

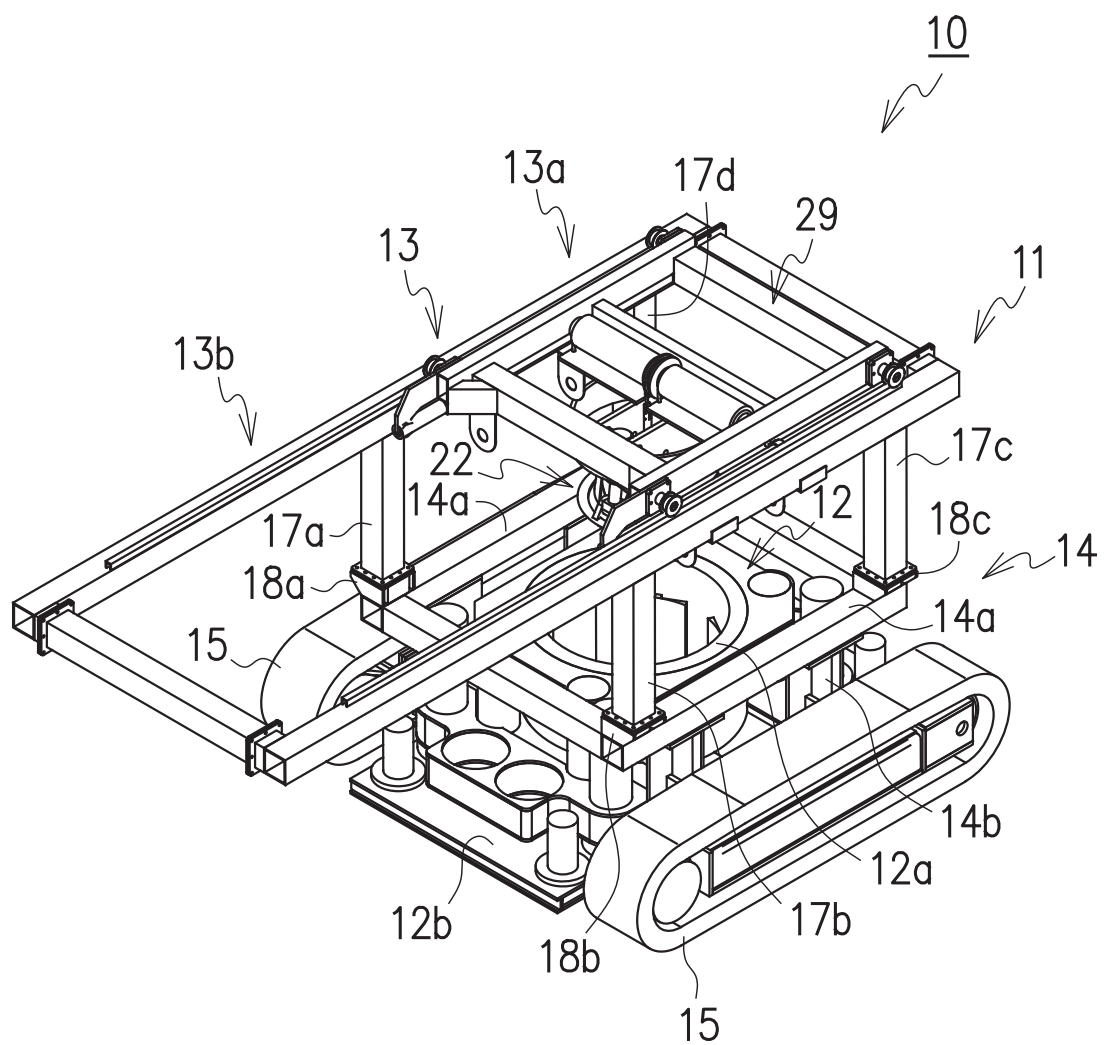


Fig. 1

