

100

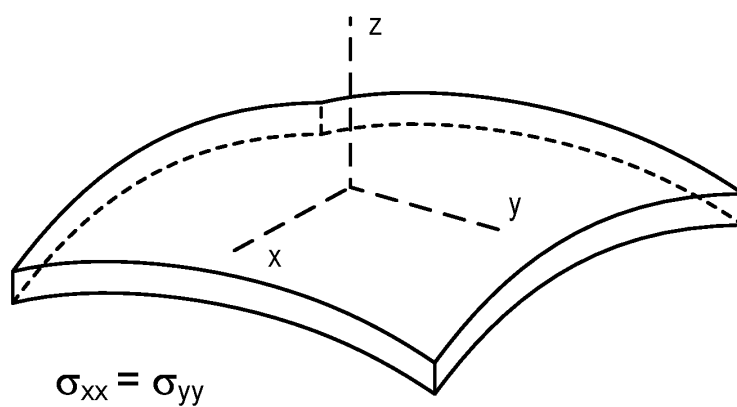


FIG. 1A

150

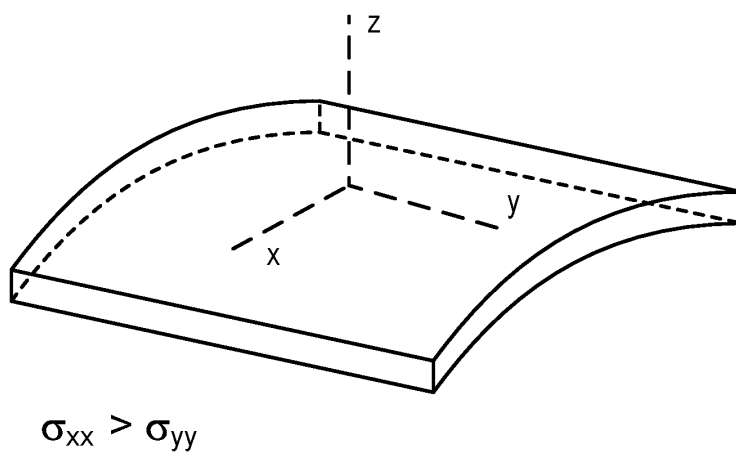


FIG. 1B

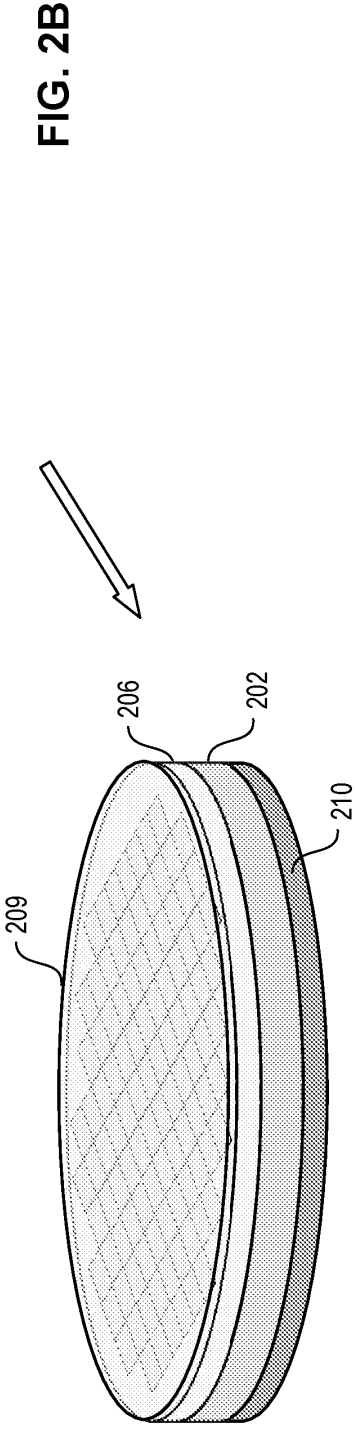
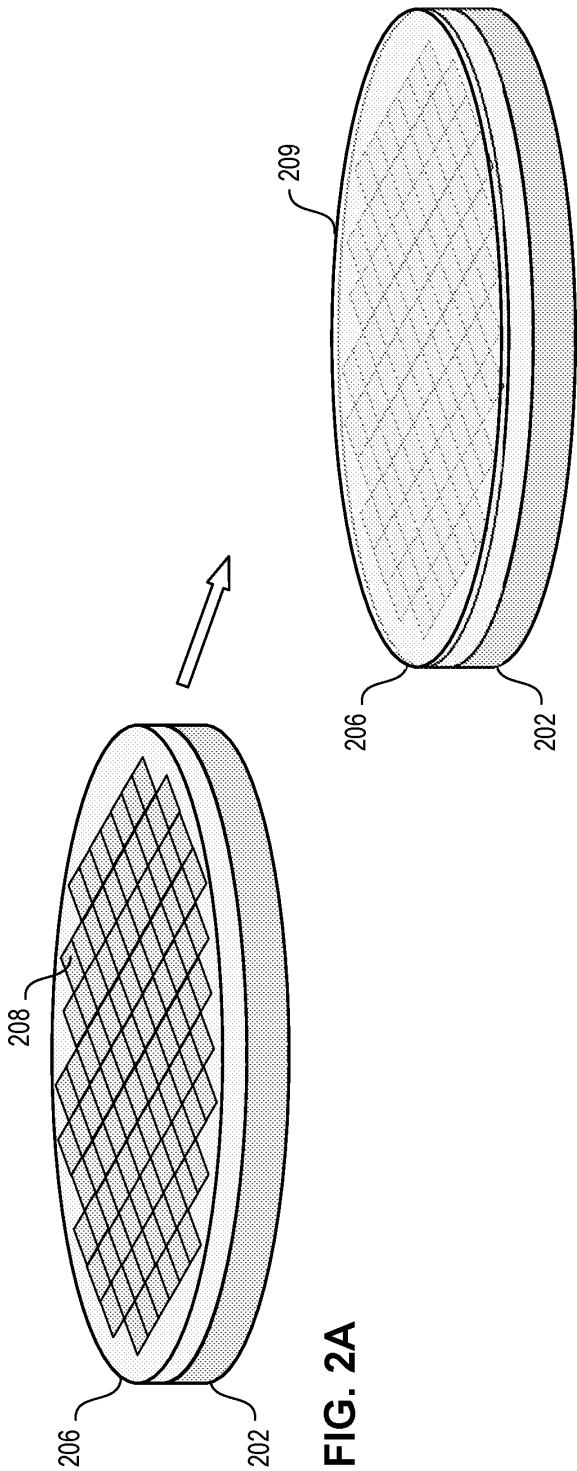


