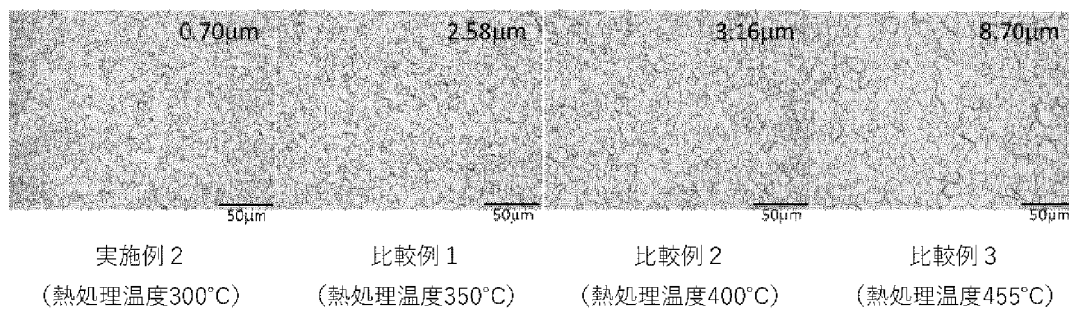
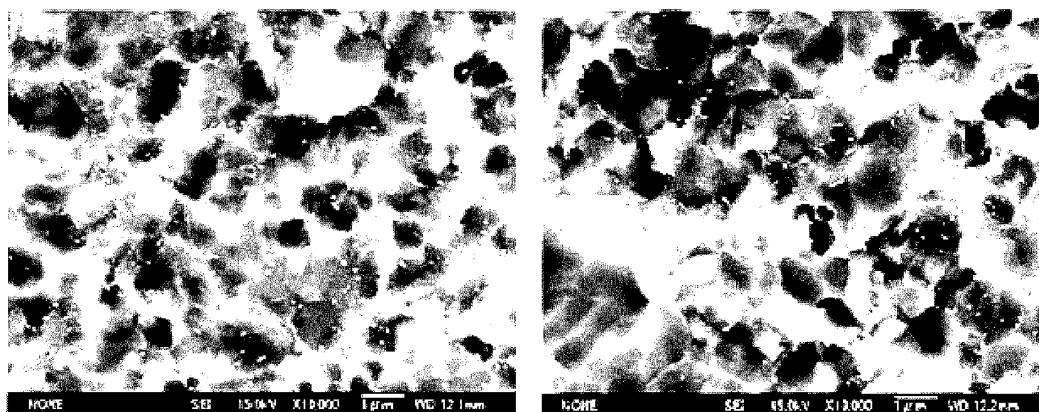


[図1]



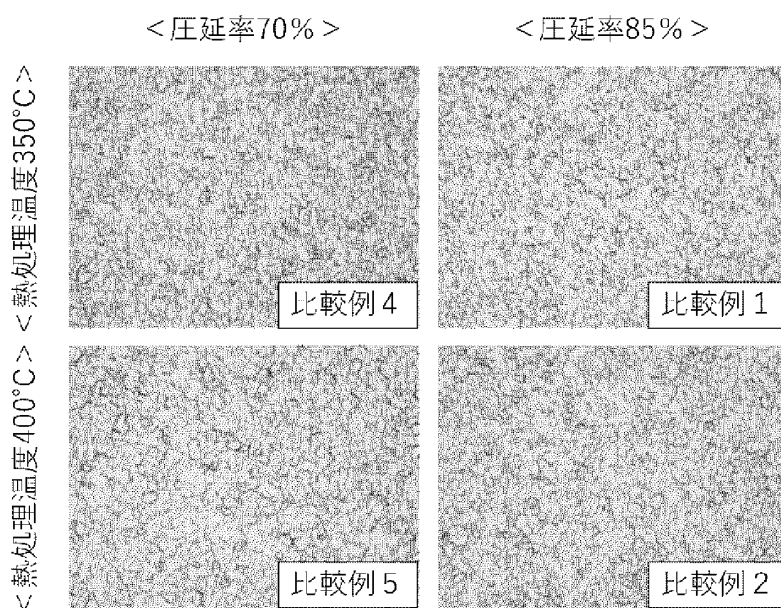
[図2]



