

COMPOSITIONS AND METHODS FOR PRODUCING STABLE VIRAL VECTOR PRODUCER CELLS FOR CELL AND GENE THERAPY

CROSS-REFERENCE TO RELATED APPLICATIONS

[001] This application claims priority from U.S. Provisional Patent Application No.
5 63/025,812, filed May 15, 2020, which is herein incorporated by reference in its entirety.

FIELD

[002] The present disclosure relates to the field of the production of viral vectors for cell and gene therapy.

BACKGROUND

10 [003] The growing number of gene therapy candidates combined with rapid progression through the clinical development has created a world-wide shortage of gene therapy vectors. More than 500 gene therapy and 100 cell therapy candidates are in different stages of development. Greater than 2200 clinical studies are ongoing across the globe. The strong and proven safety profile of viral vectors (*e.g.*, lentiviral vectors) has underpinned a robust clinical
15 development pipeline. However, the clinical manufacture and use of viral vectors, especially lentiviral vectors, also comes with several limitations. For example, conventional manufacturing methods and associated technologies are outdated and not scalable, provide low downstream process yields (~20%), and furthermore require significant upfront capital and ongoing operational costs to establish. Furthermore, traditionally, viral vector manufacturing
20 is seen as unpredictable and highly risky, resulting in demand greatly exceeding supply, which in turn drives up prices. There is a need to identify new methods and improvement for manufacturing viral vectors by generating stable producer lines with high titer at high volumes.

SUMMARY

[004] In an aspect, the present disclosure provides a method of making a stable viral
25 vector producer cell line, the method comprising:

- a. introducing into a population of cells a viral vector genome construct encoding a gene of interest (GOI) and one or more viral accessory constructs encoding one or more viral accessory proteins;

- b. producing a population of transgenic cells comprising integrated or episomal sequences encoding the GOI and the one or more viral accessory proteins;
- c. selecting from the population of transgenic cells a cell clone producing a desired viral titer; and
- 5 d. generating from the cell clone a stable viral vector producer cell line, wherein the introduction of the one or more accessory constructs occurs concurrently.

[005] In another aspect, the present disclosure provides a method of making a stable viral vector producer cell line, the method comprising:

- 10 a. introducing into a population of cells a viral vector genome construct encoding a gene of interest (GOI) and one or more viral accessory constructs encoding one or more viral accessory proteins;
- b. producing a population of transgenic cells comprising integrated or episomal sequences encoding the GOI and the one or more viral accessory proteins;
- 15 c. selecting from the population of transgenic cells a cell clone producing a desired viral titer; and
- d. generating from the cell clone a stable viral vector producer cell line, wherein the introduction of the one or more accessory constructs occurs via one or more sequential steps with no intervening cell culturing.

BRIEF DESCRIPTION OF THE DRAWINGS

20 [006] **Figure 1** provides an illustration of the genome organization of the HIV-1 Virus. The HIV-1 genome contains 9,749 bp. In addition to the *gag*, *pol*, and *env* genes common to all retroviruses, HIV-1 contains a regulatory gene - *rev* - that is indispensable for virus replication, and five accessory genes - *vif*, *vpr*, *vpu*, *tat*, and *nef* - that, while dispensable for *in vitro* virus growth, are key for *in vivo* replication and pathogenesis. Further information
25 about the biological functions of each of the HIV-encoded proteins is provided in Table 1.

[007] **Figure 2** provides an exemplary work flow of generating a cell clone with stable introduction of various construct elements.

[008] **Figure 3** provides exemplary vector constructs used in Example 2.

30 [009] **Figure 4** provides results of the Example 2 experiments showing optimal conditions for GFP (combinations 16 and 4) and optimal conditions for Globin-LCR-GFP (combinations 12 and 6).

DETAILED DESCRIPTION

[010] Unless defined otherwise, technical and scientific terms used herein have the same meaning as commonly understood by one of ordinary skill in the art. One skilled in the art will recognize many methods can be used in the practice of the present disclosure. Indeed, the present disclosure is in no way limited to the methods and materials described. Where a term is provided in the singular, the inventors also contemplate aspects of the disclosure described by the plural of that term, and vice versa. Where there are discrepancies in terms and definitions used in references that are incorporated by reference, the terms used in this application shall have the definitions given herein. Other technical terms used have their ordinary meaning in the art in which they are used, as exemplified by various art-specific dictionaries, for example, “The American Heritage® Science Dictionary” (Editors of the American Heritage Dictionaries, 2011, Houghton Mifflin Harcourt, Boston and New York), the “McGraw-Hill Dictionary of Scientific and Technical Terms” (6th edition, 2002, McGraw-Hill, New York), or the “Oxford Dictionary of Biology” (6th edition, 2008, Oxford University Press, Oxford and New York).

[011] Any references cited herein, including, *e.g.*, all patents and publications are incorporated by reference in their entirety.

[012] When a grouping of alternatives is presented, any and all combinations of the members that make up that grouping of alternatives is specifically envisioned. For example, if an item is selected from a group consisting of A, B, C, and D, the inventors specifically envision each alternative individually (*e.g.*, A alone, B alone, etc.), as well as combinations such as A, B, and D; A and C; B and C; etc. The term “and/or” when used in a list of two or more items means any one of the listed items by itself or in combination with any one or more of the other listed items. For example, the expression “A and/or B” is intended to mean either or both of A and B – *i.e.*, A alone, B alone, or A and B in combination. The expression “A, B and/or C” is intended to mean A alone, B alone, C alone, A and B in combination, A and C in combination, B and C in combination, or A, B, and C in combination.

[013] When a range of numbers is provided herein, the range is understood to inclusive of the edges of the range as well as any number between the defined edges of the range. For example, “between 1 and 10” includes any number between 1 and 10, as well as the number 1 and the number 10.

[014] As used herein, the singular form “a,” “an,” and “the” include plural references unless the context clearly dictates otherwise. For example, the term “a compound” or “at least one compound” may include a plurality of compounds, including mixtures thereof.

[015] The term “about” is used herein to mean approximately, roughly, around, or in the region of. When the term “about” is used in conjunction with a numerical range, it modifies that range by extending the boundaries above and below the numerical values set forth, and is understood to mean plus or minus 10%. For example, “about 100” would include from 90 to 110.

[016] As used herein, the term “substantially”, when used to modify a quality, generally allows certain degree of variation without that quality being lost. For example, in certain aspects such degree of variation can be less than 0.1%, about 0.1%, about 0.2%, about 0.3%, about 0.4%, about 0.5%, about 0.6%, about 0.7%, about 0.8%, about 0.9%, about 1%, between 1-2%, between 2-3%, between 3-4%, between 4-5%, or greater than 5%.

[017] To avoid any doubt, used herein, terms or phrases such as “about”, “at least”, “at least about”, “at most”, “less than”, “greater than”, “within” or “alike”, when followed by a series of list of numbers of percentages, such terms or phrases are deemed to modify each and every number of percentage in the series or list, regardless whether the adverb, preposition, or other modifier phrase is reproduced prior to each and every member.

[018] As used herein, a "viral vector producer cell" refers to a cell which contains all the elements necessary for production of recombinant viral vector particles (including *e.g.*, retroviral delivery systems). Typically, such viral vector producer cell contains one or more expression cassettes which are capable of expressing viral structural proteins (such as gag, pol and env). A "stable viral vector producer cell" refers to a viral vector producer cell that contains in its nuclear genome, maintains episomally, or combination thereof, all the elements necessary for production of recombinant viral vector particles. A “stable viral vector producer cell line” refers to a permanently established cell culture of stable viral vector producer cells that will proliferate indefinitely given appropriate fresh medium and space.

[019] As used herein, a “recombinant viral vector” is an enveloped virion particle that contains an expressible polynucleotide sequence, and which is capable of penetrating a target host cell, thereby carrying the expressible sequence into the cell. In an aspect, an expressible polynucleotide sequence comprises or encodes a gene of interest (GOI). The enveloped particle is preferably pseudotyped with an engineered or native viral envelope or capsid protein

from another viral species, including lentiviruses or non-lentiviruses, which alters the host range and infectivity of a native virus.

[020] As used herein, a “viral vector genome construct” is a construct which contains polynucleotide sequences which are packaged into a transducing recombinant viral vector. In an aspect, a viral vector genome construct, when comprising 5' LTR and 3' LTR and packaged with a functional integrase enzyme, can be used for the production of recombinant viral vectors that are capable of integrating into the host genome. In another aspect, a viral vector genome construct produces a recombinant viral vector comprising 5' LTR and 3' LTR and not capable of integrating into a host genome due to the lack of a functional integrase enzyme, which is also known as an integrase-defective lentiviral vector (IDLV).

[021] As used herein, a “viral accessory construct” refers to a construct, plasmid or isolated nucleic acid molecule containing or encoding one or more elements that are useful for producing a functional recombinant viral vector in a compatible host cell, and packaging into it an expressible heterologous sequence.

[022] As used herein, a “viral vector construct” refers to either a viral vector genome construct or a viral accessory construct.

[023] As used herein, the term “operably linked” describes the spatial relationship of two or more pieces of DNA such that one piece is capable of effecting an intended genetic outcome of another piece. For example, “operably linked” can denote a relationship between a regulatory region (typically a promoter element, but may include an enhancer element) and the coding region of a gene, whereby the transcription of the coding region is under the control of the regulatory region.

[024] As used herein, a “concatemer” is defined as a continuous DNA molecule that contains multiple copies of the same or substantially same DNA sequence linked in series. In an aspect, a concatemer may also contain one or more selection genes.

[025] As used herein, the term “trans” refers to mechanisms acting from different molecules.

[026] As used herein, the term “promoter” includes nucleic acid regions ranging in complexity and size from minimal promoters to promoters including upstream elements and enhancers.

[027] As used herein, the term “transduction” refers to the delivery of a nucleic acid segment using a viral vector by means of viral vector.

[028] As used herein, the term “transfection” refers to the introduction of foreign DNA into eukaryotic cells.

5 [029] Without being bound to any theory, quality and quantity of infectious vector particles derived from a viral vector producer cell line is directly affected by the stoichiometric ratio of the lentiviral vector genomic RNA to the trans expressed accessory proteins. For any given lentiviral vector genome, the optimal ratio is not known a priori, and must be determined empirically through trial and error. As this biological fact is not often appreciated, the
10 construction of stable cell lines has historically been accomplished by the addition of accessory genes one at a time in a serial fashion. This has assured progeny clones that had and expressed the accessory protein but limited the ability of the ultimate cell line to produce vector for lentiviral vector genomes with suboptimal ratios. The solution offered to this problem is to add all of the accessory elements at once in such a manner as to encourage multiple introductions
15 of each of the elements. This not only speeds the development time of any given producer clone by collapsing the accessory gene introductions from multiple rounds of subcloning to a single round, it also allows for the generation of a diverse set of clones, each with different ratios, such that when the clones are screened the likelihood that we can find a clone that produces vector of the desired quality and quantity is increased without having to know a priori what
20 that ratio would be.

[030] In an aspect, this disclosure provides a method to achieve natural selection of optimized stable vector producing cell lines by random assortment using shotgun cloning. In an aspect, this application provides a stable lentiviral vector producer cell line provided by introducing both a lentiviral vector genome as well as lentiviral accessory proteins expressed
25 in trans from separately introduced constructs.

[031] In an aspect, a vector producer cell line is produced from a parental cell line derived from an immortalized human cell line. In another aspect, a vector producer cell line grows in defined media either with or without human/animal derived serum. In another aspect, a vector producer cell line grows in an adherent or suspension adapted manner.

30 **Recombinant viral vectors**

[032] This disclosure relates to the manufacturing and/or production of recombinant viral vectors (also known as recombinant viral particles). The present disclosure relates to

recombinant viral vectors, and constructs for their manufacture, which can be utilized to introduce expressible polynucleotide sequences of interest into host cells.

