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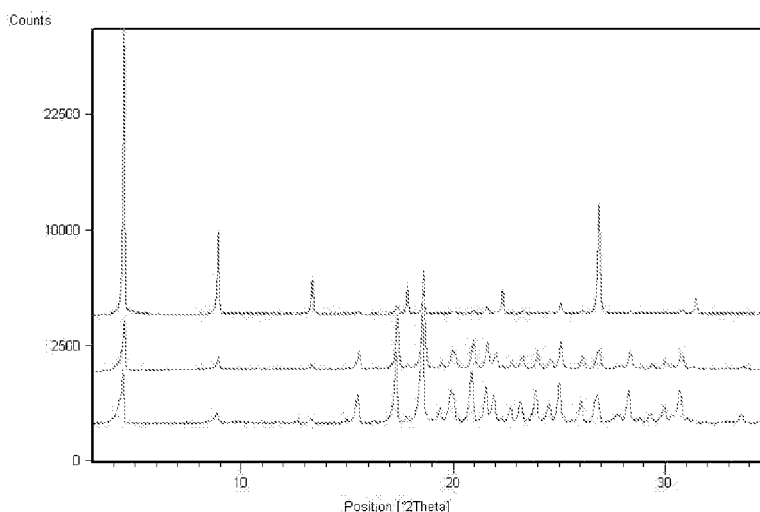


Figure 1: Representative XRD Spectra for Crystalline Form (I-SA) (labeled b and c) and Crystalline form (I-SB) (labeled a)

(57) Abstract: The present invention is directed to processes for the preparation of benzo-fused heteroaryl derivatives, useful for the treatment of epilepsy and related disorders. The present invention is further directed to processes for the preparation of intermediates in the synthesis of the benzo-fused heteroaryl derivatives.