

FIG. 1

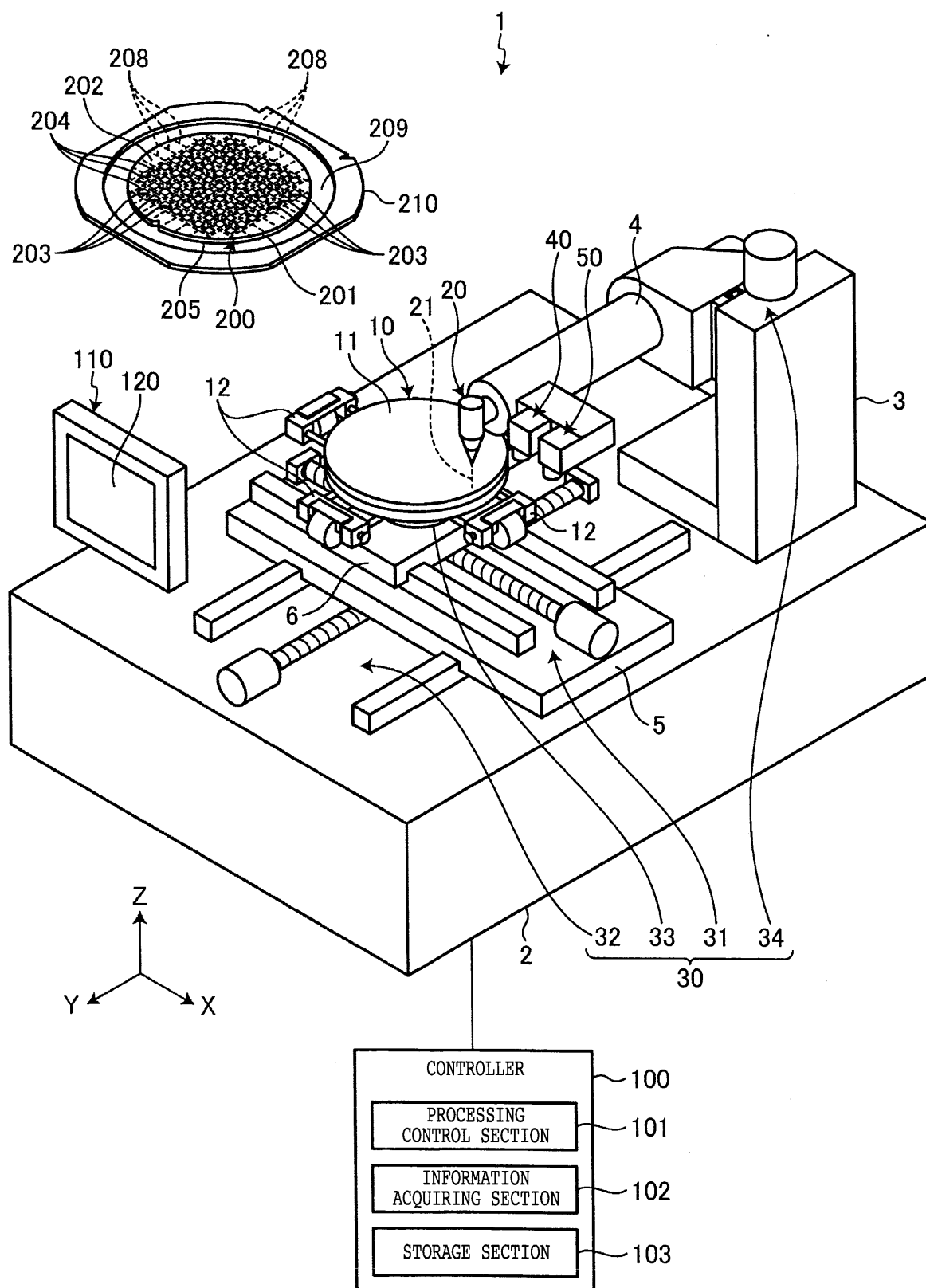


FIG. 2

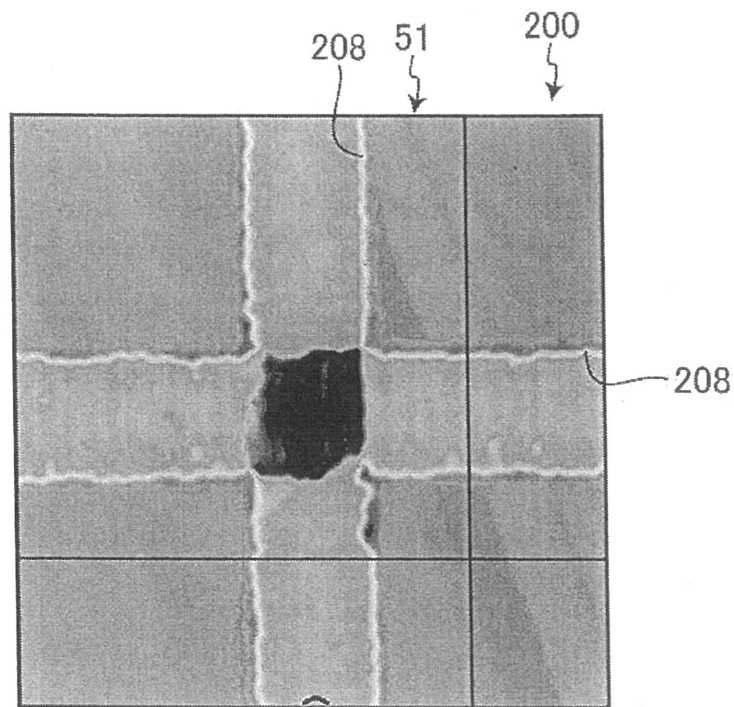


FIG. 3

300

PROCESSED STATE INFORMATION	VIBRATION INFORMATION (OPERATION STATE)
PROCESSED STATE INFORMATION 1	WORKPIECE CLEANING SESSION IN PROGRESS
PROCESSED STATE INFORMATION 2	PROTECTIVE FILM FORMING SESSION IN PROGRESS
PROCESSED STATE INFORMATION 3	DELIVERY IN PROGRESS
PROCESSED STATE INFORMATION 4	NONE