[033] In an aspect, a viral vector producer cell disclosed herein comprises a retroviral production system, wherein the viral vector is derived from a retrovirus. Retroviruses comprise a family of enveloped viruses with a 7-12kb single-stranded positive sense RNA genome. The retrovirus family includes five groups of oncogenic retroviruses, lentiviruses and spumaviruses.

[034] Retroviral vector production systems typically involve separation of viral genome from viral packaging functions. Viral accessory proteins or viral accessory protein domains may be introduced via separate expression cassettes, or in trans. In an aspect, a viral accessory construct encodes or provides one or more viral accessory proteins involved in viral packaging.

[035] In an aspect, the present disclosure relates to lentiviral vectors, and constructs for their manufacture, which can be utilized to introduce expressible polynucleotide sequences of interest into host cells. In an aspect, a lentiviral vector is an enveloped virion particle that contains an expressible polynucleotide sequence, and which is capable of penetrating a target host cell, thereby carrying the expressible sequence into the cell. The enveloped particle is preferably pseudotyped with an engineered or native viral envelope protein from another viral species, including non-lentiviruses, which alters the host range and infectivity of the native lentivirus.

[036] Viral vectors described here can be utilized in a wide range of applications, including, *e.g.*, for protein production (including vaccine production), for gene therapy (including gene replacement, gene editing, and synthetic biology), to deliver therapeutic polypeptides, to deliver siRNA, ribozymes, anti-sense, and other functional polynucleotides, etc. Such transduction vectors have the ability to carry single or dual genes, and to include inhibitory sequences (*e.g.*, RNAi or antisense). In certain aspects, the transduction vector also carries a nucleic acid which comprises a modified 3' LTR having reduced, but not absent, transcriptional activity.

[037] Lentivirus is a group of retroviruses characterized for a long incubation period. They are classified into five serogroups according to the vertebrate hosts they infect: bovine, equine, feline, ovine/caprine and primate. Some examples of lentiviruses are human (HIV), simian (SIV) and feline (FIV) immunodeficiency viruses.

[038] Lentiviruses can deliver large amounts of genetic information into the DNA of host cells and can integrate in both dividing and non-dividing cells. The viral genome is passed onto daughter cells during division, making it one of the most efficient gene delivery vectors.

[039] The structure of HIV is different from that of other retroviruses. HIV is roughly spherical with a diameter of ~120 nm. HIV is composed of two copies of positive ssRNA that code for nine genes enclosed by a conical capsid containing 2,000 copies of the p24 protein. The ssRNA is tightly bound to nucleocapsid proteins, p7, and enzymes needed for the development of the virion: Reverse transcriptase (RT), Proteases (PR), Ribonuclease and Integrase (IN). A matrix composed of p17 surrounds the capsid ensuring the integrity of the virion. This, in turn, is surrounded by an envelope composed of two layers of phospholipids taken from the membrane of a human cell when a newly formed virus particle buds from the cell. Embedded in the viral envelope are proteins from the host cell and about 70 copies of a complex HIV protein, known as Env, that protrudes through the surface of the virus particle. Env consists of a cap made of three gp120 molecules, and a stem consisting of three gp41 molecules that anchor the structure into the viral envelope. The glycoprotein complex enables the virus to attach to and fuse with target cells to initiate the infectious cycle. Further information about the biological functions of each of the HIV-encoded proteins is provided in Table 1.

Table 1: Summary of the biological functions of HIV-encoded proteins.

	Gene		Precursor proteins → products
Essential Genes for Vectorized Lentivirus	gag	Group-specific antigen	gag → MA, CA, SP1, NC, SP2, P6
	pol	Polymerase	pol → RT, RNase H, IN, PR
	env	Envelope	gp160 → gp120, gp41
	rev	Regulator of expression of virion proteins	Important for major viral protein synthesis and essential for viral replication
Additional Genes found in Wild-Type HIV	tat	HIV transactivator	Positive transcription regulator
	vif	Viral infectivity	Required for infectivity in some cell types
	vpr	Virus protein R	Nuclear import of pre-integration complex and host cell cycle arrest
	vpu	Virus protein U	Proteasomal degradation of CD44 and virion release from infected cells
	nef	Negative factor	Roles in apoptosis and virus infectivity

[040] In an aspect, a viral vector producer cell disclosed herein comprises a lentiviral vector production system, wherein the viral vector is derived from a lentivirus. A lentivirus is a group of retroviruses that causes slow, gradual disease. A lentiviral vector particle produced by the lentiviral vector production system disclosed herein will be capable of transducing

slowly-dividing cells, whereas standard retroviruses (gamma retroviruses) can infect only mitotically active cells. “Slowly dividing” cell types may divide approximately once every three to four days.

[041] In the production of lentiviral vectors, multiple plasmids are used, one encoding
5 envelope proteins (*env* plasmid), one or more plasmids encoding viral accessory proteins, and one plasmid comprising a gene of interest expression cassette between a lentiviral 3'-LTR and a lentiviral 5'-LTR to facilitate integration of the encoded gene(s) of interest into the host genome.

[042] In an aspect, a viral vector may be a hybrid viral vector. The term “hybrid” as used
10 herein refers to a vector, or nucleic acid component of a vector, that contains both lentiviral sequences and non-lentiviral sequences.

[043] In an aspect, a viral vector producer cell disclosed herein comprises a herpesvirus vector production system, wherein the viral vector is derived from a herpesvirus.

[044] In an aspect, a viral vector producer cell disclosed herein comprises an adenoviral
15 vector production system, wherein the viral vector is derived from an adenovirus. Adenovirus is a nonenveloped virus with a 36-kilobase double-stranded DNA genome. Adenovirus is an attractive gene delivery vehicle candidate for its ability to grow as a high-titer recombinant virus, large transgene capacity, and efficient transduction of dividing and non-dividing cells. More than 50 human and nonhuman serotypes of adenovirus have been found to mediate gene
20 delivery to a wide range of tissues.

[045] In an aspect, a viral vector producer cell disclosed herein comprises an adeno-associated viral vector production system, wherein the viral vector is derived from an adeno-associated virus. Adeno-associated virus (AAV) is a nonenveloped virus with a 4.7kb single-stranded DNA genome. More than 100 serotypes of AAV have been isolated from human and
25 nonhuman tissues.

[046] In a further aspect, a recombinant viral vector disclosed herein is derived from a virus comprising a mosaic genome structure. In a further aspect, recombinant viral vectors disclosed herein are target-specific. In a further aspect, target-specific viral vectors are receptor-targeted. In a further aspect, target-specific viral vectors comprise recombinant
30 antibody molecules. Methods to produce target-specific viral vectors are known in the art. In a further aspect, a recombinant vector is derived from a partially or fully synthetic nucleic acid sequence.

[047] Recombinant viral vectors disclosed herein may have one or more selectable, traceable or otherwise detectable marker elements. In an aspect, a selectable element is a reporter gene. In a further aspect, a selectable element is an epitope tag. In a further aspect, a viral vector may contain both a reporter gene and an epitope tag. In an aspect, an epitope tag
5 may be selected or detected by methods known in the art, including but not limited to chromatography, enzyme assays, fluorescence assays, and immunodetection assays. In an aspect, immunodetection assays may include, but are not limited to immunoblotting, immunofluorescence, immunocytochemistry, and enzyme-linked immunosorbent assay (ELISA).

10 [048] In a further aspect, a reporter gene may be detected by methods to detect absorbance. Methods to detect absorbance are known in the art. In an aspect, a reporter gene may be detected by methods to detect fluorescence. Methods to detect fluorescence are known in the art. In a further aspect, a reporter gene may be detected by methods to detect luminescence. Methods to detect luminescence are known in the art. In an aspect, a selectable
15 marker gene is an antibiotic resistance gene. In a further aspect, an antibiotic gene encodes neomycin resistance. In a further aspect, an antibiotic gene encodes puromycin resistance.

[049] In a further aspect, traceable marker genes may include genes encoding fluorescent proteins. Methods to select fluorescent proteins with different chromophores are known in the art. In a further aspect, fluorescent proteins may be green fluorescent protein (GFP) or variants
20 thereof, including, but not limited to Ultramarine, blue and cyan fluorescent proteins. In a further aspect, a variant of a fluorescent protein may be an optimized variant. Methods to optimize traits of fluorescent proteins are known in the art and include, but are not limited to methods to improve chromophore maturation, folding kinetics, and thermostability, among other traits.

25 [050] In an aspect, a recombinant viral vector may be self-inactivating. The terms “self-inactivating” refer to a vector which is modified, such that the modification reduces the ability of the vector to mobilize once it has integrated into the genome of a target or host cell. For example, the modification may include deletions in the 3' long terminal repeat (LTR) region. SIN vectors possess safety advantages over non-SIN vectors for gene delivery applications.

30 [051] In another aspect, a recombinant viral vector produced here is a Self-Inactivating Lentiviral Vectors (SIN vectors). In a SIN vector, the deletion of lentiviral enhancer and promoter sequences from the 3' LTR results in the generation of vectors which, on infection of

target cells, are incapable of transcribing vector-length RNA. Because of this modification, integrated SIN vectors are incapable of further replication thus reducing the likelihood of generating replication-competent viruses as well as the danger of inadvertently influencing transcription activity of nearby endogenous promoters.

- 5 [052] In another aspect, a recombinant viral vector produced here is a conditional SIN vector. For example, in an exemplary conditional SIN vector, the 3' LTR U3 transcription regulatory elements can be replaced with an inducible promoter (*e.g.*, Tet- responsive element).

Viral vector genome construct

- 10 [053] In the disclosure disclosed herein, a viral vector genome construct encodes a gene of interest. In an aspect, a gene of interest is operably linked to a promoter.

- [054] In an aspect, a gene of interest may be a candidate gene which is of known or potential significance in the pathophysiology of a disease. In a further aspect, a gene of interest may have a known or potential therapeutic or diagnostic application. In an aspect, a gene of interest may comprise a coding region. In a further aspect, a gene of interest may comprise a partial coding region. A gene of interest can be obtained for insertion into the viral vectors disclosed herein through a variety of techniques known in the art.

- [055] In a further aspect, a viral vector genome construct disclosed herein comprises one or more selectable or detectable element(s). In an aspect, a selectable or detectable element is a reporter. In a further aspect, a selectable or detectable aspect is an epitope tag. In an aspect, a selectable or detectable elements may be selected or detected by methods known in the art including, but not limited to luminescence, absorbance, fluorescence, antibiotics, antigen-antibody interactions, or a combination thereof.

- [056] In an aspect, a viral vector genome construct disclosed herein comprises one or more elements selected from the group consisting of a promoter, 5' and 3' long terminal repeats, a packaging signal, a central polypurine tract, and a polyadenylation sequence (p(A)). In another aspect, a viral vector genome construct disclosed herein comprises all the elements in the preceding sentence. In another aspect, a viral vector genome construct disclosed herein does not comprise a promoter, a 5' long terminal repeat, a 3' long terminal repeat, a packaging signal, a central polypurine tract, or a polyadenylation sequence. In another aspect, a viral vector genome construct disclosed herein can be used to produce a viral like particle. In a further aspect, a long terminal repeat is a self-inactivating long terminal repeat.

[057] A viral vector genome construct of the disclosure disclosed herein may be in the form of a concatemer. In an aspect, a concatemer may contain one or more transcription factors. In a further aspect, a transcription factor may be a ligand-responsive transcription factor. In a further aspect, a concatemer may contain one or more antibiotic selection genes.

5 Antibiotic selection genes are known in the art. In an aspect, a concatemer is made and used as described in Throm *et al.* Blood, 2009;113(21): 5104-10. For example, a stable viral producer cell line can contain fully SIN lentiviral genome and viral accessory constructs stably integrated into the genome by concatemeric array transfection. Such array can be obtained through the ligation of DNA fragments encoding the SIN lentiviral vector genome, with drug
10 resistance and/or other selection/reporter cassettes included into the array.

