

Suction pile

The present invention regards a suction pile with an external attachment assembly for attaching suction piles to structures, especially subsea structures.

5 Background of the invention

Suction piles, piles or caissons have been used subsea to anchor floating vessels or form foundation for a subsea structure. A suction pile, or suction anchor, is formed as a cylinder shaped object being open in one end and closed in the other end of the cylinder, and with a system for pumping out fluid from the inside of the cylinder
10 shaped object through the close end.

When the suction pile is installed, the open end is positioned in a seabed. By the self weight of the structure, and pumping out fluids through the closed end, the open end of the cylinder shaped object is forced, or driven, down into the seabed by the suction pressure within the cylinder, such that a given height of the cylinder shape
15 of the suction pile is positioned below the seabed surface. The anchor is kept in place by a combination of friction forces between the cylinder shaped wall of the suction pile and the seabed. By this, one has achieved a sturdy foundation or anchoring point in the seabed. To this suction pile one may anchor a floating vessel or one may use it as a foundation whereupon one may position and anchor a seabed
20 structure, as for instance a template for a part of a subsea oil production facility. A subsea structure may be anchored to one or several suction piles. One subsea template may for instance be positioned with a suction pile in four corners of the template.

Normally such suction piles are formed by a metallic material, and subsea structures are normally welded to these suction piles, or alternatively, there are welded fastening means to the closed end of the suction pile for fastening of the subsea structure to the suction pile. Some examples of known suction piles are described in WO 2012062693, WO2008012414 or WO2010068119. A possible new way of forming a suction pile is to form it by a composite material, thereby reducing the
30 weight of the suction pile structure compared to a structure of steel. However, a subsea structure that is to be anchored and positioned on top of a suction pile, is normally of a different material than composite material, making the use of standard/well known attachment system difficult, if not impossible.

There is therefore a need to provide a system for connecting or attaching a subsea structure or an anchor line for a floating vessel to a suction pile which will work if
35 the suction pile was made of a composite material.

Another need is to provide an attachment or connection system such that the structural strength of a suction pile, possibly made of composite material, is maintained.

A suction pile is positioned and kept in the seabed by creating suction within the anchor; hence there is a need to provide a suction pile with an attachment system without risk of leakage into the interior of the suction pile.

- 5 The invention is set forth and described in independent claim 1, while other characteristics of the invention are identified in the dependent claims.

Summary of the invention

- 10 According to the invention there is provided a suction pile which may be made of composite material and which provide a solution to at least some of the above mentioned needs or eliminates or alleviates some of the problem with the known solutions.

- 15 There is provided a suction pile comprising a cylinder shaped body with a closed end and an open end. Means for attaching an arrangement to provide a suction pressure within the suction pile during installation is present. An attachment system for external equipment is also present.

- 20 According to the invention the cylindrical shaped body and closed end are formed with skin portions and flange portions. At least one of the flange portions comprises an element that form at least a part of the attachment system for external equipment. The suction pile may be formed by one or several segments comprising a skin portion and flange portions.

- 25 A flange portion should in this application be understood to be a portion of a segment forming the suction pile or, alternatively, forming a part of the suction pile, which segment has an increased strength in at least one direction compared with other parts of the segment, next to the flange portion. This other part would normally be referred to as a skin portion. This increased strength may be achieved in several manners. One possible configuration of the flange portion would be to have the flange portions formed with an increased thickness in at least one direction compared to the skin portion. This increased thickness may be formed by a flat rim, collar, rib or similar. If a segment is made mainly
30 by a "sheet" with even thickness, the flange portion would be a part where the sheet is bent and extending in a mainly transverse or different direction compared to the rest of the segment, thereby the skin portion. The flange portions may be formed at the sides of a segment or it may be formed independent or combined with the sides of a segment.

- 35 The suction pile may be made of two segments, three, four, five, six, seven, eight, nine or more segments. One possible way of making a suction pile of segments is described in Norwegian application XXXXX, applicant Sørkomp AS. The segments would comprise a skin portion and flange portions. The flange portions of the segments which face another segment during use, are used for connection of the segments to each other to form the suction pile. The segments may also comprise flange portions that do not face

another segment. Such flange portions may be positioned at a midline of a segment or symmetrically about a midline of a segment.

