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(54) Title: PROCESS AND APPARATUS FOR PRODUCING SHAPED PROFILE SECTIONS

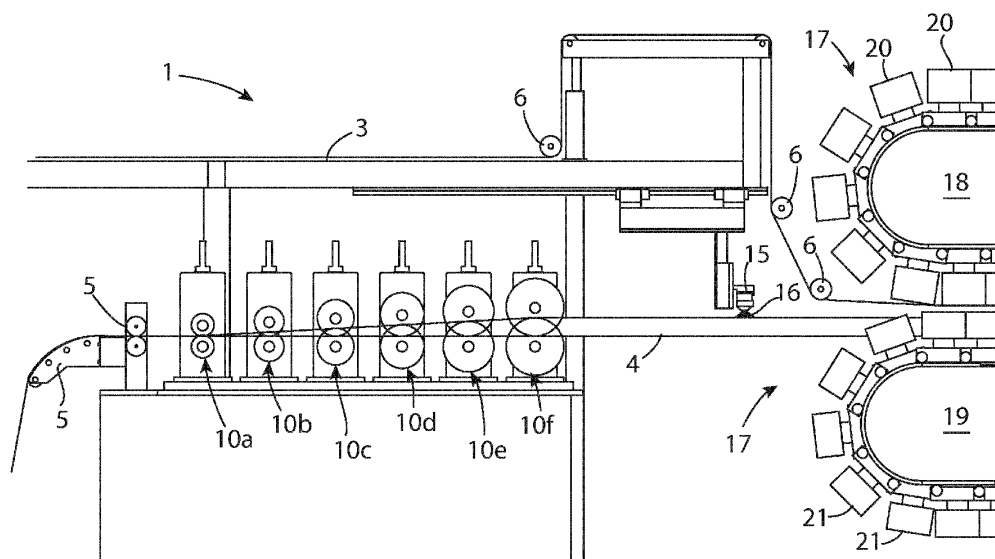


Fig. 1

(57) Abstract: The present invention provides a method for producing a shaped profile section (1) in a continuous line process, the method comprising steps of: providing an outer facing web (4), providing an inner facing web (3) and laying down an liquid foam reactants (16) in the outer facing web. The method also comprises steps of pre-forming the outer facing web into a desired outer profile shape prior to laying down the liquid foam reactants, and shaping the inner facing web with the liquid foam reactants within the pre-formed outer facing web to provide a desired inner profile shape for the shaped profile section. The present invention also relates to an apparatus for producing a shaped profile section and a shaped profile section produced according to the method.

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