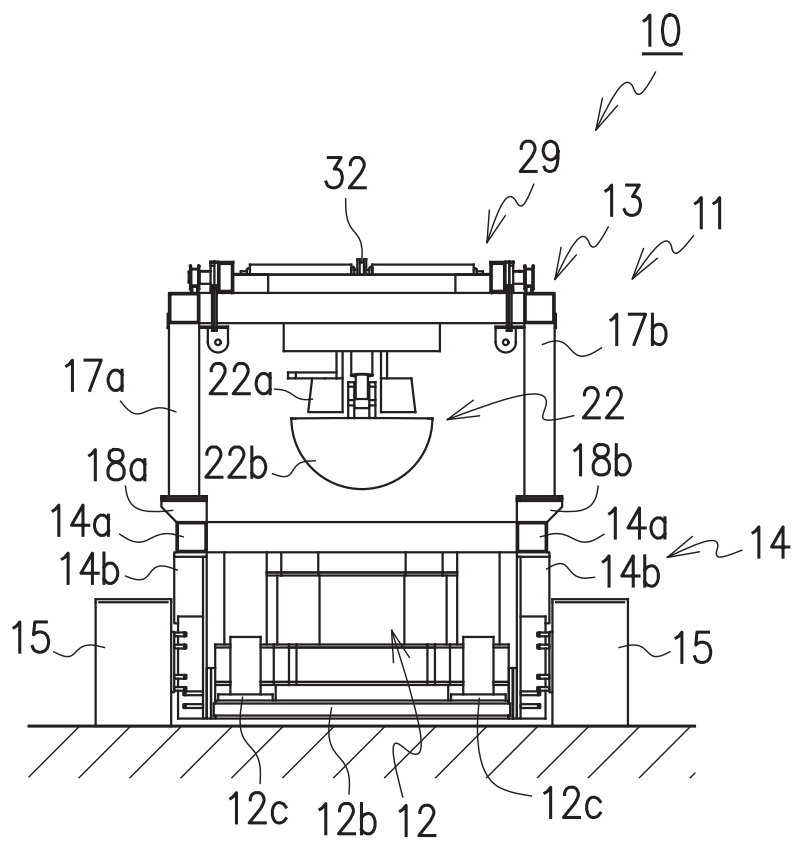


Fig. 2

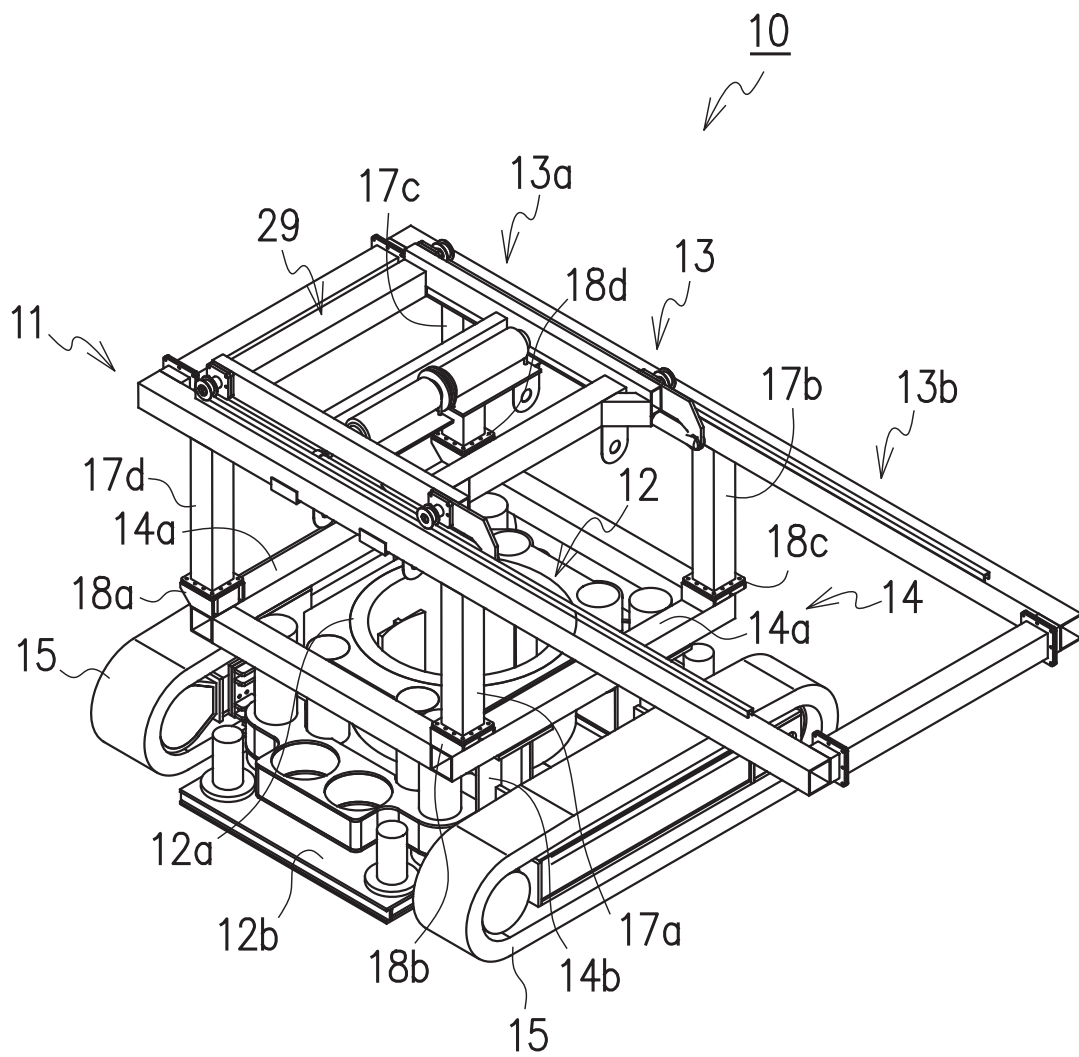
