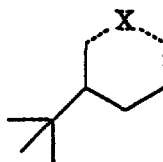


REPLACED SHEETS		SG
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Ref. 6510/256

Cyclic compounds

The present invention is concerned with novel odorant compositions which are characterized by a content of cyclic compounds of the general formula



wherein ...X... has one of the meanings

10 a) $>C=O$

b) $>CH-OR$

wherein R is H, $COCH_3$, $COCH_2CH_3$, $CO-CH(CH_3)_2$,
 $CO-CH=CH_2$, $COOCH_3$

15 whereby the cis/trans ratio in the isomers of I is
65-95:35-5;

c) $>C=N-OH$

d) $\begin{matrix} & & & \\ & & & \\ & & & \end{matrix} C-CH_2-T$ or $\begin{matrix} & & & \\ & & & \\ & & & \end{matrix} C=CH-T$, whereby T = CN or CHO

e) $\begin{matrix} & & & \\ & & & \\ & & & \end{matrix} C \begin{matrix} \nearrow C \equiv CH \\ \searrow OH \end{matrix}$

20 f) $\begin{matrix} & & & \\ & & & \\ & & & \end{matrix} C \begin{matrix} \nearrow O-CH_2 \\ \searrow O-CH-CH_3 \end{matrix}$

or
g) $\begin{matrix} & & & \\ & & & \\ & & & \end{matrix} C \begin{matrix} \nearrow O-CH_2-CH_2 \\ \searrow O-CH_2-CH_2 \end{matrix}$

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From this group of compounds the compounds I' with the meanings b), d), f) and g) are novel compounds. The remaining compounds of formula I are to some extent known, but their organoleptic properties have not been described or suggested.

5

Accordingly, the invention is also concerned with the novel I', their manufacture, odorant compositions which contain compounds I or I' as organoleptic active substances as well as the use of the compounds of I' as odorants.

10

Formula I also embraces the possible isomers, thus e.g. in the case Ib) c) e) the cis/trans isomers, in the case Id) the double bond isomers, in the case If) the diastereomers.

15

The process in accordance with the invention for the manufacture of the novel I' in accordance with the invention is characterized by

a) catalytically hydrogenating 3-tert.butyl-phenol using Raney-nickel as the catalyst to the alcohol Ib and optionally correspondingly esterifying the thus-obtained 3-tert.butyl-cyclohexanol, or

20

b) derivatizing 3-tert.butyl-cyclohexanone (Ia) to a compound I with X = d), f) or g).

25

The manufacture of all of these derivatives proceeds without exception in a manner known per se, with the suitable parameters being the following:

30

Derivatives I'b

α) Hydrogenation of a phenol with Raney-nickel in a manner known per se

35

Temperature range: about 100 to about 170°C, preferably about 150°C

Pressure range: about 10 to 50 bar, especially about 20 bar (H₂)

Solvent: optional, e.g. CH₃COOH, C₂H₅OH etc.



5 b1) Heating the cyclic alcohol I' with the corresponding acid to be reflux temperature of benzene, toluene, etc., conveniently on a water separator; the presence of an acid catalyst such as a mineral acid or an organic acid, e.g. sulphuric acid, phosphoric acid, p-toluenesulphonic acid, etc., is necessary.

10 β2) Analogous reaction of the alcohol I' in the same solvent as β1) with in place of the acid an acid derivative such as anhydride or halide in the presence of a base, an organic base such as a secondary or tertiary amine, e.g. pyridine, piperidine, etc.

The manufacture of the oximes proceeds conveniently in an entirely conventional manner starting from Ia, thus e.g. using a hydroxylamine hydrohalide, e.g. the chloride, conveniently in aqueous medium or in methanol, ethanol, etc. and in the presence of a base such as pyridine, sodium hydroxide, Na_2CO_3 , etc.

25 Knoevenagel condensation of 3-tert.butylcyclohexanone with
cyanoacetic acid (a) or with acetonitrile (b)

(a) The catalyst is conveniently a weak base such as $\text{NH}_4\cdot\text{O}_2\text{CCH}_3$, pyridine, piperidine, triethylamine, etc.

30 Solvent: e.g. methanol, benzene, toluene, etc.
Reaction temperature: preferably elevated, esp. the reflux temperature of the solvent.

35 (b) In this case the reaction is conveniently carried out in the presence of a strong base, for example an alkali hydroxide, e.g. KOH or NaOH.

Derivatives 1'd)2 [T is CHO]

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α) Treatment of 3-tert.butyloxycyclohexanone with an acetylide (e.g. Li, Na or K acetylide, etc.) in DMF, another polar solvent or also in ammonia, etc.

- 5 β) Rearrangement of the known acetylenic alcohol Ie using catalysts based on silylvanadates. Tris(triphenylsilyl)vanadate is a preferred catalyst. The reaction is conveniently carried out in solvents such as benzene, toluene or xylene, etc. and conveniently at elevated temperatures, for example at the reflux temperatures of the
10 solvents.

The derivatives f) and g) are accessible by usual ketalization of 3-tert.butyloxycyclohexanone using 1,4-butanediol or 1,2-propanediol. The ketalization is carried out in a manner known per se, i.e.
15 catalytically, conveniently using a strong acid such as p-toluenesulphonic acid and in solvents such as benzene or toluene. The reaction is conveniently carried out at elevated temperatures and while using a water separator.

20 The purification of the compounds I' can be effected in a manner known per se, e.g. by recrystallization, distillation or by chromatography.