FIG. 2C

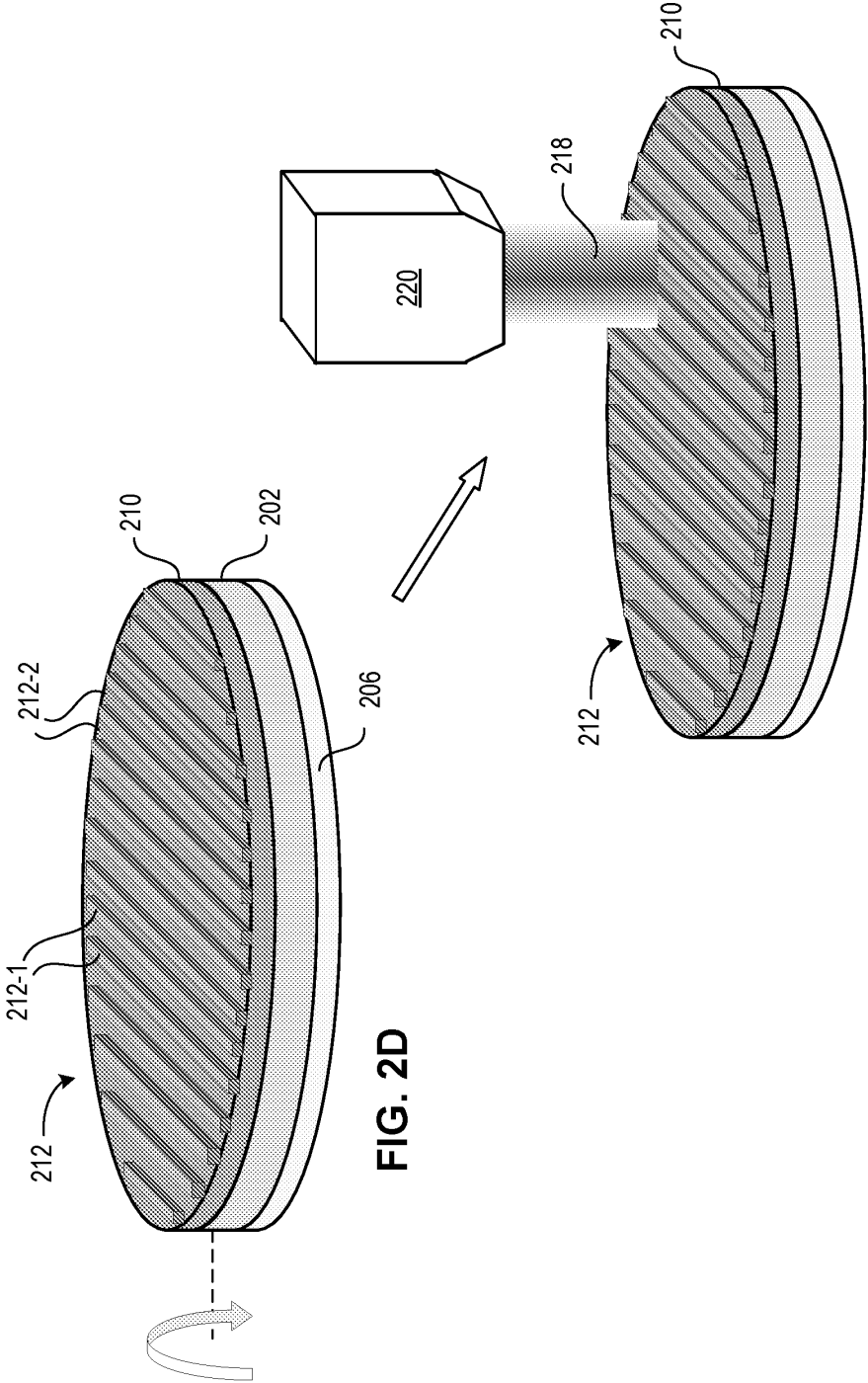