Viral accessory genes/proteins/constructs

[058] In an aspect, a viral accessory construct encodes one or more accessory proteins including for example, structural proteins (*e.g.*, the Gag precursor), processing proteins (*e.g.*, the Pol precursor), and other proteins such as proteases, envelope protein. In another aspect, a
15 viral accessory vector comprises sequences that provide the expression and regulatory signals needed to manufacture one or more accessory proteins in host cells and assemble functional viral particles. In one aspect, coding sequences for an Env, a Rev, and a Gag-Pol precursor are on the same plasmid or viral accessory construct. In another aspect, coding sequences for an Env, a Rev, and a Gag-Pol precursor are placed on separate plasmids or viral accessory
20 constructs. In a further aspect, separate plasmids or viral accessory constructs are used for each coding sequence of the Gag, Pol, Rev, and Envelope proteins. In an aspect, a viral accessory construct may encode one or more structural and/or regulatory viral proteins, or functional fragments or domains thereof, selected from the group consisting of Group-specific antigen (Gag), RNA-dependent DNA polymerase (Pol), Regulator of expression of viral protein (Rev),
25 Envelope (Env), Transactivator (Tat), Negative regulatory factor (Nef), Viral protein R (Vpr), Virus infectivity factor (Vif), Viral protein U (Vpu), and Viral protein X (Vpx). In another aspect, a functional fragment or domain can comprise one or more proteins selected from the group consisting of MA (Matrix [p17]), CA (Capsid [p24]), NC (Nucleocapsid [p9]), p6, Protease (p10), RT (p50), RNase H (p15), and Integrase (p31). In an aspect, coding sequences
30 of one or more viral accessory proteins are operably linked. In an aspect, coding sequences of one or more viral accessory proteins are present on separate viral accessory constructs.

[059] In an aspect, a viral accessory construct used here is for producing a recombinant lentiviral vector. In an aspect, a viral accessory construct used in the present disclosure can comprise one or more of the following elements, separately or collectively, in any suitable order or position, *e.g.*, a) a heterologous promoter operably linked to a polynucleotide sequence coding for lentivirus Gag and Pol (*e.g.*, a lentivirus Gag-Pol precursor); and b) a heterologous promoter operably linked to an *env* coding sequence.

[060] Any suitable lentiviral 5' LTR can be utilized in accordance with the present disclosure, including an LTR obtained from any lentivirus species, sub-species, strain or clade. This includes primate and non-primate lentiviruses. Specific examples of species include, but are not limited to, *e.g.*, human immunodeficiency virus (HIV)-I (including subspecies, clades, or strains, such as A, B, C, D, E, F, and G, R5 and R5X4 viruses, etc.), HIV-2 (including subspecies, clades, or strains, such as R5 and R5X4 viruses, etc.), simian immunodeficiency virus (SIV), simian-human immunodeficiency virus (SHIV), feline immunodeficiency virus (FIV), bovine immunodeficiency virus (BIV), caprine-arthritis-encephalitis virus, Jembrana disease virus, ovine lentivirus, visna/maedi virus, and equine infectious anemia virus.

[061] Genomic reference sequences for such viruses are widely available, *e.g.*, HIV-I (NC_001802), HIV-2 (NC_001722), SIV (NC_001549), SIV-2 (NC_004455), caprine arthritis-encephalitis virus (NC_001463), feline immunodeficiency virus (NC_001482), Jembrana disease virus (NC_001654), ovine lentivirus (NC_001511), visna/maedi virus (NC_001452), equine infectious anemia virus (NC_001450), and bovine immunodeficiency virus (NC_001413).

[062] In an aspect, a lentiviral 5' LTR used here comprises signals utilized in gene expression, including enhancer, promoter, transcription initiation (capping), transcription terminator, and polyadenylation. They are typically described as having U3, R, and U5 regions. The U3 region of the LTR contains enhancer, promoter and transcriptional regulatory signals, including RBEIII, NF-kB, SpI, AP-I and/or GABP motifs. The TATA box is located about 25 base pairs from the beginning of the R sequence, depending on the species and strain from which the 5' LTR was obtained. A completely intact 5' LTR can be utilized, or a modified copy can be utilized. Modifications preferably involve the R region, where a TAR sequence is substituted (see below), and/or deletion of all or part of a U5 region. The modified 5' LTR preferably comprises promoter and enhancer activity, *e.g.*, preferably native U3, modified R with a substituted TAR, and native U5.

[063] In an aspect, a heterologous or non-viral promoter can be operably linked to a polynucleotide sequence coding for lentivirus Gag and Pol. By the term "operably linked," it is meant that a promoter is positioned in such a way that it can drive transcription of the recited coding sequences. In an aspect, *gag* and *pol* coding sequences are organized as the *gag-pol* precursor in native lentivirus. The *gag* sequence codes for a 55-kD Gag precursor protein, also called p55. The p55 is cleaved by the virally encoded Protease 4 (a product of the *pol* gene) during the process of maturation into four smaller proteins designated MA (matrix [p17]), CA (capsid [p24]), NC (nucleocapsid [p9]), and p6. The Pol precursor protein is cleaved from Gag by a virally encoded protease, and further digested to separate the Protease (p10), RT (p50), RNase H (p15), and Integrase (p31) activities.

[064] In an aspect, one or more splice donor (SD) sites can be present in a viral vector genome construct or a viral accessory construct. A splice donor site is typically present between the 3' end of the 5'LTR and the packaging sequence. A downstream splice acceptor (SA) can also be present, *e.g.*, at the 3' end of the *pol* sequences. The SD site can be present in multiple copies at any effective locations in the vector. The SD can have a native or mutated copy of a lentiviral sequence.

[065] Native *gag-pol* sequences can be utilized in a viral accessory construct, or modifications can be made. These modifications can include, chimeric *gag-pol*, where the *gag* and *pol* sequences are obtained from different viruses (*e.g.*, different species, subspecies, strains, clades, etc.), and/or where the sequences have been modified to improve transcription and/or translation, and/or reduce recombination. In other aspects of the present disclosure, the sequences coding for the Gag and Pol precursors (or parts thereof, *e.g.*, one or more of MA (matrix [p17]), CA (capsid [p24]), NC (nucleocapsid [p9]), p6, protease (p10), RT (p50), RNase H (p15), and integrase (p31)) can be separated and placed on different vector constructs, where each sequence has its own expression signals.

[066] The RNA genome of HIV-I contains an approximately 120 nucleotide *psi*-packaging signal that is recognized by the nucleocapsid (NC) domain of the Gag polyprotein during virus assembly. The critical portions of the packaging signal are between the major splice donor (SD) site and the *gag* initiation codon of the HIV provirus, about distal to the U5 region of the 5' LTR. In an aspect, a packaging signal is functionally absent from the accessory construct to avoid packaging of functionally active *gag-pol* precursor into the viral transduction vector. See, *e.g.*, U.S. Pat. No. 5,981,276 (Sodroski *et al.*), which describes vectors containing *gag*, but which lack the packaging signal.

[067] Additional promoter and enhancer sequences can be placed upstream of the 5' LTR in order to increase, improve, enhance, etc., transcription of the *gag-pol* precursor. Examples of useful promoters, include, mammalian promoters (*e.g.*, constitutive, inducible, tissue-specific), CMV, RSV, LTR from other lentiviral species, and other promoters as mentioned
5 above and below. In addition, the construct can further comprise transcription termination signals, such as a polyA signal that is effective to terminate transcription driven by the promoter sequence. Any suitable polyA sequence can be utilized, *e.g.*, sequences from beta globin (mammalian, human, rabbit, etc.), thymidine kinase, growth hormone, SV40, and many others.

[068] In an aspect, *gag-pol* sequences are placed in opposite transcriptional orientations
10 from the envelope sequences in a single viral accessory vector. By the latter, it is meant that the direction of transcription is opposite or reversed. This can be achieved by placing the corresponding promoters in opposite directions (*i.e.*, facing each other) or using bi-directional promoters (*e.g.*, Trinklein *et al.*, Genome Research 14:62- 66, 2004). This arrangement can be utilized for safety purposes, *e.g.*, to reduce the risk of recombination and/or the production of
15 functional recombinant HIV genomes. Safety is increased with such vectors as there is no possibility that transcriptional read-through would result in a RNA that contains both functional *gag-pol* and *env* sequences. Transcriptional interference can be prevented by utilizing strong polyadenylation sequences that terminate transcription. Examples of strong transcription termination sequences are known in the art, including, *e.g.*, rabbit beta-globin polyadenylation
20 signal (Lanoix and Acheson, EMBO J. 1988 Aug;7(8):2515-22), See, also Plant *et al.*, Molecular and Cellular Biology, April 2005, 25(8): 3276-3285. In addition, other elements can be inserted between the *gag-pol* and *env* coding sequences to facilitate transcriptional termination, such as a cis-acting ribozyme, or an RNAi sequence which are targeted to any putative read-through sequence. Similarly, instability sequences, termination sequences, and
25 pause sites can be placed between the coding sequences.

[069] In an aspect, a viral accessory construct may encode structural viral proteins. In an aspect, a viral accessory construct may encode regulatory viral proteins. In an aspect, a viral accessory construct may encode both structural and regulatory viral proteins.

[070] In an aspect, a viral accessory construct may encode structural and/or regulatory
30 viral proteins that include, but are not limited to Group-specific antigen (Gag), DNA polymerase (Pol), Regulator of expression of viral protein (Rev), Envelope (Env), Transactivator (Tat), Negative regulatory factor (Nef), Viral protein R (Vpr), Virus infectivity factor (Vif), Viral protein U (Vpu), and Viral protein X (Vpx).

[071] *Gag* encodes structural proteins such as Matrix protein (MA), Capsid protein (CA), and Nucleocapsid protein (NC). *Pol* encodes proteins such as Protease (PR), Reverse transcriptase (RT), and Integrase (IN). *Env* encodes surface and transmembrane units of envelope protein.

5 [072] In an aspect, encoded viral accessory proteins are fusion proteins. In an aspect, encoded viral accessory proteins are partial viral accessory proteins, such as protein domains. In an aspect, viral accessory protein domains may include, but are not limited to capsid protein (CA), matrix protein (MA), nucleocapsid protein (NC), p6, transcription factor specificity protein 1 (SP1), reverse transcriptase (RT), integrase (IN), protease (PR), and deoxyuridine triphosphatase (dUTPase or DU). In a further aspect, encoded viral accessory proteins include at least one full length protein or at least one protein domain.

[073] In an aspect, a viral construct can further comprise an RRE element, including an RRE element which is obtained from a different lentiviral species than the 5' LTR or *gag* and *pol* sequences. The RRE element is the binding site for the rev polypeptide which is a 13-kD
15 sequence-specific RNA binding protein. Constructs which contain the RRE sequence depend on the Rev polypeptide for efficient expression. Rev binds to a 240-base region of complex RNA secondary structure of the Rev response element ("RRE") that is located within the second intron of HIV, distal to the *pol* and *gag* coding sequences. The binding of Rev to RRE facilitates the export of unspliced and incompletely spliced viral RNAs from the nucleus to the
20 cytoplasm, thereby regulating the expression of HIV proteins. The RRE element can be in any suitable position on the construct, preferably following the Gag-Pol precursor in its approximate native position. Similarly for the Tat polypeptide, any suitable Rev polypeptide can be utilized as long as it retains the ability to bind to RRE.

Viral capsids/envelopes

25 [074] Virus particles contain a viral genome packaged in a protein coat called the capsid. For some viruses, the capsid is surrounded by lipid bilayer that contains viral proteins, usually including the proteins that enable the virus to bind to the host cells. This lipid and protein structure is called the virus envelope, and is derived from the host cell membranes. The capsid and envelope play many roles in viral infection, including virus attachment to cells, entry into
30 cells, release of the capsid contents into the cells, and packaging of newly formed viral particles. The capsid and envelope are also responsible for transfer of the viral genetic material

from one cell to another. These structures also determine the stability characteristics of the virus particle, such as resistance to chemical or physical inactivation.

