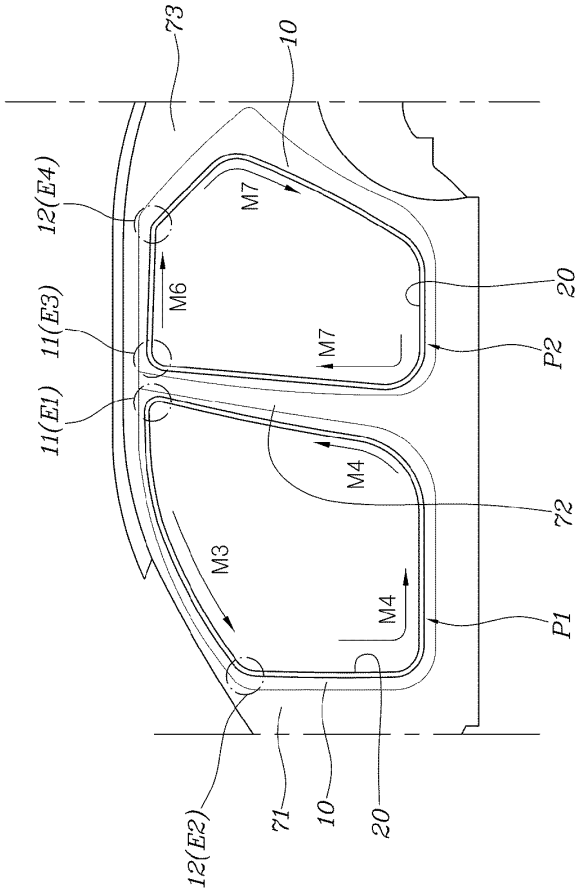
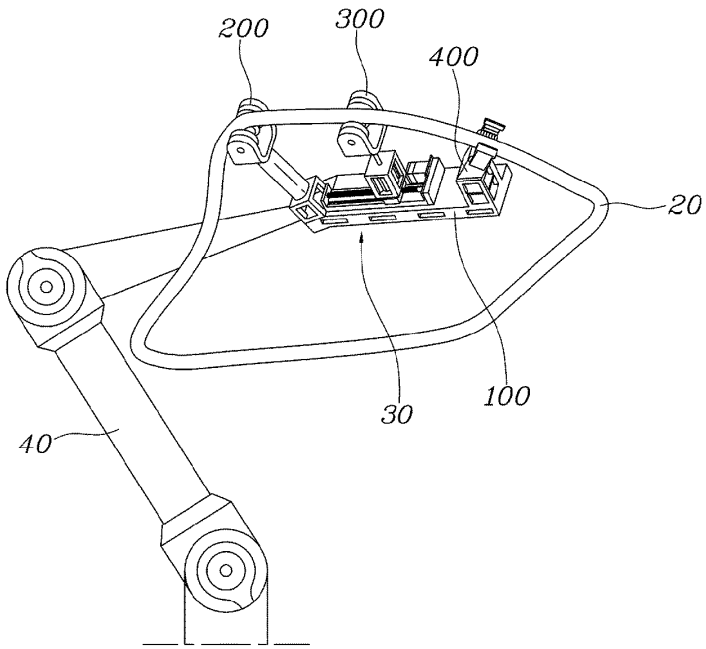
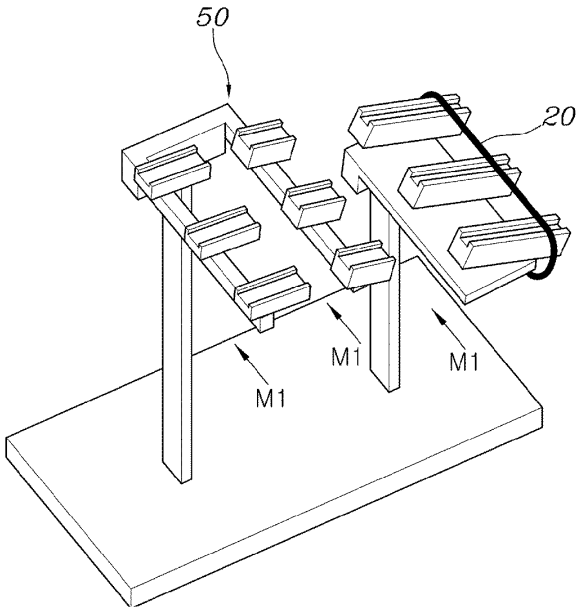
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