5 The attachment system may comprise an arrangement making it possible to attach a subsea structure to the suction pile; alternatively it may comprise means for attaching an anchor line to the suction pile. The element formed at the flange portion may be the attachment system, or it may form part of the attachment system. The element may be a recess in the flange portion and or an extension of the flange portion. The attachment system may be a system with only one point for connection to an external structure, or it may be a system with several points for connection. The attachment system may also be
10 a system with several connections to the segments of the suction pile, which together, through the attachment system, form one connection point to the external structure. There may also be solutions with groups of connection points to the segments forming one connection point to the external structure, or a combination of the solutions described above. The attachment system is provided with one element at least in part formed at the
15 flange portion of at least one segment.

With a solution according to the invention one achieves to have the weight of a subsea structure positioned on top and connected to the suction pile. Loads are transferred to the suction pile at points where the material of the suction pile is strengthened, i.e. the connection points are primarily not made in the skin portions of the segments. As the
20 flanges of two neighboring segments are attached to each other this gives a combined structure part of the suction pile with increased strength compared to the rest of the segments. By an attachment system according to the invention one is maintaining the structural integrity of the suction pile.

According to an aspect of the invention the flange portion comprising an element
25 forming part of the external attachment system, may be extending from the closed end and at least partly along the cylindrical shaped body. A suction pile would normally be connected to an external structure at the closed end of the suction pile as this is facing up from the seabed. By having the external attachment system provided in the flange parts of the segments, and wherein this flange part is extending from the closed end and into or
30 along the cylindrical wall of the suction pile, the loads from the external system is transferred from the closed end of the cylindrical body and down into the walls, and thereby the soil around the suction pile.

According to another aspect of the invention the flange portions may be extending into the interior of the cylinder shaped body and closed end. When a subsea structure is
35 positioned on top of one or several suction pile(s), the load transfer is favorable with flange portions extending into the interior of the suction pile. The load transfer may be even better supported by giving the flange portion a strengthened configuration. One possibility would be to form the flange part with a sort of triangular shaped part of the flange between the closed end and the cylindrical wall. A second possibility is to have

the flange portion for connection of the segments to each other extending into the interior of the suction pile, and have an extension of the flange portion forming part of the attachment system extending out of the suction pile. A third possibility is to have a flange portion extending into the interior of the suction pile and also have a flange portion
5 extending out from the suction pile. A fourth possibility is to have the flange positioned extending out from the suction pile.

According to another aspect of the invention the element forming at least a part of the attachment system may be positioned in flange portions facing a flange portion of a neighboring segment. With such a solution one may achieve a favorable production
10 method of the segments of the suction pile. Another possibility is to form flange portions in the skin of the segments where this flange portion forms an element which forms part of the attachment system.

According to another aspect of the invention at least one segment may be formed by a composite material. According to the invention there is also the possibility of having all
15 the segments or a majority of the segments formed by composite material. One possible configuration is to have most segments formed by a composite material and one or two of a metallic material or reinforced or coated by a metallic material. By having all or a majority of the segments made of a composite material would give a reduced weight of the suction pile, which is favorable. However, this introduces the challenge with both
20 providing an attachment system for metallic subsea structures and providing a structure that may handle the loads from a subsea structure. This is solved with a suction pile according to the present invention with the attachment system at least in part formed by flanged portions of the segments forming the suction pile.

According to another aspect of the invention the cylinder shaped body with the closed
25 end forms a cylindrical wall portion and an end portion, where most of the segments may be substantially equal, each segment forming a part of the cylindrical wall portion and a part of the closed end portion. One possibility may be to provide all the segments of equal shape. The segments would then form cake pieces of the suction pile, all meeting in the middle of the closed end of the suction pile. In another embodiment all but one
30 segment have equal shape, where the one segment of unequal shape is positioned in the center of the closed end forming a round flat segment and the other segments form cake pieces around this one round segment. Even though segments are said to have equal shape, they may not be equal as some may have means for attaching a pumping system and not all may have elements forming part of the attachment system.

35 According to another aspect of the invention the closed end of the cylinder shaped body may comprise a flat central section and a rounded transition section connecting the flat central section with a cylindrical wall portion of the suction pile, wherein the attachment system is positioned in the flat central section of the suction pile. In one embodiment the attachment system is positioned in the flat central section close to the transition section.

In another embodiment the attachment system is positioned where the flat central section joins the transition section. By having the points of the attachment system close to or at the point between the flat section and the transfer section, the load distribution in the suction pile is favorable.