[075] In an aspect, a stable viral vector producer cell line produces an envelope protein. In an aspect, envelope protein(s) employed in this cell line system use either the native HIV
5 *env* gene (wild-type or codon optimized) or generate a pseudotyped particle using a biocompatible substitute including, but not limited to, amphotropic envelope protein, vesicular stomatitis vector (Indiana or other strain), measles or bioengineered chimeric measles envelope proteins, gibbon ape leukemia virus, or feline leukemia virus or bioengineered FLV chimeras.

[076] In an aspect, viral vectors disclosed herein contain one or more capsid proteins. In
10 an aspect, capsid proteins may be heterologous. In an aspect, capsid proteins may be genetically modified. In a further aspect, capsid proteins may be chemically modified. Strategies to genetically and chemically modify capsid proteins are known in the art. Capsid proteins may be modified in order to alter vector biodistribution.

[077] In an aspect, viral vectors disclosed herein may have sequences encoding for one or
15 more envelope ("Env") proteins. Viral vector tropism is determined by the ability of the viral envelope protein to interact with molecules (proteins, lipids, or sugars) on the host cell.

[078] In an aspect, a viral accessory construct can comprise an envelope module or
expression cassette comprising a heterologous promoter operably linked to an *env* coding sequence. The envelope polypeptide is displayed on the viral surface and is involved in the
20 recognition and infection of host cells by a virus particle. The host range and specificity can be changed by modifying or substituting the envelope polypeptide, *e.g.*, with an envelope expressed by a different (heterologous) viral species or which has otherwise been modified. This is called pseudotyping. See, *e.g.*, Yee *et al.*, Proc. Natl. Acad. Sci. USA 91: 9564-9568, 1994. Vesicular stomatitis virus (VSV) protein G (VSV G) has been used extensively because
25 of its broad species and tissue tropism and its ability to confer physical stability and high infectivity to vector particles. See, *e.g.*, Yee *et al.*, Methods Cell Biol., (1994) 43:99-112.

[079] An envelope polypeptide can be utilized without limitation, including, *e.g.*, HIV
gpl20 (including native and modified forms), Moloney murine leukemia virus (MoMuLV or MMLV), Harvey murine sarcoma virus (HaMuSV or HSV), murine mammary tumor virus
30 (MuMTV or MMTV), gibbon ape leukemia virus (GALV), Rous sarcoma virus (RSV), hepatitis viruses, influenza viruses (VSV-G), Mokola virus, rabies, filovirus (*e.g.*, Ebola and Marburg, such as GP1/GP2 envelope, including NP_066246 and Q05320), amphotropic,

alphavirus, etc. Other examples include, *e.g.*, envelope proteins from Togaviridae, Rhabdoviridae, Retroviridae, Poxviridae, Paramyxoviridae, and other enveloped virus families. Other example envelopes are from viruses listed in the following database located on the worldwide web at ncbi.nlm.nih.gov/genome/viruses.

5 **[080]** Furthermore, a viral envelope protein can be modified or engineered to contain polypeptide sequences that allow the transduction vector to target and infect host cells outside its normal range or more specifically limit transduction to a cell or tissue type. For example, the envelope protein can be joined in-frame with targeting sequences, such as receptor ligands, antibodies (using an antigen-binding portion of an antibody or a recombinant antibody-type
10 molecule, such as a single chain antibody), and polypeptide moieties or modifications thereof (*e.g.*, where a glycosylation site is present in the targeting sequence) that, when displayed on the transduction vector coat, facilitate directed delivery of the virion particle to a target cell of interest. Furthermore, envelope proteins can further comprise sequences that modulate cell function. Modulating cell function with a transducing vector may increase or decrease
15 transduction efficiency for certain cell types in a mixed population of cells. For example, stem cells could be transduced more specifically with envelope sequences containing ligands or binding partners that bind specifically to stem cells, rather than other cell types that are found in the blood or bone marrow. Such ligands are known in the art. Non-limiting examples are stem cell factor (SCF) and Flt-3 ligand. Other examples, include, *e.g.*, antibodies (*e.g.*, single-
20 chain antibodies that are specific for a cell-type), and essentially any antigen (including receptors) that is specific for such tissues as lung, liver, pancreas, heart, endothelial, smooth, breast, prostate, epithelial, etc.

[081] Any heterologous promoter can be utilized to drive expression of the viral envelope coding sequence when operably linked to it. Examples include, *e.g.*, CMV, EF1 alpha, EF1
25 alpha-HTLV-1 hybrid promoter, ferritin promoters, inducible promoters, constitutive promoters, and other promoters mentioned herein.

[082] In an aspect, encoded envelope proteins are endogenous. In a further aspect, encoded envelope proteins are heterologous. Heterologous envelope proteins of the viral vectors disclosed herein may be generated using any envelope protein that is biocompatible.
30 Biocompatibility can be determined using methods known in the art.

[083] In an aspect, env may be derived from human immunodeficiency virus (HIV). In an aspect, a sequence encoding an HIV-derived envelope gene may be wild-type. In a further aspect, a sequence encoding an HIV-derived envelope gene may be codon-optimized.

[084] Env may also be generated as a pseudotyped particle. Pseudotyping enables the engineering of viral vector particles with different target cell specificities, to expand and/or to alter the host range of the native virus from which the envelope protein was derived.

[085] In an aspect, the viral vectors disclosed herein may be amphotropic pseudotyped viral vectors. In an aspect, the viral vectors disclosed herein may be ecotropic pseudotyped viral vectors. In an aspect, the viral vectors disclosed herein may be pantropic pseudotyped viral vectors. Envelope protein sequences encoded by the viral vectors disclosed herein may be derived from any species of the genera Vesiculovirus, Gammaretrovirus, or Morbillivirus.

[086] In an aspect, envelope proteins may be derived from a species of the Vesiculovirus genus including, but not limited to, vesicular stomatitis New Jersey virus (VSV-NJ), and vesicular stomatitis Indiana virus (VSV-IN). In a further aspect, envelope proteins may be derived from any vesicular stomatitis virus serotype. In a further aspect, envelope proteins may be truncated proteins. In a further aspect, envelope proteins may be bioengineered chimeric vesiculovirus proteins.

[087] In an aspect, envelope proteins may be derived from a species of the Gammaretrovirus genus, including, but not limited to gibbon ape leukemia virus (GaLV) and feline leukemia virus (FLV). In a further aspect, envelope proteins may be bioengineered chimeric gammaretrovirus proteins, including GaLV chimeras and FLV chimeras. A "chimera" as defined herein refers to a biological entity, such as a virus, that is composed of two or more genetic fragments of distinct origin or of distinct composition.

[088] In an aspect, envelope proteins may be derived from a species of the Morbillivirus genus including, but not limited to, measles virus. In a further aspect, envelope proteins may be bioengineered chimeric morbillivirus proteins, including bioengineered chimeric measles envelope proteins. Methods of bioengineering chimeric envelope proteins are known in the art.

Optional Tat

[089] In an aspect, a stable viral vector producer cell line comprises or produces a Tat protein. In another aspect, a stable viral vector producer cell line does not produce a Tat

protein. In the absence of a Tat protein, a lentiviral genome vector is modified such that the HIV promoter in the 5' LTR is replaced with a heterologous enhancer/promoter to ensure transcription. In an aspect, such promoter could be either viral (like CMV) or cellular (like EF1- α).

5 [090] In another aspect, a viral accessory construct can further comprise a TAR element that is obtained from a different lentiviral species, group, sub-species, sub-group, strain, or clade than the 5' LTR and/or the *gag* and *pol* sequences that are present in it, *i.e.*, it is heterologous to other lentiviral elements present in the construct. The TAR is preferably present in the 5' LTR in its normal location, *e.g.*, between the U3 and U5 elements of the LTR,
10 *e.g.*, where the native R is replaced by R' of a heterologous lentiviral species.

[091] The TAR element is a trans-activating response region or response element that is located in the 5'LTR (*e.g.*, R) of the viral DNA and at the 5' terminus of the corresponding RNA. When present in the lentiviral RNA, the transcriptional transactivator, Tat, binds to it, activating transcription from the HIV LTR many-fold. Tat is an RNA binding protein that
15 binds to a short-stem loop structure formed by the TAR element.

[092] When a heterologous TAR element is utilized, the 5' LTR can be modified routinely by substituting its native TAR for a TAR sequence from another species. Examples of TAR regions are widely known. See, *e.g.*, De Areliano *et al.*, AIDS Res. Human Retro., 2005, 21: 949-954. Such a modified lentiviral 5' LTR can comprise intact U3 and U5 regions, such that
20 the LTR is completely functional. The TAR region or the entire R can be substituted.

[093] As indicated above, the Tat polypeptide binds to the TAR sequence. The coding sequence for *tat* can be present in a viral accessory construct. Any Tat polypeptide can be utilized as long as it is capable of binding to TAR and activating transcription of the RNA. This includes native *tat* sequences which are obtained from the same or different species as the
25 cognate TAR element, as well as engineered and modified *tat* sequences.

Promoters

[094] In an aspect, a construct disclosed here contains one or more expression cassettes that express an accessory protein or RNA molecule under the control of a constitutive, inducible, switched, recombined, disrupted/edited promoter or promoter/enhancer. In an
30 aspect, a promoter is a minimal promoter with upstream cis regulatory to determine spatio-temporal expression pattern of the promoter. Upstream regulatory elements may include cis-

acting elements (or cis-acting motifs) or transcription factor binding sites. In a further aspect, the promoter comprises a combination of heterologous upstream regulatory elements.

[095] In an aspect, a promoter is a promoter/enhancer. As used herein, the term promoter/enhancer refers to a segment of DNA that contains sequences capable of providing both promoter and enhancer functions. The promoter/enhancer may be endogenous or exogenous or heterologous. An endogenous promoter/enhancer is one which is naturally linked with a given gene in a native viral genome. An exogenous or heterologous enhancer/promoter is one which is placed in juxtaposition to a gene by means of molecular biology techniques such that the transcription of that gene is directed by the linked promoter/enhancer.

10 [096] In an aspect, a promoter is an inducible promoter. In an aspect, an inducible promoter is positively inducible and regulated by positive control. In an aspect, an inducible promoter is negatively inducible, and regulated by negative control.

[097] In a further aspect, an inducible promoter may be a chemically inducible promoter. Chemically inducible promoters are known in the art. In a further aspect, a chemically inducible promoter may be a tetracycline-controllable promoter. In a further aspect, a tetracycline-controllable promoter is a natural promoter. In a further aspect, a tetracycline-controllable promoter is a synthetic promoter.

[098] In a further aspect, an inducible promoter may be a temperature inducible promoter. In a further aspect, an inducible promoter may be a light inducible promoter. In a further aspect, an inducible promoter may be a physiologically regulated promoter.

[099] In an aspect, a promoter may be a constitutive promoter. In an aspect, a promoter may be a switched promoter. In an aspect, a promoter may be a recombined promoter. In an aspect, a promoter may be a disrupted/edited promoter.

25 [0100] In an aspect, a promoter element may be naturally derivable. In a further aspect, a promoter may contain sequences derived from a eukaryotic promoter including, but not limited to CMV, EF1a, SV40, PGK1, Ubc, human beta actin, CAG, TRE, CaMKIIa, Cal1, 10, H1, and U6.

[0101] In a further aspect, a promoter comprises synthetic elements. Methods to prepare synthetic promoters are known in the art. In an aspect, a synthetic promoter is a constitutive synthetic promoter. In an aspect, a synthetic promoter is an inducible synthetic promoter. In an aspect, a synthetic promoter is a tissue-specific synthetic promoter.

Polyadenylation sequences

[0102] In an aspect, a viral vector genome construct or a viral accessory construct comprises one or more polyadenylation sequences (p(A)). Expression of recombinant DNA sequences in eukaryotic cells requires expression of signals to direct termination and polyadenylation of the resulting transcript. The term “polyadenylation sequence” as used
5 herein refers to a nucleic acid sequence that directs the termination and polyadenylation of a nascent formed RNA transcript. Transcripts lacking a polyA tail may be unstable and quickly degraded. A polyA signal utilized in a viral vector genome construct disclosed herein may be heterologous or endogenous. An endogenous polyA signal refers to a polyA sequence that is
10 found naturally at the 3' end of the coding region of a given gene. A heterologous polyA signal refers to a polyA sequence that is isolated from one gene and placed at the 3' end of another gene.