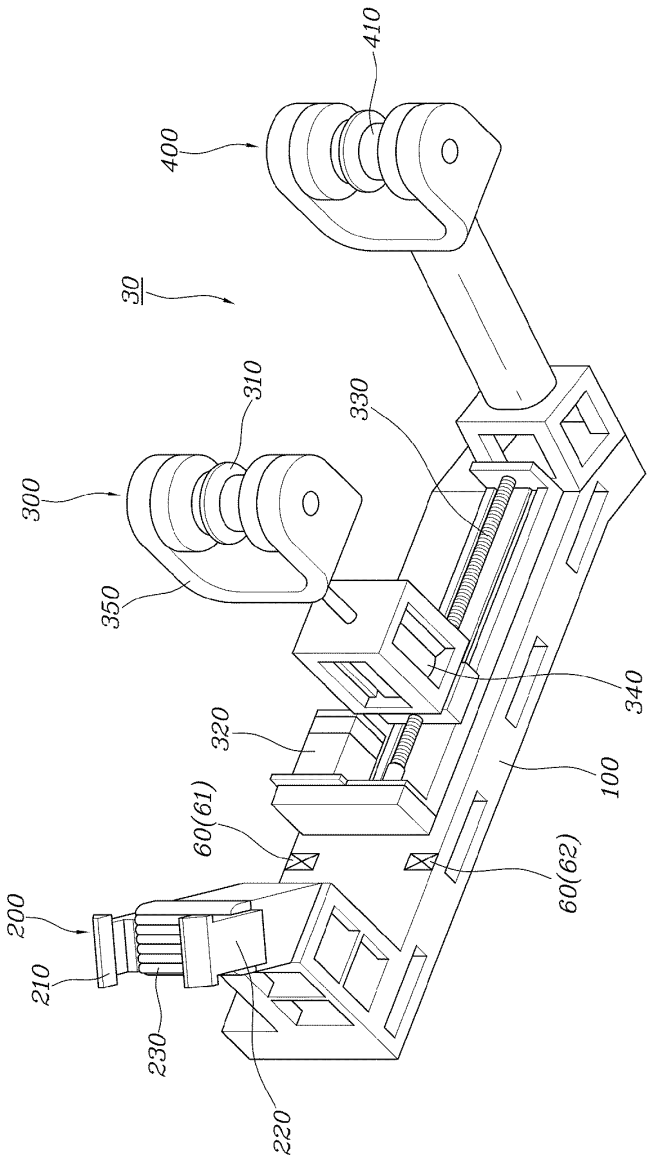


[도2]

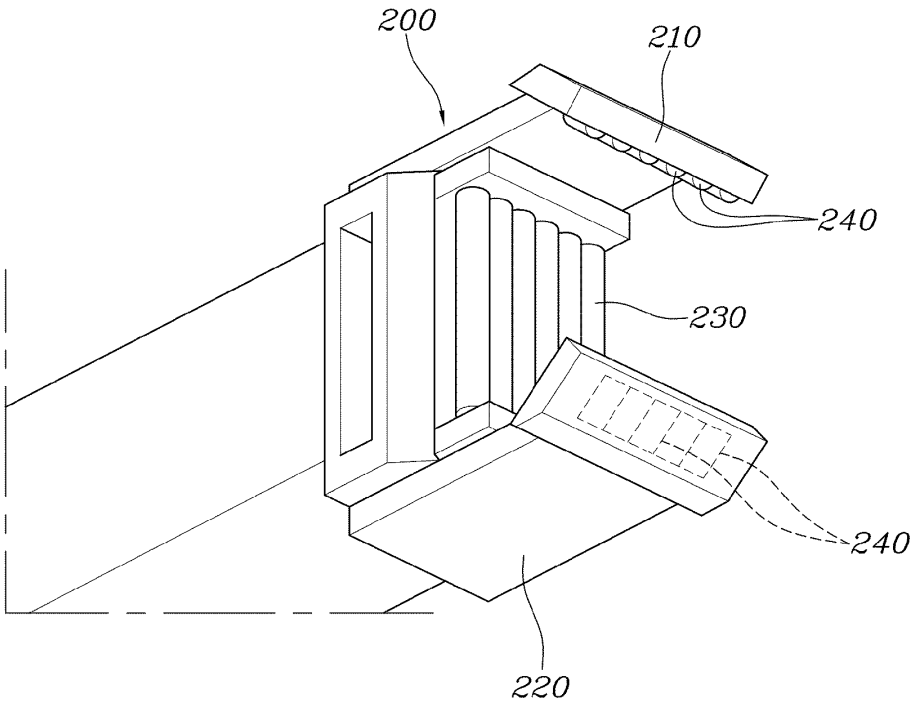




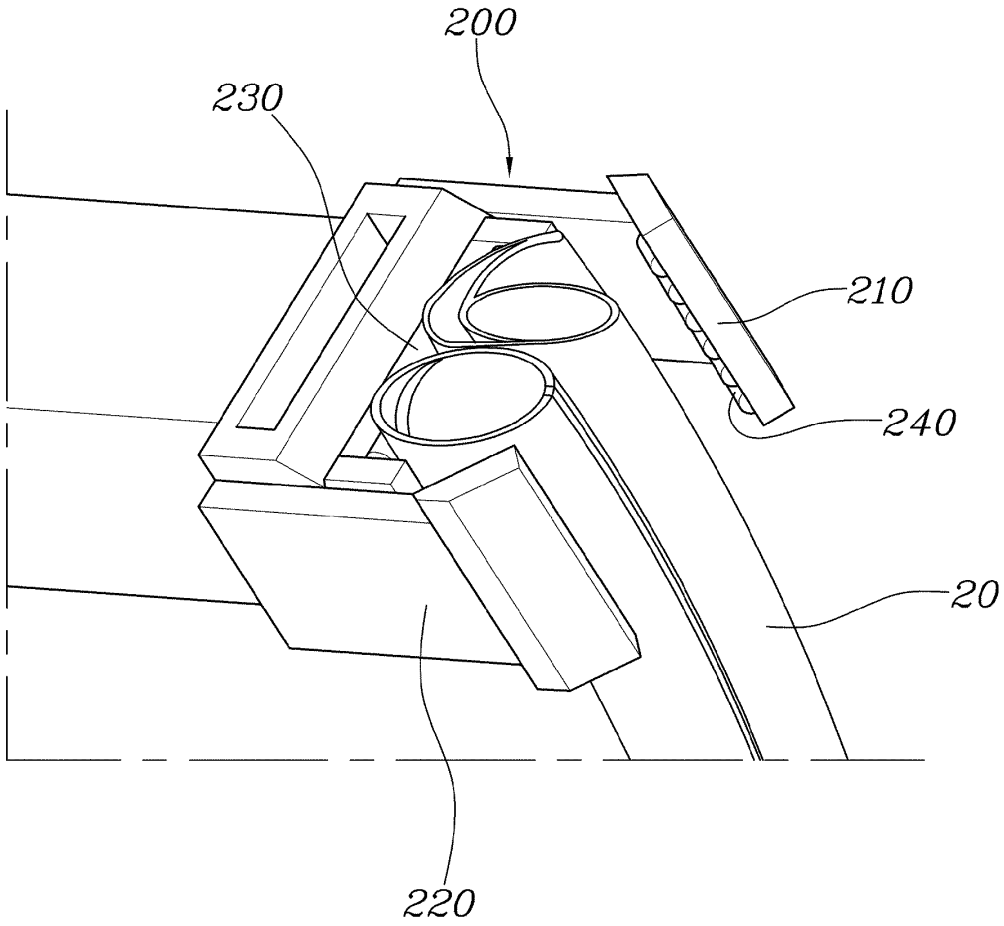
