

(2005024955)

26 APR 2005

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



162162

(43) International Publication Date
21 May 2004 (21.05.2004)

PCT

(10) International Publication Number
WO 2004/042765 A3

(51) International Patent Classification⁷: **H01J 9/26**,
9/32, 61/36, C03C 8/24

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(21) International Application Number:
PCT/US2003/033417

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(22) International Filing Date: 22 October 2003 (22.10.2003)

(81) Designated States (*national*): CN, JP, KR, SG.

(25) Filing Language: English

Published:

(26) Publication Language: English

— with international search report
— before the expiration of the time limit for amending the
claims and to be republished in the event of receipt of
amendments

(30) Priority Data:
10/284,588 31 October 2002 (31.10.2002) US

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(88) Date of publication of the international search report:
12 August 2004

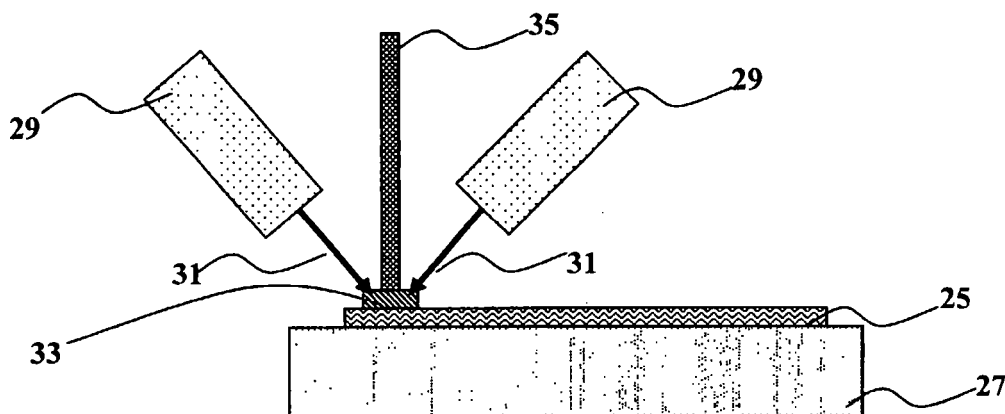
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For two-letter codes and other abbreviations, refer to the "Guid-
ance Notes on Codes and Abbreviations" appearing at the begin-
ning of each regular issue of the PCT Gazette.



ACTION

(54) Title: SEALING LIGHTING DEVICE COMPONENT ASSEMBLY WITH SOLDER GLASS PREFORM BY USING IN-
FRARED RADIATION



(57) Abstract: Disclosed is a method for sealing and affixing a component assembly for an electrical lighting device to a glass lamp envelope. The assembly used in the process comprises the component, such as an electrode lead wire and a solder glass preform. The process is useful, for example, in hermetically sealing and affixing lamp components, such as electrical lead wires and exhaust tubulation, to a low pressure fluorescent discharge lamp envelope having phosphor coating already applied thereto. The present invention is particularly suitable for lamp envelope made of borosilicate glass having a CTE from 0 to 300°C in the range of 30-45x10⁻⁷ °C⁻¹.

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