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(54) Title: MULTIPARTICULATES

(57) Abstract: Multipartulates of oxycodone can be made by extrusion of a blend which suitably contains (a) oxycodone, (b) water-insoluble ammonium methacrylate copolymer, (c) plasticiser, (d) lubricant and (e) water permeability modifier.

WO 2005/000310 A1