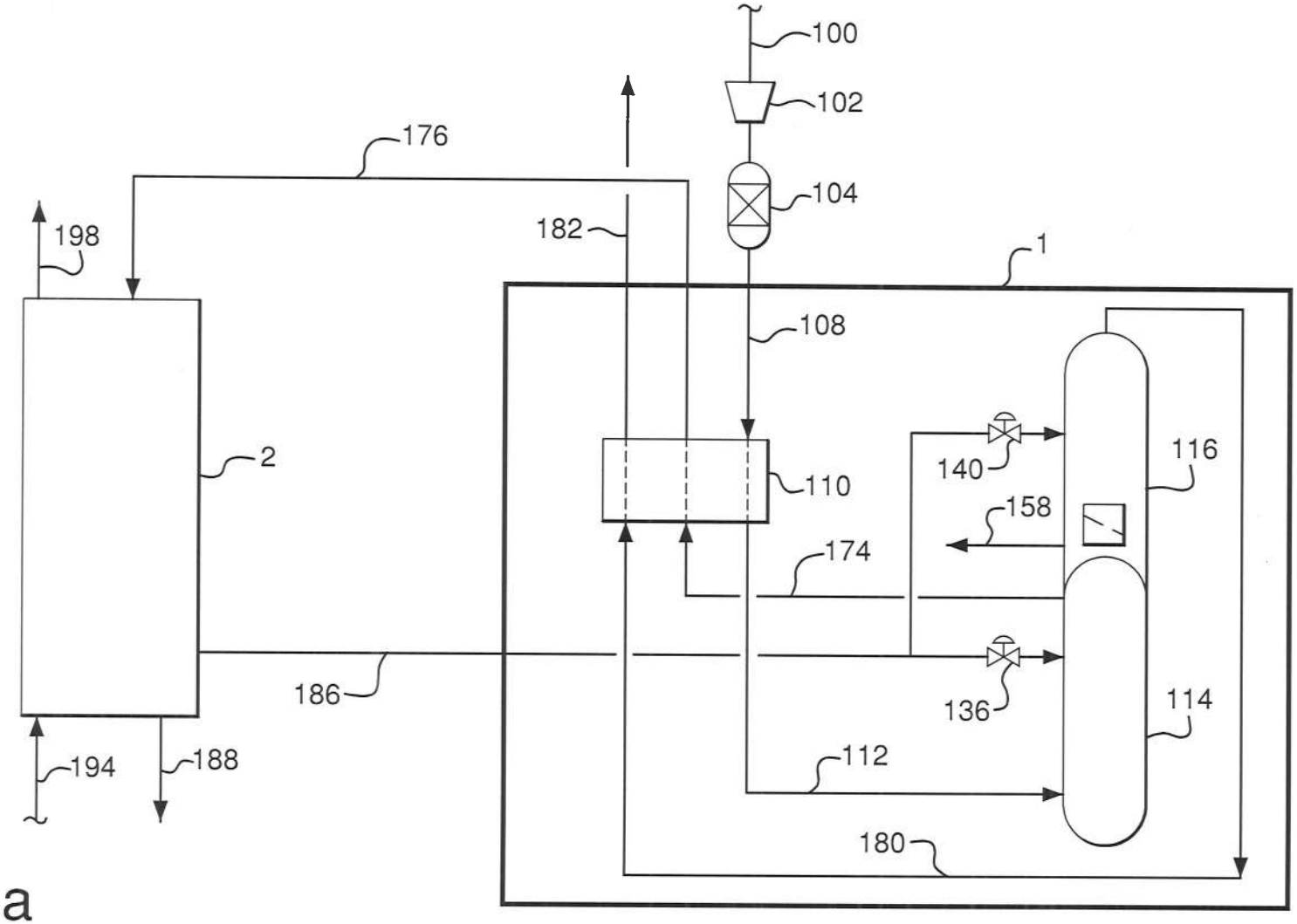


FIG. 1a
Prior Art

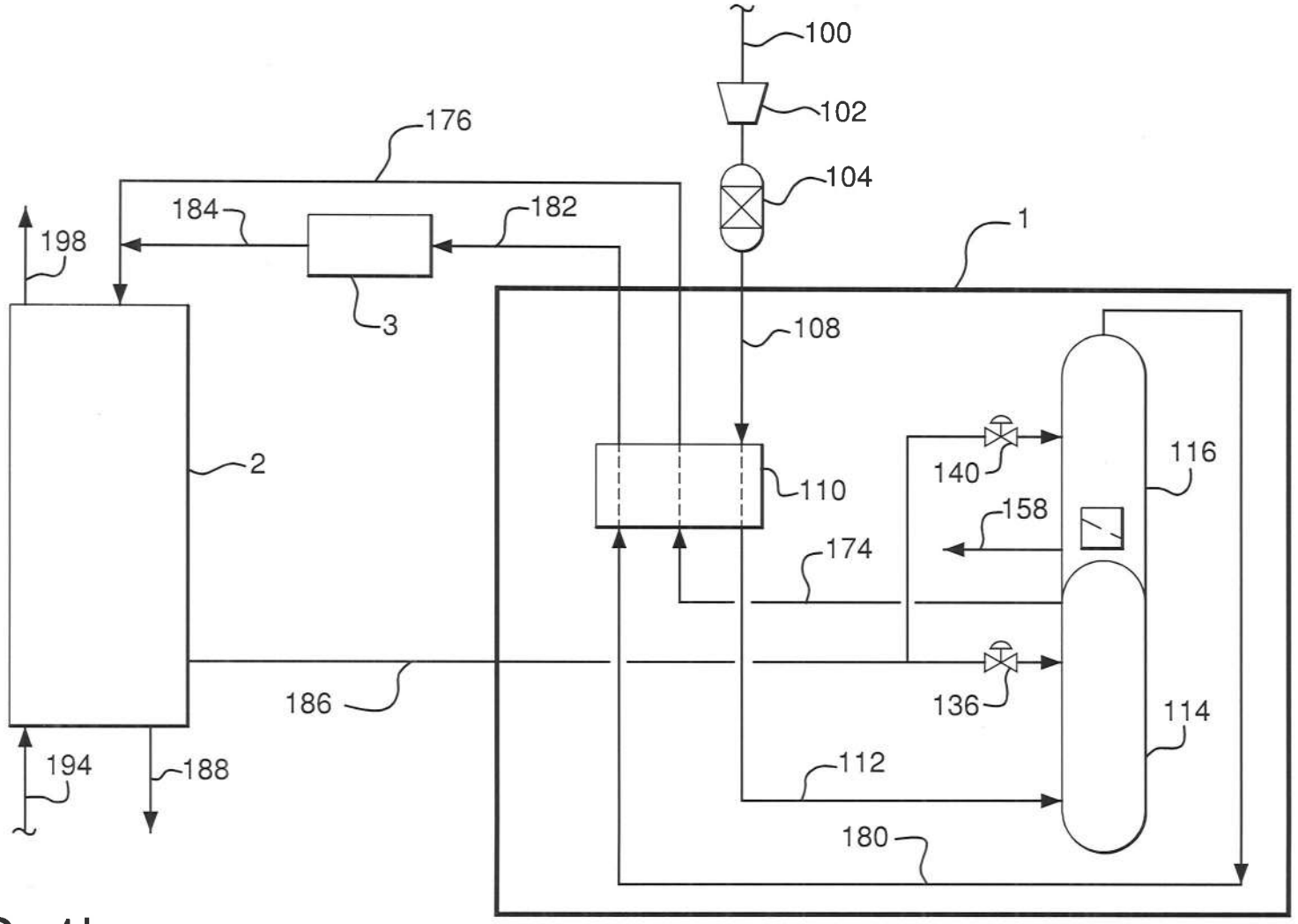

100
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104
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184
182
198
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FIG. 1b

