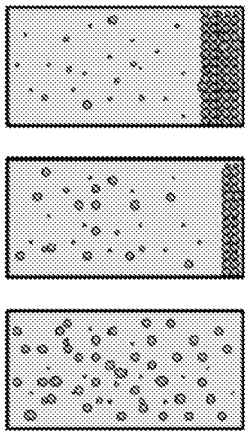
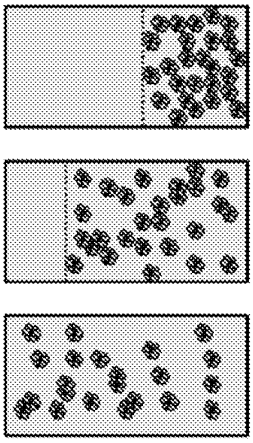
FIG. 1A



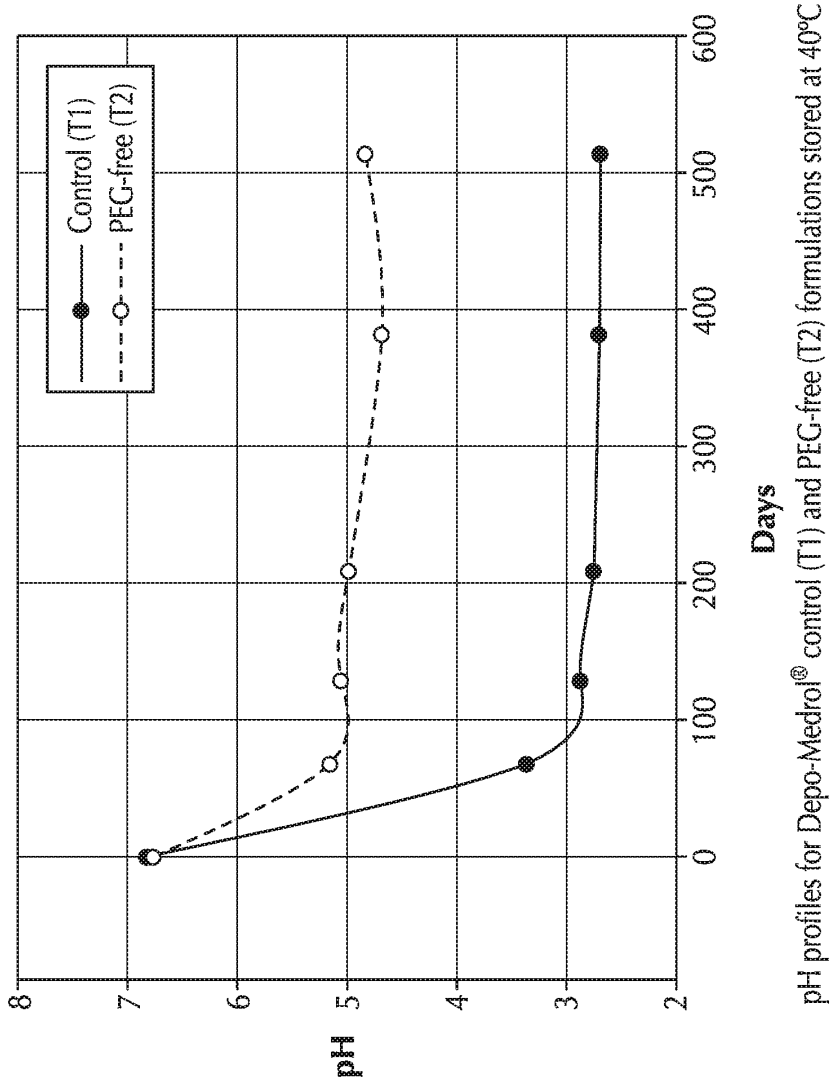
Sedimentation in (a) deflocculated and (b) flocculated suspensions. Panels represent increasing time from left to right. The schematic is reproduced from Wu *et al.*

