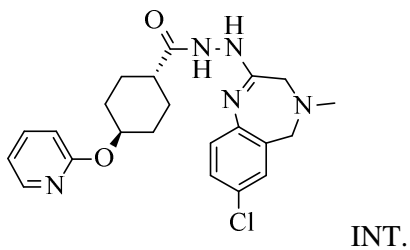
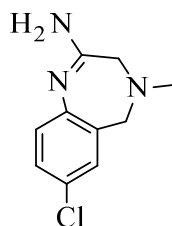


13. The process according to any one of claims 6-7, whereby a compound of formula INT is formed as intermediate:



14. Intermediate compound II or a salt thereof III:



II: free base, III: .2HCl.

15. A compound of formula I or a pharmaceutically acceptable salt, whenever prepared by a process according to any one of claims 6-13.

16. The crystalline form H of the compound of formula I according to claim 1, characterized by a X-ray powder diffraction pattern having the characteristic peaks expressed in values of degrees 2-theta at approximately

degree 2-theta	degree 2-theta	degree 2-theta
12.8	18.6	23.6
14.2	20.8	25.3
17.0	21.2	28.4
17.7	22.2	

~~17. The invention as hereinbefore described.~~
