as two kinds of preparations containing each active ingredient or as a single
30 preparation containing the both active ingredients.

[0117]

The dose of the compound of the present invention is determined according to age, body weight, general health condition, sex, administration time, administration method,
35 clearance rate, level of disease state of patients under

treatment at that time, or in consideration of other factors. The daily dose of the compound of the present invention varies depending on the condition and body weight of patients, the kind of compound, administration route and the like. For
 5 parenteral administration, for example, it is administered subcutaneously, intravenously, intramuscularly, transdermally, transocularly, pulmonarily and bronchially, transnasally or intrarectally at about 0.0001 - 500 mg/person/day and, for oral
 administration, it is administered at about 0.001 - 5000
 10 mg/person/day.

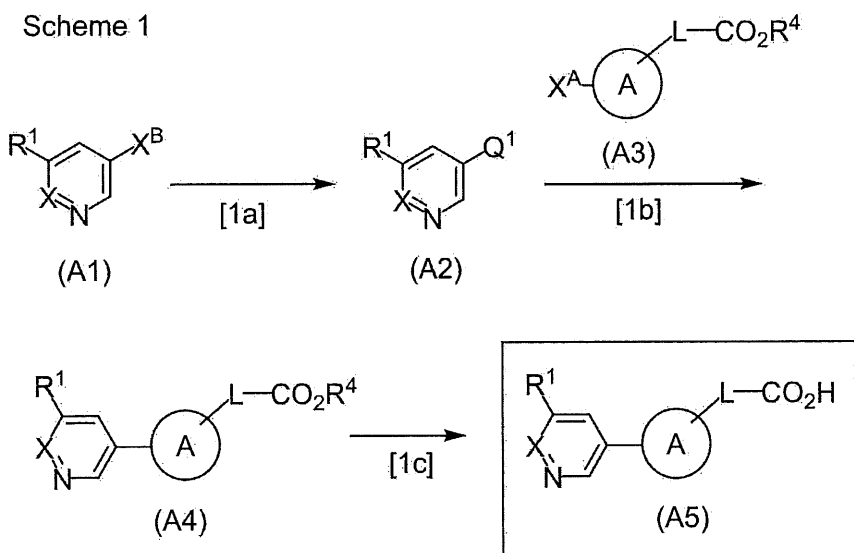
[0118]

Compound (1) of the present invention can be produced according to, for example, the following Production Methods 1 - 29.

15 [0119]

Production Method 1 (when A is aryl or heteroaryl such as phenyl, pyridyl or the like)

[0120]



20 [0121]

wherein R^4 is alkyl, X^A and X^B are halogen atoms, Q^1 is borate, and other symbols are as defined above.

[Step 1a]

Compound (A2) can be produced by reacting compound (A1)
 25 with bis(pinacolato)diborane in a solvent in the presence of a

transition metal complex and a base. As the solvent, toluene, benzene, xylene, tetrahydrofuran, 1,2-dimethoxyethane, 1,4-dioxane, acetonitrile, ethyl acetate, N,N-dimethylformamide, dimethyl sulfoxide, N-methylpyrrolidone and the like can be
5 appropriately used.

[0122]

As the transition metal complex, a 0 valent palladium complex such as tetrakis(triphenylphosphine)palladium(0), tris(dibenzylideneacetone)dipalladium(0),
10 bis(dibenzylideneacetone)palladium(0), bis(tri-tert-butylphosphine)palladium(0) or bis(tricyclohexylphosphine)palladium(0), or a divalent palladium complex such as palladium(II) acetate, bis(triphenylphosphine)palladium(II) dichloride, bis(tri-O-
15 tolylphosphine)palladium(II) dichloride, bis(tricyclohexylphosphine)palladium(II) dichloride, bis(benzonitrile)palladium(II) dichloride, bis(acetonitrile)palladium(II) dichloride, [1,1'-bis(diphenylphosphino)ferrocene]palladium(II) dichloride or
20 bis(di-tert-butyl(4-dimethylaminophenyl)phosphine)dichloropalladium(II) is used.
[0123]

In addition, a suitable ligand may be added to the transition metal complex. Examples of a suitable ligand
25 include tri-tert-butylphosphine, tri-cyclohexylphosphine, 1,1'-bis(diphenylphosphino)ferrocene, ($\pm$)-2,2'-bis(diphenylphosphino)-1,1'-binaphthyl, tri(ortho-tolyl)phosphine, 1,2,3,4,5-pentaphenyl-1'-(di-tert-butylphosphino)ferrocene, 4,5-bis(diphenylphosphino)-9,9-
30 dimethylxanthene, di(1-adamantyl)-n-butylphosphine, (2-biphenyl)di-tert-butylphosphine, (S)-1-[(1R)-2-(diphenylphosphino)ferrocenyl]ethyldicyclohexylphosphine, 2-dicyclohexylphosphino-2',6'-diisopropoxybiphenyl, 2-dicyclohexylphosphino-2',6'-dimethoxybiphenyl, 2-
35 dicyclohexylphosphino-2'-(N,N-dimethylamino)biphenyl, 2-

dicyclohexylphosphino-2',4',6'-triisopropylbiphenyl, 2-di-tert-butylphosphino-2',4',6'-triisopropyl-1,1'-biphenyl, 2-(dicyclohexylphosphino)-3,6-dimethoxy-2',4',6'-triisopropyl-1,1'-biphenyl and the like.

5 [0124]

Examples of the base include sodium hydrogen carbonate, sodium carbonate, potassium carbonate, cesium carbonate, sodium acetate, potassium acetate, tripotassium phosphate, dipotassium hydrogen phosphate, potassium dihydrogen phosphate and the like.

10 The amount of the transition metal complex to be used may be 0.01 - 0.5 equivalents, preferably 0.03 - 0.1 equivalents, relative to compound (A1). The amount of the base to be used may be 1 - 10 equivalents, preferably 2 - 7 equivalents, relative to compound (A1). Particularly, it can be preferably
15 produced by a method using reaction conditions such as those described in J. Org. Chem., 1995, 60, 7508-7510.

[0125]

[Step 1b]

Compound (A4) can be produced by reacting compound (A2)
20 with compound (A3) in a solvent in the presence of a transition metal complex and a base. As the solvent, toluene, benzene, xylene, tetrahydrofuran, 1,2-dimethoxyethane, 1,4-dioxane, acetonitrile, ethyl acetate, N,N-dimethylformamide, dimethyl sulfoxide, N-methylpyrrolidone, methanol, ethanol, 2-propanol,
25 tert-butyl alcohol, water or a mixed solvent can be appropriately used. As the transition metal complex, a 0 valent palladium complex such as tetrakis(triphenylphosphine)palladium(0), tris(dibenzylideneacetone)dipalladium(0),
30 bis(dibenzylideneacetone)palladium(0), bis(tri-tert-butylphosphine)palladium(0) or bis(tricyclohexylphosphine)palladium(0), or a divalent palladium complex such as palladium(II) acetate, bis(triphenylphosphine)palladium(II) dichloride, bis(tri-O-
35 tolylphosphine)palladium(II) dichloride,

bis(tricyclohexylphosphine)palladium(II) dichloride,
bis(benzonitrile)palladium(II) dichloride,
bis(acetonitrile)palladium(II) dichloride, [1,1'-
bis(diphenylphosphino)ferrocene]palladium(II) dichloride or
5 bis(di-tert-butyl(4-
dimethylaminophenyl)phosphine)dichloropalladium(II) is used.
[0126]

In addition, a suitable ligand may be added to the
transition metal complex. Examples of a suitable ligand
10 include tri-tert-butylphosphine, tri-cyclohexylphosphine, 1,1'-
bis(diphenylphosphino)ferrocene, ($\pm$)-2,2'-
bis(diphenylphosphino)-1,1'-binaphthyl, tri(ortho-
tolyl)phosphine, 1,2,3,4,5-pentaphenyl-1'-(di-tert-
butylphosphino)ferrocene, 4,5-bis(diphenylphosphino)-9,9-
15 dimethylxanthene, di(1-adamantyl)-n-butylphosphine, (2-
biphenyl)di-tert-butylphosphine, (S)-1-[(1R)-2-
(diphenylphosphino)ferrocenyl]ethyldicyclohexylphosphine, 2-
dicyclohexylphosphino-2',6'-diisopropoxybiphenyl, 2-
dicyclohexylphosphino-2',6'-dimethoxybiphenyl, 2-
20 dicyclohexylphosphino-2'-(N,N-dimethylamino)biphenyl, 2-
dicyclohexylphosphino-2',4',6'-triisopropylbiphenyl, 2-di-tert-
butylphosphino-2',4',6'-triisopropyl-1,1'-biphenyl, 2-
(dicyclohexylphosphino)-3,6-dimethoxy-2',4',6'-triisopropyl-
1,1'-biphenyl and the like.
25 [0127]

Examples of the base include sodium carbonate, potassium
carbonate, cesium carbonate, tripotassium phosphate,
dipotassium hydrogen phosphate and the like. The amount of the
transition metal complex to be used is 0.01 - 0.5 equivalents,
30 preferably 0.03 - 0.1 equivalents, relative to compound (A3).
The amount of the base to be used is 1 - 10 equivalents,
preferably 2 - 7 equivalents, relative to compound (A3).
Particularly, it can be preferably produced by a method using
reaction conditions such as those described in Acc. Chem. Res.,
35 2008, 41, 1461-1473. In addition, it can be preferably

produced by a method using a palladium catalyst precursor containing a suitable ligand such as the one described in J. Am. Chem. Soc., 2010, 132, 14073-14075.

[0128]

5 [Step 1c]

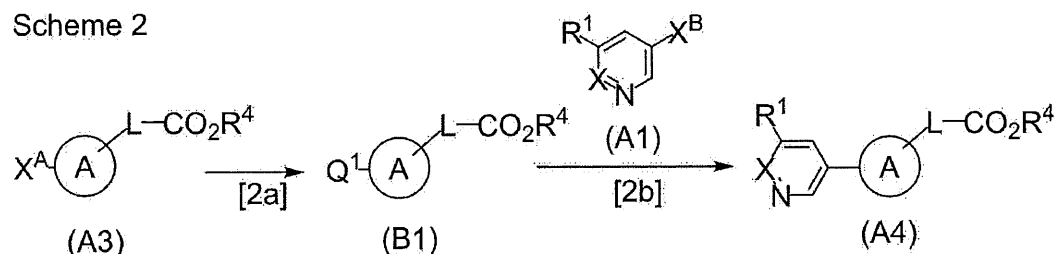
Compound (A5) can be produced by hydrolyzing compound (A4) by a method used generally. It can be produced by hydrolyzing in a suitable mixed aqueous solution in the presence of a base. As the solvent, for example, a mixed aqueous solution of methanol, ethanol, tetrahydrofuran and the like can be preferably used. As the base, lithium hydroxide, sodium hydroxide and potassium hydroxide can be preferably used.

[0129]

Production Method 2 (when A is aryl or heteroaryl such as phenyl, pyridyl or the like)

[0130]

Scheme 2



[0131]

wherein R^4 is alkyl, X^A and X^B is a halogen atom, Q^1 is borate, and other symbols are as defined above.

[Step 2a]

Compound (B1) can be produced by reacting compound (A3) with bis(pinacolato)diborane by a method similar to [Step 1a].

[0132]

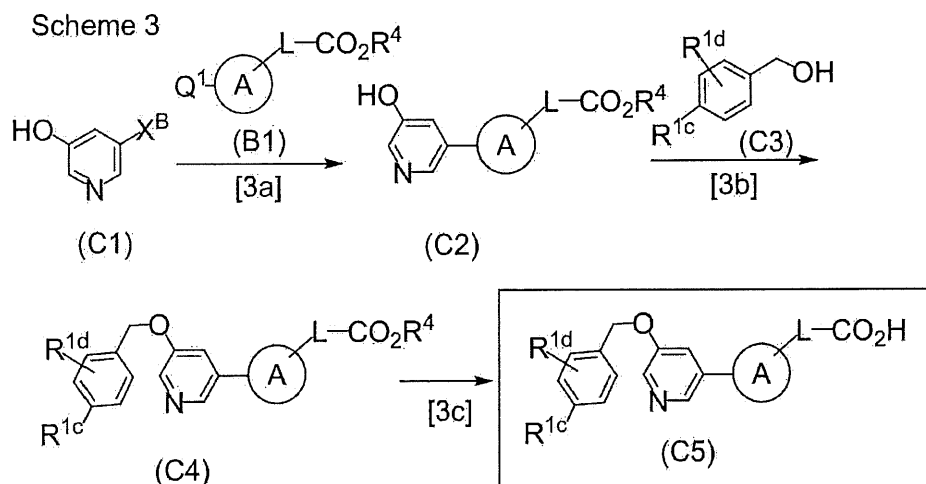
25 [Step 2b]

Compound (A4) can be produced by reacting compound (B1) with compound (A1) by a method similar to [Step 1b].

[0133]

Production Method 3 (when A is aryl or heteroaryl such as phenyl, pyridyl or the like)

[0134]



[0135]

wherein R^4 is alkyl, X^B is a halogen atom, Q^1 is borate, and other symbols are as defined above.

5 [Step 3a]

Compound (C2) can be produced by reacting compound (C1) with compound (B1) by a method similar to [Step 1b].

[0136]

[Step 3b]

10 Compound (C4) can be produced by reacting compound (C2) with compound (C3) in a solvent in the presence of a Mitsunobu reagent and a phosphine reagent. Examples of the Mitsunobu reagent include diethyl azodicarboxylate, diisopropyl azodicarboxylate, di-tert-butyl azodicarboxylate, 1,1'-
 15 (azodicarbonyl)dipiperidine, di-p-nitrobenzyl azodicarboxylate, 1,1'-azobis(N,N'-diisopropylformamide), 1,6-dimethyl-1,5,7-hexahydro-1,4,6,7-tetrazocine-2,5-dione, N,N,N',N'-tetramethylazodicarboxamide, di-p-chlorobenzyl azodicarboxylate, di-2-methoxyethyl azodicarboxylate and the like. Examples of
 20 the phosphine reagent include triphenylphosphine, tri-n-butylphosphine, tri-n-octylphosphine, tricyclohexylphosphine, diphenyl-2-pyridylphosphine and the like. When a Tsunoda reagent such as cyanomethylenetriethylphosphorane, cyanomethylenetrimethylphosphorane and the like is used, this
 25 reaction also preferably proceeds even in the absence of a phosphine reagent. Examples of the solvent include toluene, benzene, xylene, dichloromethane, 1,2-dichloroethane,

chloroform, tetrahydrofuran, 1,2-dimethoxyethane, 1,4-dioxane, diethyl ether, acetonitrile, ethyl acetate, N,N-dimethylformamide, dimethyl sulfoxide, N-methylpyrrolidone and the like. This reaction preferably proceeds at -40°C to 100°C, preferably 0°C to 70°C.

[0137]

[Step 3c]

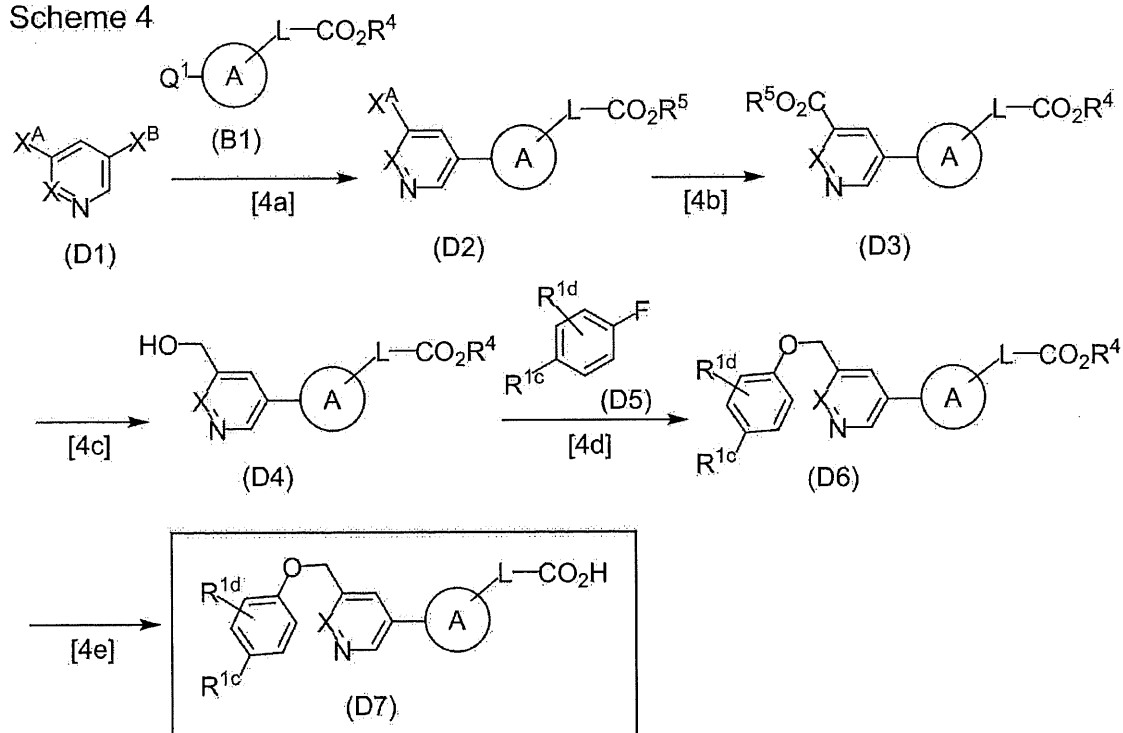
Compound (C5) can be produced by hydrolyzing compound (C4) by a method similar to [Step 1c].

10 [0138]

Production Method 4 (when A is aryl or heteroaryl such as phenyl, pyridyl or the like)

[0139]

Scheme 4



15 [0140]

wherein R^4 and R^5 are alkyl, X^A and X^B are halogen atoms, Q^1 is borate, and other symbols are as defined above.

[Step 4a]

Compound (D2) can be produced by reacting compound (D1) with compound (B1) by a method similar to [Step 1b].

[0141]

[Step 4b]

Compound (D3) can be produced by reacting compound (D2) in a solvent in the presence of a transition metal complex and a base under carbon monoxide atmosphere. Examples of the solvent include alcohol solvents such as methanol, ethanol, 2-propanol, tert-butyl alcohol and the like, and a mixed solvent with toluene, benzene, xylene, tetrahydrofuran, 1,2-dimethoxyethane, 1,4-dioxane, acetonitrile, ethyl acetate, N,N-dimethylformamide, dimethyl sulfoxide, N-methylpyrrolidone may also be used. As the transition metal complex, a 0 valent palladium complex such as

tetrakis(triphenylphosphine)palladium(0),
 tris(dibenzylideneacetone)dipalladium(0),
 bis(dibenzylideneacetone)palladium(0), bis(tri-tert-butylphosphine)palladium(0) or

bis(tricyclohexylphosphine)palladium(0), or a divalent palladium complex such as palladium(II) acetate, bis(triphenylphosphine)palladium(II) dichloride, bis(tri-*o*-tolylphosphine)palladium(II) dichloride, bis(tricyclohexylphosphine)palladium(II) dichloride, bis(benzonitrile)palladium(II) dichloride, bis(acetonitrile)palladium(II) dichloride, [1,1'-bis(diphenylphosphino)ferrocene]palladium(II) dichloride or bis(di-tert-butyl(4-dimethylaminophenyl)phosphine)dichloropalladium(II) is used.

[0142]

In addition, a suitable ligand may be added to the transition metal complex. Examples of a suitable ligand include tri-tert-butylphosphine, tri-cyclohexylphosphine, 1,1'-bis(diphenylphosphino)ferrocene, ($\pm$)-2,2'-bis(diphenylphosphino)-1,1'-binaphthyl, tri(ortho-tolyl)phosphine, 1,2,3,4,5-pentaphenyl-1'-(di-tert-butylphosphino)ferrocene, 4,5-bis(diphenylphosphino)-9,9-dimethylxanthene, di(1-adamantyl)-*n*-butylphosphine, (2-biphenyl)di-tert-butylphosphine, (S)-1-[(1R)-2-(diphenylphosphino)ferrocenyl]ethyldicyclohexylphosphine, 2-

dicyclohexylphosphino-2',6'-diisopropoxybiphenyl, 2-
dicyclohexylphosphino-2',6'-dimethoxybiphenyl, 2-
dicyclohexylphosphino-2'-(N,N-dimethylamino)biphenyl, 2-
dicyclohexylphosphino-2',4',6'-triisopropylbiphenyl, 2-di-tert-
5 butylphosphino-2',4',6'-triisopropyl-1,1'-biphenyl, 2-
(dicyclohexylphosphino)-3,6-dimethoxy-2',4',6'-triisopropyl-
1,1'-biphenyl and the like. Examples of the base include
sodium hydrogen carbonate, sodium carbonate, potassium
carbonate, cesium carbonate, sodium acetate, potassium acetate,
10 tripotassium phosphate, dipotassium hydrogen phosphate,
potassium dihydrogen phosphate, triethylamine,
diisopropylethylamine, 1,8-diazabicyclo[5.4.0]undecene, 1,4-
diazabicyclo[2.2.2]octane and the like. The amount of the
transition metal complex to be used is 0.01 - 0.3 equivalents,
15 preferably 0.03 - 0.1 equivalents, relative to compound (D2).
The amount of the base to be used is 1 - 10 equivalents,
preferably 2 - 7 equivalents, relative to compound (D2).
Particularly, it can be preferably produced by a method using
reaction conditions such as those described in Organometallics,
20 2008, 27, 5402-5422.

[0143]

[Step 4c]

Compound (D4) can be produced by treating compound (D3)
with a reducing agent in a solvent. Examples of the solvent
25 include toluene, benzene, xylene, dichloromethane, 1,2-
dichloroethane, tetrahydrofuran, 1,2-dimethoxyethane, 1,4-
dioxane, diethyl ether and the like, and a mixed solvent with
an alcohol solvent such as methanol, ethanol, 2-propanol and
the like may also be used. As the reducing agent, sodium
30 borohydride, lithium borohydride, lithium aluminum hydride,
diisobutylaluminum hydride and the like are used. This
reaction preferably proceeds at -78°C to 100°C, preferably -10°C
to room temperature.

[0144]

35 [Step 4d]

Compound (D6) can be produced by reacting compound (D4) with compound (D5) in a solvent in the presence of a base and in the presence or absence of a phase-transfer catalyst. Examples of the solvent include toluene, benzene, xylene, tetrahydrofuran, 1,2-dimethoxyethane, 1,4-dioxane, diethyl ether, acetone, acetonitrile, N,N-dimethylformamide, dimethyl sulfoxide and N-methylpyrrolidone. Examples of the base include sodium carbonate, potassium carbonate, cesium carbonate, sodium hydride, sodium tert-butoxide, potassium tert-butoxide, lithium bis(trimethylsilyl)amide, sodium bis(trimethylsilyl)amide, potassium bis(trimethylsilyl)amide, lithium diisopropylamide, butyllithium and the like. Examples of the phase-transfer catalyst include halogenated quaternary ammonium salt, crown ether and the like. This reaction preferably proceeds at 0°C to 200°C, preferably room temperature to 100°C.

[0145]

[Step 4e]

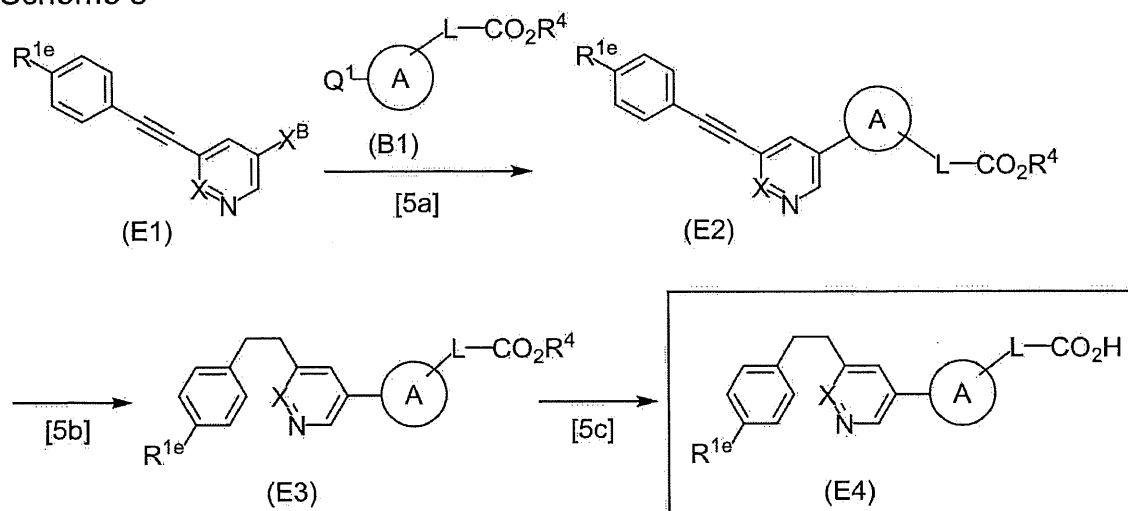
Compound (D7) can be produced by hydrolyzing compound (D6) by a method similar to [Step 1c].

[0146]

Production Method 5 (when A is aryl or heteroaryl such as phenyl, pyridyl or the like)

[0147]

Scheme 5



25

[0148]

wherein R^4 is alkyl, X^B is a halogen atom, Q^1 is borate, and other symbols are as defined above.

[0149]

5 [Step 5a]

Compound (E2) can be produced by reacting compound (E1) with compound (B1) by a method similar to [Step 1b].

[0150]

[Step 5b]

10 Compound (E3) can be produced by a contact hydrogenation reaction of compound (E2) in a solvent in the presence of a transition metal catalyst under a hydrogen atmosphere. As the solvent, any solvent that does not disturb the reaction is suitable and, for example, methanol, ethanol, ethyl acetate, 15 tetrahydrofuran and the like can be mentioned. As the transition metal catalyst, palladium carbon (Pd/C), palladium hydroxide carbon (Pd(OH)₂/C) and the like are used. This reaction preferably proceeds at 0°C to 100°C, preferably at room temperature.

20 [0151]

[Step 5c]

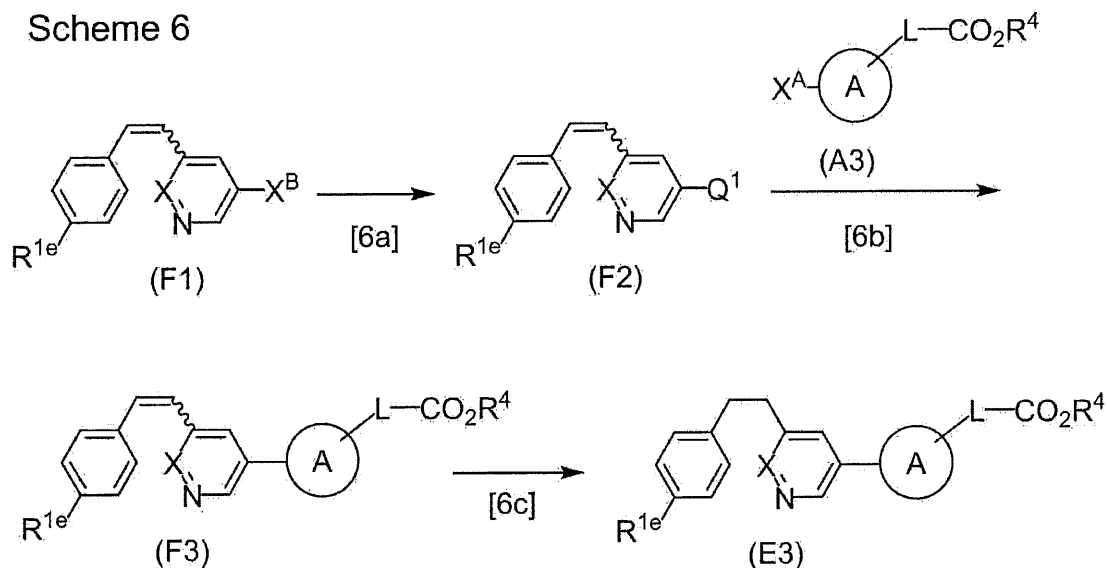
Compound (E4) can be produced by hydrolyzing compound (E3) by a method similar to [Step 1c].

[0152]

25 Production Method 6 (when A is aryl or heteroaryl such as phenyl, pyridyl or the like)

[0153]

Scheme 6



[0154]

wherein R^4 is alkyl, X^A and X^B is a halogen atom, Q^1 is borate, and other symbols are as defined above.

5 [Step 6a]

Compound (F2) can be produced by reacting compound (F1) with bis(pinacolato)diborane by a method similar to [Step 1a].

[0155]

[Step 6b]

10 Compound (F3) can be produced by reacting compound (F2) with compound (A3) by a method similar to [Step 1b].

[0156]

[Step 6c]

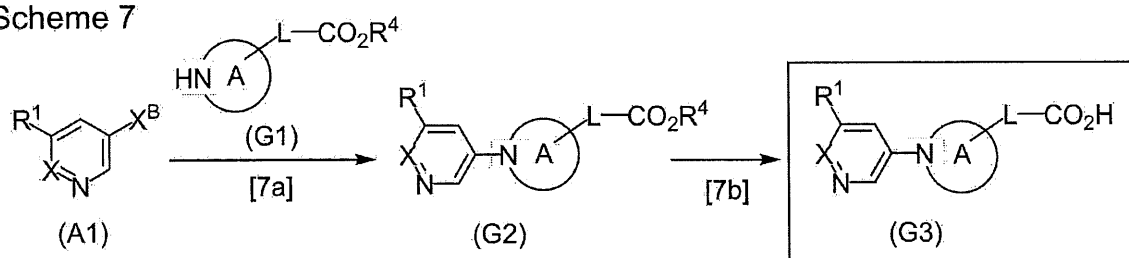
Compound (E3) can be produced by reacting compound (F3) by a method similar to [Step 5b].

15 [0157]

Production Method 7 (when A is a heterocyclic group such as morpholinyl, pyrrolidinyl, indolinyl or the like)

[0158]

Scheme 7



20

[0159]

wherein R⁴ is alkyl, X^B is a halogen atom, and other symbols are as defined above.

[Step 7a]

Compound (G2) can be produced by reacting compound (G1) with (A1) in a suitable solvent in the presence of a transition metal complex and a base. As the solvent, toluene, benzene, xylene, tetrahydrofuran, 1,2-dimethoxyethane, 1,4-dioxane, acetonitrile, N,N-dimethylformamide, dimethyl sulfoxide, N-methylpyrrolidone and the like can be appropriately used. As the transition metal complex, a 0 valent palladium complex such as tetrakis(triphenylphosphine)palladium(0), tris(dibenzylideneacetone)dipalladium(0), bis(dibenzylideneacetone)palladium(0), bis(tri-tert-butylphosphine)palladium(0) or bis(tricyclohexylphosphine)palladium(0), or a divalent palladium complex such as palladium(II) acetate, bis(triphenylphosphine)palladium(II) dichloride, bis(tri-*o*-tolylphosphine)palladium(II) dichloride, bis(tricyclohexylphosphine)palladium(II) dichloride, bis(benzonitrile)palladium(II) dichloride, bis(acetonitrile)palladium(II) dichloride, [1,1'-bis(diphenylphosphino)ferrocene]palladium(II) dichloride or bis(di-tert-butyl(4-dimethylaminophenyl)phosphine)dichloropalladium(II) is used. In addition, a suitable ligand may be added to the transition metal complex. Examples of a suitable ligand include tri-tert-butylphosphine, tri-cyclohexylphosphine, 1,1'-bis(diphenylphosphino)ferrocene, (±)-2,2'-bis(diphenylphosphino)-1,1'-binaphthyl, tri(*ortho*-tolyl)phosphine, 1,2,3,4,5-pentaphenyl-1'-(di-tert-butylphosphino)ferrocene, 4,5-bis(diphenylphosphino)-9,9-dimethylxanthene, di(1-adamantyl)-*n*-butylphosphine, (2-biphenyl)di-tert-butylphosphine, (S)-1-[(1R)-2-(diphenylphosphino)ferrocenyl]ethyldicyclohexylphosphine, 2-dicyclohexylphosphino-2',6'-diisopropoxybiphenyl, 2-

dicyclohexylphosphino-2',6'-dimethoxybiphenyl, 2-
dicyclohexylphosphino-2'-(N,N-dimethylamino)biphenyl, 2-
dicyclohexylphosphino-2',4',6'-triisopropylbiphenyl, 2-di-tert-
butylphosphino-2',4',6'-triisopropyl-1,1'-biphenyl, 2-
5 (dicyclohexylphosphino)-3,6-dimethoxy-2',4',6'-triisopropyl-
1,1'-biphenyl and the like.

[0160]

Examples of the base include sodium carbonate, potassium
carbonate, cesium carbonate, lithium tert-butoxide, sodium
10 tert-butoxide, potassium tert-butoxide, tripotassium phosphate,
lithium bis(trimethylsilyl)amide, sodium
bis(trimethylsilyl)amide, potassium bis(trimethylsilyl)amide,
1,8-diazabicyclo[5.4.0]undecene, 1,4-diazabicyclo[2.2.2]octane,
7-methyl-1,5,7-triazabicyclo[4.4.0]dec-5-ene and the like. The
15 amount of the transition metal complex to be used may be 0.01 -
0.5 equivalents, preferably 0.03 - 0.1 equivalents, relative to
compound (A1). The amount of the base to be used may be 1 - 10
equivalents, preferably 2 - 5 equivalents, relative to compound
(A1). Particularly, it can be preferably produced under
20 reaction conditions such as those described in Angew. Chem. Int.
Ed., 2008, 47, 6338-6361. In addition, it can be preferably
produced by a method using a palladium catalyst precursor
containing a suitable ligand such as the one described in
Chemical Science, 2013, 4, 916-920.

25 [0161]

[Step 7b]

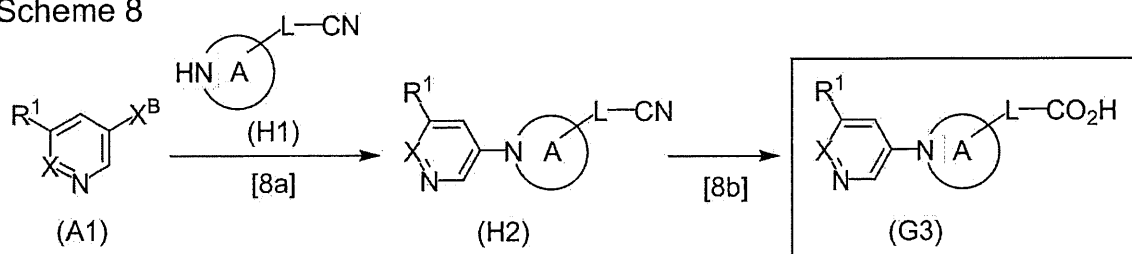
Compound (G3) can be produced by hydrolyzing compound
(G2) by a method similar to [Step 1c].

[0162]

30 Production Method 8 (when A is a heterocyclic group such as
morpholinyl, pyrrolidinyl, indolinyl or the like)

[0163]

Scheme 8



[0164]

wherein X^B is a halogen atom, and other symbols are as defined above.

5 [Step 8a]

Compound (H2) can be produced by reacting compound (H1) with compound (A1) by a method similar to [Step 7a].

[0165]

[Step 8b]

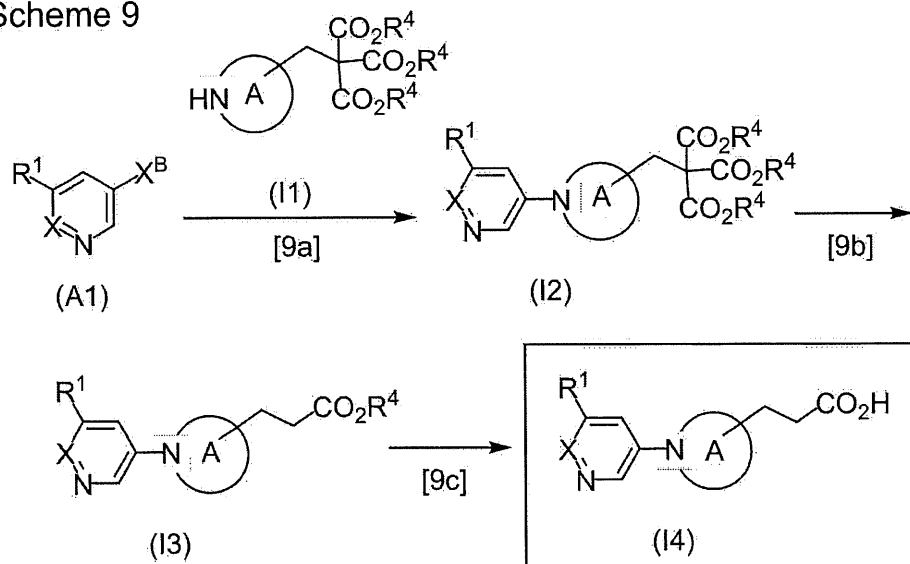
10 Compound (G3) can be produced by hydrolyzing compound (H2) in a suitable mixed aqueous solution in the presence of a base. As the solvent, a mixed aqueous solution of 1,4-dioxane, ethylene glycol and the like can be preferably used. As the base, lithium hydroxide, sodium hydroxide and potassium
15 hydroxide can be preferably used. This reaction preferably proceeds at 0°C to 200°C, preferably room temperature to 120°C.

[0166]

Production Method 9 (when A is a heterocyclic group such as piperidinyl, piperazinyl, morpholinyl or the like)

20 [0167]

Scheme 9



[0168]

wherein R⁴ is alkyl, X^B is a halogen atom, and other symbols are as defined above.

[Step 9a]

5 Compound (I2) can be produced by reacting compound (I1) with compound (A1) by a method similar to [Step 7a].

[0169]

[Step 9b]

 Compound (I3) can be produced by reacting compound (I2)
10 in a suitable solvent in the presence of 2 equivalents of a base. As the solvent, alcohol solvents such as methanol, ethanol and the like can be used. As the base, lithium hydroxide, potassium hydroxide, sodium hydroxide and the like can be used. This reaction preferably proceeds at 0°C to 100°C,
15 preferably 0°C to room temperature.

[0170]

[Step 9c]

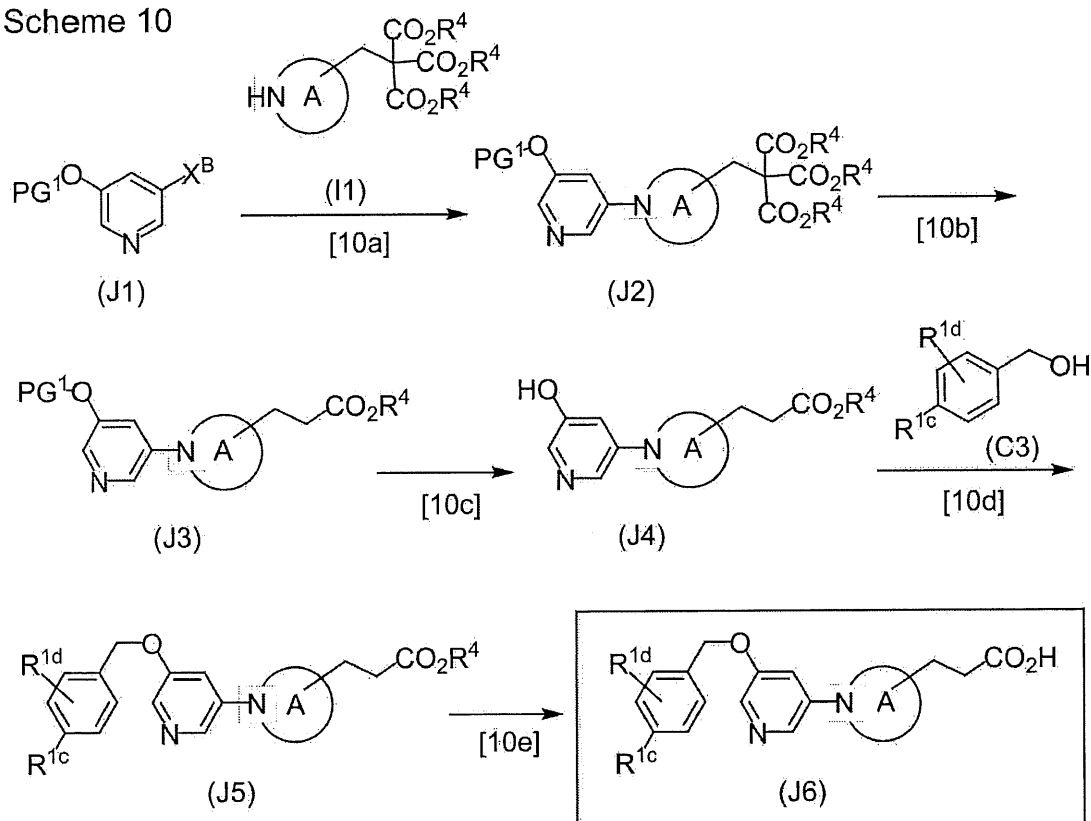
 Compound (I4) can be produced by hydrolyzing compound (I3) by a method similar to [Step 1c].

20 [0171]

Production Method 10 (when A is a heterocyclic group such as piperidinyl, piperazinyl, morpholinyl or the like)

[0172]

Scheme 10



[0173]

wherein R^4 is alkyl, X^B is a halogen atom, PG^1 is a hydroxyl-protecting group and other symbols are as defined above.

5 [Step 10a]

Compound (J2) can be produced by reacting compound (J1) with compound (I1) by a method similar to [Step 7a].

[0174]

[Step 10b]

10 Compound (J3) can be produced by reacting compound (J2) by a method similar to [Step 9b].

[0175]

[Step 10c]

Compound (J4) can be produced by removing PG^1 of compound
15 (J3) by a general method.

[0176]

[Step 10d]

Compound (J5) can be produced by reacting compound (J4) with compound (C3) by a method similar to [Step 3b].

20 [0177]

[Step 10e]

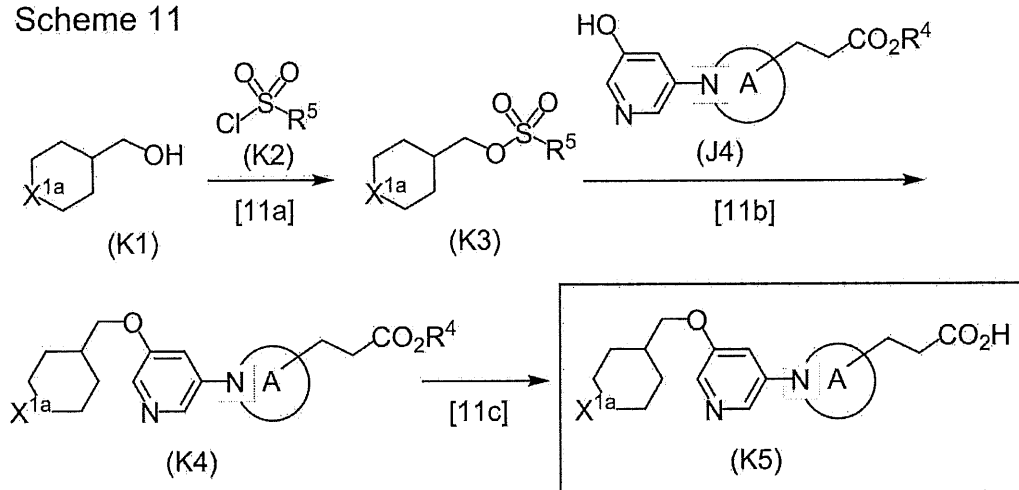
Compound (J6) can be produced by hydrolyzing compound (J5) by a method similar to [Step 1c].

[0178]

- 5 Production Method 11 (when A is a heterocyclic group such as piperidinyl, piperazinyl, morpholinyl or the like)

[0179]

Scheme 11



[0180]

- 10 wherein R⁴ is alkyl, R⁵ is alkyl or aryl, and other symbols are as defined above.

[Step 11a]

Compound (K3) can be produced by reacting compound (K1) with compound (K2) in a solvent in the presence of a base.

- 15 Examples of the solvent include toluene, benzene, xylene, dichloromethane, 1,2-dichloroethane, tetrahydrofuran, 1,2-dimethoxyethane, 1,4-dioxane, acetone, acetonitrile, N,N-dimethylformamide, dimethyl sulfoxide, N-methylpyrrolidone. Examples of the base include sodium hydrogen carbonate, sodium carbonate, potassium carbonate, sodium acetate, potassium acetate, tripotassium phosphate, dipotassium hydrogen phosphate, potassium dihydrogen phosphate, triethylamine, diisopropylethylamine, pyridine, 4-dimethylaminopyridine and the like. This reaction preferably proceeds at -40°C to 100°C, 20 preferably 0°C to room temperature.

[0181]

[Step 11b]

Compound (K4) can be produced by reacting compound (K3) with compound (J4) in a solvent in the presence of a base and in the presence or absence of a phase-transfer catalyst.

5 Examples of the solvent include toluene, benzene, xylene, tetrahydrofuran, 1,2-dimethoxyethane, 1,4-dioxane, diethyl ether, acetone, acetonitrile, N,N-dimethylformamide, dimethyl sulfoxide and N-methylpyrrolidone. Examples of the base include sodium carbonate, potassium carbonate, cesium carbonate,
10 sodium hydride, sodium tert-butoxide, potassium tert-butoxide, lithium bis(trimethylsilyl)amide, sodium bis(trimethylsilyl)amide, potassium bis(trimethylsilyl)amide, butyllithium and the like. Examples of the phase-transfer catalyst include halogenated quaternary ammonium salt, crown
15 ether and the like. This reaction preferably proceeds at -40°C to 120°C , preferably 0°C to room temperature.

[0182]

[Step 11c]

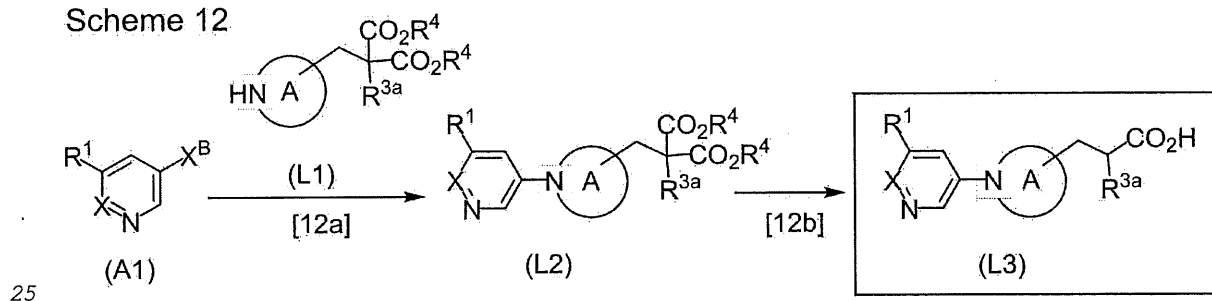
Compound (K5) can be produced by hydrolyzing compound
20 (K4) by a method similar to [Step 1c].