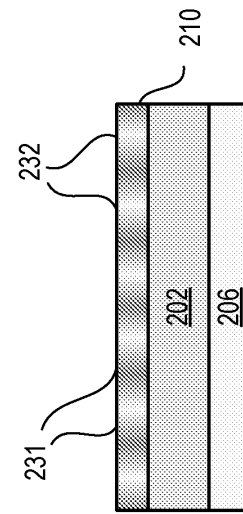
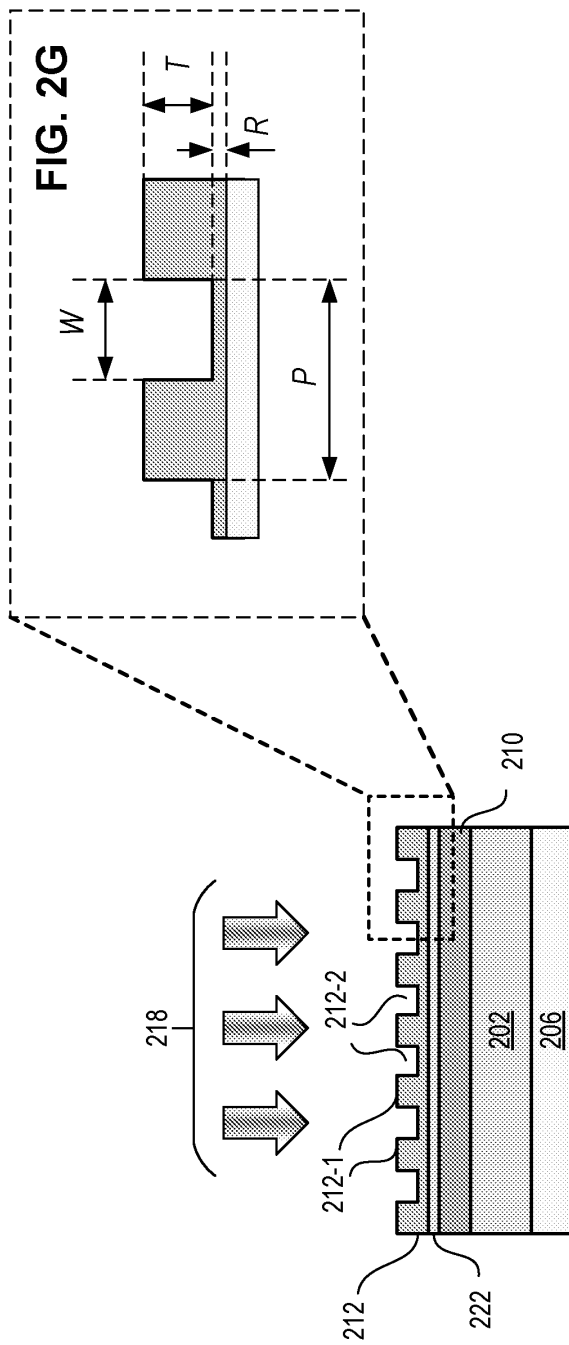


