

FIG. 1

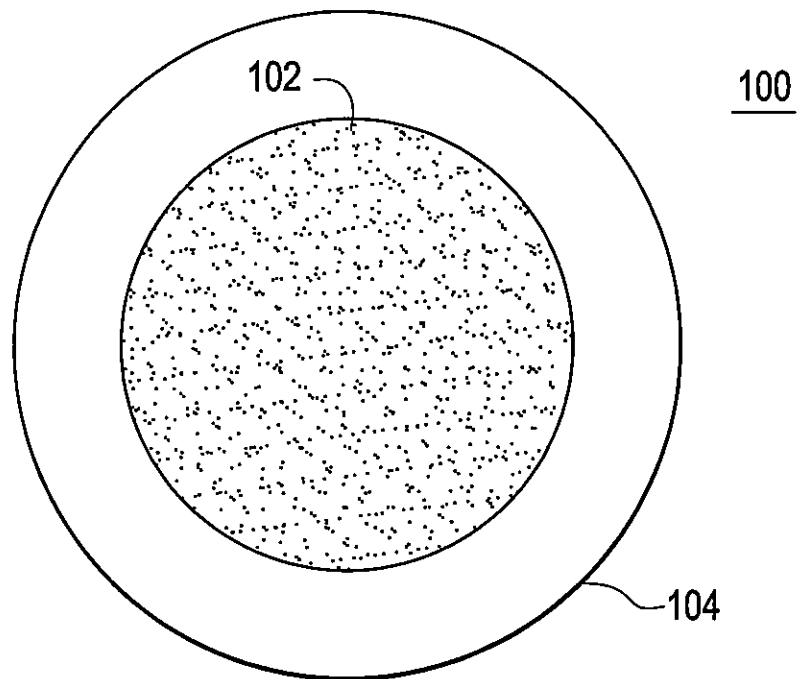


FIG. 2A

Step 1

Front Curve



FIG. 2B

Step 2

Dose High Modulus
Monomer/Additive



FIG. 2C

Step 3

Dose Clear
Monomer

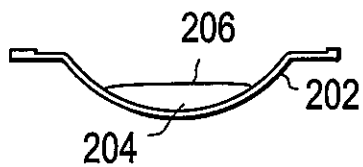


FIG. 2D

Step 4

Deposit the base
curve & cure