5 According to another aspect of the invention the attachment system may comprise at least one recess formed in at least one flange portion of at least one of the segments and at least one attachment piece with a section with complimentary form to the recess and a base section, where the attachment system is configured such that when one segment is connected to a neighboring segment, the attachment piece is positioned with the first
10 section within the recess and with the base section extending a distance out of the suction pile. According to one embodiment the recess may be formed in one of the segments joined, or there may be recesses in both segments which together forms a common recess for the attachment system. The attachment piece may be made of a different material than the segment, thereby forming an attachment system possible to use when segments are
15 formed by a composite material, and subsea structure may be formed by a metallic structure. Another element is that by having the attachment system in part positioned in between the segments in recesses in the flanged portion of the segments, when these are joined, one is keeping the structural integrity of the suction pile further.

20 According to another aspect the attachment system may comprise at least three recesses each with one attachment piece and each positioned between different neighboring segments. According to another aspect the attachment system comprises recesses in all flanged portions extending between the closed end and the cylinder wall. In another embodiment the attachment system comprises recesses in all flange portions facing a flange portion of the neighboring segment and extending between the closed end and the
25 cylindrical wall. By having all segments formed in a similar manner in relation to the element of the flange portion forming part of the attachment system, the production of all these segments would be equal in production, which is favorable.

30 According to an aspect of the invention the first section of the attachment piece may have a width larger than the width of the base section. When the attachment piece then is positioned in the recess and two segments are joined, the attachment piece is fixed relative to the segments and may not be pulled out of the recess. The first section of the attachment piece may also have a larger area in contact with the flange portions of the segments, and thereby a larger area transfer of load to the segments, compared to the base section of the attachment piece. The base section forms a position for attaching external
35 equipment.

According to another aspect the attachment system may comprise a base plate connected to at least one base section and positioned on an outside of the suction pile. This will give a larger area for connecting external equipment to the suction pile.

The invention will now be explained in more detail in non-limiting embodiments and with reference to the attached drawings where:

Brief description of the drawings

Fig. 1 is a perspective view of a suction pile according to the invention.

5 Fig. 2 is a front view of the anchor in fig. 1 with one segment removed.

Fig. 3 is a part of "Detail A" seen in fig. 2

Fig. 4 is a perspective view of "Detail A" in fig. 2,

Fig. 5a to Fig. 5f are front and perspective views of different shaped attachment pieces,

Fig. 6a to Fig. 6d are top and perspective views of different shaped base plates,

10 Fig. 7a to fig. 7c are alternative solutions for an attachment system with two different perspective views and a detail,

Fig. 8 is a perspective view of a second embodiment of a suction pile according to the invention, and

15 Fig. 9 is a perspective view of a third embodiment of a suction pile according to the invention.

Detailed description of embodiments of the invention

In fig. 1 there is shown a perspective view of a possible embodiment of the invention. The suction pile has a cylindrical shaped body 1, with an open end 2 and a closed end 3. There are means 4 for attaching a ventilation system (not shown) for
20 ejecting entrapped water, air and mud. There will also be means (not shown) or part of these means 4 for attaching a pumping system creating a suction pressure within the cylindrical shaped body as the suction pile is positioned into the seabed. The suction pile is further made of segments 5, in the shown embodiment there is shown six equal segments. In fig. 6 there is shown a suction pile made of one segment 5. It
25 is of course also possible to envisage a suction pile according to the invention made of two, three, four, five or more than six segments, seven, eight, nine, ten, eleven, twelve. The number of segments will vary dependent on the size of the suction pile. It is also possible to envisage a suction pile with the majority of segments being equal, but with some segments differing from the majority of segments.

30 Each of the segments 5 has in the shown embodiment a portion forming part of a cylindrical wall 7 of the suction pile and each segment 5 has a portion forming the part of the closed end 3, by having a transition portion 8 and a flat portion 9. The transition portion 8 has a curvature to form the transition between two linear portions with about 90 degree difference in orientation. The radius of the curvature

of the transition portion 8 will depend on the size and use of the suction pile. It is also possible to envisage a suction pile with side walls and a closed end where the closed end is formed in a different manner than described above. The closed end may be formed with an apex in the center or given another form other than flat in one central portion. These forms may also be considered to have a central portion and a transition portion. A transition portion may comprise both curved parts and linear parts.