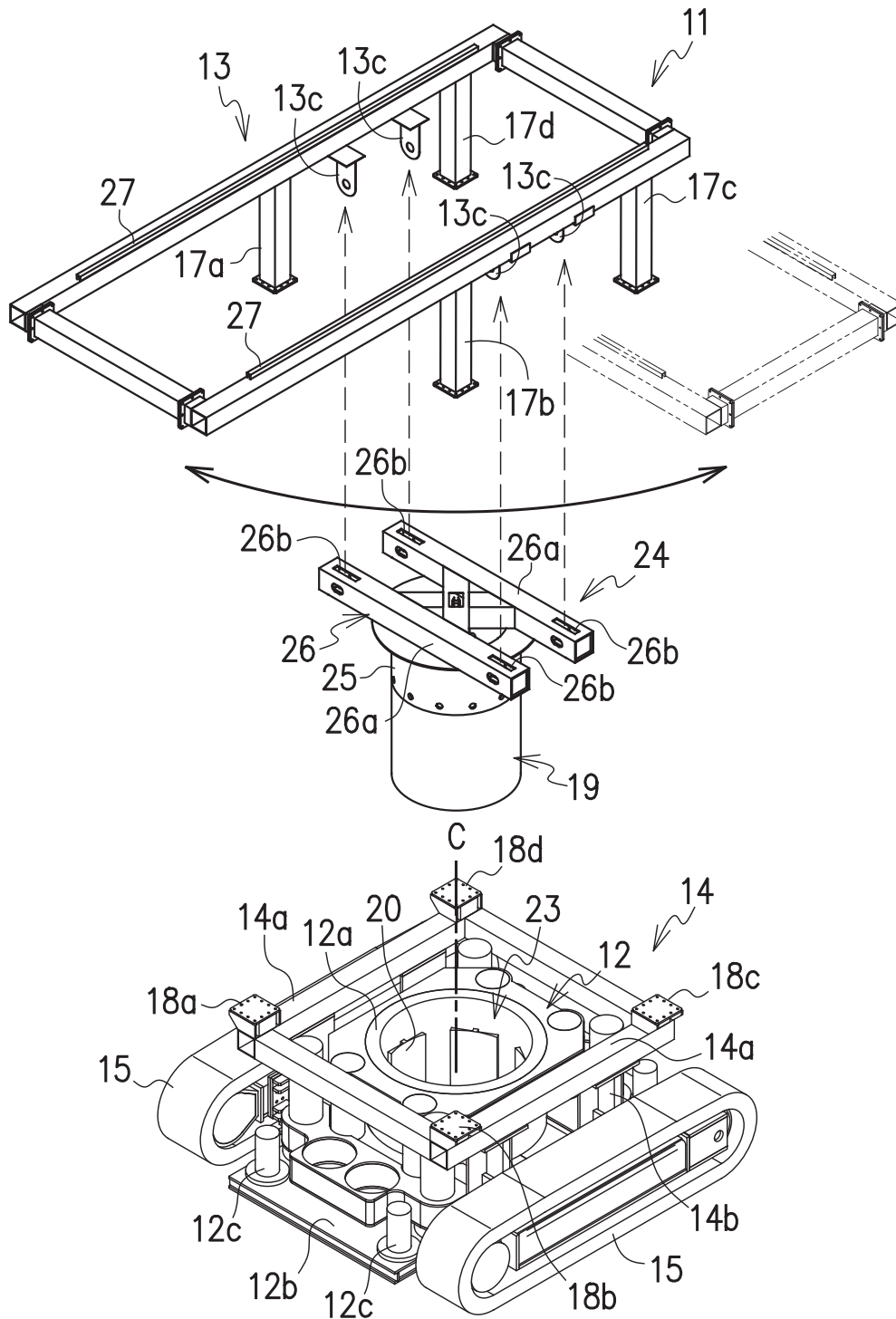