[0183]

Production Method 12 (when A is a heterocyclic group such as piperidinyl, piperazinyl, morpholinyl or the like)

[0184]

Scheme 12



[0185]

wherein R⁴ is alkyl, X^B is a halogen atom, and other symbols are as defined above.

[Step 12a]

30 Compound (L2) can be produced by reacting compound (L1)

with compound (A1) by a method similar to [Step 7a].

[0186]

[Step 12b]

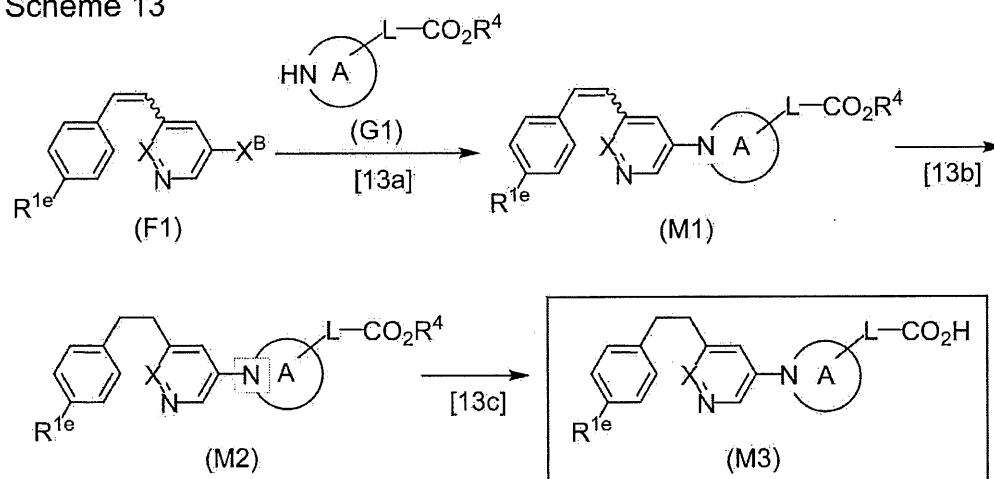
Compound (L3) can be produced by reacting compound (L2) in a suitable solvent in the presence of a base and heating in the presence of an acid. As the solvent, alcohol solvents such as methanol, ethanol and the like can be appropriately used. As the base, lithium hydroxide, potassium hydroxide, sodium hydroxide and the like can be appropriately used. As the acid, acetic acid, hydrochloric acid, sulfuric acid and the like can be appropriately used. This reaction preferably proceeds by reacting in the presence of a base at 0°C to room temperature and heating to room temperature to 100°C in the presence of acid.

[0187]

Production Method 13 (when A is a heterocyclic group such as morpholinyl, pyrrolidinyl, indolinyl or the like)

[0188]

Scheme 13



[0189]

wherein R^4 is alkyl, X^B is a halogen atom, and other symbols are as defined above.

[Step 13a]

Compound (M1) can be produced by reacting compound (G1) with compound (F1) by a method similar to [Step 7a].

[0190]

[Step 13b]

Compound (M2) can be produced by reacting compound (M1) by a method similar to [Step 5b].

[0191]

5 [Step 13c]

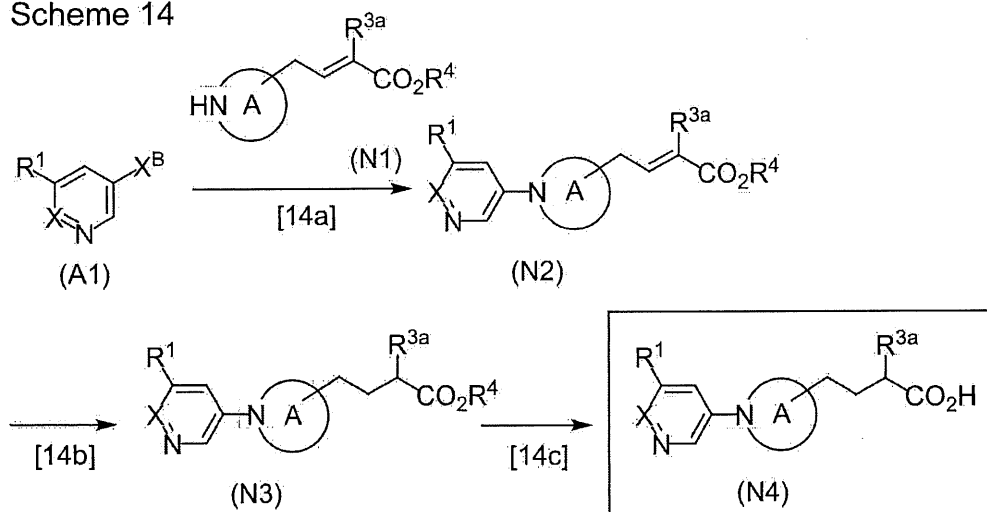
Compound (M3) can be produced by hydrolyzing compound (M2) by a method similar to [Step 1c].

[0192]

Production Method 14 (when A is a heterocyclic group such as
10 morpholinyl, pyrrolidinyl, indolinyl or the like)

[0193]

Scheme 14



[0194]

wherein R^4 is alkyl, X^B is a halogen atom, and other symbols
15 are as defined above.

[0195]

[Step 14a]

Compound (N2) can be produced by reacting compound (N1) with compound (A1) by a method similar to [Step 7a].

20 [0196]

[Step 14b]

Compound (N3) can be produced by reacting compound (N2) by a method similar to [Step 5b].

[0197]

25 [Step 14c]

Compound (N4) can be produced by hydrolyzing compound

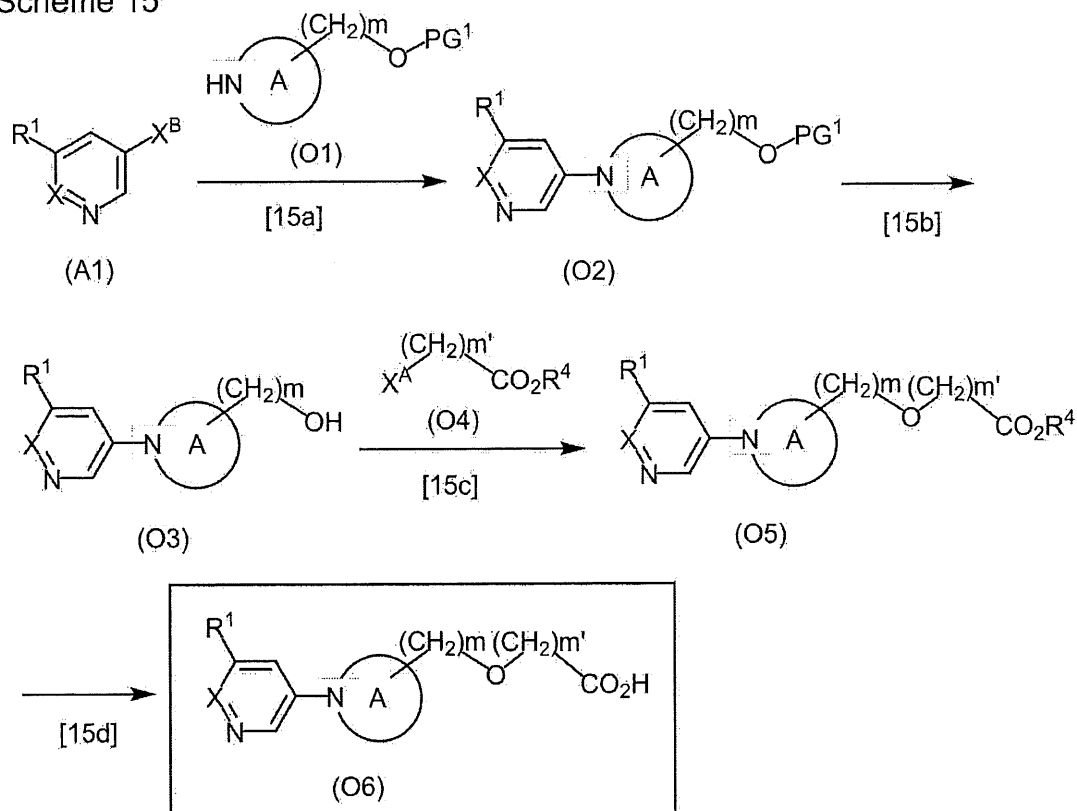
(N3) by a method similar to [Step 1c].

[0198]

Production Method 15 (when A is a heterocyclic group such as morpholinyl, pyrrolidinyl, indolinyl or the like)

5 [0199]

Scheme 15



[0200]

wherein R^4 is alkyl, X^A and X^B are halogen atoms, PG^1 is a hydroxyl-protecting group, and other symbols are as defined

10 above.

[Step 15a]

Compound (O2) can be produced by reacting compound (O1) with compound (A1) by a method similar to [Step 7a].

[0201]

15 [Step 15b]

Compound (O3) can be produced by removing PG^1 of compound (O2) by a general method.

[0202]

[Step 15c]

20 Compound (O5) can be produced by reacting compound (O3)

with compound (O4) in a solvent in the presence of a base and in the presence or absence of a phase-transfer catalyst. Examples of the solvent include toluene, benzene, xylene, tetrahydrofuran, 1,2-dimethoxyethane, 1,4-dioxane, acetone, acetonitrile, N,N-dimethylformamide, dimethyl sulfoxide and N-methylpyrrolidone. Examples of the base include sodium carbonate, potassium carbonate, cesium carbonate, sodium hydride, sodium tert-butoxide, potassium tert-butoxide, lithium bis(trimethylsilyl)amide, sodium bis(trimethylsilyl)amide, potassium bis(trimethylsilyl)amide, butyllithium and the like. Examples of the phase-transfer catalyst include halogenated quaternary ammonium salt, crown ether and the like. This reaction preferably proceeds at -40°C to 120°C, preferably 0°C to room temperature.

[0203]

[Step 15d]

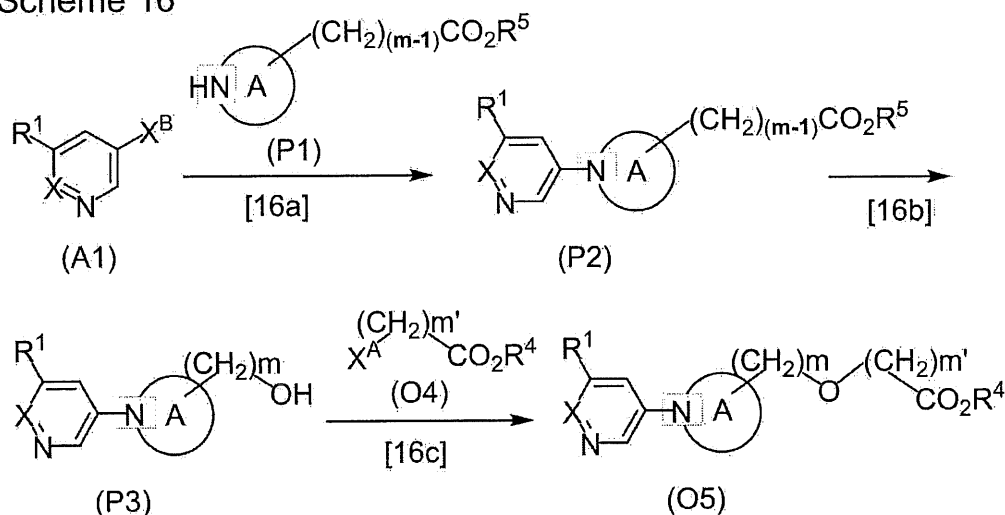
Compound (O6) can be produced by hydrolyzing compound (O5) by a method similar to [Step 1c].

[0204]

Production Method 16 (when A is a heterocyclic group such as morpholinyl, pyrrolidinyl, indolinyl or the like)

[0205]

Scheme 16



[0206]

wherein R^4 and R^5 are alkyl, X^A and X^B are halogen atoms, and other symbols are as defined above.

[Step 16a]

Compound (P2) can be produced by reacting compound (P1) with compound (A1) by a method similar to [Step 7a].

[0207]

5 [Step 16b]

Compound (P3) can be produced by reducing compound (P2) by a method similar to [Step 4c].

[0208]

[Step 16c]

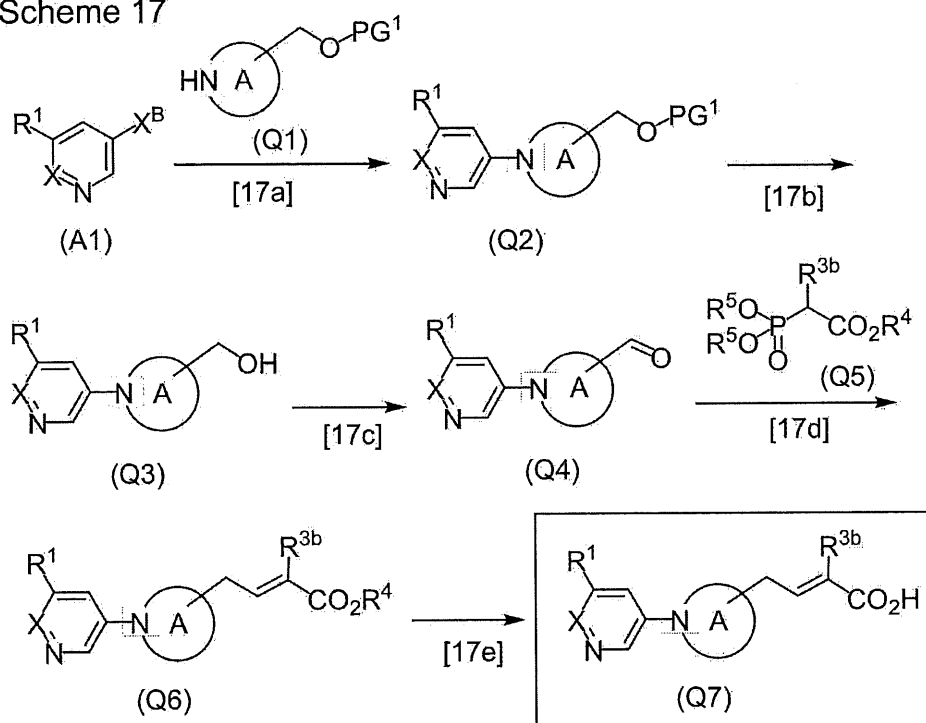
10 Compound (O5) can be produced by reacting compound (P3) with compound (O4) by a method similar to [Step 15c].

[0209]

Production Method 17 (when A is a heterocyclic group such as morpholinyl, pyrrolidinyl, indolinyl or the like)

15 [0210]

Scheme 17



[0211]

wherein R^4 and R^5 are alkyl, X^B is a halogen atom, PG^1 is a hydroxyl-protecting group, and other symbols are as defined above.

20

[Step 17a]

Compound (Q2) can be produced by reacting compound (Q1)

with compound (A1) by a method similar to [Step 7a].

[0212]

[Step 17b]

Compound (Q3) can be produced by removing PG¹ of compound
5 (Q2) by a general method.

[Step 17c]

Compound (Q4) can be produced by oxidizing primary
alcohol of compound (Q3) into aldehyde by a general method.
Particularly, it can be preferably produced under oxidation
10 reaction conditions using dimethyl sulfoxide as described in
Tetrahedron, 1978, 34, 1651-1660 or under oxidation reaction
conditions using 2,2,6,6-tetramethyl-1-piperidinyloxy free
radical as described in Org. Synth., 1990, 69, 212-217, or
under oxidation reaction conditions using Dess-Martin
15 periodinane as described in J. Org. Chem., 1983, 48, 4155-4156
and the like.

[0213]

[Step 17d]

Compound (Q6) can be produced by reacting compound (Q4)
20 with Wittig-Horner reagent (Q5) in a solvent in the presence of
a base. Examples of the solvent include toluene, benzene,
xylene, tetrahydrofuran, 1,2-dimethoxyethane, 1,4-dioxane,
diethyl ether, N,N-dimethylformamide, dimethyl sulfoxide, N-
methylpyrrolidone and the like. Examples of the base include
25 sodium hydride, lithium tert-butoxide, sodium tert-butoxide,
potassium tert-butoxide, lithium bis(trimethylsilyl)amide,
sodium bis(trimethylsilyl)amide, potassium
bis(trimethylsilyl)amide and the like. This reaction
preferably proceeds at -20°C to 100°C, especially 0°C to 60°C.

30 [0214]

[Step 17e]

Compound (Q7) can be produced by hydrolyzing compound
(Q6) by a method similar to [Step 1c].

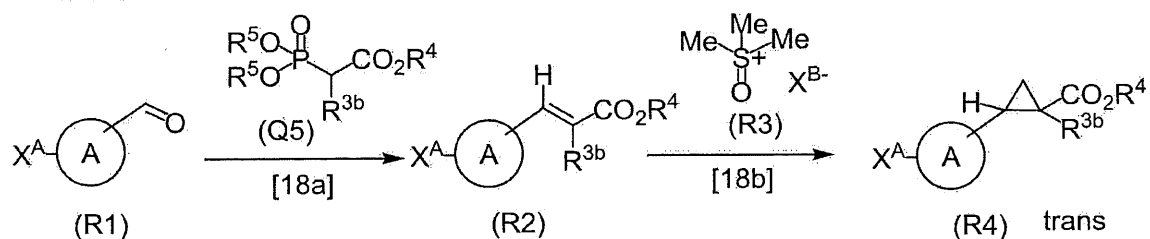
[0215]

35 Production Method 18 (when A is aryl or heteroaryl such as

phenyl, pyridyl or the like)

[0216]

Scheme 18



[0217]

5 wherein R⁴ and R⁵ are alkyl, X^A and X^B are halogen atoms, and other symbols are as defined above.

[Step 18a]

Compound (R2) can be produced by reacting compound (R1) with Wittig-Horner reagent (Q5) by a method similar to [Step
10 17d].

[0218]

[Step 18b]

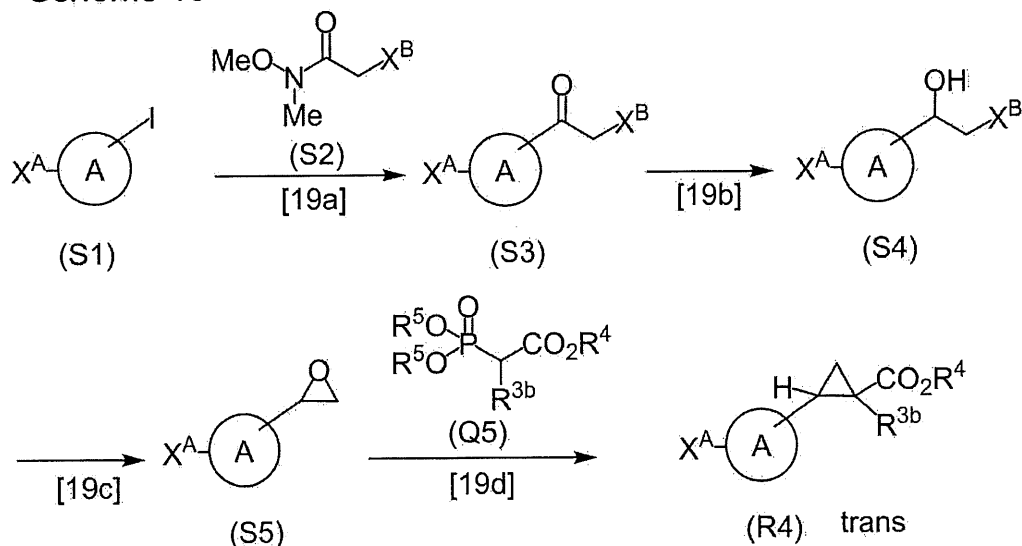
Compound (R4) can be produced by a Corey-Chaykovsky reaction of compound (R2) and compound (R3). Particularly, it
15 can be preferably produced by a method using reaction conditions such as those described in J. Am. Chem. Soc., 1965, 87, 1353-1364.

[0219]

Production Method 19 (when A is aryl or heteroaryl such as
20 phenyl, pyridyl or the like)

[0220]

Scheme 19



[0221]

wherein R^4 and R^5 are alkyl, X^A and X^B are halogen atoms, and other symbols are as defined above.

5 [Step 19a]

Compound (S3) can be produced by reacting compound (S1) with compound (S2) in a solvent in the presence of a base. As the solvent, ether solvents such as tetrahydrofuran can be used. As the base, alkyl metals such as butyllithium,
 10 isopropylmagnesium chloride and the like can be used. This reaction preferably proceeds at -78°C to 100°C , preferably 0°C to room temperature.

[0222]

[Step 19b]

15 Compound (S4) can be produced by treating compound (S3) with a reducing agent in a solvent. As the solvent, a mixed solvent of ether solvents such as tetrahydrofuran, and alcohol solvents such as methanol, ethanol, 2-propanol and the like can be used. As the reducing agent, sodium borohydride and the
 20 like is used. This reaction preferably proceeds at -78°C to 100°C , preferably -10°C to room temperature. In addition, an optically active form can be preferably produced by using a Noyori asymmetric hydrogen transfer reaction described in J. Am. Chem. Soc., 1996, 118, 2521-2522.

25 [0223]

[Step 19c]

Compound (S5) can be produced by reacting compound (S4) in a solvent in the presence of a base in the presence or absence of a phase-transfer catalyst. Examples of the solvent
5 include toluene, benzene, xylene, dichloromethane, 1,2-dichloroethane, tetrahydrofuran, 1,2-dimethoxyethane, 1,4-dioxane, diethyl ether, acetone, acetonitrile, N,N-dimethylformamide, dimethyl sulfoxide and N-methylpyrrolidone. Examples of the base include sodium carbonate, potassium
10 carbonate, cesium carbonate, sodium hydride, sodium tert-butoxide, potassium tert-butoxide, lithium hexamethyl disilazide, sodium hexamethyl disilazide, potassium hexamethyl disilazide, lithium diisopropylamide, lithium hydroxide, sodium hydroxide, potassium hydroxide and the like. Examples of the
15 phase-transfer catalyst include halogenated quaternary ammonium salt, crown ether and the like. This reaction preferably proceeds at -40°C to 120°C, preferably 0°C to room temperature.

[0224]

[Step 19d]

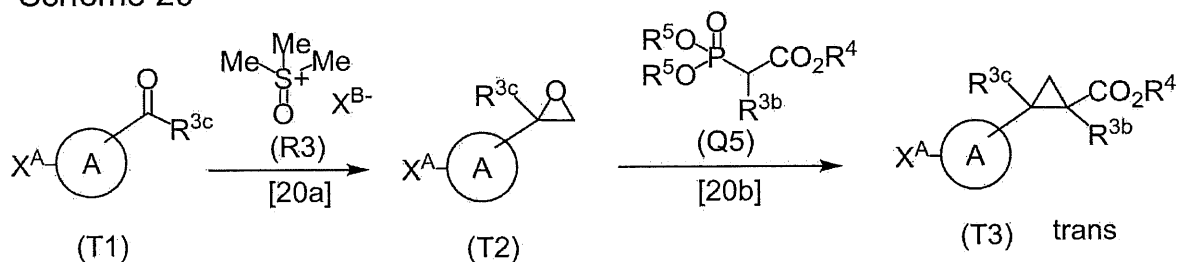
20 Compound (R4) can be produced by reacting compound (S5) with Wittig-Horner reagent (Q5) in a solvent in the presence of a base. Examples of the solvent include toluene, benzene, xylene, tetrahydrofuran, 1,2-dimethoxyethane, 1,4-dioxane, diethyl ether, N,N-dimethylformamide, dimethyl sulfoxide, N-
25 methylpyrrolidone and the like. Examples of the base include sodium hydride, lithium tert-butoxide, sodium tert-butoxide, potassium tert-butoxide, lithium bis(trimethylsilyl)amide, sodium bis(trimethylsilyl)amide, potassium
bis(trimethylsilyl)amide and the like. This reaction
30 preferably proceeds at 0°C to 120°C, preferably room temperature to 60°C.

[0225]

Production Method 20 (when A is aryl or heteroaryl such as phenyl, pyridyl or the like)

35 [0226]

Scheme 20



[0227]

wherein R^4 and R^5 are alkyl, X^{A} and X^{B} are halogen atoms, and other symbols are as defined above.

5 [Step 20a]

Compound (T2) can be produced by a Corey-Chaykovsky reaction of compound (T1) and compound (R3). Particularly, it can be preferably produced by a method using reaction conditions such as those described in J. Am. Chem. Soc., 1965,
 10 87, 1353-1364.

[0228]

[Step 20b]

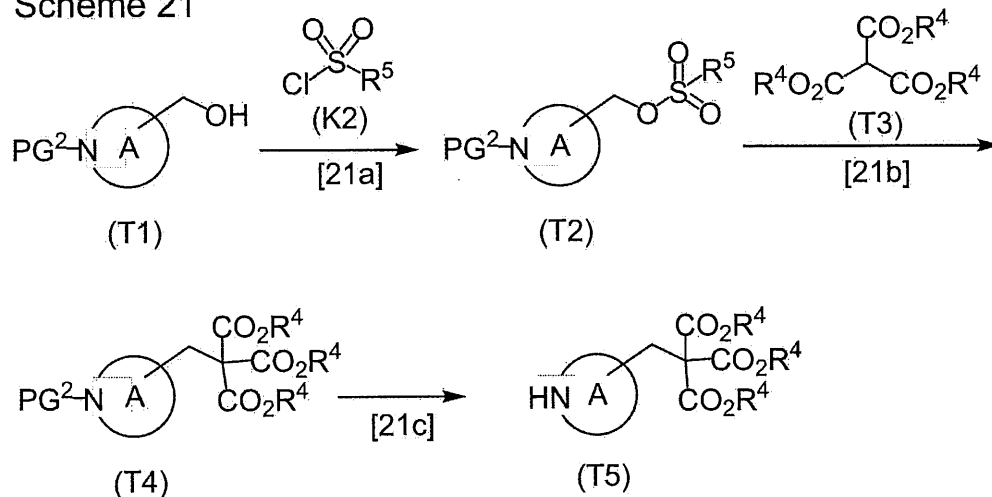
Compound (T3) can be produced by reacting compound (T2) with Wittig-Horner reagent (Q5) by a method similar to [Step
 15 19d].

[0229]

Production Method 21 (when A is a heterocyclic group such as morpholinyl or the like)

[0230]

Scheme 21



20

[0231]

wherein R^4 is alkyl, R^5 is alkyl or aryl, PG^2 is an amino-protecting group, and other symbols are as defined above.

[Step 21a]

Compound (T2) can be produced by reacting compound (T1)
5 with compound (K2) by a method similar to [Step 11a].

[0232]

[Step 21b]

Compound (T4) can be produced by reacting compound (T2)
with compound (T3) in a solvent in the presence of a base.

10 Examples of the solvent include toluene, benzene, xylene, tetrahydrofuran, 1,2-dimethoxyethane, 1,4-dioxane, diethyl ether, acetone, acetonitrile, N,N-dimethylformamide, dimethyl sulfoxide and N-methylpyrrolidone. Examples of the base include sodium carbonate, potassium carbonate, cesium carbonate,
15 sodium hydride, sodium tert-butoxide, potassium tert-butoxide, lithium hexamethyl disilazide, sodium hexamethyl disilazide, potassium hexamethyl disilazide, lithium diisopropylamide and the like. To accelerate the reaction, sodium iodide, potassium iodide, cesium iodide and the like may also be added. This
20 reaction preferably proceeds at 0°C to 120°C, preferably room temperature to 100°C.

[0233]

[Step 21c]

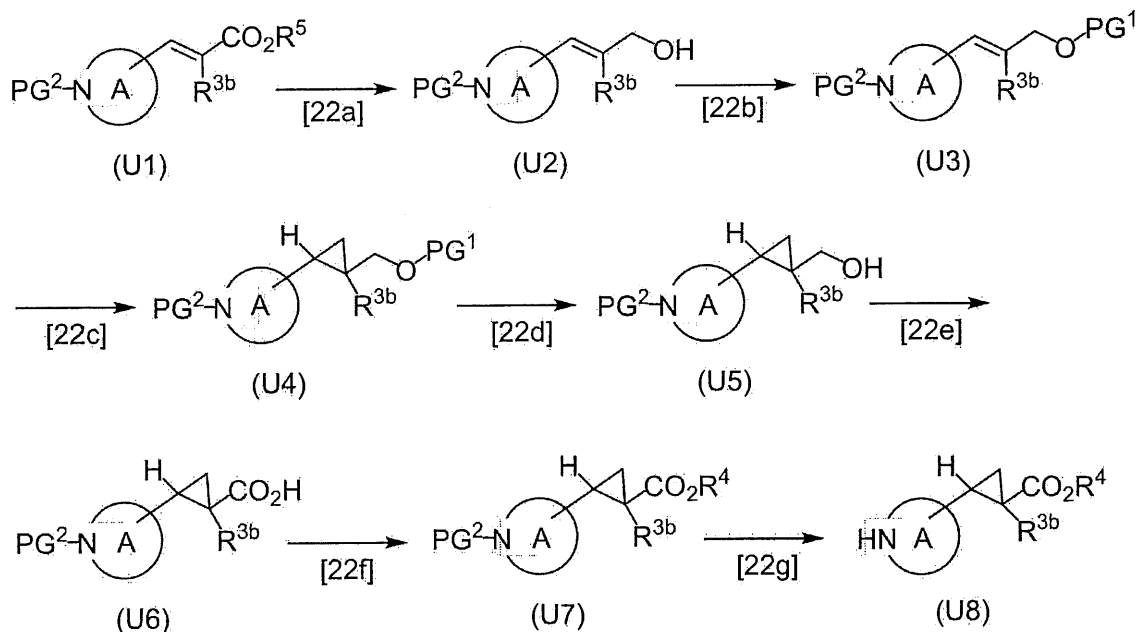
Compound (T5) can be produced by removing PG^2 of compound
25 (T4) by a general method.

[0234]

Production Method 22 (when A is a heterocyclic group such as morpholinyl or the like)

[0235]

Scheme 22



[0236]

wherein R^4 and R^5 are alkyl, PG^1 is a hydroxyl-protecting group, PG^2 is an amino-protecting group, and other symbols are as defined above.

[Step 22a]

Compound (U2) can be produced by reacting compound (U1) by a method similar to step [4c].

[0237]

10 [Step 22b]

Compound (U3) can be produced by protecting the hydroxyl group of compound (U2) with PG^1 by a general method.

[0238]

[Step 22c]

15 Compound (U4) can be produced by a Simmons-Smith reaction of compound (U3). Particularly, it can be preferably produced by a method using reaction conditions such as those described in Tetrahedron Lett., 1966, 28, 3353-3354.

[0239]

20 [Step 22d]

Compound (U5) can be produced by removing PG^1 of compound (U4) by a general method.

[0240]

[Step 22e]

Compound (U6) can be produced by oxidizing the primary alcohol of compound (U5) into carboxylic acid by a general method. Particularly, it can be preferably produced under
5 oxidation reaction conditions using 2,2,6,6-tetramethyl-1-piperidinyloxy free radical such as those described in Org. Synth., 2005, 81, 195-203 or oxidation reaction conditions using ruthenium(IV) oxide such as those described in Tetrahedron, 1972, 28, 4259-4266.

10 [0241]

[Step 22f]

Compound (U7) can be produced by a general method of converting carboxylic acid into an ester such as a method of reacting compound (U6) with alcohol in the presence of a
15 condensing agent, a method of reacting compound (U6) with an alkylating agent in the presence of a base and the like.

[0242]

[Step 22g]

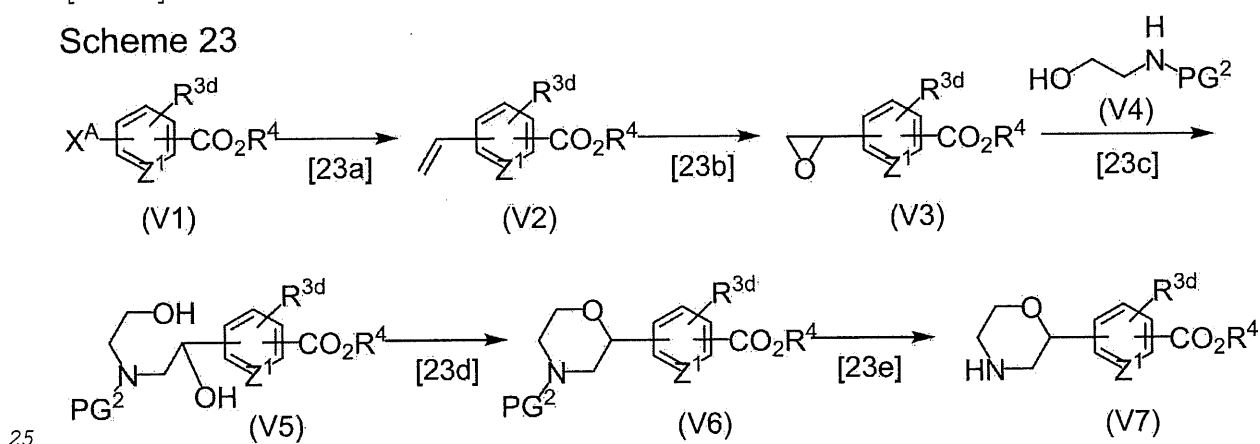
Compound (U8) can be produced by removing PG² of compound
20 (U7) by a general method.

[0243]

Production Method 23 (when A is a heterocyclic group such as morpholinyl or the like)

[0244]

Scheme 23



[0245]

wherein Z^1 is $-N=$ or $-CH=$, R^4 is alkyl, X^A is a halogen atom, PG^2 is an amino-protecting group, and other symbols are as

defined above.

[Step 23a]

Compound (V2) can be produced by reacting compound (V1) with vinylboronic acid ester by a method similar to [Step 1b].

5 [0246]

[Step 23b]

Compound (V3) can be produced by reacting compound (V2) with a halogenating reagent in a solvent, and treating with a base. As the solvent, a mixed aqueous solution of
10 tetrahydrofuran, 1,2-dimethoxyethane, 1,4-dioxane, acetonitrile, N,N-dimethylformamide, dimethyl sulfoxide, N-methylpyrrolidone, acetone, tert-butyl alcohol and the like can be preferably used. Examples of the halogenating reagent include N-iodosuccinimide, N-bromosuccinimide and the like. Examples of the base include
15 sodium carbonate, potassium carbonate, cesium carbonate, sodium hydride, lithium tert-butoxide, sodium tert-butoxide, potassium tert-butoxide, tripotassium phosphate, lithium hydroxide, sodium hydroxide, potassium hydroxide and the like. This reaction preferably proceeds at -20°C to 100°C, preferably 0°C
20 to 60°C.

[0247]

[Step 23c]

Compound (V5) can be produced by reacting compound (V3) with compound (V4) in a solvent in the presence or absence of a
25 base. Examples of the solvent include toluene, benzene, xylene, tetrahydrofuran, 1,2-dimethoxyethane, 1,4-dioxane, diethyl ether, acetonitrile, N,N-dimethylformamide, dimethyl sulfoxide and N-methylpyrrolidone. Examples of the base include sodium carbonate, potassium carbonate, cesium carbonate, sodium
30 hydride, sodium tert-butoxide, potassium tert-butoxide, lithium bis(trimethylsilyl)amide, sodium bis(trimethylsilyl)amide, potassium bis(trimethylsilyl)amide and the like. This reaction preferably proceeds at 0°C to 180°C, preferably room temperature to 100°C.

35 [0248]

[Step 23d]

Compound (V6) can be produced by reacting compound (V5) in a solvent in the presence of a Mitsunobu reagent and a phosphine reagent. Examples of the Mitsunobu reagent include
5 diethyl azodicarboxylate, diisopropyl azodicarboxylate, di-tert-butyl azodicarboxylate, 1,1'-(azodicarbonyl)dipiperidine, di-p-nitrobenzyl azodicarboxylate, 1,1'-azobis(N,N'-diisopropylformamide), 1,6-dimethyl-1,5,7-hexahydro-1,4,6,7-tetrazocine-2,5-dione, N,N,N',N'-tetramethylazodicarboxamide,
10 di-p-chlorobenzyl azodicarboxylate, di-2-methoxyethyl azodicarboxylate and the like. Examples of the phosphine reagent include triphenylphosphine, tri-n-butylphosphine, tri-n-octylphosphine, tricyclohexylphosphine, diphenyl-2-pyridylphosphine and the like. When a Tsunoda reagent such as
15 cyanomethylenetriethylphosphorane, cyanomethylenetrimethylphosphorane and the like is used, this reaction also preferably proceeds even in the absence of a phosphine reagent. Examples of the solvent include toluene, benzene, xylene, dichloromethane, dichloroethane, chloroform,
20 tetrahydrofuran, 1,2-dimethoxyethane, 1,4-dioxane, diethyl ether, acetonitrile, ethyl acetate, N,N-dimethylformamide, dimethyl sulfoxide, N-methylpyrrolidone and the like. This reaction preferably proceeds at -40°C to 100°C, preferably 0°C to 70°C.

25 [0249]

[Step 23e]

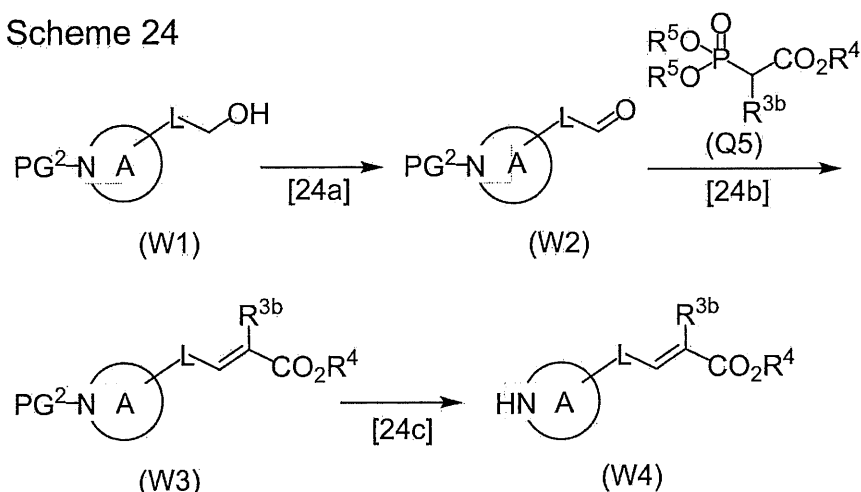
Compound (V7) can be produced by removing PG² of compound (V6) by a general method.

[0250]

30 Production Method 24 (when A is a heterocyclic group such as morpholinyl or the like)

[0251]

Scheme 24



[0252]

wherein R⁴ and R⁵ are alkyl, PG² is an amino-protecting group, and other symbols are as defined above.

5 [Step 24a]

Compound (W2) can be produced by reacting compound (W1) by a method similar to [Step 17c].

[0253]

[Step 24b]

10 Compound (W3) can be produced by reacting compound (W2) with a Wittig-Horner reagent (Q5) by a method similar to [Step 17d].

[0254]

[Step 24c]

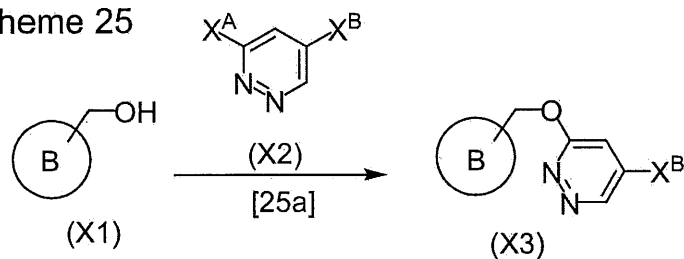
15 Compound (W4) can be produced by removing PG² of compound (W3) by a general method.

[0255]

Production Method 25

[0256]

Scheme 25

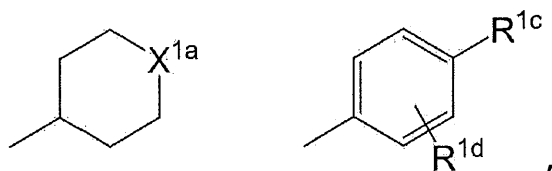


20

[0257]

wherein X^A and X^B are halogen atoms, ring B is

[0258]



[0259]

and other symbols are as defined above.

[Step 25a]

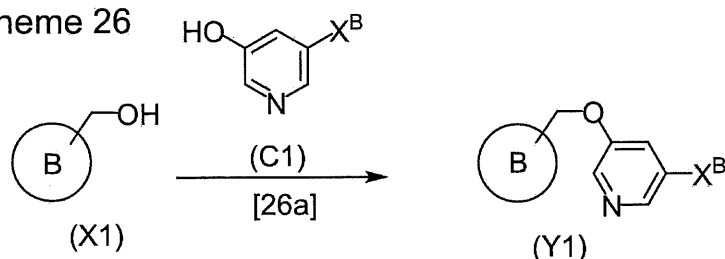
5 Compound (X3) can be produced by reacting compound (X1) with compound (X2) in a solvent in the presence of a base and in the presence or absence of a phase-transfer catalyst. Examples of the solvent include toluene, benzene, xylene, dichloromethane, dichloroethane, chloroform, tetrahydrofuran, 1,2-dimethoxyethane, 1,4-dioxane, diethyl ether, acetone, 10 acetonitrile, N,N-dimethylformamide, dimethyl sulfoxide, N-methylpyrrolidone can be mentioned. Examples of the base include sodium carbonate, potassium carbonate, cesium carbonate, sodium hydride, sodium tert-butoxide, potassium tert-butoxide, 15 lithium bis(trimethylsilyl)amide, sodium bis(trimethylsilyl)amide, potassium bis(trimethylsilyl)amide, butyllithium and the like. This reaction particularly preferably proceeds using sodium hydride, butyllithium. Examples of the phase-transfer catalyst include halogenated 20 quaternary ammonium salt, crown ether and the like. This reaction preferably proceeds at 0°C to 120°C, preferably room temperature to 60°C.

[0260]

Production Method 26

25 [0261]

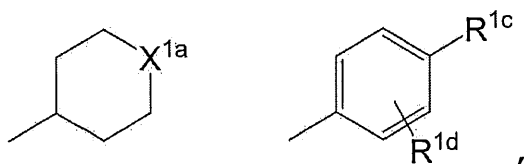
Scheme 26



[0262]

wherein X^B is a halogen atom, ring B is

[0263]



[0264]

and other symbols are as defined above.

5 [Step 26a]

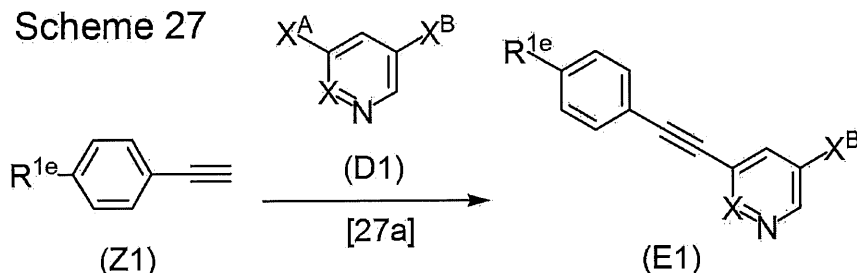
Compound (Y1) can be produced by reacting compound (X1) with compound (C1) by a method similar to [Step 3b].

[0265]

Production Method 27

10 [0266]

Scheme 27



[0267]

wherein X^A and X^B are halogen atoms, and other symbols are as defined above.

15 [Step 27a]

Compound (E1) can be produced by reacting compound (Z1) with compound (D1) in a solvent in the presence or absence of a catalytic amount of copper iodide in the presence of a transition metal complex and a base. As the solvent, toluene, benzene, xylene, tetrahydrofuran, 1,2-dimethoxyethane, 1,4-dioxane, acetonitrile, ethyl acetate, N,N-dimethylformamide, dimethyl sulfoxide, N-methylpyrrolidone and the like can be appropriately used. As the transition metal complex, a 0 valent palladium complex such as

25 tetrakis(triphenylphosphine)palladium(0),
tris(dibenzylideneacetone)dipalladium(0),
bis(dibenzylideneacetone)palladium(0), bis(tri-tert-butylphosphine)palladium(0) or

bis(tricyclohexylphosphine)palladium(0), or a divalent palladium complex such as palladium(II) acetate, bis(triphenylphosphine)palladium(II) dichloride, bis(tri-*o*-tolylphosphine)palladium(II) dichloride,
5 bis(tricyclohexylphosphine)palladium(II) dichloride, bis(benzonitrile)palladium(II) dichloride, bis(acetonitrile)palladium(II) dichloride, [1,1'-bis(diphenylphosphino)ferrocene]palladium(II) dichloride or bis(di-*tert*-butyl(4-
10 dimethylaminophenyl)phosphine)dichloropalladium(II) is used.
[0268]

In addition, a suitable ligand may be added to the transition metal complex. Examples of a suitable ligand include tri-*tert*-butylphosphine, tri-cyclohexylphosphine, 1,1'-
15 bis(diphenylphosphino)ferrocene, ($\pm$)-2,2'-bis(diphenylphosphino)-1,1'-binaphthyl, tri(*ortho*-tolyl)phosphine, 1,2,3,4,5-pentaphenyl-1'-(di-*tert*-butylphosphino)ferrocene, 4,5-bis(diphenylphosphino)-9,9-dimethylxanthene, di(1-adamantyl)-*n*-butylphosphine, (2-
20 biphenyl)di-*tert*-butylphosphine, (*S*)-1-[(1*R*)-2-(diphenylphosphino)ferrocenyl]ethyldicyclohexylphosphine, 2-dicyclohexylphosphino-2',6'-diisopropoxybiphenyl, 2-dicyclohexylphosphino-2',6'-dimethoxybiphenyl, 2-dicyclohexylphosphino-2'-(*N,N*-dimethylamino)biphenyl, 2-
25 dicyclohexylphosphino-2',4',6'-triisopropylbiphenyl, 2-di-*tert*-butylphosphino-2',4',6'-triisopropyl-1,1'-biphenyl, 2-(dicyclohexylphosphino)-3,6-dimethoxy-2',4',6'-triisopropyl-1,1'-biphenyl and the like. Examples of the base include sodium hydrogen carbonate, sodium carbonate, potassium
30 carbonate, cesium carbonate, sodium acetate, potassium acetate, tripotassium phosphate, dipotassium hydrogen phosphate, potassium dihydrogen phosphate, triethylamine, diisopropylethylamine, diisopropylamine and the like. The amount of the transition metal complex to be used is 0.01 - 0.5
35 equivalents, preferably 0.03 - 0.1 equivalents, relative to

compound (Z1). The amount of the base to be used is 1 - 10 equivalents, preferably 2 - 7 equivalents, relative to compound (Z1). Particularly, it can be preferably produced by a method using reaction conditions such as those described in J.