The suction pile also comprises an external attachment system 10, in the form of six attachment points in the shown embodiment. The external attachment system is provided to connect with a subsea structure or other external structure which need the support of the suction pile. The attachment points of the attachment system 10 are positioned at the connection between the different segments forming the suction pile.

As best shown in Fig. 2 each of the segments 5 forming the suction pile are formed with flanged portions 6 at sides of the segments 5 facing a neighboring segment. It is possible to see four flanged portions 6 in Fig. 2, two of which are facing the removed segment, a flange portion of segment 5 and segment 5b as indicated in the figure, and two flange portions next to each other as two segments 5a and 5b are connected. The flange portions 6 are extending inwards in to the interior of the suction pile. The flange portions are also extending along the closed end and along the cylindrical wall of the suction pile.

The flanged portions 6 in the shown embodiment are formed with a rounded lower portion 61 close to the open end 2 of the suction pile. This form will ease the movement of the suction pile into the soil of the seabed. Then the flanged portion is continued with a straight portion 62 for a distance along the wall of the suction pile. This is then continued in a sort of triangular shaped portion 63 which extends from a point at the cylindrical wall 7 through the transitions portion 8 and up to the flat portion 9 of the closed end 3. The width of a flanged portion is in this case said to be the distance between the distal end of the flange and the skin of the segment. The width of the flange portion varies for the triangular shaped portion 63 in the shown embodiment. The end facing inwards, of the triangular shaped portion 63 forms a mainly linear edge. In another embodiment it may form a curved edge. The triangular shaped portion 63 is a portion with increased width of the flanged portion compared with the other flanged portions of a segment. The flange portion shown in the figure is ended with an end portion 64 in the closed end of the suction pile. Along the flanged portion 6 of the segment 5 in a surface facing a neighboring segment when connected there is provided grooves or corrugations 65, extending along the flanged portion. The grooves 65 may extend mainly parallel with the skin portion of the segment. As seen the segments 5 are not provide with flanged portions at sides not facing a neighboring or another segments, which may be seen at the open end. The segments 5 are not formed with flanged portions at the open end.

These flanged portions 6 of the segments 5 are faces inwards into the suction pile. However it is possible to envisage them being faced outwards or both inwards and outwards. It is also possible to envisage the segment not extending into the center of the flat portion of the closed end, but instead there being a circular segment forming at least a part of the flat portion of the closed end. This possible circular segment may only form a smaller part of the flat portion of the closed end.

The external attachment system may be formed in different manners; one embodiment is shown in fig. 3 and 4. Fig. 3 shows Detail A of fig. 2, and fig. 4 shows the embodiment in fig. 3 with part of the attachment system removed. The external attachment system comprises a recess 11 formed in the flanged portion or part of a segment, as best shown in fig. 4. There may be a recess in the flange portion in only one of the segments or in both flanged portions so that they together form a common recess 11 when connected to each other. The recess 11 is formed in the flanged portion at a position which - when the segments are connected, will be at the relative outside of the grooves 65.

Within this recess 11 there is positioned an attachment piece 12. If the segments 5 are made of a composite material the attachment piece 12 may be of another material (metal, for instance steel). The attachment piece 12 is formed with a first section 13 and a base section 14. The first section 13 has a first width 21 which is larger than a second width of the base section 14. The recess in the flanged portion has a corresponding shape with a smaller and larger width. When connected the base section extend to the outside of the suction pile and form a basis for attaching external equipment. The first section 13 is positioned in the recess 11 and in between flanged portions of two neighboring segments 5 and kept in this position by the connection of the segments 5 to each other. The recess 11 and the attachment piece 12 have complimentary forms. This meaning that the attachment piece 12 will be positioned within the recess 11, i.e. the recess must be large enough to give room for the attachment piece 12 and also have a smaller width close to the skin portion to keep the attachments piece locked in the recess when segments are joined together. The recess 11 may be larger than the attachment piece 12. However the recess has as the attachment piece 12, one inner part with the larger width than an outer part, which has a smaller width, similar to the first and second width 21 & 22 of the attachment piece 12. If the recess 11 is larger than the attachment piece 12, the recess 11 would normally be filled with adhesive material for instance epoxy or similar, when the attachment piece is to be positioned within the recess. This will fill up any voids and prevent movement between the attachment piece and segment. In the embodiment shown in fig. 3 the attachment piece forms a upside down T-shape with the top of the T as the first section 13 and the bottom part or root of the T as the base section 14. The part of the top bar of the T, facing the outer surface 16 of the segment is closer to the outer surface at the distal ends of the bar than the middle part. The base section 14 extends from the first section 13 and out

beyond an outer surface 16 of the suction pile. There is in addition connected a base plate 15 to the base section 14 at the outside of the suction pile.