Fig. 3



- | | |
|-----------------------|--------------------------|
| 11...Mainframe | 17a-17d...Column |
| 12...Tubing unit | 19...Casing tube |
| 13...Horizontal frame | 24...Rotation assist jig |
| 14a...Base frame | |

Fig. 4

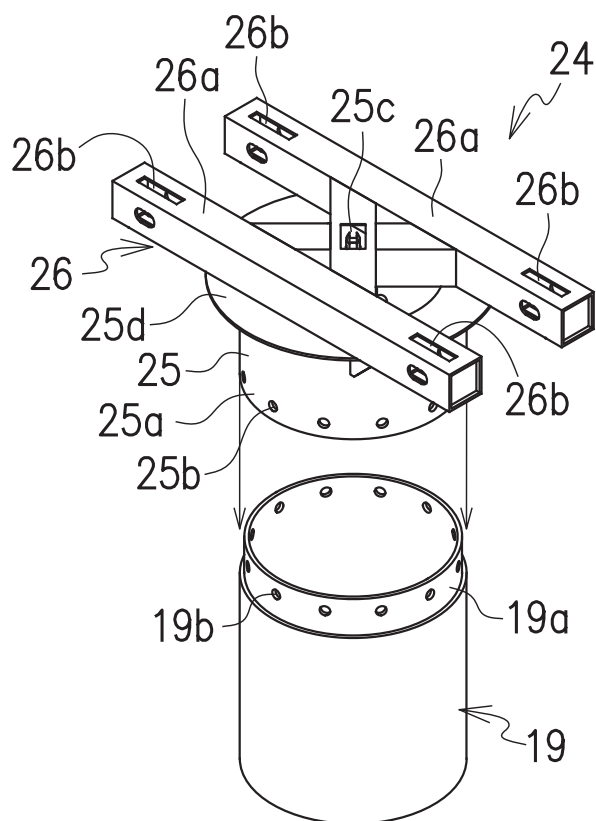