FIG. 2E

FIG. 2D



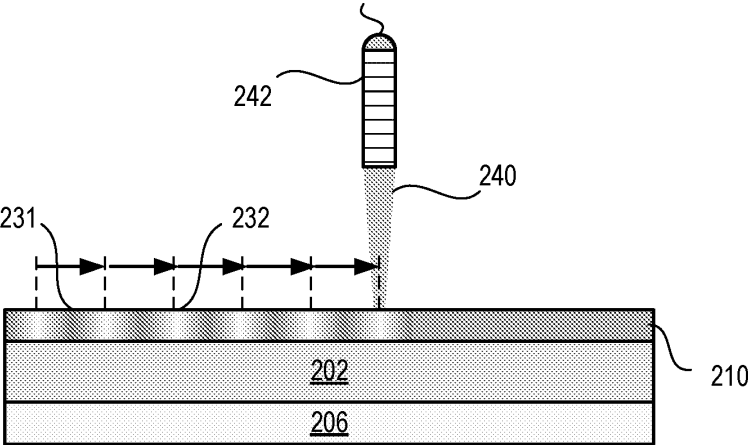


FIG. 2I

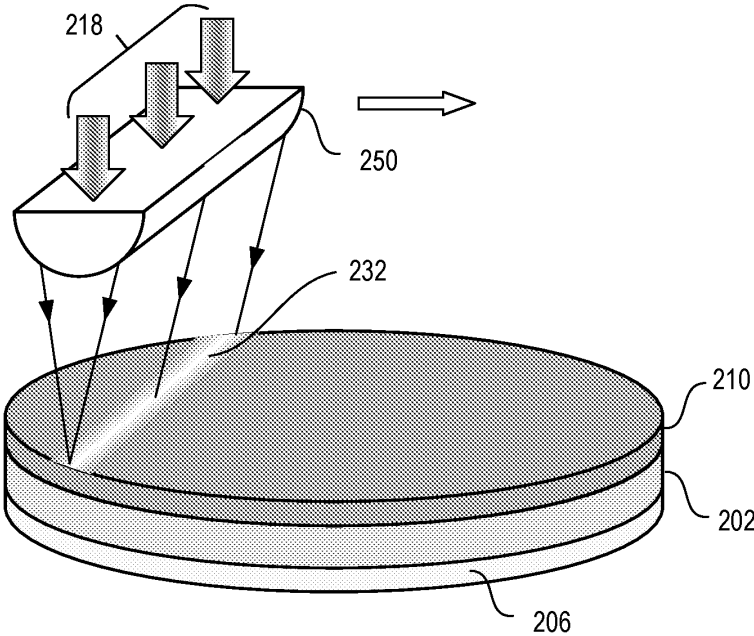


FIG. 2J

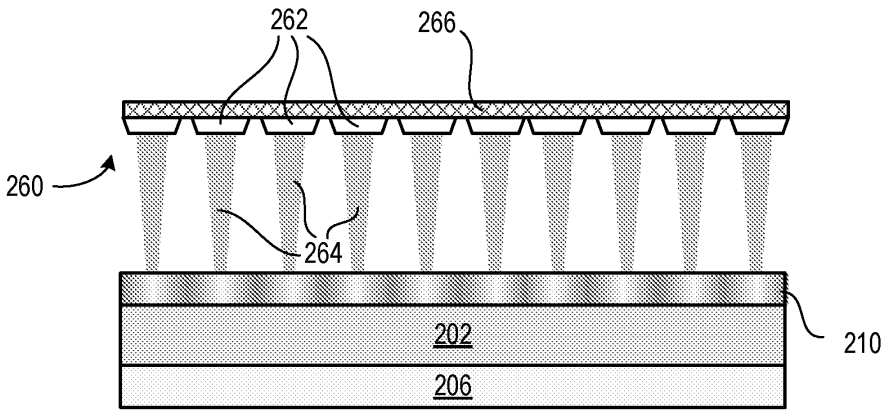


FIG. 2K

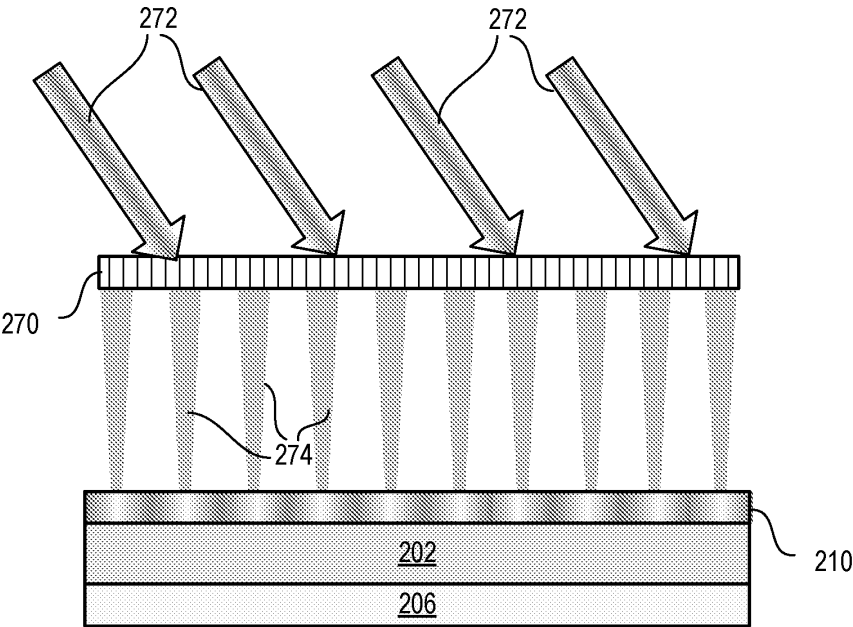


FIG. 2L

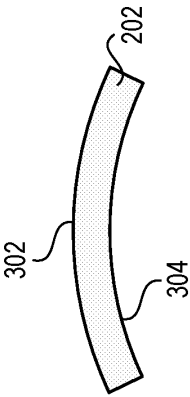


FIG. 3A

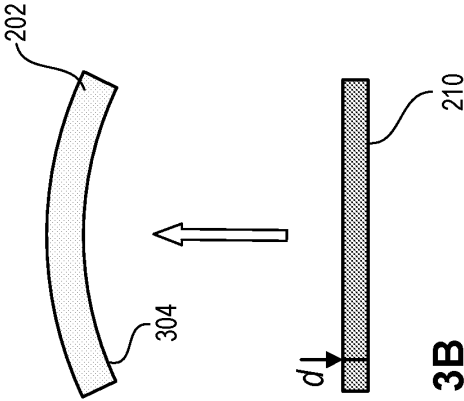


FIG. 3B

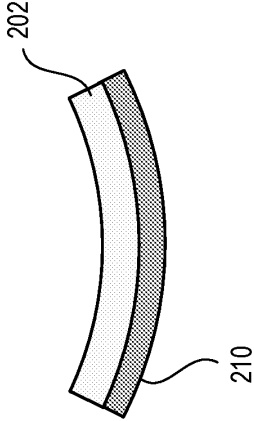


FIG. 3C

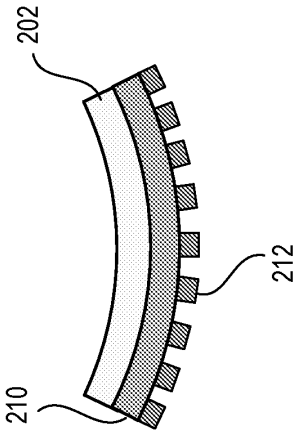