Having regard to their valuable olfactory properties with a very
25 broad spectrum, the compounds I are suitable as odorants, especially in combination with the extensive range of natural and synthetic odorants which are nowadays available for the creation of perfume compositions which can be used in all spheres of application. Examples of the numerous known odorant ingredient of natural or
30 synthetic origin, whereby the range of the natural raw substances can embrace not only readily volatile but also moderately volatile and difficulty volatile components and that of the synthetics can embrace representatives from several classes of substance, are:

- 35 - Natural products, such as tree moss absolute, basil oil, tropical fruit oils (such as bergamot oil, mandarin oil, etc.), mastix absolute, myrtle oil, palmarosa oil, patchouli oil, petit grain oil, wormwood oil, lavender oil, rose oil, jasmine oil, ylang-ylang oil, sandalwood oil,





- alcohols, such as farnesol, geraniol, linalool, nerol, phenyl-ethyl alcohol, rhodinol, cinnamic alcohol, cis-3-hexenol, menthol, α -tocopherol,
- 5 - aldehydes, such as citral, α -hexylcinnamaldehyde, hydroxy-citronellal, Lilial® (p-tert.butyl- α -methyl-dihydrocinnamaldehyde), methylnonylacetaldehyde, phenylacetaldehyde, anisaldehyde, vanillin,
- 10 - ketones, such as allyl ionone, α -ionone, β -ionone, isoraldein (isomethyl- α -ionone), verbenone, nootkatone, geranylacetone,
- esters, such as allyl phenoxyacetate, benzyl salicylate, cinnamyl propionate, citronelly acetate, decyl acetate,
- 15 dimethylbenzylcarbinyl acetate, ethyl acetoacetate, ethyl acetylacetate, cis-3-hexenyl isobutyrate, linalyl acetate, methyl dihydrojasmonate, styrallyl acetate, vetiveryl acetate, benzyl acetate, cis-3-hexenyl salicylate, geranyl acetate, etc.,
- 20 - lactones, such as γ -undecalactone, δ -decalactone, pentadecan-15-olid,
- various components often used in perfumery, such as indole, p-menthane-8-thiol-3-one, methyleugenol, eugenol, anethol.

25

The odorant compositions manufactured using compounds I, especially those having a flowery, aldehydic, agrestic, marine, amber-like, woody direction, are especially fascinating by virtue of their originality.

30

In their use as odorants the compounds of formula I (or their mixtures) can be employed in wide limits which in compositions can extent, for example, from about 0.1 (detergents) to about 30 weight percent (alcoholic solutions) without these values being, however, limiting values, since the experienced perfumer can also achieve effects with even lower concentrations or can synthesis novel complexes with even higher dosages. The preferred concentrations vary between about 0.5 and about 10 weight percent. The compositions manufactured with the compounds I can be used for all

35

kinds of perfumed consumer goods (eau de Cologne, eau de toilette, extracts, lotions, creams, shampoos, soaps, salves, powders, toothpastes, mouth washes, deodorants, detergents, fabric conditioners, tobacco, etc.).

5

The compounds I can accordingly be used in the manufacture of compositions and - as will be evident from the above compilation - a wide range of known odorants or odorant mixtures can be used. In the manufacture of such compositions the known odorants or odorant
10 mixtures enumerated above can be used in a manner known to the perfumer, as follows e.g. from W.A. Poucher, *Perfumes, Cosmetics and Soaps* 2, 7th edition, Chapman and Hall, London, 1974.

By virtue of their superior olfactory properties the compounds
15 of formula I are preferably used in luxury perfumery and in compositions for cosmetics.

Preferred compounds are the acetate, the ketone and the nitriles, see formula Ia, b and d.

20

The following Examples illustrate the invention.

In these following Examples the cis/trans ratio was determined in each case by gas chromatography via the area ratio.

25

The same procedure was used to determine the double bond isomers (Examples 7, 8) and the diastereomers (Example 9).

Example 1

30

300 g (2 mol) of 3-tert.butylphenol are placed in an autoclave. 30 g of Raney-nickel are added and the mixture is now hydrogenated at 20 bar of hydrogen and 160°C for 4 3/4 hours while stirring. The reaction mixture is left to cool to room temperature, diluted with a
35 small amount of ether, filtered over Celite and evaporated. In this manner there are obtained 299.9 g (96%) of a mixture of trans-3-tert.butylcyclohexanol (23%) and cis-3-tert.butylcyclohexanol (77%).



Odour of the mixture: earthy, moss-like, woody, camphor-like, green-spicy.

Spectral data:

5

a) trans-3-tert. Butylcyclohexanol

H-NMR (CDCl_3 , 200 MHz): 0.85, s, 9H, t-butyl; 4.14-4.215, broad multiplet, 1H, $-\text{CH}_2\text{OH}$);

MS: 138(5); 123(16); 99(15); 83(25); 82(38); 81(40), 80(21); 67(33);
10 57(100); 56(36); 55(25); 41(45); 29(23);

b) cis-3-tert. Butylcyclohexanol

H-NMR (CDCl_3 , 200 MHz): 0.86, s, 9H, t-butyl; 3.47-3.63, broad multiplet, 1H, CH_2OH ;

15 MS: 123(13); 99(22); 83(25); 82(56); 81(33); 67(45); 57(100); 56(31);
55(28); 41(50); 29(25).

Example 2

20 A mixture of 109.39 g (0.7 mol) of 3-tert.butylcyclohexanol (prepared according to Example 1), 46.24 g (0.77 mol) of acetic acid and 231 mg of p-toluenesulphonic acid, dissolved in 210 ml of toluene, is refluxed on a water separator for 6 hours. Then, the mixture is washed with water, extracted with ether, washed with a
25 10% bicarbonate solution and water, dried and evaporated. In this manner there are obtained 142 g of crude product. After distillation there are obtained 105 g (76%) of olfactorily satisfactory product which contains 19% trans-3-tert.butylcyclohexyl acetate and 78% cis-3-tert.butylcyclohexyl acetate.

30

Odour of the mixture: woody, iris-like, fresh, flowery, slightly camphor-like.

Spectral data:

35

a) trans-3-tert. Butylcyclohexyl acetate

H-NMR (CDCl_3 , 200 MHz): 0.84, s, 9H, t-butyl; 2.06, s, 3H, $\text{CH}_3\text{-CO-O}$; 5.10-5.18, multiplet CH-O- ;

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MS: 141(17); 123(16); 83(15); 82(49); 81(40); 67(42); 61(14);
57(100); 43(39); 41(21);

b) *cis*-3-*tert*.Butylcyclohexyl acetate

5 H-NMR (CDCl₃, 200 MHz): 0.86, s, 9H, *t*-butyl; 2.03, s, 3H, CH₃-CO-O;
4.60-4.78, broad multiplet CH-O;
MS: 142(2); 138(5); 123(21); 117(4); 95(3); 83(31); 82(84); 81(25);
80(35); 67(59); 61(27); 57(100); 43(48); 41(21); 29(5).