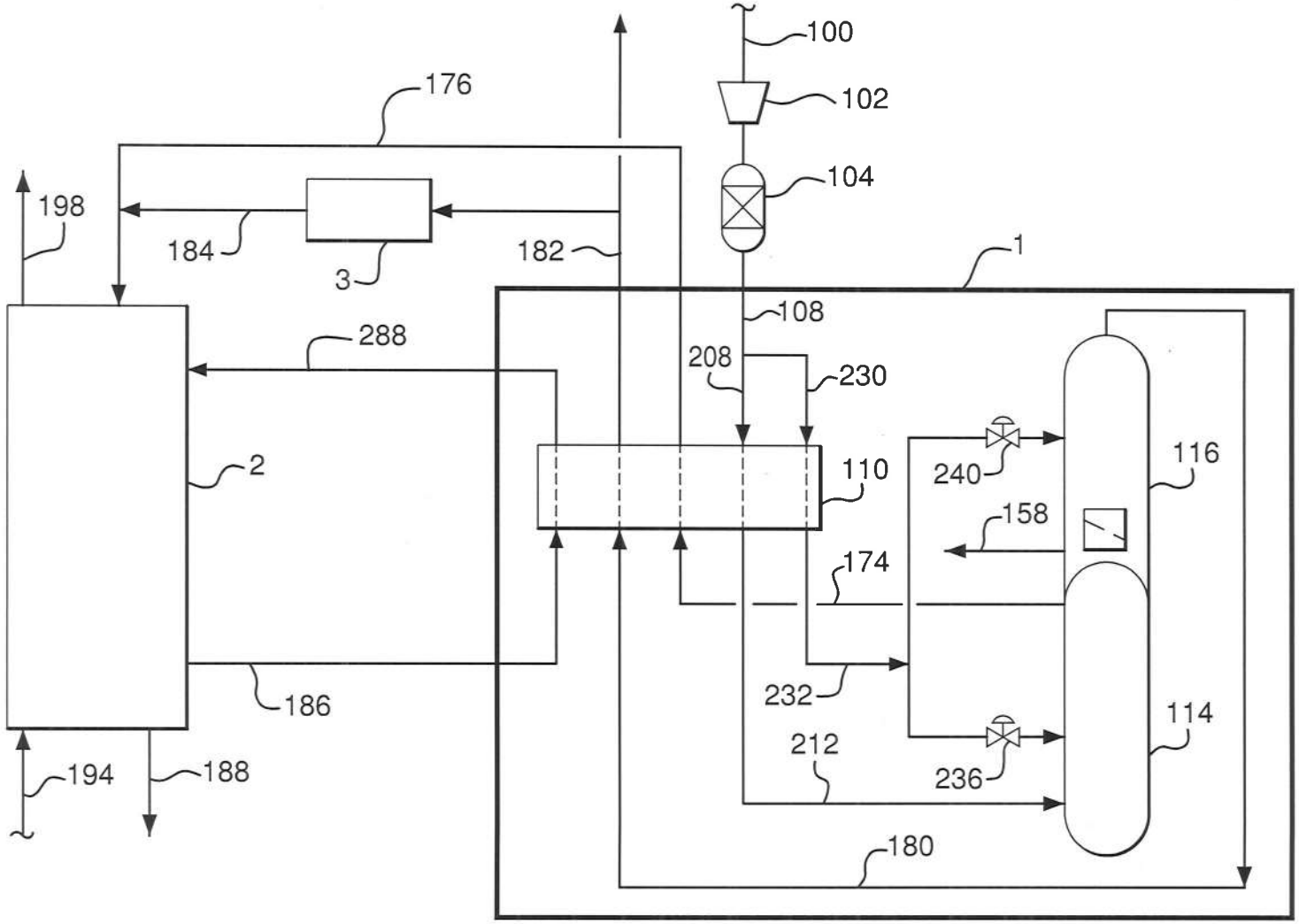

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212
236
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180