FIG. 1B



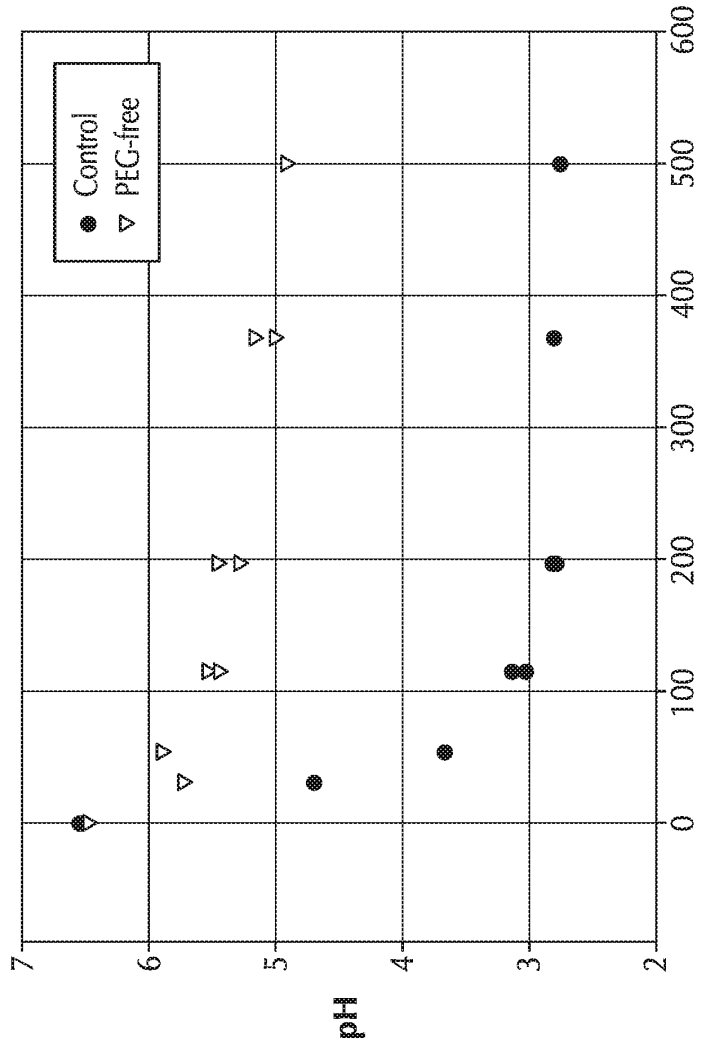
Sedimentation in (a) deflocculated and (b) flocculated suspensions. Panels represent increasing time from left to right. The schematic is reproduced from Wu *et al.*

FIG. 2



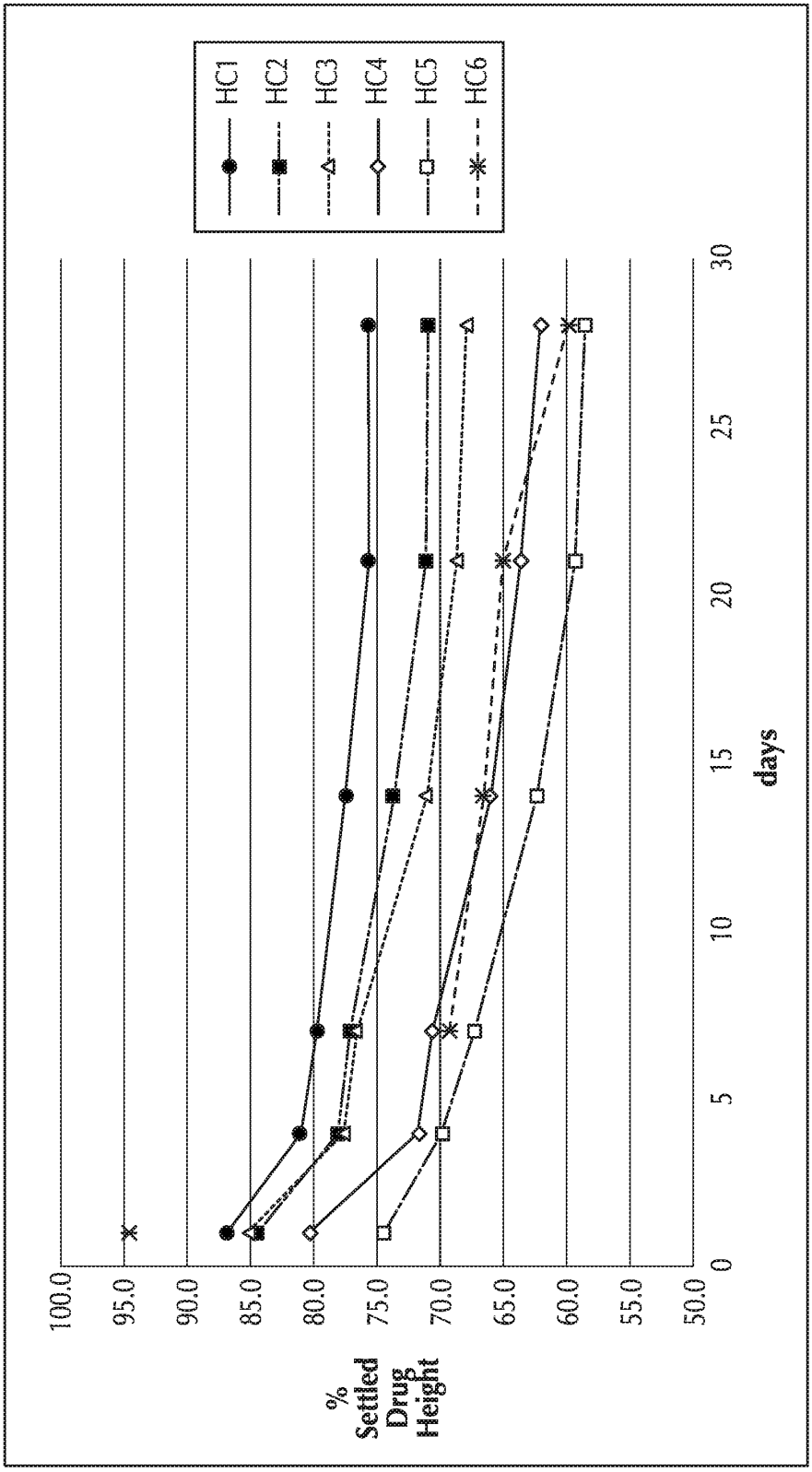
pH profiles for Depo-Medrol® control (T1) and PEG-free (T2) formulations stored at 40ºC