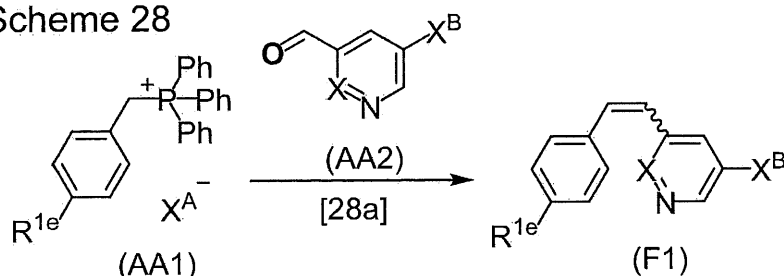
5 Organomet. Chem., 2002, 653, 46-49.

[0269]

Production Method 28

[0270]

Scheme 28



10 [0271]

wherein X^{A} and X^{B} are halogen atoms, and other symbols are as defined above.

[Step 28a]

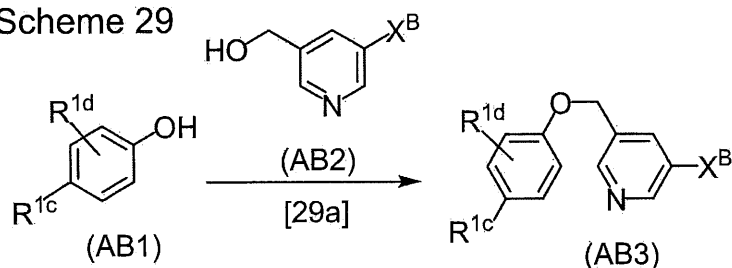
Compound (F1) can be produced by reacting compound (AA1) with compound (AA2) in a solvent in the presence of a base. As the solvent, ether solvents such as tetrahydrofuran and amide solvents such as N,N-dimethylformamide can be appropriately used. Examples of the base include sodium hydride, lithium bis(trimethylsilyl)amide, sodium bis(trimethylsilyl)amide, potassium bis(trimethylsilyl)amide, butyllithium and the like. This reaction preferably proceeds at -78°C to 60°C , preferably -10°C to room temperature.

[0272]

Production Method 29

25 [0273]

Scheme 29



[0274]

wherein X^B is a halogen atom, and other symbols are as defined above.

[Step 29a]

5 Compound (AB3) can be produced by reacting compound (AB1) with compound (AB2) by a method similar to [Step 3b].

[0275]

The thus-obtained compound of the present invention can be isolated and purified by a separation means known per se, for example, concentration, concentration under reduced
10 pressure, solvent extraction, crystallization, recrystallization, chromatography and the like. When the compound of the present invention is obtained as a free form, it can be converted to an object salt by a method known per se
15 or a method analogous thereto. When the compound is obtained as a salt, it can be converted to a free form or other object salt by a method known per se or a method analogous thereto.

[0276]

The compound of the present invention has a basic group
20 and an acidic group in a molecule. Thus, examples of the pharmacologically acceptable salt thereof include metal salt, ammonium salt, salts with organic bases, salts with inorganic acids, salts with organic acids, salts with basic amino acids, salts with acidic amino acids and the like.

25 [0277]

Preferable examples of the metal salt include alkali metal salts such as sodium salt, potassium salt and the like; alkaline earth metal salts such as calcium salt, magnesium salt, barium salt and the like; aluminum salt and the like.

30 Preferable examples of the salts with organic bases include salts with trimethylamine, triethylamine, pyridine, picoline, 2,6-lutidine, ethanolamine, diethanolamine, triethanolamine, cyclohexylamine, dicyclohexylamine, N,N'-dibenzylethylenediamine and the like.

35 Preferable examples of the salts with inorganic acids

include salts with hydrochloric acid, hydrobromic acid, nitric acid, sulfuric acid, phosphoric acid and the like.

Preferable examples of the salts with organic acids include salts with formic acid, acetic acid, trifluoroacetic acid, phthalic acid, fumaric acid, oxalic acid, tartaric acid, maleic acid, citric acid, succinic acid, malic acid, methanesulfonic acid, benzenesulfonic acid, p-toluenesulfonic acid and the like.

Preferable examples of the salts with basic amino acids include salts with arginine, lysine, ornithine and the like.

Preferable examples of the salts with acidic amino acid include salts with aspartic acid, glutamic acid and the like.
[0278]

The compound of the present invention also encompasses, besides the above-mentioned Compound (1) and a pharmacologically acceptable salt thereof, hydrates and solvates thereof.

[0279]

When the compound of the present invention has an isomer such as optical isomer, stereoisomer, regio isomer, rotamer and the like, all these isomers and mixtures are encompassed in the compound of the present invention. For example, when the compound of the present invention contains an optical isomer, an optical isomer resolved from a racemate is also encompassed in the compound of the present invention. These isomers can be obtained as respective single products by a synthesis method, a separation method (e.g., concentration, solvent extraction, column chromatography, recrystallization) known per se.

[0280]

Furthermore, enantiometric excess (%ee) can be determined using chiral HPLC against a standard substance. The enantiometric excess can be calculated as follows:

$$[(R \text{ mol} - S \text{ mol}) / (R \text{ mol} + S \text{ mol})] \times 100\%$$

In the formula, R mol and S mol are R and S mol fractions in the mixture such that $R \text{ mol} + S \text{ mol} = 1$. Alternatively,

enantiometric excess can also be calculated from the specific optical rotation of the desired enantiomer and the prepared mixture as follows:

$$ee = ([\alpha - \text{Obs}] / [\alpha - \text{max}]) \times 100\%$$

5 [0281]

The compound of the present invention may be a crystal, which is encompassed in the compound of the present invention whether it has a single crystal form or it is a crystal form mixture. The crystal can be produced by crystallization by
10 applying a crystallization method known per se. In addition, the compound of the present invention may be a pharmaceutically acceptable cocrystal or co-crystal salt. As used herein, the cocrystal or co-crystal salt means a crystalline substance consisting of two or more particular solids at room temperature,
15 wherein each has different physical properties (e.g., structure, melting point, melting heat, hygroscopicity, stability). The cocrystal or co-crystal salt can be produced by cocrystallization method known per se.

[0282]

20 A compound labeled with an isotope (e.g., ^2H , ^3H , ^{13}C , ^{14}C , ^{15}N , ^{35}S) and the like are also encompassed in the compound of the present invention.

[EXAMPLES]

25 [0283]

The present invention is explained in detail in the following by referring to Examples and Experimental Examples, which are not to be construed as limitative.

In the Examples, the following abbreviations are used.

30 Me: methyl

Et: ethyl

iPr: isopropyl

tBu: tert-butyl

Ph: phenyl

35 Bn: benzyl

Boc: tert-butoxycarbonyl

TBDPS: tert-butyldiphenylsilyl

Ms: methanesulfonyl

Tf: trifluoromethanesulfonyl

5 Ts: 4-toluenesulfonyl

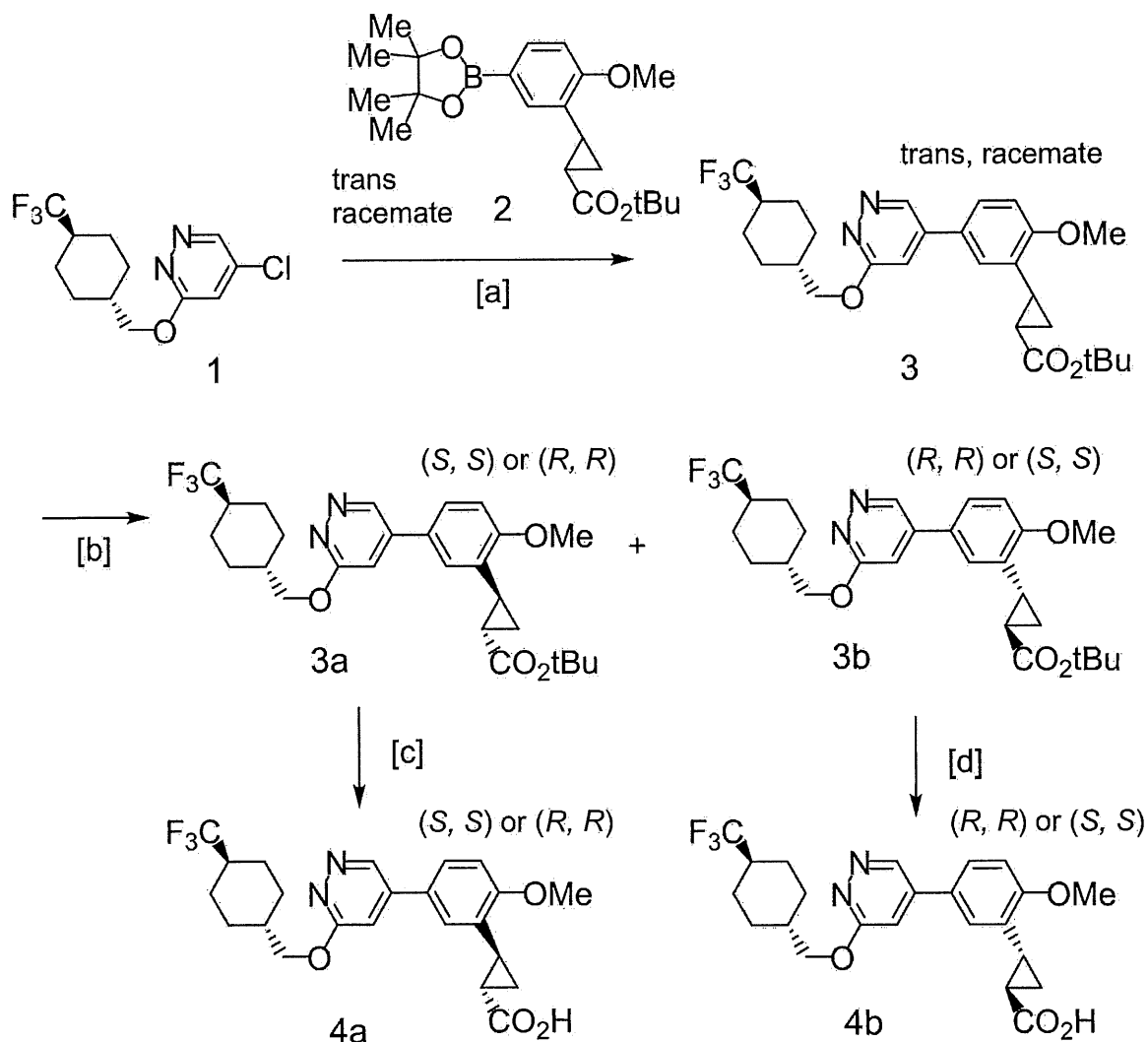
HPLC: high performance liquid chromatography

[0284]

Example 1

(1S,2S)-2-[2-methoxy-5-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)phenyl]cyclopropanecarboxylic acid,
10 (1R,2R)-2-[2-methoxy-5-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)phenyl]cyclopropanecarboxylic acid

15 [0285]



[0286]

[Step a]

To a solution of compound 1 (200 mg, 679 μmol) obtained in Reference Example 44, Step a, and compound 2 (508 mg, 1.36 mmol) obtained in Reference Example 1, Step c, in 1,4-dioxane (10 mL) were added a solution of potassium carbonate (188 mg, 1.36 mmol) in water (1.0 mL), tris(dibenzylideneacetone)dipalladium(0) (62 mg, 68 μmol) and 2-dicyclohexylphosphino-2',4',6'-triisopropylbiphenyl (129 mg, 271 μmol), and the mixture was stirred in a nitrogen atmosphere with heating under reflux overnight. The reaction mixture was allowed to cool to room temperature, diluted with ethyl acetate, and filtered through celite. The filtrate was washed with water and saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by NH silica gel chromatography and silica gel chromatography to give compound 3 (207 mg, 60.2%). MS(ESI)m/z:507(M+1)⁺.

[0287]

[Step b]

Chiral resolution of compound 3 (170 mg) by chiral HPLC (CHIRAL PAK IA, 30×250, tert-butyl methyl ether:methanol:diethylamine=95:5:0.1, 20 mL/min) gave compound 3a (82.4 mg, 99.9%ee, peak at retention time 17 min) and compound 3b (81.1 mg, 99.3%ee, peak at retention time 23 min).

[0288]

[Step c]

To a solution of compound 3a (82.4 mg, 160 μmol) in dichloromethane (2.0 mL) was added trifluoroacetic acid (249 μL), and the mixture was stirred at room temperature for 4 hr. The reaction solution was concentrated under reduced pressure, and the residue was purified by silica gel chromatography to give compound 4a (54.3 mg, 74.1%). This enantiomer was used as Example 1-1. MS(ESI)m/z:451(M+1)⁺.

[0289]

[Step d]

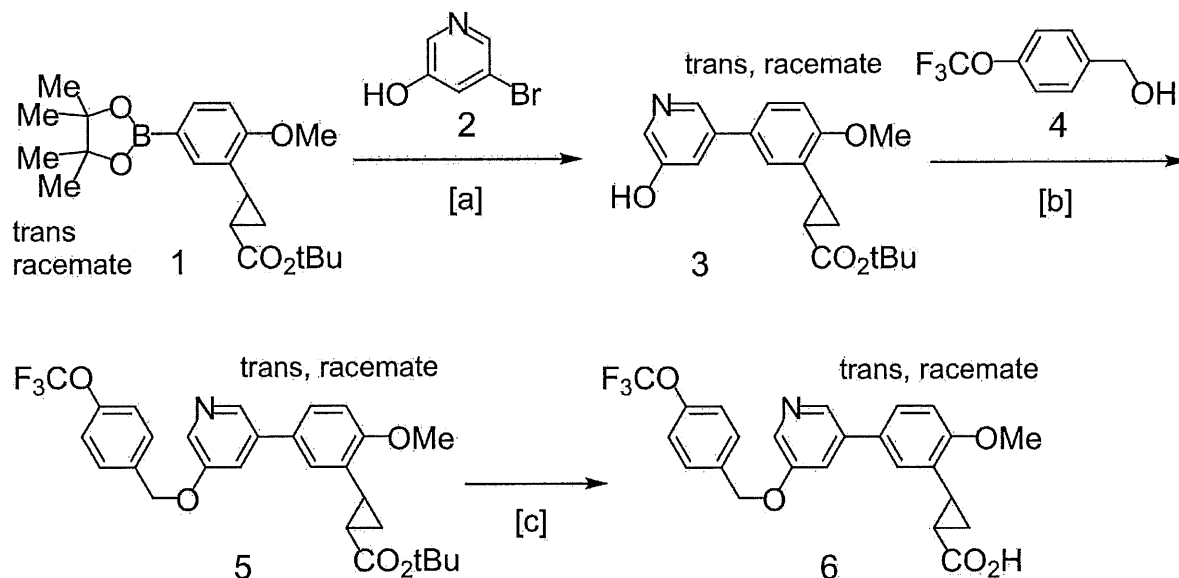
To a solution of compound 3b (81.1 mg, 160 μ mol) in dichloromethane (2.0 mL) was added trifluoroacetic acid (245 μ L), and the mixture was stirred at room temperature for 4 hr. To the reaction solution was further added trifluoroacetic acid (122 μ L), and the mixture was stirred at room temperature for 4 hr. The reaction solution was concentrated under reduced pressure, and the residue was purified by silica gel chromatography to give compound 4b (56.1 mg, 77.8%). This enantiomer was used as Example 1-2. MS(ESI)m/z:451(M+1)⁺.

10 [0290]

Example 2

trans-2-[2-methoxy-5-(5-{[4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)phenyl]cyclopropanecarboxylic acid

15 [0291]



[0292]

[Step a]

To a solution of compound 1 (2.37 g, 6.33 mmol) obtained in Reference Example 1, Step c, and compound 2 (1.00 g, 5.75 mmol) in 1,4-dioxane (20 mL) were added a solution of tripotassium phosphate (3.66 g, 17.2 mmol) in water (2 mL) and bis(di-tert-butyl(4-dimethylaminophenyl)phosphine)dichloropalladium(II) (204 mg, 287 μ mol), and the mixture was stirred in a nitrogen atmosphere

20

25

under heating at 80°C overnight. The reaction mixture was neutralized with 1 M-hydrochloric acid and extracted with ethyl acetate. The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated.

5 The residue was purified by silica gel chromatography to give compound 3 (894 mg, 45.6%).

MS (APCI)m/z: 342 (M+1)⁺.

[0293]

[Step b]

10 To a solution of compound 3 (60.0 mg, 176 µmol) and compound 4 (64.0 µL, 439 µmol) in tetrahydrofuran (1.0 mL) were added triphenylphosphine (115 mg, 439 µmol) and bis(2-methoxyethyl) azodicarboxylate (103 mg, 439 µmol), and the mixture was stirred at room temperature for 2 days. The
15 reaction mixture was concentrated under reduced pressure, and the residue was purified by silica gel chromatography to give compound 5 (46.2 mg, 51.0%). MS (ESI)m/z: 516 (M+1)⁺.

[0294]

[Step c]

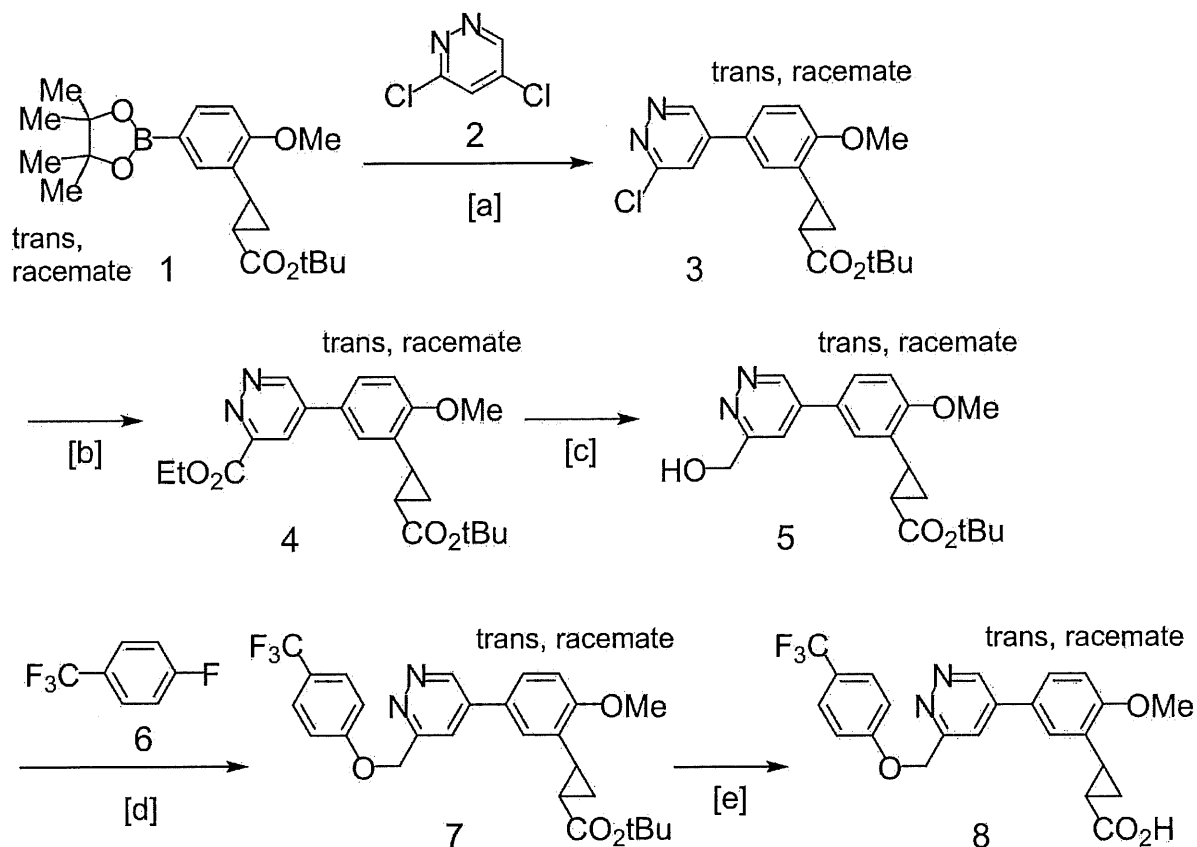
20 To a solution of compound 5 (44.0 mg, 85.4 µmol) in dichloromethane (1.0 mL) was added trifluoroacetic acid (653 µL), and the mixture was stirred at room temperature overnight. The reaction solution was concentrated under reduced pressure, and the residue was subjected to solid phase extraction
25 purification using cation exchange resin column (Waters, PoraPakTM, RxnCX) and purified by silica gel chromatography to give compound 6 (23.9 mg, 61.0%). MS (APCI)m/z: 460 (M+1)⁺

[0295]

Example 3

30 trans-2-[2-methoxy-5-(6-{[4-(trifluoromethyl)phenoxy]methyl}pyridazin-4-yl)phenyl]cyclopropanecarboxylic acid

[0296]



[0297]

[Step a]

To a solution of compound 1 (1.26 g, 3.36 mmol) obtained
 5 in Reference Example 1, Step c, compound 2 (500 mg, 3.36 mmol)
 in toluene (13 mL) were added a solution of potassium fluoride
 (487 mg, 8.39 mmol) in water (3.4 mL), palladium(II) acetate
 (37.7 mg, 168 μ mol) and 1,2,3,4,5-pentaphenyl-1'-(di-tert-
 butylphosphino)ferrocene (119 mg, 168 μ mol), and the mixture
 10 was stirred in an nitrogen atmosphere under heating at 70°C for
 19 hr. The reaction mixture was allowed to cool to room
 temperature, filtered through celite, and washed with ethyl
 acetate (50 mL). The filtrate was concentrated under reduced
 pressure, and the residue was purified by silica gel
 15 chromatography to give compound 3 (398 mg, 32.9%).

MS(ESI)m/z: 361, 363 (M+1)⁺.

[0298]

[Step b]

To a mixed solution of compound 3 (370 mg, 1.03 mmol) in
 20 N,N-dimethylformamide (4.0 mL) and ethanol (1.0 mL) were added

sodium acetate (168 mg, 2.05 mmol) and [1,1'-bis(diphenylphosphino)ferrocene]palladium(II) dichloride (83.7 mg, 103 μ mol), and the mixture was stirred in a carbon monoxide atmosphere under heating at 90°C for 4 hr. To the reaction mixture were further added ethanol (1.0 mL) and [1,1'-bis(diphenylphosphino)ferrocene]palladium(II) dichloride (83.7 mg, 103 μ mol), and the mixture was stirred in a carbon monoxide atmosphere under heating at 90°C overnight. The reaction mixture was allowed to cool to room temperature, water (30 mL) and ethyl acetate (30 mL) were added, and the mixture was filtered through celite. The filtrate was phase separated, and the organic layer was washed with water (30 mL) and saturated brine (30 mL), dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by NH silica gel chromatography to give compound 4 (98.3 mg, 24.1%). MS(ESI)m/z:399(M+1)⁺.

[0299]

[Step c]

To a mixed suspension of compound 4 (95.0 mg, 239 μ mol) in ethanol (3.0 mL) and tetrahydrofuran (0.50 mL) was added sodium borohydride (18.0 mg, 477 μ mol) under ice-cooling and the mixture was stirred for 1.5 hr while warming to room temperature. Water was added to the reaction mixture, and the mixture was extracted with chloroform. The organic layer was dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel chromatography to give compound 5 (45.5 mg, 53.5%). MS(ESI)m/z:357(M+1)⁺.

[0300]

[Step d]

To a solution of compound 5 (68.6 mg, 160 μ mol) and compound 6 (66.3 mg, 404 μ mol) in N,N-dimethylformamide (2.1 mL) was added sodium hydride (60 wt%, 41.2 mg, 1.03 mmol), and the mixture was stirred under heating at 100°C for 2 hr. The reaction mixture was allowed to cool to room temperature, water was added, and the mixture was extracted with ethyl acetate.

The organic layer was washed with water and saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel chromatography to give compound 7 (14.6 mg, 28.9%). MS(ESI)m/z:501(M+1)⁺.

5 [0301]

[Step e]

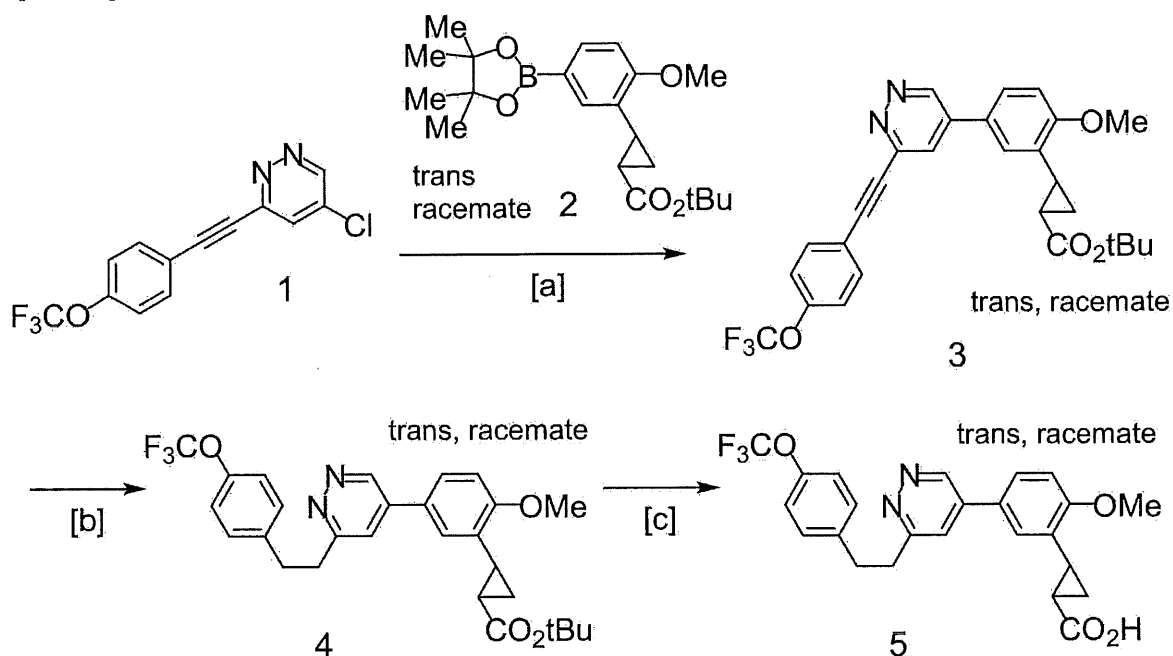
To a solution of compound 7 (14.6 mg, 29.2 μmol) in dichloromethane (1.0 mL) was added trifluoroacetic acid (100 μL), and the mixture was stirred at room temperature for 5 hr.
10 The reaction solution was concentrated under reduced pressure, and the residue was purified by silica gel chromatography to give compound 8 (11.2 mg, 86.4%). MS(ESI)m/z:445(M+1)⁺.

[0302]

Example 4

15 trans-2-[2-methoxy-5-(6-{2-[4-(trifluoromethoxy)phenyl]ethyl}pyridazin-4-yl)phenyl]cyclopropanecarboxylic acid

[0303]



20 [0304]

[Step a]

To a solution of compound 1 (80.0 mg; 268 μmol) obtained in Reference Example 46, Step a, and compound 2 (201 mg, 536 μmol) obtained in Reference Example 1, Step c, in 1,4-dioxane

(2.4 mL) were added a solution of potassium carbonate (74.1 mg, 536 μ mol) in water (0.24 mL), tris(dibenzylideneacetone)dipalladium(0) (25 mg, 27 μ mol) and 2-dicyclohexylphosphino-2',4',6'-triisopropylbiphenyl (51.1 mg, 107 μ mol), and the mixture was stirred in a nitrogen atmosphere with heating under reflux overnight. The reaction mixture was allowed to cool to room temperature and purified by NH silica gel chromatography to give compound 3 (52.2 mg, 38.2%). MS(ESI)m/z:511(M+1)⁺.

10 [Step b]

To a solution of compound 3 (50 mg, 98 μ mol) in methanol (3.0 mL) was added 10%-palladium/carbon (10 mg), and the mixture was stirred in a hydrogen atmosphere at room temperature overnight. The reaction solution was diluted with 15 chloroform, filtered through celite, and the filtrate was concentrated under reduced pressure. The residue was dissolved in methanol (3.0 mL), 10%-palladium/carbon (10 mg) was added and the mixture was stirred in a hydrogen atmosphere at room temperature overnight. The reaction mixture was diluted with 20 chloroform and filtered through celite. The filtrate was concentrated under reduced pressure to give compound 4 (44 mg, 88%). MS(ESI)m/z:515(M+1)⁺.

[0305]

[Step c]

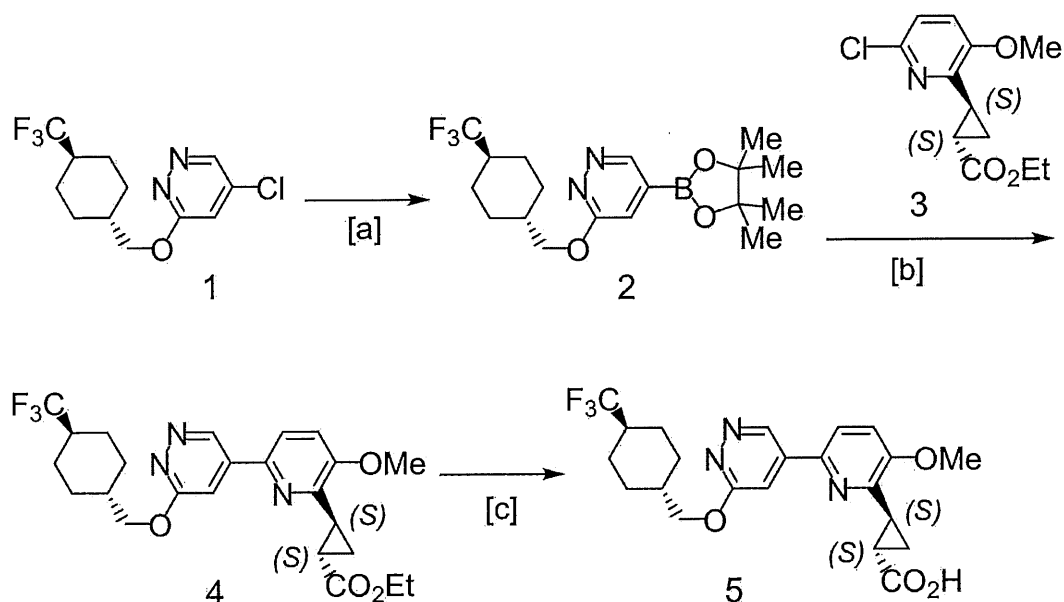
25 To a solution of compound 4 (40 mg, 78 μ mol) in dichloromethane (1.6 mL) was added trifluoroacetic acid (0.80 mL), and the mixture was stirred at room temperature for 3 days. The reaction solution was purified by silica gel chromatography to give compound 5 (36 mg). MS(ESI)m/z:459(M+1)⁺.

30 [0306]

Example 5

(1S,2S)-2-[3-methoxy-6-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-yl]cyclopropanecarboxylic acid

35 [0307]



[0308]

[Step a]

To a solution of compound 1 (1.81 g, 6.14 mmol) obtained
 5 in Reference Example 44, Step a, and bis(pinacolato)diborane
 (2.49 g, 9.82 mmol) in 1,4-dioxane (61 mL) were added potassium
 acetate (1.81 g, 18.4 mmol),
 tris(dibenzylideneacetone)dipalladium(0) (337 mg, 368 μ mol) and
 2-dicyclohexylphosphino-2',4',6'-triisopropylbiphenyl (351 mg,
 10 736 μ mol), and the mixture was stirred in a nitrogen atmosphere
 under heating at 100°C for 3 hr. The reaction mixture was ice-
 cooled, and the resulting solid was diluted with water and
 washed with water. The obtained solid was washed with hexane
 to give compound 2 (1.78 g, 75.2%). MS(APCI)m/z:387(M+1)⁺.

15 [0309]

[Step b]

To a solution of compound 3 (384 mg, 1.50 mmol) obtained
 in Reference Example 2, Step d, and compound 2 (645 mg, 1.67
 mmol) in tetrahydrofuran (15 mL) were added a solution of
 20 tripotassium phosphate (1.95 g, 9.19 mmol) in water (3.0 mL)
 and X-Phos aminobiphenyl palladium chloride precatalyst (66 mg,
 84 μ mol), and the mixture was stirred in a nitrogen atmosphere
 under heating at 80°C for 4 hr. To the reaction mixture was
 further added a X-Phos aminobiphenyl palladium chloride
 25 precatalyst (65.7 mg, 83.5 μ mol), and the mixture was stirred

in a nitrogen atmosphere under heating at 80°C for 2.5 hr. The reaction mixture was allowed to cool to room temperature, water (25 mL) was added, and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine, 5 dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by NH silica gel chromatography to give compound 4 (380 mg, 38.0%). MS(ESI)m/z:480 (M+1)⁺.

[0310]

[Step c]

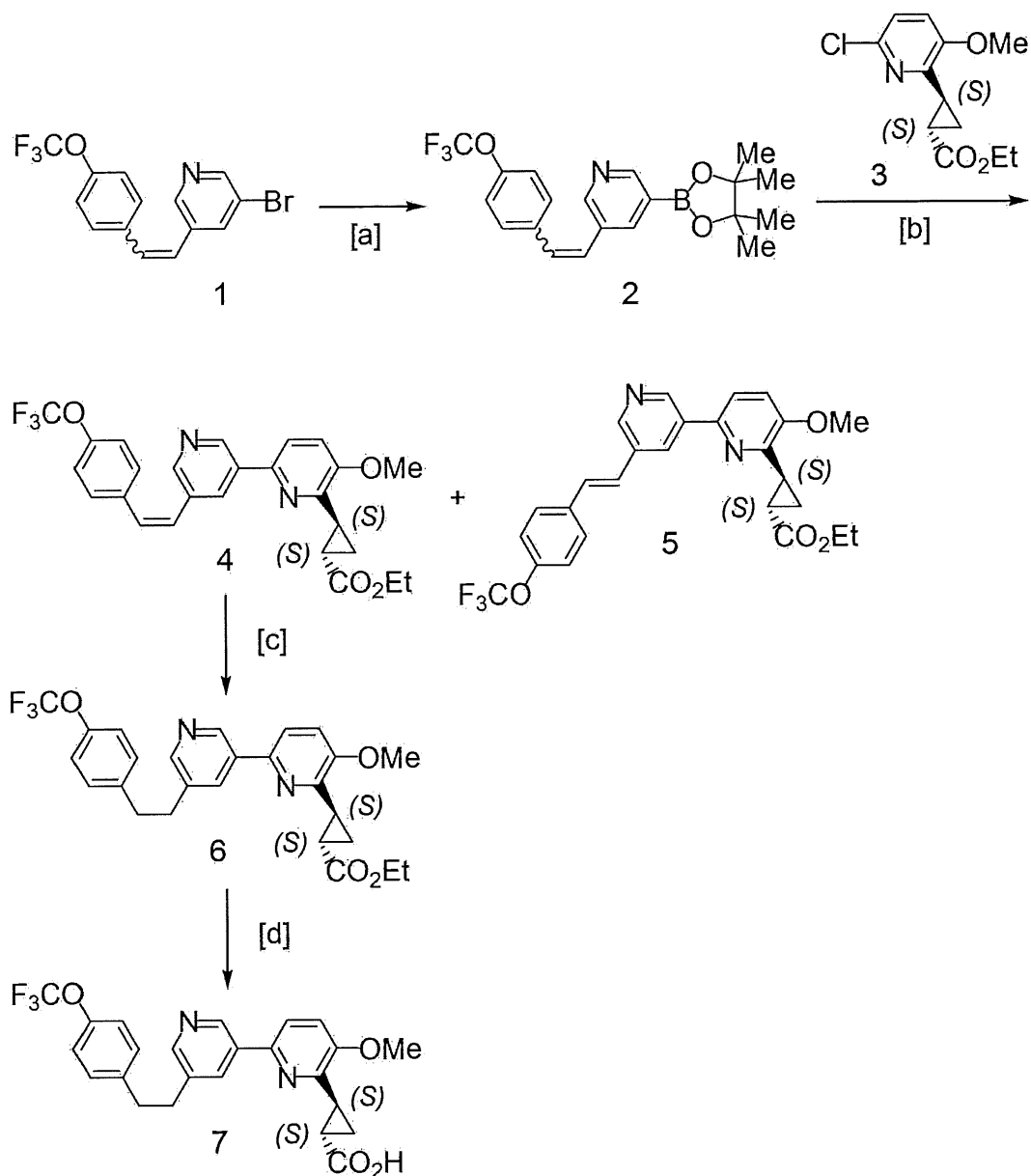
10 To a mixed solution of compound 4 (73.0 mg, 152 μmol) in tetrahydrofuran (2.0 mL) and methanol (2.0 mL) was added 4 M-aqueous sodium hydroxide solution (0.50 mL, 2.0 mmol), and the mixture was stirred at room temperature overnight. The reaction mixture was diluted with water (4 mL), neutralized 15 with 1 M-hydrochloric acid (2 mL), and the resulting solid was collected by filtration and washed with water to give compound 5 (57.0 mg, 82.9%). MS(ESI)m/z:452 (M+1)⁺.

[0311]

Example 6

20 (1S,2S)-2-(5-methoxy-5'-{2-[4-(trifluoromethoxy)phenyl]ethyl}-2,3'-bipyridin-6-yl)cyclopropanecarboxylic acid

[0312]



[0313]

[Step a]

To a solution of compound 1 (600 mg, 1.74 mmol) obtained
 5 in Reference Example 45, Step b, and bis(pinacolato)diborane
 (487 mg, 1.92 mmol) in 1,4-dioxane (12 mL) were added potassium
 acetate (513 mg, 5.23 mmol) and [1,1'-
 bis(diphenylphosphino)ferrocene]palladium(II) dichloride (64 mg,
 87 μ mol), and the mixture was stirred in a nitrogen atmosphere
 10 under heating at 100°C for 6 hr. The reaction mixture was
 allowed to cool to room temperature, water (40 mL) was added
 and the mixture was extracted twice with ethyl acetate (40 mL).
 The organic layer was washed with water (20 mL) and saturated

brine (20 mL), dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel column chromatography to give compound 2 (746 mg) as a cis/trans mixture. MS(ESI)m/z:310(M+1)⁺.

5 [0314]

[Step b]

To a solution of compound 3 (196 mg, 767 μmol) obtained in Reference Example 2, Step d, and compound 2 (300 mg, 767 μmol) in 1,4-dioxane (5.4 mL) were added a solution of
10 tripotassium phosphate (488 mg, 2.30 mmol) in water (0.60 mL), and bis(di-tert-butyl(4-dimethylaminophenyl)phosphine)dichloropalladium(II) (27 mg, 37 μmol), and the mixture was stirred in a nitrogen atmosphere under heating at 100°C for 4 hr. The reaction mixture was
15 allowed to cool to room temperature, water was added, and the mixture was extracted with chloroform. The organic layer was dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel chromatography and further subjected to solid phase extraction purification using
20 cation exchange resin column (Waters, PoraPak™, RxnCX) to give compound 4 (125 mg, 33.7%) and compound 5 (75 mg, 20%). MS(ESI)m/z:485(M+1)⁺. 485(M+1)⁺.

[0315]

[Step c]

25 To a solution of compound 4 (120 mg, 248 μmol) in methanol (2.4 mL) was added 10%-palladium/carbon (24 mg), and the mixture was stirred in a hydrogen atmosphere at room temperature for one day. The reaction mixture was filtered through celite, washed with chloroform, and the filtrate was
30 concentrated under reduced pressure. The residue was purified by silica gel chromatography to give compound 6 (87.5 mg, 72.6%). MS(APCI)m/z:487(M+1)⁺.

[0316]

[Step d]

35 To a mixed solution of compound 6 (85.0 mg, 175 μmol) in

tetrahydrofuran (1.7 mL) and methanol (1.7 mL) was added 4 M-
aqueous sodium hydroxide solution (218 μ L, 0.87 mmol), and the
mixture was stirred at room temperature overnight. The
reaction mixture was neutralized with 1 M-hydrochloric acid
5 (0.88 mL) and diluted with water (10 mL). The resulting solid
was collected by filtration and washed with water (15 mL). The
obtained solid was washed with ethyl acetate (5.0 mL) to give
compound 7 (42.5 mg, 53.1%). MS(ESI)m/z:459(M+1)⁺.

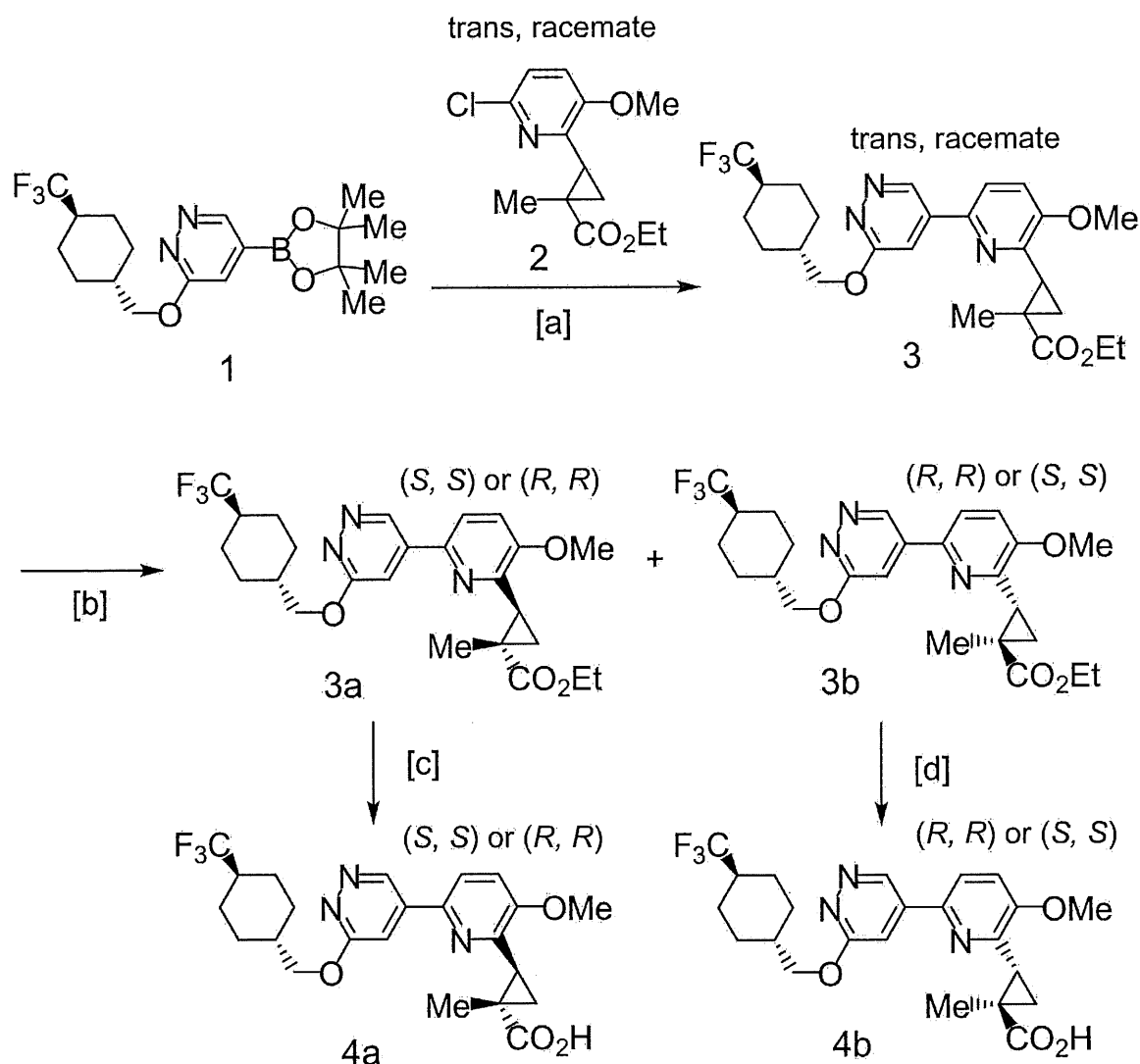
[0317]

10 Example 7

(1S,2S)-2-[3-methoxy-6-(6-{[trans-4-
(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-
yl]-1-methylcyclopropanecarboxylic acid

(1R,2R)-2-[3-methoxy-6-(6-{[trans-4-
15 (trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-
yl]-1-methylcyclopropanecarboxylic acid

[0318]



[0319]

[Step a]

To a solution of compound 1 (200 mg, 440 μ mol) obtained
 5 in Example 5, Step a, and compound 2 (119 mg, 440 μ mol, Reference Example 5) in 1,4-dioxane (4.0 mL) were added a solution of tripotassium phosphate (93.4 mg, 440 μ mol) in water (0.40 mL), tris(dibenzylideneacetone)dipalladium(0) (20 mg, 22 μ mol) and tricyclohexylphosphine (18.5 mg, 66 μ mol), and the
 10 mixture was stirred in a nitrogen atmosphere under heating at 105°C for 4 hr. The reaction mixture was allowed to cool to room temperature, water and ethyl acetate were added and the mixture was filtered through celite. The filtrate was phase separated, and the organic layer was washed with saturated
 15 brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel

chromatography to give compound 3 (35 mg, 16%).

MS (ESI)m/z: 494 (M+1)⁺.

[0320]

[Step b]

5 Chiral resolution of compound 3 (35 mg) by chiral HPLC (CHIRAL PAK IF, 30×250, tert-butyl methyl ether:methanol:diethylamine=96:4:0.1, 20 mL/min) gave compound 3a (13 mg, 99.9%ee, peak at retention time 15 min) and compound 3b (13 mg, 99.3%ee, peak at retention time 22 min).

10 [0321]

[Step c]

To a mixed solution of compound 3a (13 mg, 26 μmol) in tetrahydrofuran (1.0 mL) and methanol (0.50 mL) was added 2 M-aqueous sodium hydroxide solution (0.50 mL, 1.0 mmol), and the
15 mixture was stirred at room temperature overnight. The reaction solution was neutralized with 0.5 M-hydrochloric acid (2.1 mL) and diluted with water (8 mL). The organic solvent was evaporated from the reaction mixture under reduced pressure, and the resulting solid was collected by filtration and washed
20 with water to give compound 4a (11 mg, 90%). This enantiomer was used as Example 7-1. MS (ESI)m/z: 466 (M+1)⁺.