FIG. 2

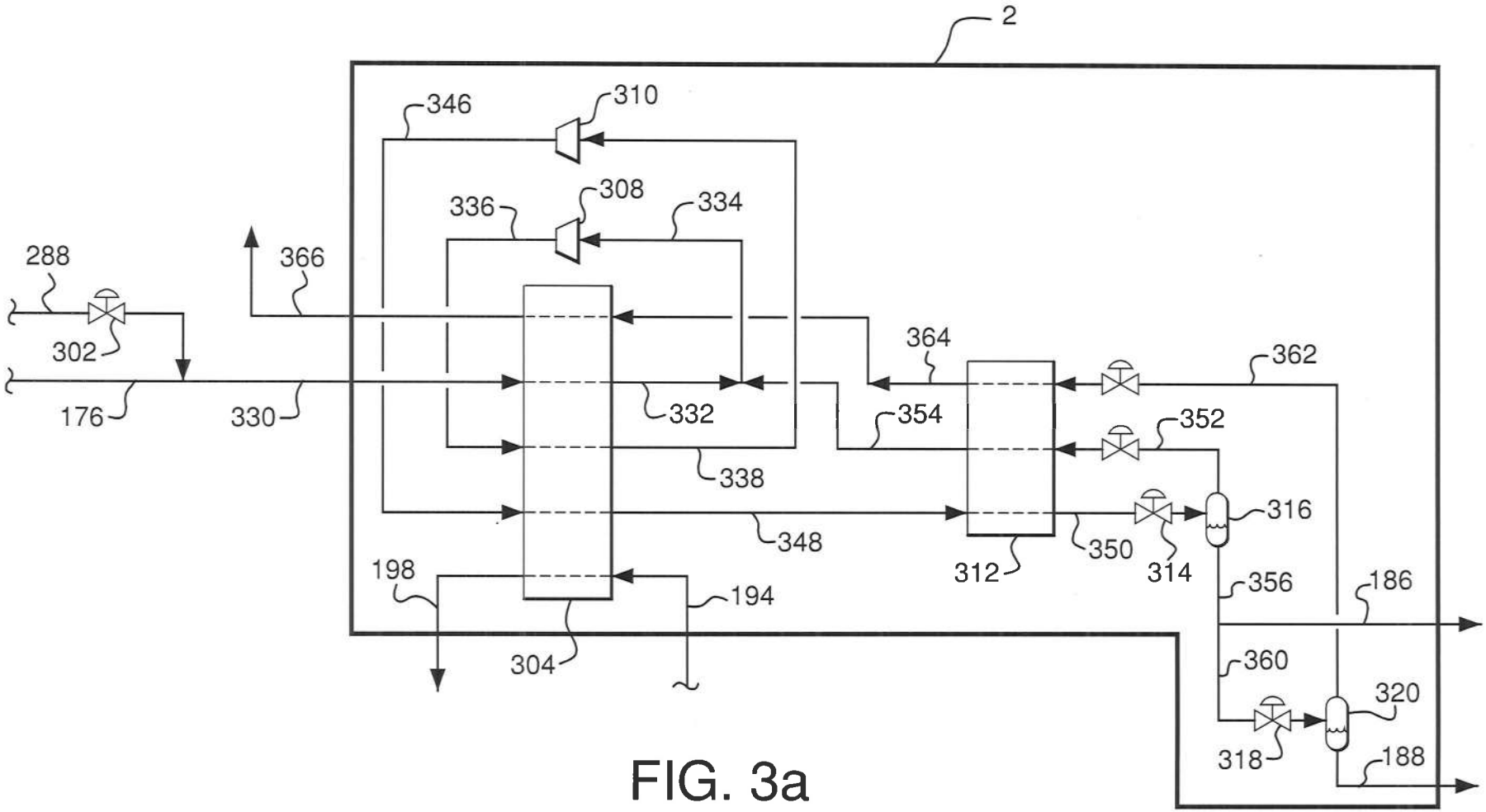


FIG. 3a

Low Production Mode

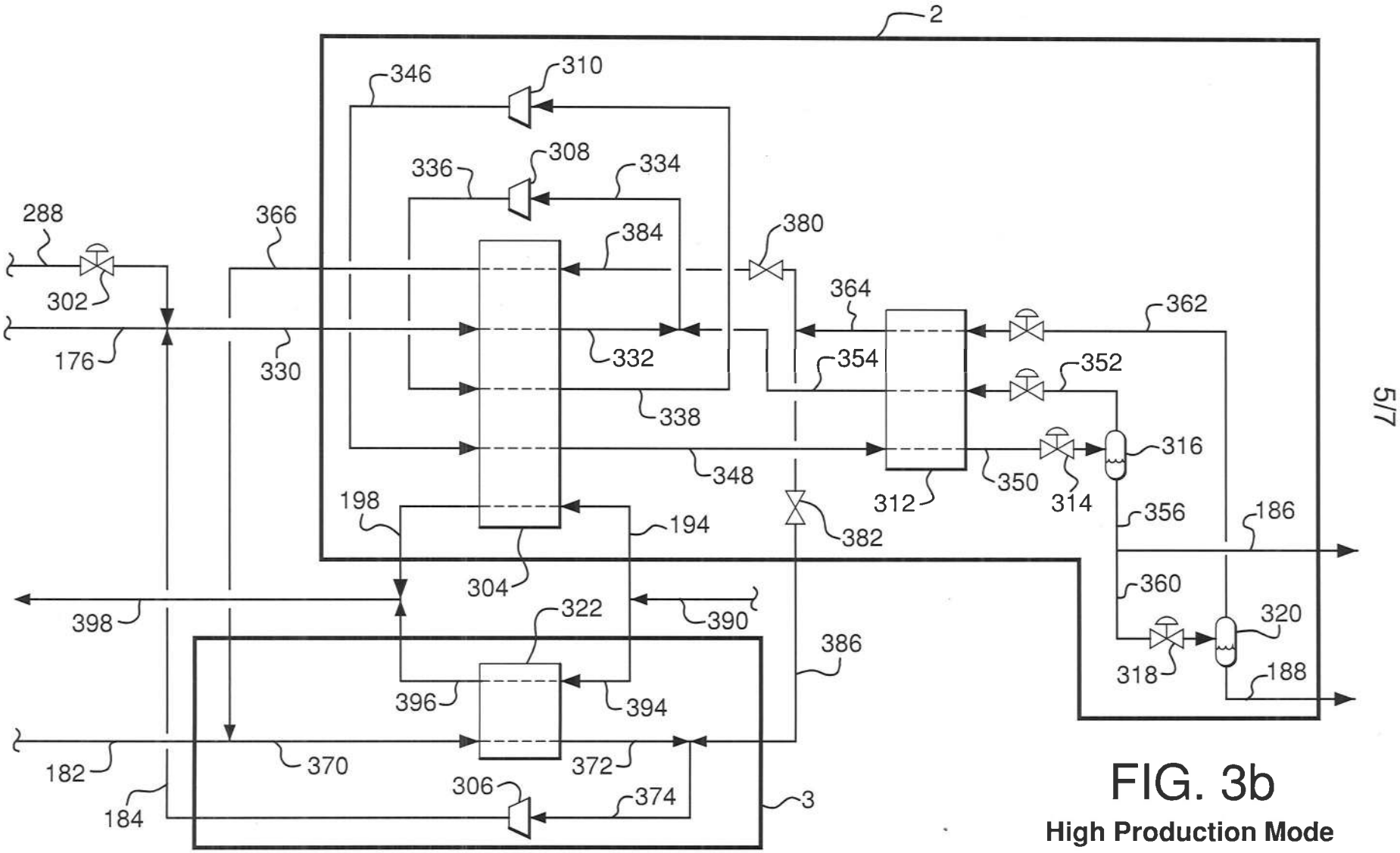


FIG. 3b