FIG. 3



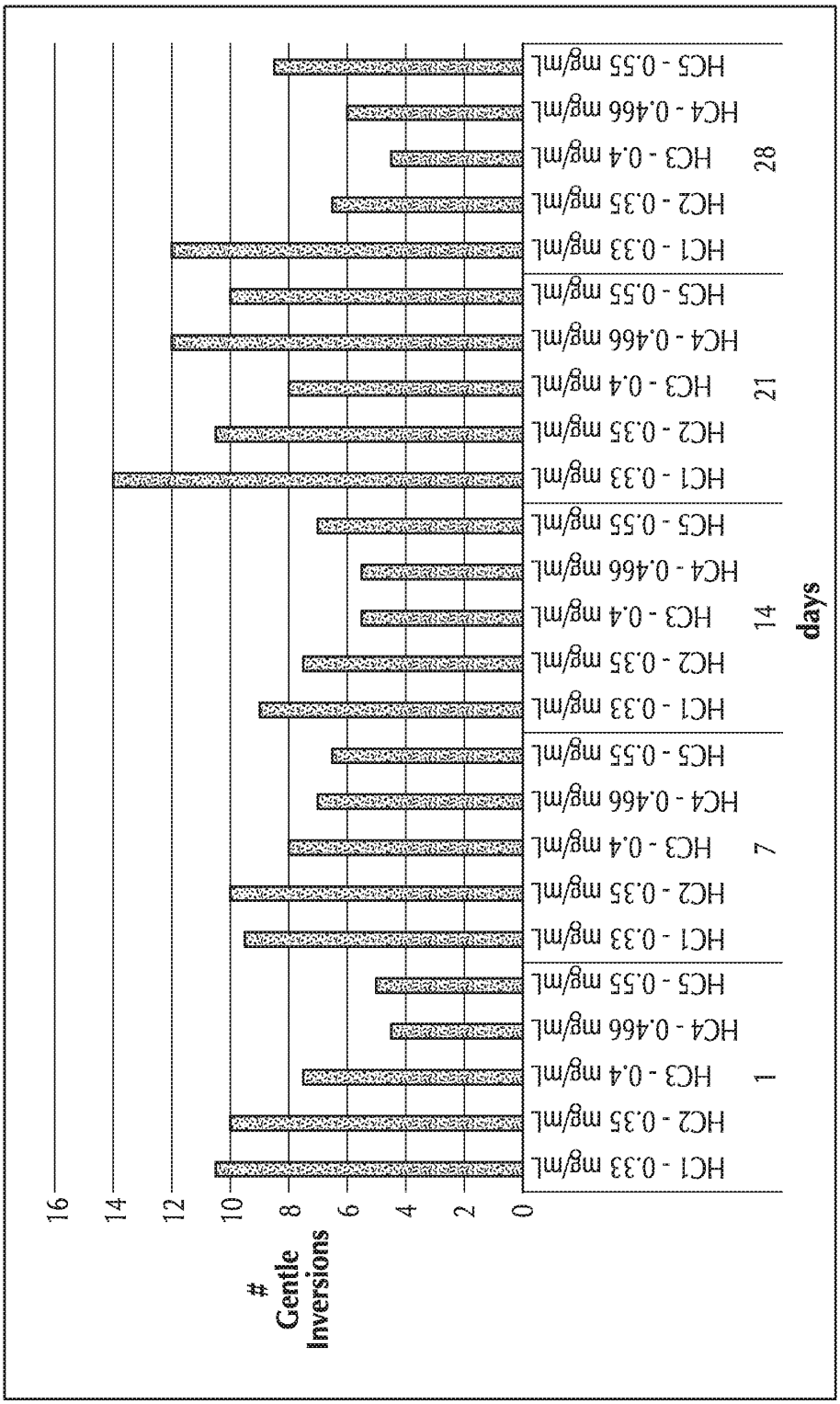
pH profiles for Depo-Provera® control and PEG-free formulations stored at 40°C