51

301,302

301

FIG. 4

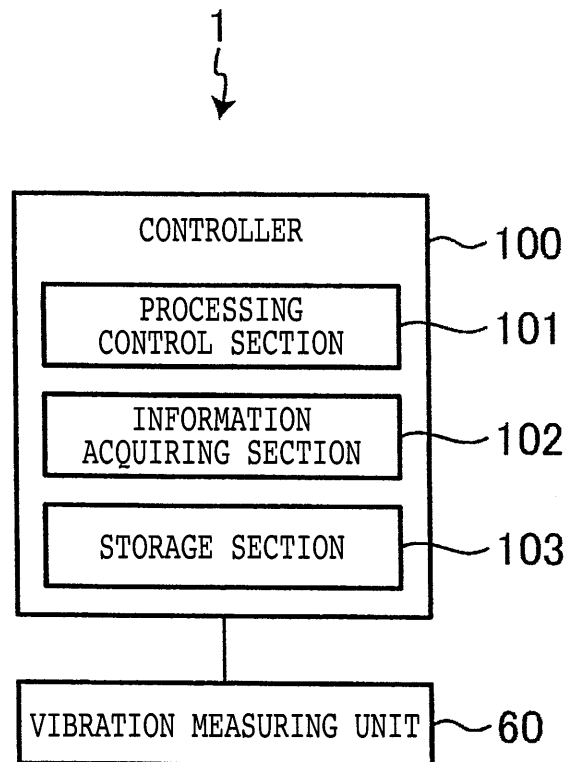


FIG. 5

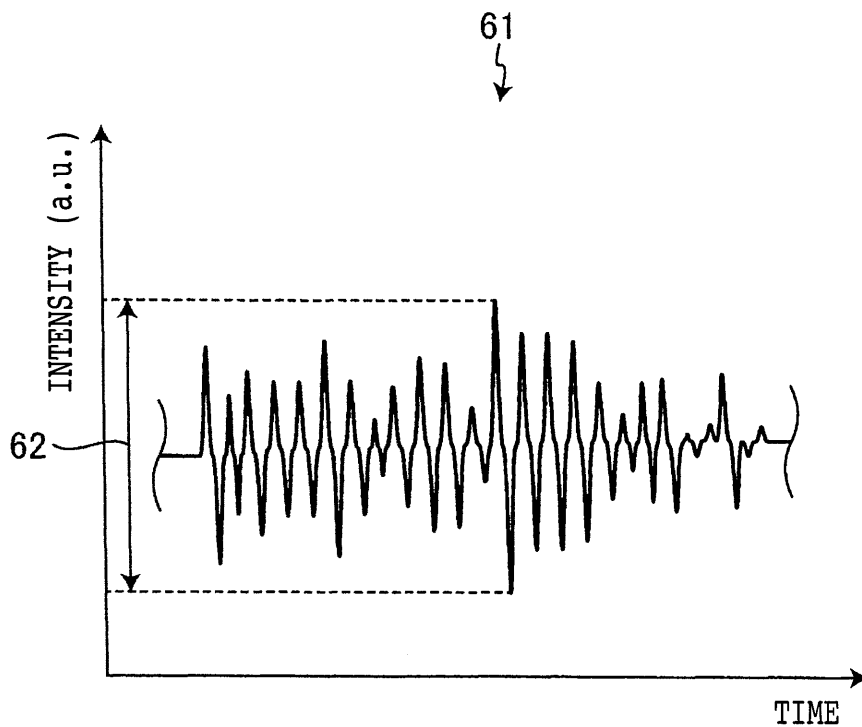


FIG. 6

300-1

300-1	
PROCESSED STATE INFORMATION	VIBRATION INFORMATION (MAXIMUM VIBRATION VALUE)
PROCESSED STATE INFORMATION 1	25
PROCESSED STATE INFORMATION 2	17
PROCESSED STATE INFORMATION 3	11
PROCESSED STATE INFORMATION 4	3