If the flanged portions of the segments would extend outwards instead of inwards as in the shown example, the base section of the attachment piece would extend

5 outside an outer end of the flanged portions.

As one may see from fig. 4 the external attachment system is positioned in the flanged portions 6 of the segments and not in the skin portions 17 between the flange portions 6. The external attachment system is also positioned at the flanged portion 6 at an outer circumference of the flat portion 9 of the closed end 3 or close
10 to where the transition portions 8 and the flat portions 9 of the closed end are connected, as indicate with the line in fig. 4. It is possible to envisage another point for positioning the recess and attachment piece which is in the transition portion 8 of the closed end. The closed end may as previous mentioned also be formed without the flat portions centrally in the closed end.

15 The attachment piece 12 and the recess 11 may have many different shapes, some of which are indicated in fig. 5a to 5f. The commonality between them is the elements of a first section 13 with a first width 21 and a base section 14 with a second width 22. The first width 21 is larger than the second width 22 and the recess has the complimentary differences in the width, keeping the attachment piece 12 within the
20 recess 11 when segments 5 are connected. This is the case with the upside down T-shape in fig. 5a, the upside down lollipop shape with through going opening in fig. 5b and without opening in fig. 5c. It is also the case with the upside down "tree" in fig. 5d, which is also a sort of T with two top bars of the T, above each other. In fig. 5e the attachment piece 12 is given a U-shape, where the bottom of the U, forms
25 the first section 3 and the two legs of the U-shape together forms the base section 14. In fig. 5f there is a bar forming the first section 13 with two legs extending up from positions along this bar forming the base section 14.

As shown in fig. 5a the base section 14 may comprise a locking part 14a to prevent a base plate 15 to be involuntary released from the base section 14 opposite the first
30 section 13, or possibly at a point along the base section 14 (not shown). In fig. 6a to 6d there are shown some possible embodiments of base plates 15. In fig. 6a there is shown one rectangular plate with a through going opening 23 for threading the base plate onto the base section 14 as that is extending out of the suction pile surface, and the opening 23 also had a guide part 24 and a smaller centering part 25. The
35 base plate may as shown in fig. 6b also be made with an opening 23 in the shape of the cross section of the base section 14. The base plate may also be formed so that it should be connected to two base section of different attachment pieces or two base sections or one attachment piece, thereby providing two openings 23 in the base plate as shown in fig. 6c. In such an instance it is favorable to provide the openings
40 with a guide part 24 and a centering part 25. As seen in fig. 6d, the base plate may also be formed as one unit to be linked to all the different attachment pieces 12 in the attachment system, one possible embodiment is then to form the base plate as a

ring shaped element with the openings 23 for the different base sections 14. Another possibility is to provide a larger circular or other shaped plate (not shown) which should be connected to all the different attachment pieces in the attachment system. The element here is to provide a basis to position or attach external elements on or to - and at the same time provide the necessary access for the pumping equipment which should provide a suction pressure within the suction pile and also transfer the loads from the external equipment down in the suction pile.

In fig. 7 there is shown a different embodiment of the attachment system according to the invention. In this embodiment the segments are formed with integral attachments pieces 26 in the flanged portions 6 of the segments. Instead of a recess in the flanged portion there is made an extension 26 out from the surface of the segment, which forms part of the attachment system for external structures. These extensions 26 extend in the opposite direction of the main flange of the flanged portion 6.

Fig. 8 shows a second embodiment of a suction pile. The suction pile is made up of three mainly equal segments 5, all forming a part of the closed end and the cylinder wall of the suction pile. In addition there is an additional segment 5' provided in the center at the closed end of the suction pile. The segments 5 are formed with skin portions 17 and flanged portions 6. The flanged portions 6 are provided in the connection between the segments and extending inwards into the suction pile. The additional segment 5' is also formed with a skin portion and a circular flanged portion 6. The three other segments are also formed with a curved flanged portion 6 cooperating with the flanged portions 6 of the addition segment 5'. The flange portions 6 between the three segments 5 are also formed with an element that form at least a part of the attachment system for external equipment, in this case recesses not visible in the drawing, in the connection between the flanged portions 6 of neighboring segments 5. The configuration with a number of mainly equal shaped segments and on other formed segment in the end may be used with other numbers of mainly equal shaped segments.