10

Example 3

A) 15.63 g (0.1 mol) of 3-*tert*.butylcyclohexanol (prepared according to Example 1), 8.7 g (0.11 mol) of pyridine are dissolved in 30 ml of toluene and 10.18 g (0.11 mol) of propionyl chloride are
15 added dropwise. The mixture is then heated to 50°C, stirred for 4 hours, poured into water, extracted with ether, washed with 2N hydrochloric acid, water, 10% sodium bicarbonate solution and water, dried over magnesium sulphate and evaporated. The crude product (21.76 g) is initially subjected to a first distillation. The product
20 obtained (17.6 g) is chromatographed (Kieselgel 60 Merck, 0.04-0.063 mm 150 g 2% ether in hexane) and thereupon again distilled. B.p.: 60°C/1 m bar. In this manner there are obtained 16.04 g (75%) of a mixture of *trans*-3-*tert*.butylcyclohexanol propionate (21%) and *cis*-3-*tert*.butylcyclohexanol propionate (78%).

25

Odour of the mixture: fruity, resembling grapefruit, aldehydic.

Spectral data:

30 a) *trans*-3-*tert*.Butylcyclohexanol propionate

H-NMR (CDCl₃, 200 MHz): 0.83, s, 9H, *t*-butyl; 5.12-5.19, multiplet CH-O-;

MS: 155(23); 138(5); 123(19); 95(3); 83(9); 82(42); 81(36); 80(29);
75(26); 67(27); 57(100); 41(11); 29(9);

35

b) *cis*-3-*tert*.Butylcyclohexanol propionate

H-NMR (CDCl₃, 200 MHz): 0.86, s, 9H, *t*-butyl; 4.62-4.78, broad multiplet CH-O-;

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MS: 138(7); 131(3); 123(16); 83(14); 82(58); 81(17); 80(29); 75(44); 67(42); 57(100); 41(16); 29(14).

5 B) 3-tert.Butylcyclohexylacrylate is also prepared analogously to the procedure described above under A) by treating 3-tert.butylcyclohexanol with acrylic acid chloride in toluene in the presence of pyridine.

Odour: fresh, green, fruity, tomato, plum.

10

Spectral data:

cis/trans 3-tert.Butylcyclohexyl acrylate mixture in the ratio 76/23

15 IR: 1725, 1618, 1630 cm^{-1}

MS: 153(4); 138(4); 123(14); 82(58); 73(26); 67(36); 57(100); 55(52); 41(24); 27(13).

Example 4

20

A mixture of 15.63 g (0.1 mol) of 3-tert.butylcyclohexanol (prepared according to Example 1), 9.70 g (0.11 mol) of isobutyric acid and 100 mg of p-toluenesulphonic acid, dissolved in 100 ml of toluene, is refluxed on a water separator for 5 hours and 40 minutes.

25 The mixture is then washed with water, extracted with ether, washed with saturated bicarbonate solution and water, dried and evaporated. In this manner there are obtained 22 g of crude product. This product is chromatographed (Kieselgel 60 Merck 150 g, 0.04-0.063 mm 180 g, eluent 2% ether in hexane) and thereupon distilled. In this manner
30 there are obtained 13.2 g (58%) of a mixture of trans-3-tert.butylcyclohexanol isobutyrate (22%) and cis-3-tert.butylcyclohexanol isobutyrate (77%).

35 Odour of the mixture: fruity (apricot), woody, lactone-like, green, aldehydic, flowery.

Spectral data:

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a) trans-3-tert. Butylcyclohexanol isobutyrate

H-NMR (CDCl_3 , 200 MHz): 0.83, s, 9H, t-butyl; 1.18, dd, $J=7, J=0.5$; 2.43-2.64, multiplet, $J=7\text{Hz}$, $\text{CH}(\text{CH}_3)_2$; 5.10-5.1, multiplet CH-O- ; MS: 169(5); 138(5); 123(8); 89(33); 83(11); 82(26); 81(22); 80(23);
5 71(16); 67(19); 57(100); 56(7); 5(9); 43(26); 41(20);

b) cis-3-tert. Butylcyclohexanol isobutyrate

H-NMR (CDCl_3 , 200 MHz): 0.86, s, 9H, t-butyl; 1.16, d, $J=7\text{Hz}$; 2.38-2.60, multiplet, $J=7\text{Hz}$, $\text{CH}(\text{CH}_3)_2$; 4.60-4.76, broad multiplet CH-O- ;
10 MS: 145(2); 138(6); 123(11); 89(43); 83(15); 82(36); 81(14); 80(22); 71(15); 69(7); 67(24); 57(100); 43(28); 41(17).

Example 5

15 15.63 g (0.1 mol) of 3-tert. butylcyclohexanol (prepared according to Example 1), 8.7 g (0.11 mol) of pyridine are dissolved in 30 ml of toluene and 10.4 g (0.11 mol) of methyl chloroformate are added dropwise. A slight exothermic reaction and the formation of a precipitate are observed. The mixture is heated to 50°C while
20 stirring for 5 hours and once more one equivalent of pyridine (7.9 g) and one equivalent of chloroformic acid (9.45 g) are added. After 22 1/2 hours the mixture is treated with water, extracted with ether, washed with 2N hydrochloric acid, water, saturated bicarbonate solution and water, dried over magnesium sulphate and evaporated.
25 The crude product (15.84 g) is chromatographed (Kieselgel 60 Merck, 0.04-0.063 mm) 150 g eluent (2% ether in hexane) and distilled. In this manner there are obtained 7.96 g (37%) of a mixture of trans-3-tert. butylcyclohexyl methyl carbonate (9%) and cis-3-tert. butylcyclohexyl methyl carbonate (81%).