High Production Mode

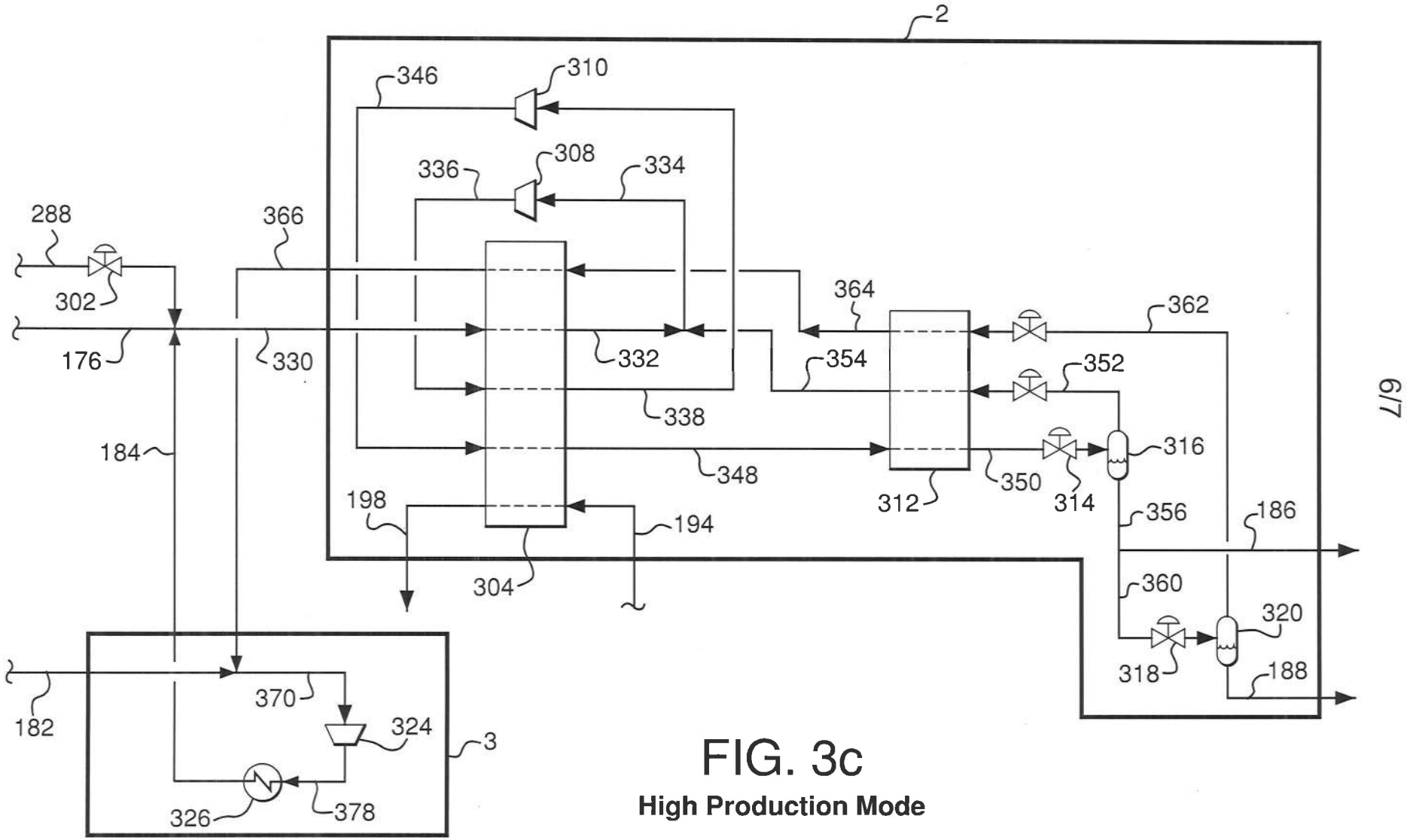


FIG. 3c

High Production Mode

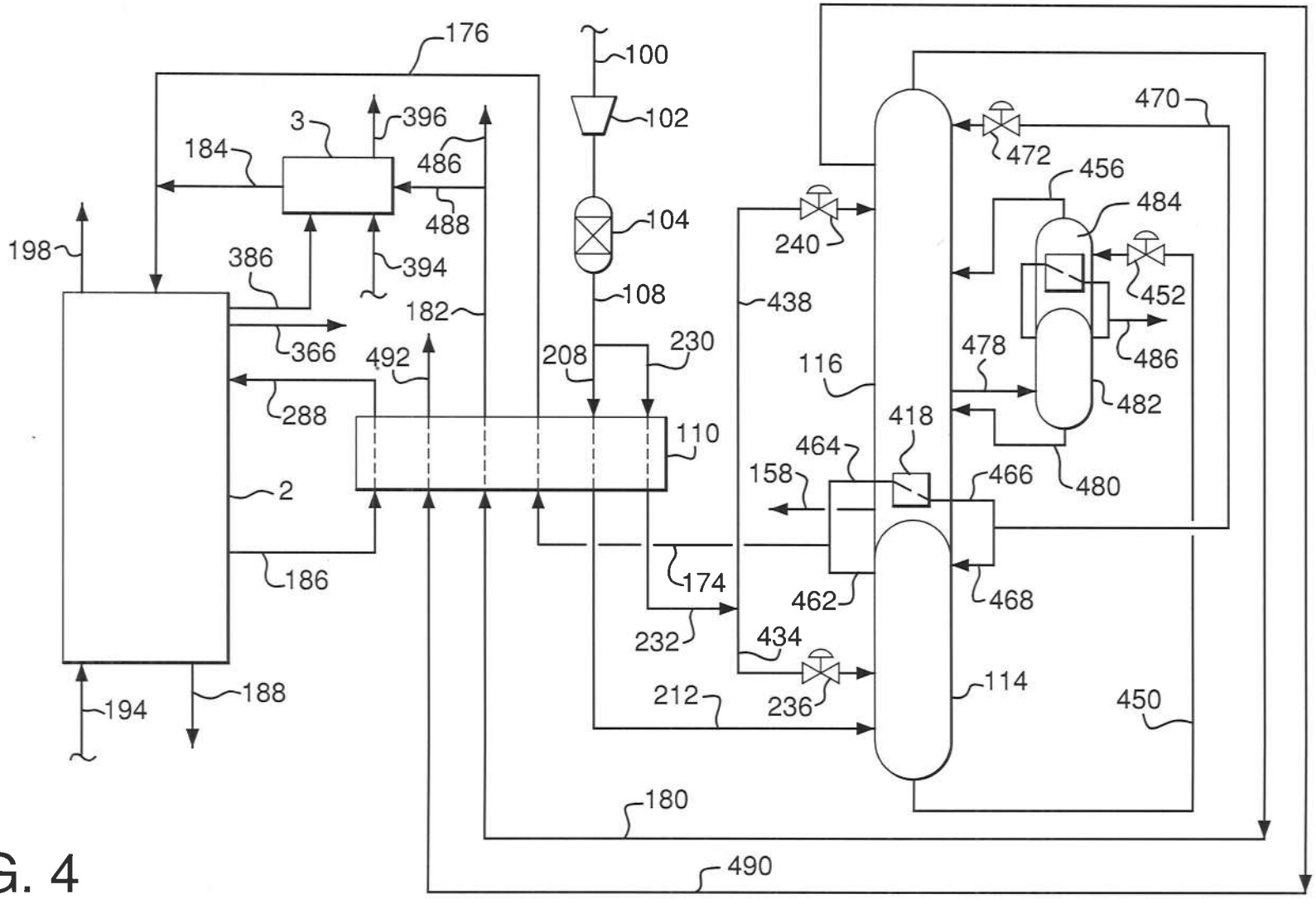

176
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104
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198
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230
208
492
478
116
486
288
482
110
418
464
158
466
480
2
462
468
186
174
232
434
212
236
114
450
194
188
180
490

FIG. 4