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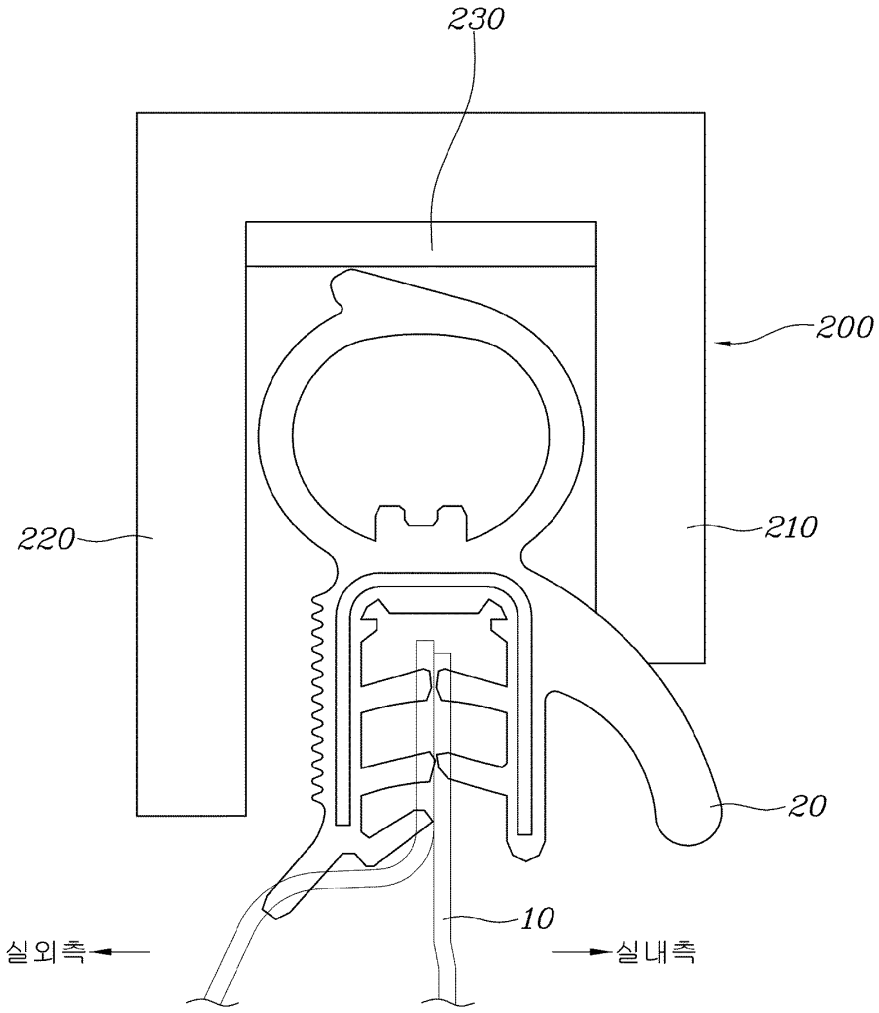
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