30

Odour of the mixture: green, woody, flowery, fruity, spicy, earthy.

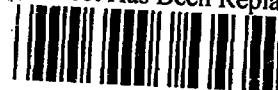
Spectral data:

35 a) trans-3-tert. Butylcyclohexyl methyl carbonate

H-NMR (CDCl_3 , 200 MHz): 0.84, s, 9H, t-Butyl; 3.78, s, $\text{CH}_3\text{-O-}$; 4.98-5.07, multiplet CH-O- ;
MS: 157(14); 138(3); 123(17); 83(21); 82(50); 81(42); 80(21); 77(47); 67(47); 57(100); 41(27);

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- b) cis-3-tert. Butylcyclohexyl methyl carbonate
H-NMR (CDCl_3 , 200 MHz): 0.86, s, 9H, t-butyl; 3.77, s, $\text{CH}_3\text{-O}$; 4.46-4.64, multiplet CH-O ;
5 MS: 159(15); 133(3); 123(24); 83(27); 82(90); 81(24); 80(13); 77(85); 67(57); 57(100); 56(21); 55(14); 41(25).

Example 6

- 10 300 g (2 mol) of 3-tert.butylphenol are hydrogenated in the presence of 3 g of palladium-on-active charcoal 5% and 3 g of anhydrous sodium carbonate at 0.15-0.3 bar hydrogen over-pressure and 115°C in an autoclave for 21 hours. The mixture is then filtered
15 over Celite. The Celite is washed with ether and the solution is evaporated. In this manner there are obtained 310.8 g of crude product, namely 1.5% trans-tert.butylcyclohexanol, 3.5% cis-tert.butylcyclohexanol, 86% 3-tert.butylcyclohexanone and 7.6% 3-tert.butylphenol. This product can be purified by distillation. There are obtained 232 g (75%) of 3-tert.butylcyclohexanone, b.p. 75-76°C,
20 2 mbar (olfactorily acceptable, purity 94%) in addition to 11.3 g (3.6%) of slightly less pure material (purity 92%).

Odour: Camphor like, aromatic, green, earthy, woody, pine-like, fruity, minty.

25

Spectral data:

3-tert. Butylcyclohexanone

H-NMR (CDCl_3 , 200 MHz): 0.90, s, tert.butyl;

- 30 MS: 154(16); 139(3); 99(14); 98(81); 97(24); 83(24); 70(18); 69(29); 57(100); 55(33); 41(54); 29(14).

Example 7

- 35 8.42 g (0.15 mol) of KOH are added to 24.63 g of acetonitrile and the mixture is heated to reflux temperature while stirring. A solution of 15.43 g (0.1 mol) of 3-tert.butylcyclohexanone in 6.16 g of acetonitrile is added dropwise. The mixture is heated at reflux for 2.5 hours while stirring, then poured into water, extracted with

ether, washed with water, dried over magnesium sulphate and evaporated. The crude product (18.4 g) is chromatographed (Kieselgel 60 Merck, 0.04-0.063 mm, 150 g, elution: with 2% ether in hexane) and distilled. In this manner there are obtained 6.39 g
5 (36%) of crude product. This product contains 4 isomers in the ratio 9/40/9/40.

According to the NMR spectrum the two main isomers consist of E- and Z-3-tert.butylcyclohexylideneacetonitrile d)12 and d)14 and
10 the byproducts consist of (3-tert.butyl-cyclohex-1-enyl)-acetonitrile and (3-tert.butyl-cyclohex-6-enyl)-acetonitrile d)11 and d)13.

Odour of the mixture: spicy (cumin), green, earthy, aldehydic,
15 reminiscent of anis, aromatic, leather-like.

Spectral data:

H-NMR (CDCl₃, 200 MHz): mixture d)1
20 0.880, s, tert.butyl d)12 or d)14;
0.92, s, tert.butyl d)12 or d)14;
0.881, s, tert.butyl d)11 or d)13;
0.882, s, tert.butyl d)11 or d)13;
5.03-5.07, multiplet, 1H, d)12 and d)14, C=CH-CN;
25 5.75-5.82, broad singlet d)11 and d)13, CH=C-CH₂-CN;

MS d)11:

177(6); 162(3); 121(16); 106(4); 94(56); 79(29); 57(100); 41(30);
32(12); 28(36);

30

MS d)12:

177(17); 163(13); 162(85); 122(24); 121(83); 120(63); 106(18);
97(30); 96(12); 94(44); 93(48); 91(12); 81(21); 80(33); 79(29);
77(18); 57(100); 56(12); 55(47); 43(21); 41(75);

35

MS d)13:

177(6); 162(2); 121(17); 106(8); 93(7); 81(16); 80(13); 79(16); 69(9);
57(100); 41(28); 28(2);



MS d)14:

177(22); 162(48); 134(7); 122(12); 121(34); 120(27); 106(12);
97(37); 96(12); 94(18); 93(19); 84(10); 81(20); 80(15); 79(16);
77(10); 69(16); 57(100); 55(39); 43(16); 41(69); 39(15); 29(15).

5

Example 8

A mixture of 15.43 g (0.1 mol) of 3-tert.butylcyclohexanone, 0.4 g of ammonium acetate and 50 ml of toluene is heated to reflux temperature on a water separator, then 7.32 g (86 mmol) of cyanoacetic acid and 1.2 g (20 mmol) of acetic acid are added in small portions. After 23 hours at reflux temperature the mixture is cooled, washed with water, diluted with ether, washed with saturated sodium bicarbonate solution, then with water and evaporated. The crude product (19.52 g) is distilled. In this manner there are obtained 10 g (56% yield) consisting mainly of the two main isomers d)11 and d)13 and traces of compounds d)12 and d)14 (d)11:57.3%, d)12: 1%, d)13: 39.3%, d)14: 1.7%).