Fig. 5

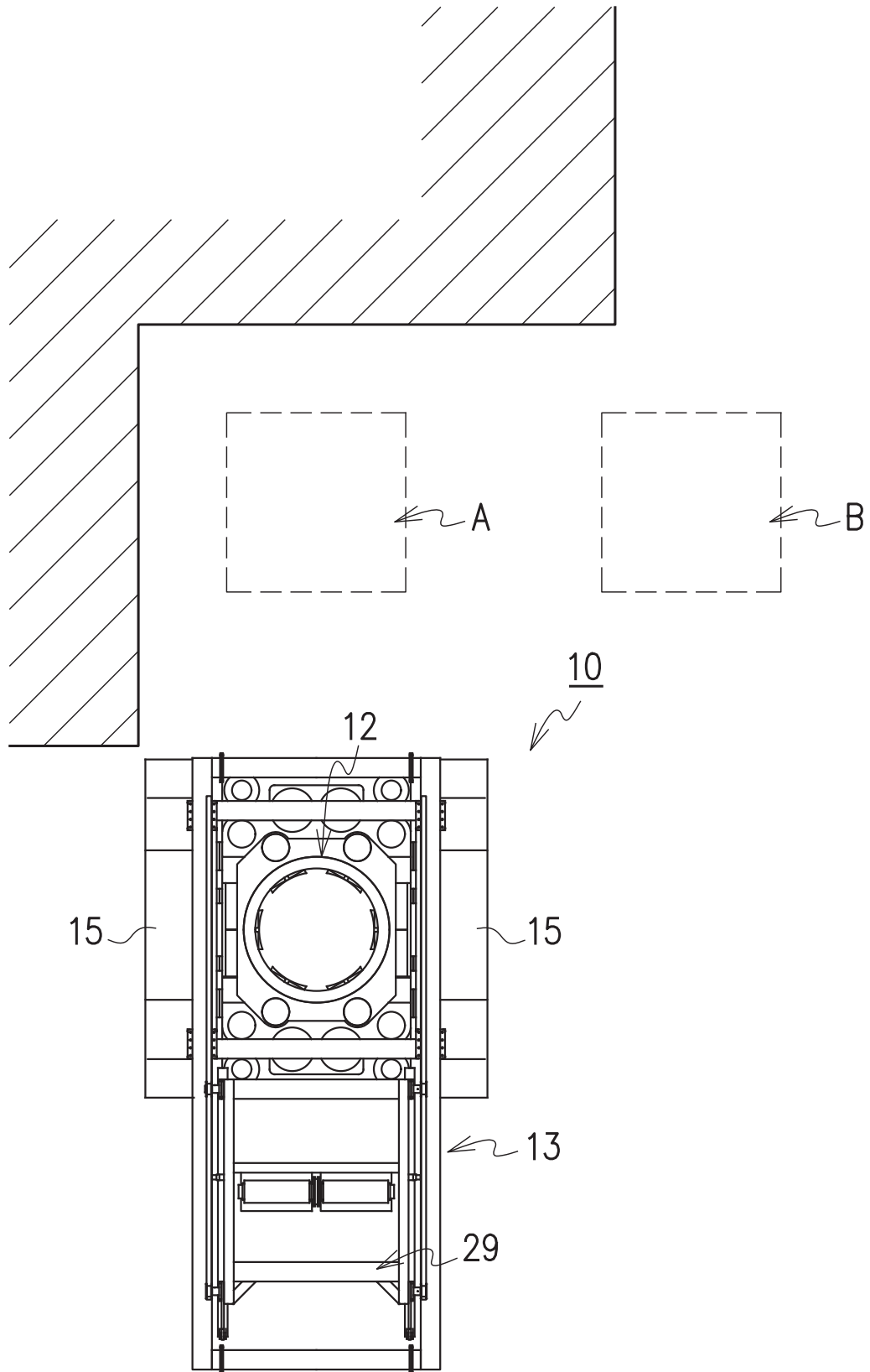


Fig. 6

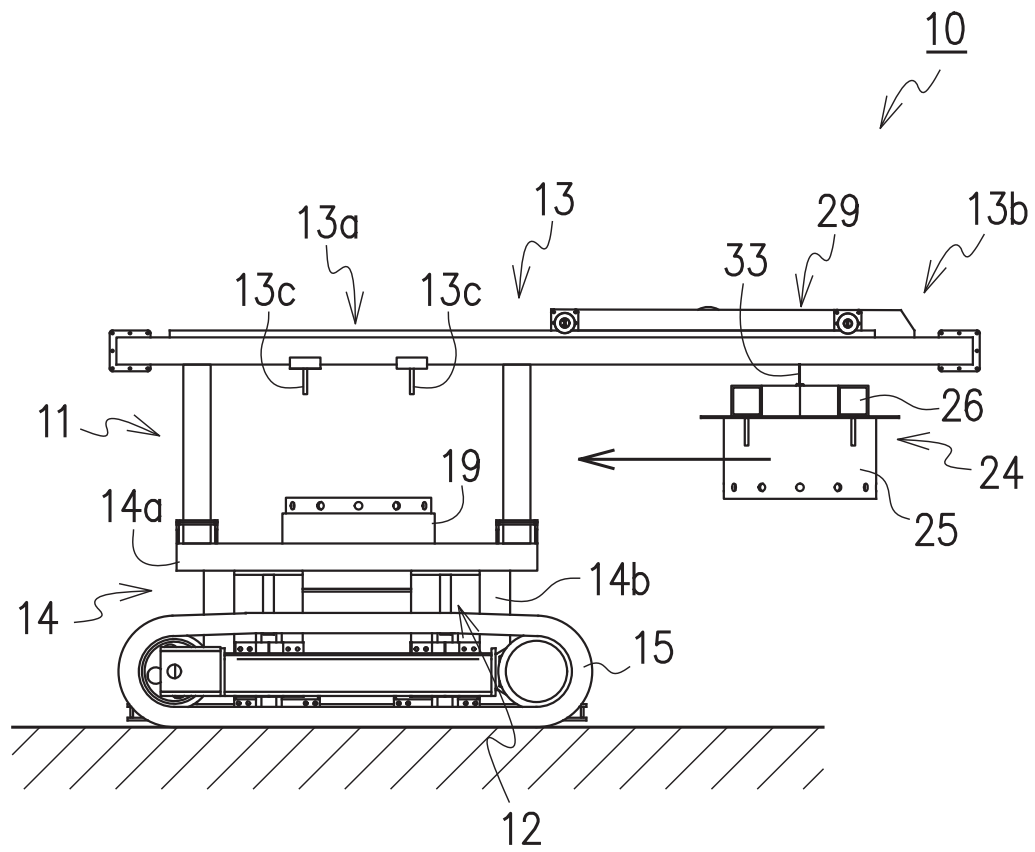


Fig. 7

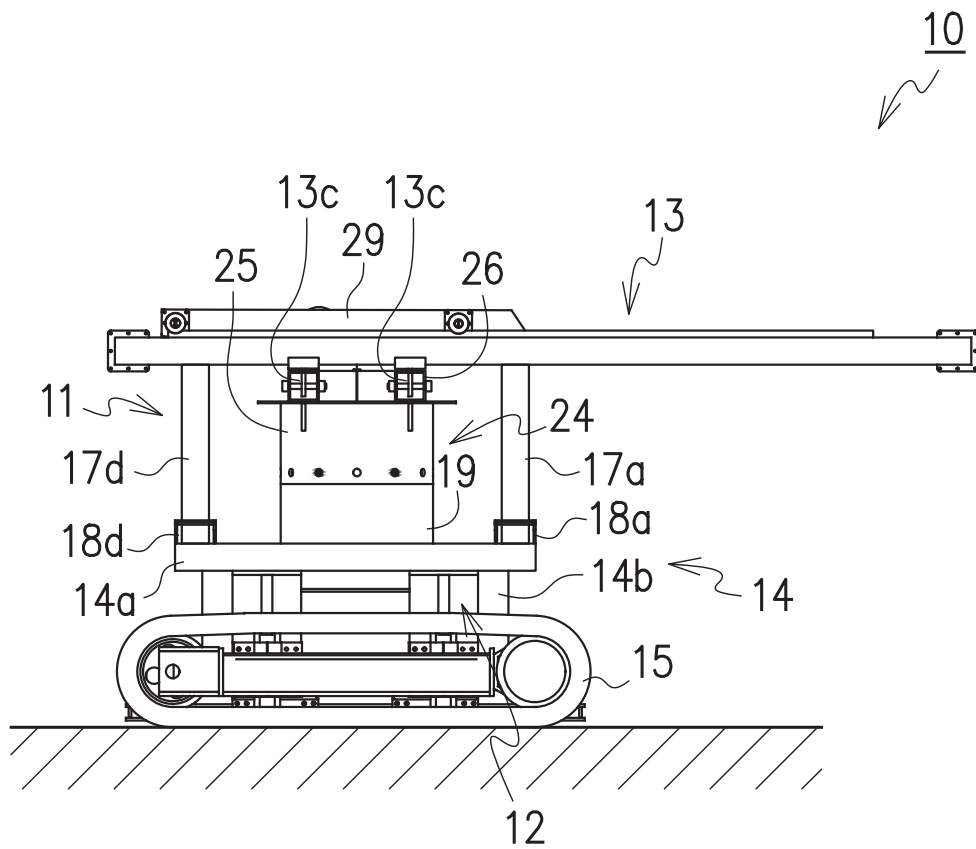