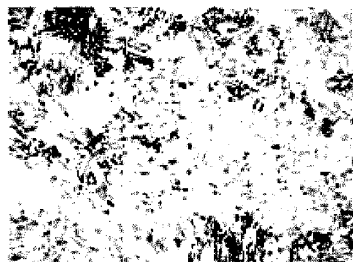
実施例 1
 (熱処理温度270°C)

実施例 2
 (熱処理温度300°C)

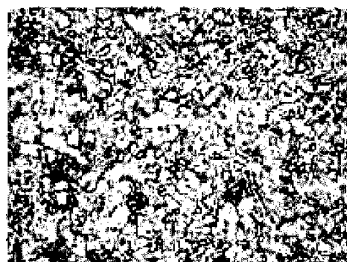
[図3]



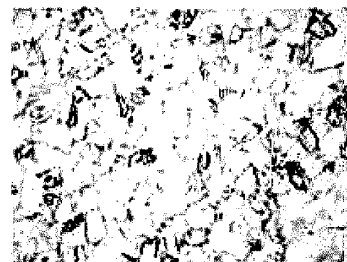
[図4]



比較例 7

(鍛造温度400°C, $\Delta \varepsilon = 3$)

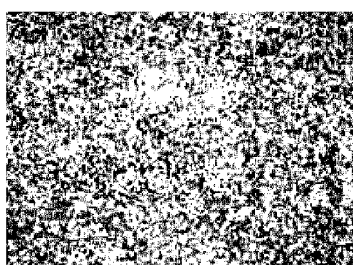
比較例 8

(鍛造温度400°C, $\Delta \varepsilon = 9$)

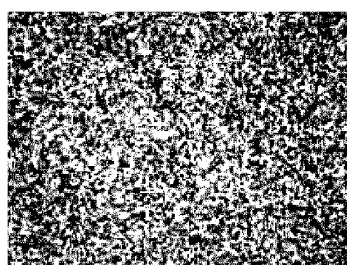
比較例 6

(鍛造温度600°C, $\Delta \varepsilon = 9$)

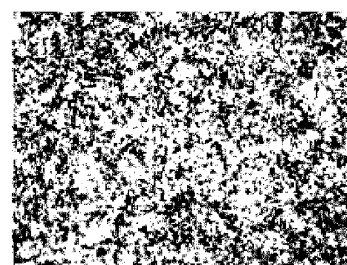
[図5]



比較例 10

(鍛造温度400°C, $\Delta \varepsilon = 3$)

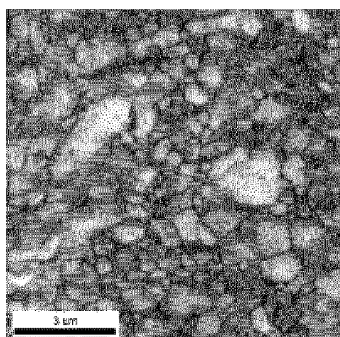
比較例 4

(鍛造温度400°C, $\Delta \varepsilon = 9$)

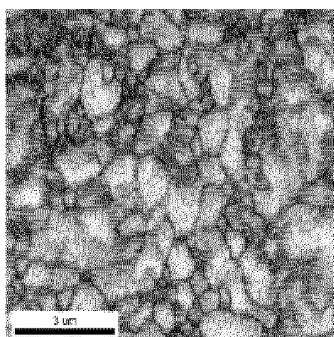
比較例 9

(鍛造温度600°C, $\Delta \varepsilon = 9$)

[図6]



実施例 1



実施例 2