20

Example 9

15.43 g (0.1 mol) of 3-tert.butylcyclohexanone, 8.37 g (0.11 mol) of 1,2-propanediol and 100 mg of p-toluenesulphonic acid are dissolved in 100 ml of toluene and refluxed on a water separator. After 5 hours at reflux the mixture is cooled and washed with water, extracted with ether. The organic phase is washed with a bicarbonate solution and water. In this manner there are obtained 21.93 g of a crude product which consists mainly of three isomers (isomer ratio about 2/1/1). The fourth possible isomer probably can not be separated under the conditions of the gas chromatography.

Odour: fruity, green, woody, flowery, anis-like, aromatic, camphor-like, tobacco-like.

35 Spectral data:

2-Methyl-7-tert.butyl-1,4-dioxaspiro[4,5]decane

H-NMR (mixture of the two isomers in the ratio 2/1; CDCl₃, 200 MHz): 0.84, s, 9H, tert.butyl; 1.26, d, J=6Hz, 3H, CH₃-CH-; 1.28, d, J=6Hz, 3H,

$\text{CH}_3\text{-CH-}$; 3.38-3.50, multiplet, 1H; 3.9-4.10, multiplet, 1H; 4.11-4.32, multiplet, 1H;

MS f1: 156(11); 155(100); 114(13); 113(91); 111(9); 100(4);
5 97(28); 69(15); 57(10); 55(35); 41(16);

MS f2: 156(12); 155(100); 114(8); 113(66); 111(9); 97(33); 79(2);
69(15); 55(33); 41(20);

10 MS f3: 155(80); 113(100); 111(14); 97(39); 69(33); 57(33); 56(10);
55(93); 43(21); 42(16); 41(69); 39(11); 29(18); 27(11).

Example 10

15 15.43 g (0.1 mol) of 3-tert.butylcyclohexanone, 9.91 g
(0.11 mol) of 1,4-butanediol and 0.1 g of p-toluenesulphonic acid are
refluxed in 100 ml of toluene on a water separator. After 18 hours
the mixture is cooled, washed with water and extracted with ether.
The organic phase is washed with 10% bicarbonate solution, then
20 with water, dried over magnesium sulphate and evaporated. The
crude product (19.2 g) is chromatographed (Kieselgel Merck 60, 0.04-
0.063 mm 150 g, elution with 1% ether in hexane) and distilled (b.p.
108°C/1 mbar). In this manner there are obtained 8.11 g (36%) of 9-
tert.butyl-1,6-dioxaspiro[5,6]dodecane.

25

Odour: woody, flowery, aromatic, camphor-like, fruity, minty, earthy.

Spectral data:

30 H-NMR (CDCl_3 , 200 MHz): 0.86, s, 9H, tert.butyl; 3.58-3.78, broad
doublet, 4H, $J=14\text{Hz}$;
MS: 226(8); 170(23); 169(90); 139(35); 128(15); 127(79); 115(18);
98(22); 97(69); 73(12); 69(26); 57(24); 55(100); 43(19); 41(46);
28(24).

35

Example 11

2.2 g of triphenylsilanol, 0.16 g of stearic acid and 0.12 ml of
vanadium isopropylate are added to 8.11 g (45 mmol) of 3-

- tert.butyl-1-ethyne-cyclohexan-1-ol (cis, trans mixture) dissolved in 80 ml of xylene and the mixture is heated to reflux temperature for 10 hours. It is then left to stand for 12 hours. It is washed with 50 ml of saturated sodium bicarbonate solution, extracted with
5 ether, washed with water, dried and evaporated. The crude product (13.4 g) contains
10% 3-tert.butyl-1-acetaldehyde-1-cyclohexene d)21 or d)22,
10% 3-tert.butyl-1-acetaldehyde-6-cyclohexene d)21 or d)22,
21.4% E- or Z-3-tert.butylcyclohexylideneacetaldehyde d)23 or d)24,
10 24.2% E- or Z-3-tert.butylcyclohexylideneacetaldehyde d)23 or d)24.
Fractions D1, D2 and D3 are obtained after distillation:
D1: 1 g 42% d)21, 27% d)22
D2/D3: 4.34 g 28% d)21, 37% d)22, 20% d)23, 8% d)24.
B.p.: 48-52°/0.045 Torr.
15 The product had apparently isomerized during the distillation:

Spectral data:

- 3-tert.Butyl-1-acetaldehyde-1-cyclohexene d)21 or d)22
20 3-tert.Butyl-1-acetaldehyde-6-cyclohexene d)21 or d)22

H-NMR (CDCl₃, 200 MHz): mixture d)21 + d)22
0.87, 0.88, 9H, tert.butyl; 2.97-3.04, 2H, broad singlet, CH₂-CO; 5.57-
5.65, 1H, broad singlet, CH=C; 9.59 (dd, J=3Hz, J=3Hz), 1H, OCH-; 9.61
25 (dd, J=3Hz, J=3Hz), 1H, OCH-;

MS d)21:

180(1); 124(48); 95(19); 93(10); 81(15); 80(49); 79(34); 67(11);
57(100); 41(35); 29(14)

30

MS d)22:

180(1); 124(46); 95(19); 93(7); 81(16); 80(39); 79(23); 67(11);
57(100); 41(32); 39(10); 29(13).

- 35 E-3-tert.Butylcyclohexylideneacetaldehyde d)23 or d)24
Z-3-tert.Butylcyclohexylideneacetaldehyde d)23 or d)24

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H-NMR (CDCl₃, 200 MHz): d)23 or d)24

0.90. s. 9H, tert.butyl; 3.3-3.42, broad doublet, J=13, 1H; 5.84, d, J=9, CH=C; 10.0, d, J=9Hz, OCH;

5 H-NMR (CDCl₃, 200 MHz): d)23 or d)24

0.92, s, 9H, tert.butyl; 3.4-3.52 broad doublet, J=13, 1H; 5.84, d, J=9, CH=C; 10.04, d J=9, OCH;

MS d)23:

10 180(0,2); 165(2); 123(100); 105(8); 95(17); 81(16); 80(11); 79(15); 67(16); 57(33); 55(14); 43(14); 41(28); 39(9); 29(13);

MS d)24:

15 180(34); 163(4); 137(7); 124(16); 123(65); 109(23); 96(17); 95(37); 93(13); 91(11); 81(32); 80(30); 79(27); 77(13); 67(27); 57(100); 55(35); 53(14); 43(25); 41(55); 39(18); 29(24).