51

62

FIG. 7

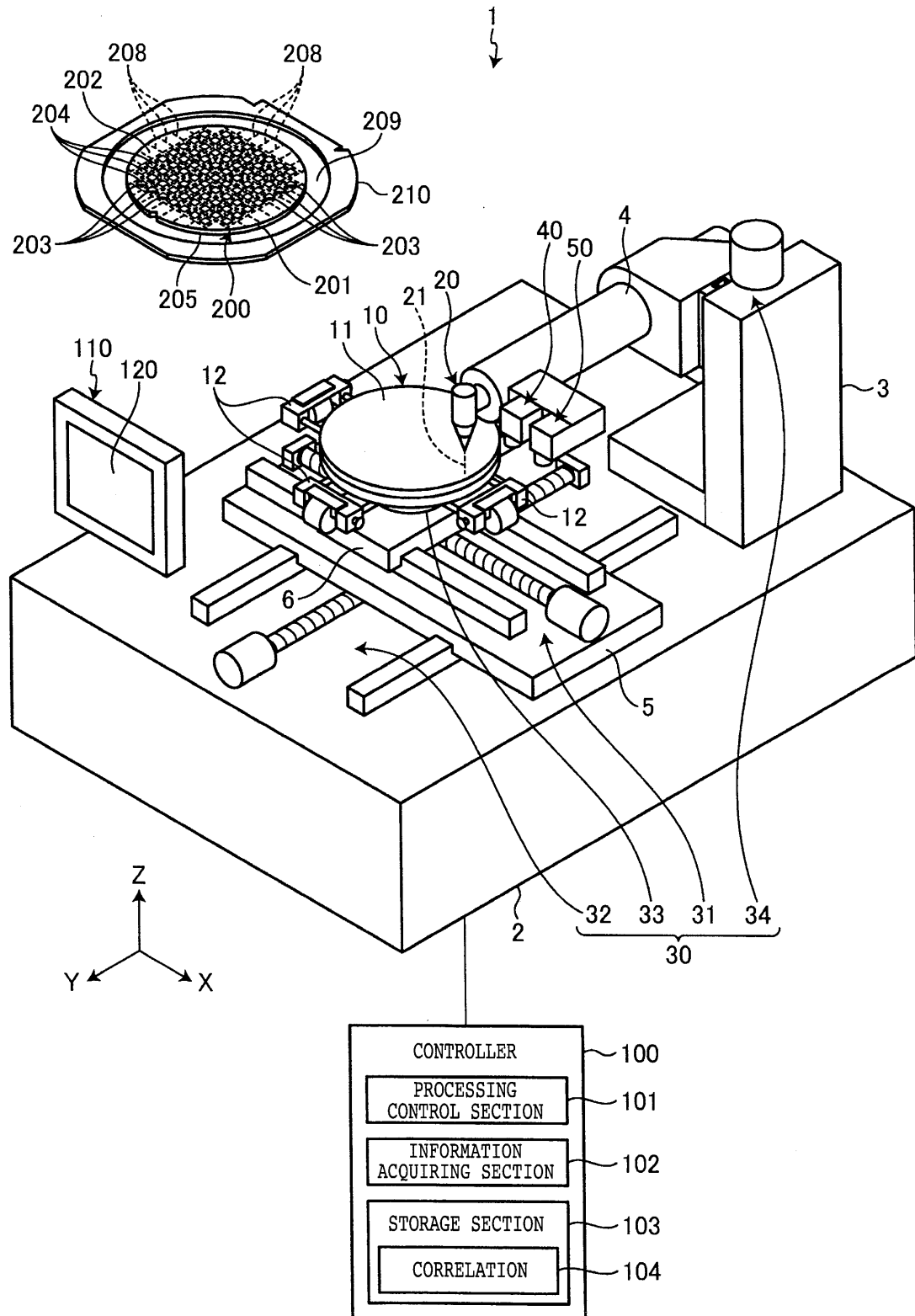


FIG. 8