Fig. 8

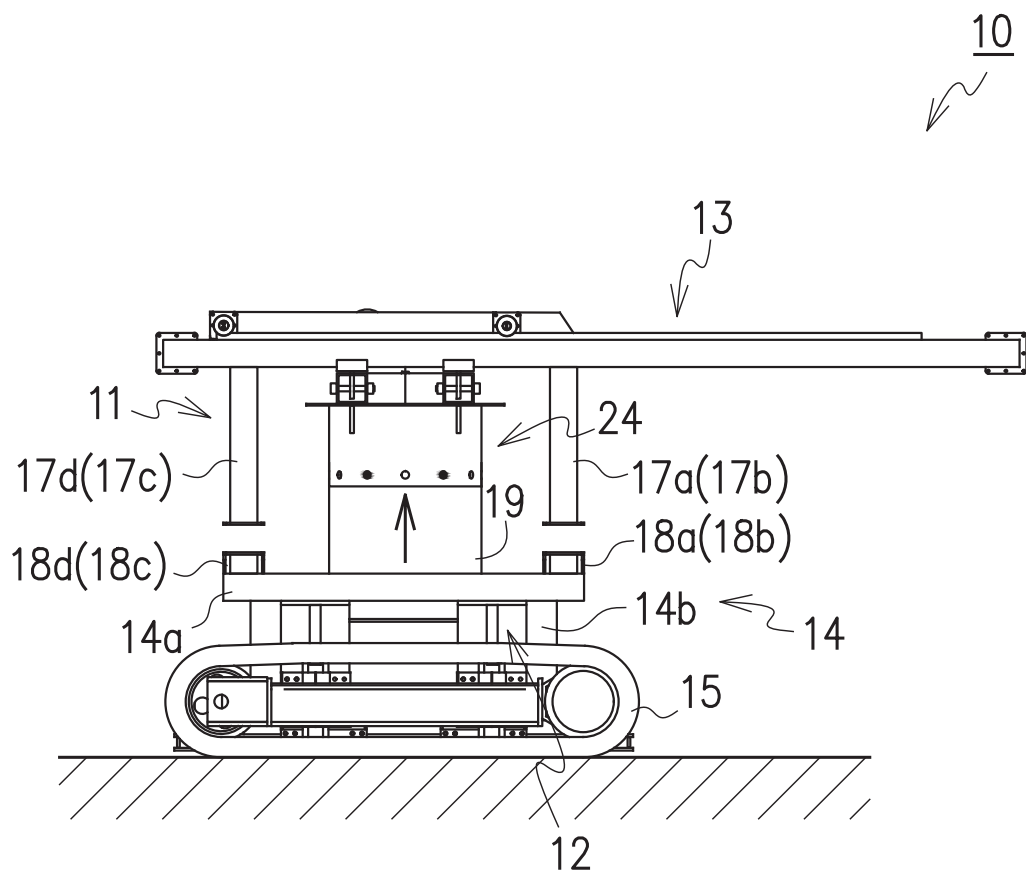


Fig. 9

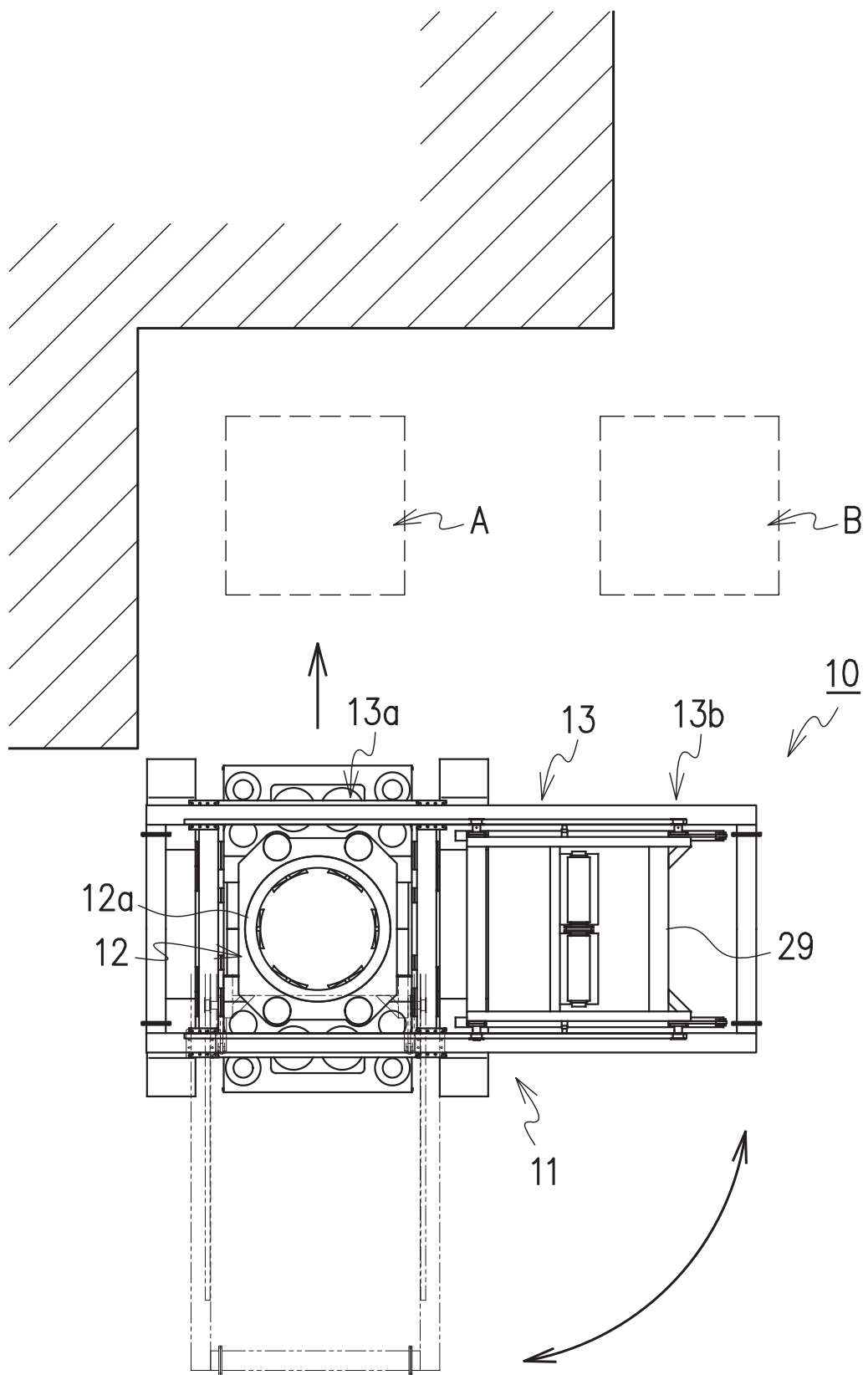


Fig. 10