Example 12

20 Odorant compositions

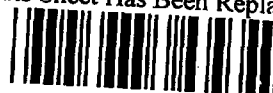
In Examples a) to n) the respective component placed in the first position and in brackets relates to the reaction product of the corresponding working Example.

25

a) Perfume base, suitable for soap, flowery type

		<u>Parts by weight</u>
	(2)	30.00
	Benzyl acetate	150.00
30	Linalyl acetate	40.00
	Phenylethyl alcohol	50.00
	n-Decylaldehyde	4.00
	Undecylaldehyde	5.00
	Lauric aldehyde	5.00
35	Ciste absolute	1.00
	Coumarin	70.00
	Dipropylene glycol	261.00
	Estragol (n-allylanisole)	1.00

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	Ethyl-vanillin 10%/DIP	5.00
	Geraniol intermediate 60 (3,7-dimethyl-octa-2,6-dienol)	10.00
	Clove essence	15.00
5	Indolen (8,8-di-(1H-indol-1-yl)-2,6-dimethyl-octan-2-ol)	1.00
	Ionanthen 100% (α -ionone)	20.00
	Isoeugenol	10.00
	Isoraldein 70 (methylionone)	65.00
10	Lilial	30.00
	Linalool	45.00
	Musk xylene	25.00
	Orange cryst. [1-(2-naphthanenyl)ethanone]	2.00
	Petitgrain ess. Paraguay	5.00
15	Styrax	15.00
	α -Terpinol	30.00
	Vetiver ess. Java	25.00
	Ylang ylang ess.	<u>80.00</u>
	Total:	1000.00

20

In the above composition the compound I intensifies the woody and iris notes and confers strength to the flowery composition.

b) Masculine eau de toilette, woody to amber-like type

25

		<u>Parts by weight</u>
	(2)	30.00
	Ambrettolid	2.00
30	Ambroxan [3aR-(3a α ,5a β ,9a α ,9b β)-dodecahydro-3a,6,6a,9a-tetramethyl-naphtho[2,1-B]furan]	2.00
	Bergamot ess.	200.00
	Cedryl methyl ether	80.00
	Citric ess.	60.00
35	Citronellol extra	40.00
	Civette absolute	1.00
	Coumarin	15.00
	Cyclohexal	70.00
	Dipropylene glycol	20.00

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	Hedion	200.00
	Isoraldein 70	50.00
	Lavandin	60.00
	Methyl cedryl ketone	50.00
5	Patchouli ess.	100.00
	Sandalore	15.00
	Vanillin	<u>5.00</u>
	Total:	1000.00

10 In this composition the compound I (of woody and amber-like character) confers harmony, it accentuates the fresh aspect and the impact

c) Perfume base for shampoos, of a flowery, aldehydic type

15		<u>Parts by weight</u>
	(2)	40.00
	Hexylcinnamaldehyde	350.00
	Lauric aldehyde 10%/DIP	5.00
20	Aldehyde iso C ₁₁ (10%/DIP) (mixture of 10-undecenal and cis,trans 9-undecenal)	5.00
	Citronellol	60.00
	Coumarin	35.00
	β-Dihydro-ionone	10.00
25	Dipropylene glycol	40.00
	Ebanol (3-methyl-5-(2,2,3-trimethyl-3-cyclopent-1-yl)-4-penten-2-ol)	1.00
	Fixolid	100.00
	Gardenol (methylphenylcarbiny acetate)	7.00
30	Geraniol intermediate 60	60.00
	Givescone	2.00
	Heliotropin	20.00
	Iso E super	25.00
	Isoraldein 40	70.00
35	Lilial	100.00
	Methyl cedryl ketone	40.00
	Ylang ylang ess.	<u>30.00</u>
	Total:	1000.00

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In the above composition the compound I binds the flowery, green, aldehydic top notes with the woodynotes and confers the required volume to the composition.

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d) Multipurpose base for agrestic perfume type, sea, chypre

Parts by weight

5	(8)	30.00
	Methylnonylaldehyde	10.00
	Aldehyde mandarin (dodec-2-en-1-al)	10.00
	Armoise ess.	15.00
10	Calone (7-methyl-3,4-dihydro-2H-1,5-benzodioxepin-3-one)	5.00
	Cashmeran (1,2,3,5,6,7-hexahydro-1,1,2,3,3-pentamethyl-4H-inden-4-one)	5.00
	Clonal (dodecanitrile)	30.00
15	Coumarin	5.00
	Dipropylene glycol	370.00
	Evernyl (2,4-dihydroxy-3,6-dimethylbenzoic acid methyl ester)	20.00
	Florhydral (3-(3-isopropylphenyl)-butanal)	10.00
20	Hedion	55.00
	Homofuronol 20%/PG	1.00
	Isobutyl-quinoline (2-(2-methylpropyl)quinoline	2.00
	Methyl 2-nonynoate	1.00
	Rose oxide 10% in Carbitol (tetrahydro-4-methyl-2-(2-methyl-1-propenyl)-2H-pyran)	10.00
25	Benzyl salicylate	170.00
	Tagetes ess.	1.00
	Thyme essence	5.00
	Tropional (α -methyl-1,3-benzodioxole-5-propanal)	100.00
30	Undecatriene	<u>10.00</u>
	Total:	1000.00

35 The compound I furnishes the typical leather-like tonality and intensifies the modern sea character.

e) Perfume for soap

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Parts by weight

	(7)	5.00
	Benzyl acetate	40.00
	Dimethylbenzylcarbinol acetate	10.00
5	Phenylethyl alcohol	120.00
	Hexylcinnamaldehyde	100.00
	Undecylenaldehyde	3.00
	Butylhydroxytoluene	2.00
	Citrus ess. reconstitution	70.00
10	Citronellol	80.00
	Coumarin	20.00
	γ -Decalactone	3.00
	Dihydromyrcenol	40.00
	Eugenol	10.00
15	Fixolid	50.00
	Gardenol	10.00
	Hedion	50.00
	Isoraldein 70	80.00
	Lilial	40.00
20	Linalol	30.00
	Methyl cedryl ketone	60.00
	Benzyl salicylate	147.00
	Ylang ylang ess.	<u>30.00</u>
	Total:	1000.00

25

The composition receives an impact and freshness by the presence of l, brought about by its strength, green rooty odour and woody and vetiver character.