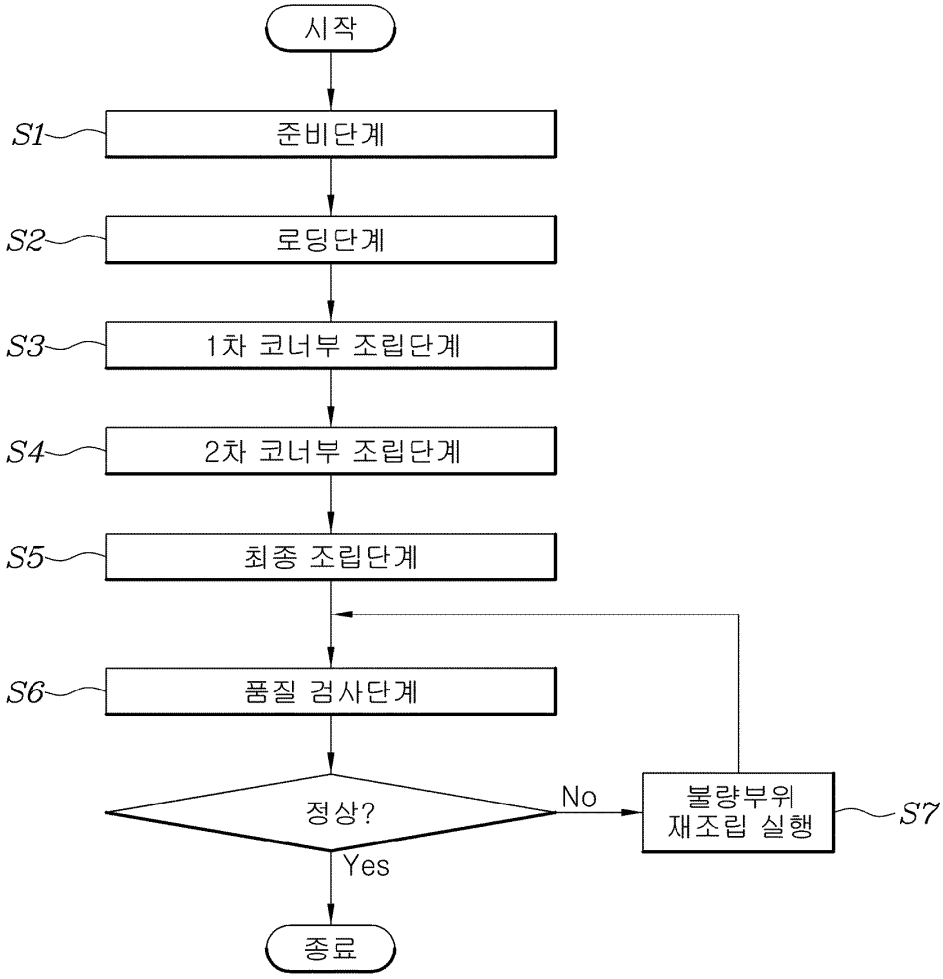
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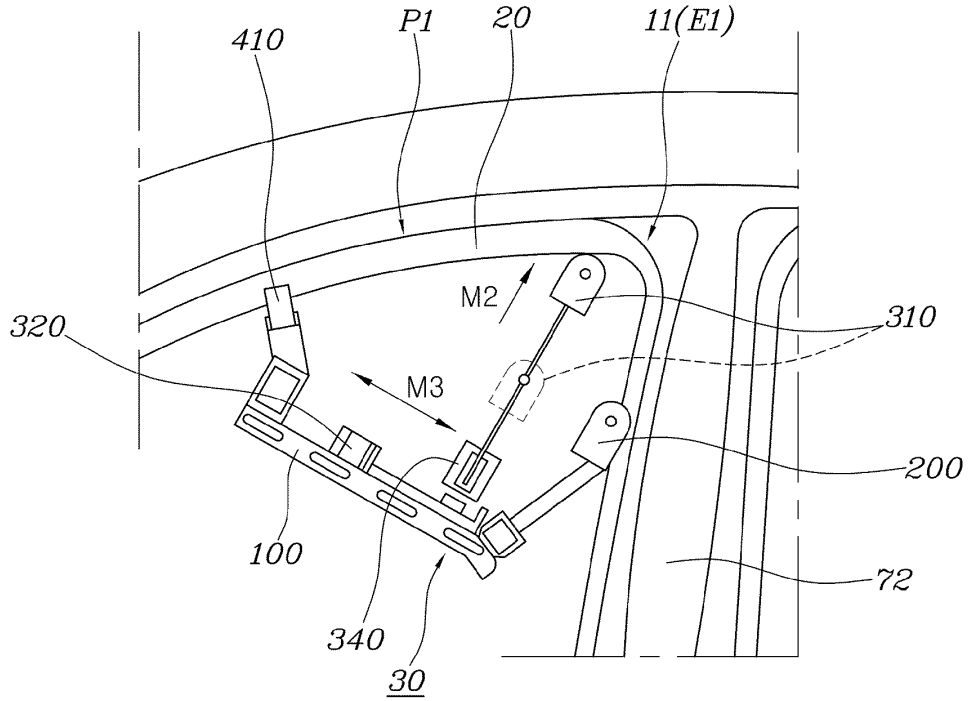