Expression cassettes

[0103] In an aspect, a viral vector genome construct and/or a viral accessory construct
15 described here comprise one or more expression cassettes. Expression cassettes may be a monocistronic expression cassette or a polycistronic expression cassette.

[0104] In an aspect, a polycistronic expression cassette contains one or more viral skip sequences. Viral skip sequences are “self-cleaving” 2A peptides, which are 18-22 amino acid viral oligopeptides that mediate “cleavage” of polypeptides during translation in eukaryotic
20 cells. The “2A” designation refers to a specific region of the viral genome. The mechanism of 2A cleavage is ribosome skipping, mediated by a highly conserved C-terminal sequences essential to the creation of steric hindrance. In an aspect, viral skip sequences may include 2A peptides derived from porcine teschovirus-1 2A (P2A). In an aspect, viral skip sequences may include 2A peptides derived from Thosea asigna virus 2A (T2A). In an aspect, viral skip
25 sequences may include 2A peptides derived from equine rhinitis A virus (E2A). In an aspect, viral skip sequences may include 2A peptides derived from foot-and-mouth disease virus (F2A). In a further aspect, viral skip sequences may be derived from any virus with a 2A sequence substantially similar to the conserved “2A” C-terminal sequence GDVEXNPGP.

[0105] In an aspect, a polycistronic expression cassette contains one or more internal
30 ribosome entry site elements (IRES). An IRES element is a cis-acting RNA region that promotes internal initiation of protein synthesis. An IRES sequence is recognized by a

ribosome, and can therefore be used to drive translation of multiple proteins off a single transcript.

[0106] In a further aspect, a polycistronic expression cassette contains one or more viral skip sequences and one or more internal ribosome entry site elements.

- 5 [0107] In an aspect, a polycistronic expression cassette encodes for sequences that provide a similar mechanism to viral skip sequences or internal ribosome entry sequences.

Codon optimization

- [0108] Expression cassettes contain sequences that encode one or more viral accessory proteins. In an aspect, a viral accessory protein may be encoded by a wild-type sequence. In
10 an aspect, a viral accessory protein may be encoded by a mutated sequence. In a further aspect, a viral Integrase is encoded by a mutated sequence. In a further aspect, a viral accessory protein may be encoded by a codon optimized sequence. Codon optimization is commonly used to increase production of recombinant proteins or viral vectors. Codon optimization is a desirable molecular tool to address codon usage bias. Codon usage bias is a feature of all genomes, and
15 reflects the frequency of codon distribution within a genome is referred to as codon usage bias. Codon usage is variable between species, and preferred codons are more frequently used in highly expressed genes. Transfer RNAs, or tRNAs, reflect the codon usage in a given organism, and therefore the abundance of particular tRNAs is variable between organisms. Codon optimization is a process by which DNA sequences are modified by introducing silent
20 mutations to generate synonymous codons.

- [0109] In a further aspect, an expression cassette may contain sequences that are all wild-type sequences, all codon optimized sequences, all mutated sequences, or a combination of wild type, codon optimized, and mutated sequences. In an aspect, expression of Rev, Tat, Nef, Vpr, Vif, Vpu/Vpx when included, is from wild-type or codon optimized constructs which are
25 polycistronic using viral skip sequences (such as P2A, or T2A) or internal ribosome entry sequences or other similar mechanism or as a single message per transcript. In an aspect, expression of gag/pol is from a wild-type or codon optimized polycistronic message, or as separate gag and pol constructs, or as further separated CA, MA SP1, NC, p6, RT, IN, PR, and/or DU constructs.

Introducing viral vectors to target or host cells

[0110] In an aspect, the introduction of one or more constructs into a cell is achieved using a standard chemical, biological, or physical methods including, but not limited to, lipofectamine or lipofectamine-like chemical reagents, polyethyleneimine (PEI), calcium phosphate crystals, retroviral vector, lentiviral vector, nanoparticles or nanoparticle-like reagents, or electroporation. In another aspect, incorporation of these constructs into the cell line genome is achieved using biological recombinant enzymes including, but not limited to, integrase, transposase, recombinase, the CRISPR-Cas9 system, or utilizing spontaneous or targeted insertion using cellular DNA repair machinery.

10 [0111] In an aspect, methods of introducing viral vector constructs to a target or host cell may include transduction or transfection. Transfection and transduction may be performed using a variety of techniques known in the art, and may include optimizations for enhancing transfection or transduction efficiency. In an aspect, optimization may comprise freeze-thawing reagents.

15 [0112] In an aspect, viral vector constructs are introduced to target or host cells using chemical methods known in the art. In an aspect, viral vector constructs are introduced to target or host cells using biological methods known in the art. In an aspect, viral vector constructs are introduced to target or host cells using physical methods known in the art.

[0113] In an aspect, viral vector constructs may be introduced to a target or host cell by methods comprising optical techniques. In an aspect, viral vector constructs may be introduced to a target or host cell by methods comprising magnetic techniques. In an aspect, viral vector constructs may be introduced to a target or host cell by methods comprising biolistic techniques. In an aspect, viral vector constructs may be introduced to a target or host cell by methods comprising polymer-based techniques. In an aspect, viral vector constructs may be introduced to a target or host cell by methods comprising liposome-based techniques. In an aspect, viral vector constructs may be introduced to a target or host cell by methods comprising nanoparticle-based techniques. In a further aspect, viral vector constructs may be introduced to a target or host cell by a combination of methods comprising a combination of techniques including, but not limited to optical, magnetic, biolistic, polymer-based, liposome-based, and nanoparticle-based techniques.

30 [0114] In a further aspect, viral vector constructs may be introduced to a target or host cell by methods comprising electroporation. In a further aspect, viral vector constructs may be

introduced to a target or host cell by methods comprising sonoporation. In a further aspect, viral vector constructs may be introduced to a target or host cell by methods comprising mechanoporation. In a further aspect, viral vector constructs may be introduced to a target or host cell by methods comprising photoporation.

5 [0115] In a further aspect, methods of introduction may also comprise methods that involve use of a cationic polymer, calcium phosphate, cationic lipid, or a combination thereof. In an aspect, a cationic polymer is hexadimethrine bromide (commercial brand name Polybrene).

[0116] In a further aspect, methods of introduction may also comprise methods that involve use of a retrovirus, lentivirus, transposon, transcription activator-like effector nuclease
10 (TALEN), Zinc Finger nuclease, meganuclease, transposase, a CRISPR-related nuclease (*e.g.*, Cas9, Cas12a, etc.), or recombinase. In an aspect, a recombinase may be a Cre-recombinase, Flippase recombinase, or a derivative thereof.

[0117] Methods to promote the integration of nucleic acids into production cells are known in the art, and can include, but are not limited to, linearizing a nucleic acid construct.

15 [0118] In an aspect, one or more viral vector constructs may be stably integrated or episomally maintained within the viral vector production cell. Gene expression of sequences encoded by any of the introduced viral vectors may occur from integrated sequences or episomes.

[0119] In an aspect, a viral vector production cell stably expressing some of the
20 components may be transfected with remaining components that are required for vector production. Transfection of the remaining components required for viral vector production may be transient.

[0120] A viral vector construct may integrate randomly or in a site-specific manner upon introduction into a host or target cell.

25 **Viral vector production cells**

[0121] The disclosure disclosed herein provides a method of making viral vector particles in vitro by introducing one or more viral vector constructs of the disclosure into a compatible target cell or host cell and growing the cell under conditions which result in cell expansion and expression of the vector components. The terms “target cell” and “host cell” as used herein are
30 interchangeable.

[0122] A viral vector production cell is a target cell or host cell that is capable of producing a viral vector or viral vector particle upon introduction of one or more viral vector constructs.

[0123] In an aspect, a viral vector production cell is a transgenic cell. As used herein, the term “transgenic cell” refers to a cell comprising genetic material that has been transferred from one cell type to another cell type. In an aspect, a viral vector production cell population is polyclonal. Polyclonal cells comprise a heterogeneous population of cells with multiple clones that may have variations in the number of integration events and sites of integration across the cells. In a further aspect, a viral vector production cell population is monoclonal.

[0124] In an aspect, a viral vector production cell is from a cell line that has been expanded from a selected viral vector production cell clone.

[0125] Viral vector production cell clones may be derived from a polyclonal population by methods known in the art. Methods of selection include, but are not limited to, limiting dilution, single cell sorting, single cell selection, and combinations thereof. Limiting dilution may be performed by methods known in the art. Single cell sorting may be performed by methods known in the art, including, but not limited to, single cell printing, fluorescence activated cell sorting (FACS), and magnetic activated cell sorting. Single cell selection may be performed by selection methods known in the art, including, but not limited to selection for an epitope, a protein, a reporter gene, or combination thereof. In a further aspect, single cell selection methods may comprise selection via one or more metabolic or antibiotic properties.

[0126] In an aspect, viral vector production cell clones or cell lines grow in an adherent manner. In an aspect, viral vector production cell clones or cell lines grow in suspension. In a further aspect, adherent viral vector production cell clones or cell lines may be suspension-adapted.

[0127] In an aspect, viral vector production cell clones or cell lines are cultured in serum-supplemented or serum-free media. A person of skill in the art will be able to select an appropriate media for the given viral vector production cell type, and to modify the media composition at various stages of the method disclosed herein. Media may have a selection of secreted cellular proteins, diffusible nutrients, amino acids, organic salts, inorganic salts, vitamins, trace metals, sugars, and other growth-promoting substances such as cytokines. Media may be supplemented with glutamine or an alternative thereof.

[0128] In an aspect, viral vector production cell clones or cell lines may be any eukaryotic cell that supports the lifecycle of the specific virus from which the vector is derived. In an

aspect, for a retroviral vector, a production cell clones or cell lines may be any eukaryotic cell that supports a retrovirus life cycle. In an aspect, for a lentiviral vector, a production cell clones or cell lines may be any eukaryotic cell that supports a lentivirus life cycle. In an aspect, for a herpesvirus vector, a production cell clones or cell lines may be any eukaryotic cell that supports a herpesvirus life cycle. In an aspect, for an adenoviral vector, a production cell clones or cell lines may be any eukaryotic cell that supports an adenovirus life cycle. In an aspect, for an adeno-associated viral vector, a production cell clones or cell lines may be any eukaryotic cell that supports an adeno-associated virus life cycle.

[0129] In an aspect, viral vector production cell clones or cell lines are immortalized. Cell lines may be commercially available or non-commercially available laboratory-derivatives. In a further aspect, viral vector production cell clones or cell lines are of eukaryotic origin. In an aspect, viral vector production cell clones or cell lines are of mammalian origin. Mammalian cells for the production of viral vectors are known in the art. In an aspect, viral vector production cell clones or cell lines are of human origin.

[0130] In a further aspect, a viral vector producer cell line is developed in or from Human Embryonic Kidney (HEK) 293 cells, which are highly transfectable. In a further aspect, a viral vector producer cell line is a derivate of HEK293 cells, such as HEK293T or HEK293F cells. In a further aspect, cell types for viral vector production cell clones or cell lines include, but are not limited to, HeLa cells, Vero cells, Chinese Hamster Ovary (CHO) cells, A549 cells, and NIH 3T3 cells.

Characterization of produced viral vector

[0131] Viral vector particles produced by a viral vector producer cell clone or cell line may be characterized by a variety of methods known to those of skill in the art.

[0132] In an aspect, a viral vector particle produced by a method disclosed herein is a pseudotyped viral particle. Pseudotyped viral particles may be produced by substituting viral attachment proteins from one viral serotype with another. As used herein, a “viral attachment protein” refers to a viral capsid protein or a viral envelope protein.