FIG. 4



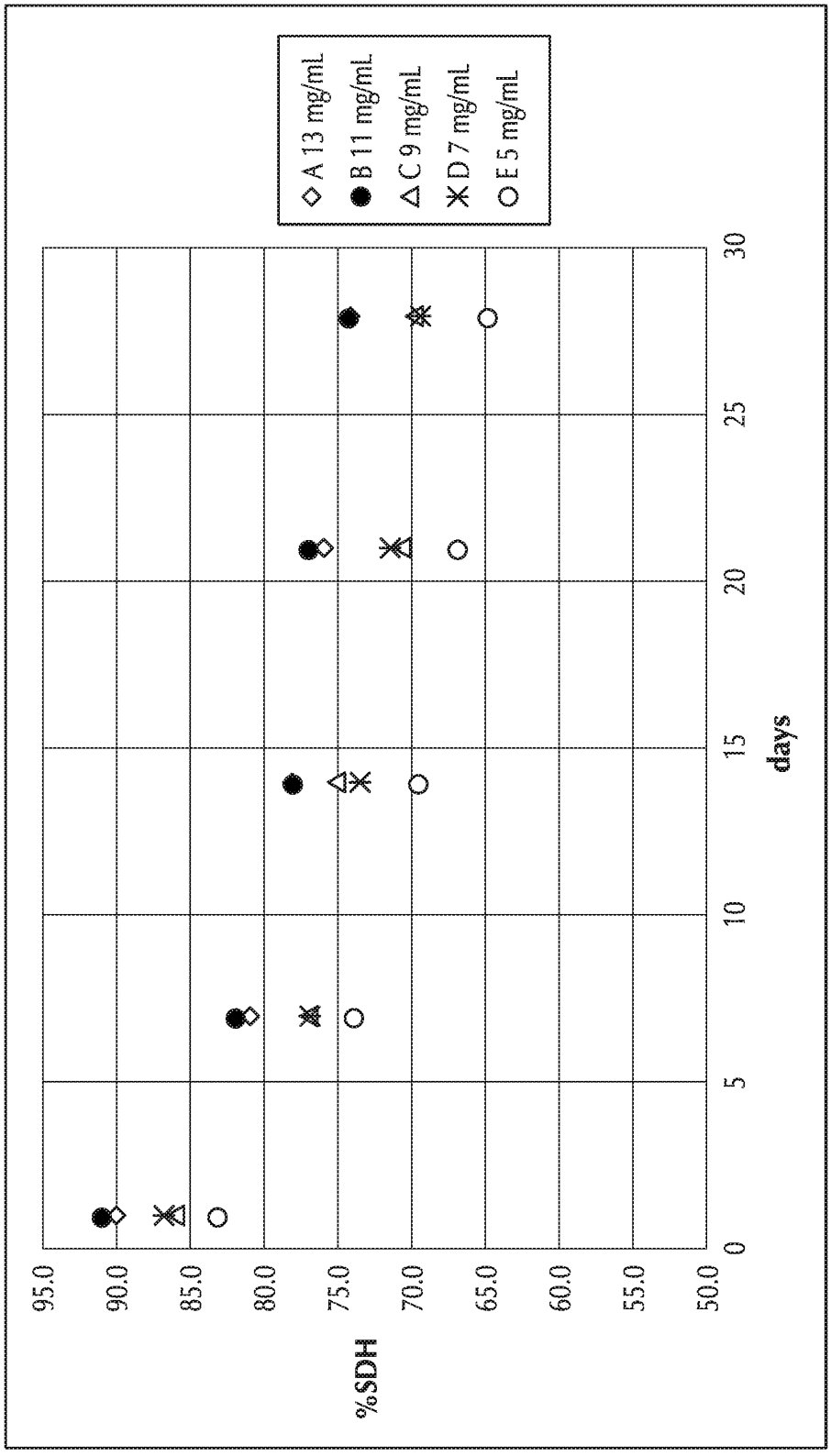
Sedimentation of PEG-free 120 mg/mL MRA Suspensions

FIG. 5



Resuspendability of PEG-free 120 mg/mL MRA Suspesions

FIG. 6



Sedimentation of PEG-free 120 mg/mL MRA suspensions at various NaCl Concentrations