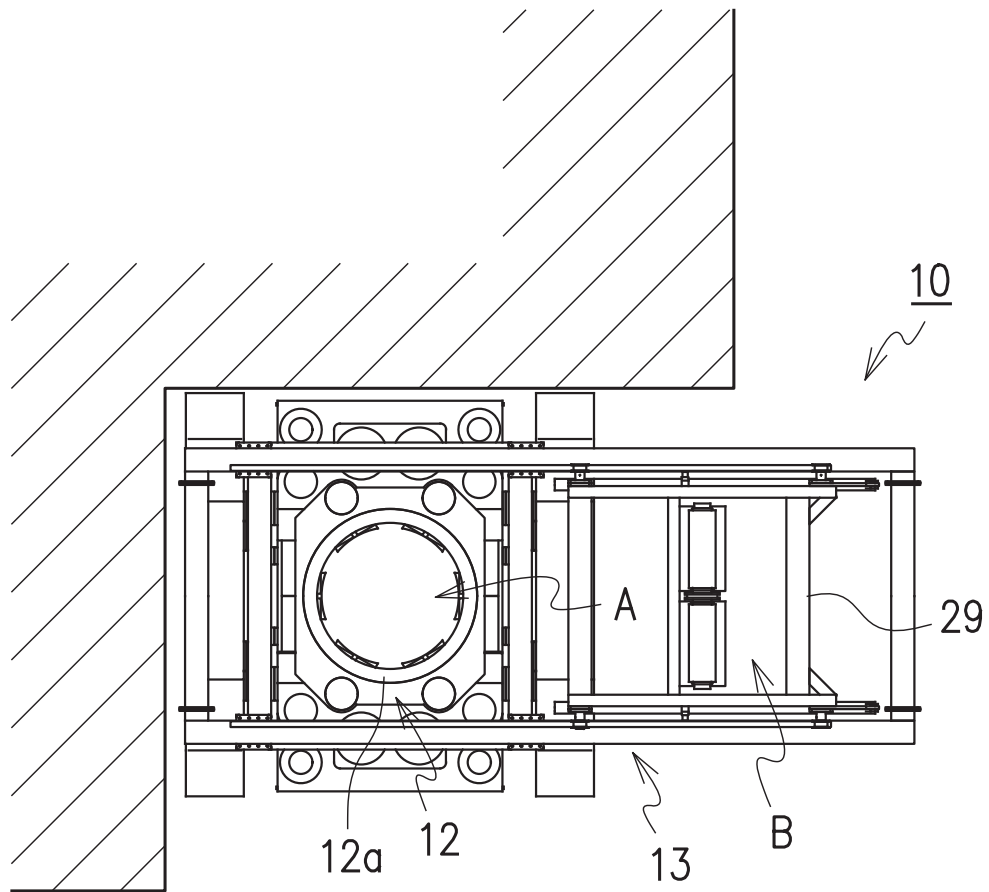


Fig. 11

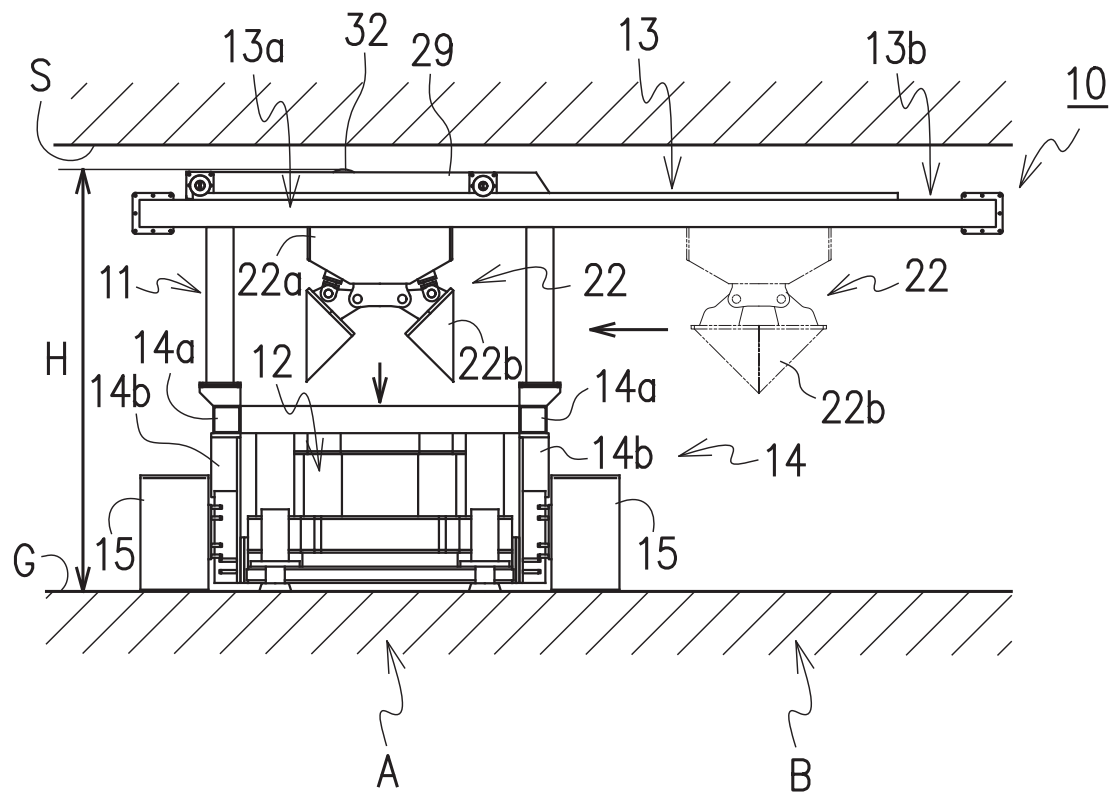


Fig. 12

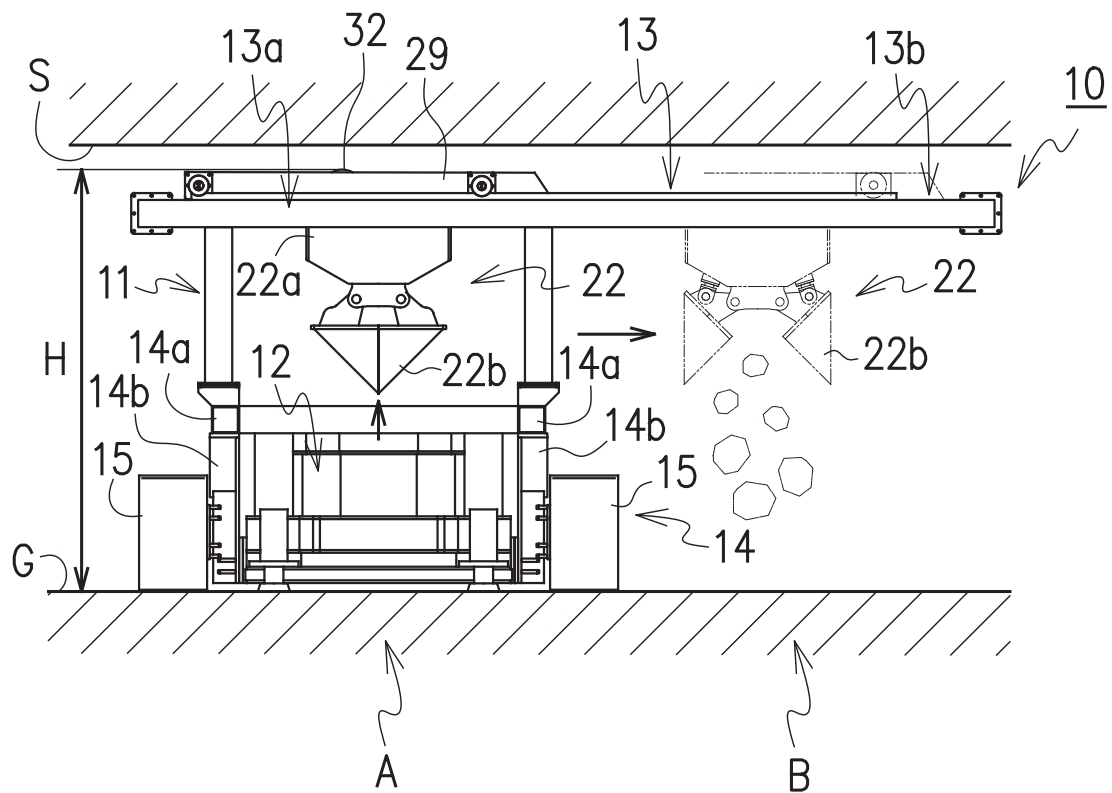


Fig. 13