[0322]

[Step d]

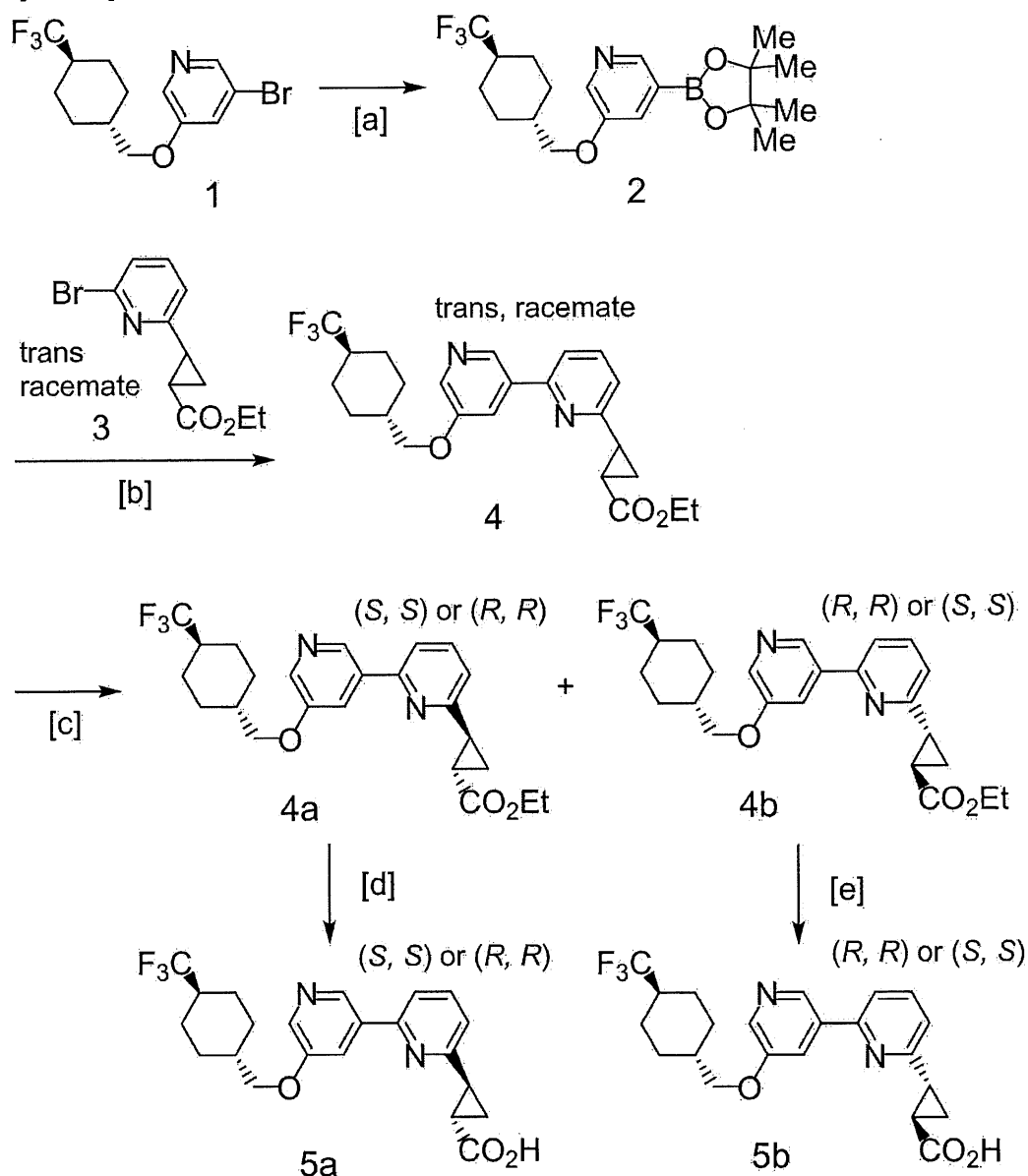
To a mixed solution of compound 3b (13 mg, 26 μmol) in
25 tetrahydrofuran (1.0 mL) and methanol (0.50 mL) was added 2 M-aqueous sodium hydroxide solution (0.50 mL, 1.0 mmol), and the mixture was stirred at room temperature overnight. The reaction solution was neutralized with 0.5 M-hydrochloric acid (2.1 mL) and diluted with water (8 mL). The organic solvent
30 was evaporated from the reaction mixture under reduced pressure, and the resulting solid was collected by filtration and washed with water to give compound 4b (9.0 mg, 73%). This enantiomer was used as Example 7-2. MS (ESI)m/z: 466 (M+1)⁺.

[0323]

35 Example 8

(1*S*,2*S*)-2-(5'-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}-2,3'-bipyridin-6-yl)cyclopropanecarboxylic acid
 (1*R*,2*R*)-2-(5'-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}-2,3'-bipyridin-6-yl)cyclopropanecarboxylic acid

5 [0324]



[0325]

[Step a]

To a solution of compound 1 (380 mg, 1.12 mmol) obtained
 10 in Reference Example 42, Step b, and bis(pinacolato)diborane
 (342 mg, 1.35 mmol) in dimethyl sulfoxide (2.7 mL) were added
 potassium acetate (331 mg, 3.37 mmol) and [1,1'-
 bis(diphenylphosphino)ferrocene]palladium(II) dichloride (41.1
 mg, 56.2 μ mol), and the mixture was stirred in a nitrogen

atmosphere under heating at 80°C overnight. The reaction mixture was allowed to cool to room temperature, diluted with ethyl acetate and filtered through celite. The filtrate was washed with water and saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated under reduced pressure to give compound 2 (727 mg). MS(ESI)m/z:304 (M+1 of boronic acid)⁺.

[0326]

[Step b]

10 To a solution of compound 3 (180 mg, 666 µmol) obtained in Reference Example 3, Step b, and compound 2 (1.44 g, 2.02 mmol) in 1,4-dioxane (6.0 mL) were added a solution of tripotassium phosphate (424 mg, 2.00 mmol) in water (1.2 mL) and bis(di-tert-butyl(4-

15 dimethylaminophenyl)phosphine)dichloropalladium(II) (42 mg, 67 µmol), and the mixture was stirred in a nitrogen atmosphere under heating at 105°C for 3 hr. The reaction mixture was allowed to cool to room temperature, water was added, and the mixture was extracted with ethyl acetate. The organic layer

20 was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel chromatography and NH silica gel chromatography to give compound 4 (400 mg, 100%). MS(ESI)m/z:449(M+1)⁺.

[0327]

25 [Step c]

Chiral resolution of compound 4 (400 mg) by chiral HPLC (CHIRAL PAK IF, 30×250, ethanol:diethylamine=100:0.1, 15 mL/min) gave compound 4a (119 mg, 99.8%ee, peak at retention time 22 min) and compound 4b (128 mg, 99.9%ee, peak at

30 retention time 18 min).

[0328]

[Step d]

To a mixed solution of compound 4a (119 mg, 265 µmol) in tetrahydrofuran (3.0 mL) and methanol (1.5 mL) was added 2 M-

35 aqueous sodium hydroxide solution (1.5 mL, 3.0 mmol), and the

mixture was stirred at room temperature for 3 hr. The reaction solution was neutralized with 0.2 M-hydrochloric acid (15 mL), and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The resulting solid was washed with diethyl ether-hexane to give compound 5a (92.0 mg, 82.5%). This enantiomer was used as Example 8-1.

MS (ESI)m/z:421 (M+1)⁺.

[0329]

10 [Step e]

To a mixed solution of compound 4b (128 mg, 285 μmol) in tetrahydrofuran (3.0 mL) and methanol (1.5 mL) was added 2 M-aqueous sodium hydroxide solution (1.5 mL, 3.0 mmol), and the mixture was stirred at room temperature for 3 hr. The reaction solution was neutralized with 0.2 M-hydrochloric acid (15 mL), and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The resulting solid was washed with diethyl ether-hexane to give compound 5b (95.0 mg, 79.2%). This enantiomer was used as Example 8-2.

MS (ESI)m/z:421 (M+1)⁺.

[0330]

Example 9

(1S,2S)-2-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}-3,4'-bipyridin-2'-yl)cyclopropanecarboxylic acid

(1R,2R)-2-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}-3,4'-bipyridin-2'-yl)cyclopropanecarboxylic acid

[0331]

[Step b]

Chiral resolution of compound 3 (110 mg) by chiral HPLC (CHIRAL PAK IA, 30×250, methanol:tetrahydrofuran:diethylamine=90:10:0.1, 20 mL/min) gave compound 3a (54 mg, 99.9%ee, peak at retention time 18 min) and compound 3b (54 mg, 99.8%ee, peak at retention time 13 min).

[0334]

[Step c]

To a mixed solution of compound 3a (54 mg, 122 μmol) in tetrahydrofuran (2.0 mL) and methanol (1.0 mL) was added 2 M-aqueous sodium hydroxide solution (1.0 mL, 2.0 mmol), and the mixture was stirred at room temperature overnight. The reaction solution was neutralized with 1 M-hydrochloric acid (2.2 mL), diluted with saturated brine (10 mL), and extracted with chloroform. The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was washed with diethyl ether to give compound 4a (28 mg, 54%). This enantiomer was used as Example 9-1. MS(ESI)m/z:421(M+1)⁺.

[0335]

[Step d]

To a mixed solution of compound 3b (54 mg, 122 μmol) in tetrahydrofuran (2.0 mL) and methanol (1.0 mL) was added 2 M-aqueous sodium hydroxide solution (1.0 mL, 2.0 mmol), and the mixture was stirred at room temperature overnight. The reaction solution was neutralized with 1 M-hydrochloric acid (2.0 mL) and diluted with water (10 mL). The organic solvent was evaporated from the reaction mixture under reduced pressure and the resulting solid was collected by filtration and washed with water to give compound 4b (16 mg, 33%). This enantiomer was used as Example 9-2. MS(ESI)m/z:421(M+1)⁺.

[0336]

Example 10

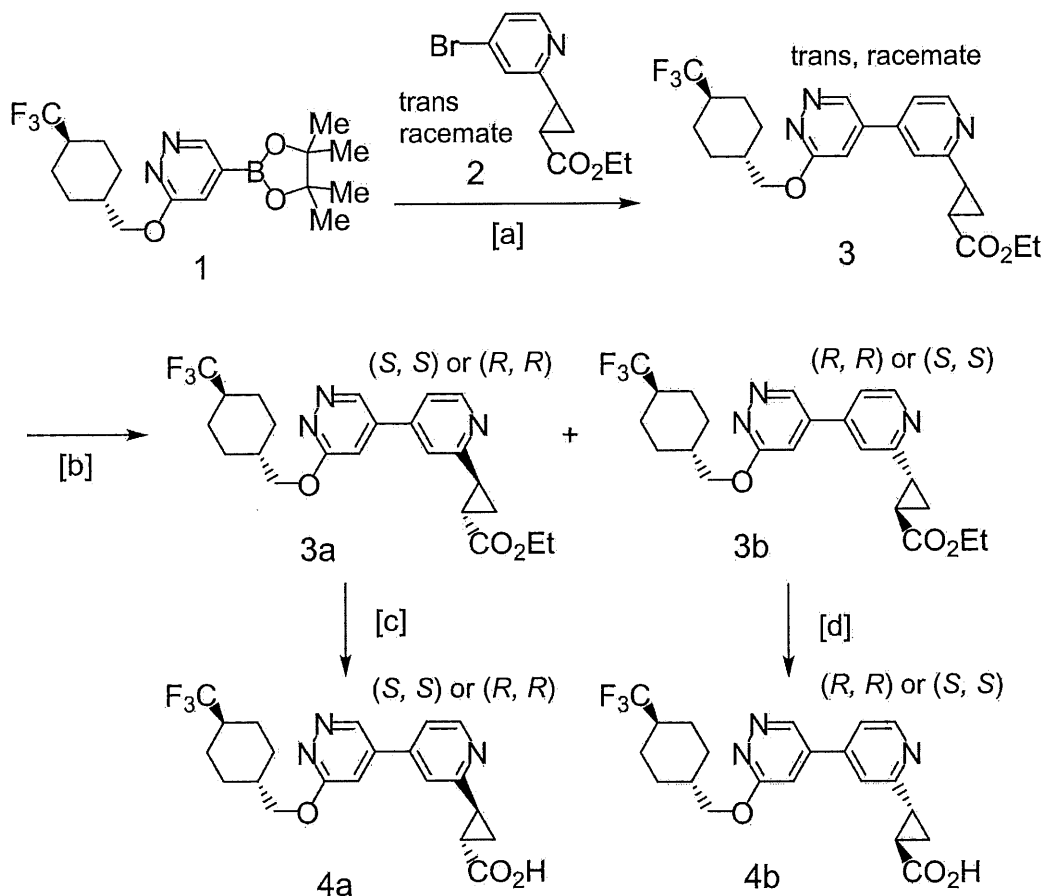
(1S,2S)-2-[4-(6-{[trans-4-

(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-yl]cyclopropanecarboxylic acid

(1R,2R)-2-[4-(6-{[trans-4-

(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-yl]cyclopropanecarboxylic acid

[0337]



[0338]

[Step a]

Compound 3 was obtained from compound 1 obtained in Example 5, Step a, and compound 2 by a method similar to Example 7, Step a. MS(ESI)m/z:450 (M+1)⁺.

[0339]

[Step b]

Chiral resolution of compound 3 (30 mg) by chiral HPLC (CHIRAL PAK IF, 30×250, tert-butyl methyl ether:2-propanol :diethylamine=93:7:0.1, 20 mL/min, separated after one recycle) gave compound 3a (9.0 mg, 99.9%ee, peak at retention time 38 min) and compound 3b (9.0 mg, 99.3%ee, peak at

retention time 58 min).

[0340]

[Step c]

Compound 4a was obtained from compound 3a by a method
5 similar to Example 7, Step c. This enantiomer was used as
Example 10-1. MS(ESI)m/z:422 (M+1)⁺.

[0341]

[Step d]

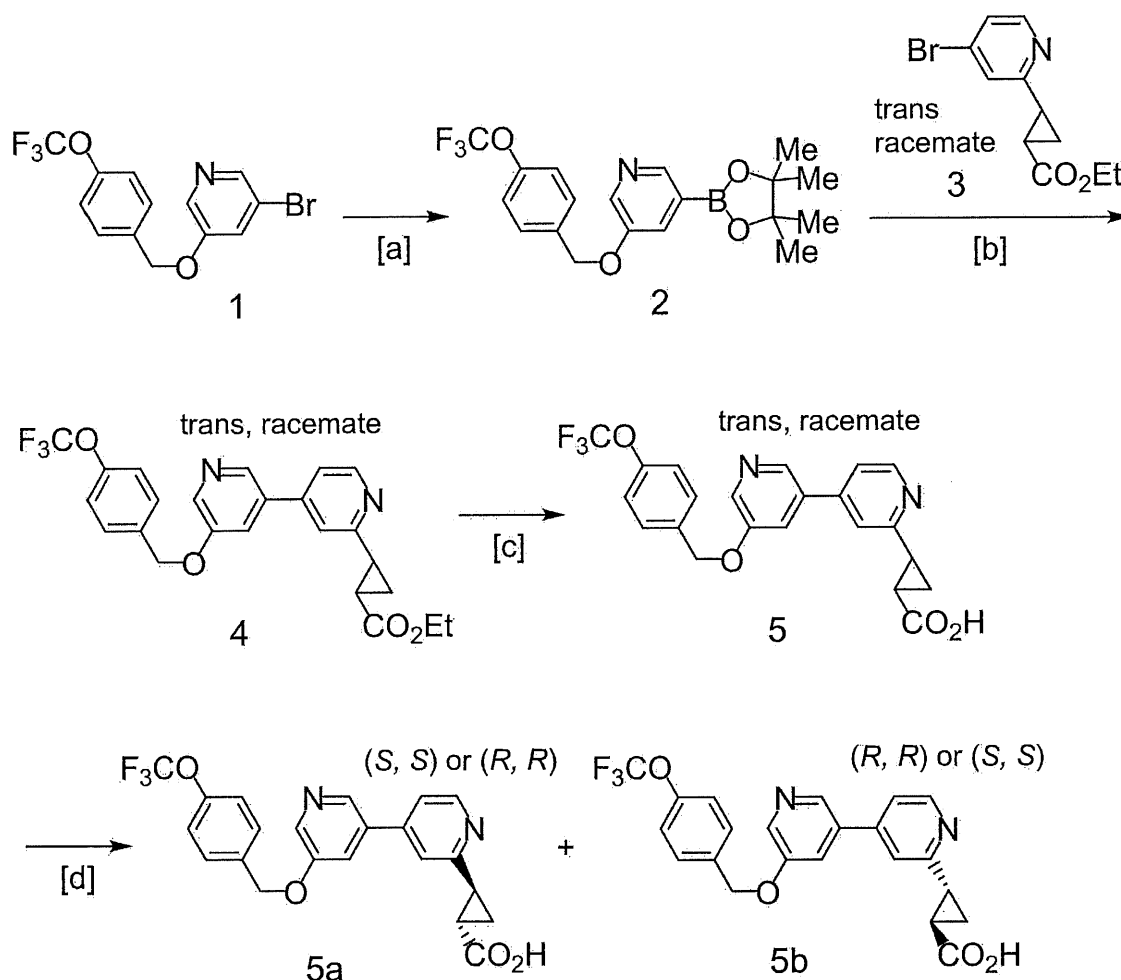
Compound 4b was obtained from compound 3b by a method
10 similar to Example 7, Step c. This enantiomer was used as
Example 10-2. MS(ESI)m/z:422 (M+1)⁺.

[0342]

Example 11

(1S,2S)-2-(5-{[4-(trifluoromethoxy)benzyl]oxy}-3,4'-bipyridin-
15 2'-yl)cyclopropanecarboxylic acid
(1R,2R)-2-(5-{[4-(trifluoromethoxy)benzyl]oxy}-3,4'-bipyridin-
2'-yl)cyclopropanecarboxylic acid

[0343]



[0344]

[Step a]

To a solution of compound 1 (3.00 g, 8.62 mmol, Reference
 5 Example 49) and bis(pinacolato)diborane (2.85 g, 11.2 mmol) in
 1,4-dioxane (30 mL) were added potassium acetate (2.11 g, 21.6
 mmol) and [1,1'-bis(diphenylphosphino)ferrocene]palladium(II)
 dichloride (352 mg, 431 μ mol), and the mixture was stirred in a
 nitrogen atmosphere under heating at 110°C for 3 hr. The
 10 reaction mixture was allowed to cool to room temperature,
 diluted with ethyl acetate and filtered through celite. The
 filtrate was washed with water and saturated brine, dried over
 anhydrous sodium sulfate, filtered and concentrated under
 reduced pressure to give compound 2 (5.64 g). MS(ESI)m/z:314
 15 (M+1 of boronic acid)⁺.

[Step b]

Compound 4 was obtained from compound 2 and compound 3 by
 a method similar to Example 9, Step a. MS(ESI)m/z:459 (M+1)⁺.

[0345]

[Step c]

Compound 5 was obtained from compound 4 by a method similar to Example 7, Step c. MS(ESI)m/z:431(M+1)⁺.

5 [0346]

[Step d]

Chiral resolution of compound 5 (60 mg) by chiral HPLC (CHIRAL PAK IA, 30×250, ethanol:acetic acid =100:0.1, 10 mL/min) gave compound 5a (25 mg, 99.9%ee, peak at retention
10 time 38 min) and compound 5b (25 mg, 99.9%ee, peak at retention time 23 min). Compound 5a was used as Example 11-1 and compound 5b was used as Example 11-2.

Example 11-1: MS(ESI)m/z:431(M+1)⁺.

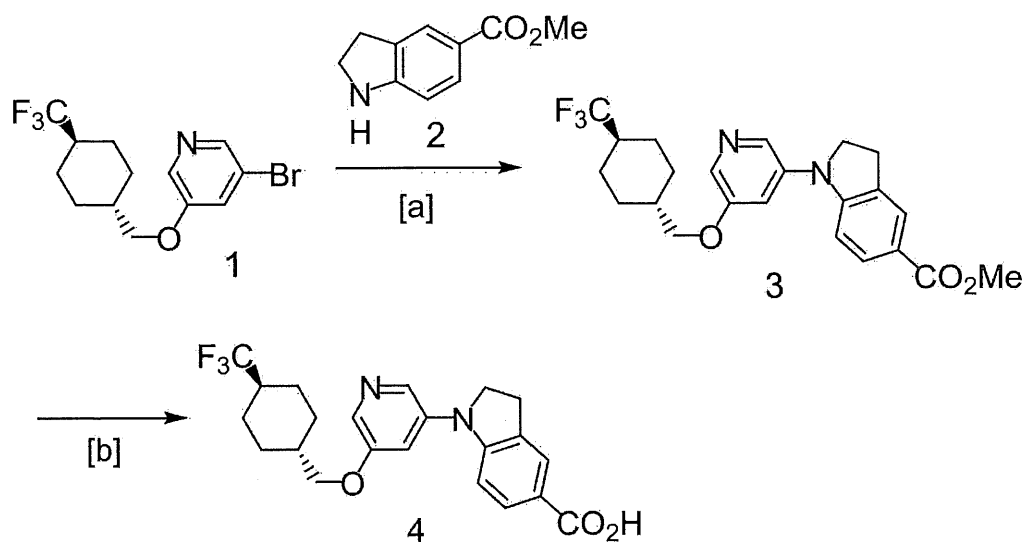
Example 11-2: MS(ESI)m/z:431(M+1)⁺.

15 [0347]

Example 12

1-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)-2,3-dihydro-1H-indole-5-carboxylic acid

[0348]



20

[0349]

[Step a]

To a solution of compound 1 (100 mg, 296 μmol) obtained in Reference Example 42, Step b, and compound 2 (78.6 mg, 444 μmol) in 1,4-dioxane (3.0 mL) were added cesium carbonate (289
25 mg, 887 μmol), palladium(II) acetate (3.3 mg, 15 μmol) and 2-

dicyclohexylphosphino-2',6'-diisopropoxybiphenyl (14 mg, 30 μ mol), and the mixture was stirred in a nitrogen atmosphere with heating under reflux for 5 hr. The reaction mixture was allowed to cool to room temperature, filtered through celite, and the filtrate was concentrated. The residue was purified by silica gel chromatography to give compound 3 (109 mg, 84.9%). MS (ESI)m/z:435 (M+1)⁺.

[0350]

[Step b]

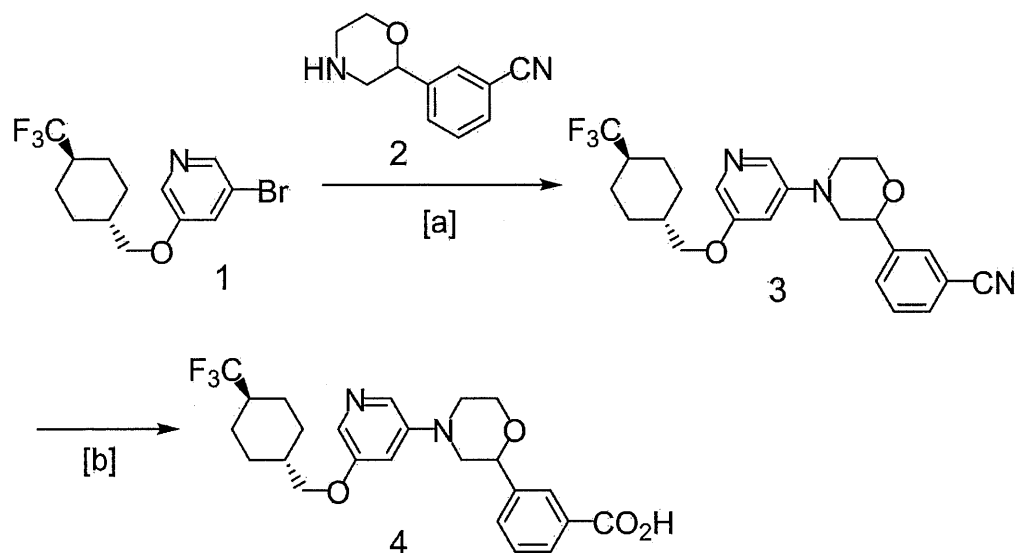
To a mixed solution of compound 3 (109 mg, 251 μ mol) in tetrahydrofuran (3 mL) and methanol (1.0 mL) was added 4 M-aqueous sodium hydroxide solution (0.20 mL, 0.80 mmol), and the mixture was stirred at room temperature for 15 hr and stirred under heating at 60°C for 4 hr. The reaction mixture was allowed to cool to room temperature, neutralized with 1 M-hydrochloric acid (0.8 mL), water was added, and the resulting solid was collected by filtration and washed with 50% aqueous methanol solution to give compound 4 (85.0 mg, 80.6%). MS (ESI)m/z:421 (M+1)⁺.

[0351]

Example 13

3-[4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]benzoic acid

[0352]



25

[0353]

[Step a]

To compound 2 hydrochloride (133 mg, 591 μmol , Reference Example 15) were added saturated aqueous sodium hydrogen
5 carbonate and chloroform and the mixture was stirred. The organic phase was separated and concentrated under reduced pressure. The residue was dissolved in 1,4-dioxane (3.0 mL), compound 1 (100 mg, 296 μmol) obtained in Reference Example 42, Step b, cesium carbonate (289 mg, 887 μmol), palladium(II)
10 acetate (3.3 mg, 15 μmol) and 2-dicyclohexylphosphino-2',6'-diisopropoxybiphenyl (14 mg, 30 μmol) were added, and the mixture was stirred in a nitrogen atmosphere under heating at 100°C for 3 hr. The reaction mixture was allowed to cool to room temperature, filtered through celite, and the filtrate was
15 concentrated. The residue was purified by silica gel chromatography to give compound 3 (100 mg, 75.9%).
MS (ESI)m/z:446 (M+1)⁺.

[0354]

[Step b]

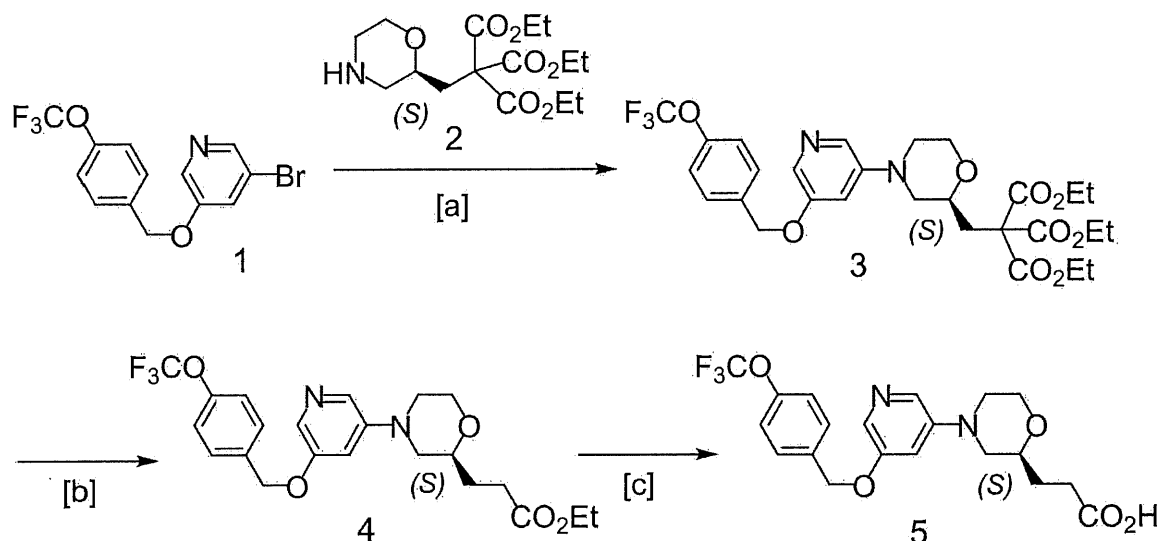
20 To a solution of compound 3 (100 mg, 225 μmol) in ethylene glycol (3.0 mL) was added potassium hydroxide (85 wt%, 74 mg, 1.1 mmol), and the mixture was stirred under heating at 150°C for 3.5 hr. The reaction solution was allowed to cool to room temperature, neutralized with 1 M-hydrochloric acid and
25 extracted with chloroform. The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The resulting solid was washed with ethyl acetate-hexane to give compound 4 (80 mg, 76.7%).
MS (ESI)m/z:465 (M+1)⁺.

30 [0355]

Example 14

3-[(2S)-4-(5-{[4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)morpholin-2-yl]propanoic acid

[0356]



[0357]

[Step a]

To a solution of compound 2 (1.39 g, 4.19 mmol) obtained
 5 in Reference Example 9, Step c, and compound 1 (1.81 g, 5.45
 mmol, Reference Example 49) in 1,4-dioxane (28 mL) were added
 cesium carbonate (3.42 g, 10.5 mmol), palladium(II) acetate
 (141 mg, 629 μ mol) and 2-dicyclohexylphosphino-2',6'-
 diisopropoxybiphenyl (587 mg, 1.26 mmol), and the mixture was
 10 stirred in a nitrogen atmosphere with heating under reflux for
 4 hr. The reaction mixture was allowed to cool to room
 temperature, water was added, and the mixture was extracted
 with chloroform. The organic layer was dried over anhydrous
 sodium sulfate, filtered and concentrated. The residue was
 15 purified by silica gel chromatography to give compound 3 (1.93
 g, 76.4%). MS(ESI)m/z:599(M+1)⁺.

[0358]

[Step b]

To a solution of compound 3 (1.93 g, 3.15 mmol) in
 20 ethanol (39 mL) was added potassium hydroxide (85 wt%, 415 mg,
 6.29 mmol), and the mixture was stirred at room temperature for
 4 days. The reaction solution was neutralized with 1 M-
 hydrochloric acid (6.29 mL), water (100 mL) was added and the
 mixture was extracted with chloroform (150 mL). The organic
 25 layer was dried over anhydrous sodium sulfate, filtered and
 concentrated. The residue was dissolved in toluene (35 mL),

diisopropylethylamine (545 μ L, 3.15 mmol) was added and the mixture was stirred with heating under reflux for 2 hr. The reaction solution was concentrated under reduced pressure, and the residue was purified by silica gel chromatography to give
5 compound 4 (1.34 g, 90.2%). MS(ESI)m/z:455(M+1)⁺.

[0359]

[Step c]

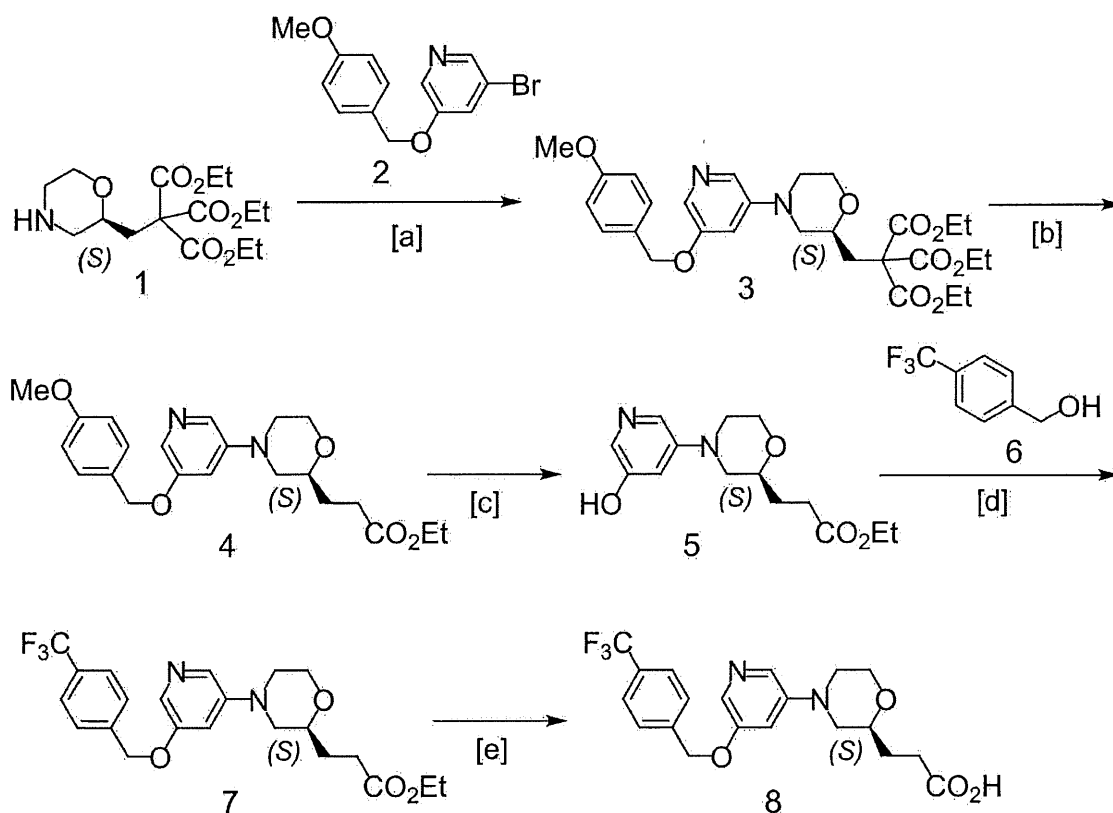
To a mixed solution of compound 4 (1.34 g, 2.83 mmol) in tetrahydrofuran (8.0 mL) and methanol (2.7 mL) was added 4 M-
10 aqueous sodium hydroxide solution (2.83 mL, 11.3 mmol), and the mixture was stirred at room temperature overnight. The reaction solution was neutralized with 10% aqueous citric acid solution (25 mL), and the organic solvent was evaporated under reduced pressure. The residue was left standing and the
15 resulting solid was collected by filtration and washed with water to give compound 5 (1.13 g, 93.3%). MS(ESI)m/z:427(M+1)⁺.

[0360]

Example 15

3-[(2S)-4-(5-{[4-(trifluoromethyl)benzyl]oxy}pyridin-3-
20 yl)morpholin-2-yl]propanoic acid

[0361]



[0362]

[Step a]

To a solution of compound 1 (4.80 g, 11.6 mmol) obtained
 5 in Reference Example 9, Step c, and compound 2 (4.09 g, 13.9
 mmol) in 1,4-dioxane (120 mL) were added cesium carbonate (9.44
 g, 29.0 mmol), palladium(II) acetate (390 mg, 1.74 mmol) and 2-
 dicyclohexylphosphino-2',6'-diisopropoxybiphenyl (1.62 g, 3.48
 mmol), and the mixture was stirred in a nitrogen atmosphere
 10 with heating under reflux for 3 hr. The reaction mixture was
 allowed to cool to room temperature and filtered through celite.
 The filtrate was washed with water and saturated brine, dried
 over anhydrous sodium sulfate, filtered and concentrated. The
 residue was purified by silica gel chromatography to give
 15 compound 3 (5.46 g, 86.5%). MS(ESI)m/z:545(M+1)⁺.

[0363]

[Step b]

To a solution of compound 3 (5.46 g, 10.0 mmol) in
 ethanol (150 mL) was added potassium hydroxide (85 wt%, 1.32 g,
 20 20.1 mmol), and the mixture was stirred at room temperature for
 14 hr. The reaction solution was concentrated under reduced

pressure, and the residue was dissolved in water (500 mL),
neutralized with 1 M-hydrochloric acid (20 mL) and extracted 6
times with chloroform (100 mL). The organic layer was dried
over anhydrous sodium sulfate, filtered and concentrated. The
5 residue was suspended in toluene (150 mL),
diisopropylethylamine (1.62 mL, 9.36 mmol) was added and the
mixture was stirred with heating under reflux for 1 hr. The
reaction solution was concentrated under reduced pressure, and
the residue was purified by silica gel chromatography to give
10 compound 4 (2.88 g, 76.8%). MS(ESI)m/z:401(M+1)⁺.

[0364]

[Step c]

To a solution of compound 4 (2.88 g, 7.19 mmol) in
dichloromethane (150 mL) was added trifluoroacetic acid (10.0
15 mL), and the mixture was stirred at room temperature overnight.
The reaction solution was concentrated under reduced pressure,
and the residue was purified by silica gel chromatography to
give compound 5 (1.33 g, 66.0%). MS(ESI)m/z:281(M+1)⁺.

[0365]

20 [Step d]

To a solution of compound 5 (80.0 mg, 285 μmol) and
compound 6 (65.4 mg, 371 μmol) in tetrahydrofuran (2.4 mL) were
added tributylphosphine (75.1 mg, 371 μmol) and 1,1'-
(azodicarbonyl)dipiperidine (93.6 mg, 371 μmol), and the
25 mixture was stirred at room temperature overnight. The
reaction suspension was diluted with tetrahydrofuran (6.0 mL)
and hexane (12 mL), and the insoluble material was filtered off
and the filtrate was concentrated. The residue was purified by
silica gel chromatography and subjected to solid phase
30 extraction purification using cation exchange resin column
(Waters, PoraPakTM, RxnCX) to give compound 7 (66.9 mg, 53.5%).
MS(ESI)m/z:439(M+1)⁺.

[0366]

[Step e]

35 To a mixed solution of compound 7 (60.0 mg, 137 μmol) in

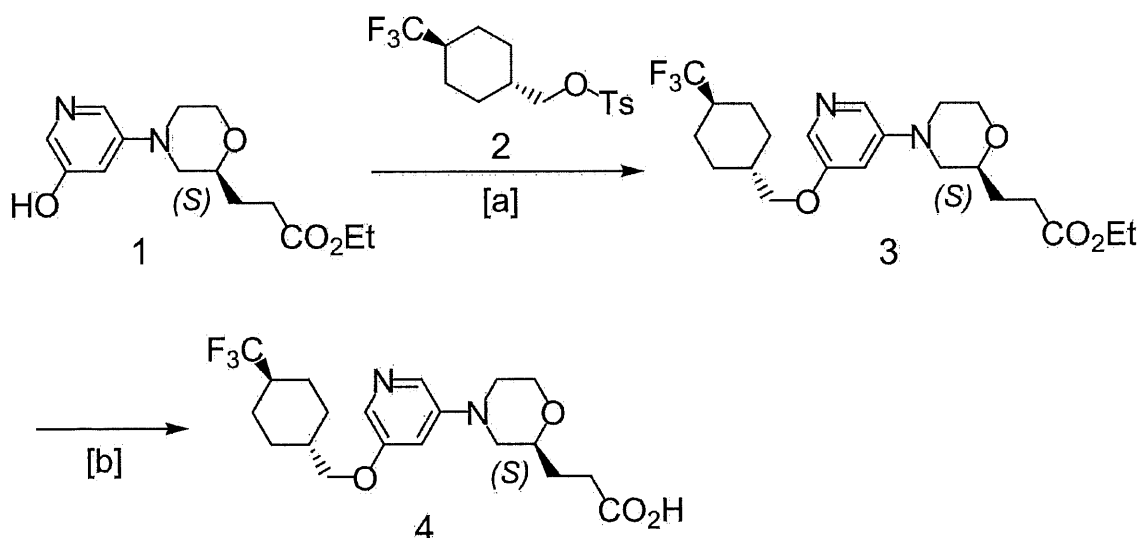
tetrahydrofuran (1.8 mL) and methanol (1.8 mL) was added 4 M-
aqueous sodium hydroxide solution (0.17 mL, 0.68 mmol), and the
mixture was stirred at room temperature overnight. The
reaction solution was neutralized with 1 M-hydrochloric acid
5 (0.78 mL) and diluted with water (12 mL). The resulting solid
was collected by filtration and washed with water to give
compound 8 (46.3 mg, 82.4%). MS(ESI)m/z:411(M+1)⁺.

[0367]

Example 16

10 3-[(2S)-4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]propanoic acid

[0368]



15 [0369]

[Step a]

To a solution of compound 1 (60.0 mg, 214 μ mol) obtained
in Example 15, Step c, and compound 2 (72.0 mg, 214 μ mol)
obtained in Reference Example 48, Step a, in N,N-
20 dimethylformamide (1.8 mL) was added potassium carbonate (59.2
mg, 428 μ mol), and the mixture was stirred under heating at
80°C for 5 hr. The reaction mixture was allowed to cool to
room temperature, diluted with ethyl acetate, washed with water
and saturated brine, dried over anhydrous sodium sulfate,
25 filtered and concentrated. The residue was purified by silica
gel chromatography to give compound 3 (63.0 g, 66.2%).

MS (ESI)m/z: 445 (M+1)⁺.

[0370]

[Step b]

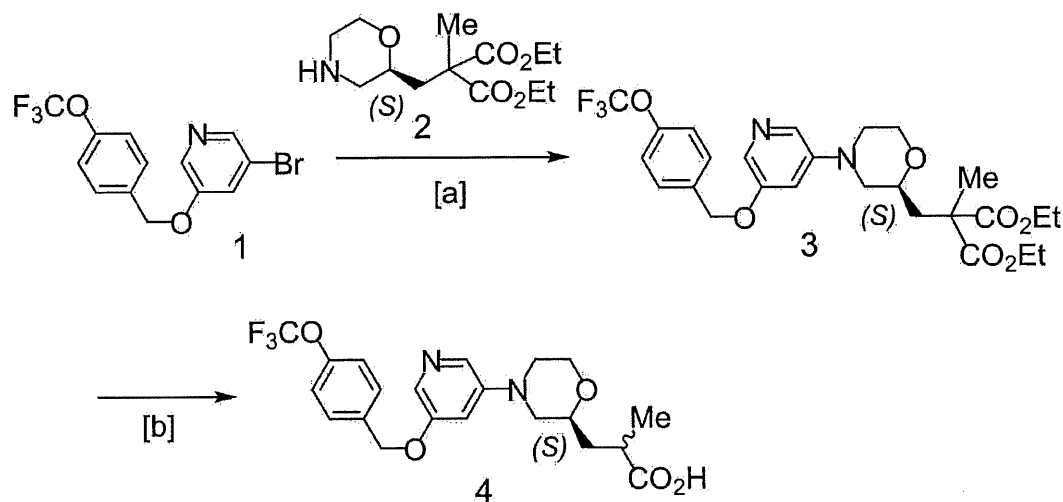
To a mixed solution of compound 3 (60.0 mg, 135 μ mol) in
5 tetrahydrofuran (1.5 mL) and methanol (1.5 mL) was added 4 M-
aqueous sodium hydroxide solution (0.17 mL, 0.68 mmol), and the
mixture was stirred at room temperature for 2 days. The
reaction solution was neutralized with 1 M-hydrochloric acid
(0.68 mL) and diluted with water (20 mL). The resulting solid
10 was collected by filtration and washed with water to give
compound 4 (44.2 mg, 78.6%). MS (ESI)m/z: 417 (M+1)⁺.

[0371]

Example 17

2-methyl-3-[(2S)-4-(5-{[4-(trifluoromethoxy)benzyl]oxy}pyridin-
15 3-yl)morpholin-2-yl]propanoic acid

[0372]



[0373]

[Step a]

20 To a solution of compound 1 (270 mg, 775 μ mol, Reference
Example 49) and compound 2 (230 mg, 547 μ mol, Reference Example
33) in 1,4-dioxane (5.0 mL) were added cesium carbonate (530 mg,
1.63 mmol), palladium(II) acetate (12 mg, 55 μ mol) and 2-
dicyclohexylphosphino-2',6'-diisopropoxybiphenyl (51.0 mg, 109
25 μ mol), and the mixture was stirred in a nitrogen atmosphere
under heating at 105°C for 7 hr. The reaction mixture was

allowed to cool to room temperature, water was added, and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified
5 by silica gel chromatography to give compound 3 (300 mg, 87.2%). MS (ESI)m/z:541 (M+1)⁺.

[0374]

[Step b]

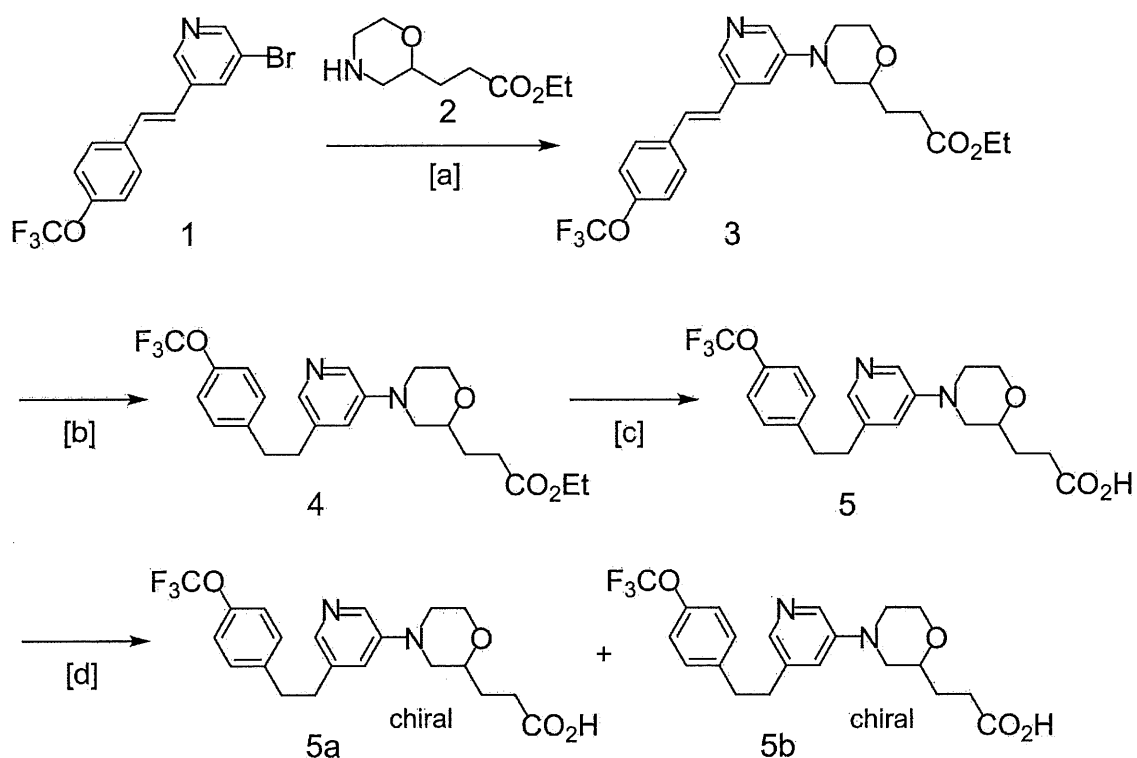
To a solution of compound 3 (100 mg, 160 μmol) in ethanol
10 (1.0 mL) was added 4 M-aqueous sodium hydroxide solution (0.50 mL, 2.0 mmol), and the mixture was stirred under heating at 85°C for 2.5 hr. The reaction solution was allowed to cool to room temperature, neutralized with acetic acid (114 μL, 2.0 mmol) and concentrated under reduced pressure. The residue was
15 dissolved in acetic acid (3.0 mL) and the mixture was stirred under heating at 125°C for 5.5 hr. The reaction solution was allowed to cool to room temperature and subjected to solid phase extraction purification using cation exchange resin column (Waters, PoraPak™, RxnCX) to give compound 4 (65.0 g,
20 92.5%). MS (ESI)m/z:441 (M+1)⁺.