Fig. 9 shows another embodiment of a suction pile, in this embodiment the suction pile is formed with in one segment 5. The segment is formed with skin portions 15 and flanged portions 6. One flanged portion 6 is in this embodiment formed as an outward extending flange portion 6 in the closed end of the suction pile. This flanged portion 6 forms an element that form at least a part of the attachment system for external equipment. The suction pile may also be formed with other flanged portions extending inwards in the suction pile, not shown in the drawing. The invention has now been explained and described with reference to the attached drawings. A skilled person would understand that there may be made alterations and amendments to the described embodiment that are within the scope of the invention as defined in the attached claims. The flanged portions may be extending inwards or outwards or even in both directions. There may be mainly equal segments forming the suction pile of a majority of equal and some segments with another shape. Most

or all of the segments may be of a composite material.

CLAIMS

1. A suction pile comprising a cylinder shaped body (1) with a closed end (3) and an open end (2), means (4) for attaching an arrangement to ejecting entrapped water, air and mud, but also provide a pressure difference within the suction pile during installation, and an attachment system (10) for attaching external equipment to the suction pile, the suction pile is formed with a skin portion (17) and at least one flange portion (6), wherein the at least one flange portion (6) is formed with an increased thickness in at least one direction compared to the skin portion, wherein at least one of the flange portions (6) comprises an element (11, 26) that form at least a part of the attachment system (10) for external equipment, and wherein the flange portion (6) comprising the element (11, 26) extends from the closed end (3) and at least partly along the cylindrical shaped body (1).
2. A suction pile according to claim 1, wherein it is formed of at least two segments (5).
3. A suction pile according to one of the preceding claims, wherein the flange portions (6) extend into the interior of the cylinder shaped body (1) and closed end (3).
4. A suction pile according to one of the preceding claims, wherein a flange portion (6) of at least one segment is extending both into and out of the cylinder shaped body (1) and closed end (3).
5. A suction pile according to one of the preceding claims, wherein each segment (5) is provided with a flange portion (6) at ends facing a neighboring segment (5).
6. A suction pile according to one of the preceding claims, wherein the one element (11, 26) forming at least a part of the attachment system (10) is positioned in a flange portion (6) facing a flange portion (6) of a neighboring segment (5).
7. A suction pile according to one of the preceding claims, wherein at least one segment (5) is at least partially formed by a composite material.
8. A suction pile according to one of the preceding claims, wherein the cylinder shaped body (1) with the closed end (3) forms a cylindrical wall portion (7) and an end portion (8, 9), and where most of the segments (5) are substantially equal, each segment (5) forming a part of the cylindrical wall portion (7) and a part of the closed end portion (8,9).

9. A suction pile according to one of the preceding claims, where the attachment system (10) is positioned in the closed end (3) of the suction pile.
10. A suction pile according to one of the proceeding claims, wherein the attachment system (10) comprises
 - 5 at least one recess (11) formed in at least one flange portion (6) of at least one of the segments (5) and
 - at least one attachment piece (12) with a first section (13) with complimentary form to the recess (11), and a base section (14),
 - where the attachment system (10) is configured such that when one segment
 - 10 (5) is connected to a neighboring segment (5) the attachment piece (12) is positioned with the first section (13) within the recess (11) and with the base section (14) extending a distance out of the suction pile.
11. A suction pile according to claim 10, wherein the attachment system (10) comprises at least three recesses (11), each recess (11) with one attachment
 - 15 piece (12) and where each recess (11) is positioned between different neighboring segments (5).
12. A suction pile according to claim 10 or 11, wherein neighboring segments (5) in the flange portions (6) facing each other both are formed with mirrored recesses (11).
13. A suction pile according to one of the claims 10-12, wherein the first section
 - 20 (13) of the attachment piece (12) has a width larger than the width of the base section (14).
14. A suction pile according to one of the claims 10-13, wherein the attachment system comprises a base plate (15) connected to at least one base section
 - 25 (14) and positioned on an outside of the suction pile.