

FIG. 1

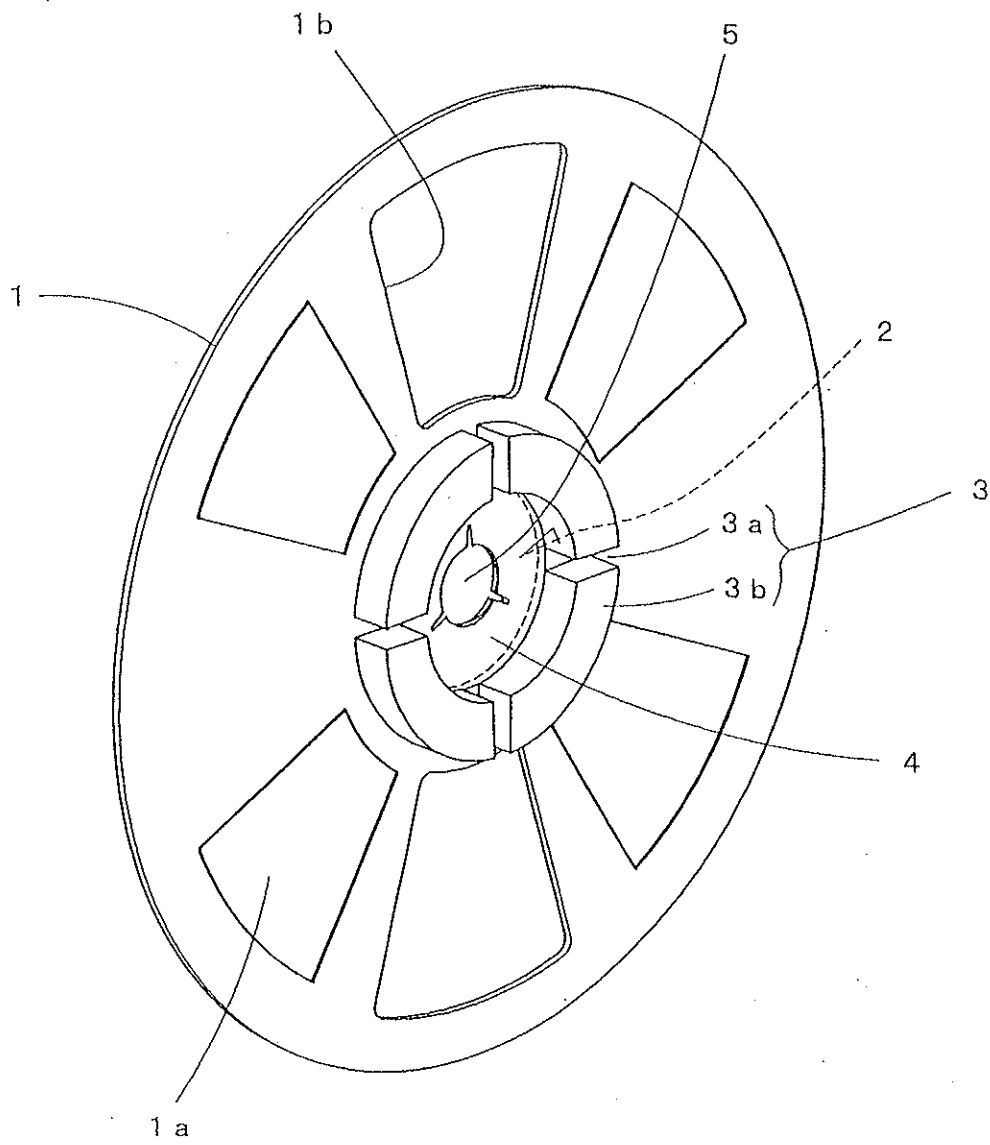


FIG. 2

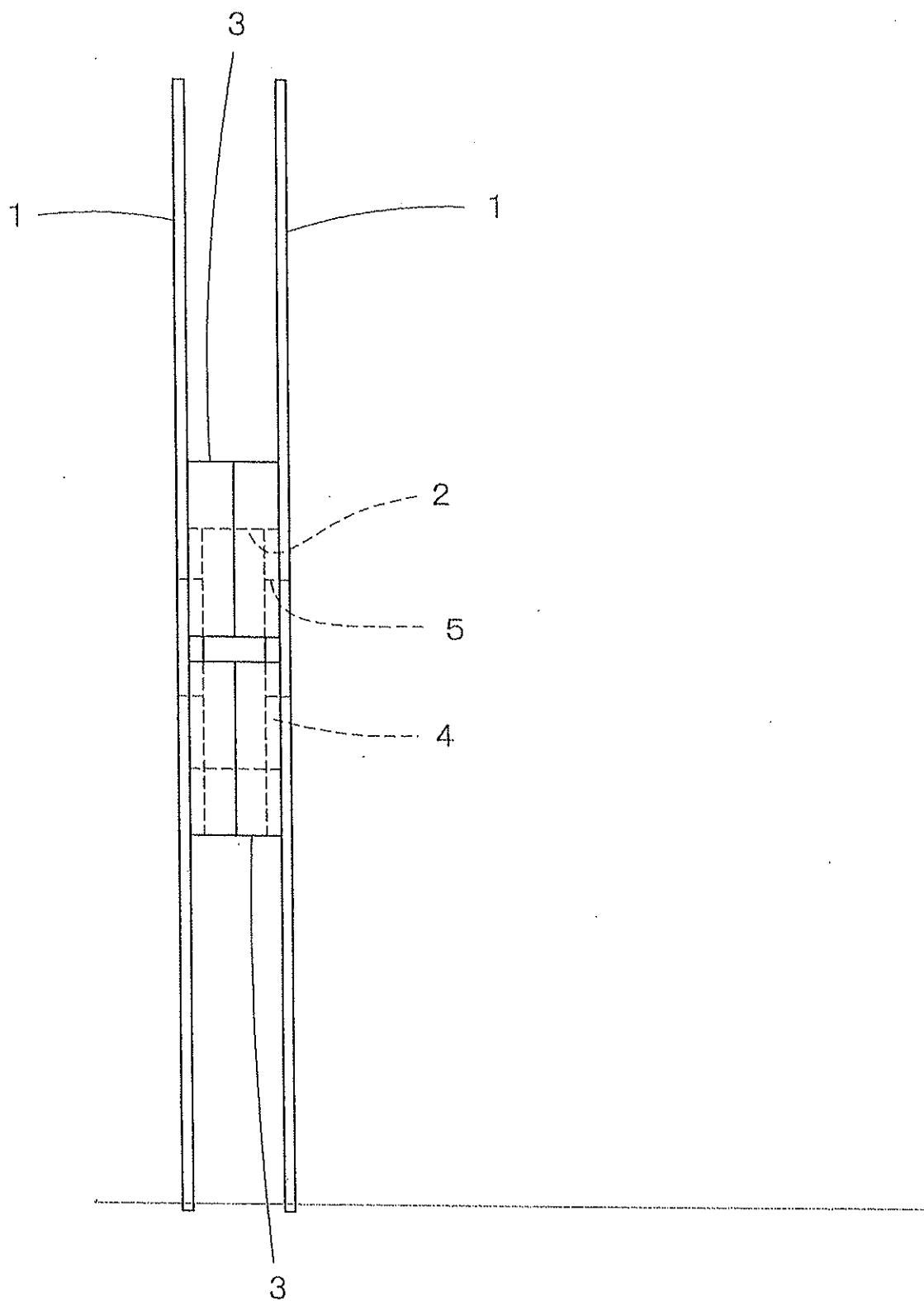
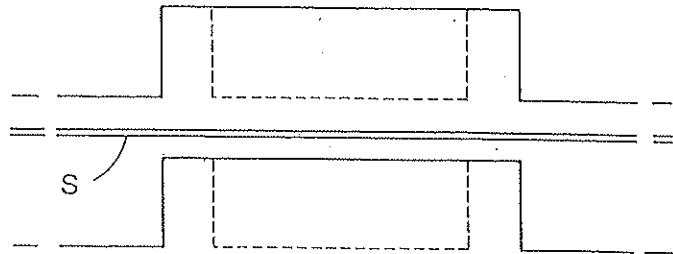
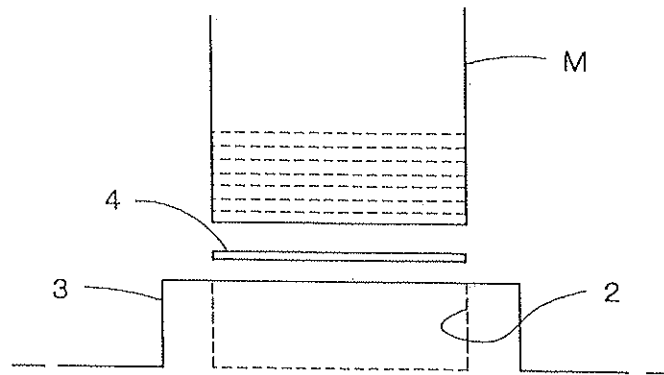


FIG.3

(a) PROJECTION STEP FOR PROJECTING A HALF SHAFT (SHEET FORMING)



(b) REINFORCEMENT STEP FOR REINFORCING A RECESS



(c) PUNCHING STEP