[0375]

Example 18

3-[(2S)-4-(5-{2-[4-(trifluoromethoxy)phenyl]ethyl}pyridin-3-yl)morpholin-2-yl]propanoic acid

25 [0376]



[0377]

[Step a]

To a solution of compound 1 (190 mg, 552 μmol) obtained
 5 in Reference Example 45, Step b, and compound 2 (50.0 mg, 267 μmol , Reference Example 39) in 1,4-dioxane (5.0 mL) were added cesium carbonate (220 mg, 675 μmol), palladium(II) acetate (7.0 mg, 31 μmol) and 2-(dicyclohexylphosphino)-3,6-dimethoxy-2',4',6'-triisopropyl-1,1'-biphenyl (25 mg, 54 μmol), and the
 10 mixture was stirred under microwave radiation with heating at 160°C for 30 min. The reaction mixture was allowed to cool to room temperature, water was added and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered
 15 and concentrated. The residue was purified by silica gel chromatography to give compound 3 (155 mg).

MS(ESI)m/z: 451 (M+1)⁺.

[0378]

[Step b]

20 To a solution of compound 3 (150 mg, 267 μmol) in ethanol (6.0 mL) was added 10%-palladium/carbon (100 mg), and the mixture was stirred in a hydrogen atmosphere at room

temperature overnight. The reaction mixture was diluted with chloroform, filtered through celite, and washed with chloroform. The filtrate was concentrated under reduced pressure to give compound 4 (135 mg). MS(ESI)m/z:453(M+1)⁺.

5 [0379]

[Step c]

To a mixed solution of compound 4 (135 mg, 267 μmol) in tetrahydrofuran (3.0 mL) and methanol (1.5 mL) was added 2 M-aqueous sodium hydroxide solution (1.5 mL, 3.0 mmol), and the
10 mixture was stirred at room temperature for 3 hr. The reaction solution was neutralized with 0.5 M-hydrochloric acid (6.5 mL) and extracted with chloroform. The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was subjected to solid
15 phase extraction purification using cation exchange resin column (Waters, PoraPakTM, RxnCX) to give compound 5 (70 mg, 61%). MS(ESI)m/z:425(M+1)⁺.

[0380]

[Step d]

20 Chiral resolution of compound 5 (170 mg) by chiral HPLC (CHIRAL PAK IA, 30×250, hexane:methanol:tetrahydrofuran:acetic acid = 70:15:15:0.5, 20 mL/min) gave compound 5a (28 mg, 99.8%ee, peak at retention time 17 min) and compound 5b (27 mg, 99.9%ee, peak at retention time 13 min). Compound 5a was used
25 as Example 18-1 and compound 5b was used as Example 18-2.

Example 18-1: MS(ESI)m/z:425(M+1)⁺.

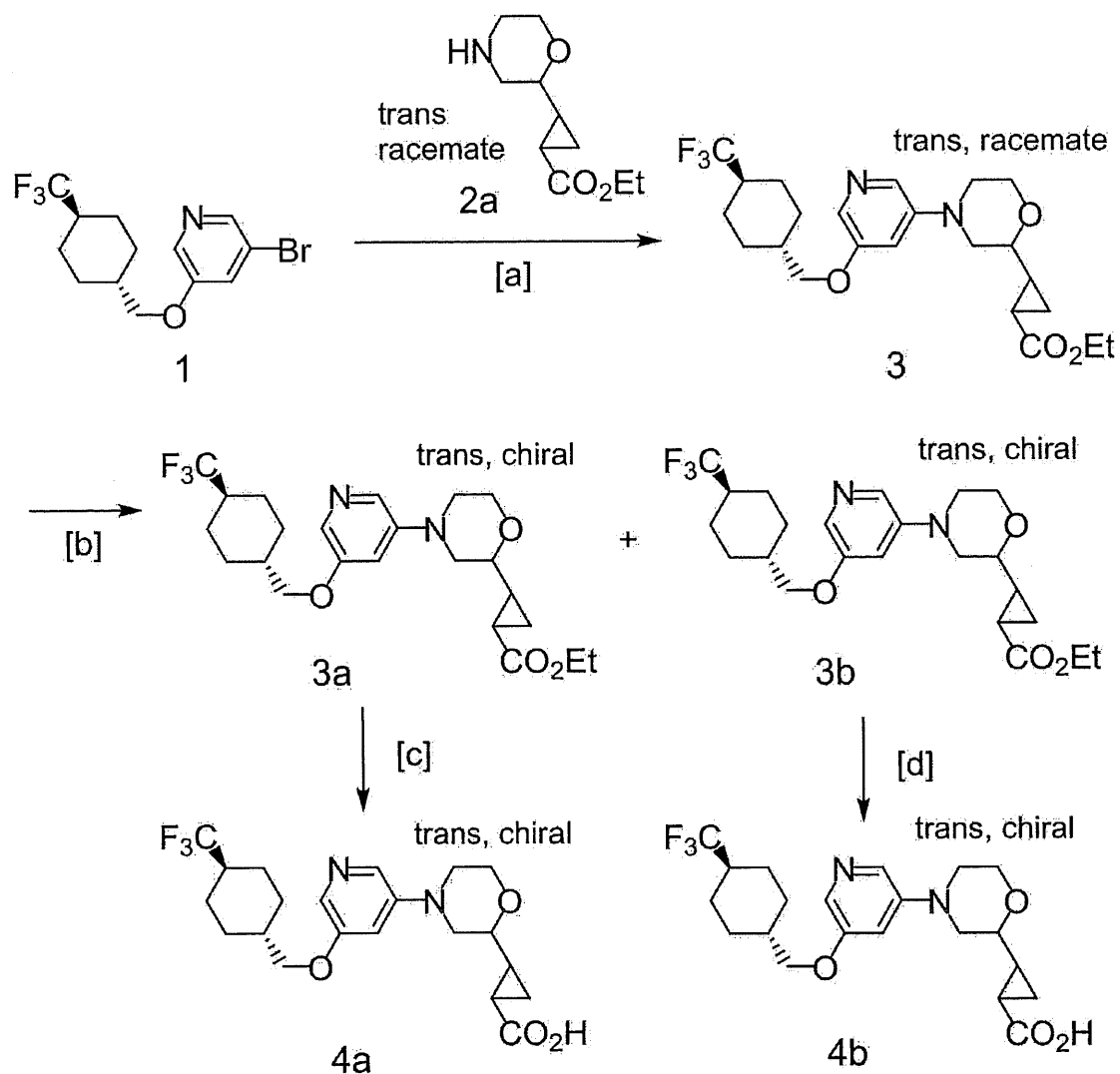
Example 18-2: MS(ESI)m/z:425(M+1)⁺.

[0381]

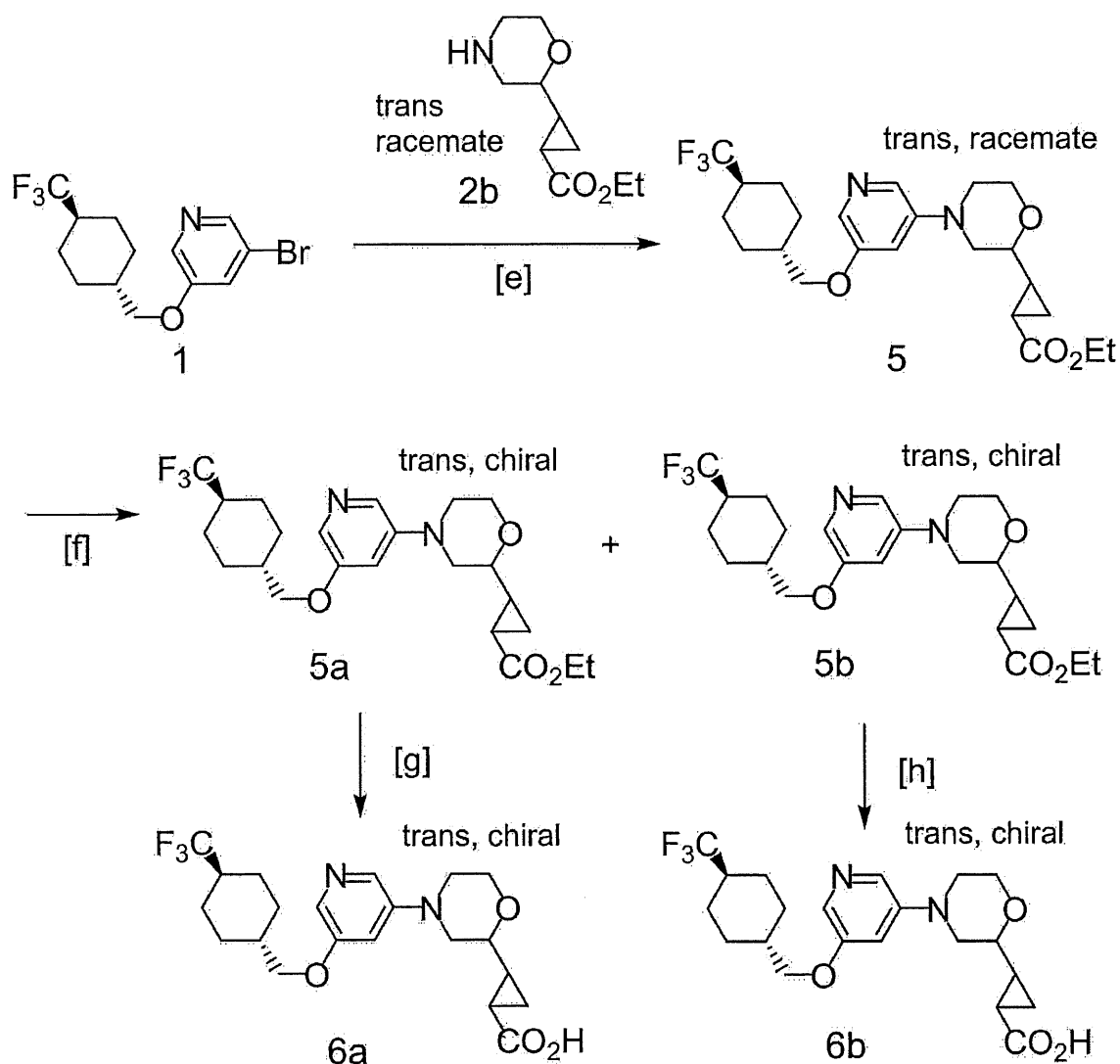
Example 19

30 (1S,2S)-2-[(2S)-4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]cyclopropanecarboxylic acid
(1R,2R)-2-[(2S)-4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]cyclopropanecarboxylic acid
35

(1R,2R)-2-[(2R)-4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]cyclopropanecarboxylic acid
 (1S,2S)-2-[(2R)-4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]cyclopropanecarboxylic acid
 5 [0382]



[0383]



[0384]

[Step a]

To a solution of compound 1 (463 mg, 1.37 mmol) obtained
 5 in Reference Example 42, Step b, and compound 2a (140 mg, 702
 μmol, diastereomer of 2b) obtained in Reference Example 10,
 Step f, in 1,4-dioxane (3.5 mL) were added cesium carbonate
 (558 mg, 1.71 mmol), palladium(II) acetate (15 mg, 68 μmol) and
 2-dicyclohexylphosphino-2',6'-diisopropoxybiphenyl (63.9 mg,
 10 137 μmol), and the mixture was stirred in a nitrogen atmosphere
 under heating at 110°C for 5 hr. The reaction mixture was
 allowed to cool to room temperature, water was added and the
 mixture was extracted with ethyl acetate. The organic layer
 was washed with saturated brine, dried over anhydrous sodium
 15 sulfate, filtered and concentrated. The residue was purified
 by silica gel chromatography to give compound 3 (220 mg, 65.5%).

MS (ESI)m/z:457 (M+1)⁺.

[0385]

[Step b]

Chiral resolution of compound 3 (220 mg) by chiral HPLC
5 (CHIRAL PAK IA, 30×250, tert-butyl methyl
ether:ethanol:diethylamine=85:15:0.1, 20 mL/min) gave compound
3a (95 mg, 99.9%ee, peak at retention time 12 min) and compound
3b (65 mg, 99.3%ee, peak at retention time 16 min).

[0386]

10 [Step c]

To a mixed solution of compound 3a (95 mg, 0.21 mmol) in
tetrahydrofuran (2.0 mL) and methanol (1.0 mL) was added 2 M-
aqueous sodium hydroxide solution (1.0 mL, 2.0 mmol), and the
mixture was stirred at room temperature overnight. The
15 reaction solution was neutralized with 1 M-hydrochloric acid
(2.1 mL), saturated brine (10 mL) was added, and the mixture
was extracted with chloroform. The organic layer was washed
with saturated brine, dried over anhydrous sodium sulfate,
filtered and concentrated to give compound 4a (90 mg, 94%).
20 This enantiomer was used as Example 19-1. MS (ESI)m/z:429 (M+1)⁺.

[0387]

[Step d]

To a mixed solution of compound 3b (65 mg, 0.14 mmol) in
tetrahydrofuran (2.0 mL) and methanol (1.0 mL) was added 2 M-
25 aqueous sodium hydroxide solution (1.0 mL, 2.0 mmol), and the
mixture was stirred at room temperature overnight. The
reaction solution was neutralized with 1 M-hydrochloric acid
(2.1 mL), saturated brine (10 mL) was added, and the mixture
was extracted with chloroform. The organic layer was washed
30 with saturated brine, dried over anhydrous sodium sulfate,
filtered and concentrated to give compound 4b (55 mg, 90%).
This enantiomer was used as Example 19-2. MS (ESI)m/z:429 (M+1)⁺.

[0388]

[Step e]

35 To a solution of compound 1 (543 mg, 1.61 mmol) obtained

in Reference Example 42, Step b, and compound 2b (160 mg, 803 μmol , diastereomer of 2a) obtained in Reference Example 10, Step g, in 1,4-dioxane (3.5 mL) were added cesium carbonate (654 mg, 2.01 mmol), palladium(II) acetate (18 mg, 80 μmol) and
5 2-dicyclohexylphosphino-2',6'-diisopropoxybiphenyl (74.9 mg, 161 μmol), and the mixture was stirred in a nitrogen atmosphere under heating at 110°C for 5 hr. The reaction mixture was allowed to cool to room temperature, water was added and the mixture was extracted with ethyl acetate. The organic layer
10 was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel chromatography to give compound 5 (26 mg, 64.5%). MS(ESI)m/z:457(M+1)⁺.

[0389]

15 [Step f]

Chiral resolution of compound 5 (260 mg) by chiral HPLC (CHIRAL PAK IC, 30×250, methanol:diethylamine=100:0.1, 20 mL/min) gave compound 5a (186 mg, 99.8%ee, peak at retention time 14 min) and compound 5b (140 mg, 97.7%ee, peak at
20 retention time 19 min).

[0390]

[Step g]

To a mixed solution of compound 5a (186 mg) in tetrahydrofuran (2.4 mL) and methanol (1.2 mL) was added 2 M-
25 aqueous sodium hydroxide solution (1.2 mL, 2.4 mmol), and the mixture was stirred at room temperature overnight. The reaction solution was neutralized with 1 M-hydrochloric acid (2.5 mL), saturated brine (10 mL) was added, and the mixture was extracted with chloroform. The organic layer was washed
30 with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated to give compound 6a (125 mg). This enantiomer was used as Example 19-3. MS(ESI)m/z:429(M+1)⁺.

[0391]

[Step h]

35 To a mixed solution of compound 5b (140 mg) in

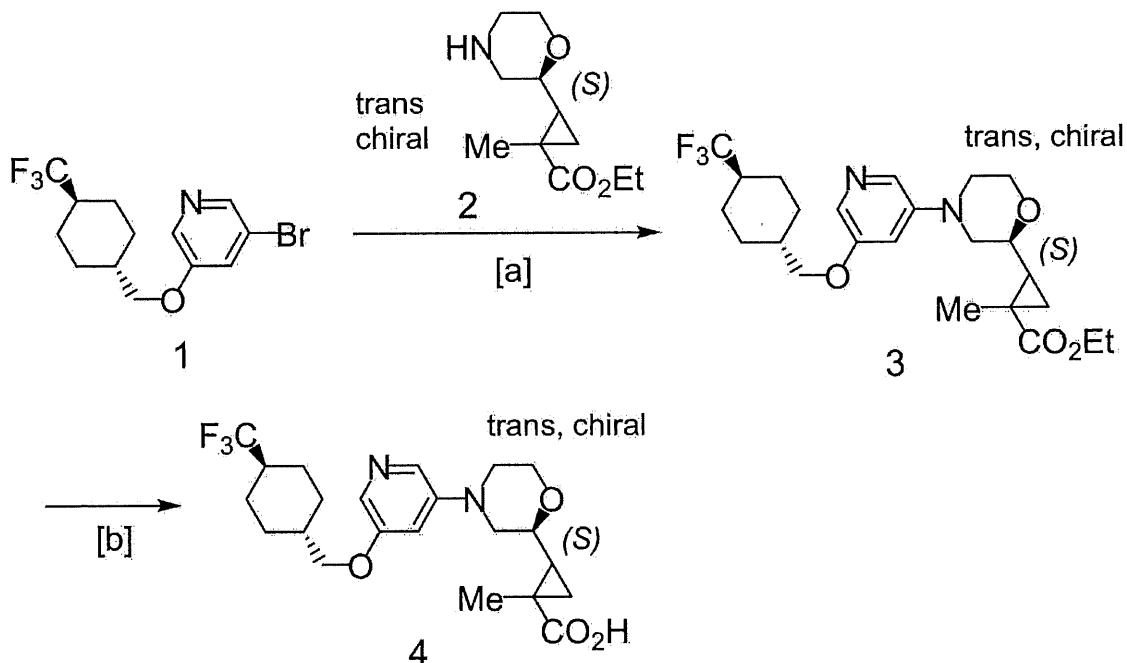
tetrahydrofuran (2.4 mL) and methanol (1.2 mL) was added 2 M-
aqueous sodium hydroxide solution (1.2 mL, 2.4 mmol), and the
mixture was stirred at room temperature overnight. The
reaction solution was neutralized with 1 M-hydrochloric acid
5 (2.5 mL), saturated brine (10 mL) was added, and the mixture
was extracted with chloroform. The organic layer was washed
with saturated brine, dried over anhydrous sodium sulfate,
filtered and concentrated to give compound 6b (83 mg). This
enantiomer was used as Example 19-4. MS(ESI)m/z:429(M+1)⁺.

10 [0392]

Example 20

trans-1-methyl-2-[(2S)-4-(5-{[trans-4-(
(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-
yl]cyclopropanecarboxylic acid

15 [0393]



[0394]

[Step a]

To a solution of compound 1 (289 mg, 855 μmol) obtained
20 in Reference Example 42, Step b, and compound 2 (91.2 mg, 428
mol) obtained in Reference Example 11, Step g, in 1,4-dioxane
(4.0 mL) were added cesium carbonate (348 mg, 1.07 mmol),
palladium(II) acetate (14 mg, 64 μmol) and 2-

dicyclohexylphosphino-2',6'-diisopropoxybiphenyl (59.9 mg, 128 μmol), and the mixture was stirred in a nitrogen atmosphere under heating at 110°C for 8 hr. The reaction mixture was allowed to cool to room temperature, water was added, and the
5 mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by NH silica gel chromatography and silica gel chromatography to give compound 3 (130 mg, 60.7%). MS(ESI)m/z:471(M+1)⁺.

10 [0395]

[Step b]

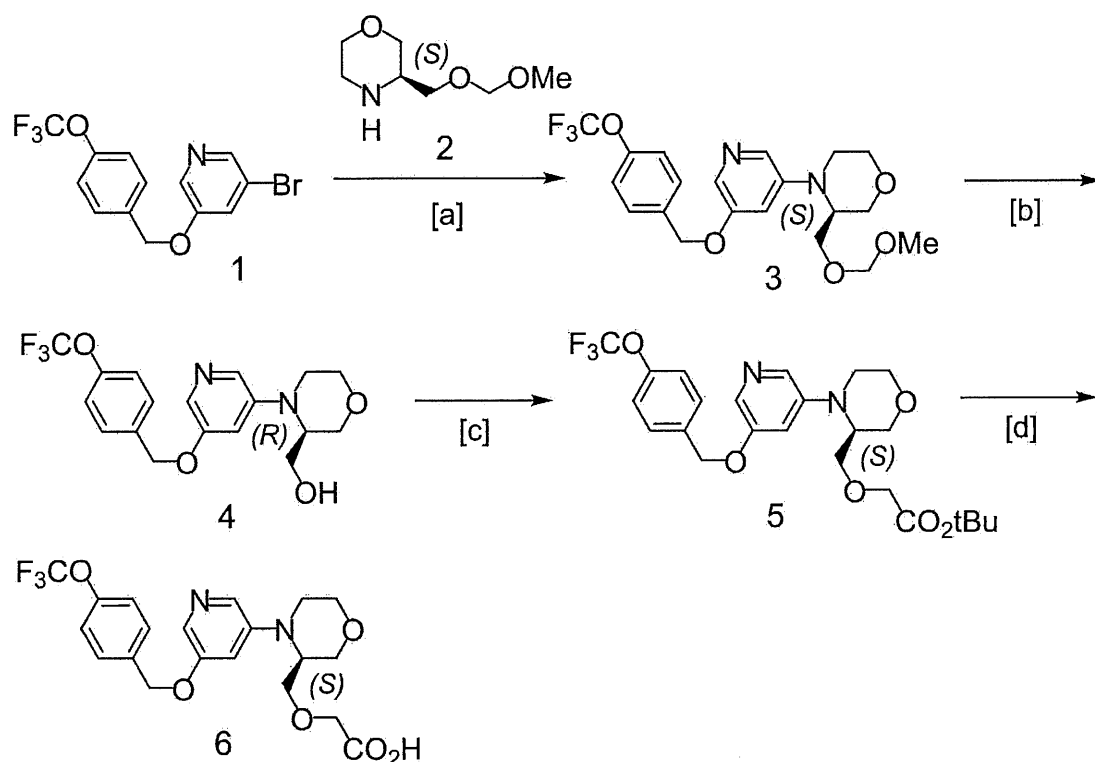
To a mixed solution of compound 3 (130 mg, 260 μmol) in tetrahydrofuran (1.3 mL) and methanol (1.3 mL) was added 4 M-
aqueous sodium hydroxide solution (1.3 mL), and the mixture was
15 stirred at room temperature for 5 hr. The reaction solution was diluted with water (7.0 mL) and washed with diisopropyl ether. The aqueous layer was neutralized with 4 M-hydrochloric acid (1.35 mL), saturated aqueous ammonium chloride solution (5 mL) was added, and the mixture was extracted with chloroform.
20 The organic layer was washed with saturated brine, dried over anhydrous magnesium sulfate, filtered and concentrated to give compound 4 (103 mg, 85.1%). MS(ESI)m/z:443(M+1)⁺.

[0396]

Example 21

25 {[(3S)-4-(5-{[4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)morpholin-3-yl]methoxy}acetic acid

[0397]



[0398]

[Step a]

To a solution of compound 1 (368 mg, 1.06 mmol, Reference
 5 Example 49) and compound 2 (145 mg, 756 μ mol, Reference Example
 38) in 1,4-dioxane (4.0 mL) were added sodium tert-butoxide
 (182 mg, 1.89 mmol), palladium(II) acetate (17 mg, 76 μ mol) and
 2-dicyclohexylphosphino-2',6'-diisopropoxybiphenyl (70.5 mg,
 151 μ mol), and the mixture was stirred in a nitrogen atmosphere
 10 under heating at 105°C for 3 hr. To the reaction mixture were
 further added palladium(II) acetate (17 mg, 76 μ mol) and 2-
 dicyclohexylphosphino-2',6'-diisopropoxybiphenyl (70.5 mg, 151
 μ mol), and the mixture was stirred in a nitrogen atmosphere
 under heating at 105°C for 3 hr. The reaction mixture was
 15 allowed to cool to room temperature, water and ethyl acetate
 were added and the mixture was filtered through celite. The
 filtrate was phase separated and the organic layer was washed
 with saturated brine, dried over anhydrous sodium sulfate,
 filtered and concentrated. The residue was purified by silica
 20 gel chromatography to give compound 3 (160 mg, 49.4%).

MS(ESI)m/z:429(M+1)⁺.

[0399]

[Step b]

To a solution of compound 3 (155 mg, 362 μmol) in tetrahydrofuran (2.0 mL) was added 6 M-hydrochloric acid (2.0 mL, 12 mmol), and the mixture was stirred at room temperature
5 for 10 hr. The reaction solution was neutralized with 2 M-aqueous sodium hydroxide solution (5.0 mL), and subjected to solid phase extraction purification using cation exchange resin column (Waters, PoraPakTM, RxnCX) to give compound 4 (70 mg, 50%). MS(ESI)m/z:385(M+1)⁺.

10 [0400]

[Step c]

To a solution of compound 4 (60 mg, 156 μmol) in N,N-dimethylformamide (1.0 mL) was added under ice-cooling sodium hydride (60 wt%, 9.4 mg, 0.23 mmol), and the mixture was
15 stirred under ice-cooling for 10 min. To the reaction solution was added dropwise under ice-cooling a solution of tert-butyl bromoacetate (33 mg, 0.17 mmol) in N,N-dimethylformamide (0.50 mL), and the mixture was stirred at room temperature for 4 hr. To the reaction mixture was added saturated aqueous ammonium
20 chloride solution, and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel chromatography to give compound 5 (35 mg, 45%). MS(ESI)m/z:499(M+1)⁺.

25 [0401]

[Step d]

To a mixed solution of compound 5 (35 mg, 70 μmol) in tetrahydrofuran (1.0 mL) and methanol (0.50 mL) was added 4 M-aqueous sodium hydroxide solution (0.50 mL, 2.0 mmol), and the
30 mixture was stirred at room temperature for 3 hr. The reaction solution was diluted with water (20 mL) and washed with diisopropyl ether-hexane. The aqueous layer was neutralized with 1 M-hydrochloric acid (2.1 mL) and extracted with chloroform. The organic layer was washed with saturated brine,
35 dried over anhydrous magnesium sulfate, filtered and

concentrated to give compound 6 (32 mg, 99%).

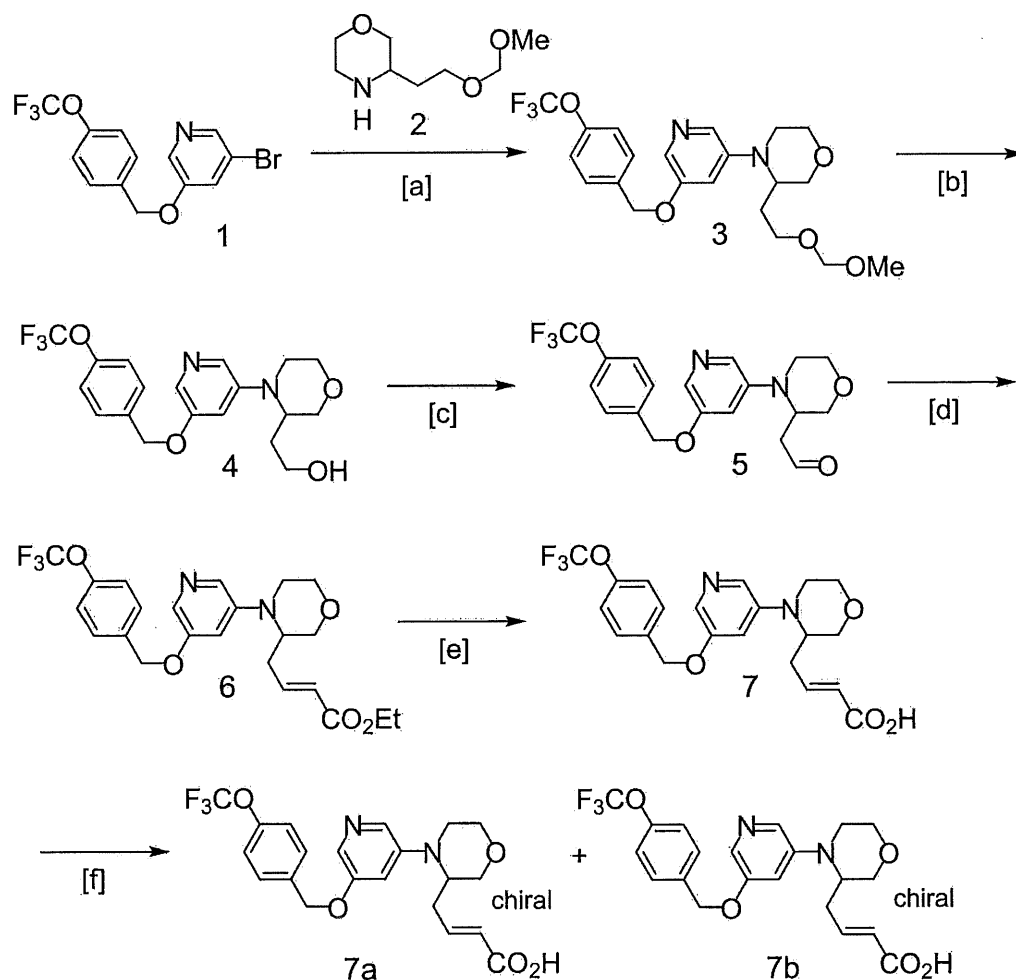
MS (ESI) m/z : 443 ($M+1$)⁺

[0402]

Example 22

- 5 (2E)-4-[(3R)-4-(5-{[4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)morpholin-3-yl]-2-butenic acid

[0403]



[0404]

10 [Step a]

- To a solution of compound 2 (594 mg, 3.39 mmol) obtained in Reference Example 12, Step c, and compound 1 (1.42 g, 4.07 mmol, Reference Example 49) in 1,4-dioxane (30 mL) were added cesium carbonate (2.76 g, 8.48 mmol), palladium(II) acetate
15 (114 mg, 508 μ mol) and 2-dicyclohexylphosphino-2',6'-diisopropoxybiphenyl (475 mg, 1.02 mmol), and the mixture was stirred in a nitrogen atmosphere with heating under reflux for 4 hr. The reaction mixture was allowed to cool to room

temperature, diluted with ethyl acetate (200 mL) and filtered through celite. The filtrate was washed with water and saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel
5 chromatography to give compound 3 (731 mg, 48.7%).

MS (ESI)m/z:443 (M+1)⁺.

[0405]

[Step b]

To a solution of compound 3 (731 mg, 1.65 mmol) in
10 tetrahydrofuran (9.0 mL) was added 6 M-hydrochloric acid (9.0 mL, 54 mmol), and the mixture was stirred at room temperature overnight. The reaction solution was neutralized with 1 M-aqueous sodium hydroxide solution and extracted with ethyl acetate (240 mL). The organic layer was washed with saturated
15 brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel chromatography to give compound 4 (404 mg, 61.4%).

MS (ESI)m/z:399 (M+1)⁺.

[0406]

20 [Step c]

To a mixed solution of compound 4 (404 mg, 1.01 mmol) in dichloromethane (9.0 mL) and dimethyl sulfoxide (3.0 mL) were added triethylamine (705 μ L, 5.07 mmol) and sulfur trioxide pyridine complex (526 mg, 3.04 mmol), and the mixture was
25 stirred at room temperature for 6 hr. To the reaction solution was added water and the mixture was extracted with tert-butyl methyl ether. The organic layer was washed with water and saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel
30 chromatography to give compound 5 (334 mg, 83.1%).

MS (ESI)m/z:397 (M+1)⁺.

[0407]

[Step d]

To a solution of ethyl diethylphosphonoacetate (682 mg,
35 3.04 mmol) in tetrahydrofuran (6.0 mL) was added under ice-

cooling sodium hydride (60 wt%, 101 mg, 2.54 mmol), and the mixture was stirred under ice-cooling for 20 min. To the reaction solution was added dropwise under ice-cooling a solution of compound 5 (334 mg, 843 μ mol) in tetrahydrofuran
5 (6.0 mL), and the mixture was stirred while warming to room temperature for 1.5 hr. To the reaction solution was added water and the mixture was extracted with ethyl acetate. The organic layer was washed with water and saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated under
10 reduced pressure. The residue was purified by HPLC (Capcellpak C18 UG80, 30 $\times$ 250, 35 mL/min, 0.05% TFA aqueous solution/0.05% TFA acetonitrile solution=35% $\rightarrow$ 55%, 15 min) to give compound 6 (212 mg, 44.8%). MS(ESI)m/z:467(M+1)⁺.

[0408]

15 [Step e]

To a mixed solution of compound 6 (50.0 mg, 107 μ mol) in tetrahydrofuran (1.0 mL) and methanol (0.5 mL) was added 4 M-aqueous sodium hydroxide solution (0.5 mL, 2.0 mmol), and the mixture was stirred at room temperature for 60 hr. The
20 reaction solution was concentrated under reduced pressure, and the residue was dissolved in water (2 mL), and neutralized with 1 M-hydrochloric acid (2.0 mL). The resulting solid was collected by filtration and washed with water to give compound 7 (30.0 mg, 63.8%). MS(ESI)m/z:439(M+1)⁺.

25 [0409]

[Step f]

Chiral resolution of compound 7 (21 mg) by chiral HPLC (CHIRAL PAK IA, 30 $\times$ 250, hexane:ethanol:tetrahydrofuran:acetic acid =60:30:10:0.1, 10 mL/min, separated after 0.5 recycle)
30 gave compound 7a (4.1 mg, 99.8%ee, peak at retention time 27 min) and compound 7b (5.2 mg, 99.1%ee, peak at retention time 17 min). Compound 7a was used as Example 22-1 and compound 7b was used as Example 22-2.

Example 22-1: MS(ESI)m/z:439(M+1)⁺.

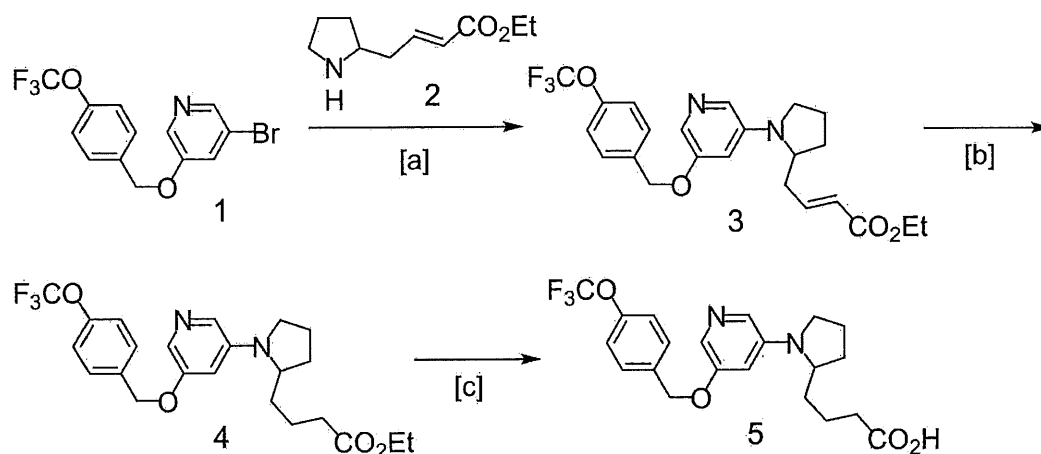
35 Example 22-2: MS(ESI)m/z:439(M+1)⁺.

[0410]

Example 23

4-[1-(5-{[4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)pyrrolidin-2-yl]butanoic acid

5 [0411]



[0412]

[Step a]

To a solution of compound 2 (197 mg, 1.08 mmol) obtained
10 in Reference Example 14, Step c, and compound 1 (250 mg, 718
μmol, Reference Example 49) in 1,4-dioxane (7.2 mL) were added
cesium carbonate (702 mg, 2.16 mmol), palladium(II) acetate
(8.1 mg, 36 μmol) and 2-dicyclohexylphosphino-2',6'-
diisopropoxybiphenyl (34 mg, 72 μmol), and the mixture was
15 stirred in a nitrogen atmosphere under heating at 100°C for 15
hr. The reaction mixture was allowed to cool to room
temperature, water was added, and the mixture was extracted
with chloroform. The organic layer was concentrated under
reduced pressure, and the residue was purified by silica gel
20 chromatography to give compound 3 (138 mg, 42.7%).
MS(ESI)m/z: 451(M+1)⁺.

[0413]

[Step b]

To a solution of compound 3 (138 mg, 306 μmol) in ethanol
25 (2.0 mL) was added 10%-palladium/carbon (30 mg), and the
mixture was stirred in a hydrogen atmosphere at room
temperature for 6 hr. The reaction mixture was filtered

through celite and the filtrate was concentrated. The residue was dissolved in ethanol (2.0 mL), 10%-palladium/carbon (30 mg) was added, and the mixture was stirred in a hydrogen atmosphere at room temperature for 20 hr. The reaction mixture was
5 filtered through celite and the filtrate was concentrated. The residue was purified by silica gel chromatography to give compound 4 (97.0 mg, 70.0%). MS(ESI)m/z:453(M+1)⁺.

[0414]

[Step c]

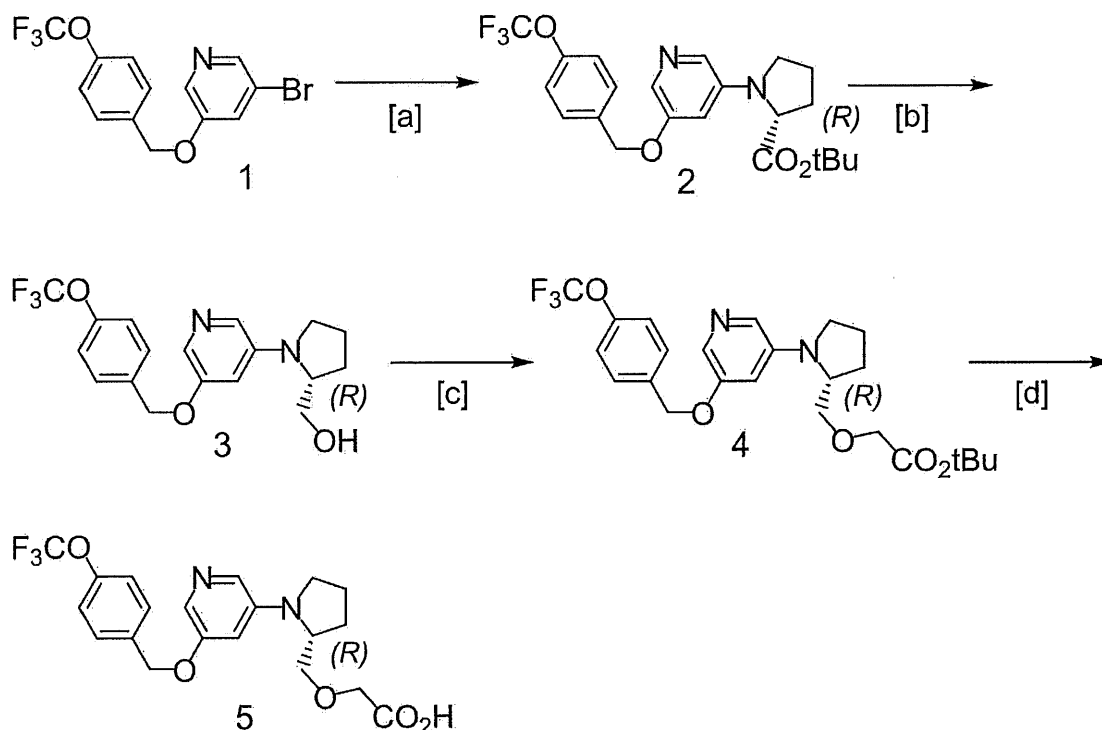
10 To a mixed solution of compound 4 (97.0 mg, 214 μ mol) in tetrahydrofuran (1.0 mL) and methanol (1.0 mL) was added 4 M-aqueous sodium hydroxide solution (0.11 mL, 0.44 mmol), and the mixture was stirred at room temperature for 2 hr. The reaction solution was neutralized with 1 M-hydrochloric acid (0.44 mL),
15 and the mixture was extracted with chloroform. The organic layer was concentrated under reduced pressure, and the residue was purified by silica gel chromatography to give compound 5 (81.0 mg, 89.0%). MS(ESI)m/z:425(M+1)⁺.

[0415]

20 Example 24

{[(2R)-1-(5-{[4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)pyrrolidin-2-yl]methoxy}acetic acid

[0416]



[0417]

[Step a]

To a solution of compound 1 (1.89 g, 5.43 mmol, Reference
 5 Example 49) and tert-butyl D-prolinate (2.32 g, 13.5 mmol) in
 toluene (20 mL) were added sodium tert-butoxide (1.04 g, 10.9
 mmol), tris(dibenzylideneacetone)dipalladium(0) (199 mg, 217
 μmol) and 2,2'-bis(diphenylphosphino)-1,1'-binaphthalene (270
 mg, 434 μmol), and the mixture was stirred in a nitrogen
 10 atmosphere under heating at 105°C for 2.5 hr. The reaction
 mixture was allowed to cool to room temperature, saturated
 aqueous ammonium chloride solution and water were added, and
 the mixture was extracted with ethyl acetate. The organic
 layer was washed with water and saturated brine, dried over
 15 anhydrous sodium sulfate, filtered and concentrated. The
 residue was purified by silica gel chromatography to give
 compound 2 (1.74 g, 67.4%). MS(ESI)m/z:439(M+1)⁺.

[0418]

[Step b]

20 To a solution of compound 2 (830 mg, 1.52 mmol) in
 tetrahydrofuran (15 mL) was added under ice-cooling lithium
 aluminum hydride (86.2 mg, 2.27 mmol), and the mixture was

stirred under ice-cooling for 3 hr. To the reaction mixture was further added under ice-cooling lithium aluminum hydride (57.5 mg, 1.52 mmol), and the mixture was stirred under ice-cooling for 5 hr. To the reaction mixture was added dropwise
5 water (0.15 mL) under ice-cooling and the mixture was stirred at room temperature for 15 min. To the reaction suspension was added 4 M-aqueous sodium hydroxide solution (0.15 mL), and the mixture was stirred at room temperature for 15 min. Water (0.45 mL) was added and the mixture was stirred at room
10 temperature overnight. The reaction suspension was filtered through celite and washed with tetrahydrofuran (60 mL). The filtrate was concentrated under reduced pressure, and the residue was purified by silica gel chromatography to give compound 3 (490 mg, 79.9%). MS(ESI)m/z:369(M+1)⁺.

15 [0419]

[Step c]

To a solution of compound 3 (240 mg, 593 μmol) in dimethyl sulfoxide (2.5 mL) was added under ice-cooling sodium hydride (60 wt%, 30.8 mg, 771 μmol), and the mixture was
20 stirred under ice-cooling for 20 min. To the reaction solution was added dropwise under ice-cooling a solution of tert-butyl bromoacetate (127 mg, 652 μmol) in dimethyl sulfoxide (0.50 mL), and the mixture was stirred at room temperature for 10 hr. To the reaction mixture were added saturated aqueous ammonium
25 chloride solution and water, and the mixture was extracted with ethyl acetate. The organic layer was washed with water and saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel chromatography and NH silica gel chromatography to give
30 compound 4 (120 mg, 42.0%). MS(ESI)m/z:483(M+1)⁺.

[0420]

[Step d]

To a solution of compound 4 (115 mg, 238 μmol) in dichloromethane (3.0 mL) was added trifluoroacetic acid (1.0
35 mL), and the mixture was stirred at room temperature for 3.5 hr.

The reaction solution was concentrated under reduced pressure, and the residue was subjected to solid phase extraction purification using cation exchange resin column (Waters, PoraPak™, RxnCX). The residue was dissolved in
 5 tetrahydrofuran (2.0 mL) and methanol (1.0 mL), 2 M-aqueous sodium hydroxide solution (1.0 mL, 2.0 mmol) was added, and the mixture was stirred at room temperature for 1 hr. The reaction solution was neutralized with 0.5 M-hydrochloric acid (4.1 mL) and extracted with chloroform. The organic layer was washed
 10 with saturated brine, dried over anhydrous magnesium sulfate, filtered and concentrated to give compound 5 (95.0 mg, 93.5%). MS (ESI)m/z:427 (M+1)⁺.

[0421]

The following compounds were produced according to
 15 Production Methods 1 - 6 and Examples 1 - 11.