FIG. 3D

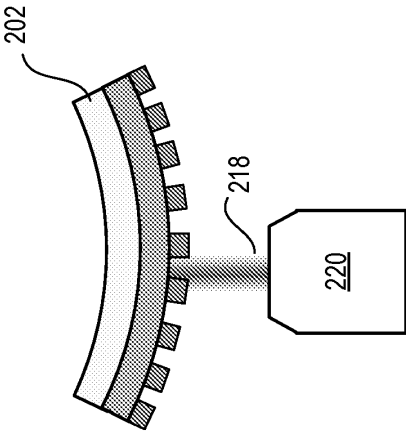


FIG. 3E

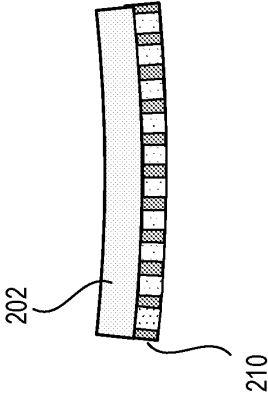
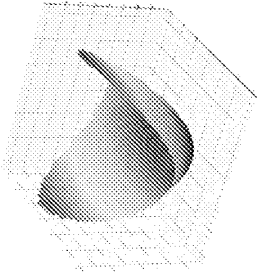


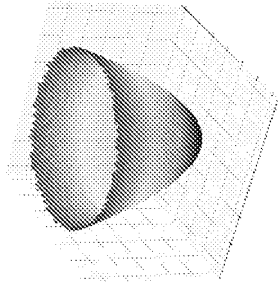
FIG. 3F

400 →

Actual Deformation, $h(\rho, \phi)$

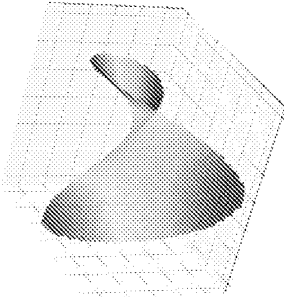


Paraboloid Bow Deformation (Z_4)



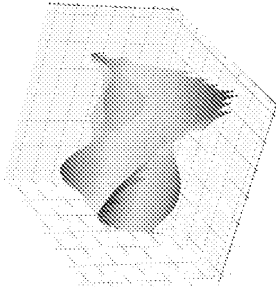
+

Saddle Deformation (Z_5, Z_6)



