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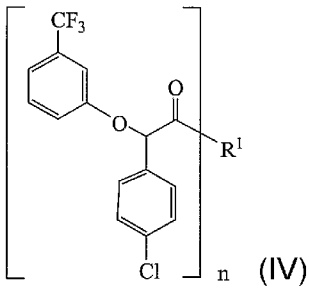
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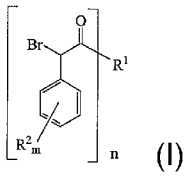
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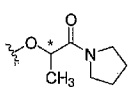
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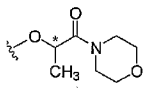
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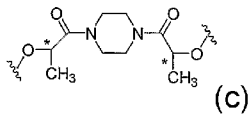
(54) Title: PROCESS FOR THE STEREOSELECTIVE PREPARATION OF (-)-HALOFENATE AND INTERMEDIATES THEREOF

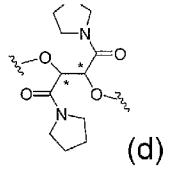












(57) Abstract: The present invention provides a compounds the formula (IV): and methods for producing an α-(phenoxy)phenylacetic acid compound of the formula: wherein R^1 is a member selected from the group consisting of: each R^2 is a member independently selected from the group consisting of (C_1- C_4)alkyl, halo, (C_1-C_4)haloalkyl, amino, (C_1-C_4 aminoalkyl, amido, (C_1-C_4)amidoalkyl, (C_1-C_4)sulfonylalkyl, (C_1-C_4)sulfamylalkyl, (C_1-C_4)allcoxy, (C_1- C_4)heteroalkyl, carboxy and nitro; the subscript n is 1 when R^1 has the formula (a) or (b) and 2 when R1 has the formula (c) or (d); the subscript m is an integer of from O to 3; * indicates a carbon which is enriched in one stereoisomeric configuration; and the wavy line indicates the point of attachment of R_1; and compounds .

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