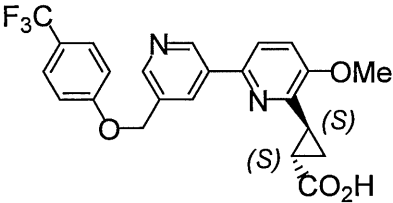
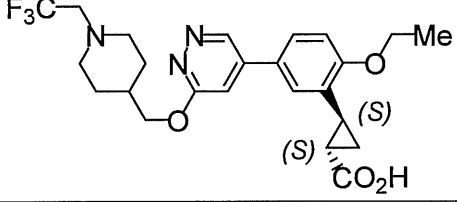
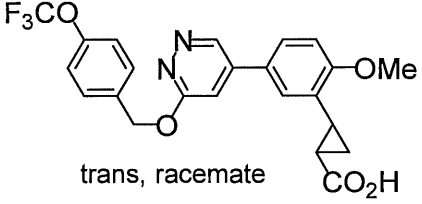
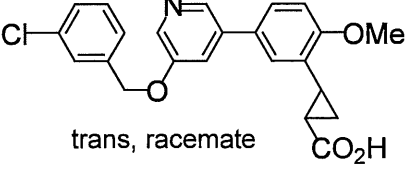
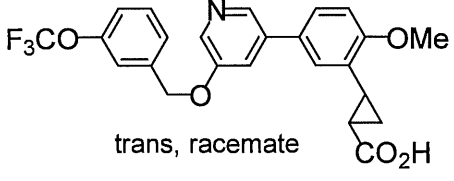
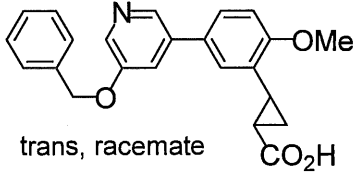
[0422]

[Table 1]

Example 25		MS (ESI)m/z:462 (M+1) +
Example 26		MS (ESI)m/z:461 (M+1) +
Example 27		MS (ESI)m/z:457 (M+1) +
Example 28		MS (ESI)m/z:457 (M+1) +

[0423]

[Table 2]

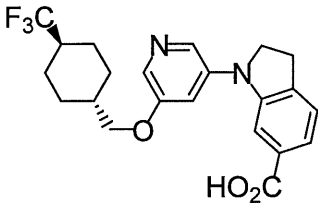
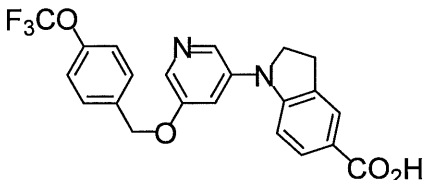
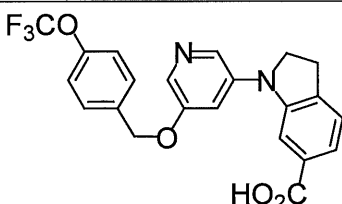
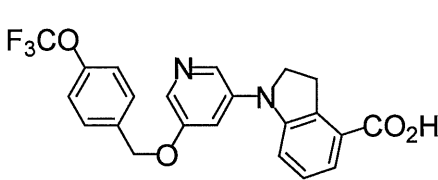
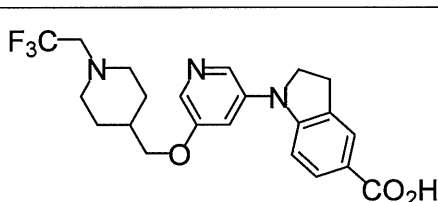
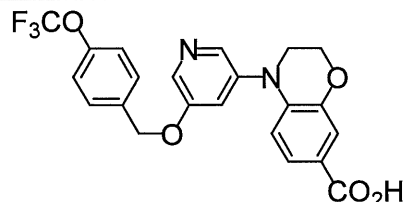
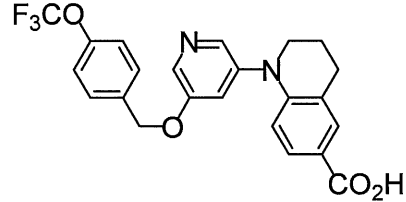
Example 29		MS (ESI) m/z: 445 (M+1) +
Example 30		MS (ESI) m/z: 480 (M+1) +
Example 31	 trans, racemate	MS (APCI) m/z: 461 (M+1) +
Example 32	 trans, racemate	MS (APCI) m/z: 410, 412 (M+1) +
Example 33	 trans, racemate	MS (ESI) m/z: 460 (M+1) +
Example 34	 trans, racemate	MS (ESI) m/z: 376 (M+1) +

[0424]

5 The following compounds were produced according to Production Methods 7 - 8 and Examples 12 - 13.

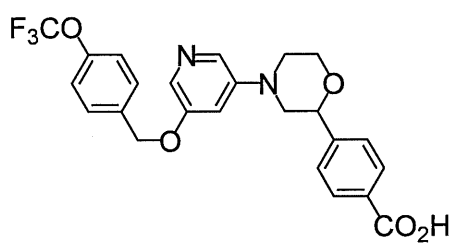
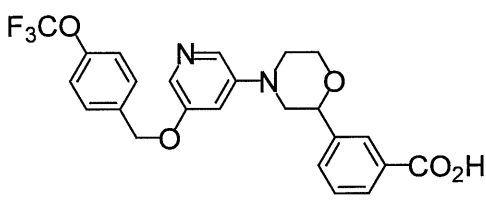
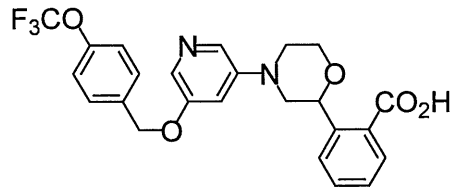
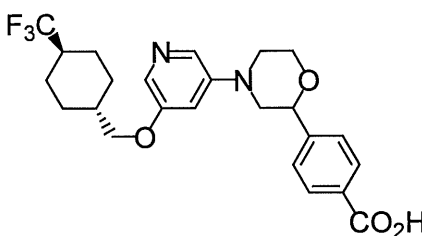
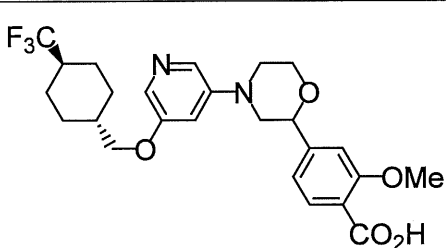
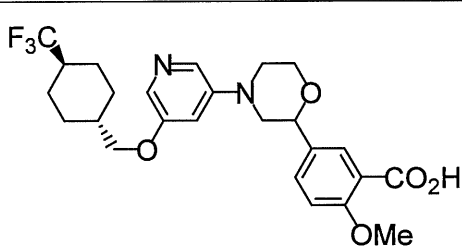
[0425]

[Table 3]

Example 35		MS (ESI) m/z : 421 (M+1) +
Example 36		MS (ESI) m/z : 431 (M+1) +
Example 37		MS (ESI) m/z : 431 (M+1) +
Example 38		MS (ESI) m/z : 431 (M+1) +
Example 39		MS (ESI) m/z : 436 (M+1) +
Example 40		MS (ESI) m/z : 447 (M+1) +
Example 41		MS (ESI) m/z : 445 (M+1) +

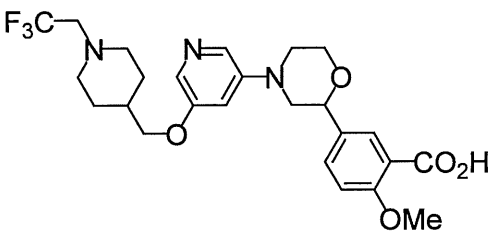
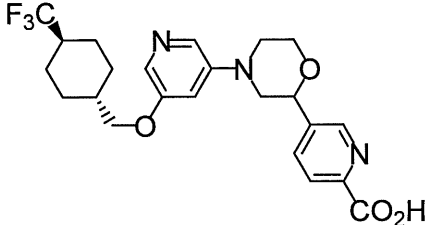
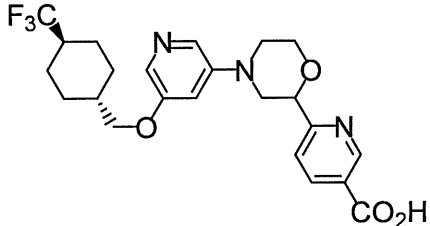
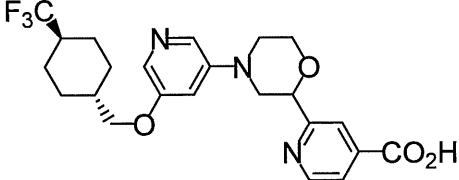
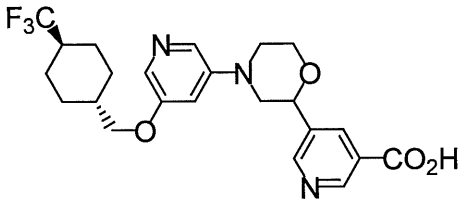
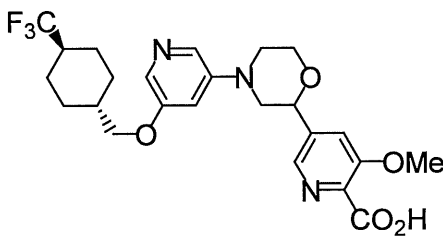
[0426]

[Table 4]

Example 42		MS (ESI) m/z : 475 (M+1) +
Example 43		MS (ESI) m/z : 475 (M+1) +
Example 44		MS (ESI) m/z : 475 (M+1) +
Example 45		MS (ESI) m/z : 465 (M+1) +
Example 46		MS (APCI) m/z : 495 (M+1) +
Example 47		MS (ESI) m/z : 495 (M+1) +

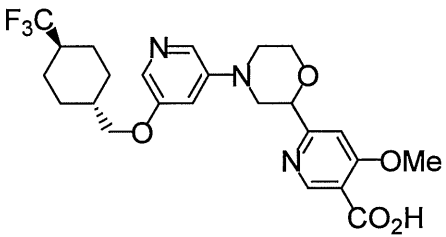
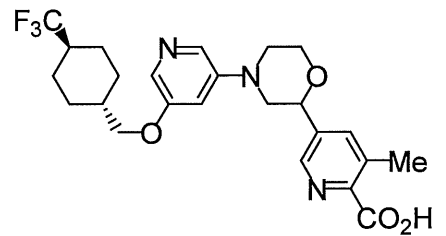
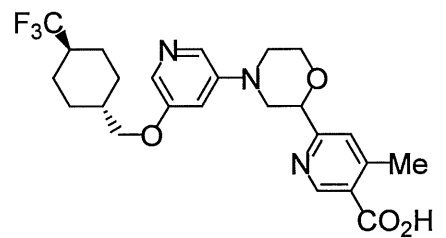
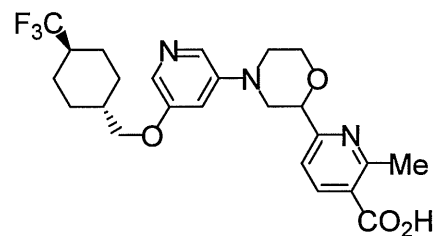
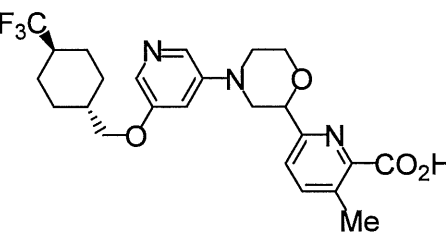
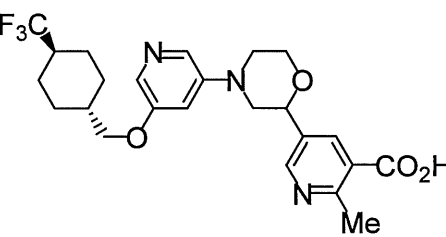
[0427]

[Table 5]

Example 48		MS (ESI) m/z : 510 (M+1) +
Example 49		MS (ESI) m/z : 466 (M+1) +
Example 50		MS (ESI) m/z : 466 (M+1) +
Example 51		MS (ESI) m/z : 466 (M+1) +
Example 52		MS (ESI) m/z : 466 (M+1) +
Example 53		MS (ESI) m/z : 496 (M+1) +

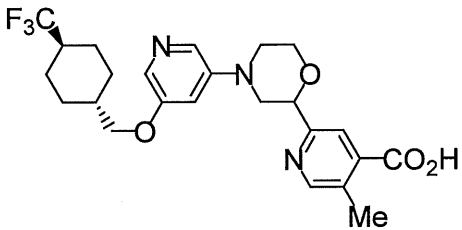
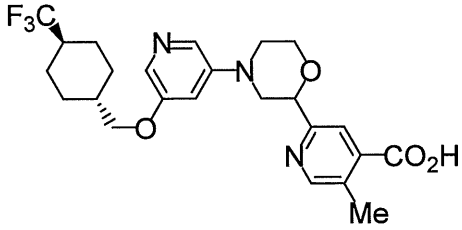
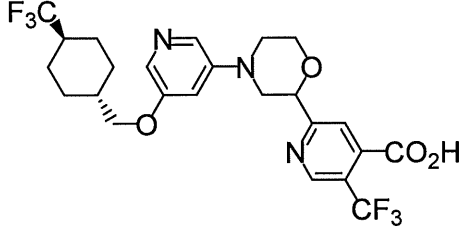
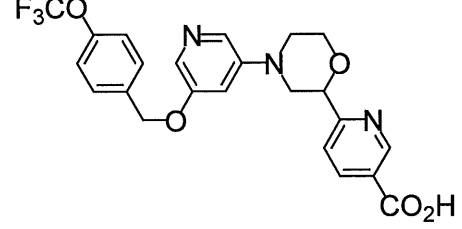
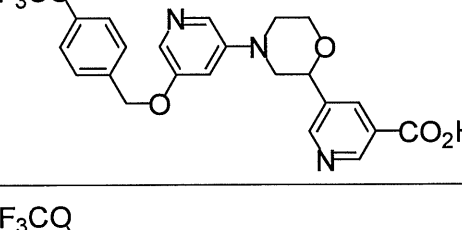
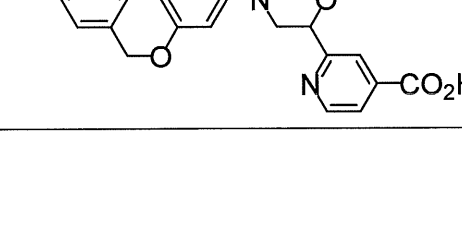
[0428]

[Table 6]

Example 54		MS (ESI) m/z : 496 (M+1) +
Example 55		MS (ESI) m/z : 480 (M+1) +
Example 56		MS (ESI) m/z : 480 (M+1) +
Example 57		MS (ESI) m/z : 480 (M+1) +
Example 58		MS (ESI) m/z : 480 (M+1) +
Example 59		MS (ESI) m/z : 480 (M+1) +

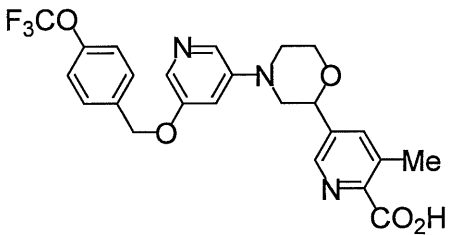
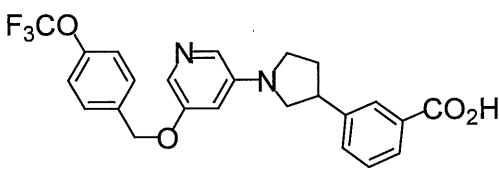
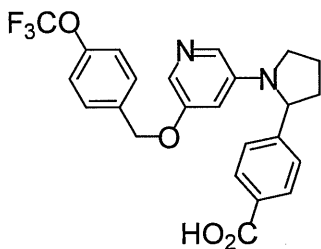
[0429]

[Table 7]

Example 60		MS (ESI) m/z : 480 (M+1) +
Example 61		MS (ESI) m/z : 480 (M+1) +
Example 62		MS (APCI) m/z : 534 (M+1) +
Example 63		MS (ESI) m/z : 476 (M+1) +
Example 64		MS (ESI) m/z : 476 (M+1) +
Example 65		MS (ESI) m/z : 476 (M+1) +

[0430]

[Table 8]

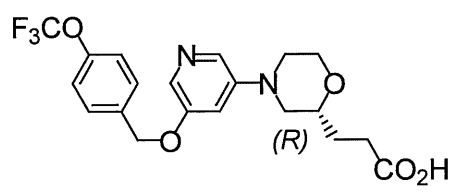
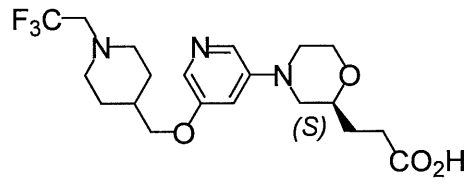
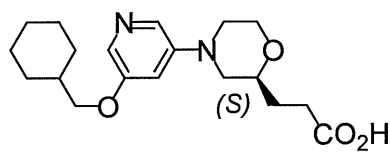
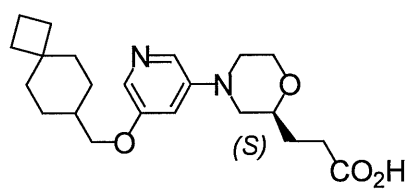
Example 66		MS (ESI) m/z: 490 (M+1) +
Example 67		MS (ESI) m/z: 459 (M+1) +
Example 68		MS (ESI) m/z: 459 (M+1) +

[0431]

5 The following compounds were produced according to
Production Methods 7, 9 - 11 and Examples 14 - 16.

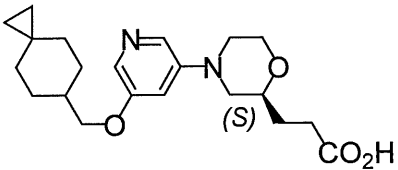
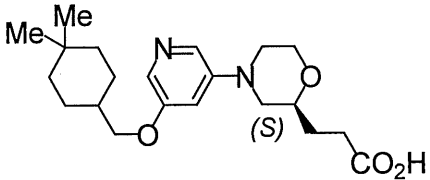
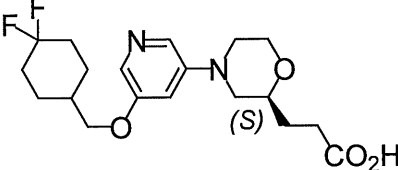
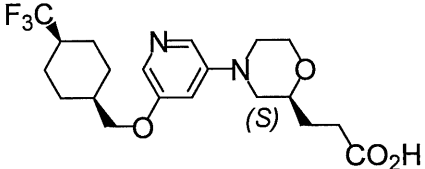
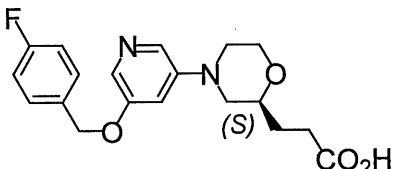
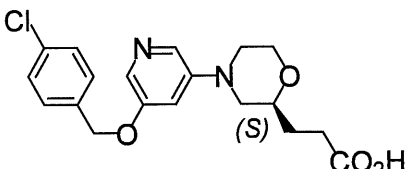
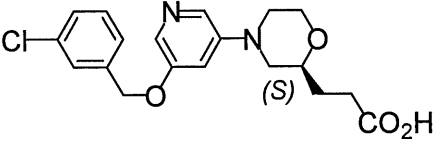
[0432]

[Table 9]

Example 69		MS (ESI) m/z : 427 (M+1) +
Example 70		MS (APCI) m/z : 432 (M+1) +
Example 71		MS (ESI) m/z : 349 (M+1) +
Example 72		MS (ESI) m/z : 389 (M+1) +

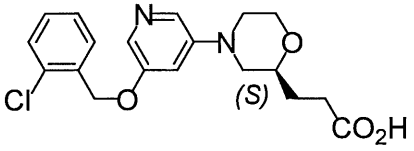
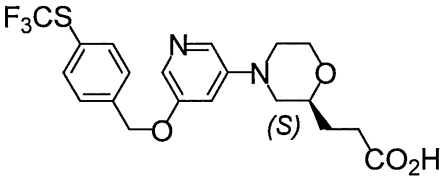
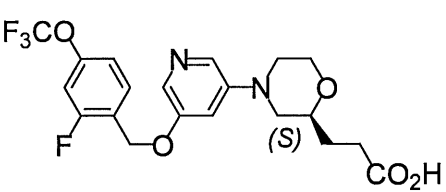
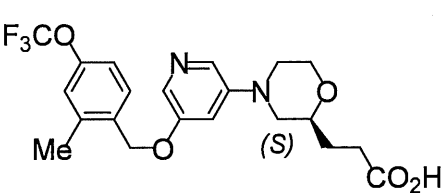
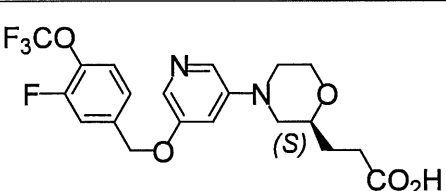
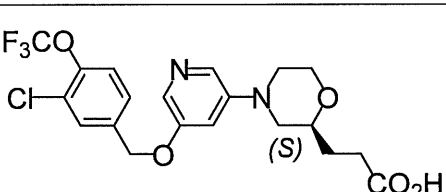
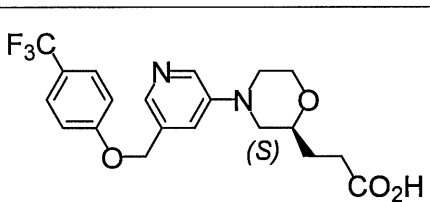
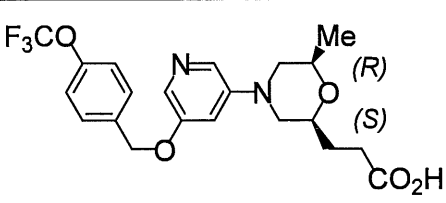
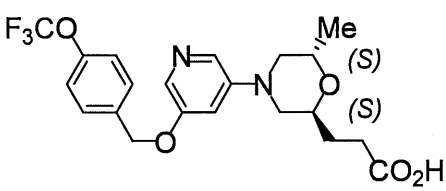
[0433]

[Table 10]

Example 73		MS (ESI) m/z: 375 (M+1) +
Example 74		MS (ESI) m/z: 377 (M+1) +
Example 75		MS (ESI) m/z: 385 (M+1) +
Example 76		MS (ESI) m/z: 417 (M+1) +
Example 77		MS (ESI) m/z: 361 (M+1) +
Example 78		MS (ESI) m/z: 377 (M+1) +
Example 79		MS (ESI) m/z: 377 (M+1) +

[0434]

5 [Table 11]

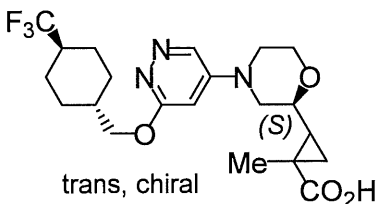
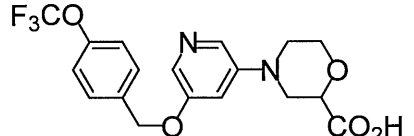
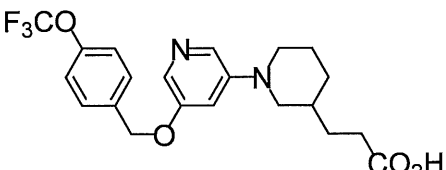
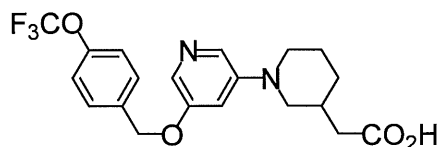
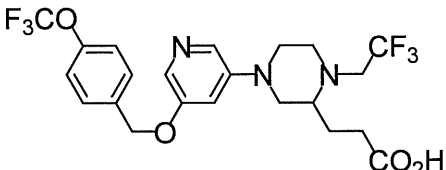
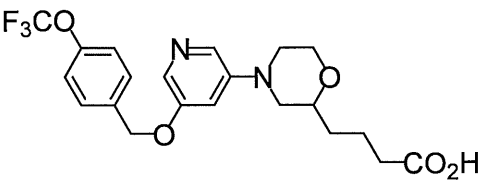
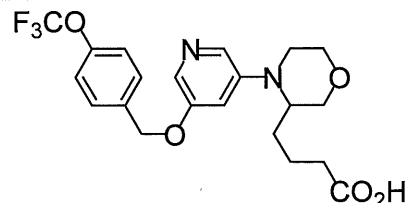
Example 80		MS (ESI) m/z : 377 (M+1) +
Example 81		MS (APCI) m/z : 443 (M+1) +
Example 82		MS (ESI) m/z : 445 (M+1) +
Example 83		MS (ESI) m/z : 441 (M+1) +
Example 84		MS (ESI) m/z : 445 (M+1) +
Example 85		MS (ESI) m/z : 461 (M+1) +
Example 86		MS (ESI) m/z : 411 (M+1) +
Example 87		MS (ESI) m/z : 441 (M+1) +
Example 88		MS (ESI) m/z : 441 (M+1) +

[0435]

The following compounds were produced according to Production Methods 7, 14 - 17 and Examples 19 - 24.

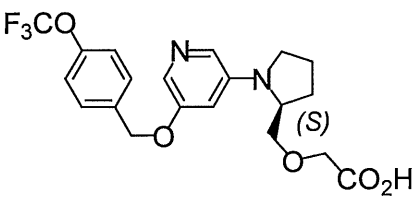
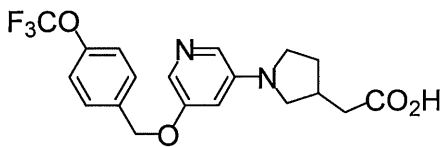
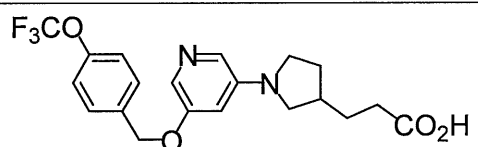
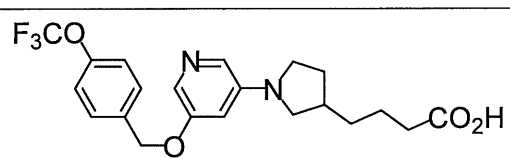
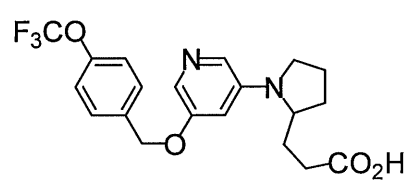
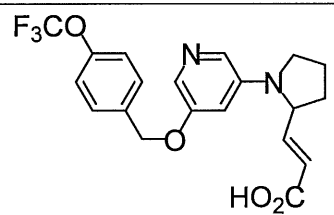
[0436]

5 [Table 12]

Example 89	 trans, chiral	MS (ESI) m/z: 444 (M+1) +
Example 90		MS (APCI) m/z: 399 (M+1) +
Example 91		MS (ESI) m/z: 425 (M+1) +
Example 92		MS (ESI) m/z: 411 (M+1) +
Example 93		MS (ESI) m/z: 508 (M+1) +
Example 94		MS (ESI) m/z: 441 (M+1) +
Example 95		MS (ESI) m/z: 441 (M+1) +

[0437]

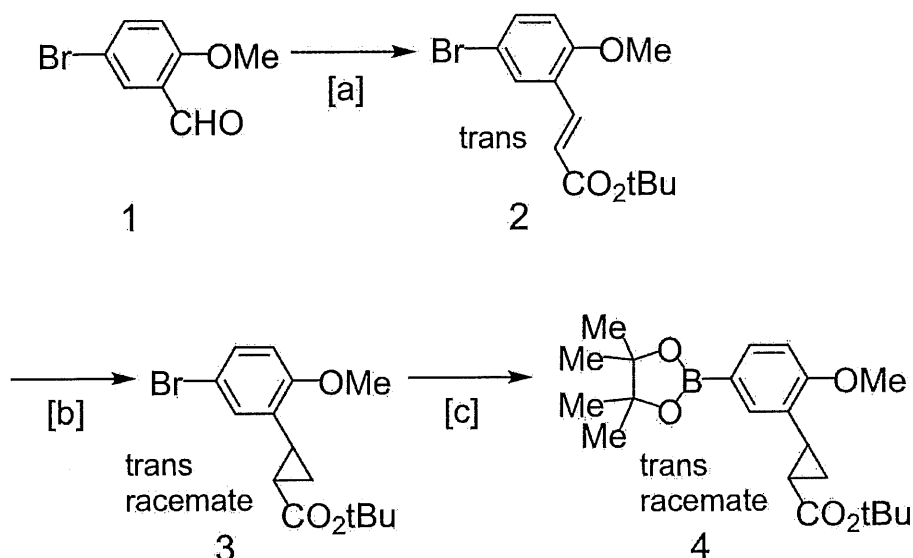
[Table 13]

Example 96		MS (ESI) m/z: 427 (M+1) +
Example 97		MS (ESI) m/z: 397 (M+1) +
Example 98		MS (ESI) m/z: 411 (M+1) +
Example 99		MS (ESI) m/z: 425 (M+1) +
Example 100		MS (ESI) m/z: 411 (M+1) +
Example 101		MS (ESI) m/z: 409 (M+1) +

[0438]

5 Reference Example 1

[0439]



[0440]

[Step a]

To a solution of tert-butyl diethylphosphonoacetate (14.1 g, 55.8 mmol) in tetrahydrofuran (200 mL) was added dropwise under ice-cooling a 1 M tetrahydrofuran solution (55.8 mL, 55.8 mmol) of potassium tert-butoxide, and the mixture was stirred for 30 min. To the reaction solution was added dropwise under ice-cooling a solution of compound 1 (10.0 g, 46.5 mmol) in tetrahydrofuran (100 mL), and the mixture was stirred under ice-cooling for 3 hr. To the reaction solution were added 1 M-hydrochloric acid (55 mL) and water (100 mL), and the mixture was extracted with ethyl acetate. The organic layer was washed with water and saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated under reduced pressure. The residue was purified by silica gel chromatography to give compound 2 (14.8 g, 101%). MS(APCI)m/z:257,259(M-tBu+1)⁺.

[0441]

[Step b]

To a solution of potassium tert-butoxide (1.75 g, 15.6 mmol) in dimethyl sulfoxide (40 mL) was added trimethylsulfoxonium iodide (3.43 g, 15.6 mmol) and the mixture was stirred for 30 min. To the reaction mixture was added a solution of compound 2 (4.07 g, 13.0 mmol) in dimethyl sulfoxide (40 mL), and the mixture was stirred at room

temperature overnight. To the reaction mixture were added saturated aqueous ammonium chloride solution and water, and the mixture was extracted with ethyl acetate. The organic layer was washed with water and saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel chromatography to give compound 3 (2.77 g, 65.2%). MS (APCI) m/z : 327, 329 ($M+1$)⁺.

[0442]

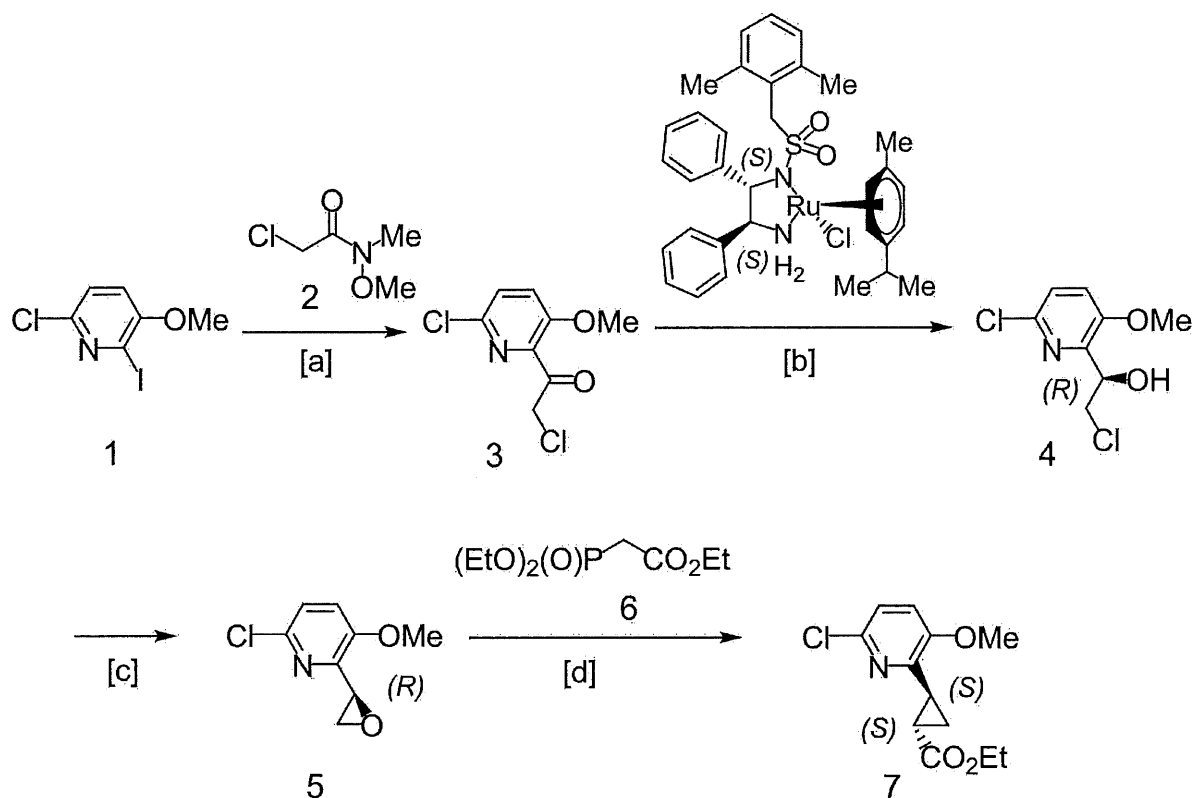
[Step c]

10 To a solution of compound 3 (2.72 g, 8.31 mmol) and bis(pinacolato)diborane (3.16 g, 12.5 mmol) in 1,4-dioxane (60 mL) were added potassium acetate (2.45 g, 24.9 mmol) and [1,1'-bis(diphenylphosphino)ferrocene]palladium(II) dichloride (243 mg, 333 μ mol), and the mixture was stirred in a nitrogen atmosphere under heating at 80°C overnight. The reaction mixture was allowed to cool to room temperature and filtered through celite. The filtrate was concentrated under reduced pressure, and the residue was purified by silica gel chromatography to give compound 4 (3.38 g, 109%).
15
20 MS (APCI) m/z : 319 ($M-tBu+1$)⁺.

[0443]

Reference Example 2

[0444]



[0445]

[Step a]

To a solution of 2 M tetrahydrofuran solution (24.5 mL, 49.0 mmol) of isopropylmagnesium chloride in tetrahydrofuran (30 mL) was added dropwise a solution of compound 1 (12.0 g, 44.5 mmol) in tetrahydrofuran (30 mL) in a nitrogen atmosphere at room temperature, and the mixture was stirred for 1 hr. To the reaction solution was further added dropwise a tetrahydrofuran solution (4.45 mL, 8.91 mmol) of 2 M-isopropylmagnesium chloride, and the mixture was stirred at room temperature for 1 hr. To the reaction solution were added under ice-cooling a solution of compound 2 (6.43 g, 46.8 mmol) in tetrahydrofuran (30 mL), and the mixture was stirred for 2 hr and stirred overnight while warming to room temperature. To the reaction mixture were added water (40 mL) and saturated aqueous ammonium chloride solution (160 mL), and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was washed with chloroform (50 mL)-hexane (100 mL) to give compound 3 (5.84 g,

59.6%). MS (ESI)m/z:220,222 (M+1)⁺.

[0446]

[Step b]

To a solution of compound 3 (14.2 g, 64.5 mmol) and
5 chloro[(1S,2S)-N-(2',6'-dimethylbenzylsulfonyl)-1,2-
diphenylethanediamine] (p-cymene)ruthenium(II) (777 mg, 1.29
mmol) in N-methylpyrrolidone (129 mL) was added dropwise a
mixture of formic acid (12.2 mL, 323 mmol) and triethylamine
(17.9 mL, 129 mmol) under ice-cooling, and the mixture was
10 stirred under ice-cooling for 7 hr. To the reaction mixture
was added water (700 mL) and the mixture was extracted with
ethyl acetate (700 mL). The organic layer was washed with
saturated aqueous sodium hydrogen carbonate (390 mL), water
(520 mL) and saturated brine (260 mL), dried over anhydrous
15 sodium sulfate, filtered and concentrated. The residue was
purified by silica gel chromatography to give compound 4 (14.5
g, 95.3%ee). MS (ESI)m/z:222,224 (M+1)⁺.

[0447]

[Step c]

20 To a solution of compound 4 (14.5 g, 65.3 mmol) in
diethyl ether (140 mL) was added a solution of potassium
hydroxide (85 wt%, 11.0 g, 166 mmol) in water (140 mL), and the
mixture was stirred overnight. The reaction suspension was
extracted with ethyl acetate (280 mL), the organic layer was
25 washed with saturated brine, dried over anhydrous sodium
sulfate, filtered and concentrated to give compound 5 (11.78 g,
99.2%, 90.1%ee). MS (ESI)m/z:186,188 (M+1)⁺.

[0448]

[Step d]

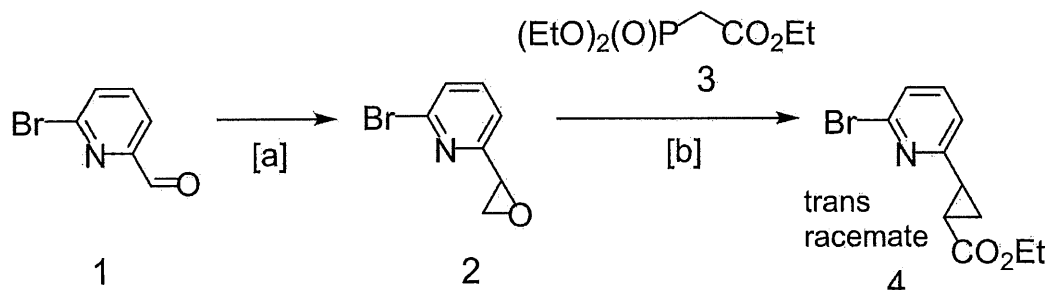
30 To a solution of compound 6 (28.9 mL, 146 mmol) in
tetrahydrofuran (40 mL) was added dropwise a 1 M
tetrahydrofuran solution (127 mL, 127 mmol) of potassium tert-
butoxide, a solution of compound 5 (11.8 g, 63.3 mmol) in
tetrahydrofuran (19 mL) was added, and the mixture was stirred
35 in a nitrogen atmosphere with heating under reflux for 1 day.

The reaction mixture was allowed to cool to room temperature, water (740 mL) was added, and the resulting solid was collected by filtration and washed with water (185 mL). The obtained solid was recrystallized from ethanol (150 mL) to give compound
 5 7 (11.8 g, 73.2%, 99.7%ee). MS(ESI)m/z:256,258(M+1)⁺.

[0449]

Reference Example 3

[0450]



10 [0451]

[Step a]

A suspension of sodium hydride (60 wt%, 421 mg, 10.5 mmol) in dimethyl sulfoxide (35 mL) was stirred in a nitrogen atmosphere under heating at 60°C for 30 min. The reaction
 15 solution was allowed to cool to room temperature, trimethylsulfoxonium iodide (2.70 g, 12.3 mmol) was added, and the mixture was stirred for 30 min. To the reaction solution was added a solution of compound 1 (1.63 g, 8.76 mmol) in dimethyl sulfoxide (15 mL), and the mixture was stirred at room
 20 temperature for 2 hr. To the reaction mixture was added water (200 mL) and the mixture was extracted with tert-butyl methyl ether. The organic layer was washed with water and saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel
 25 chromatography to give compound 2 (910 mg, 45.7%). MS(ESI)m/z:200,202(M+1)⁺.

[0452]

[Step b]

To a solution of compound 3 (2.13 g, 9.50 mmol) in
 30 tetrahydrofuran (2.0 mL) was added dropwise under ice-cooling a

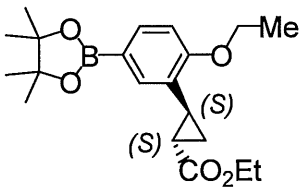
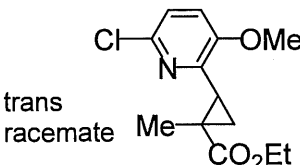
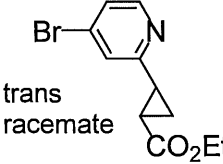
1 M tetrahydrofuran solution (7.92 mL, 7.92 mmol) of potassium tert-butoxide, compound 2 (900 mg, 3.96 mmol) was added to the reaction solution and the mixture was stirred in a nitrogen atmosphere with heating under reflux for 1 day. The reaction mixture was allowed to cool to room temperature, water (40 mL) was added, and the mixture was extracted with ethyl acetate (50 mL). The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel chromatography to give compound 4 (735 mg, 68.7%). MS(ESI)m/z:270,272(M+1)⁺.

[0453]

The following compounds were produced according to Production Methods 18 - 20 and Reference Examples 1 - 3.

[0454]

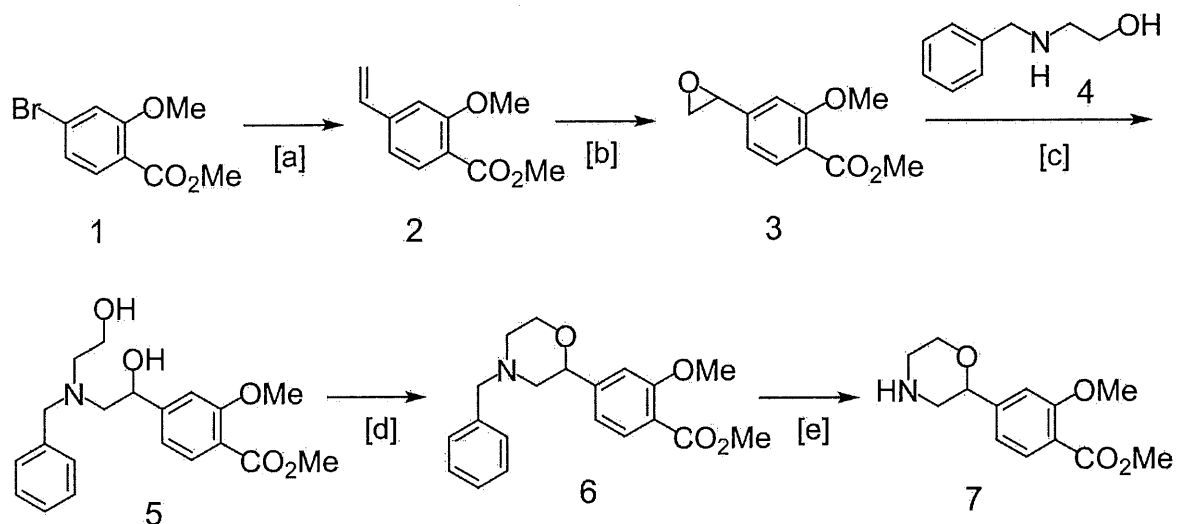
15 [Table 14]

Reference Example 4		MS (ESI)m/z:361 (M+1) +
Reference Example 5		MS (ESI)m/z:270, 272 (M+1) +
Reference Example 6		MS (ESI)m/z:270, 272 (M+1) +

[0455]

Reference Example 7

[0456]



[0457]

[Step a]

To a mixed solution of compound 1 (3.00 g, 12.2 mmol) and
 5 vinylboronic anhydride pyridine complex (2.36 g, 9.79 mmol) in
 1,2-dimethoxyethane (122 mL) and water (10 mL) were added
 potassium carbonate (3.38 g, 24.5 mmol) and
 tetrakis(triphenylphosphine)palladium(0) (354 mg, 306 μ mol),
 and the mixture was stirred in a nitrogen atmosphere with
 10 heating under reflux for 2 hr. The reaction mixture was
 allowed to cool to room temperature and filtered through celite.
 The filtrate was concentrated under reduced pressure, and the
 residue was purified by silica gel chromatography to give
 compound 2 (2.35 g, 99.9%). MS(ESI)m/z:193(M+1)⁺.

15 [0458]

[Step b]

To a mixed solution of compound 2 (2.35 g, 12.2 mmol) in
 tert-butyl alcohol (30 mL) and water (40 mL) was added N-
 bromosuccinimide (2.39 g, 13.4 mmol), and the mixture was
 20 stirred under heating at 45°C for 2.5 hr. The reaction
 solution was allowed to cool to room temperature, 4 M-aqueous
 sodium hydroxide solution (23.06 mL, 12.2 mL) was added, and
 the mixture was stirred at room temperature for 10 min. To the
 reaction mixture was further added 4 M-aqueous sodium hydroxide
 25 solution (3.06 mL, 12.2 mL), and the mixture was stirred at
 room temperature overnight. Water was added to the reaction

mixture, and the mixture was extracted with ethyl acetate. The organic layer was washed with water and saturated brine, dried over anhydrous magnesium sulfate, filtered and concentrated to give compound 3 (2.48 g, 97.4%).

5 $^1\text{H-NMR}$ (400 MHz, CDCl_3) δ : 2.76 (1H, m), 3.17 (1H, m), 3.88 (1H, m), 3.88 (3H, s), 3.91 (3H, s), 6.87 (1H, d, $J=1.5\text{Hz}$), 6.93 (1H, dd, $J=8.2, 1.5\text{Hz}$), 7.78 (1H, d, $J=8.2\text{Hz}$).

[0459]

[Step c]

10 To a solution of compound 3 (2.48 g, 11.9 mmol) in 2-methyl-2-butanol (60 mL) was added compound 4 (1.89 g, 12.5 mmol), and the mixture was stirred under heating at 110°C overnight. The reaction solution was concentrated under reduced pressure, and the residue was purified by silica gel
15 chromatography to give compound 5 (2.17 g, 50.7%).

MS (APCI) m/z : 360 ($M+1$) $^+$.

[0460]

[Step d]

To a solution of compound 5 (2.17 g, 6.04 mmol) in
20 tetrahydrofuran (60 mL) were added tributylphosphine (2.23 mL, 9.06 mmol) and 1,1'-(azodicarbonyl)dipiperidine (2.29 g, 9.06 mmol), and the mixture was stirred at room temperature overnight. Insoluble material was filtered off from the reaction suspension, the filtrate was concentrated under
25 reduced pressure and the residue was purified by silica gel chromatography to give compound 6 (1.18 g, 57.2%).

MS (APCI) m/z : 342 ($M+1$) $^+$.

[0461]

[Step e]

30 To a solution of compound 6 (307 mg, 899 μmol) in methanol (45 mL) was added 10%-palladium/carbon (92 mg), and the mixture was stirred in a hydrogen atmosphere at room temperature overnight. The reaction mixture was filtered through celite, and the filtrate was concentrated under reduced
35 pressure. The residue was purified by silica gel

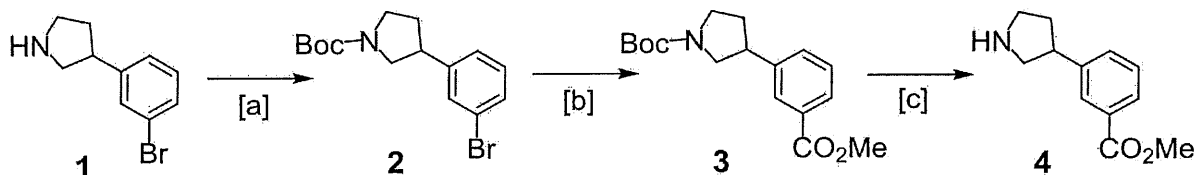
chromatography to give compound 7 (187 mg, 82.8%).

MS (APCI) m/z : 252 (M+1)⁺.

[0462]

Reference Example 8

5 [0463]



[0464]

[Step a]

To a mixed solution of compound 1 (400 mg, 1.77 mmol) in
10 tetrahydrofuran (18 mL) and methanol (3.0 mL) were added di-
tert-butyl-dicarbonate (425 mg, 1.95 mmol) and triethylamine
(377 μ L, 2.65 mmol), and the mixture was stirred at room
temperature for 15 hr. The reaction solution was concentrated
under reduced pressure, and water and ethyl acetate were added
15 to the residue for phase separation. The organic layer was
washed with water and saturated brine, dried over anhydrous
sodium sulfate, filtered and concentrated. The residue was
purified by silica gel chromatography to give compound 2 (400
mg, 69.3%).

20 ¹H-NMR (400 MHz, CDCl₃) δ : 1.48 (9H, s), 1.96 (1H, m), 2.25 (1H, m),
3.22-3.44 (3H, m), 3.53-3.66 (1H, m), 3.75-3.85 (1H, m), 7.15-
7.21 (2H, m), 7.36-7.38 (1H, d, J=7 Hz), 7.38 (1H, s).

[0465]

[Step b]

25 To a mixed solution of compound 2 (400 mg, 1.23 mmol) in
N,N-dimethylformamide (5.0 mL) and ethanol (15 mL) were added
sodium acetate (168 mg, 2.05 mmol), [1,1'-
bis(diphenylphosphino)ferrocene]palladium(II) dichloride (289
mg, 354 μ mol) and diisopropylethylamine (918 μ L, 5.31 mmol),
30 and the mixture was stirred in a carbon monoxide atmosphere
under heating at 70°C for 2 days. The reaction mixture was
allowed to cool to room temperature, water and ethyl acetate

were added, and the mixture was filtered through celite. The filtrate was phase separated, and the organic layer was washed with water and saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified
5 by silica gel chromatography to give compound 3 (224 mg, 41.5%).
MS (ESI) m/z : 250 ($M-tBu+1$)⁺.