+

Residual Deformation ($Z_7, Z_8...$)



+

FIG. 4

500 →

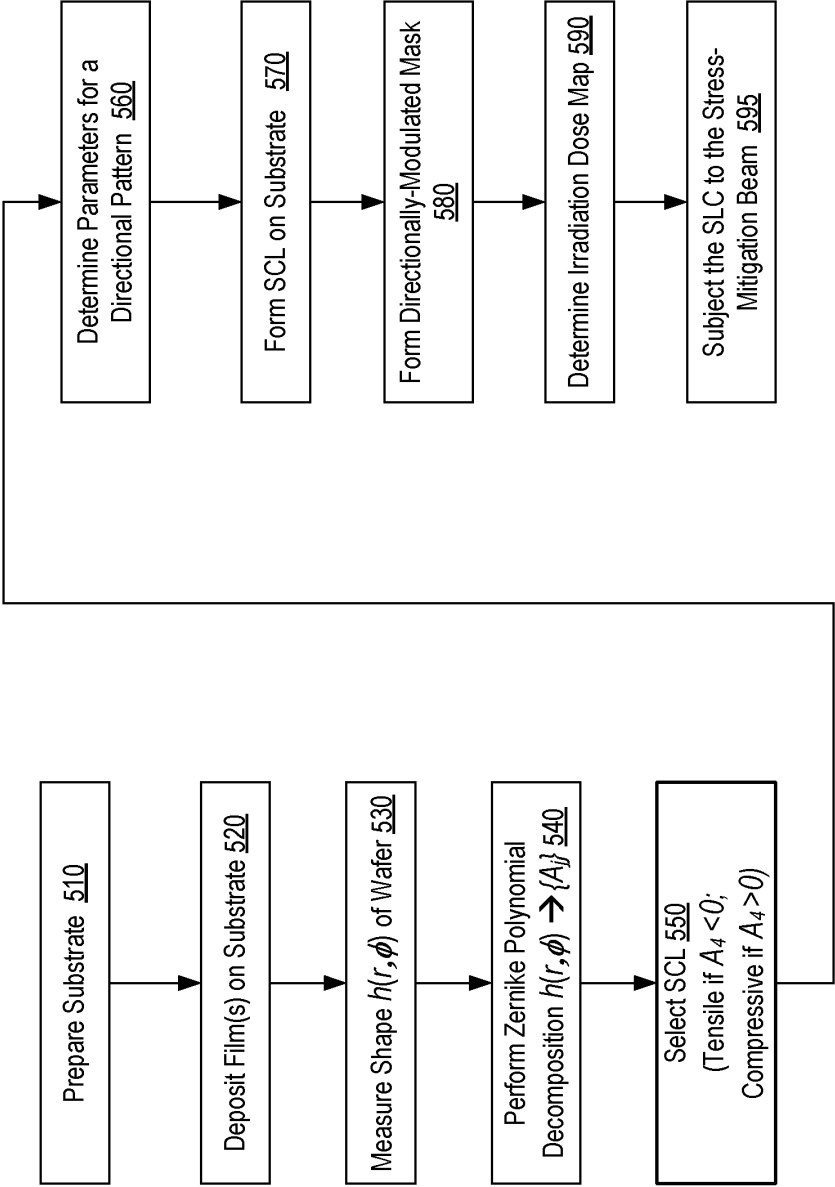