30 f) Masculine eau de toilette, of a fresh, woody, amber-like type

Parts by weight

35	(5)	30.00
	Linalyl acetate	20.00
	Bergamot ess.	100.00
	Sandalwood essence	<u>30.00</u>

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	Coumarin	3.00
	Cyclal C (3,5-dimethyl-cyclohex-3-ene-1-carboxaldehyde)	1.00
5	Cyclohexal (4-(4-hydroxy-4-methyl-pentyl)cyclohex-3-ene-1-carboxaldehyde)	60.00
	Dihydro-myrcenol	20.00
	Dipropylene glycol	232.00
	Evernyl	3.00
	Fixolid	140.00
10	Hedion	20.00
	Indole 10%/DIP	3.00
	β -Ionone	5.00
	Iso E super (1-(1,2,3,4,5,6,7,8-octahydro-2,3,8,8-tetramethyl-2-naphthenyl)-ethanone)	220.00
15	Isobutylquinoline	2.00
	Methyl cedryl ketone	100.00
	Methyl octy necarbonate	8.00
	Patchouli ess.	10.00
20	Vanillin 10% DIP	<u>3.00</u>
	Total:	1000.00

By the compound I the composition receives all of the character of the woody and amber-like notes, the impressive accord is due for the most part to the strength and the volume of I.

g) Perfume for soap

		<u>Parts by weight</u>
30		
	Oxime l'c)	10.00
	Bornyl acetat	70.00
	Vetivenyl acetate	200.00
	Bergamot ess.	100.00
35	Citrus ess.	100.00
	Dihydromyrcenol	50.00
	Dipropylene glycol	205.00
	Ebanol	2.00
	Eugenol	10.00
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	Evernyl	3.00
	Fixolid	40.00
	Isoraldein 40	30.00
	Lavandin ess.	100.00
5	Peppermint oil	10.00
	Romarin ess.	30.00
	Muscatel sage oil	30.00
	Thyme ess.	<u>10.00</u>
	Total:	1000.00

10

The compound I is of pronounced aromatic character, woody and camphor-like, it confers freshness and naturalness to the composition, it intensifies the notes of the agrestic type.

15 h) Perfume base for soap, flowery, aldehydic, woody type

		<u>Parts by weight</u>
	(1)	5.00
20	Vetivenyl acetate	30.00
	Decyl acetate	3.00
	Undecyl aldehyde	4.00
	Lauric aldehyde	7.00
	Coumarin	60.00
25	Dipropylene glycol	166.00
	Irisanthem (3-methyl-4-(2,6,6-trimethyl-2-cyclohexen-1-yl)-3-buten-2-one)	170.00
	Jasmine reconstitution	100.00
30	Musk ketone	70.00
	Phixia (hydroxycitronellal)	200.00
	Rose reconstitution	80.00
	Vanillin	5.00
	Ylang ylang ess.	<u>100.00</u>
35	Total:	1000.00

The compound I has a spicy green, camphor like note. It confers freshness to the composition and intensifies the woody and vetiver-like character.



i) Perfume base for soap, agrestic

		<u>Parts by weight</u>
5	(6)	30.00
	Bornyl acetate	100.00
	Vetivenyl acetate	200.00
	Bergamot ess.	100.00
10	Citrus ess.	100.00
	Dihydromyrcenol	50.00
	Dipropylene glycol	171.00
	Ebanol	1.00
	Eugenol	10.00
15	Evernyl	3.00
	Isoraldein 40	30.00
	Lavandin ess.	100.00
	Peppermint oil	10.00
	Musk ketone	25.00
20	Romarin ess.	30.00
	Muscatel sage ess.	30.00
	Thyme ess.	<u>10.00</u>
	Total:	1000.00

25 By virtue of its fresh, green note and its thuyon and mugwort character the compound I brings the required strength, power and freshness to the composition.

k) Perfume base for shampoos, aldehydic type

		<u>Parts by weight</u>
	(9)	10.00
	Cinnamaldehyde	350.00
35	Lauric aldehyde 10%/DIP	5.00
	Aldehyde iso C11 (10%/DIP) (mixture of 10-undecanal and cis,trans 9-undecenal)	5.00
	Citronellol	60.00
	Coumarin	35.00

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	β-Dihydroionone	10.00
	Dipropylene glycol	72.00
	Ebanol	1.00
	Fixolid	100.00
5	Gardenol	7.00
	Geraniol	60.00
	Heliotropin	20.00
	Iso E super	25.00
	Isoraldein 40	70.00
10	Lilial	100.00
	Methyl cedryl ketone	40.00
	Ylang ylang ess.	<u>30.00</u>
	Total:	1000.00

15 The compound I has a woody, iris-like and green character, it thereby binds the woody, iris-like mild aldehydic flowery notes of the composition further it confers volume to the composition.