[0466]

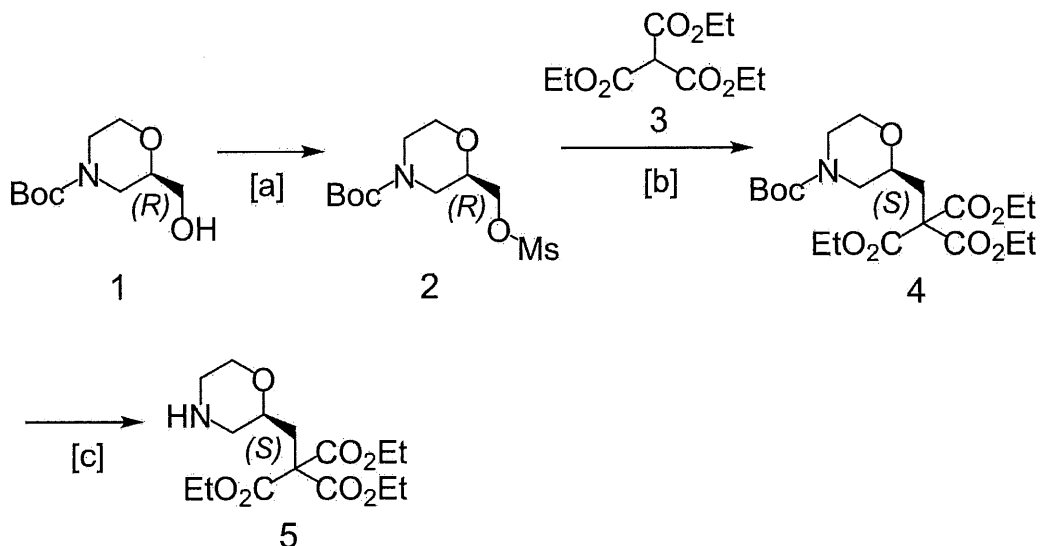
[Step c]

To a solution of compound 3 (224 mg, 724 μ mol) in
10 chloroform (2.0 mL) was added trifluoroacetic acid (0.56 mL),
and the mixture was stirred at room temperature for 2 hr. The
reaction solution was subjected to solid phase extraction
purification using cation exchange resin column (Waters,
PoraPakTM, RxnCX) to give compound 4 (142 mg, 94.3%).
15 MS (ESI) m/z : 206 ($M+1$)⁺.

[0467]

Reference Example 9

[0468]



20 [0469]

[Step a]

To a solution of compound 1 (20.0 g, 92.1 mmol) and triethylamine (16.6 mL, 120 mmol) in dichloromethane (180 mL) was added dropwise a solution of mesyl chloride (7.84 mL, 101
25 mmol) in dichloromethane (8.0 mL) under ice-cooling, and the
mixture was stirred under ice-cooling for 2 hr. To the

reaction solution was added water (60 mL) under ice-cooling for phase separation. The organic layer was washed with saturated aqueous sodium hydrogen carbonate (40 mL) and saturated brine (60 mL), dried over anhydrous sodium sulfate, filtered and
5 concentrated to give compound 2 (30.3 g). MS(ESI)m/z:296(M+1)⁺.
[0470]

[Step b]

To a solution of compound 2 (30.3 g, 92.3 mmol) and compound 3 (39.2 mL, 185 mmol) in N-methylpyrrolidone (230 mL)
10 were added potassium carbonate (63.8 g, 462 mmol) and sodium iodide (4.15 g, 27.7 mmol), and the mixture was stirred under heating at 120°C for 3.5 hr. The reaction mixture was allowed to cool to room temperature, water (500 mL) was added and the mixture was extracted with ethyl acetate (400 mL). The organic
15 layer was washed with water (100 mL) and saturated brine (50 mL), dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel chromatography to give compound 4 (41.6 g, 90.4%).
MS(ESI)m/z:432(M+1)⁺.

20 [0471]

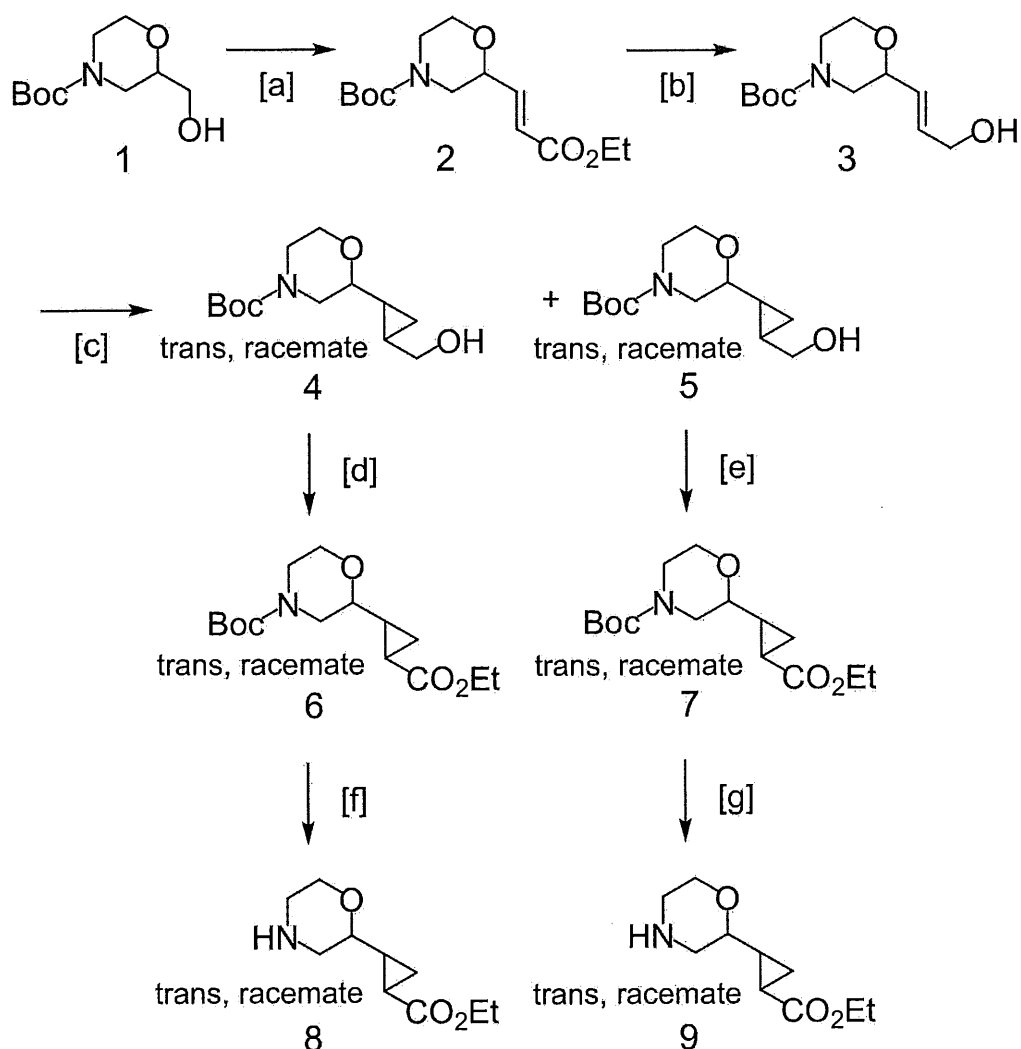
[Step c]

To a solution of compound 4 (2.00 g, 4.17 mmol) in dichloromethane (20 mL) was added trifluoroacetic acid (4.0 mL), and the mixture was stirred at room temperature for 1 hr. To
25 the reaction solution was added dropwise saturated aqueous sodium hydrogen carbonate (100 mL) and the mixture was extracted 3 times with chloroform (50 mL). The organic layer was dried over anhydrous sodium sulfate, filtered and concentrated to give compound 5 (1.40 g). MS(ESI)m/z:332(M+1)⁺.

30 [0472]

Reference Example 10

[0473]



[0474]

[Step a]

To a mixed solution of compound 1 (5.00 g, 23.0 mmol) in
 5 dichloromethane (60 mL) and dimethyl sulfoxide (20 mL) were
 added under ice-cooling triethylamine (19.2 mL, 138 mmol) and
 sulfur trioxide pyridine complex (11.0 g, 69.0 mmol), and the
 mixture was stirred at room temperature for 4 hr. To the
 reaction solution was added water (60 mL), and the mixture was
 10 extracted with chloroform (40 mL). The organic layer was
 washed with saturated aqueous sodium hydrogen carbonate (30 mL)
 and saturated brine (30 mL), dried over anhydrous magnesium
 sulfate, filtered and concentrated. The residue was dissolved
 in tetrahydrofuran (30 mL), added dropwise to a solution of
 15 ethyl diethylphosphonoacetate (7.73 g, 34.5 mmol) and sodium
 hydride (60 wt%, 1.20 g, 34.5 mmol) in tetrahydrofuran (30 mL)

under ice-cooling and the mixture was stirred while warming to room temperature overnight. To the reaction solution was added water (60 mL) and the mixture was extracted with ethyl acetate (60 mL). The organic layer was dried over anhydrous sodium sulfate, filtered and concentrated under reduced pressure. The residue was purified by silica gel chromatography to give compound 2 (2.92 g, 38.3%). MS(ESI)m/z:286(M+1)⁺.

[0475]

[Step b]

10 To a solution of compound 2 (3.32 g, 10.2 mmol) in tetrahydrofuran (35 mL) was added dropwise under ice-cooling a 1 M dichloromethane solution (30.5 mL, 30.5 mmol) of diisobutylaluminum hydride, and the mixture was stirred under ice-cooling for 1.5 hr. To the reaction solution was added dropwise under ice-cooling a saturated aqueous Rochelle salt solution (30 mL), and the mixture was stirred at room temperature overnight and extracted 3 times with ethyl acetate (30 mL). The organic layer was dried over anhydrous sodium sulfate, filtered and concentrated under reduced pressure. The residue was purified by silica gel chromatography to give compound 3 (1.55 g, 57.7%). MS(ESI)m/z:188(M-tBu+1)⁺.

[0476]

[Step c]

25 To a solution of compound 3 (780 mg, 2.94 mmol) in 1,2-dichloroethane (15 mL) were added dropwise under ice-cooling a 1 M toluene solution (5.90 mL, 5.90 mmol) of diethylzinc and chloriodomethane (860 µL, 11.8 mmol), and the mixture was stirred while warming to room temperature for 5 hr. To the reaction mixture were added saturated aqueous ammonium chloride solution (5.0 mL), saturated aqueous Rochelle salt solution (30 mL) and chloroform (30 mL) and the mixture was stirred at room temperature overnight and extracted twice with chloroform (30 mL). The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel chromatography to give

35

compound 4 (145 mg, 19%) and compound 5 (140 mg, 18%).

Compound 4 and compound 5 are diastereoisomers.

compound 4: MS(ESI)m/z:258(M+1)⁺.

compound 5: MS(ESI)m/z:258(M+1)⁺.

5 [0477]

[Step d]

To a mixed solution of compound 4 (280 mg, 1.01 mmol) in acetonitrile (6.0 mL) and carbon tetrachloride (6.0 mL) were added a solution of sodium periodate (645 mg, 3.02 mmol) in
10 water (9.0 mL) and ruthenium(IV) oxide hydrate (4.6 mg, 30 μ mol), and the mixture was stirred at room temperature for 1 hr. To the reaction mixture was added 2-propanol (3.0 mL), and the mixture was stirred at room temperature for 1 hr and filtered through celite. To the filtrate was added saturated aqueous
15 ammonium chloride solution (9.0 mL) and the mixture was extracted 3 times with chloroform. The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was dissolved in N,N-dimethylformamide (4.0 mL), potassium carbonate (443 mg,
20 3.21 mmol) and iodoethane (257 μ L, 3.21 mmol) were added, and the mixture was stirred at room temperature for 2 days. To the reaction mixture was added water (20 mL), and the mixture was extracted with ethyl acetate (40 mL). The organic layer was washed with saturated brine, dried over anhydrous sodium
25 sulfate, filtered and concentrated under reduced pressure. The residue was purified by silica gel chromatography to give compound 6 (290 mg, 64.1%). MS(ESI)m/z:300(M+1)⁺.

[0478]

[Step e]

30 To a mixed solution of compound 5 (260 mg, 900 μ mol) in acetonitrile (5.0 mL) and carbon tetrachloride (5.0 mL) were added a solution of sodium periodate (578 mg, 2.70 mmol) in water (7.5 mL) and ruthenium(IV) oxide hydrate (4.1 mg, 27 μ mol), and the mixture was stirred at room temperature for 1 hr.
35 To the reaction mixture was added 2-propanol (2.5 mL), and the

mixture was stirred at room temperature for 1 hr and filtered through celite. To the filtrate was added saturated aqueous ammonium chloride solution (7.5 mL) and the mixture was extracted 3 times with chloroform. The organic layer was
5 washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was dissolved in N,N-dimethylformamide (3.5 mL), potassium carbonate (377 mg, 2.73 mmol) and iodoethane (218 μ L, 2.73 mmol) were added, and the mixture was stirred at room temperature for 4 days. To the
10 reaction mixture was added water (20 mL) and the mixture was extracted with ethyl acetate (40 mL). The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated under reduced pressure. The residue was purified by silica gel chromatography to give
15 compound 7 (210 mg, 77.2%). MS(ESI)m/z:300 (M+1)⁺.

[0479]

[Step f]

To a solution of compound 6 (205 mg, 685 μ mol) in dichloromethane (3.5 mL) was added trifluoroacetic acid (1.0
20 mL), and the mixture was stirred at room temperature for 3 hr. The reaction solution was concentrated under reduced pressure, and the residue was dissolved in chloroform, washed with saturated aqueous sodium hydrogen carbonate and saturated brine, dried over anhydrous magnesium sulfate, filtered and
25 concentrated to give compound 8 (140 mg).

¹H-NMR (400 MHz, CDCl₃) δ : 1.01 (1H, m), 1.15 (1H, m), 1.25 (3H, t, J=7.2 Hz), 1.50 (1H, m), 1.60 (1H, m), 2.68 (1H, m), 2.78 (1H, m), 2.85 (1H, m), 2.98 (1H, m), 3.09 (1H, m), 3.54 (1H, m), 3.85 (1H, m), 4.12 (2H, m).

30 MS(ESI)m/z:200 (M+1)⁺.

[0480]

[Step g]

To a solution of compound 7 (210 mg, 701 μ mol) in dichloromethane (3.5 mL) was added trifluoroacetic acid (1.0
35 mL), and the mixture was stirred at room temperature for 3 hr.

The reaction solution was concentrated under reduced pressure, and the residue was dissolved in chloroform, washed with saturated aqueous sodium hydrogen carbonate and saturated brine, dried over anhydrous magnesium sulfate, filtered and

5 concentrated to give compound 9 (160 mg).

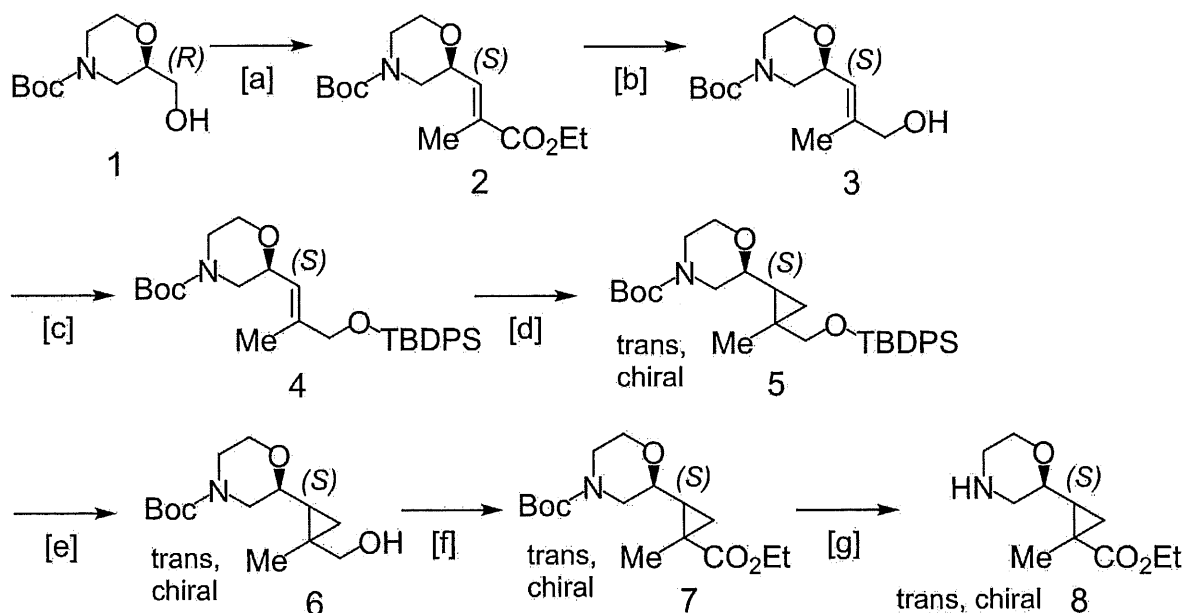
$^1\text{H-NMR}$ (400 MHz, CDCl_3) δ : 0.87 (1H, m), 1.14 (1H, m), 1.25 (3H, t, $J=7.2\text{Hz}$), 1.50 (1H, m), 1.70 (1H, m), 2.71 (1H, m), 2.79 (1H, m), 2.86 (1H, m), 2.94–2.99 (2H, m), 3.54 (1H, m), 3.86 (1H, m), 4.11 (2H, m).

10 MS (ESI) m/z : 200 ($M+1$) $^+$.

[0481]

Reference Example 11

[0482]



[0483]

[Step a]

To a solution of compound 1 (2.50 g, 11.5 mmol) and 2,2,6,6-tetramethyl-1-piperidinyloxy free radical (36.0 mg, 230 μmol) in dichloromethane (35 mL) were added dropwise a solution of sodium bromide (118 mg, 1.15 mmol) in water (2.0 mL), saturated aqueous sodium hydrogen carbonate (5.5 mL) and 5% aqueous sodium hypochlorite solution (17.1 mL, 11.5 mmol) over 45 min under ice-cooling, and the mixture was stirred under

ice-cooling for 30 min. To the reaction mixture was added saturated brine (30 mL), and the mixture was extracted 3 times with chloroform (30 mL). The organic layer was washed with saturated aqueous sodium hydrogen carbonate (30 mL) and
5 saturated brine (30 mL), dried over anhydrous magnesium sulfate, filtered and concentrated. The residue was dissolved in tetrahydrofuran (20 mL) and added dropwise to a solution of ethyl diethylphosphonopropionate (3.47 g, 14.6 mmol) and sodium hydride (60 wt%, 499 mg, 12.5 mmol) in tetrahydrofuran (20 mL)
10 under ice-cooling and the mixture was stirred while warming to room temperature overnight. To the reaction solution was added water (40 mL) and the mixture was extracted with ethyl acetate (80 mL). The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated
15 under reduced pressure. The residue was purified by silica gel chromatography to give compound 2 (1.74 g, 53.6%).

MS(ESI)m/z:300(M+1)⁺.

[0484]

[Step b]

20 To a solution of compound 2 (1.74 g, 5.81 mmol) in tetrahydrofuran (20 mL) was added dropwise a 1 M dichloromethane solution (20.3 mL, 20.3 mmol) of diisobutylaluminum hydride at -50°C over 40 min, and the mixture was stirred for 2 hr while warming to -30°C. To the
25 reaction solution was added dropwise a mixture of methanol (1.0 mL) and tetrahydrofuran (10 mL) at -30°C, and the mixture was stirred for 1 hr while warming to -10°C. To the reaction solution was added saturated aqueous Rochelle salt solution (10 mL) at -10°C and the mixture was stirred at room temperature
30 overnight and extracted twice with ethyl acetate (40 mL). The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated under reduced pressure. The residue was purified by silica gel chromatography to give compound 3 (950 mg, 58.4%).

35 MS(ESI)m/z:258(M+1)⁺.

[0485]

[Step c]

To a solution of compound 3 (950 mg, 3.40 mmol) in dichloromethane (15 mL) were added imidazole (694 mg, 10.2 mmol) and tert-butylchlorodiphenylsilane (1.32 mL, 5.10 mmol), and the mixture was stirred at room temperature for 9 hr. To the reaction solution was added water, and the mixture was extracted with chloroform. The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated under reduced pressure. The residue was purified by silica gel chromatography to give compound 4 (2.20 g).

¹H-NMR (400 MHz, CDCl₃) δ: 1.06 (9H, s), 1.48 (9H, s), 1.66 (3H, s), 2.71 (1H, m), 2.96 (1H, m), 3.57 (1H, m), 3.84-3.91 (3H, m), 4.05 (2H, s), 4.12 (1H, m), 5.52 (1H, d, J=8 Hz), 7.35-7.44 (6H, m), 7.64-7.68 (4H, m).

[0486]

[Step d]

To a solution of compound 4 (2.20 g, 3.40 mmol) in 1,2-dichloroethane (35 mL) were added dropwise a 1 M toluene solution (11.1 mL, 11.1 mmol) of diethylzinc and chloriodomethane (1.61 mL, 22.1 mmol) over 45 min under ice-cooling, and the mixture was stirred under ice-cooling for 4 hr. To the reaction mixture were added saturated aqueous ammonium chloride solution (5.0 mL), saturated aqueous Rochelle salt solution (10 mL) and chloroform (10 mL) and the mixture was stirred at room temperature overnight and extracted twice with chloroform (30 mL). The organic layer was washed with saturated aqueous Rochelle salt solution (10 mL) and saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel chromatography to give compound 5 (1.35 g, 70.9%).

¹H-NMR (400 MHz, CDCl₃) δ: 0.36 (1H, t, J=5 Hz), 0.69-0.76 (2H, m), 1.06 (9H, s), 1.20 (3H, s), 1.46 (9H, s), 2.74 (1H, m), 2.93 (1H, m), 3.20 (1H, m), 3.45-3.56 (2H, m), 3.84-3.98 (3H, m), 7.35-7.44 (6H, m), 7.62-7.65 (4H, m).

[0487]

[Step e]

To a solution of compound 5 (1.35 g, 2.41 mmol) in tetrahydrofuran (8.0 mL) was added a 1 M tetrahydrofuran solution (4.82 mL, 4.82 mmol) of tetrabutylammonium fluoride, and the mixture was stirred at room temperature overnight. To the reaction solution was added saturated aqueous ammonium chloride solution (10 mL), and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated under reduced pressure. The residue was purified by silica gel chromatography to give compound 6 (720 mg, 94.7%). MS(ESI)m/z:272 (M+1)⁺.

[0488]

[Step f]

To a mixed solution of compound 6 (360 mg, 1.33 mmol) in acetonitrile (8.0 mL) and carbon tetrachloride (8.0 mL) were added a solution of sodium periodate (851 mg, 3.98 mmol) in water (12 mL) and ruthenium(IV) oxide hydrate (10 mg, 66 μmol), and the mixture was stirred at room temperature for 1.5 hr. To the reaction mixture was added 2-propanol (4.0 mL), and the mixture was stirred at room temperature for 1 hr and filtered through celite. To the filtrate were added saturated aqueous ammonium chloride solution (10 mL) and 10% aqueous citric acid solution (10 mL), and the mixture was extracted 3 times with chloroform. The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was dissolved in N,N-dimethylformamide (5.0 mL), potassium carbonate (564 mg, 3.95 mmol) and iodoethane (316 μL, 3.95 mmol) were added, and the mixture was stirred at room temperature for 3 days. To the reaction mixture was added water (30 mL) and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated under reduced pressure. The residue was purified by silica gel

chromatography to give compound 7 (270 mg, 62.8%).

MS (ESI)m/z:314 (M+1)⁺.

[0489]

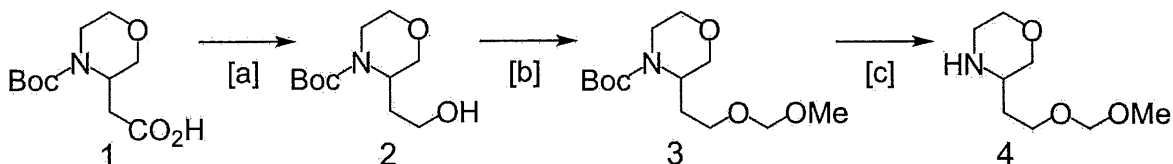
[Step g]

5 To a solution of compound 7 (270 mg, 827 μmol) in dichloromethane (4.5 mL) was added trifluoroacetic acid (1.5 mL), and the mixture was stirred at room temperature for 8 hr. The reaction solution was concentrated under reduced pressure, and the residue was dissolved in chloroform, washed with
10 saturated aqueous sodium hydrogen carbonate and saturated brine, dried over anhydrous magnesium sulfate, filtered and concentrated to give compound 8 (195 mg). MS (ESI)m/z:214 (M+1)⁺.

[0490]

Reference Example 12

15 [0491]



[0492]

20 [Step a]

To a solution of compound 1 (1.00 g, 4.08 mmol) in 1,2-dimethoxyethane (6.0 mL) were added 4-methylmorpholine (493 μL, 4.48 mmol) and isobutyl chloroformate (586 μL, 4.48 mmol) under ice-cooling, and the mixture was stirred under ice-cooling for
25 2 hr. The reaction suspension was filtered, sodium borohydride (231 mg, 6.12 mmol) and water (3.0 mL) were added to the filtrate under ice-cooling, and the mixture was stirred under ice-cooling for 2 hr. To the reaction solution was added water and the mixture was extracted with ethyl acetate. The organic
30 layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel chromatography to give compound 2 (836 mg, 88.7%). MS (ESI)m/z:176 (M-tBu+1)⁺.

[0493]

[Step b]

To a solution of compound 2 (836 mg, 3.61 mmol) in dichloromethane (10 mL) were added dropwise under ice-cooling diisopropylethylamine (1.88 mL, 10.8 mmol) and chloromethyl methyl ether (851 μ L, 11.21 mmol), and the mixture was stirred while warming to room temperature overnight. The reaction solution was concentrated under reduced pressure, and the residue was purified by silica gel chromatography to give compound 3 (926 mg, 93.1%). MS(ESI)m/z:276(M+1)⁺.

[0494]

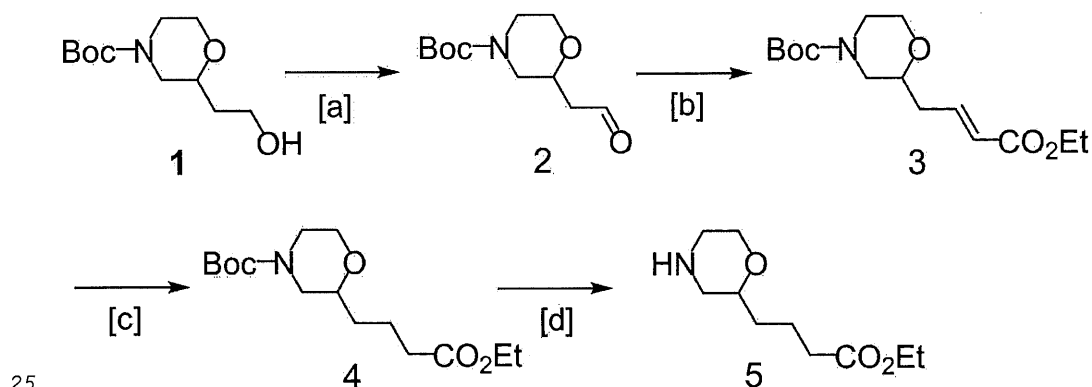
[Step c]

To a solution of compound 3 (926 mg, 3.36 mmol) in dichloromethane (20 mL) was added trifluoroacetic acid (2.6 mL), and the mixture was stirred at room temperature for 3 hr. The reaction solution was neutralized with 2 M-aqueous potassium carbonate solution and extracted 3 times with dichloromethane (30 mL). The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated to give compound 4 (594 mg). MS(ESI)m/z:176(M+1)⁺.

[0495]

Reference Example 13

[0496]



[0497]

[Step a]

To a solution of compound 1 (400 mg, 1.73 mmol) in

dichloromethane (12 mL) was added under ice-cooling Dess-Martin periodinane (1.10 g, 2.59 mmol), and the mixture was stirred at room temperature for 3 hr. To the reaction solution were added under ice-cooling saturated aqueous sodium hydrogen carbonate
5 and saturated aqueous sodium sulfite solution, and the mixture was extracted with chloroform. The organic layer was dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel chromatography to give compound 2 (399 mg). MS(ESI)m/z:174(M-tBu+1)⁺.

10 [0498]

[Step b]

To a solution of compound 2 (399 mg, 1.74 mmol) and ethyl diethylphosphonoacetate (587 mg, 2.62 mmol) in tetrahydrofuran (12.0 mL) was added under ice-cooling sodium hydride (60 wt%,
15 90.7 mg, 2.27 mmol), and the mixture was stirred for 15 min. The mixture was stirred while warming to room temperature overnight. To the reaction solution was added saturated aqueous ammonium chloride solution, and the mixture was extracted with chloroform. The organic layer was dried over
20 anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel chromatography to give compound 3 (325 mg, 2.1%). MS(ESI)m/z:244(M-tBu+1)⁺.

[0499]

[Step c]

25 To a solution of compound 3 (320 mg, 1.07 mmol) in methanol (13 mL) was added 10%-palladium/carbon (64 mg), and the mixture was stirred in a hydrogen atmosphere at room temperature for 2 hr. The reaction mixture was diluted with chloroform (10 mL), filtered through celite, and the filtrate
30 was concentrated under reduced pressure to give compound 4 (321 mg, 99.7%). MS(ESI)m/z:302(M+1)⁺.

[0500]

[Step d]

To a solution of compound 4 (130 mg, 431 μmol) in
35 dichloromethane (2.6 mL) was added trifluoroacetic acid (0.26

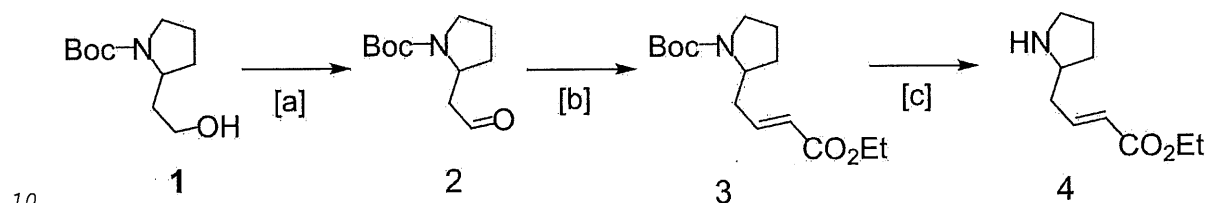
mL), and the mixture was stirred at room temperature overnight. The reaction solution was subjected to solid phase extraction purification using cation exchange resin column (Waters, PoraPak™, RxnCX) to give compound 5 (81.6 mg, 94.0%).

5 MS (ESI)m/z:202 (M+1)⁺.

[0501]

Reference Example 14

[0502]



[0503]

[Step a]

To a solution of compound 1 (450 mg, 2.09 mmol) in dichloromethane (21 mL) was added under ice-cooling Dess-Martin
15 periodinane (1.33 g, 3.14 mmol), and the mixture was stirred at room temperature for 1.5 hr. To the reaction solution were added under ice-cooling saturated aqueous sodium hydrogen carbonate and saturated aqueous sodium sulfite solution, and the mixture was extracted with chloroform. The organic layer
20 was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated under reduced pressure. The residue was purified by silica gel chromatography to give compound 2 (295 mg, 66.2%). MS (ESI)m/z:214 (M+1)⁺.

[0504]

25 [Step b]

To a solution of ethyl diethylphosphonoacetate (457 mg, 2.04 mmol) in tetrahydrofuran (14.0 mL) was added under ice-cooling sodium hydride (60 wt%, 70.7 mg, 1.77 mmol), and the mixture was stirred for 15 min. To the reaction solution was
30 added dropwise under ice-cooling compound 2 (290 mg, 1.36 mmol), and the mixture was stirred under ice-cooling for 1.5 hr. To the reaction solution was added water and the mixture was

extracted with ethyl acetate. The organic layer was dried over anhydrous sodium sulfate, filtered and concentrated to give compound 3 (612 mg). MS(ESI)m/z:228 (M-tBu+1)⁺.

[0505]

5 [Step c]

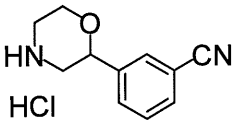
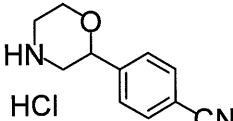
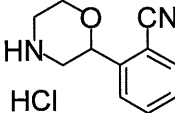
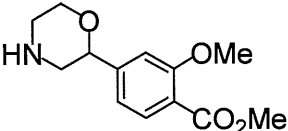
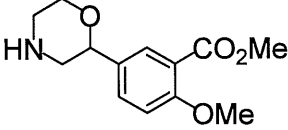
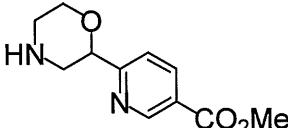
To a solution of compound 3 (612 mg, 2.04 mmol) in chloroform (1.0 mL) was added trifluoroacetic acid (1.0 mL), and the mixture was stirred at room temperature for 1 hr. The reaction solution was subjected to solid phase extraction
 10 purification using cation exchange resin column (Waters, PoraPak™, RxnCX) to give compound 4 (220 mg, 88.2%). MS(ESI)m/z:184 (M+1)⁺.

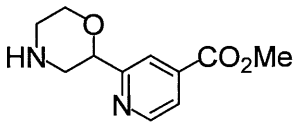
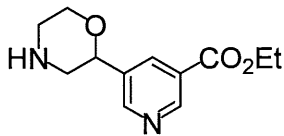
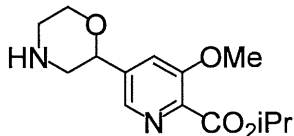
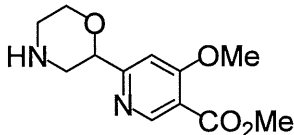
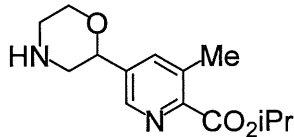
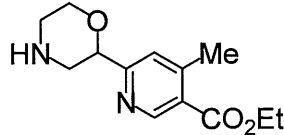
[0506]

The following compounds were produced according to
 15 Production Methods 21 - 24 and Examples 7 - 14.

[0507]

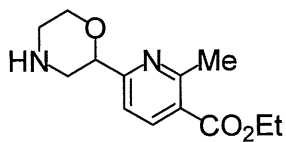
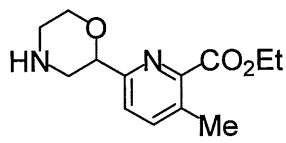
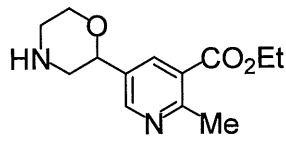
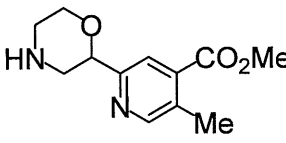
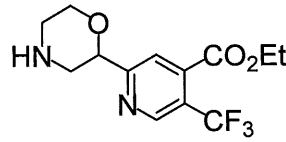
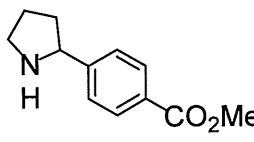
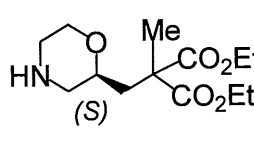
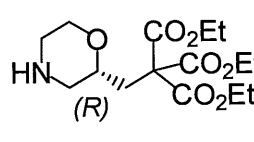
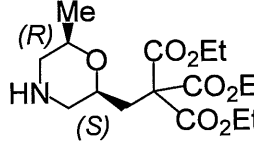
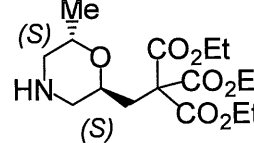
[Table 15]

Reference Example 15		MS (ESI)m/z:189 (M+1) +
Reference Example 16		MS (ESI)m/z:189 (M+1) +
Reference Example 17		MS (ESI)m/z:189 (M+1) +
Reference Example 18		MS (APCI)m/z:252 (M+1) +
Reference Example 19		MS (ESI)m/z:252 (M+1) +
Reference Example 20		MS (ESI)m/z:223 (M+1) +

Reference Example 21		MS (ESI) m/z : 223 (M+1) +
Reference Example 22		MS (ESI) m/z : 237 (M+1) +
Reference Example 23		MS (ESI) m/z : 281 (M+1) +
Reference Example 24		MS (ESI) m/z : 253 (M+1) +
Reference Example 25		MS (ESI) m/z : 265 (M+1) +
Reference Example 26		MS (ESI) m/z : 251 (M+1) +

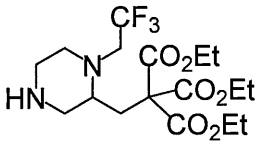
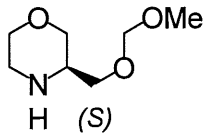
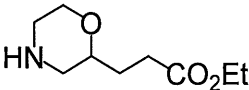
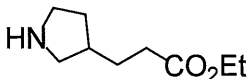
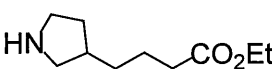
[0508]

[Table 16]

Reference Example 27		MS (APCI) m/z: 251 (M+1) +
Reference Example 28		MS (ESI) m/z: 251 (M+1) +
Reference Example 29		MS (ESI) m/z: 251 (M+1) +
Reference Example 30		MS (ESI) m/z: 237 (M+1) +
Reference Example 31		MS (ESI) m/z: 305 (M+1) +
Reference Example 32		MS (ESI) m/z: 206 (M+1) +
Reference Example 33		MS (ESI) m/z: 274 (M+1) +
Reference Example 34		MS (ESI) m/z: 332 (M+1) +
Reference Example 35		MS (ESI) m/z: 346 (M+1) +
Reference Example 36		MS (ESI) m/z: 346 (M+1) +

[0509]

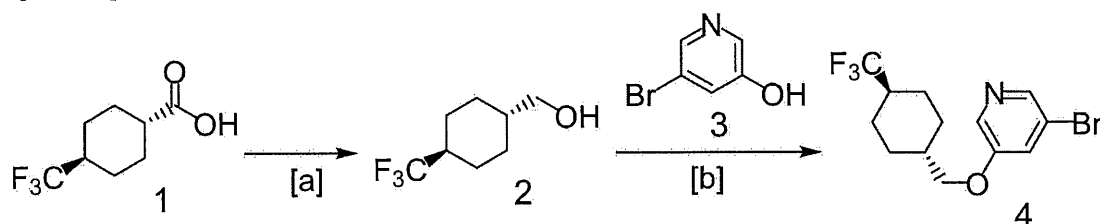
[Table 17]

Reference Example 37		MS (ESI) m/z: 413 (M+1) +
Reference Example 38		MS (ESI) m/z: 162 (M+1) +
Reference Example 39		MS (ESI) m/z: 188 (M+1) +
Reference Example 40		MS (ESI) m/z: 172 (M+1) +
Reference Example 41		MS (ESI) m/z: 186 (M+1) +

[0510]

5 Reference Example 42

[0511]



[0512]

[Step a]

10 To a solution of lithium aluminum hydride (2.90 g, 76.5 mmol) in tetrahydrofuran (150 mL) were added under ice-cooling compound 1 (10.0 g, 51.0 mmol), and the mixture was stirred at room temperature for 4 hr. To the reaction mixture was added dropwise under ice-cooling a solution of water (3.0 mL) in

15 tetrahydrofuran (150 mL), and the mixture was stirred at room temperature for 45 min. To the reaction suspension was added 4 M-aqueous sodium hydroxide solution (3.0 mL), and the mixture was stirred at room temperature for 30 min, water (3.0 mL) was added and the mixture was stirred at room temperature overnight.

20 The reaction suspension was filtered through celite and washed

with tetrahydrofuran (50 mL). The filtrate was concentrated under reduced pressure to give compound 2 (8.70 g, 93.7%).

$^1\text{H-NMR}$ (400 MHz, CDCl_3) δ : 0.94–1.05 (2H, m), 1.27–1.38 (3H, m), 1.49 (1H, m), 1.90–2.01 (5H, m), 3.48 (2H, t, $J=6\text{Hz}$).

5 [0513]

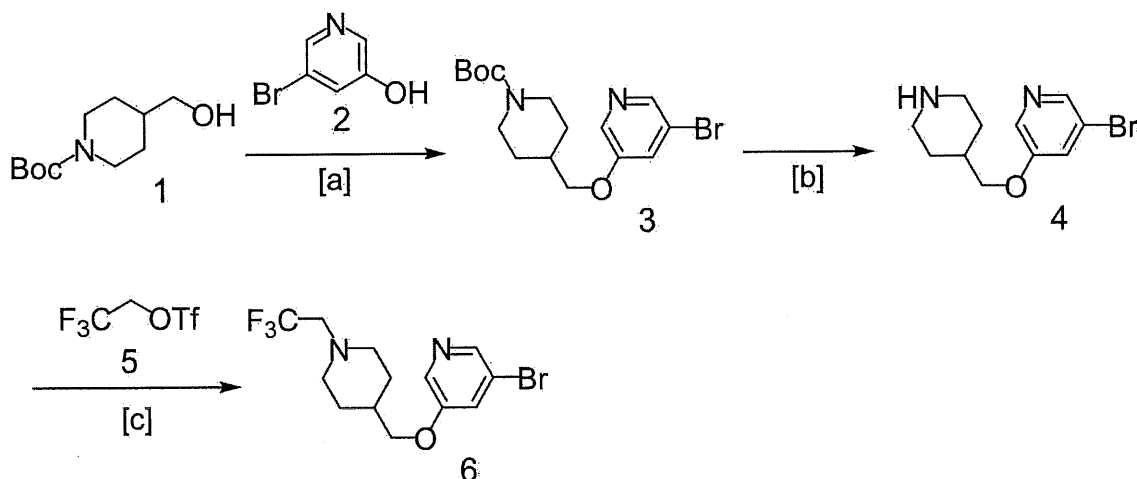
[Step b]

To a solution of compound 2 (678 mg, 3.72 mmol) and compound 3 (540 mg, 3.10 mmol) in tetrahydrofuran (20 mL) were added triphenylphosphine (1.22 g, 4.66 mmol) and diisopropyl
10 azodicarboxylate (941 mg, 4.66 mmol), and the mixture was stirred at room temperature for 1.5 hr. The reaction solution was concentrated under reduced pressure, 50% aqueous *N,N*-dimethylformamide solution was added to the residue and the mixture was extracted with heptane. The organic phase was
15 washed with 50% aqueous *N,N*-dimethylformamide solution and saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated under reduced pressure. The residue was purified by silica gel chromatography to give compound 4 (972 mg, 92.6%). $\text{MS(ESI)} m/z$: 338, 340 ($M+1$) $^+$.

20 [0514]

Reference Example 43

[0515]



[0516]

25 [Step a]

To a solution of compound 1 (2.04 g, 9.48 mmol) and compound 2 (1.50 g, 8.62 mmol) in tetrahydrofuran (15 mL) were

added triphenylphosphine (2.71 g, 10.3 mmol) and diisopropyl azodicarboxylate (2.18 g, 10.8 mmol), and the mixture was stirred at room temperature for 5 hr. The reaction solution was concentrated under reduced pressure, and the residue was
5 purified by silica gel chromatography to give compound 3 (2.90 g, 90.6%). MS(ESI)m/z:371,373(M+1)⁺.

[0517]

[Step b]

To a solution of compound 3 (2.90 g, 7.81 mmol) in ethyl
10 acetate (10 mL) was added a 4 M ethyl acetate solution (19.5 mL, 78.0 mmol) of hydrochloric acid, and the mixture was stirred at room temperature for 2 hr. The reaction mixture was neutralized with 2 M-aqueous sodium hydroxide solution and phase separation was performed. The organic layer was washed
15 with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated under reduced pressure to give compound 4 (1.94 g, 91.5%). MS(ESI)m/z:271,273(M+1)⁺.

[0518]

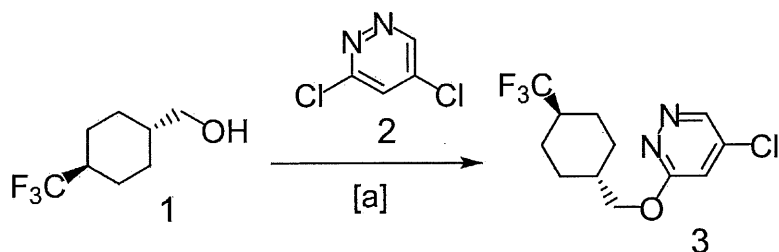
[Step c]

20 To a mixed solution of compound 4 (1.29 g, 4.76 mmol) in N,N-dimethylformamide (15 mL) and diisopropylethylamine (1.65 mL, 9.52 mmol) was added compound 5 (1.37 mL, 9.52 mmol), and the mixture was stirred at room temperature for 3 hr. To the reaction solution was added water and the mixture was extracted
25 with ethyl acetate. The organic layer was washed with saturated brine, dried over anhydrous sodium sulfate, filtered and concentrated. The residue was purified by silica gel chromatography to give compound 6 (1.61 g, 95.5%). MS(ESI)m/z:353,355(M+1)⁺.

30 [0519]

Reference Example 44

[0520]



[0521]

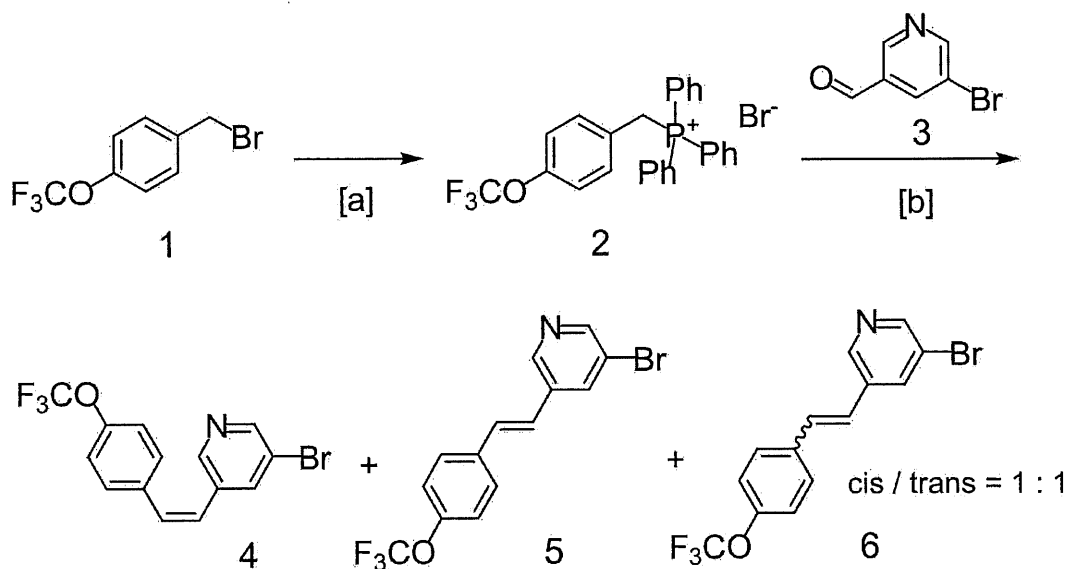
[Step a]

To a solution of compound 1 (12.6 g, 61.7 mmol) obtained
 5 in Reference Example 42, Step a, in tetrahydrofuran (225 mL)
 was added under ice-cooling sodium hydride (60 wt%, 2.69 g,
 67.3 mmol) by small portions, and the mixture was stirred for
 30 min. To the reaction solution was added dropwise under ice-
 cooling a solution of compound 2 (8.35 g, 56.1 mmol) in
 10 tetrahydrofuran (30 mL), and the mixture was stirred while
 warming to room temperature overnight. To the reaction
 solution was added water (150 mL) and the mixture was extracted
 with ethyl acetate (250 mL). The organic layer was washed with
 saturated brine, dried over anhydrous sodium sulfate, filtered
 15 and concentrated under reduced pressure. The residue was
 purified by silica gel chromatography to give compound 3 (4.95
 g, 30.0%). MS(ESI)m/z:295,297(M+1)⁺.