FIG. 5

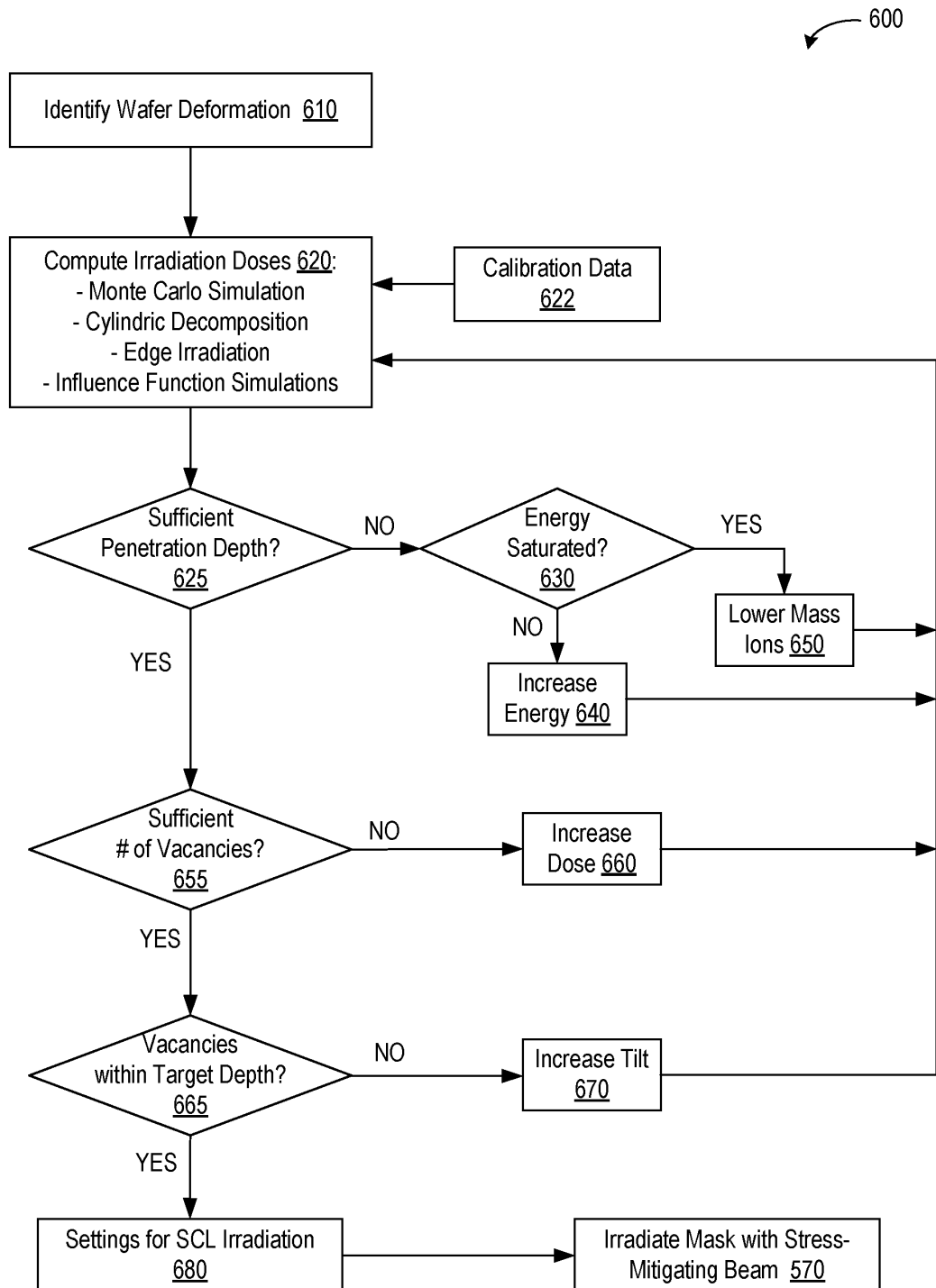


FIG. 6

700

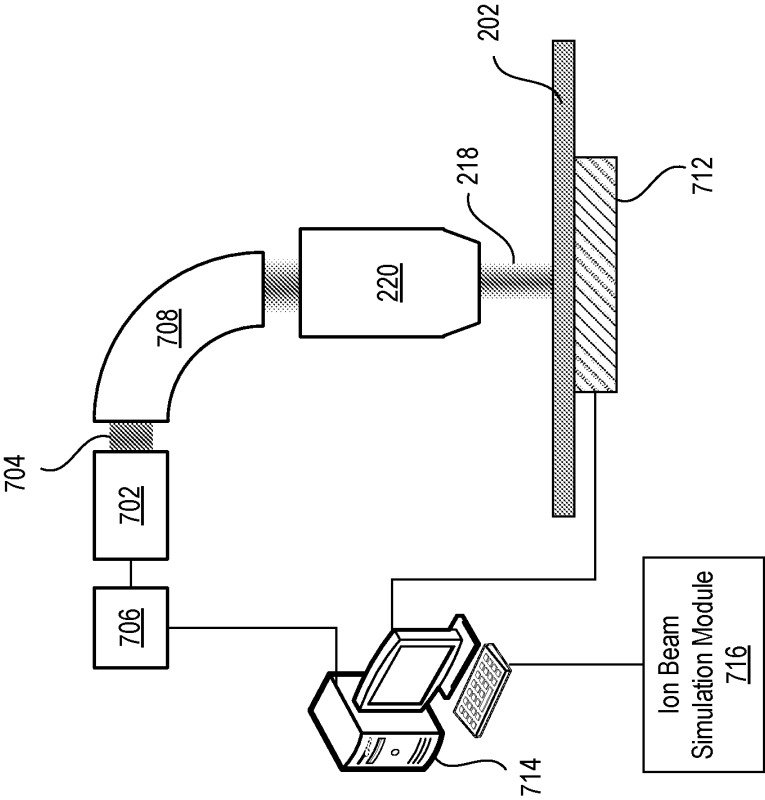