20 1) Perfume base for shampoos, aldehydic, cosmetic

		<u>Parts by weight</u>
	(4)	2.00
	Hexylcinnamaldehyde	350.00
25	C ₁₂ -aldehyde 10%/DIP	5.00
	Aldehyde iso C ₁₁ (10%/DIP) (mixture of 10-undecenal and cis,trans 9-undecenal)	5.00
	Citronellol extra	60.00
	Coumarin	35.00
30	Dipropylene glycol	61.00
	Ebanol	2.00
	Fixolid	100.00
	Gardenol	7.00
	Geraniol	60.00
35	Heliotropin	20.00
	β-Ionone	10.00
	Iso E super	25.00
	Isoraldein 40	70.00
	Lilial	100.00

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Methyl cedryl ketone	40.00
Ylang ylang ess.	<u>30.00</u>
Total:	1000.00

- 5 The composition receives an overall and full character by the presence of I and, respectively, its fruity, lactone-like, woody notes.

m) Perfume base for shampoo, aldehydic

10		<u>Parts by weight</u>
	(3)	80.00
	Hexylcinnamaldehyde	350.00
	C ₁₂ -aldehyde 10%/DIP	5.00
15	Aldehyde iso C11 (10%/DIP)	5.00
	Citronellol	60.00
	Coumarin	35.00
	β-Dihydroionone	10.00
	Ebanol	1.00
20	Fixolid	100.00
	Gardenol	7.00
	Geraniol intermediate 60	60.00
	Givescone	2.00
	Heliotropin	20.00
25	Iso E super	25.00
	Isoraldein 40	70.00
	Lilial	100.00
	Methyl cedryl ketone	40.00
	Ylang ylang ess.	<u>30.00</u>
30	Total:	1000.00

In this perfume, which is especially suitable for shampoos, the compound I contributes the required body and the required volume, namely the basis of its woody and fruity note.

35



- n) Perfume base for soap: note: flowery, reminiscent of oranges and woody

		<u>Parts by weight</u>
5	(11)	5.00
	Benzyl acetate	150.00
	Linalyl acetate	40.00
	Phenyl ethyl alcohol	50.00
10	Ciste abs.	1.00
	Coumarin	70.00
	Dipropylene glycol	300.00
	Estragol	1.00
	Ethylvanillin 10%/DIP	5.00
15	Geraniol intermediate 60	10.00
	Clove leaf oil	15.00
	Indolen	1.00
	Ionanthen 100%	20.00
	Isoeugenol	10.00
20	Isoraldein 70	65.00
	Lilial	30.00
	Linalool	45.00
	Musk xylene	25.00
	Orange cryst.	2.00
25	Petitgrain ess.	5.00
	Styrax	15.00
	α -Terpineol	30.00
	Vetiver ess. Java	25.00
	Ylang ylang oil	<u>80.00</u>
30	Total:	1000.00

In this perfume composition the green and aldehydic note of I contributes markedly to the impact; likewise I brings much green freshness into the top note of the composition.

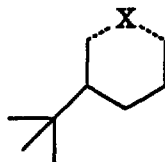
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1. An odorant composition, characterized by a content of a compound of the general formula

5



I

wherein ...X... has one of the meanings

a) $>C=O$

10 b) $>CH-OR$

wherein R is H, $COCH_3$, $COCH_2CH_3$, $CO-CH(CH_3)_2$, $CO-CH=CH_2$, $COOCH_3$

whereby the cis/trans ratio in the isomers of I is 65-95:35-5;

15 c) $>C=N-OH$

d) $\begin{array}{c} \diagup \\ \diagdown \end{array} C=CH_2-T$ or $\begin{array}{c} \diagup \\ \diagdown \end{array} C=CH-T$, whereby T = CN or CHO

e) $\begin{array}{c} \diagup \\ \diagdown \end{array} C \begin{array}{l} \nearrow C \equiv CH \\ \searrow OH \end{array}$

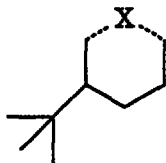
f) $\begin{array}{c} \diagup \\ \diagdown \end{array} C \begin{array}{l} \nearrow O-CH_2 \\ \searrow O-CH-CH_3 \end{array}$

20

or

g) $\begin{array}{c} \diagup \\ \diagdown \end{array} C \begin{array}{l} \nearrow O-CH_2-CH_2 \\ \searrow O-CH_2-CH_2 \end{array}$

2. Compounds of the formula



I'

25

wherein ...X... has one of the meanings

b) $>CH-OR$

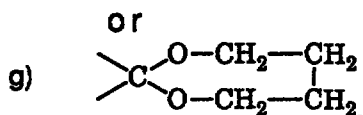
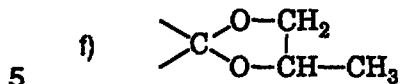
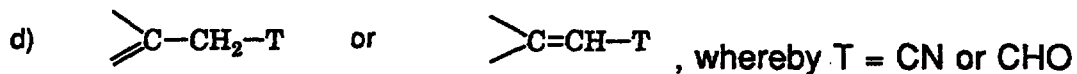
wherein R is H, $COCH_3$, $COCH_2CH_3$, $CO-CH(CH_3)_2$, $CO-CH=CH_2$,



COOCH₃ is

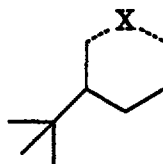
whereby the cis/trans ratio in the isomers of I

is 65-95:35-5,



3. The use of a compound of the formula

10

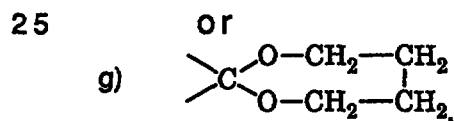
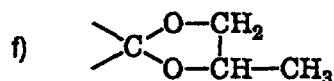
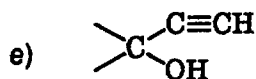
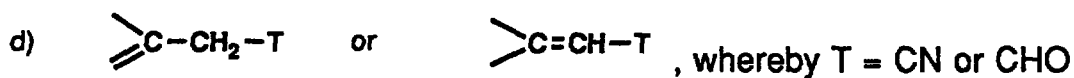


wherein ...X... has one of the meanings

- a) >C=O
15 b) >CH-OR

wherein R is H, COCH₃, COCH₂CH₃, CO-CH(CH₃)₂,
CO-CH=CH₂, COOCH₃

whereby the cis/trans ratio in the isomers of I is
65-95:35-5;



as an odorant.

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- 30 -

4. A process for the manufacture of the compounds of formula I' in accordance with claim 2, characterized by

- 5 a) hydrogenating 3-tert.butyl-phenol catalytically using Raney-nickel as the catalyst and, if desired, correspondingly esterifying the thus-obtained 3-tert.butyl-cyclohexanol, or
- b) derivatizing 3-tert.butyl-cyclohexanone to a compound I' with X = d), f) or g).

10

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