[0133] In an aspect, a viral vector particle produced by a method disclosed herein is a mosaic viral particle. Mosaic viral particles may be produced by mixing different viral attachment proteins from different viral variants.

[0134] In an aspect, a viral vector particle produced by a method disclosed herein is a chimeric viral particle. Chimeric viral particles may be produced by methods that include swapping smaller domains of viral attachment proteins between serotypes (via rational methods or high throughput recombination techniques).

5 [0135] From a stable viral vector producing cell clone or cell line, viral vector genome and accessory proteins may be characterized quantitatively or qualitatively. In an aspect, the stoichiometric ratio of viral vector genome and one or more accessory proteins may be determined. In a further aspect, the level of viral vector genome and one or more accessory proteins may be determined.

10 [0136] An integration profile of a selected cell clone or cell line may be determined. In an aspect, an integration profile or an insertional profile may be detected by methods known in the art such as inverse PCR, linear amplification-mediated PCR or ligation-mediated PCR. Vector flanking sequences detected by such methods can then be mapped to a host cell genome and compared to a reference set. Mapping can be performed using computational tools to map
15 and analyze vector-flanking sequences, such as QuickMap.

[0137] In an aspect, recombinant viral vectors may be harvested from a cell clone or a cell line. In an aspect, the cell line is monoclonal. Harvested viral vectors may be characterized qualitatively or quantitatively. In an aspect, viral titer is expressed in transducing units per milliliter (t.u./ml).

20 [0138] Viral titer may be determined using physical or functional titration. In an aspect, titration methods include but are not limited to transduction of indicator cells using dose-dependent quantities of vector supernatant.

[0139] In a further aspect, transduced indicator cells may be assessed using polymerase chain reaction (PCR). Quantification by PCR may be performed using relative quantification
25 or absolute quantification. Methods for relative or absolute quantification by PCR are known in the art.

[0140] In a further aspect, methods of viral titer determination are enzyme immunoassays. Harvested viral particles may be quantified by measuring the amount of a viral capsid protein using immunoassays specific to the virus from which the viral capsid protein was derived (for
30 example, p24 for HIV).

[0141] Viral vector particles produced by methods disclosed herein may be concentrated and/or purified using flow-through ultracentrifugation and high-speed centrifugation, and

tangential flow filtration. Flow through ultracentrifugation has been used for the purification of RNA tumor viruses (Toplin *et al.*, Applied Microbiology, 1967, 15: 582-589; Burger *et al.*, Journal of the National Cancer Institute, 1970, 45: 499-503). The present disclosure provides the use of flow-through ultracentrifugation for the purification of lentiviral vectors. This method can comprise one or more of the following steps. For example, a lentiviral vector can be produced from cells using a cell factory or bioreactor system. A transient transfection system (see above) can be used or packaging or producer cell lines can also similarly be used. A pre-clarification step prior to loading the material into the ultracentrifuge could be used if desired. Flow-through ultracentrifugation can be performed using continuous flow or batch sedimentation. The materials used for sedimentation are, *e.g.*: Cesium chloride (CsCl), potassium tartrate and potassium bromide, which create high densities with low viscosity although they are all corrosive. CsCl is frequently used for process development as a high degree of purity can be achieved due to the wide density gradient that can be created (1.0 to 1.9 g/cm³). Potassium bromide can be used at high densities, but only at elevated temperatures, *i.e.* 25° C, which may be incompatible with stability of some proteins. Sucrose is widely used due to being inexpensive, non-toxic and can form a gradient suitable for separation of most proteins, sub-cellular fractions and whole cells. Typically the maximum density is about 1.3 g/cm³. The osmotic potential of sucrose can be toxic to cells in which case a complex gradient material can be used, *e.g.* Nycodenz. A gradient can be used with 1 or more steps in the gradient. A preferred aspect is to use a step sucrose gradient. The volume of material can be preferably from 0.5 liters to over 200 liters per run. The flow rate speed is preferably from 5 to over 25 liters per hour. The preferred operating speed is between 25,000 and 40,500 rpm producing a force of up to 122,000x g. The rotor can be unloaded statically in desired volume fractions. A preferred aspect is to unload the centrifuged material in 100ml fractions. The isolated fraction containing the purified and concentrated lentiviral vector can then be exchanged in a desired buffer using gel filtration or size exclusion chromatography. Anionic or cationic exchange chromatography could also be used as an alternate or additional method for buffer exchange or further purification. In addition, Tangential Flow Filtration can also be used for buffer exchange and final formulation if required. Tangential Flow Filtration (TFF) can also be used as an alternative step to ultra or high speed centrifugation, where a two-step TFF procedure would be implemented. The first step would reduce the volume of the vector supernatant, while the second step would be used for buffer exchange, final formulation and some further concentration of the material. The TFF membrane should have a membrane size of between 100 and 500 kilodaltons, where the first TFF step should have a preferable

membrane size of 500 kilodaltons, while the second TFF should have a preferable membrane size of between 300 to 500 kilodaltons. The final buffer should contain materials that allow the vector to be stored for long term storage.

[0142] The present disclosure also provides methods for the concentration and purification of lentiviral vectors using either cell factories that contains adherent cells, or a bioreactor that contains suspension cells that are either transfected or transduced with the vector and accessory constructs to produce lentiviral vector. Non-limiting examples of bioreactors, include the Wave bioreactor system and the Xcellerex bioreactors. Both are disposable systems. However non-disposable systems can also be used. The constructs can be those described herein, as well as other recombinant viral vectors. Alternatively the cell line can be engineered to produce lentiviral vector without the need for transduction or transfection. After transfection, the lentiviral vector can be harvested and filtered to remove particulates and then is centrifuged using continuous flow high-speed or ultracentrifugation. In an aspect, a high speed continuous flow device like the JCF-A zonal and continuous flow rotor with a high speed centrifuge is used. Also provided is any continuous flow centrifuge where the speed of centrifugation is greater than 5,000xg RCF and less than 26,000x g RCF. Preferably, the continuous flow centrifugal force is about 10,500x g to 23,500 x g RCF with a spin time of between 20 hours and 4 hours, with longer centrifugal times being used with slower centrifugal force. The lentiviral vector can be centrifuged on a cushion of more dense material (a non-limiting example is sucrose but other reagents can be used to form the cushion and these are well known in the art) so that the lentiviral vector does not form aggregates that are not filterable, as is the problem with straight centrifugation of the vector that results in a viral vector pellet. Continuous flow centrifugation onto a cushion allows the vector to avoid large aggregate formation, yet allows the vector to be concentrated to high levels from large volumes of transfected material that produces the lentiviral vector. In addition, a second less-dense layer of sucrose can be used to band the lentiviral vector preparation. The flow rate for the continuous flow centrifuge is preferably between 1 and 100ml per minute, but higher and lower flow rates can also be used. The flow rate is adjusted to provide ample time for the vector to enter the core of the centrifuge without significant amounts of vector being lost due to the high flow rate. If a higher flow rate is desired, then the material flowing out of the continuous flow centrifuge can be re-circulated and passed through the centrifuge a second time. After the virus is concentrated using continuous flow centrifugation, the vector can be further concentrated using Tangential Flow Filtration (TFF), or the TFF system can be simply used for buffer exchange.

A non-limiting example of a TFF system is the Xampler cartridge system that is produced by GF> Healthcare. Preferred cartridges are those with a MW cut-off of 500,000 MW or less. Preferably a cartridge is used with a MW cut-off of 300,000 MW. A cartridge of 100,000MW cut-off can also be used. For larger volumes, larger cartridges can be used and it will be easy
5 for those in the art to find the right TFF system for this final buffer exchange and/or concentration step prior to final fill of the vector preparation. The final fill preparation may contain factors that stabilize the vector. For example, sugars are generally used and are known in the art.

Further cell line modification

10 [0143] In an aspect, a cell line utilized to manufacture a recombinant viral vector can be modified in any of the ways mentioned below to enhance viral vector production, *e.g.*, by the introduction of RNAi or antisense to knock-out genes that reduce the expression of genes that limit viral vector production, or by the introduction of sequences that enhance viral vector production. Sequences that code for cellular or viral enhancers can also be engineered into cell
15 lines (*e.g.*, using additional plasmid vectors), such as herpes virus, hepatitis B virus, which act on HIV LTRs to enhance the level of virus product, or cellular transactivator proteins. Cellular transactivation proteins include, *e.g.*, NF-kB, UV light responsive factors, and T cell activation factors. In another aspect, a cell line utilized to manufacture a recombinant viral vector can be modified or edited by a nuclease selected from the group consisting of a meganuclease, a zinc-finger nuclease (ZFN), a transcription activator-like effector nuclease (TALEN), a CRISPR-
20 related nuclease (*e.g.*, Cas9, Cas12a, etc.).

[0144] In an aspect, a cell line can be transformed routinely with construct DNA, *e.g.*, using electroporation, calcium phosphate, liposomes, etc., to introduce the DNA into cells. Cells can be co-transformed (*i.e.*, using both accessory and transfer vectors), or they can be transformed
25 in separate steps, where each step involves the introduction of a different vector.

[0145] Cells are cultured under conditions effective to produce viral vectors. Such conditions include, *e.g.*, the particular milieu needed to achieve protein production. Such a milieu, includes, *e.g.*, appropriate buffers, oxidizing agents, reducing agents, pH, co-factors, temperature, ion concentrations, suitable age and/or stage of cell (such as, in particular part of
30 the cell cycle, or at a particular stage where particular genes are being expressed) where cells are being used, culture conditions (including cell media, substrates, oxygen, carbon dioxide, glucose and other sugar substrates, serum, growth factors, etc.).

[0146] The present disclosure also provides for the use of cell lines that have enhanced properties for growth, reduced dependency upon expensive factors that are present in media, produce higher yields of proteins, and produce higher titers of vector particles. For example it has recently been reported HEK 293 cells have a specific increased expression of cellular
 5 receptors and by adding the specific ligands to the medium of the cells, they demonstrated increase proliferation potential (Allison *et al.*, Bioprocess International, 2005, 3(1): 38-45). A preferred aspect is a plurality of Lentiviral vectors expressing an optimized combination of ligand proteins that are of relevance to HEK 293 cells after which the cells are then sorted by high throughput methods to isolate a clone of HEK 293 cells that contains multiple copies of
 10 lentiviral vectors. These cells contain a combination of HIV vectors that express different but also multiple copies of the ligand genes that are contained in the HIV vectors. The ligand genes could be codon optimized or mutations added to further increase their expression. A preferred combination is to have multiple copies of the ligand proteins expressed in the final isolated clonal cell that could then have multiple uses. It could be used for protein or antibody (including
 15 monoclonal, humanized, single-chain) production. It could also be used for the production of a vector such as a lentiviral vector, but not limited to a lentiviral vector. Other vectors such as adeno and adeno-associated vectors, murine retroviral vectors, SV40 vectors and other vectors could just as easily be produced from this now optimized cell line. A list of the receptors and their ligands that show increased expression/activity in HEK 293 cells, includes, *e.g.*, AXL
 20 receptor (gas β); EGF receptor (EGF), chemokine receptor (fractalline); PDGF receptor, beta (PDGF); IL-15R-alpha; IL- 2R-alpha; chemokine receptor 2 (MCP1); IL-2R, gamma; IL-1R-1; CSF-I receptor; oncostatin receptor; IL-4R; vitamin D3 receptor; neuropilin 1 (VEGF); macrophage stimulating receptor 1 (MSP); NGF-R; PDGFR-alpha receptor; IL-11-R, *e.g.*, alpha; IL- 10-R, *e.g.*, beta; FGF-R-4 (aFGF); BMP receptor, *e.g.*, type II (BMP-2); TGF-R,
 25 *e.g.*, beta receptor II (TGF-beta); FGF-R-I (bFGF); chemokine receptor 4 (SFDIa); interferon gamma receptor 1 and 2. See, BioProcess International, January 2005. Table 1, "Growth factor/cytokine receptors expressed by HEK-293." Such cells will have higher protein and vector production potential and will be less dependent upon the presence of the ligand factors to be present in the medium since the cells themselves will be producing the factors and
 30 secreting them into the medium.

