

ABSTRACT OF THE DISCLOSURE

A toothbrush is manufactured by planting sheath/core type composite fibers in a planting base, wherein the sheath/core type composite fiber further comprises: a composite portion consisting of a sheath portion made from polyester resin and 2 to 5 of core portions made from polyamide resin dispersed therein having a predetermined length from a planted base portion; and 2 to 5 of exposed core filament portions obtained by exposing the core portions only having a predetermined length on an end side from the composite portion.