8. The method of claim 7, wherein the step of unloading the cartridges from the puck comprising rotating the puck into a horizontal position.

9. The method of claim 8, wherein the step of unloading the cartridges from the puck comprises pushing the cartridges out of the puck.

10. The method of claim 1, wherein the filling steps comprise filling the cartridges with a micro-ingredient.

11. A system for filling cartridges with one or more pouches therein, comprising:

a puck loading station for loading the cartridges into a puck;

an in-feed conveyor for maneuvering the puck along a predetermined path;

a filling station positioned along the predetermined path for filling the one or more pouches in the cartridges with one or more micro-ingredients; and

an out-feed conveyor for maneuvering the puck along the predetermined path,

wherein the filling station comprises a first filling unit and a second filling unit,

wherein the first filling unit is for filling a first pouch and the second filling unit is for filling a second pouch, when the cartridges comprise two pouches therein,

or

wherein the first filling unit is for filling the pouch in every other cartridge in the puck and the second filling unit is for filling the pouch in the remaining cartridges in the same puck, when the cartridges comprise one pouch therein.

12. A system for filling cartridges with two or more pouches therein, comprising:

a puck loading station for loading the cartridges into a puck;

an in-feed conveyor for maneuvering the puck along a predetermined path;

a filling station positioned along the predetermined path for filling the two or more pouches in the cartridges with one or more micro-ingredients; and

an out-feed conveyor for maneuvering the puck along the predetermined path,

wherein the filling station comprises a first filling unit and a second filling unit,

wherein the first filling unit is for filling a first pouch and the second filling unit is for filling a second pouch within each cartridge.

~~12~~13. The system of claim 11 or 12, wherein the filling station comprises more than two filling units.

~~13~~14. The system of claim 11 or 12, further comprising a cleaning station positioned on the predetermined pathway.

~~14~~15. The system of claim 11 or 12, further comprising a puck unloading station positioned on the predetermined pathway.