[0522]

Reference Example 45

20 [0523]



[0524]

[Step a]

To a solution of compound 1 (5.00 g, 19.6 mmol) in toluene (100 mL) was added triphenylphosphine (5.66 g, 21.6 mmol), and the mixture was stirred with heating under reflux for 1 hr. The reaction mixture was diluted with toluene (50 mL) and the mixture was further stirred with heating under reflux for 1 hr. The reaction mixture was allowed to cool to room temperature, diluted with hexane (150 mL), and the resulting solid was collected by filtration and washed with hexane (100 mL) to give compound 2 (8.78 g, 86.6%).

MS(ESI)m/z:437

[0525]

[Step b]

To a mixed solution of compound 2 (3.62 g, 6.99 mmol) in tetrahydrofuran (40 mL) and N,N-dimethylformamide (10 mL) was added under ice-cooling sodium hydride (60 wt%, 155 mg, 6.45 mmol), and the mixture was stirred under ice-cooling for 30 min. To the reaction solution was added under ice-cooling compound 3 (1.00 g, 5.38 mmol) by small portions, and the mixture was stirred under ice-cooling for 30 min. The insoluble material was filtered off from the reaction suspension and washed with ethyl acetate (50 mL). The filtrate was diluted with ethyl acetate (50 mL), washed with water (100 mL) and saturated brine (100 mL), dried over anhydrous sodium sulfate, filtered and concentrated under reduced pressure. The residue was purified by silica gel chromatography to give compound 4 (864 mg, 46.7%), compound 5 (193 mg, 10.5%) and compound 6 (619 mg, 33.5%) as a cis/trans mixture.

compound 4: MS(ESI)m/z:344,346(M+1)⁺.

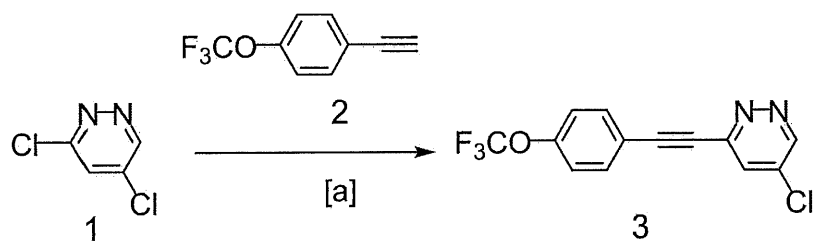
compound 5: MS(ESI)m/z:344,346(M+1)⁺.

Compound 6: MS(ESI)m/z:344,346(M+1)⁺.

[0526]

Reference Example 46

[0527]



[0528]

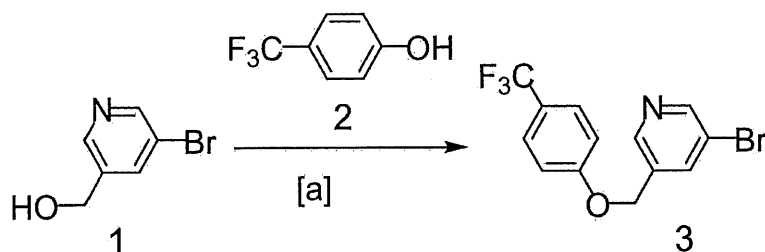
[Step a]

To a mixed solution of compound 1 (200 mg, 1.34 mmol) and
 5 compound 2 (250 mg, 1.34 mmol) in N,N-dimethylformamide (4.0 mL) and triethylamine (2.0 mL) were added
 bistrisphenylphosphinepalladium(II) dichloride (94.2 mg, 134 μ mol), trisphenylphosphine (70.4 mg, 268 μ mol) and copper iodide
 (25.6 mg, 134 μ mol), and the mixture was stirred in a nitrogen
 10 atmosphere under heating at 50°C for 6 hr. The reaction
 mixture was allowed to cool to room temperature, water (30 mL)
 was added and the mixture was extracted with ethyl acetate (50 mL). The organic layer was washed with water (30 mL) and
 saturated brine (30 mL), dried over anhydrous sodium sulfate,
 15 filtered and concentrated. The residue was purified by silica
 gel chromatography to give compound 3 (160 mg, 40.0%).
 MS (ESI) m/z : 299, 301 ($M+1$)⁺.

[0529]

Reference Example 47

20 [0530]



[0531]

[Step a]

To a solution of compound 1 (200 mg, 1.06 mmol) and
 25 compound 2 (224 mg, 1.38 mmol) in tetrahydrofuran (6.0 mL) were
 added tributylphosphine (341 μ L, 1.38 mmol) and 1,1'-
 (azodicarbonyl)dipiperidine (349 mg, 1.38 mmol) by small

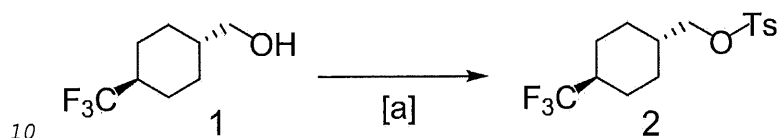
portions, and the mixture was stirred at room temperature overnight. The reaction suspension was diluted with hexane (6.0 mL), the insoluble material was filtered off and the filtrate was concentrated. The residue was purified by silica
5 gel chromatography to give compound 3 (324 mg, 91.8%).

MS (ESI) m/z : 332, 334 ($M+1$)⁺.

[0532]

Reference Example 48

[0533]



[0534]

[Step a]

To a solution of compound 1 (100 mg, 549 μ mol) obtained in Reference Example 42, Step a, in dichloromethane (2.0 mL) were added pyridine (133 μ L, 1.65 mmol) and p-toluenesulfonyl
15 chloride (126 mg, 659 μ mol), and the mixture was stirred at room temperature for 6 hr. To the reaction solution was further added p-toluenesulfonyl chloride (62.8 mg, 329 μ mol), and the mixture was stirred at room temperature overnight. The
20 reaction solution was diluted with ethyl acetate (20 mL), washed with 1 M-hydrochloric acid (10 mL) and saturated aqueous sodium hydrogen carbonate (10 mL), and concentrated under reduced pressure to give compound 2 (176 mg, 95.2%).

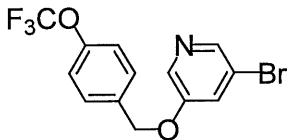
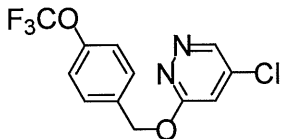
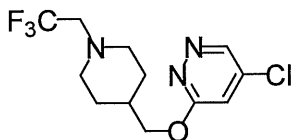
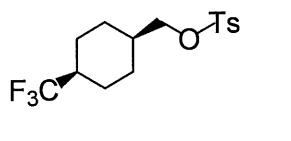
¹H-NMR (400 MHz, CDCl₃) δ : 0.92-1.03 (2H, m), 1.22-1.33 (2H, m),
25 1.68 (1H, m), 1.81-1.86 (2H, m), 1.89-2.00 (3H, m), 2.46 (3H, s), 3.84 (2H, d, J =6.2 Hz), 7.35 (2H, d, J =8.2 Hz), 7.78 (2H, d, J =8.2 Hz).

[0535]

The following compounds were produced according to Production Methods 25 - 29 and Examples 42 - 48.

[0536]

[Table 18]

Reference Example 49		MS (ESI)m/z: 348, 350 (M+1) +
Reference Example 50		MS (ESI)m/z: 305, 307 (M+1) +
Reference Example 51		MS (ESI)m/z: 310, 312 (M+1) +
Reference Example 52		¹ H-NMR (400MHz, CDCl ₃) δ: 1.37-1.54 (4H, m), 1.56-1.66 (4H, m), 1.97-2.11 (2H, m), 2.45 (3H, s), 3.96 (2H, d, J=7.2Hz), 7.36 (2H, d, J=8.5Hz), 7.80 (2H, d, J=8.5Hz)

[0537]

5 Experimental Example 1:

[Enzyme inhibition test method]

A mixture (10 μL) of substrate and a set of choline quantification reagents (200 μM LPC (1-Oleoyl-sn-glycero-3-phosphocholine Sigma #L1881), 25 μM Amplex UltraRed reagent (Invitrogen), 0.1 U/mL Peroxidase (TOYOBO), 1 U/mL Choline oxidase (TOYOBO)), prepared with assay buffer (50 mM Tris (pH 8.0), 140 mM NaCl, 5 mM KCl, 1 mM CaCl₂, 1 mM MgCl₂, 0.1% BSA (Albumin from bovine serum, SIGMA), 0.0025% Triton X-100), enzyme (0.4 ng/μL human recombinant ATX) (10 μL), compound-containing solution (100 nL) were dispensed to a 384-well plate, incubated at room temperature for 1 hr and the fluorescence (Ex.525 nm/Em.598 nm) was measured. As the standard, choline chloride was used. With a blank free of enzyme was taken as inhibitory rate 100%, and a control free of inhibitor as inhibitory rate 0%, the inhibitory rate was calculated, and IC50 value was calculated from the inhibitory activity

percentage at each concentration.

[0538]

Experimental Example 2:

[Measurement of ATX activity in plasma (ex vivo)]

5 A compound administration solution prepared by wet pulverization in a mixer mill (type: MM400) for 10 min and adjusting to a given concentration with 0.5% aqueous carboxymethylcellulose solution was orally administered to male Wistar rat (5-week-old when used) at 5 mL/kg. Blood samples
10 were collected from the cervical vein over time at 8 to 24 hr after administration. The blood was heparin-treated using a micro blood collection tube Capiject (CJ-AL, TERUMO CORPORATION), and the plasma was separated by centrifugation (4°C, 12,000 rpm, for 2 min), and preserved at -80°C. The rats
15 after blood sampling were euthanized by exsanguination from the caudal vena cava under isoflurane inhalation anesthesia. The measurement of ATX activity in plasma was evaluated using the concentration of choline in the plasma, which was liberated from lysophosphatidylcholine (substrate of ATX) by the
20 lysophospholipase D activity of ATX, as an index. An equal amount of 2× assay buffer (200 mM Tris-HCl pH9.0, 10 mM MgCl₂, 1 M NaCl, 0.1% Triton X-100) is added to plasma (12 µL) and reacted at 37°C for 6 hr. The reaction mixture (10 µL) after reaction for 6 hr and 45 µL of reagent R1 solution (100 mM
25 Tris-HCl pH 8.0, 0.5 mM TOOS, 10 U/mL peroxidase, 0.01% Triton X-100) were added and blended and absorbance at 550-700 nm was measured and used as a prevalue. As the standard, choline chloride was used. 1 mM choline chloride was diluted with 2× assay buffer up to 7 steps in 2-fold serial dilution, R1
30 solution was treated similarly and the absorbance was measured. Furthermore, 15 µL of reagent R2 solution (100 mM Tris-HCl pH 8.0, 1 mM 4-aminoantipyrine, 10 U/mL choline oxidase, 0.01% Triton X-100) was added, and the mixture was reacted at room temperature for 10 min, and absorbance at 550-700 nm was
35 measured. The choline concentration per reaction time was

calculated from the difference between the absorbance after R2 solution addition and prevalue measured before R2 addition and used as ATX activity value.

<calculating formula>

5 inhibitory activity (%) = $100 \times \{1 - [\text{choline concentration } (\mu\text{M}) \text{ of test substance administration group} / \text{choline concentration } (\mu\text{M}) \text{ of solvent control group}]\}$

The results obtained in Experimental Examples 1 and 2 are shown in the following Tables.

10 [0539]

[Table 19]

Example	Experimental Example 1 human ATX IC50 (nM)	Experimental Example 2 Rat single administration test (inhibitory activity (%) 8 hr after 1 mg/kg oral administration)
1-1	1	94
1-2	5	93
2	9	72
3	35	
4	17	
5	1	92
6	4	71
7-1	1	
7-2	2	
8-1	2	92
8-2	20	47
9-1	2	94
9-2	3	94
10-1	1	
10-2	3	

[0540]

[Table 20]

11-1	10	
11-2	25	
12	1	76
13	3	71
14	12	92
15	42	75
16	13	89
17	56	
18-1	133	
18-2	1042	
19-1	1	
19-2	31	
19-3	5	
19-4	49	
20	2	
21	56	
22-1	3	83
22-2	74	not performed
23	11	83
24	13	
25	1	91
26	5	82
27	56	
28	4	
29	3	80
30	2	
31	4	90
32	26	
33	57	
34	121	

[0541]

[Table 21]

35	1	
36	6	
37	8	
38	382	
39	7	84
40	12	
41	31	
42	8	
43	13	
44	350	
45	7	81
46	2	74
47	3	
48	35	
49	3	
50	10	
51	5	
52	7	
53	1	
54	5	
55	2	
56	7	
57	7	
58	4	
59	5	
60	5	
61	15	
62	1	
63	7	
64	1	
65	16	
66	5	

[0542]

[Table 22]

67	13	
68	14	
69	152	
70	135	
71	104	
72	8	
73	9	
74	10	
75	68	
76	78	
77	381	
78	91	
79	189	
80	493	
81	12	
82	19	89
83	8	89
84	21	89
85	29	
86	129	
87	16	95
88	133	
89	9	
90	419	
91	24	
92	57	73
93	39	70
94	32	
95	36	
96	19	
97	378	

[0543]

5 [Table 23]

98	120	
99	50	
100	204	
101	113	

[0544]

Experimental Example 3:

[Consideration of action of ATX inhibitor on mouse bleomycin-induced lung fibrosis model]

5 The effectiveness of an ATX inhibitor (Example 5, hereinafter to be referred to as example 5 in the Figures) on bleomycin (BLM)-induced lung fibrosis model was evaluated using, as an index, variation of each fibrosis index marker in the plasma or BALF, or fibrosis related genes in the lung. As a
10 result, the ATX inhibitor suppressed SP-D in the plasma (Fig. 1) and, as regards genes in the lung, showed an expression suppressive action on Colla1 (Fig. 2), CTGF (Fig. 3), IL-6 (Fig. 4). It also suppressed ATX activity in the plasma completely (Fig. 5), and also showed a suppressive action on the
15 production of LPA (C18:2) in BALF (Fig. 6).

<Production of bleomycin-induced lung fibrosis model>

8-Week-old mice were grouped in the group constitution shown in Table 24 using a simulation method such that the body weight would become uniform before the previous day of
20 bleomycin administration (SOP/STA/RA-0003). The mice were anesthetized with isoflurane, 0.5 mg/mL of bleomycin solution was intratracheally administered at 50 μ L/head to produce a bleomycin-induced lung fibrosis model (1.25 U/kg). In the saline group, physiological saline was administered instead of
25 bleomycin. The ATX inhibitor (Example 5) was orally administered two times per day from the day of bleomycin administration. In addition, the body weight was measured once per day from the day of grouping.

[0545]

[Table 24]

Group constitution of bleomycin-induced lung fibrosis model				
group No.	BLM	test substance	period (days)	n
1	none	vehicle	14	10
2	1.25 U	vehicle	14	10
3	1.25 U	ATX inhibitor (Example 5), 30 mg/kg, bid	14	10

[0546]

5 <ATX inhibitor preparation method>

One equivalent of a mixture of 1N NaOH and 0.5% CMC solution (100 μ L in total) relative to the ATX inhibitor (Example 5) was added, 10 zirconia beads (ϕ 3 mm) were added, and they were pulverized using a mixer mill MM400 (frequency
10 28.01/min, pulverization time 10 min). 0.5% CMC was added to 30 mg/mL to give a suspension and the suspension was sonicated for 10 min. The administration dose volume was 10 mL/Kg and the administration dose amount was 30 mg/kg. Administration was performed twice per day and the initial administration was
15 performed 30 min before BLM administration.

[0547]

<Reagent>

Bleomycin hydrochloride for injection (BLM, product name: Bleo (5 mg/ampoule), manufacturer: Nippon Kayaku Co., Ltd.,
20 manufacturing No.: 250590, preparation method: BLM was dissolved in physiological saline to a concentration of 1 mg/mL and then diluted with physiological saline to prepare a 0.5 mg/mL solution, and administered intratracheally at a rate of 50 μ L/head.
25 Otsuka physiological saline (Otsuka Pharmaceutical Co., Ltd., preservation condition: preservation at room temperature). Sircol Soluble/Insoluble Collagen Assay kit (Biocolor, S1111). rat/mouse SP-D kit "YAMASA" EIA (YAMASA CORPORATION, 80072).

[0548]

<test animal>

animal species: female C57BL/6J mouse, supply company: CHARLES RIVER LABORATORIES JAPAN, INC., number of animals used: 10 per group (age at arrival: 7 weeks old).

5 [0549]

<Rearing environment>

set temperature (allowable range): 23°C (20 - 26°C), set humidity (allowable range): 55% (30 to 70%), set contrast: 12 hr lighting (AM 7:00 - PM 7:00 light), water, food: free intake.

10 [0550]

<sampling, and measurement of each index>

At 14 days from the bleomycin administration, plasma, BALF and lung tissue were collected. BALF was recovered and the concentration of LPA (18:2) in BALF (Fig. 6) was measured. After blood was collected from the abdominal vena cava, whole blood was anticoagulated using heparin and centrifuged to collect plasma. Then, the ATX activity (Fig. 5) and SP-D (Fig. 1) in the plasma were measured. Furthermore, the chest was opened and whole lung tissue was collected, and gene expression of each of Colla1 (Fig. 2), CTGF (Fig. 3) and IL-6 (Fig. 4) in the lung was analyzed. For the gene expression analysis, mRNA was extracted from the lung tissue using TRIzol, reverse transcription was performed using a kit of Life technologies, and qPCR was performed using Taqman probe.

25 [0551]

<measurement of LPA concentration in BALF>

An organic solvent and LPA (17:0) solution as an internal standard substance were added to the collected BALF (200 µL), and the mixture was dried to solidness under reduced pressure at 35°C. To the residue after drying was added 50 µL of 50% aqueous ethanol solution, and the re-dissolved solution was used as an analysis sample. The analysis sample was separated by reversed-phase column and LPA (18:2) was detected by the QTRAP6500 system (ABSciex). In addition, LPA (18:2) synthesis reference standard was added to PBS buffer used for recovery of

BALF and compared with the analytical curve sample that underwent a similar pre-treatment, whereby the concentration of LPA (18:2) contained in BALF was calculated (Fig. 6).

[0552]

5 <measurement of ATX activity in plasma>

By measurement and calculation from the collected plasma by a method similar to Experimental Example 2, the ATX activity value was obtained (Fig. 5).

[0553]

10 <statistical analysis>

The difference between the saline group and the BLM administration group and the difference between the BLM administration group and the compound administration group were analyzed by the Student's t-test wherein the significance level was 5% on both sides. The statistical analysis was performed using SAS.

[0554]

Experimental Example 4:

[study of action of ATX inhibitor on *Macaca fascicularis*

20 intraocular pressure]

The efficacy of ATX inhibitor (Example 5, hereinafter indicated as in example 5 in the Figures) for *Macaca fascicularis* laser-induced high intraocular pressure model was evaluated using the intraocular pressure lowering action as an index. As a result, the ATX inhibitor (Example 5) showed a statistically significant intraocular pressure lowering action on both administration routes of single oral administration of test drug (Fig. 7) and single instillation administration of test drug (Fig. 8).

30 <Production of *Macaca fascicularis* laser-induced high intraocular pressure model>

A green laser beam at wavelength 532 nm was uniformly irradiated to 360° around of the trabecular meshwork, which is the excretory passage of the aqueous humor, of the left eye alone, whereby high intraocular pressure was induced. The

right eye was maintained normal. After a 7-day acclimation period, the animals were grouped in the group constitution shown in Table 25. Administration was performed in a crossover test using the animals repeatedly for ATX inhibitor, vehicle
5 and positive control substance as shown in Table 26.

[0555]

[Table 25]

group	test substance and control substance	administration route	dose	number of animals (animal No.)*
1	oral vehicle	oral	-	10 ((1) - (10))
2	instillation vehicle	instillation	-	
3	ATX inhibitor (Example 5)	oral	100 mg/kg	
4		instillation	0.0135 mg/eye	
5	GLANATEC ophthalmic solution 0.4%	instillation	0.12 mg/eye	

*: Animals were used repeatedly.

positive control substance: GLANATEC ophthalmic solution 0.4%

[0556]

[Table 26]

administration schedule (administration date)	animal No.				
	(1), (2)	(3), (4)	(5), (6)	(7), (8)	(9), (10)
1st administration (day 0)	oral vehicle oral administration	ATX inhibitor oral administration	instillation vehicle administration by instillation	ATX inhibitor administration by instillation	GLANATEC ophthalmic solution 0.4%
2nd administration (day 7)	ATX inhibitor oral administration	instillation vehicle administration by instillation	ATX inhibitor administration by instillation	GLANATEC ophthalmic solution 0.4%	oral vehicle oral administration
3rd administration (day 14)	instillation vehicle administration by instillation	ATX inhibitor administration by instillation	GLANATEC ophthalmic solution 0.4%	oral vehicle oral administration	ATX inhibitor oral administration
4th administration (day 21)	ATX inhibitor administration by instillation	GLANATEC ophthalmic solution 0.4%	oral vehicle oral administration	ATX inhibitor oral administration	instillation vehicle administration by instillation
5th administration (day 28)	GLANATEC ophthalmic solution 0.4%	oral vehicle oral administration	ATX inhibitor oral administration	instillation vehicle administration by instillation	ATX inhibitor administration by instillation

[0557]

<preparation method of ATX inhibitor oral administration solution>

The required amount of ATX inhibitor (Example 5) was weighed, transferred to an agate mortar and lightly ground. Several drops of oral vehicle (0.5% w/v CMC-Na) was added dropwise and mixed with the ATX inhibitor (Example 5). Dropwise addition of the oral vehicle to the mixture and mixing were repeated to give a paste. The paste was transferred to a graduated glass and the oral vehicle was added to 60% of the final preparation amount. The vehicle (0.5 mol/L NaOH-containing 0.5% w/v CMC-Na) was added with stirring with a stirrer (NaOH was 0.75 mol relative to 1 mol in Example 5). The oral vehicle was added to increase the amount and the pH was confirmed to be not exceeding 11.0 (measured value: pH10.55 - 10.88).

[0558]

<preparation method of ATX inhibitor instillation administration solution>

A 0.04 mol/L boric acid/phosphoric acid/acetic acid mixed solution (307 mL) was mixed with a 0.2 mol/L aqueous sodium hydroxide solution (193 mL) (pH about 8.4), pH was adjusted to 8.5 with 1 mol/L hydrochloric acid to prepare Britton-Robinson buffer (pH 8.5). 5% Kolliphor EL was dissolved in the above and the resulting solution was used as an instillation administration vehicle (5% w/v kolliphor EL solution (pH 8.5)). 4.5 mg of ATX inhibitor (Example 5) was measured in a 10 mL measuring flask, the instillation administration vehicle (9.6 mL) was added and the mixture was sonicated for 30 min in an ultrasonication washing machine set to about 40°C. After confirmation of uniform suspending, the instillation administration vehicle was used to fill up to the marked line of the measuring flask, and the mixture was sonicated for 40 min in the same manner as described above, and complete dissolution was confirmed by visual observation. When being

suspension at this time point, sonication was continued until complete dissolution.

[0559]

<reagents>

- 5 •CMC-Na (Sigma-Aldrich Co. LLC)
- Kolliphor EL (Sigma-Aldrich Co. LLC, C5156)
- boric acid (Sigma-Aldrich Co. LLC, B6768)
- phosphoric acid (FUJIFILM Wako Pure Chemical Corporation, 162-20492)
- 10 •acetic acid (FUJIFILM Wako Pure Chemical Corporation, 017-00256)
- water for injection (Otsuka Pharmaceutical Factory, Inc.)
- GLANATEC ophthalmic solution 0.4% (Kowa Company, Ltd.):positive control substance

15 [0560]

<test animal>

animal species: male *Macaca fascicularis*

Supply company: Shin Nippon Science Co., Ltd.

number of animals used: 10 (7 to 8 years old at the time of
20 acclimation start)

[0561]

<breeding environment>

temperature: measured: 25.4 - 27.5°C, allowable range 23 - 29°C

humidity: measured: 47 - 74%, allowable range 30 - 70%

25 ventilation frequency: 15 times/hour

lighting: artificial lighting for 12 hours per day (from 07:00 to 19:00 lighting)

feed: solid feed (Purina Mills LLC, HF Primate J 12G 5K9J)

about 108 g (about 12 g x 9) was given once per day, 14:00 to
30 16:00, and the remaining food was collected by 11:00 on the next day (before administration in the case of the administration day).

drinking water: freely ingested using an automatic water supply system

35 [0562]

<measurement of intraocular pressure>

The animal was held under anesthesia and the intraocular pressure was measured three times using a recoil tonometer (TonoVet Tonometer TV01, Tiolat Oy). The adopted value was the median value of the three measurements. The surface anesthetic was not used in consideration of irritation to the cornea due to frequent administration of the surface anesthetic.

[0563]

<intraocular pressure measurement point>

10 Before compound administration, about 1, 2, 4, 8 and 24 hr after administration (6 points on each administration day).

[0564]

<statistical analysis>

As to the intraocular pressure of the left eye (eye with high intraocular pressure), the mean and standard error of the adopted value, the mean and standard error of change rate from before each administration, and the mean and standard error of the change amount from before each administration were calculated at each measurement time point.

20 [instillation administration]

1) To examine the presence or absence of the effect at each time point on the intraocular pressure lowering action after administration, covariance analysis using individual as a variable, administration group as a fixed factor, and intraocular pressure before administration as a covariate was performed at each time point after administration, and a comparison test was performed among the instillation vehicle (instillation administration) group, the test substance (instillation administration) group, and the positive control substance group (multiplicity was not adjusted).

2) As regards the change rate and change amount of the intraocular pressure from before each administration, variance analysis using individual as a variable, and administration group and administration day as fixed factors was performed at each time point after administration, and a comparison test was

performed among the instillation vehicle (instillation administration) group, the test substance (instillation administration) group and the positive control substance group. [oral administration]

5 1) To examine the presence or absence of the effect at each time point on the intraocular pressure lowering action after administration, covariance analysis using individual as a variable, administration group as a fixed factor, and intraocular pressure before administration as a covariate was
10 performed at each time point after administration, and a comparison test was performed between the oral vehicle (oral administration) group and the test substance (oral administration) group.

2) As regards the change rate and change amount of the
15 intraocular pressure from before each administration, variance analysis using individual as a variable, and administration group and administration day as fixed factors was performed at each time point after administration, and a comparison test was performed among the oral vehicle (oral administration) group
20 and the test substance (oral administration) group.

SAS System for windows, Release 9.3 (SAS Institute Inc.) was used for these tests. The significance level of the tests was 5% on both sides.

25 [INDUSTRIAL APPLICABILITY]
[0565]

The compound of the present invention has a superior autotaxin inhibitory action, and is useful as a prophylactic or therapeutic drug for diseases caused by autotaxin, for example,
30 various diseases such as cancer or tumor (e.g., malignant melanoma, brain tumor, neuroblastoma, glioblastoma multiforme, EBV positive Hodgkin lymphoma, glioblastoma, non-small cell lung cancer, lung tumor, breast tumor, ovary tumor, pancreas tumor, prostate intraepithelial tumor, prostate tumor, thyroid
35 gland tumor, follicular lymphoma, liver tumor, renal cell

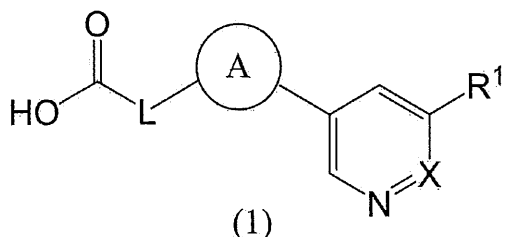
carcinoma and the like), fibrous disease (e.g., lung fibrosis, scleroderma, hepatic fibrosis, renal fibrosis, diabetic nephropathy, atherosclerosis and the like), inflammatory diseases (e.g., asthma, COPD, rheumatoid arthritis, arthritis deformans, NASH, NAFLD, type II diabetes-related obesity, acute coronary syndrome, inflammatory bowel disease, Crohn's disease, ulcerative colitis, neuropathic pain, pruritus and the like), ophthalmic diseases (e.g., glaucoma and the like), urological disease (e.g., prostatomegaly and the like) and the like.

10 This application is based on patent application No. 2018-141254 filed in Japan, the contents of which are incorporated in full herein by this reference.

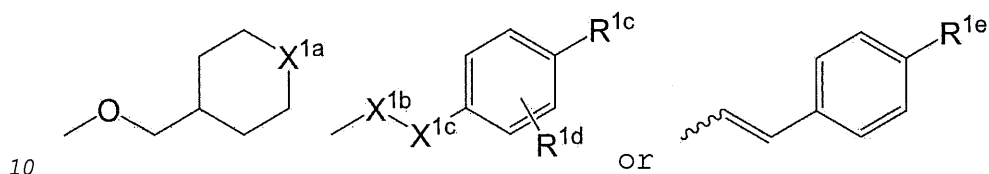
CLAIMS

1. A carboxylic acid compound represented by the following formula (1) or a pharmacologically acceptable salt thereof

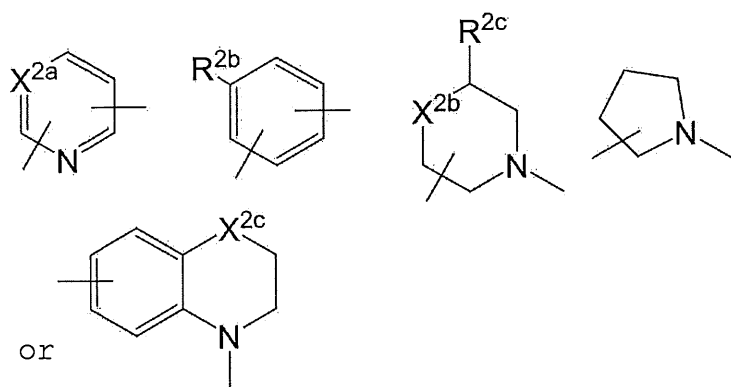
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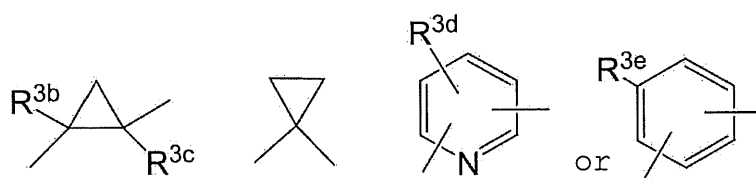
wherein, R¹ is



wherein X^{1a} is -C(R^{1a})₂- wherein plural symbols R^{1a} are the same or different and each is a hydrogen atom, a halogen atom, C₁-C₂ perfluoroalkyl, C₁-C₂ perfluoroalkoxy or C₁-C₆ alkyl, or plural
 15 symbols R^{1a} are bonded to form 1,1-C₃-C₆ cycloalkylene or -NR^{1b}- wherein R^{1b} is a hydrogen atom or C₁-C₂ perfluoroalkyl,
 X^{1b} and X^{1c} are the same or different and each is -O- or -CH₂- provided X^{1b} and X^{1c} are not simultaneously -O-,
 R^{1c} is a hydrogen atom, a halogen atom, C₁-C₂ perfluoroalkyl,
 20 C₁-C₂ perfluoroalkoxy, C₁-C₆ alkyl or C₁-C₂ perfluoroalkylthio,
 R^{1d} is a hydrogen atom, a halogen atom or C₁-C₆ alkyl, and
 R^{1e} is a hydrogen atom, C₁-C₂ perfluoroalkyl or C₁-C₂ perfluoroalkoxy,
 X is -N= or -CH=,
 25 ring A is

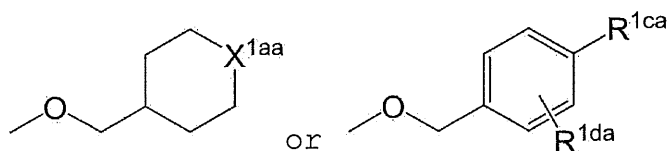


- wherein X^{2a} is $-N=$ or $-CR^{2a}=$ wherein R^{2a} is a hydrogen atom, a halogen atom, C_1-C_6 alkyl or C_1-C_6 alkoxy,
- 5 R^{2b} is a hydrogen atom, a halogen atom, C_1-C_6 alkyl or C_1-C_6 alkoxy,
- R^{2c} is a hydrogen atom or C_1-C_6 alkyl,
- X^{2b} is $-O-$, $-NR^{2d}-$ wherein R^{2d} is a hydrogen atom or C_1-C_2 perfluoroalkyl or $-CHR^{2e}-$ wherein R^{2e} is a hydrogen atom or C_1-C_6
- 10 alkyl,
- X^{2c} is $-(CH_2)_{n'}-$ wherein n' is 0 or 1 or $-O-$,
- L is $-(CHR^{3a})_n-$ wherein n is 0, 1, 2 or 3, plural symbols R^{3a} are the same or different and each is a hydrogen atom or a C_1-C_6 alkyl, $-(CH_2)_m-O-(CH_2)_{m'}-$ wherein m and m' are the same or
- 15 different and each is 0, 1 or 2, C_2-C_3 alkenylene,



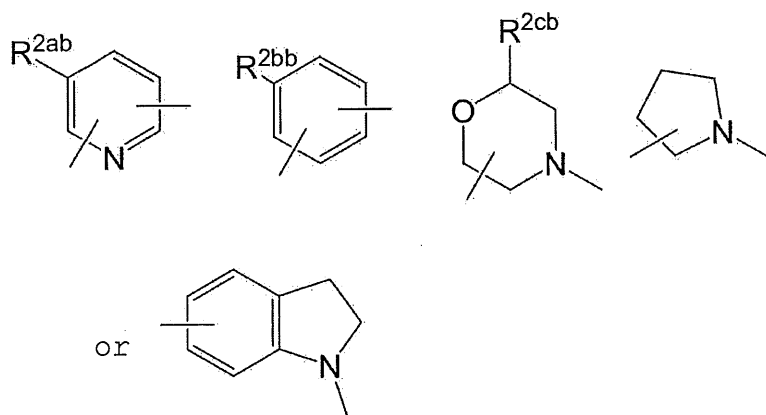
- wherein R^{3b} and R^{3c} are the same or different and each is a
- 20 hydrogen atom or C_1-C_6 alkyl, R^{3d} is a hydrogen atom, C_1-C_6 alkoxy, C_1-C_6 alkyl or C_1-C_2 perfluoroalkyl, R^{3e} is a hydrogen atom, C_1-C_6 alkoxy, C_1-C_6 alkyl or C_1-C_2 perfluoroalkyl.

2. The carboxylic acid compound according to claim 1 wherein R^1
- 25 is



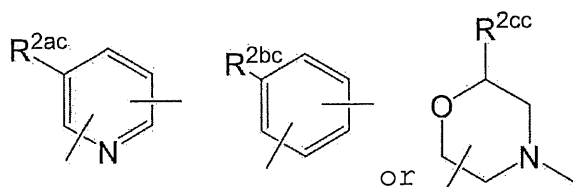
wherein X^{1aa} is $-C(R^{1aa})_2-$ wherein plural symbols R^{1aa} are the same or different and each is a hydrogen atom, C_1-C_2 perfluoroalkyl or C_1-C_6 alkyl, or plural symbols R^{1aa} are bonded to form 1,1- C_3-C_6 cycloalkylene, or $-NR^{1ba}-$ wherein R^{1ba} is a hydrogen atom or C_1-C_2 perfluoroalkyl, R^{1ca} is C_1-C_2 perfluoroalkyl, C_1-C_2 perfluoroalkoxy or C_1-C_2 perfluoroalkylthio, and R^{1da} is a halogen atom or C_1-C_6 alkyl, or a pharmacologically acceptable salt thereof.

3. The carboxylic acid compound according to claim 1 or 2 wherein ring A is



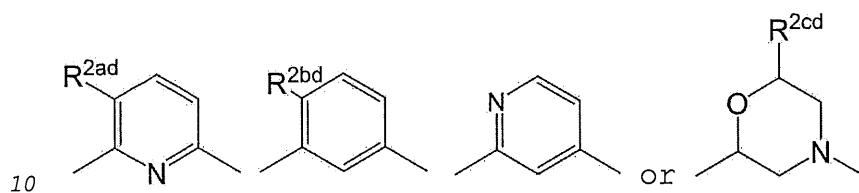
wherein R^{2ab} is a hydrogen atom, C_1-C_6 alkoxy or C_1-C_6 alkyl, R^{2bb} is a hydrogen atom, C_1-C_6 alkoxy or C_1-C_6 alkyl, and R^{2cb} is a hydrogen atom or C_1-C_6 alkyl, or a pharmacologically acceptable salt thereof.

4. The carboxylic acid compound according to any one of claims 1 to 3 wherein the ring A is



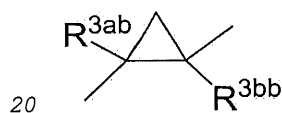
wherein R^{2ac} is a hydrogen atom, C_1-C_6 alkoxy or C_1-C_6 alkyl, R^{2bc} is a hydrogen atom, C_1-C_6 alkoxy or C_1-C_6 alkyl, and R^{2cc} is a
 5 hydrogen atom or C_1-C_6 alkyl, or a pharmacologically acceptable salt thereof.

5. The carboxylic acid compound according to any one of claims 1 to 4 wherein the ring A is



wherein R^{2ad} is a hydrogen atom, C_1-C_6 alkoxy or C_1-C_6 alkyl, R^{2bd} is a hydrogen atom, C_1-C_6 alkoxy or C_1-C_6 alkyl, and R^{2cd} is a
 15 hydrogen atom or C_1-C_6 alkyl, or a pharmacologically acceptable salt thereof.

6. The carboxylic acid compound according to any one of claims 1 to 5, wherein L is $-(CH_2)_n-$ wherein n is 1 or 2 or



wherein R^{3ab} and R^{3bb} are the same or different and each is a hydrogen atom or C_1-C_6 alkyl, or a pharmacologically acceptable salt thereof.

7. The carboxylic acid compound according to any one of claims 1 to 6, wherein X is $-N=$, or a pharmacologically acceptable salt thereof.

8. The carboxylic acid compound according to claim 1, wherein the compound represented by the formula (1) is any of the following, or a pharmacologically acceptable salt thereof:

5 trans-2-[2-methoxy-5-(5-{[4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)phenyl]cyclopropanecarboxylic acid,
trans-2-[2-methoxy-5-(6-{[4-(trifluoromethoxy)benzyl]oxy}pyridazin-4-yl)phenyl]cyclopropanecarboxylic acid,
10 (1S,2S)-2-[2-methoxy-5-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)phenyl]cyclopropanecarboxylic acid,
(1R,2R)-2-[2-methoxy-5-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)phenyl]cyclopropanecarboxylic acid,
15 (1S,2S)-2-(5-methoxy-5'-{[4-(trifluoromethoxy)benzyl]oxy}-2,3'-bipyridin-6-yl)cyclopropanecarboxylic acid,
(1S,2S)-2-[3-methoxy-6-(6-{[4-(trifluoromethoxy)benzyl]oxy}pyridazin-4-yl)pyridin-2-yl]cyclopropanecarboxylic acid,
20 (1S,2S)-2-[3-methoxy-6-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-yl]cyclopropanecarboxylic acid,
(1S,2S)-2-(5-{[4-(trifluoromethoxy)benzyl]oxy}-3,4'-bipyridin-2'-yl)cyclopropanecarboxylic acid,
25 (1R,2R)-2-(5-{[4-(trifluoromethoxy)benzyl]oxy}-3,4'-bipyridin-2'-yl)cyclopropanecarboxylic acid,
(1S,2S)-2-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}-3,4'-bipyridin-2'-yl)cyclopropanecarboxylic acid,
30 (1R,2R)-2-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}-3,4'-bipyridin-2'-yl)cyclopropanecarboxylic acid,
(1S,2S)-2-[4-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-yl]cyclopropanecarboxylic acid,
35

(1R,2R)-2-[4-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-yl]cyclopropanecarboxylic acid,
 (1S,2S)-2-(5'-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}-
 5 2,3'-bipyridin-6-yl)cyclopropanecarboxylic acid,
 (1R,2R)-2-(5'-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}-
 2,3'-bipyridin-6-yl)cyclopropanecarboxylic acid,
 (1S,2S)-2-[3-methoxy-6-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-
 10 yl]-1-methylcyclopropanecarboxylic acid,
 (1R,2R)-2-[3-methoxy-6-(6-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridazin-4-yl)pyridin-2-
 yl]-1-methylcyclopropanecarboxylic acid,
 (1S,2S)-2-[2-ethoxy-5-(6-{[1-(2,2,2-trifluoroethyl)piperidin-4-
 15 yl]methoxy}pyridazin-4-yl)phenyl]cyclopropanecarboxylic acid,
 3-[(2S)-4-(5-{[4-(trifluoromethoxy)benzyl]oxy}pyridin-3-
 yl)morpholin-2-yl]propanoic acid,
 3-[(2S)-4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-
 20 yl]propanoic acid,
 3-[(2S)-4-(5-{[3-fluoro-4-(trifluoromethoxy)benzyl]oxy}pyridin-
 3-yl)morpholin-2-yl]propanoic acid,
 3-[(2S)-4-(5-{[2-fluoro-4-(trifluoromethoxy)benzyl]oxy}pyridin-
 3-yl)morpholin-2-yl]propanoic acid,
 25 3-[(2S)-4-(5-{[2-methyl-4-(trifluoromethoxy)benzyl]oxy}pyridin-
 3-yl)morpholin-2-yl]propanoic acid,
 3-[(2S)-4-(5-{[3-chloro-4-(trifluoromethoxy)benzyl]oxy}pyridin-
 3-yl)morpholin-2-yl]propanoic acid,
 3-[(2S,6R)-6-methyl-4-(5-{[4-(trifluoromethoxy)benzyl]oxy}pyridin-3-yl)morpholin-2-
 30 yl]propanoic acid,
 (1S,2S)-2-[(2S)-4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-
 yl]cyclopropanecarboxylic acid,
 35 (1R,2R)-2-[(2S)-4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-
 yl]cyclopropanecarboxylic acid,

(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]cyclopropanecarboxylic acid,
(1R,2R)-2-[(2R)-4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]cyclopropanecarboxylic acid, or
5 (1S,2S)-2-[(2R)-4-(5-{[trans-4-(trifluoromethyl)cyclohexyl]methoxy}pyridin-3-yl)morpholin-2-yl]cyclopropanecarboxylic acid.

10 9. A pharmaceutical composition comprising the carboxylic acid compound according to any one of claims 1 to 8, or a pharmacologically acceptable salt thereof, and a pharmaceutically acceptable carrier.

15 10. The pharmaceutical composition according to claim 9, which is used as an autotaxin inhibitor.

11. The pharmaceutical composition according to claim 9, which is used for the treatment or prophylaxis of a disease involving
20 autotaxin.

12. The pharmaceutical composition according to claim 11, wherein the disease involving autotaxin is cancer or tumor, a fibrotic disease, an inflammatory disease, an ophthalmic
25 disease, a urological disease, type II diabetes-related obesity or an acute coronary syndrome.

13. The pharmaceutical composition according to claim 12, wherein the cancer or tumor is malignant melanoma, brain tumor,
30 neuroblastoma, glioblastoma multiforme, EBV positive Hodgkin lymphoma, glioblastoma, non-small cell lung cancer, lung tumor, breast tumor, ovary tumor, pancreas tumor, prostate intraepithelial tumor, prostate tumor, thyroid gland tumor, follicular lymphoma, liver tumor or renal cell carcinoma.

14. The pharmaceutical composition according to claim 12, wherein the fibrotic disease is lung fibrosis, scleroderma, hepatic fibrosis, renal fibrosis, diabetic nephropathy or atherosclerosis.

5

15. The pharmaceutical composition according to claim 14, wherein the fibrotic disease is lung fibrosis, scleroderma, hepatic fibrosis or renal fibrosis.

10 16. The pharmaceutical composition according to claim 12, wherein the inflammatory disease is asthma, COPD, rheumatoid arthritis, arthritis deformans, NASH, NAFLD, inflammatory bowel disease, Crohn's disease, ulcerative colitis, neuropathic pain or pruritus.

15

17. The pharmaceutical composition according to claim 16, wherein the inflammatory disease is asthma or COPD.

18. The pharmaceutical composition according to claim 16,
20 wherein the inflammatory disease is rheumatoid arthritis or arthritis deformans.

19. The pharmaceutical composition according to claim 16, wherein the inflammatory disease is NASH or NAFLD.

25

20. The pharmaceutical composition according to claim 16, wherein the inflammatory disease is an inflammatory bowel disease, a Crohn's disease or ulcerative colitis.

30 21. The pharmaceutical composition according to claim 16, wherein the inflammatory disease is neuropathic pain or pruritus.

22. The pharmaceutical composition according to claim 12,
35 wherein the acute coronary syndrome is angina pectoris or

myocardial infarction.

23. The pharmaceutical composition according to claim 12, wherein the ophthalmic disease is glaucoma.

5

24. The pharmaceutical composition according to claim 12, wherein the urological disease is prostatomegaly.

25. A method for treating or preventing a disease involving
10 autotaxin in a test subject comprising administering an effective amount of the carboxylic acid compound according to any one of claims 1 to 8 or a pharmacologically acceptable salt thereof to the test subject.

15 26. The method according to claim 25, wherein the disease involving autotaxin is cancer or tumor, a fibrotic disease, an inflammatory disease, an ophthalmic disease, a urological disease, type II diabetes-related obesity or an acute coronary syndrome.

20

27. Use of the carboxylic acid compound according to any one of claims 1 to 8 or a pharmacologically acceptable salt thereof in the production of an agent for treating or preventing a disease involving autotaxin.

25

28. The use according to claim 27, wherein the disease involving autotaxin is cancer or tumor, a fibrotic disease, an inflammatory disease, an ophthalmic disease, a urological disease, type II diabetes-related obesity or acute coronary
30 syndrome.