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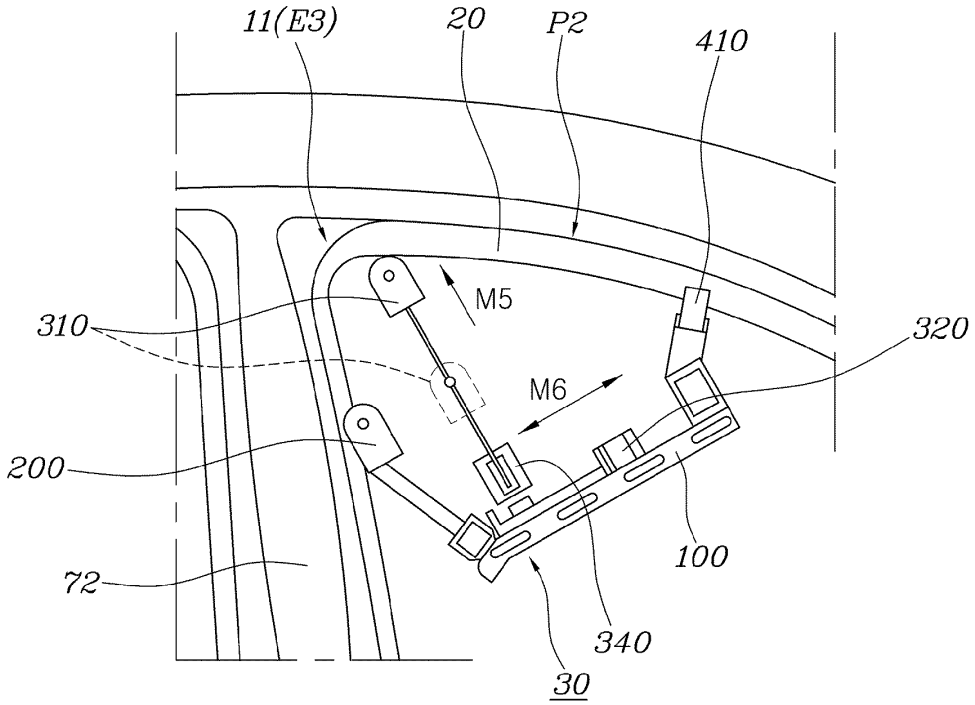
[도7]


시작
S1
준비단계
S2
로딩단계
S3
1차 코너부 조립단계
S4
2차 코너부 조립단계
S5
최종 조립단계
S6
품질 검사단계
정상?
No
불량부위
재조립 실행
S7
Yes
종료

[도8]


410
P1
20
11(E1)
M2
320
310
M3
200
100
72
340
30

[도9]


11(E3)
20
P2
410
M5
310
320
M6
200
100
72
340
30