FIG. 7A

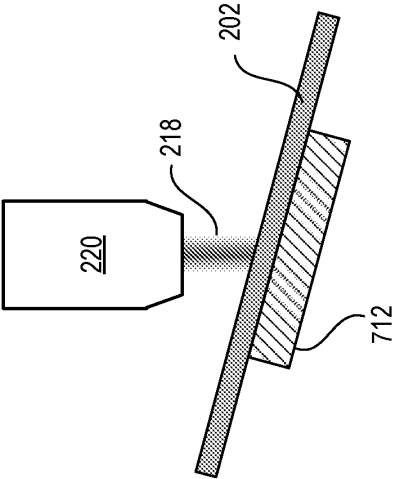


FIG. 7B

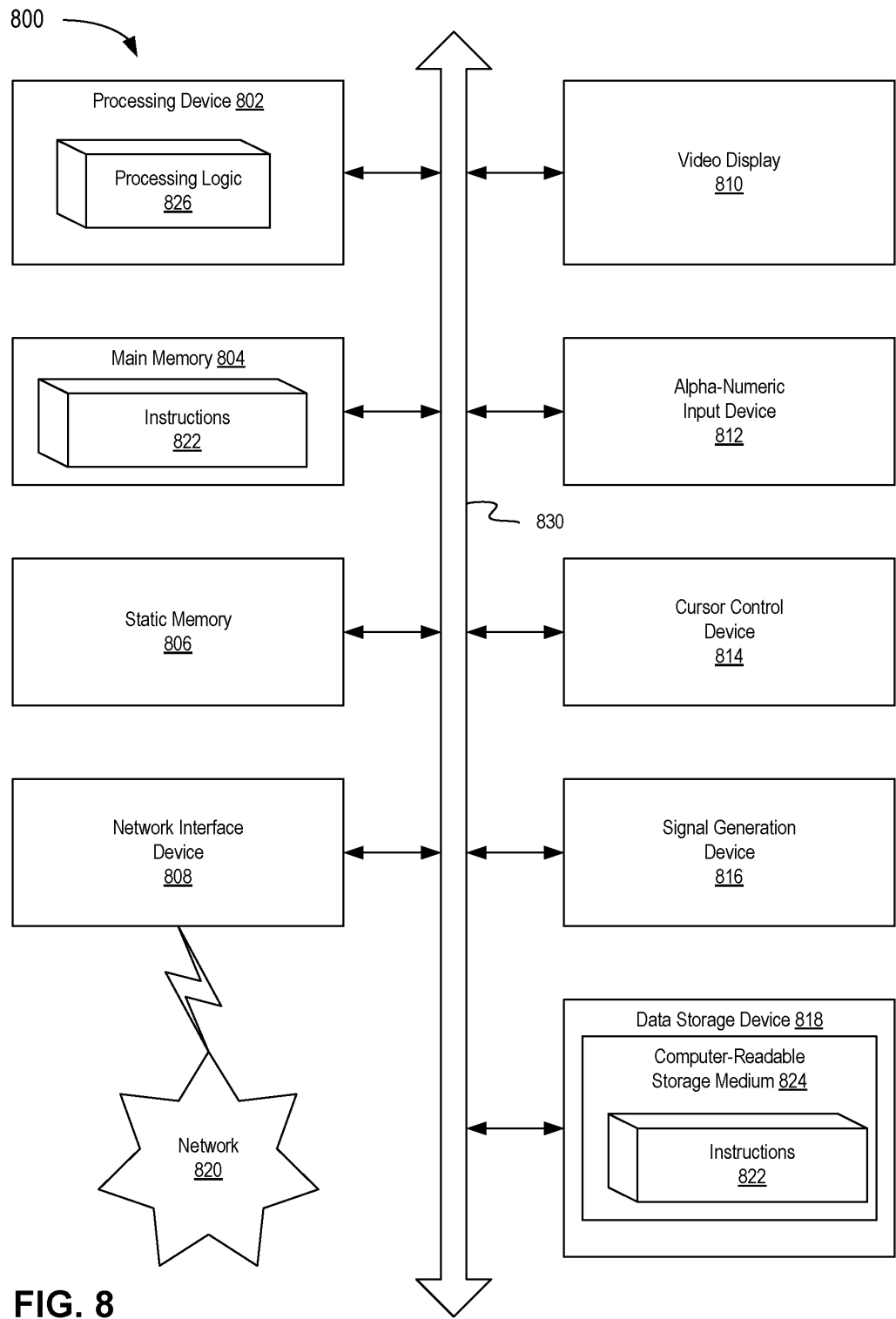


FIG. 8