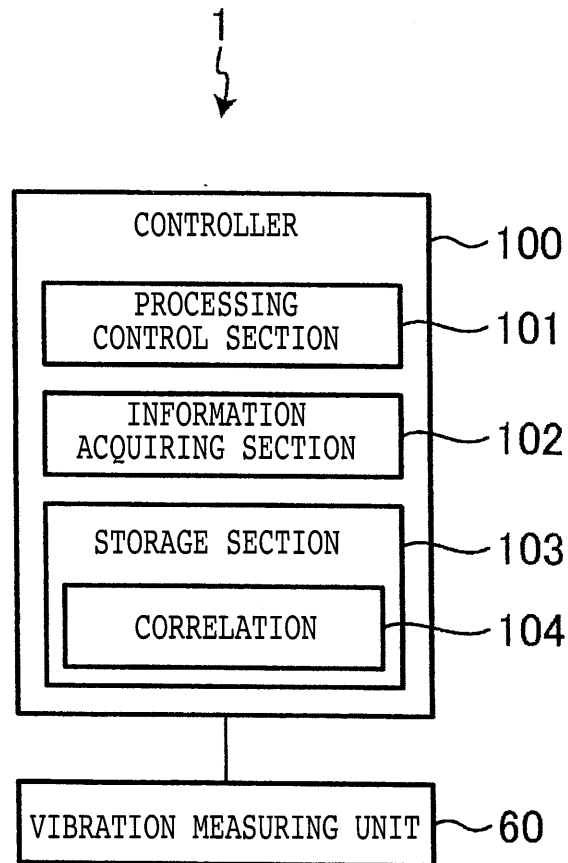


FIG.9

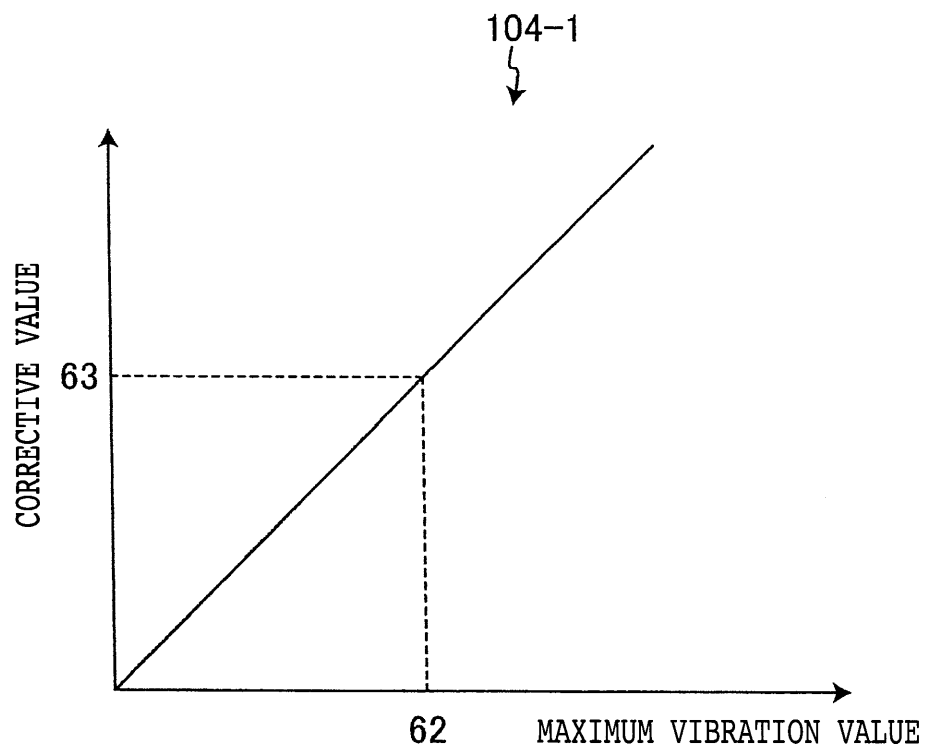