[0147] For other cell types, such as CHO cells, other receptor-ligand combinations may be important. For example the insulin growth factor receptor I, insulin growth factor and insulin are thought to have anti-apoptotic activity in cells. A plurality lentiviral vectors could be

constructed so that the insulin growth factor receptor (I or II), insulin growth factor (I or II), insulin and the target protein for production are all contained in the vector for transduction of production cells, such as CHO cells, and an appropriate clone selected, preferably using high-throughput methods, to select the clone showing very high production of the target protein. The
5 optimal clone may not be a cell that highly expresses all the engineered genes or inhibitors of gene expression, rather an optimal expression level of each of the genes, which for some may be a low level of expression. The value of the lentiviral vector system and using a plurality of lentiviral vectors to engineer such cell lines is that there is a random or stochastic distribution of each vector copy number in the population of cells transduced with the lentiviral vector
10 mixture, and therefore, by varying the amount of each vector in the mixture, the number of copies of each individual second gene or inhibitory sequence can be optimized. A preferred combination of vectors and secondary gene or gene inhibitory sequences is that each lentiviral vector expresses the protein of interest for production and optionally in addition, at least one RNAi or gene that further promotes protein yield, or vector yield, either directly, or indirectly
15 by affecting the viability or some aspect of the producing cell. However, it may also be beneficial to have at least one lentiviral vector that only expresses the secondary genes or inhibitors of gene expression in order to increase the effect of these secondary sequences.

Exemplary embodiments

[0148] Embodiment 1. A method of making a stable viral vector producer cell line, said
20 method comprising:

- a. introducing into a population of cells a viral vector genome construct encoding a gene of interest (GOI) and one or more viral accessory constructs encoding one or more viral accessory proteins;
- b. producing a population of transgenic cells comprising integrated or episomal
25 sequences encoding said GOI and said one or more viral accessory proteins;
- c. selecting from said population of transgenic cells a cell clone producing a desired viral titer; and
- d. generating from said cell clone a stable viral vector producer cell line,

wherein the introduction of said one or more accessory constructs occurs concurrently.

[0149] Embodiment 2. A method of making a stable viral vector producer cell line, said
30 method comprising:

- a. introducing into a population of cells a viral vector genome construct encoding a gene of interest (GOI) and one or more viral accessory constructs encoding one or more viral accessory proteins;
- b. producing a population of transgenic cells comprising integrated or episomal sequences encoding said GOI and said one or more viral accessory proteins;
- c. selecting from said population of transgenic cells a cell clone producing a desired viral titer; and
- d. generating from said cell clone a stable viral vector producer cell line,
- wherein the introduction of said one or more accessory constructs occurs via one or more sequential steps with no intervening cell culturing.

[0150] Embodiment 3. The method of Embodiment 1 or 2, wherein said transgenic cells comprise polyclonal cells.

[0151] Embodiment 4. The method of Embodiment 1 or 2, wherein said selecting further comprises polyclonal to monoclonal selection of said transgenic cells.

[0152] Embodiment 5. The method of Embodiment 4, wherein said polyclonal to monoclonal selection comprises limiting dilution, single cell sorting, single cell selection, or a combination thereof.

[0153] Embodiment 6. The method of any one of Embodiments 1 to 5, wherein said generation of said stable viral vector producer cell line occurs by expansion of said selected cell clone.

[0154] Embodiment 7. The method of Embodiment 1 or 2, wherein said method further comprises storing said selected cell line by cryopreservation.

[0155] Embodiment 8. The method of Embodiment 7, wherein said method further comprises expanding cells from said cryopreserved cell line to produce viral vectors.

[0156] Embodiment 9. The method of Embodiment 1 or 2, wherein said method further comprises quantifying the level of said viral vector genome and said one or more accessory proteins in said selected cell clone, said generated cell line, or both.

[0157] Embodiment 10. The method of Embodiment 1 or 2, wherein said method further comprises determining the stoichiometric ratio of viral vector genome RNA and one or more accessory proteins in said selected cell clone, said generated cell line, or both.

[0158] Embodiment 11. The method of Embodiment 1 or 2, wherein said method further comprises determining an integration profile of said selected cell clone, said generated cell line, or both.

5 [0159] Embodiment 12. The method of Embodiment 1 or 2, wherein said method further comprises harvesting viral vector from said selected cell clone, said generated cell line, or both.

[0160] Embodiment 13. The method of Embodiment 1 or 2, wherein said method further comprises determining a viral titer of said selected cell clone, said generated cell line, or both.

[0161] Embodiment 14. The method of Embodiment 13, wherein determining said viral titer comprises physical titration, functional titration, or both.

10 [0162] Embodiment 15. The method of Embodiment 13, wherein determining said viral titer is determined by assaying for viral nucleic acid via an assay selected from the group consisting of PCR, RT-PCR, and quantitative detection by blot hybridization, or assaying for a viral protein via immunoassay.

15 [0163] Embodiment 16. The method of Embodiment 14, wherein said method further comprises determining an infectivity of said viral titer of said selected cell clone or said generated cell line.

[0164] Embodiment 17. The method of Embodiment 1 or 2, wherein said viral vector producer cell line produces a target-specific viral vector.

20 [0165] Embodiment 18. The method of Embodiment 1 or 2, wherein said viral vector producer cell line produces a viral vector derived from a retrovirus.

[0166] Embodiment 19. The method of Embodiment 1 or 2, wherein said viral vector producer cell line produces a viral vector derived from a lentivirus.

[0167] Embodiment 20. The method of Embodiment 1 or 2, wherein said viral vector producer cell line produces a viral vector derived from a herpesvirus.

25 [0168] Embodiment 21. The method of Embodiment 1 or 2, wherein said viral vector producer cell line produces a viral vector derived from an adenovirus.

[0169] Embodiment 22. The method of Embodiment 1 or 2, wherein said viral vector producer cell line produces a viral vector derived from an adeno-associated virus.

30 [0170] Embodiment 23. The method of Embodiment 1 or 2, wherein said viral vector producer cell line produces a viral vector comprising one or more capsid proteins.

- [0171] Embodiment 24. The method of Embodiment 23, wherein said one or more capsid proteins are heterologous.
- [0172] Embodiment 25. The method of Embodiment 23, wherein said one or more capsid proteins are genetically modified.
- 5 [0173] Embodiment 26. The method of Embodiment 23, wherein said one or more capsid proteins are chemically modified.
- [0174] Embodiment 27. The method of Embodiment 1 or 2, wherein said viral vector producer cell line produces a viral vector comprising one or more envelope proteins.
- [0175] Embodiment 28. The method of Embodiment 27, wherein said one or more
10 envelope proteins are heterologous.
- [0176] Embodiment 29. The method of Embodiment 1 or 2, wherein said viral vector genome construct comprises one or more elements selected from the group consisting of a 5' long terminal repeat, a 3' long terminal repeat, a packaging signal, and a central polypurine tract.
- 15 [0177] Embodiment 30. The method of Embodiment 1 or 2 wherein said viral vector genome construct does not comprise a 5' long terminal repeat, a 3' long terminal repeat, a packaging signal, or a central polypurine tract.
- [0178] Embodiment 31. The method of Embodiment 29, wherein said 5' long terminal repeat is chimeric.
- 20 [0179] Embodiment 32. The method of Embodiment 1 or 2, wherein said viral vector genome construct comprises a self-inactivating long terminal repeat.
- [0180] Embodiment 33. The method of Embodiment 1 or 2, wherein said viral vector genome construct comprises one or more selectable or reporter elements.
- [0181] Embodiment 34. The method of Embodiment 33, wherein said one or more
25 selectable or reporter elements is a reporter gene, an epitope tag, or both.
- [0182] Embodiment 35. The method of Embodiment 33, wherein said one or more selectable or reporter elements is selected or detected by luminescence, absorbance, fluorescence, antibiotics, antigen-antibody interactions, or a combination thereof.
- [0183] Embodiment 36. The method of Embodiment 1 or 2, wherein said viral vector
30 genome construct comprises a promoter and a polyadenylation sequence.

- [0184] Embodiment 37. The method of Embodiment 36, wherein said promoter of said viral vector genome construct is constitutive or inducible.
- [0185] Embodiment 38. The method of Embodiment 36, wherein said promoter of said viral vector genome construct is synthetic.
- 5 [0186] Embodiment 39. The method of Embodiment 1 or 2, wherein said viral vector genome construct comprises an insulator sequence.
- [0187] Embodiment 40. The method of Embodiment 1 or 2, wherein said viral vector genome construct comprises a concatemer.
- [0188] Embodiment 41. The method of Embodiment 40, wherein said concatemer
10 comprises multiple copies of an expression cassette encoding said GOI.
- [0189] Embodiment 42. The method of Embodiment 40, wherein said concatemer comprises one or more expression cassettes encoding a transcription factor.
- [0190] Embodiment 43. The method of Embodiment 40, wherein said concatemer comprises one or more expression cassettes encoding an antibiotic selection gene.
- 15 [0191] Embodiment 44. The method of Embodiment 1 or 2, wherein said one or more viral accessory constructs comprises a promoter and a polyadenylation sequence.
- [0192] Embodiment 45. The method of Embodiment 1 or 2, wherein said one or more viral accessory constructs comprises an enhancer sequence.
- [0193] Embodiment 46. The method of Embodiment 1 or 2, wherein said one or more
20 viral accessory constructs comprises an insulator sequence.
- [0194] Embodiment 47. The method of Embodiment 44, wherein said promoter of said one or more viral accessory constructs comprises a promoter/enhancer.
- [0195] Embodiment 48. The method of Embodiment 44, wherein said promoter of said one or more viral accessory constructs is a synthetic promoter.
- 25 [0196] Embodiment 49. The method of Embodiment 44, wherein said promoter of said one or more viral accessory constructs is selected from the group consisting of an inducible, constitutive, switched, recombined, or disrupted/edited promoter.
- [0197] Embodiment 50. The method of Embodiment 1 or 2, wherein said one or more viral accessory proteins are fusion proteins.

[0198] Embodiment 51. The method of Embodiment 1 or 2, wherein said one or more viral accessory constructs comprises one or more expression cassettes.

[0199] Embodiment 52. The method of Embodiment 51, wherein said expression cassette is a monocistronic expression cassette or a polycistronic expression cassette.

5 [0200] Embodiment 53. The method of Embodiment 52, wherein said polycistronic expression cassettes further comprises one or more viral skip sequences, internal ribosome entry site elements, or both.

[0201] Embodiment 54. The method of Embodiment 53, wherein said viral skip sequences are selected from the group consisting of P2A, T2A, E2A, and F2A.

10 [0202] Embodiment 55. The method of Embodiment 1 or 2, wherein said one or more viral accessory proteins comprise sequences encoding structural viral proteins, regulatory viral proteins, or both.

[0203] Embodiment 56. The method of Embodiment 55, wherein said structural proteins and/or regulatory proteins are selected from the group consisting of Gag, Pol, Rev, Env, Tat, Nef, Vpr, Vif, Vpu, and Vpx.

[0204] Embodiment 57. The method of Embodiment 50, wherein said viral accessory constructs comprise sequences encoding a partial viral accessory protein.

[0205] Embodiment 58. The method of Embodiment 57, wherein said partial viral accessory protein comprises one or more viral accessory protein domains.

20 [0206] Embodiment 59. The method of Embodiment 57, wherein said one or more viral accessory protein domains is selected from the group consisting of CA, MA, NC, p6, SP1, RT, IN, PR, and DU.

[0207] Embodiment 60. The method of any one of Embodiments 55 to 59, wherein a sequence encoding said one or more viral accessory proteins or domains comprises a wild-type sequence, a mutated sequence, a codon optimized sequence, or a combination thereof.

