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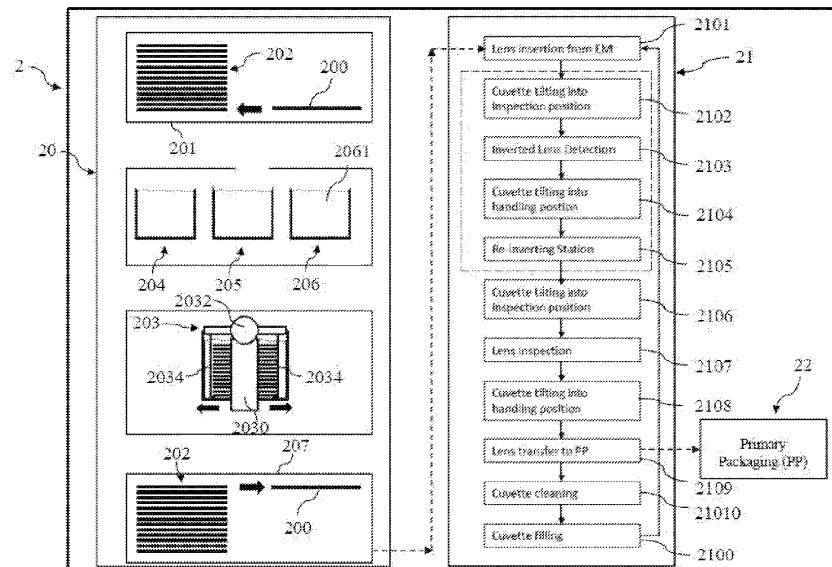


Fig. 2

(57) Abstract: An automated production line for the production of ophthalmic lenses comprises: - a production line front end (1) comprising: - a first injection-molding machine (10) and a second injection-molding machine (12) - a casting module (14) comprising - a filling station (144) and a capping station (145); - a stacking module (15) and a curing module (16); - a destacking module (17) and a demolding and delensing module - a production line back end (2) comprising: - a scalable treatment module (20) comprising a number of liquid baths for a liquid bath treatment of the cured lenses (CL) carried by the treatment carrier tray (200) to obtain the ophthalmic lenses, wherein the number of liquid baths are reduced or increased pending on the number of ophthalmic lenses concurrently produced by the production lines.

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