FIG. 10

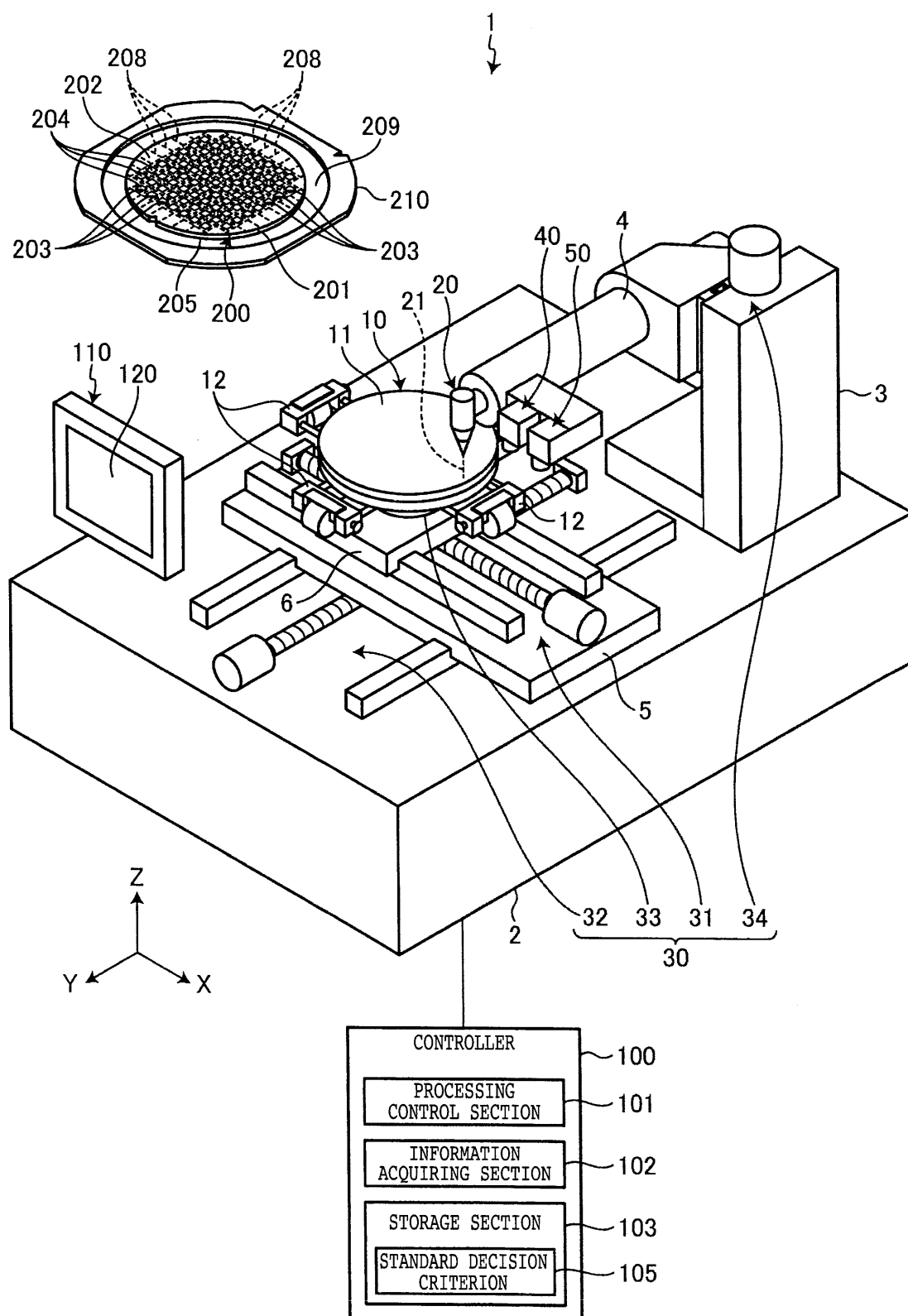


FIG. 1 1