[0208] Embodiment 61. The method of any one of Embodiments 55 to 60, wherein said one or more viral accessory proteins or viral accessory protein domains are introduced via separate expression cassettes.

30 [0209] Embodiment 62. The method of Embodiment 56, wherein said env protein comprises a bioengineered chimeric envelope protein.

[0210] Embodiment 63. The method of Embodiment 56, wherein said env protein is linked to an antibody or to a ligand.

[0211] Embodiment 64. The method of Embodiment 56, wherein said env protein is derived from human immunodeficiency virus.

5 [0212] Embodiment 65. The method of Embodiment 56, wherein said env protein is derived from a virus selected from the group consisting of Vesiculovirus, Gammaretrovirus, and Morbillivirus.

[0213] Embodiment 66. The method of Embodiment 65, wherein said Vesiculovirus is selected from the group consisting of vesicular stomatitis New Jersey virus (VSV-NJ),
10 vesicular stomatitis Indiana virus (VSV-IN), and strains derived therefrom.

[0214] Embodiment 67. The method of Embodiment 65, wherein said Gammaretrovirus is selected from the group consisting of gibbon ape leukemia virus, feline leukemia virus, and derivatives thereof.

[0215] Embodiment 68. The method of Embodiment 65, wherein said Morbillivirus is
15 selected from the group consisting of measles virus and derivatives thereof.

[0216] Embodiment 69. The method of Embodiment 1 or 2, wherein said introducing step comprises a chemical, biological, or physical step.

[0217] Embodiment 70. The method of Embodiment 1 or 2, wherein said introducing step comprises an optical method, a magnetic method, a biolistic method, a polymer-based method,
20 a liposome-based method, a nanoparticle-based method, or a combination thereof.

[0218] Embodiment 71. The method of Embodiment 1 or 2, wherein said introducing step comprises a transduction.

[0219] Embodiment 72. The method of Embodiment 1 or 2, wherein said introducing step comprises a transfection.

25 [0220] Embodiment 73. The method of Embodiment 69, wherein said chemical introducing step comprises the use of a cationic polymer, calcium phosphate, cationic lipid, or a combination thereof.

[0221] Embodiment 74. The method of Embodiment 69, wherein said biological introducing step comprises introduction via a retrovirus, lentivirus, transposon, TALEN, Zinc
30 Finger nuclease, meganuclease, transposase, CRISPR-related nuclease, or recombinase.

[0222] Embodiment 75. The method of Embodiment 74, wherein said recombinase comprises Cre-recombinase or Flippase recombinase.

[0223] Embodiment 76. The method of Embodiment 69, wherein said physical introducing step is selected from the group consisting of electroporation, sonoporation, 5 mechanoporation, and photoporation.

[0224] Embodiment 77. The method of Embodiment 1 or 2, wherein said integrated sequences exhibit random integration.

[0225] Embodiment 78. The method of Embodiment 1 or 2, wherein said integrated sequences exhibit site-specific integration.

10 [0226] Embodiment 79. The method of Embodiment 1 or 2, wherein said stable viral vector producer cell line is in a cell culture that comprises a volume of medium.

[0227] Embodiment 80. The method of Embodiment 1 or 2, wherein said stable viral vector producer cell line is adapted for adherent culturing or culturing in suspension.

15 [0228] Embodiment 81. The method of Embodiment 1 or 2, wherein said stable viral vector producer cell line is cultured in a serum-supplemented or serum-free medium.

[0229] Embodiment 82. The method of Embodiment 1 or 2, wherein said stable viral vector producer cell line is immortalized.

[0230] Embodiment 83. The method of Embodiment 1 or 2, wherein said stable viral vector producer cell line is eukaryotic.

20 [0231] Embodiment 84. The method of Embodiment 1 or 2, wherein said stable viral vector producer cell line is mammalian.

[0232] Embodiment 85. The method of Embodiment 1 or 2, wherein said stable viral vector producer cell line is human.

25 [0233] Embodiment 86. The method of Embodiment 1 or 2, wherein said stable viral vector producer cell line is a HEK293 cell or a derivative thereof.

[0234] Embodiment 87. The method of Embodiment 86, wherein said HEK293 cell is a HEK293T cell.

[0235] Embodiment 88. The method of Embodiment 1 or 2, wherein said stable viral vector producer cell line produces psuedotyped viral particles.

[0236] Embodiment 89. The method of Embodiment 88, wherein said pseudotyped viral particles comprise one or more envelope proteins of a virus selected from the group consisting of Vesiculovirus, Gammaretrovirus, and Morbillivirus.

[0237] Embodiment 90. The method of Embodiment 1 or 2, wherein said stable viral
5 vector producer cell line produces mosaic viral particles.

[0238] Embodiment 91. The method of Embodiment 1 or 2, wherein said stable viral vector producer cell line produces chimeric viral particles.

[0239] Having now generally described the disclosure, the same will be more readily understood through reference to the following examples that are provided by way of
10 illustration, and are not intended to be limiting of the present disclosure, unless specified.

EXAMPLES

Example 1:

[0240] As an illustration of the concept described here, an HIV-based lentiviral vector producer cell line is produced (Figure 1). Figure 2 summarizes a representative work flow of
15 generating a cell clone with stable introduction of various construct elements, which can subsequently be expanded, cryopreserved, and banked.

Example 2:

[0241] An experiment is conducted to test two different vector constructs using a battery of different component ratios to demonstrate that each vector produces best titer using a
20 different ratio. The accessory genes are delivered using standard packing plasmids one each for gag/pol, rev, and env. The vector constructs (a.k.a. GOI, for gene of interest) each deliver a green fluorescent protein reporter cassette which is used to determine vector infectivity by standard titration assay. The first GOI construct is called GFP and delivers a simple, single expression cassette in a 4.2kb provirus (Figure 3). The second GOI is a more complex and
25 clinically relevant construct of about 10kb containing the GFP reporter cassette, a 3.3 kb structural element called the locus control region (LCR), and the human beta globin cassette which expresses from its native promoter in the antisense orientation allowing the incorporation of two introns which are spliced out of the final mRNA (Figure 3). This

construct (shown in Figure 3 as Globin-LCR-GFP) is known to produce lower titers than GFP. Both constructs are tested following the vector production protocol summarized below.

[0242] HEK293 packaging cell preparation: To a log phase expanding shake flask of HEK293 cells, remove a sample and count, then dilute the cells to 3.5e6 cells/ml by adding
5 fresh media. Incubate overnight while shaking at 37°C, 8% CO₂. Sample and count the cells, diluting with fresh media to bring to 4.7e6 cells/ml. Add 25.5ml of cell suspension to a new 125ml shake flask for each condition. Add 1.5ml of LV-MAX Supplement and swirl to mix. Return to incubator while preparing DNA transfection mixes.

[0243] DNA transfection: For each condition, add the indicated volume of each of the 4
10 plasmids to a labeled 15ml conical tube and dilute with Opti-MEM media to bring to 1.5ml total (per Table 2). Swirl/tap to mix. For each condition, add 180ul of LV-MAX reagent and 1.32ml of Opti-MEM media to a second labeled 15ml conical tube. Swirl/tap to mix. Add the diluted plasmid DNA to the diluted LV-MAX Transfection Reagent and gently pipette up and down to mix. Allow the transfection mixture to incubate for 10 mins at room temperature.
15 Retrieve the target cells from the incubator and slowly transfer the transfection mix to the shaker flask for each condition, swirl gently to mix, and return to the shaker incubator for 48-55 hours.

[0244] Vector Harvest: Transfer cultures to a 50ml conical tube and centrifuge at 1500xg for 5 minutes at room temperature. Transfer supernatant to a 60ml syringe fitted with a 0.45
20 micron PES syringe filter and apply gentle pressure to slowly filter the supernatants into a new 50ml conical tube. Aliquot the clarified vector preparations into labeled 15ml conical tubes, between 3 and 5ml per tube, snap freeze over dry ice, and then store at -20°C until ready to use.

[0245] Target Cell Preparation: To a log-phase growing culture of SupT1 cells, remove a
25 sample and count, then dilute the cells to 1e6 cells/ml with fresh media. Add 1000x protamine sulfate to make the final cell suspension 2x (2ul per every 1ml of cells). Plate the cell mixture into 96 well plates, 1 row for every vector prep as indicated.

[0246] Vector Preparation: Thaw all vector lots to be tested by allowing to incubate at room temperature until fully thawed. Label four 15ml conical tubes 1:2, 1:10, 1:20, 1:100. To
30 the 1:2 tube add 2ml of thawed vector and 2ml of fresh SupT1 media, invert 2-3 times to mix. To the 1:10 tube add 1ml of thawed vector and 9ml of fresh SupT1 media, invert 2-3 times to mix. To the 1:20 tube add 1ml of the 1:2 dilution and 9ml of fresh SupT1 media, invert 2-3

times to mix. To the 1:100 tube add 1ml of the 1:10 dilution and 9ml of fresh SupT1 media, invert 2-3 times to mix. Add the diluted vectors to the cell culture plate 100ul per well, each dilution in triplicate, one row per vector (8 rows per plate allows 8 vectors to be tested in this manner). Incubate the titer plates for 3 days at 37°C, 5% CO₂.

- 5 [0247] Titer Determination: Use flow cytometry to determine the %GFP positivity versus an untransduced SupT1 control for each well of the titer plate. Determine titer per well using the following formula: $(1e5 \text{ cells} * \%GFP+) / (100ul * \text{dilution factor}) = \text{titer in tu/ml}$. For all samples of a given vector prep with a %GFP+ between 1-10%, determine the arithmetic mean. That mean value is the observed titer for that prep.
- 10 [0248] The Globin-LCR-GFP construct shows lower titers than the GFP vector. The optimal titer observed for the GFP vector is about 1e7 tu/ml using condition 16 (ratio of 9:1:1:9), the next optimal titer is 8e6 tu/ml using condition 4 (ratio of 3:1:1:3). The optimal titer for Globin-LCR-GFP is 1e6 tu/ml using condition 12 (ratio of 9:1:1:6) and the second most optimal is condition 6 (ratio of 6:1:1:3) with a titer of 2e5 tu/ml (Figure 4)
- 15 [0249] This experiment demonstrates that for different GOI constructs, different ratios of constituent elements are required to achieve optimal vector particle infectious titer. This experiment also demonstrates that by using an array of starting ratios, it is unnecessary to know ahead of time what the optimal ratio will be, as it can be subsequently determined empirically. This experiment shows that manufacturing a stable production system using a
- 20 fixed ratio of components is unlikely to produce optimal titers for any possible GOI, and only likely to work well using a narrow spectrum of constructs. This experiment provides an exemplary embodiment described here which allows for a range of possible vector ratios and combinations to occur, then empirically testing the resulting lines to find the optimal producer cell clone.

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Table 2: Exemplary plasmid ratios used to test for optimal combinations for distinct test constructs.

Condition	RATIO				Plasmid quantity (μg)			
	gag/pol	rev	env	GOI	gag/pol	rev	env	GOI
1	1	1	1	1	18.75	18.75	18.75	18.75
2	3	1	1	1	37.50	12.50	12.50	12.50
3	1	1	1	3	12.50	12.50	12.50	37.50
4	3	1	1	3	28.13	9.38	9.38	28.13
5	6	1	1	1	50.00	8.33	8.33	8.33
6	6	1	1	3	40.91	6.82	6.82	20.45
7	1	1	1	6	8.33	8.33	8.33	50.00
8	3	1	1	6	20.45	6.82	6.82	40.91
9	6	1	1	6	32.14	5.36	5.36	32.14
10	9	1	1	1	56.25	6.25	6.25	6.25
11	9	1	1	3	48.21	5.36	5.36	16.07
12	9	1	1	6	39.71	4.41	4.41	26.47
13	1	1	1	9	6.25	6.25	6.25	56.25
14	3	1	1	9	16.07	5.36	5.36	48.21
15	6	1	1	9	26.47	4.41	4.41	39.71
16	9	1	1	9	33.75	3.75	3.75	33.75